SECTION 083326 - OVERHEAD COILING GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Open-curtain overhead coiling grilles.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for miscellaneous steel supports, angle-framing of grille opening, corner guards, and bollards.

1.3 ACTION SUBMITTALS

A. Product Data: For each type and size of overhead coiling grille and accessory.

1. Include construction details, material descriptions, dimensions of individual components, profiles for curtain components, and finishes.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished accessories.

B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data.

1. Include plans, elevations, sections, and mounting details.
2. Include details of equipment assemblies. Indicate dimensions, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include points of attachment and their corresponding static and dynamic loads imposed on structure.
4. Show locations of controls, locking devices, and other accessories.
5. Include diagrams for power, signal, and control wiring.

C. Samples for Initial Selection: Manufacturer's finish charts showing full range of colors and textures available for units with factory-applied finishes.

1. Include similar Samples of accessories involving color selection.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For overhead coiling grilles to include in maintenance manuals.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer for both installation and maintenance of units required for this Project.

B. Regulatory Requirements: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and ICC A117.1.

PART 2 - PRODUCTS

2.1 MANUFACTURERS, GENERAL

A. Source Limitations: Obtain overhead coiling grilles from single source from single manufacturer.

1. Obtain operators and controls from overhead coiling-grille manufacturer.

2.2 OPEN-CURTAIN GRILLE ASSEMBLY **(CG)**

A. Open-Curtain Grille: Overhead coiling grille with a curtain having a network of horizontal rods that interconnect with vertical links.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. <u>Basis of Design Manufacturer: McKeon Rolling Steel Door Company, Inc</u>.
   b. ACME Rolling Doors.
   c. Cookson Company.
   d. Cornell Iron Works, Inc.
   e. Overhead Door Corporation.

B. Operation Cycles: Grille components and operators capable of operating for not less than 50,000 cycles.One operation cycle is complete when a grille is opened from the closed position to the fully open position and returned to the closed position.

1. Include tamperproof cycle counter.

C. Grille Curtain Material: Aluminum

1. Rod Spacing: Approximately 1-1/2 inches (38 mm) o.c.
2. Link Spacing: Approximately 9 inches (228 mm) in a straight in-line pattern.
3. Spacers: Metal tubes matching curtain material.

D. Bottom Bar: Continuous tube, fabricated from aluminum extrusion and finished to match grille.

E. Curtain Jamb Guides: Aluminum with exposed finish matching curtain slats. Provide continuous integral wear strips to prevent metal-to-metal contact and to minimize operational noise.

F. Hood: Galvanized steel.

1. Shape: Square.
2. Mounting: Face of wall.

G. Electric Grille Operator:

1. Usage Classification: Medium duty, up to 12 cycles per hour and up to 50 cycles per day.
2. Operator Location: As indicated on Drawings.
3. Safety: Listed according to UL 325 by a qualified testing agency for commercial or industrial use; moving parts of operator enclosed or guarded if exposed and mounted at 8 feet (2.4 m) or lower.
4. Motor Exposure: Interior.
5. Emergency Manual Operation: Push-up type.
6. Obstruction-Detection Device: Automatic electric sensor edge on bottom bar.

    a. Sensor Edge Bulb Color: As selected by Architect from manufacturer's full range.

7. Control Station: Interior mounted where indicated on drawings.
8. Other Equipment: Emergency-egress release and self-opening mechanism.

H. Grille Finish:

1. Aluminum Finish: Mill.

2.3 MATERIALS, GENERAL

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.4 GRILLE CURTAIN MATERIALS AND CONSTRUCTION

A. Open-Curtain Grilles: Fabricate metal grille curtain as an open network of horizontal rods, spaced at regular intervals, that are interconnected with vertical links, which are formed and spaced as indicated and are free to rotate on the rods.

1. Aluminum Grille Curtain: ASTM B 221 (ASTM B 221M), alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated.

B. Bottom Bar: Manufacturer's standard continuous shape unless otherwise indicated, finished to match grille.

1. Astragal: Equip grille bottom bar with a replaceable, adjustable, continuous, compressible gasket of flexible vinyl, rubber, or neoprene as a cushion bumper.
2. Provide motor-operated grilles with combination bottom astragal and sensor edge.

C. Grille Curtain Jamb Guides: Manufacturer's standard shape having curtain groove with return lips or bars to retain curtain. Provide continuous integral wear strips to prevent metal-to-metal contact and to minimize operational noise; with removable stops on guides to prevent overtravel of curtain.

1. Removable Posts and Jamb Guides: Manufacturer's standard.

2.5 HOODS AND ACCESSORIES

A. General: Form sheet metal hood to entirely enclose coiled curtain and operating mechanism at opening head. Contour to fit end brackets to which hood is attached. Roll and reinforce top and bottom edges for stiffness. Form closed ends for surface-mounted hoods and fascia for any portion of between-jamb mounting that projects beyond wall face. Equip hood with intermediate support brackets as required to prevent sagging.

1. Galvanized Steel: Nominal 0.028-inch- (0.71-mm-) thick, hot-dip galvanized-steel sheet with G90 (Z275) zinc coating, complying with ASTM A 653/A 653M.

B. Removable Metal Soffit: Formed or extruded from same metal and with same finish as curtain if hood is mounted above ceiling, unless otherwise indicated.

C. Mounting Frame: Manufacturer's standard mounting frame designed to support grille; factory fabricated from ASTM A 36/A 36M structural-steel tubes or shapes, hot-dip galvanized per ASTM A 123/A 123M; fastened to floor and structure above grille; to be built into wall construction; and complete with anchors, connections, and fasteners.

2.6 LOCKING DEVICES

A. Safety Interlock Switch: Equip power-operated grilles with safety interlock switch to disengage power supply when grille is locked.

2.7 COUNTERBALANCING MECHANISM

A. General: Counterbalance grilles by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed bearings or self-lubricating graphite bearings for rotating members.

B. Counterbalance Barrel: Fabricate spring barrel of manufacturer's standard hot-formed, structural-quality, seamless carbon-steel pipe, of sufficient diameter and wall thickness to support rolled-up curtain without distortion of parts and to limit barrel deflection to not more than 0.03 in./ft. (2.5 mm/m) of span under full load.

C. Brackets: Manufacturer's standard mounting brackets of either cast iron or cold-rolled steel plate.

2.8 ELECTRIC GRILLE OPERATORS

A. General: Electric grille operator assembly of size and capacity recommended and provided by grille manufacturer for grille and operation cycles requirement specified, with electric motor and factory-prewired motor controls, starter, gear-reduction unit, solenoid-operated brake, clutch, control stations, control devices, integral gearing for locking grille, and accessories required for proper operation.

1. Comply with NFPA 70.
2. Control equipment complying with NEMA ICS 1, NEMA ICS 2, and NEMA ICS 6, with NFPA 70 Class 2 control circuit, maximum 24-V ac or dc.

B. Usage Classification: Electric operator and components capable of operating for not less than number of cycles per hour indicated for each grille.

C. Grille Operator Location(s): Operator location indicated for each grille.

1. Front-of-Hood Mounted: Operator is mounted to the right or left grille head plate, with the operator on coil side of the grille-hood assembly and connected to the grille drive shaft with drive chain and sprockets. Front clearance is required for this type of mounting.

D. Motors: Reversible-type motor with controller (disconnect switch) for motor exposure indicated.

1. Electrical Characteristics:

   a. Phase: [**Single phase**] [**Polyphase**].
   b. Volts: [**115**] [**208**] [**230**] [**460**] <**Insert value**> V.
   c. Hertz: 60.

2. Motor Size: Minimum size as indicated. If not indicated, large enough to start, accelerate, and operate grille in either direction from any position, at a speed not less than 8 in./sec. (203 mm/s) and not more than 12 in./sec. (305 mm/s), without exceeding nameplate ratings or service factor.
3. Operating Controls, Controllers (Disconnect Switches), Wiring Devices, and Wiring: Manufacturer's standard unless otherwise indicated.
4. Coordinate wiring requirements and electrical characteristics of motors and other electrical devices with building electrical system and each location where installed.

E. Limit Switches: Equip motorized grille with adjustable switches interlocked with motor controls and set to automatically stop grille at fully opened and fully closed positions.

F. Obstruction-Detection Device: External entrapment protection consisting of indicated automatic safety sensor capable of protecting full width of grille opening. Activation of sensor immediately stops and reverses downward grille travel.

1. Electric Sensor Edge: Automatic safety sensor edge, located within astragal or weather stripping mounted to bottom bar. Contact with sensor activates device. Connect to control circuit using manufacturer's standard take-up reel or self-coiling cable.

   a. Self-Monitoring Type: Four-wire configured device designed to interface with grille operator control circuit to detect damage to or disconnection of sensor edge.

G. Control Station: Three-button control station in fixed location with momentary-contact push-button controls labeled "Open" and "Stop" and sustained- or constant-pressure push-button control labeled "Close."

1. Interior-Mounted Units: Full-guarded, surface-mounted, heavy-duty type, with general-purpose NEMA ICS 6, Type 1 enclosure.

H. Emergency Manual Operation: Equip electrically powered grille with capability for emergency manual operation. Design manual mechanism so required force for grille operation does not exceed 25 lbf.

I. Emergency Operation Disconnect Device: Equip operator with hand-operated disconnect mechanism for automatically engaging manual operator and releasing brake for emergency manual operation while disconnecting motor without affecting timing of limit switch. Mount mechanism so it is accessible from floor level. Include interlock device to automatically prevent motor from operating when emergency operator is engaged.

J. Motor Removal: Design operator so motor may be removed without disturbing limit-switch adjustment and without affecting emergency manual operation.

K. Audible and Visual Signals: Audible alarm and visual indicator lights in compliance with regulatory requirements for accessibility.

L. Emergency-Egress Release: Flush, wall-mounted handle mechanism, for accessibility-code-compliant egress feature, not dependent on electric power. The release allows an unlocked grille to partially open without affecting limit switches to permit passage, and it automatically resets motor drive upon return of handle to original position.

2.9 GENERAL FINISH REQUIREMENTS

A. Comply with NAAMM/NOMMA's "Metal Finishes Manual for Architectural and Metal Products (AMP 500-06)" for recommendations for applying and designating finishes.

B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.10 ALUMINUM FINISHES

A. Mill Finish: Manufacturer's standard.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for substrate construction and other conditions affecting performance of the Work.

B. Examine locations of electrical connections.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install overhead coiling grilles and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports, according to manufacturer's written instructions and as specified.

B. Install overhead coiling grilles, hoods, controls, and operators at the mounting locations indicated for each grille.

C. Accessibility: Install overhead coiling grilles, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility.

D. Power-Operated Grilles: Install according to UL 325.

3.3 STARTUP SERVICE

A. Perform installation and startup checks according to manufacturer's written instructions.

B. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

C. Test grille opening when activated by detector, fire-alarm system, emergency-egress release, or self-opening mechanism as required. Reset grille-opening mechanism after successful test.

3.4 ADJUSTING

A. Adjust hardware and moving parts to function smoothly, so that grilles operate easily, free of warp, twist, or distortion.

1. Adjust exterior components to be weather resistant.

B. Lubricate bearings and sliding parts as recommended by manufacturer.

3.5 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain overhead coiling grilles.

END OF SECTION 083326