SECTION 21 05 48

VIBRATION AND SEISMIC CONTROLS FOR EQUIPMENT

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Equipment support bases.

B. Vibration isolators.

C. Seismic restraints.

1.02 SUBMITTALS

A. Product Data:

B. Shop Drawings: Indicate inertia bases and locate vibration isolators, with static and dynamic load on each. Indicate seismic control measures.

C. Manufacturer's Instructions: Indicate installation instructions with special procedures and setting dimensions.

PART 2 PRODUCTS

2.01 MANUFACTURERS

A. Isolation Technology, Inc: www.isolationtech.com.

B. Kinetics Noise Control, Inc: www.kineticsnoise.com.

C. Mason Industries: www.mason-ind.com.

2.02 PERFORMANCE REQUIREMENTS

A. General:
   1. All vibration isolators, base frames and inertia bases to conform to all uniform deflection and stability requirements under all operating loads.

2.03 EQUIPMENT SUPPORT BASES

2.04 VIBRATION ISOLATORS

A. Open Spring Isolators:
   1. Springs: Minimum horizontal stiffness equal to 75 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection. Color code springs for load carrying capacity.
   2. Spring Mounts: Provide with leveling devices, minimum 0.25 inch thick neoprene sound pads, and zinc chromate plated hardware.
   3. Sound Pads: Size for minimum deflection of 0.05 inch; meet requirements for neoprene pad isolators.
   4. For Exterior and Humid Areas: Hot dipped galvanized housings and neoprene coated springs.

B. Restrained Open Spring Isolators:
   1. Springs: Minimum horizontal stiffness equal to 75 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection. Color code springs for load carrying capacity.

2. Spring Mounts: Provide with leveling devices, minimum 0.25 inch thick neoprene sound pads, and zinc chromate plated hardware.
3. Sound Pads: Size for minimum deflection of 0.05 inch; meet requirements for neoprene pad isolators.
4. Restraint: Provide heavy mounting frame and limit stops.
5. For Exterior and Humid Areas: Hot dipped galvanized housings and neoprene coated springs.

C. Closed Spring Isolators:
1. Type : Closed spring mount with top and bottom housing separated with neoprene rubber stabilizers.
2. Springs: Minimum horizontal stiffness equal to 75 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection. Color code springs for load carrying capacity.
3. Housings: Incorporate neoprene isolation pad meeting requirements for neoprene pad isolators, and neoprene side stabilizers with minimum 0.25 inch clearance.
4. For Exterior and Humid Areas: Hot dipped galvanized housings and neoprene coated springs.

D. Restrained Closed Spring Isolators:
1. Type : Closed spring mount with top and bottom housing separated with neoprene rubber stabilizers.
2. Springs: Minimum horizontal stiffness equal to 75 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection. Color code springs for load carrying capacity.
3. Housings: Incorporate neoprene isolation pad meeting requirements for neoprene pad isolators, and neoprene side stabilizers with minimum 0.25 inch clearance and limit stops.
4. For Exterior and Humid Areas: Hot dipped galvanized housings and neoprene coated springs.

E. Spring Hanger:
1. Springs: Minimum horizontal stiffness equal to 75 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection. Color code springs for load carrying capacity.
2. Housings: Incorporate neoprene isolation pad meeting requirements for neoprene pad isolators.
3. Misalignment: Capable of 20 degree hanger rod misalignment.
4. For Exterior and Humid Areas: Hot dipped galvanized housings and neoprene coated springs.

F. Neoprene Pad Isolators:
1. Rubber or neoprene waffle pads.
   a. Hardness: 30 durometer.
   b. Thickness: Minimum 1/2 inch.
   c. Maximum Loading: 50 psi.
   d. Rib Height: Maximum 0.7 times width.
2. Configuration: Single layer.
3. Configuration: 1/2 inch thick waffle pads bonded each side of 1/4 inch thick steel plate.

G. Rubber Mount or Hanger: Molded rubber designed for 0.4 inch deflection with threaded insert.

H. Glass Fiber Pads: Neoprene jacketed pre-compressed molded glass fiber.

I. Seismic Snubbers:
   1. Type: Non-directional and double acting unit consisting of interlocking steel members restrained by neoprene elements.
   2. Elements: Replaceable neoprene, minimum of 0.75 inch thick with minimum 1/8 inch air gap.
   3. Capacity: 4 times load assigned to mount groupings at 0.4 inch deflection.
   4. Attachment Points and Fasteners: Capable of withstanding 3 times rated load capacity of seismic snubber.

PART 3 EXECUTION

3.01 INSTALLATION - GENERAL

A. Install in accordance with manufacturer's instructions.

B. Comply with the requirements of NFPA 13.

C. Bases:
   1. Set steel bases for one inch clearance between housekeeping pad and base.
   2. Set concrete inertia bases for 2 inches clearance between housekeeping pad and base.
   3. Adjust equipment level.

D. On closed spring isolators, adjust so side stabilizers are clear under normal operating conditions.

E. Prior to making piping connections to equipment with operating weights substantially different from installed weights, block up equipment with temporary shims to final height. When full load is applied, adjust isolators to load to allow shim removal.

F. Provide seismic snubbers for all equipment, piping, and ductwork mounted on isolators. Each inertia base shall have minimum of four seismic snubbers located close to isolators. Snub equipment designated for post-disaster use to 0.05 inch maximum clearance. Other snubbers shall have clearance between 0.15 inch and 0.25 inch.

G. Support piping connections to equipment mounted on isolators using isolators or resilient hangers for scheduled distance.
   1. Up to 4 Inches Pipe Size: First three points of support.
   2. 5 to 8 Inches Pipe Size: First four points of support.
   3. 10 inches Pipe Size and Over: First six points of support.
   4. Select three hangers closest to vibration source for minimum 1.0 inch static deflection or static deflection of isolated equipment. Select remaining isolators for minimum 1.0 inch static deflection or 1/2 static deflection of isolated equipment.

3.02 FIELD QUALITY CONTROL

A. See Section 01 40 00 - Quality Requirements, for additional requirements.

B. Inspect isolated equipment after installation and submit report. Include static deflections.

3.03 SCHEDULES

A. Pipe Isolation Schedule.
   1. 1 Inch Pipe Size: Isolate 120 diameters from equipment.
   2. 2 Inch Pipe Size: Isolate 90 diameters from equipment.
   3. 3 Inch Pipe Size: Isolate 80 diameters from equipment.
   4. 4 Inch Pipe Size: Isolate 75 diameters from equipment.
   5. 6 Inch Pipe Size: Isolate 60 diameters from equipment.
   6. 8 Inch Pipe Size: Isolate 60 diameters from equipment.

7. 10 Inch Pipe Size: Isolate 54 diameters from equipment.
8. 12 Inch Pipe Size: Isolate 50 diameters from equipment.
9. 16 Inch Pipe Size: Isolate 45 diameters from equipment.
10. 24 Inch Pipe Size: Isolate 38 diameters from equipment.
11. Over 24 Inch Pipe Size: As indicated.

END OF SECTION