SECTION 23 09 13

INSTRUMENTATION AND CONTROL DEVICES FOR HVAC

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Thermostats, Temperature Sensors.

B. Automatic dampers.

C. Damper operators.

D. Miscellaneous accessories.

1.02 RELATED REQUIREMENTS

A. Section 23 21 13 - Hydronic Piping: Installation of control valves, flow switches, temperature sensor sockets, gage taps.

B. Section 23 33 00 - Air Duct Accessories: Installation of automatic dampers.

C. Section 23 09 23 - Direct-Digital Control System for HVAC.

D. Section 23 09 93 - Sequence of Operations for HVAC Controls.

1.03 REFERENCE STANDARDS

A. AMCA 500-D - Laboratory Methods for Testing Dampers for Rating; Air Movement and Control Association International, Inc..

B. ASME B16.22 - Wrought Copper and Copper Alloy Solder Joint Pressure Fittings; The American Society of Mechanical Engineers.

C. ASTM B32 - Standard Specification for Solder Metal.

D. ASTM B88 - Standard Specification for Seamless Copper Water Tube.

E. ASTM D1693 - Standard Test Method for Environmental Stress-Cracking of Ethylene Plastics.

F. NEMA 250 - Enclosures for Electrical Equipment (1000 Volts Maximum); National Electrical Manufacturers Association.

G. NFPA 90A - Standard for the Installation of Air-Conditioning and Ventilation Systems; National Fire Protection Association.

1.04 SUBMITTALS

A. See Section 01 30 00 - Administrative Requirements, for submittal procedures.

B. Product Data: Provide description and engineering data for each control system component. Include sizing as requested. Provide data for each system component and software module.

C. Shop Drawings: Indicate complete operating data, system drawings, wiring diagrams, and written detailed operational description of sequences. Submit schedule of valves indicating size, flow, and pressure drop for each valve. For automatic dampers indicate arrangement, velocities, and static pressure drops for each system.

D. Manufacturer's Instructions: Provide for all manufactured components.

E. Project Record Documents: Record actual locations of control components, including panels, thermostats, and sensors. Accurately record actual location of control components, including panels, thermostats, and sensors.
   1. Revise shop drawings to reflect actual installation and operating sequences.

F. Operation and Maintenance Data: Include inspection period, cleaning methods, recommended cleaning materials, and calibration tolerances.

G. Warranty: Submit manufacturers warranty and ensure forms have been filled out in Red Clay Consolidated School District s name and registered with manufacturer.

H. Maintenance Materials: Furnish the following for Red Clay Consolidated School District's use in maintenance of project.
   1. See Section 01 60 00 - Product Requirements, for additional provisions.

1.05 QUALITY ASSURANCE

A. Designer Qualifications: Design system under direct supervision of a Professional Engineer experienced in design of this work and licensed in DE.

PART 2 PRODUCTS

2.01 EQUIPMENT - GENERAL

A. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories Inc., as suitable for the purpose specified and indicated.

2.02 CONTROL VALVES

A. Globe Pattern:
   1. Up to 2 inches: Bronze body, bronze trim, rising stem, renewable composition disc, screwed ends with backseating capacity repackable under pressure.
      a. Product:
         1) Substitutions: See Section 01 60 00 - Product Requirements.
   2. Over 2 inches: Iron body, bronze trim, rising stem, plug-type disc, flanged ends, renewable seat and disc.
      a. Product:
         1) Substitutions: See Section 01 60 00 - Product Requirements.
   3. Hydronic Systems:
      a. Rate for service pressure of 125 psig at 250 degrees F.
      b. Replaceable plugs and seats of stainless steel.
      c. Size for 3 psig maximum pressure drop at design flow rate.
      d. Two way valves shall have equal percentage characteristics, three way valves linear characteristics. Size two way valve operators to close valves against pump shut off head.
   4. Steam Systems:
      a. Rate for service pressure of 125 psig at 250 degrees F.
      b. Replaceable plugs and seats of stainless steel. Pressure drop across any steam valve at maximum flow shall be as shown on the Drawings.
      c. Size for 10 psig inlet pressure and 5 psig pressure drop.
      d. Valves shall have modified linear characteristics.

B. Butterfly Pattern:
   1. Iron body, bronze disc, resilient replaceable seat for service to 180 degrees F wafer or lug ends, extended neck.
   2. Hydronic Systems:
      a. Rate for service pressure of 125 psig at 250 degrees F.

b. Size for 1 psig maximum pressure drop at design flow rate.

C. Electronic Actuators:
1. 24 V powered, 4-20 mA proportional signal electronic actuator for valves and dampers.
2. Actuators shall spring return to normal open position as indicated on freeze, fire, or temperature protection.
3. Select operator for full shut off at maximum pump differential pressure.

2.03 DAMPERS

A. Performance: Test in accordance with AMCA 500-D.

B. Frames: Galvanized steel, welded or riveted with corner reinforcement, minimum 12 gage.

C. Blades: Galvanized steel, maximum blade size 8 inches wide, 48 inches long, minimum 22 gage, attached to minimum 1/2 inch shafts with set screws.

D. Blade Seals: Synthetic elastomeric inflatable mechanically attached, field replaceable.

E. Jamb Seals: Spring stainless steel.

F. Shaft Bearings: Oil impregnated sintered bronze.

G. Linkage Bearings: Oil impregnated sintered bronze.

H. Leakage: Less than one percent based on approach velocity of 2000 ft/min and 4 inches wg.

I. Maximum Pressure Differential: 6 inches wg.

J. Temperature Limits: -40 to 200 degrees F.

2.04 DAMPER OPERATORS

A. General: Provide smooth proportional control with sufficient power for air velocities 20 percent greater than maximum design velocity and to provide tight seal against maximum system pressures. Provide spring return for two position control and for fail safe operation.
1. Provide sufficient number of operators to achieve unrestricted movement throughout damper range.
2. Provide one operator for maximum 36 sq ft damper section.

B. Electric Operators:
1. Spring return, adjustable stroke motor having oil immersed gear train, with auxiliary end switch.

2.05 INPUT/OUTPUT SENSORS

A. Temperature Sensors:
1. Sensor range shall provide a resolution of no worse than .4°F (unless noted otherwise).
2. Room temperature sensor shall be an element contained within a ventilated cover, suitable for wall mounting with digital output. Sensors located in mechanical areas, plenums, garages, gymnasiums, or designated institutional locations shall be a flat plate sensor with no possible adjustment or shall be provided with aestetically-pleasing lockable protective cover. Security screws shall be used in institutional settings as deemed necessary by the design engineer. ATC contractor shall coordinate requirements with the design engineer during the submittal process. Provide insulated base. Following sensing elements are acceptable:
a. Sensing element - Platinum RTD, Thermistor, or integrated circuit, +/- 0.8°F accuracy at calibration point.

b. Units shall be capable of +/- 2 degrees (F) adjustment by the occupant, with display showing current temperature and setpoint.

3. Single point duct temperature sensor shall consist of sensing element, junction box for wiring connections and gasket to prevent air leakage or vibration noise. Temperature range as required for resolution indicated in paragraph A. Sensor probe shall be 316 stainless steel.
   a. Sensing element - Platinum RTD, Thermistor, or integrated circuit, +/- 0.8°F accuracy at calibration point.
4. Averaging duct temperature sensor shall consist of an averaging element, junction box for wiring connections and gasket to prevent air leakage. Provide enough sensors to give one lineal foot of sensing element for each square foot of cooling coil face area. Temperature range as required for resolution indicated in paragraph A.
   a. Sensing element - Platinum RTD, Thermistor, or integrated circuit, +/- 0.8°F accuracy at calibration point.
5. Liquid immersion temperature sensor shall include stainless steel thermowell, sensor and connection head for wiring connections.
   a. Sensing element for chilled water applications - Platinum RTD, Thermistor, or integrated circuit, +/- 0.8°F accuracy at calibration point. Temperature range shall be as required for resolution indicated in paragraph A.
   b. Sensing element for non-chilled water applications - Platinum RTD, +/- 0.2°F accuracy at calibration point. Temperature range shall be as required for resolution of no worse than 0.1°F.

B. Equipment Operation Sensors:
   1. Status Inputs for Fans: Differential pressure switch with adjustable range of 0 to 5 inches wg.
   2. Status Inputs for Pumps: Differential pressure switch piped across pump with adjustable pressure differential range of 8 to 60 psi.
   3. Status Inputs for Electric Motors: Current sensing relay with current transformers, adjustable and set to 175 percent of rated motor current.

C. Damper Position Indication: Potentiometer mounted in enclosure with adjustable crank arm assembly connected to damper to transmit 0 - 100 percent damper travel.

D. Carbon Dioxide Level Sensors:
   1. Wall or duct-mounted as required by control sequence or plans.
   2. Demand-control ventilation sensor for measuring and transmitting CO2 levels ranging from 0-2,000 ppm.
   3. Single-beam, dual-wavelength design with five-year stability for calibration..
   4. Proportional output, 4-20 mA signal.

2.06 THERMOSTATS

A. Line Voltage Thermostats:
   1. Integral manual On/Off/Auto selector switch, single or two pole as required.
   2. Dead band: Maximum 2 degrees F.
   3. Cover: Locking with set point adjustment, with thermometer.
   4. Rating: Motor load.

B. Outdoor Reset Thermostat:
   1. Remote bulb or bimetal rod and tube type, proportioning action with adjustable throttling range, adjustable setpoint.
   2. Scale range: -10 to 70 degrees F.

C. Immersion Thermostat:

1. Remote bulb or bimetallic rod and tube type, proportional action with adjustable setpoint and adjustable throttling range.

D. Airstream Thermostats:
1. Remote bulb or bimetallic rod and tube type, proportional action with adjustable setpoint in middle of range and adjustable throttling range.
2. Averaging service remote bulb element: 7.5 feet.

E. Electric Low Limit Duct Thermostat:
1. Snap acting, single pole, single throw, manual reset switch that trips if temperature sensed across any 12 inches of bulb length is equal to or below setpoint,
2. Bulb length: Minimum 20 feet.
3. Provide one thermostat for every 20 sq ft of coil surface.

F. Electric High Limit Duct Thermostat:
1. Snap acting, single pole, single throw, manual reset switch that trips if temperature sensed across any 12 inches of bulb length is equal to or above setpoint,
2. Bulb length: Minimum 20 feet.
3. Provide one thermostat for every 20 sq ft of coil surface.

G. Fire Thermostats:
1. UL labeled, factory set in accordance with NFPA 90A.
2. Normally closed contacts, manual reset.

H. Heating/Cooling Valve Top Thermostats:
1. Proportional acting for proportional flow, molded rubber diaphragm, remote bulb liquid filled element, direct and reverse acting at differential pressure to 25 psig, cast housing with position indicator and adjusting knob.

2.07 TRANSMITTERS

A. Pressure Transmitters:
1. One pipe direct acting indicating type for gas, liquid, or steam service, range suitable for system, proportional electronic output.

B. Temperature Transmitters:
1. One pipe, directly proportional output signal to measured variable, linearity within plus or minus 1/2 percent of range for 200 degree F span and plus or minus 1 percent for 50 degree F span, with 50 degrees F temperature range, compensated bulb, averaging capillary, or rod and tube operation on 20 psig input pressure and 3 to 15 psig output.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify existing conditions before starting work.

B. Verify that systems are ready to receive work.

C. Beginning of installation means installer accepts existing conditions.

D. Sequence work to ensure installation of components is complementary to installation of similar components in other systems.

E. Coordinate installation of system components with installation of mechanical systems equipment such as air handling units and air terminal units.

F. Ensure installation of components is complementary to installation of similar components.

G. Coordinate installation of system components with installation of mechanical systems equipment such as air handling units and air terminal units.

3.02 INSTALLATION

A. Install in accordance with manufacturer's instructions.

B. Check and verify location of thermostats with plans and room details before installation. Locate 48 inches above floor. Align with lighting switches, CO2 sensors, and humidistats. Refer to Section 26 27 26.

C. Mount freeze protection thermostats using flanges and element holders.

D. Mount outdoor reset thermostats and outdoor sensors indoors, with sensing elements outdoors with sun shield.

E. Provide separable sockets for liquids and flanges for air bulb elements.

F. Provide thermostats in aspirating boxes in front entrances.

G. Provide guards on thermostats in entrances.

H. Provide valves with position indicators and with pilot positioners where sequenced with other controls.

I. Provide mixing dampers of opposed blade construction arranged to mix streams. Provide separate minimum outside air damper section adjacent to return air dampers with separate damper motor.

J. Provide isolation (two position) dampers of parallel blade construction.

K. Install damper motors on outside of duct in warm areas. Do not install motors in locations at outdoor temperatures.

L. Mount control panels adjacent to associated equipment on vibration free walls or free standing angle iron supports. One cabinet may accommodate more than one system in same equipment room. Provide engraved plastic nameplates for instruments and controls inside cabinet and engraved plastic nameplates on cabinet face.

M. Install "hand/off/auto" selector switches to override automatic interlock controls when switch is in "hand" position.

N. Provide conduit and electrical wiring in accordance with Section 26 27 17. Electrical material and installation shall be in accordance with appropriate requirements of Division 26.

3.03 MAINTENANCE

A. See Section 01 70 00 - Execution Requirements, for additional requirements relating to maintenance service.

B. Provide service and maintenance of control system for one year from Date of Substantial Completion.

END OF SECTION