SECTION 089119 - FIXED LOUVERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Fixed, extruded-aluminum louvers.

B. Related Requirements:

1. Section 074213 "Metal Wall Panels" for louvers integral to the metal wall panel system.

1.3 DEFINITIONS

A. Louver Terminology: Definitions of terms for metal louvers contained in AMCA 501 apply to this Section unless otherwise defined in this Section or in referenced standards.

B. Horizontal Louver: Louver with horizontal blades (i.e., the axes of the blades are horizontal).

C. Vertical Louver: Louver with vertical blades (i.e., the axes of the blades are vertical).

D. Drainable-Blade Louver: Louver with blades having gutters that collect water and drain it to channels in jambs and mullions, which carry it to bottom of unit and away from opening.

E. Wind-Driven-Rain-Resistant Louver: Louver that provides specified wind-driven rain performance, as determined by testing according to AMCA 500-L.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. For louvers specified to bear AMCA seal, include printed catalog pages showing specified models with appropriate AMCA Certified Ratings Seals.

B. Shop Drawings: For louvers and accessories. Include plans, elevations, sections, details, and attachments to other work. Show frame profiles and blade profiles, angles, and spacing.

1. Show weep paths, gaskets, flashing, sealant, and other means of preventing water intrusion.
2. Show mullion profiles and locations.

C. Samples: For each type of metal finish required.

D. Delegated-Design Submittal: For louvers indicated to comply with structural performance requirements, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."

1.6 FIELD CONDITIONS

A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Source Limitations: Obtain louvers from single source from a single manufacturer where indicated to be of same type, design, or factory-applied color finish.

2.2 PERFORMANCE REQUIREMENTS

A. Structural Performance: Louvers shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver-blade rattle or flutter, or permanent damage to fasteners and anchors. Wind pressures shall be considered to act normal to the face of the building.

1. Wind Loads: Determine loads based on pressures as indicated on Drawings.

B. Louver Performance Ratings: Provide louvers complying with requirements specified, as demonstrated by testing manufacturer's stock units identical to those provided, except for length and width according to AMCA 500-L.

C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.

1. Temperature Change (Range): 120 deg F ambient; 180 deg F material surfaces.

D. SMACNA Standard: Comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" for fabrication, construction details, and installation procedures.

2.3 FIXED, EXTRUDED-ALUMINUM LOUVERS

A. Horizontal, Wind-Driven-Rain-Resistant Louver (L-#):

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following**:**

a. Greenheck Fan Corporation. – Model: EHH-601

b. Ruskin Company; Tomkins PLC. – Model: EME520DD
c. Nystrom Building Products. – Model: LSA5CDD

2. Louver Depth: 6 inches.
3. Frame and Blade Nominal Thickness: Not less than 0.081 inch.
4. Louver Performance Ratings:

a. Free Area: Not less than 7.0 sq. ft. (0.65 sq. m) for 48-inch- (1220-mm-) wide by 48-inch- (1220-mm-) high louver.
b. Air Performance: Not more than 0.10-inch wg (25-Pa) static pressure drop at 700-fpm (3.6-m/s) free-area exhaust velocity.
c. Wind-Driven Rain Performance: Not less than 99 percent effectiveness when subjected to a rainfall rate of 8 inches (200 mm) per hour and a wind speed of 50 mph (22.4 m/s) at a core-area intake velocity of 676 fpm.

5. AMCA Seal: Mark units with AMCA Certified Ratings Seal.

2.4 MATERIALS

A. Aluminum Extrusions: ASTM B 221 (ASTM B 221M), Alloy 6063-T5, T-52, or T6.

B. Aluminum Sheet: ASTM B 209 (ASTM B 209M), Alloy 3003 or 5005 with temper as required for forming, or as otherwise recommended by metal producer for required finish.

C. Fasteners: Use types and sizes to suit unit installation conditions.

1. Use tamper-resistant screws for exposed fasteners unless otherwise indicated.
2. For fastening aluminum, use aluminum or 300 series stainless-steel fasteners.
3. For color-finished louvers, use fasteners with heads that match color of louvers.

D. Postinstalled Fasteners for Concrete and Masonry: Torque-controlled expansion anchors, made from stainless-steel components, with capability to sustain, without failure, a load equal to 4 times the loads imposed, for concrete, or 6 times the load imposed for masonry, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.

E. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.

2.5 FABRICATION

A. Factory assemble louvers to minimize field splicing and assembly. Disassemble units as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.

B. Maintain equal louver blade spacing, including separation between blades and frames at head and sill, to produce uniform appearance.

C. Fabricate frames, including integral sills, to fit in openings of sizes indicated, with allowances made for fabrication and installation tolerances, adjoining material tolerances, and perimeter sealant joints.

D. Include supports, anchorages, and accessories required for complete assembly.

E. Provide subsills made of same material as louvers for recessed louvers.

2.6 ALUMINUM FINISHES

A. Finish louvers after assembly.

B. High-Performance Organic Finish: Three-coat fluoropolymer finish complying with AAMA 2605 and containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

1. Color and Gloss: As selected by Architect from manufacturer's full range of standard and custom colors.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and openings, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Coordinate setting drawings, diagrams, templates, instructions, and directions for installation of anchorages that are to be embedded in concrete or masonry construction. Coordinate delivery of such items to Project site.

3.3 INSTALLATION

A. Locate and place louvers level, plumb, and at indicated alignment with adjacent work.

B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.

C. Form closely fitted joints with exposed connections accurately located and secured.

D. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.

E. Protect unpainted galvanized and nonferrous-metal surfaces that are in contact with concrete, masonry, or dissimilar metals from corrosion and galvanic action by applying a heavy coating of bituminous paint or by separating surfaces with waterproof gaskets or nonmetallic flashing.

F. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Section 079200 "Joint Sealants" for sealants applied during louver installation.

3.4 ADJUSTING AND CLEANING

A. Clean exposed louver surfaces that are not protected by temporary covering, to remove fingerprints and soil during construction period. Do not let soil accumulate during construction period.

B. Before final inspection, clean exposed surfaces with water and a mild soap or detergent not harmful to finishes. Thoroughly rinse surfaces and dry.

C. Restore louvers damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.

1. Touch up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

END OF SECTION 089119