SECTION 081416 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Solid-core doors with wood-veneer faces.
2. Factory finishing flush wood doors.
3. Factory fitting flush wood doors to frames and factory machining for hardware.

B. Related Requirements:
1. Section 081113 "Hollow Metal Doors and Frames"
2. Section 087100 "Door Hardware"
3. Section 088000 "Glazing" for glass view panels in flush wood doors.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of door. Include details of core and edge construction and trim for openings. Include factory-finishing specifications.

B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; and the following:

1. Dimensions and locations of blocking.
2. Dimensions and locations of mortises and holes for hardware.
3. Dimensions and locations of cutouts.
4. Undercuts.
5. Requirements for veneer matching.
6. Doors to be factory finished and finish requirements.
7. Fire-protection ratings for fire-rated doors.

C. Samples for Initial Selection: For factory-finished doors.

D. Samples for Verification:

1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches (200 by 250 mm), for each material and finish**.** For each wood species and transparent finish, provide set of three Samples showing typical range of color and grain to be expected in finished Work.
2. Louver blade and frame sections, 6 inches (150 mm) long, for each material and finish specified.

1.4 QUALITY ASSURANCE

A. Manufacturer Qualifications: A qualified manufacturer that is a certified participant in AWI's Quality Certification Program.

B. **Obtain doors from a single manufacturer to ensure uniformity in quality of appearance and construction. All material supplied for this project to conform to the AWI Sections 200 and 1300 for premium grade wood doors.**

1.5 DELIVERY, STORAGE, AND HANDLING

A. Comply with requirements of referenced standard and manufacturer's written instructions.

B. **Protect doors during transit, storage and handling to help prevent damage, soiling and deterioration.**

C. Mark each door on bottom rail with opening number used on Shop Drawings.

1.6 FIELD CONDITIONS

A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during remainder of construction period.

1.7 WARRANTY

A. A. Special Warranty: Manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Warping (bow, cup, or twist) more than 1/4 inch (6.4 mm) in a 42-by-84-inch (1067-by-2134-mm) section.
b. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch (0.25 mm in a 76.2-mm) span.

2. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
3. Warranty Period for Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Algoma Hardwoods, Inc.
2. Eggers Industries.
3. Graham Wood Doors; an Assa Abloy Group company.
4. Marshfield Door Systems, Inc.
5. VT Industries, Inc.

2.2 FLUSH WOOD DOORS, GENERAL

A. Quality Standard: In addition to requirements specified, comply with AWI's, AWMAC's, and WI's "Architectural Woodwork Standards

1. Provide AWI Quality Certification Labels indicating that doors comply with requirements of grades specified.
2. Contract Documents contain selections chosen from options in quality standard and additional requirements beyond those of quality standard. Comply with those selections and requirements in addition to quality standard.

B. WDMA I.S.1-A Performance Grade: Extra Heavy Duty

C. Fire-Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 and UL 10C.
1. Cores: Provide core specified or mineral core as needed to provide fire-protection rating indicated.
2. Edge Construction: Provide edge construction with intumescent seals concealed by outer stile. Comply with specified requirements for exposed edges.
3. Pairs: Provide fire-retardant stiles that are listed and labeled for applications indicated without formed-steel edges and astragals. Provide stiles with concealed intumescent seals. Comply with specified requirements for exposed edges.
4. Pairs: Provide formed-steel edges and astragals with intumescent seals.
   a. Finish steel edges and astragals to match door hardware (locksets or exit devices).

D. Smoke- and Draft-Control Door Assemblies: Listed and labeled for smoke and draft control, based on testing according to UL 1784.

E. Particleboard-Core Doors:

1. Particleboard: ANSI A208.1, Grade LD-2, made with binder containing no urea-formaldehyde.
2. Blocking: Provide wood blocking in particleboard-core doors as follows:

   a. 5-inch (125-mm) top-rail blocking, in doors indicated to have closers. Closers to be mounted with thru-bolts.
   b. 5-inch (125-mm) bottom-rail blocking, in exterior doors and doors indicated to have kick, mop, or armor plates.
   c. 5-inch (125-mm) midrail blocking, in doors indicated to have exit devices. Exit devices to be mounted with thru-bolts.

3. Provide doors with structural-composite-lumber cores instead of particleboard cores for doors indicated to receive exit devices.

F. Structural-Composite-Lumber-Core Doors:

1. Structural Composite Lumber: WDMA I.S.10.

   a. Screw Withdrawal, Face: 700 lbf (3100 N).
   b. Screw Withdrawal, Edge: 400 lbf (1780 N).

G. Mineral-Core Doors:

1. Core: Noncombustible mineral product complying with requirements of referenced quality standard and testing and inspecting agency for fire-protection rating indicated.

2. Blocking: Provide composite blocking with improved screw-holding capability approved for use in doors of fire-protection ratings indicated as follows:

   a. 5-inch (125-mm) top-rail blocking, in doors indicated to have closers. Closers to be mounted with thru-bolts.
   b. 5-inch (125-mm) bottom-rail blocking, in doors indicated to have protection plates.
   c. 5-inch (125-mm) midrail blocking, in doors indicated to have exit devices. Exit devices to be mounted with thru-bolts.

3. Edge Construction: At hinge stiles, provide laminated-edge construction with improved screw-holding capability and split resistance. Comply with specified requirements for exposed edges.

   a. Screw-Holding Capability: 550 lbf (2440 N) per WDMA T.M.-10.

2.3 VENEER-FACED DOORS FOR TRANSPARENT FINISH

A. Interior Solid-Core Doors **(SCWD)**

1. Grade: Premium, with Grade A faces.
2. Species: Cherry
3. Cut: Plain sliced (flat sliced).
4. Match between Veneer Leaves: Slip match.
5. Assembly of Veneer Leaves on Door Faces: Balance match.
6. Pair and Set Match: Provide for doors hung in same opening or separated only by mullions.
7. Room Match: Match door faces within each separate room or area of building. Corridor-door faces do not need to match where they are separated by 20 feet or more.
8. Exposed Vertical and Top Edges: Same species as faces - edge Type A
9. Core: As required to meet performance requirements listed above.
10. Construction: Five or seven plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before veneering.
11. WDMA I.S.1-A Performance Grade: Heavy Duty.

2.4 LIGHT FRAMES AND LOUVERS

A. Wood Beads for Light Openings in Wood Doors: Provide manufacturer's standard wood beads unless otherwise indicated.

1. Wood Species: Same species as door faces.
2. Profile: Flush rectangular beads
3. At wood-core doors with 20-minute fire-protection ratings, provide wood beads and metal glazing clips approved for such use.

B. Wood-Veneered Beads for Light Openings in Fire-Rated Doors: Manufacturer's standard wood-veneered noncombustible beads matching veneer species of door faces and approved for use in doors of fire-protection rating indicated. Include concealed metal glazing clips where required for opening size and fire-protection rating indicated.

C. Wood Louvers: Door manufacturer's standard solid-wood louvers unless otherwise indicated.

1. Wood Species: Same species as door faces.

2.5 FABRICATION

A. Factory fit doors to suit frame-opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.

1. Comply with NFPA 80 requirements for fire-rated doors.

B. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, BHMA-156.115-W, and hardware templates.

1. Coordinate with hardware mortises in metal frames to verify dimensions and alignment before factory machining.
2. Metal Astragals: Factory machine astragals and formed-steel edges for hardware for pairs of fire-rated doors.

C. Openings: Factory cut and trim openings through doors.

1. Light Openings: Trim openings with moldings of material and profile indicated.
2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Section 088000 "Glazing."
3. Louvers: Factory install louvers in prepared openings.

2.6 FACTORY FINISHING

A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.

1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on bottom edges, edges of cutouts, and mortises.

B. Factory finish doors that are indicated to receive transparent finish.

C. Use only paints and coatings that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

D. Transparent Finish:

1. Grade: Premium.
2. Finish: AWI's, AWMAC's, and WI's "Architectural Woodwork Standards" System 5, conversion varnish.
3. Staining: As selected by Architect from manufacturer's full range.
4. Effect: Filled finish
5. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine doors and installed door frames, with Installer present, before hanging doors.

1. Verify that installed frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
2. Reject doors with defects.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Hardware: For installation, see Section 087100 "Door Hardware."

B. Installation Instructions: Install doors to comply with manufacturer's written instructions and referenced quality standard, and as indicated.

1. Install fire-rated doors according to NFPA 80.
2. Install smoke- and draft-control doors according to NFPA 105.

C. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.

D. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.3 ADJUSTING

A. Operation: Rehang or replace doors that do not swing or operate freely.

B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if Work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416