# SECTION 076200 - FLASHING AND SHEET METAL

## PART 1 – GENERAL

### 0.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Provide all labor, equipment, and materials fabricate and install the following.

1. Fascia, scuppers, and trim.
2. Counterflashings over bituminous base flashing.
3. Counterflashings for roof accessories.
4. Counterflashings at roof mounted equipment and vent stacks.
5. Base flashing coverings.
6. Coping cap at parapets.
7. Gutters, scuppers and down spouts.
8. Counterflashings at walls and penetrations.
9. Lead flashing for bituminous membranes.
10. Other components.

B. RELATED SECTIONS

1. Section 061000 - Rough Carpentry
2. Section 074113 – Metal Roof Panels
3. Section 074215 – Metal Roof Shingles
4. Section 077200 - Roof Accessories
5. Section 079200 - Joint Sealants

### 1.3 REFERENCES

| | |
|---|---|
| ASTM A-446 | Specification for steel sheet |
| ASTM B-209 | Specification for aluminum sheet |
| ASTM B-221 | Specification for aluminum extruded shape |
| FS QQ-L-201 | Specification for Lead Sheet |
| ASTM A792 | Steel Sheet, Aluminum-Zinc Alloy-Coated, by the Hot-Dip Process |
| ASTM B32 | Solder Metal |
| ASTM B209 | Aluminum and Alloy Sheet and Plate |
| ASTM B486 | Paste Solder |
| ASTM D226 | Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing |
| ASTM D486 | Asphalt Roof Cement, Asbestos-free |
| FS O-F-506 | Flux, Soldering, Paste and Liquid |
| WH | Warnock Hersey International, Inc. Middleton, WI. |
| FM | Loss Prevention Data Sheet |
| NRCA | National Roofing Contractors Association - Roofing Manual |
| SMACNA | Architectural Sheet Metal Manual |

1.4 SUBMITTALS

A. Submit under provisions of all technical performance criteria set forth in the specifications.

B. Product Data: Provide manufacturer's specification data sheets for each product.

C. Provide approval letters from metal manufacturer for use of their metal within this particular roofing system type.

D. Submit two samples, 12 x 12 inch in size illustrating typical external corner, internal corner, valley, junction to vertical dissimilar surface, material and finish.

E. Shop Drawings

1. For manufactured and shop fabricated gravel stops, fascia, scuppers, and all other sheet metal fabrications.
2. Shop drawings: Indicate material profile, jointing pattern, jointing details, fastening methods, flashing, termination's, and installation details.
3. Indicate type, gauge and finish of metal.

F. Certification

1. Submit roof manufacturer's certification that metal fasteners furnished are acceptable to roof manufacturer.
2. Submit roof manufacturer's certification that metal furnished is acceptable to roofing manufacturer as a component of roofing system and is eligible for roof manufacturer's system warranty.
3. Submit certification that metal and fastening system furnished is Tested and Approved by Factory Mutual for I-90 Wind Up-Lift Requirements.

B. Manufacturer's Product Data

1. Metal material characteristics and installation recommendations.
2. Submit color chart prior to material ordering and/or fabrication so that equivalent colors to those specified can be approved.

1.5 QUALITY CONTROL

A. Reference Standards

1. Comply with details and recommendations of SMACNA for methods of joining, anchorage, provisions for expansion, etc.
2. Factory Mutual Loss Prevention Data Sheet 1-49 windstorm resistance 1-90.

B. Manufacturer's Warranty

1. Pre-finished metal material shall require a written 30-year non-prorated warranty covering fade, chalking and film integrity. The material shall not show a color change greater than 5 NBS color units per ASTM D-2244 or chalking excess of 8 units per ASTM D-659. If either occurs material shall be replaced per warranty, at no cost to the Owner.

C. Contractor's Warranty

1. The Contractor shall provide the Owner with a notarized written warranty assuring that all sheet metal work including caulking and fasteners to be watertight and secure for a period

of two years from the date of final acceptance of the building. Warranty shall include all materials and workmanship required to repair any leaks that develop, and make good any damage to other work or equipment caused by such leaks or the repairs thereof.

1.6 QUALIFICATIONS

A. Fabricator and Installer: Company specializing in sheet metal flashing work with 5 years experience.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials in manufacturer's original, unopened containers or packages with labels intact and legible.

B. Stack pre-formed and pre-finished material to prevent twisting, bending, or abrasion, and to provide ventilation. Slope metal sheets to ensure drainage.

C. Prevent contact with materials which may cause discoloration or staining.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Metal system is to be comprised of minimum Aluminum or Galvalume steel, coated on both sides with an epoxy primer and on the weathering surface with a polyvinylidene fluoride or siliconized polyester baked organic coated finish.

1. Materials

a. Aluminum-Zinc alloy Coated Steel

Aluminum-zinc alloy (galvalume) coated steel, ASTM A792, coating designation AZ-50, in thickness of .0217 nom. /24 gauge or .040 Aluminum; 36" to 48" by coil length, chemically treated, commercial or lock-forming quality.

*Subject to minimum quantity requirements
*Standard Kynar 500 finish coating is only accepted.

b. Coliors shall be custom to match metal roof color.

B. Miscellaneous Metals and Flashings:

1. Zinc-Coated Steel Sheet: ASTM A526, 0.20% copper, 26 gage (0.0179"); designation G90 hot-dip galvanized, mill phosphatized.
2. Stainless Steel Sheet: Type 302/304, ASTM A167, 28 gage, (0.015"), annealed except dead soft where fully concealed by other work, 2D (dull) finish.
3. Copper Sheet: ASTM B370, 16 oz. (0.0216), temper HOO (cold-rolled).
4. Lead-Coated Copper Sheet: ASTM B101. Type I, Class A (12-15 1 lb. of lead coating per 100 sq. ft.), 17.1 oz. (0.022").
5. Zinc Alloy Sheet: Zinc with 0.6% copper and 0.14% titanium; 0.27" thick (21 gauge); standard (soft) temper, mil finish.

2.2 RELATED MATERIALS

A. Metal Primer: Zinc chromate type.

B. Plastic Cement: ASTM D 4586

C. Sealant: Specified in Section 07900 or on drawings.

D. Lead: Meets Federal Specification QQ-L-201, Grade B, four pounds per square foot.

E. Solder: ANSI/ASTM B32; 95/05 type.

F. Flux: FS O-F-506.

G. Underlayment: ASTM D2178, No15 asphalt saturated roofing felt.

H. Slip Sheet: Rosin sized building paper.

I. Fasteners:

1. Corrosion resistant screw fastener as recommended by metal manufacturer. Finish exposed fasteners same as flashing metal.
2. Fastening shall conform to Factory Mutual I-90 requirements or as stated on section details, whichever is more stringent.

J. Termination Bars:

1. Shall be aluminum unless otherwise recommended by membrane manufacturers.
2. Material shall be .125" x 1" (minimum) aluminum conforming to ASTM B-221, mill finish. Bar shall have caulk cup as required.

K. Gutter and Downspout Anchorage Devices: Type recommended by fabricator.

PART 3 - EXECUTION

3.1 PROTECTION

A. Protect contact areas of dissimilar metals with heavy asphalt or other approved coating, specifically made to stop electrolytic action.

3.2 GENERAL

A. Install work watertight, without waves, warps, buckles, fastening stress, or distortion, allowing for expansion and contraction.

B. Fastening of metal to walls and wood blocking shall comply with SMACNA Architectural Sheet Metal Manual, Factory Mutual I-90 wind uplift specifications and/or manufacturer's recommendations whichever is of the highest standard.

C. All accessories or other items essential to the completeness of sheet metal installation, whether specifically indicated or not, shall be provided and of the same material as item to which applied.

D. Metal fascia and copings shall be secured to wood nailers at the bottom edge with a continuous cleat. Cleats shall be at least one gauge heavier than the metal it secures.

3.3 INSPECTION

A. Verify roof openings, curbs, pipes, sleeves, ducts, or vents through roof are solidly set, cant strips and reglets are in place, and nailing strips located.

B. Verify membrane termination and base flashings are in place, sealed, and secure.

C. Beginning of installation means acceptance of existing conditions.

D. Field measure site conditions prior to fabricating work.

3.4 MANUFACTURED SHEET METAL SYSTEMS

A. Installing Contractor shall be responsible for determining if the sheet metal systems are in general conformance with roof manufacturer's recommendations.

B. Furnish and install manufactured sheet metal systems in strict accordance with manufacturer's printed instructions.

C. Provide all factory-fabricated accessories including, but not limited to, fascia extenders, miters, scuppers, joint covers, etc.

3.5 SHOP FABRICATED SHEET METAL

A. Installing Contractor shall be responsible for determining if the sheet metal systems are in general conformance with roof manufacturer's recommendations.

B. Metal work shall be shop fabricated to configurations and forms in accordance with recognized sheet metal practices.

C. Hem exposed edges.

D. Angle bottom edges of exposed vertical surfaces to form drip.

E. All corners for sheet metal shall be lapped with adjoining pieces fastened and set in sealant.

F. Joints for gravel stop fascia system, cap flashing, and surface-mount counterflashing shall be formed with a 1/4" opening between sections. The opening shall be covered by a cover plate or backed by an internal drainage plate formed to the profile of fascia piece. The cover plate shall be embedded in mastic, fastened through the opening between the sections and loose locked to the drip edges.

G. Install sheet metal to comply with Architectural Sheet Metal manual, Sheet Metal and Air Conditioning Contractor's National Associations, Inc.

## 3.6 FLASHING MEMBRANE INSTALLATION

### A. COPING CAP

1. Copings shall be provided with factory fabricated welded watertight coping accessories such as miters, transitions, end caps, etc. and finished to match coping system. No exposed fasteners will be accepted throughout the entire project.
2. Accessories: Joint covers, corners, supports, strip flashing at joinings, fastening, and other accessories shall be included.
3. Install continuous cleat fasten 6" O.C.
4. Install new coping cap hooked to continuous cleat.

### B. SURFACE MOUNTED COUNTERFLASHING/COPING CAP

1. Copings shall be provided with factory fabricated welded watertight coping accessories such as miters, transitions, end caps, etc. and finished to match coping system. No exposed fasteners will be accepted throughout the entire project.
2. Accessories: Joint covers, corners, supports, strip flashing at joinings, fastening, and other accessories shall be included.
3. Install continuous cleat fasten 6" O.C.
4. Install new coping cap hooked to continuous cleat.

### C. SURFACE MOUNTED COUNTERFLASHING

1. Counterflashing shall be provided with watertight accessories such as miters, transitions, end caps, etc. and finished to match counterflashing.
2. Accessories: Joint covers, corners, fasteners, strip flashing at joinings, fastening, and other accessories shall be included.
3. Apply butyl tape to wall behind flashing. Secure termination bar through flashing butyl tape and into wall.
4. Secure new counterflashing set on a butyl tape above flashing 8" O.C., caulk top of counterflashing.

### D. REGLET MOUNTED COUNTERFLASHING

1. Reglet shall be provided with watertight accessories such as miters, transitions, end caps, etc. and finished to match.
2. Accessories: Joint covers, corners, fasteners, strip flashing at joinings, fastening, and other accessories shall be included.
3. Cut reglet in masonry one joint above flashing.
4. Apply butyl tape to wall behind flashing. Secure termination bar through flashing butyl tape and into wall.
5. Secure reglet counterflashing with expansion fasteners and caulk reglet opening.

### E. ROOF DRAIN

1. Prime lead/copper at a rate of 100 square feet per gallon and allow to dry.
2. Set lead/copper flashing (30" square minimum) in a 1/4" bed of mastic.
3. Install clamping ring and strainer assure all plies are under the clamping ring.

F. PLUMBING STACK

1. Prime flange and sleeve at a rate of 100 square feet per gallon and allow to dry.
2. Install properly sized sleeves in a 1/4" bed of elastomeric sealant.
3. Turn sleeve a minimum of 1" down inside of stack.
4. Caulk intersection of the membrane and flange with elastomeric sealant.

END OF SECTION 076200