SECTION 064023 - INTERIOR ARCHITECTURAL WOODWORK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Interior standing and running trim.
2. Custom Plastic-laminate cabinets.
3. Custom Plastic-laminate countertops.
4. Custom Solid-surfacing-material countertops.
5. Custom Solid-surfacing at curtain wall and storefront sills.
6. Shop finishing of interior woodwork.

B. Related Sections include the following:

1. Division 06 Section "Rough Carpentry" for wood furring, blocking, shims, and hanging strips required for installing woodwork and concealed within other construction before woodwork installation.

2. Division 09 "Wood Veneer Wall Panels" for panels at front of stage.

3. Division 12 Section "Manufactured Wood Casework" for general casework of stock design and related countertops.

1.3 DEFINITIONS

A. Interior architectural woodwork includes wood furring, blocking, shims, and hanging strips for installing woodwork items unless concealed within other construction before woodwork installation.

1.4 SUBMITTALS

A. Product Data: For each type of product indicated, including cabinet hardware and accessories and finishing materials and processes.

B. Product Data: For panel products high-pressure decorative laminate, adhesive for bonding plastic laminate, solid-surfacing material, cabinet hardware and accessories, and finishing materials and processes.

C. Shop Drawings: Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices, and other components.

1. Show details full size.
2. Show locations and sizes of furring, blocking, and hanging strips, including concealed blocking and reinforcement specified in other Sections.
3. Show locations and sizes of cutouts and holes for plumbing fixtures and other items installed in architectural woodwork.

D. Samples for Initial Selection:

1. Shop-applied transparent finishes.
2. Shop-applied opaque finishes.
3. Plastic laminates.
4. PVC edge material.
5. Thermoset decorative panels.
6. Solid-surfacing materials.

E. Samples for Verification:

1. Lumber with or for transparent finish, not less than 5 inches (125 mm) wide by 24 inches (600 mm) long, for each species and cut, finished on 1 side and 1 edge.
2. Veneer leaves representative of and selected from flitches to be used for transparent-finished woodwork.
3. Veneer-faced panel products with or for transparent finish, 8 by 10 inches (200 by 250 mm), for each species and cut. Include at least one face-veneer seam and finish as specified.
4. Lumber and panel products with shop-applied opaque finish, 50 sq. in. (300 sq. cm) for lumber and 8 by 10 inches (200 by 250 mm) for panels, for each finish system and color, with 1/2 of exposed surface finished.
5. Plastic laminates, 8 by 10 inches (200 by 250 mm), for each type, color, pattern, and surface finish, with 1 sample applied to core material and specified edge material applied to 1 edge.
6. Solid-surfacing materials, 6 inches (150 mm) square.
7. Corner pieces as follows:

   a. Cabinet-front frame joints between stiles and rails, as well as exposed end pieces, 18 inches (450 mm) high by 18 inches (450 mm) wide by 6 inches (150 mm) deep.
   b. Miter joints for standing trim.

8. Exposed cabinet hardware and accessories, one unit for each type and finish.

F. Product Certificates: For each type of product, signed by product manufacturer.

G. Qualification Data: For Installer.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Certified participant in AWI's Quality Certification Program.

B. Source Limitations: Engage a qualified woodworking firm to assume undivided responsibility for production of interior architectural woodwork with sequence-matched wood veneers.

C. Quality Standard: Unless otherwise indicated, comply with AWI's "Architectural Woodwork Quality Standards" for grades of interior architectural woodwork indicated for construction, finishes, installation, and other requirements.

1. Provide AWI Quality Certification Program labels indicating that woodwork, including installation, complies with requirements of grades specified.

2. Reference QCP project number 12.0866.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Do not deliver woodwork until painting and similar operations that could damage woodwork have been completed in installation areas. If woodwork must be stored in other than installation areas, store only in

areas where environmental conditions comply with requirements specified in "Project Conditions" Article.

1.7 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install woodwork until building is enclosed, wet work is complete, and HVAC system is operating and maintaining temperature between 60 and 90 deg F (16 and 32 deg C) and relative humidity between 25 and 55 percent during the remainder of the construction period.

B. Field Measurements: Where woodwork is indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

1. Locate concealed framing, blocking, and reinforcements that support woodwork by field measurements before being enclosed, and indicate measurements on Shop Drawings.
2. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish dimensions and proceed with fabricating woodwork without field measurements. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

1.8 COORDINATION

A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that interior architectural woodwork can be supported and installed as indicated.

B. Hardware Coordination: Distribute copies of approved hardware schedule specified in Division 08 Section "Door Hardware (Scheduled by Describing Products)" to fabricator of architectural woodwork; coordinate Shop Drawings and fabrication with hardware requirements.

PART 2 - PRODUCTS

2.1 WOODWORK FABRICATORS

A. Available Fabricators: Subject to compliance with requirements, fabricators offering interior architectural woodwork that may be incorporated into the Work include, but are not limited to, the following:

2.2 MATERIALS

A. General: Provide materials that comply with requirements of AWI's quality standard for each type of woodwork and quality grade specified, unless otherwise indicated.

B. Wood Species for Opaque Finish: Any closed-grain hardwood.

C. Wood Products: Comply with the following:

1. Hardboard: AHA A135.4.
2. Medium-Density Fiberboard: ANSI A208.2, Grade MD.
3. Particleboard: ANSI A208.1, Grade M-2-Exterior Glue.
4. Softwood Plywood: DOC PS 1, Medium Density Overlay.
5. Veneer-Faced Panel Products (Hardwood Plywood): HPVA HP-1.

D. Thermoset Decorative Panels: Particleboard or medium-density fiberboard finished with thermally fused, melamine-impregnated decorative paper complying with LMA SAT-1.

1. Provide PVC or polyester edge banding complying with LMA EDG-1 on components with exposed or semiexposed edges.

E. High-Pressure Decorative Laminate: NEMA LD 3, grades as indicated or, if not indicated, as required by woodwork quality standard.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering high-pressure decorative laminates that may be incorporated into the Work include, but are not limited to, the following:

a. Abet Laminati, Inc.
b. Arborite; Division of ITW Canada, Inc.
c. Formica Corporation.
d. Lamin-Art, Inc.
e. Nevamar Company, LLC; Decorative Products Div.
f. Panolam Industries International Incorporated.
g. Westinghouse Electric Corp.; Specialty Products Div.
h. Wilsonart International; Div. of Premark International, Inc.

F. Solid-Surfacing Material: Homogeneous solid sheets of filled plastic resin complying with ISSFA-2.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

a. ABA Industries.
b. Avonite, Inc.
c. E. I. du Pont de Nemours and Company.
d. Formica Corporation.
e. LG Chemical, Ltd.
f. Meganite Inc.; a division of the Pyrochem Group.
g. Nevamar Company, LLC; Decorative Products Div.
h. Samsung; Cheil Industries Inc.
i. Swan Corporation (The).
j. Transolid, Inc.
k. Wilsonart International; Div. of Premark International, Inc.

2. Type: Standard type, unless Special Purpose type is indicated.
3. Colors and Patterns: As selected by Architect from manufacturer's full range.

2.3 CABINET HARDWARE AND ACCESSORIES

A. General: Provide cabinet hardware and accessory materials associated with architectural cabinets, except for items specified in Division 08 Section "Door Hardware (Scheduled by Describing Products)."

B. Frameless Concealed Hinges (European Type): BHMA A156.9, B01602, 100 degrees of opening.

C. Back-Mounted Pulls: BHMA A156.9, B02011.

D. Wire Pulls: Back mounted, solid metal, 4 inches (100 mm) long, 5/16 inch (8 mm) in diameter.

E. Catches: Magnetic catches, BHMA A156.9, B03141.

F. Adjustable Shelf Standards and Supports: BHMA A156.9, B04071; with shelf rests, B04081.

G. Shelf Rests: BHMA A156.9, B04013; metal, two-pin type with shelf hold-down clip.

H. Drawer Slides: BHMA A156.9, B05091.

1. Standard Duty (Grade 1, Grade 2, and Grade 3): Side mounted and extending under bottom edge of drawer; full-extension type; epoxy-coated steel with polymer rollers.
2. Box Drawer Slides: Grade 1; for drawers not more than 6 inches (150 mm) high and 24 inches (600 mm) wide.
3. File Drawer Slides: Grade 1HD-100; for drawers more than 6 inches (150 mm) high or 24 inches (600 mm) wide.
4. Pencil Drawer Slides: Grade 1; for drawers not more than 3 inches (75 mm) high and 24 inches (600 mm) wide.
5. Keyboard Slides: Grade 1; for computer keyboard shelves.
6. Trash Bin Slides: Grade 1HD-100; for trash bins not more than 20 inches (500 mm) high and 16 inches (400 mm) wide.

I. Aluminum Slides for Sliding Glass Doors: BHMA A156.9, B07063.

J. Door Locks: BHMA A156.11, E07121.

K. Drawer Locks: BHMA A156.11, E07041.

L. Grommets for Cable Passage through Countertops: 2-inch (51-mm) OD, black, molded-plastic grommets and matching plastic caps with slot for wire passage.

1. Product: Subject to compliance with requirements, provide "OG series" by Doug Mockett & Company, Inc.

M. Paper Slots: 17 inches (432 mm) long by 1-3/4 inches (45 mm) wide by 1 inch (25 mm) deep; black, molded-plastic, paper-slot liner with 1/4-inch (6.4-mm) lip.

1. Product: Subject to compliance with requirements, provide "Model CP-2" by Doug Mockett & Company, Inc.

N. Exposed Hardware Finishes: For exposed hardware, provide finish that complies with BHMA A156.18 for BHMA finish number indicated.

1. Satin Chromium Plated: BHMA 626 for brass or bronze base; BHMA 652 for steel base.

O. For concealed hardware, provide manufacturer's standard finish that complies with product class requirements in BHMA A156.9.

2.4 MISCELLANEOUS MATERIALS

A. Furring, Blocking, Shims, and Hanging Strips: Softwood or hardwood lumber, kiln dried to less than 15 percent moisture content.

B. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls and elsewhere as required for corrosion resistance. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

C. Adhesive for Bonding Plastic Laminate: Unpigmented contact cement.

1. Adhesive for Bonding Edges: Hot-melt adhesive or adhesive specified above for faces.

2.5 FABRICATION, GENERAL

A. Interior Woodwork Grade: Unless otherwise indicated, provide Custom-grade interior woodwork complying with referenced quality standard.

B. Wood Moisture Content: Comply with requirements of referenced quality standard for wood moisture content in relation to ambient relative humidity during fabrication and in installation areas.

C. Fabricate woodwork to dimensions, profiles, and details indicated. Ease edges to radius indicated for the following:

1. Corners of Cabinets and Edges of Solid-Wood (Lumber) Members 3/4 Inch (19 mm) Thick or Less: 1/16 inch (1.5 mm).
2. Edges of Rails and Similar Members More Than 3/4 Inch (19 mm) Thick: 1/8 inch (3 mm).
3. Corners of Cabinets and Edges of Solid-Wood (Lumber) Members and Rails: 1/16 inch (1.5 mm).

D. Complete fabrication, including assembly, finishing, and hardware application, to maximum extent possible before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.

1. Notify Architect seven days in advance of the dates and times woodwork fabrication will be complete.
2. Trial fit assemblies at fabrication shop that cannot be shipped completely assembled. Install dowels, screws, bolted connectors, and other fastening devices that can be removed after trial fitting. Verify that various parts fit as intended and check measurements of assemblies against field measurements indicated on Shop Drawings before disassembling for shipment.

E. Shop-cut openings to maximum extent possible to receive hardware, appliances, plumbing fixtures, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.

1. Seal edges of openings in countertops with a coat of varnish.

2.6 INTERIOR STANDING AND RUNNING TRIM FOR OPAQUE FINISH

A. Wood Species: Any closed-grain hardwood.

B. Backout or groove backs of flat trim members and kerf backs of other wide, flat members, except for members with ends exposed in finished work.

C. Assemble casings in plant except where limitations of access to place of installation require field assembly.

D. Assemble moldings in plant to maximum extent possible. Miter corners in plant and prepare for field assembly with bolted fittings designed to pull connections together.

2.7 PLASTIC-LAMINATE CABINETS

A. AWI Type of Cabinet Construction: As indicated.

B. Laminate Cladding for Exposed Surfaces: High-pressure decorative laminate complying with the following requirements:

1. Horizontal Surfaces Other Than Tops: Grade HGS.
2. Postformed Surfaces: Grade HGP.
3. Vertical Surfaces: Grade VGS.
4. Edges: Grade HGS PVC tape, 0.018-inch (0.460-mm) minimum thickness, matching laminate in color, pattern, and finish.

C. Materials for Semiexposed Surfaces:

1. Surfaces Other Than Drawer Bodies: High-pressure decorative laminate, Grade VGS.

a. Edges of Plastic-Laminate Shelves: PVC tape, 0.018-inch (0.460-mm) minimum thickness, matching laminate in color, pattern, and finish.
b. For semiexposed backs of panels with exposed plastic-laminate surfaces, provide surface of high-pressure decorative laminate, Grade VGS.

2. Drawer Sides and Backs: Solid-hardwood lumber.
3. Drawer Bottoms: Hardwood plywood.

D. Concealed Backs of Panels with Exposed Plastic Laminate Surfaces: High-pressure decorative laminate, Grade BKL.

E. Colors, Patterns, and Finishes: Provide materials and products that result in colors and textures of exposed laminate surfaces complying with the following requirements:

1. As indicated by laminate manufacturer's designations.
2. Match Architect's sample.
3. As selected by Architect from laminate manufacturer's full range in the following categories:

a. Solid colors, matte finish.
b. Solid colors with core same color as surface, matte finish.
c. Wood grains, matte finish.
d. Patterns, matte finish.

F. Provide dust panels of 1/4-inch (6.4-mm) plywood or tempered hardboard above compartments and drawers, unless located directly under tops.

2.8 PLASTIC-LAMINATE COUNTERTOPS

A. High-Pressure Decorative Laminate Grade: HGS.

B. Colors, Patterns, and Finishes: Provide materials and products that result in colors and textures of exposed laminate surfaces complying with the following requirements:

1. As indicated by manufacturer's designations.
2. Match Architect's sample.
3. As selected by Architect from manufacturer's full range in the following categories:

a. Solid colors, matte finish.
b. Solid colors with core same color as surface, matte finish.
c. Wood grains, matte finish.
d. Patterns, matte finish.

C. Grain Direction: Parallel to cabinet fronts.

D. Edge Treatment: Same material, with eased edges at all 90 degree corners, as laminate cladding on horizontal surfaces.

E. Core Material: Particleboard or medium-density fiberboard.

F. Core Material at Sinks: Particleboard made with exterior glue.

G. Backer Sheet: Provide plastic-laminate backer sheet, Grade BKL, on underside of countertop substrate.

H. Paper Backing: Provide paper backing on underside of countertop substrate.

2.9 SOLID-SURFACING-MATERIAL COUNTERTOPS AND SILLS

A. Solid-Surfacing-Material Thickness: 3/4 inch (19 mm).

B. Colors, Patterns, and Finishes: Provide materials and products that result in colors of solid-surfacing material complying with the following requirements:

1. As selected by Architect from manufacturer's full range.

C. Fabricate tops in one piece, unless otherwise indicated. Comply with solid-surfacing-material manufacturer's written recommendations for adhesives, sealers, fabrication, and finishing.

1. Fabricate tops with shop-applied edges of materials and configuration indicated.
2. Fabricate tops with loose backsplashes for field application.

D. Install integral sink bowls in countertops in shop.

E. Drill holes in countertops for plumbing fittings and soap dispensers in shop.

2.10 SHOP FINISHING

A. Grade: Provide finishes of same grades as items to be finished.

B. General: Shop finish interior architectural woodwork at fabrication shop as specified in this Section. Refer to Division 09 painting Sections for finishing opaque-finished architectural woodwork.

C. Preparation for Finishing: Comply with referenced quality standard for sanding, filling countersunk fasteners, sealing concealed surfaces, and similar preparations for finishing architectural woodwork, as applicable to each unit of work.

1. Backpriming: Apply one coat of sealer or primer, compatible with finish coats, to concealed surfaces of woodwork. Apply two coats to back of paneling and to end-grain surfaces. Concealed surfaces of plastic-laminate-clad woodwork do not require backpriming when surfaced with plastic laminate, backing paper, or thermoset decorative panels.

D. Transparent Finish:

1. AWI Finish System: Conversion varnish.
2. Staining: Match approved sample for color.

3. Wash Coat for Stained Finish: Apply wash-coat sealer to woodwork made from closed-grain wood before staining and finishing.
4. Open Finish for Open-Grain Woods: Do not apply filler to open-grain woods.
5. Filled Finish for Open-Grain Woods: After staining (if any), apply paste wood filler to open-grain woods and wipe off excess. Tint filler to match stained wood.

    a. Apply wash-coat sealer after staining and before filling.

6. Sheen: Satin, 31-45 gloss units measured on 60-degree gloss meter per ASTM D 523.

E. Opaque Finish:

1. AWI Finish System: As designated in Section 099123-Interior Painting.
2. Color: As selected by Architect from manufacturer's full range.
3. Sheen: Satin, 31-45 gloss units measured on 60-degree gloss meter per ASTM D 523.

PART 3 - EXECUTION

3.1 PREPARATION

A. Before installation, condition woodwork to average prevailing humidity conditions in installation areas.

B. Before installing architectural woodwork, examine shop-fabricated work for completion and complete work as required, including removal of packing and backpriming.

3.2 INSTALLATION

A. Grade: Install woodwork to comply with requirements for the same grade specified in Part 2 for fabrication of type of woodwork involved.

B. Assemble woodwork and complete fabrication at Project site to comply with requirements for fabrication in Part 2, to extent that it was not completed in the shop.

C. Install woodwork level, plumb, true, and straight. Shim as required with concealed shims. Install level and plumb (including tops) to a tolerance of 1/8 inch in 96 inches (3 mm in 2400 mm).

D. Scribe and cut woodwork to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.

E. Anchor woodwork to anchors or blocking built in or directly attached to substrates. Secure with countersunk, concealed fasteners and blind nailing as required for complete installation. Use fine finishing nails or finishing screws for exposed fastening, countersunk and filled flush with woodwork and matching final finish if transparent finish is indicated.

F. Standing and Running Trim: Install with minimum number of joints possible, using full-length pieces (from maximum length of lumber available) to greatest extent possible. Do not use pieces less than 96 inches (2400 mm) long, except where shorter single-length pieces are necessary. Scarf running joints and stagger in adjacent and related members.

1. Fill gaps, if any, between top of base and wall with plastic wood filler, sand smooth, and finish same as wood base if finished.
2. Install wall railings on indicated metal brackets securely fastened to wall framing.

3. Install standing and running trim with no more variation from a straight line than 1/8 inch in 96 inches (3 mm in 2400 mm).

G. Cabinets: Install without distortion so doors and drawers fit openings properly and are accurately aligned. Adjust hardware to center doors and drawers in openings and to provide unencumbered operation. Complete installation of hardware and accessory items as indicated.

1. Install cabinets with no more than 1/8 inch in 96-inch (3 mm in 2400-mm) sag, bow, or other variation from a straight line.
2. Fasten wall cabinets through back, near top and bottom, at ends and not more than 16 inches (400 mm) o.c. with No. 10 wafer-head screws sized for 1-inch (25-mm) penetration into wood framing, blocking, or hanging strips.

H. Countertops: Anchor securely by screwing through corner blocks of base cabinets or other supports into underside of countertop.

1. Align adjacent solid-surfacing-material countertops and form seams to comply with manufacturer's written recommendations using adhesive in color to match countertop. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
2. Install countertops with no more than 1/8 inch in 96-inch (3 mm in 2400-mm) sag, bow, or other variation from a straight line.
3. Secure backsplashes to tops with concealed metal brackets at 16 inches (400 mm) o.c. and to walls with adhesive.
4. Calk space between backsplash and wall with sealant specified in Division 07 Section "Joint Sealants."

I. Touch up finishing work specified in this Section after installation of woodwork. Fill nail holes with matching filler where exposed.

3.3 ADJUSTING AND CLEANING

A. Repair damaged and defective woodwork, where possible, to eliminate functional and visual defects; where not possible to repair, replace woodwork. Adjust joinery for uniform appearance.

B. Clean, lubricate, and adjust hardware.

C. Clean woodwork on exposed and semi-exposed surfaces. Touch up shop-applied finishes to restore damaged or soiled areas.

END OF SECTION 064023