SECTION 23 33 00

AIR DUCT ACCESSORIES

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Air turning devices/extractors.

B. Backdraft dampers - metal.

C. Backdraft dampers.

D. Combination fire and smoke dampers.

E. Duct access doors.

F. Duct test holes.

G. Fire dampers.

H. Flexible duct connections.

I. Smoke dampers.

J. Volume control dampers.

1.02 RELATED REQUIREMENTS

A. Section 22 05 48 - Vibration and Seismic Controls for Plumbing Piping and Equipment.

B. Section 23 31 00 - HVAC Ducts and Casings.

C. Section 23 36 00 - Air Terminal Units: Pressure regulating damper assemblies.

D. Section 26 27 17 - Equipment Wiring: Electrical characteristics and wiring connections.

1.03 REFERENCE STANDARDS

A. NFPA 90A - Standard for the Installation of Air-Conditioning and Ventilating Systems; National Fire Protection Association.

B. NFPA 92 - Standard for Smoke-Control Systems.

C. NFPA 92A - Standard for Smoke-Control Systems Utilizing Barriers and Pressure Differences.

D. SMACNA (DCS) - HVAC Duct Construction Standards.

E. UL 33 - Heat Responsive Links for Fire-Protection Service; Underwriters Laboratories Inc..

F. UL 555 - Standard for Fire Dampers; Underwriters Laboratories Inc..

G. UL 555S - Standard for Leakage Rated Dampers for Use in Smoke Control Systems; Underwriters Laboratories Inc..

1.04 SUBMITTALS

A. See Section 01 30 00 - Administrative Requirements, for submittal procedures.

B. Product Data: Provide for shop fabricated assemblies including volume control dampers, duct access doors, duct test holes, and hardware used. Include electrical characteristics and connection requirements.

C. Shop Drawings: Indicate for shop fabricated assemblies including volume control dampers, duct access doors, and duct test holes.

D. Manufacturer's Installation Instructions: Provide instructions for fire dampers and combination fire and smoke dampers.

1.05 PROJECT RECORD DOCUMENTS

A. Record actual locations of access doors and test holes.

1.06 QUALITY ASSURANCE

A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum five years of documented experience.

B. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories Inc. as suitable for the purpose specified and indicated.

1.07 DELIVERY, STORAGE, AND HANDLING

A. Protect dampers from damage to operating linkages and blades.

1.08 EXTRA MATERIALS

A. See Section 01 60 00 - Product Requirements, for additional provisions.

B. Provide two of each size and type of fusible link.

PART 2 PRODUCTS

2.01 AIR TURNING DEVICES/EXTRACTORS

A. Manufacturers:
   1. Krueger: www.krueger-hvac.com.
   2. Ruskin Company: www.ruskin.com.
   3. Titus: www.titus-hvac.com.
   4. Substitutions: See Section 01 60 00 - Product Requirements.

B. Multi-blade device with blades aligned in short dimension; steel construction; with individually adjustable blades, mounting straps.

2.02 BACKDRAFT DAMPERS - METAL

2.03 BACKDRAFT DAMPERS

A. Manufacturers:
   1. Louvers & Dampers, Inc: www.louvers-dampers.com.
   2. Nailor Industries Inc: www.nailor.com.
   3. Ruskin Company: www.ruskin.com.
   4. Greenheck Fan Corporation: www.greenheck.com.
   5. Substitutions: See Section 01 60 00 - Product Requirements.

B. Gravity Backdraft Dampers, Size 18 x 18 inches or Smaller, Furnished with Air Moving Equipment: Air moving equipment manufacturer's standard construction.

2.04 COMBINATION FIRE AND SMOKE DAMPERS

A. Manufacturers:
   1. Louvers & Dampers, Inc: www.louvers-dampers.com.
   2. Nailor Industries Inc: www.nailor.com.
   3. Ruskin Company: www.ruskin.com.
   4. Greenheck Fan Corporation: www.greenheck.com.
   5. Substitutions: See Section 01 60 00 - Product Requirements.

B. Fabricate in accordance with NFPA 90A, UL 555, UL 555S, and as indicated.

C. Provide factory sleeve and collar for each damper.

D. Multiple Blade Dampers: Fabricate with 16 gage galvanized steel frame and blades, oil-impregnated bronze or stainless steel sleeve bearings and plated steel axles, stainless steel jamb seals, 1/8 x 1/2 inch plated steel concealed linkage, stainless steel closure spring, blade stops, and lock, and 1/2 inch actuator shaft.

E. Operators: UL listed and labelled spring return electric type suitable for 120 volts, single phase, 60 Hz. Provide end switches to indicate damper position. Locate damper operator on interior of duct and link to damper operating shaft.

F. Normally Closed Smoke Responsive Fire Dampers: Curtain type, opening by gravity upon actuation of electro thermal link, flexible stainless steel blade edge seals to provide constant sealing pressure.

G. Normally Open Smoke Responsive Fire Dampers: Curtain type, closing upon actuation of electro thermal link, flexible stainless steel blade edge seals to provide constant sealing pressure, stainless steel springs with locking devices to ensure positive closure for units mounted horizontally.

H. Electro Thermal Link: Fusible link melting at 165 degrees F; 24 volts, UL listed and labeled.

2.05 DUCT ACCESS DOORS

A. Manufacturers:
   1. Nailor Industries Inc: www.nailor.com.
   2. Ruskin Company: www.ruskin.com.
   3. SEMCO Incorporated: www.semcoinc.com.
   4. Substitutions: See Section 01 60 00 - Product Requirements.

B. Fabricate in accordance with SMACNA HVAC Duct Construction Standards and as indicated.

C. Fabrication: Rigid and close-fitting of galvanized steel with sealing gaskets and quick fastening locking devices. For insulated ducts, install minimum 1 inch thick insulation with sheet metal cover.
   1. Less Than 12 inches Square: Secure with sash locks.
   2. Up to 18 inches Square: Provide two hinges and two sash locks.
   3. Up to 24 x 48 inches: Three hinges and two compression latches with outside and inside handles.
   4. Larger Sizes: Provide an additional hinge.

D. Access doors with sheet metal screw fasteners are not acceptable.

2.06 DUCT TEST HOLES

A. Temporary Test Holes: Cut or drill in ducts as required. Cap with neat patches, neoprene plugs, threaded plugs, or threaded or twist-on metal caps.

B. Permanent Test Holes: Factory fabricated, air tight flanged fittings with screw cap. Provide extended neck fittings to clear insulation.

2.07 FIRE DAMPERS

A. Manufacturers:
   1. Louvers & Dampers, Inc: www.louvers-dampers.com.
   2. Nailor Industries Inc: www.nailor.com.
   3. Ruskin Company: www.ruskin.com.
   4. Greenheck Fan Corporation: www.greenheck.com.
   5. Substitutions: See Section 01 60 00 - Product Requirements.

B. Fabricate in accordance with NFPA 90A and UL 555, and as indicated.

C. Ceiling Dampers: Galvanized steel, 22 gage frame and 16 gage flap, two layers 0.125 inch ceramic fiber on top side and one layer on bottom side for round flaps, with locking clip.

D. Horizontal Dampers: Galvanized steel, 22 gage frame, stainless steel closure spring, and lightweight, heat retardant non-asbestos fabric blanket.

E. Curtain Type Dampers: Galvanized steel with interlocking blades. Provide stainless steel closure springs and latches for horizontal installations or closure under air flow conditions. Configure with blades out of air stream except for 1.0 inch pressure class ducts up to 12 inches in height.

F. Multiple Blade Dampers: 16 gage galvanized steel frame and blades, oil-impregnated bronze or stainless steel sleeve bearings and plated steel axles, 1/8 x 1/2 inch plated steel concealed linkage, stainless steel closure spring, blade stops, and lock.

G. Fusible Links: UL 33, separate at 160 degrees F with adjustable link straps for combination fire/balancing dampers.

2.08 FLEXIBLE DUCT CONNECTIONS

A. Fabricate in accordance with SMACNA HVAC Duct Construction Standards and as indicated.

B. Flexible Duct Connections: Fabric crimped into metal edging strip.
   1. Fabric: UL listed fire-retardant neoprene coated woven glass fiber fabric to NFPA 90A, minimum density 30 oz per sq yd.
      a. Net Fabric Width: Approximately 6 inches wide.
   2. Metal: 3 inches wide, 24 gage thick galvanized steel.

C. Leaded Vinyl Sheet: Minimum 0.55 inch thick, 0.87 lbs per sq ft, 10 dB attenuation in 10 to 10,000 Hz range.

2.09 SMOKE DAMPERS

A. Manufacturers:
   1. Louvers & Dampers, Inc: www.louvers-dampers.com.
   2. Nailor Industries Inc: www.nailor.com.
   3. Ruskin Company: www.ruskin.com.
   4. Greenheck Fan Corporation: www.greenheck.com.
   5. Substitutions: See Section 01 60 00 - Product Requirements.

B. Fabricate in accordance with NFPA 90A and UL 555S, and as indicated.

C. Dampers: UL Class 1 multiple blade type fire damper, normally closed automatically operated by electric actuator.

D. Electro Thermal Link: Fusible link melting at 165 degrees F; 120 volts, single phase, 60 Hz; UL listed and labeled.

2.10 VOLUME CONTROL DAMPERS

A. Manufacturers:
   1. Louvers & Dampers, Inc: www.louvers-dampers.com.
   2. Nailor Industries Inc: www.nailor.com.
   3. Ruskin Company: www.ruskin.com.
   4. Greenheck Fan Corporation: www.greenheck.com.
   5. Substitutions: See Section 01 60 00 - Product Requirements.

B. Fabricate in accordance with SMACNA HVAC Duct Construction Standards and as indicated.

C. Splitter Dampers:
   1. Material: Same gage as duct to 24 inches size in either direction, and two gages heavier for sizes over 24 inches.
   2. Blade: Fabricate of double thickness sheet metal to streamline shape, secured with continuous hinge or rod.
   3. Operator: Minimum 1/4 inch diameter rod in self aligning, universal joint action, flanged bushing with set screw .

D. Single Blade Dampers: Fabricate for duct sizes up to 6 x 30 inch.

E. Multi-Blade Damper: Fabricate of opposed blade pattern with maximum blade sizes 8 x 72 inch. Assemble center and edge crimped blades in prime coated or galvanized channel frame with suitable hardware.

F. End Bearings: Except in round ducts 12 inches and smaller, provide end bearings. On multiple blade dampers, provide oil-impregnated nylon or sintered bronze bearings.

G. Quadrants:
   1. Provide locking, indicating quadrant regulators on single and multi-blade dampers.
   2. On insulated ducts mount quadrant regulators on stand-off mounting brackets, bases, or adapters.

PART 3 EXECUTION

3.01 PREPARATION

A. Verify that electric power is available and of the correct characteristics.

3.02 INSTALLATION

A. Install accessories in accordance with manufacturer's instructions, NFPA 90A, and follow SMACNA HVAC Duct Construction Standards. Refer to Section 23 31 00 for duct construction and pressure class.

B. Provide backdraft dampers on exhaust fans or exhaust ducts nearest to outside and where indicated.

C. Provide duct access doors for inspection and cleaning before and after filters, coils, fans, automatic dampers, at fire dampers, combination fire and smoke dampers, and elsewhere as indicated. Provide for cleaning kitchen exhaust ducts in accordance with NFPA 96. Provide minimum 8 x 8 inch size for hand access, 18 x 18 inch size for shoulder access, and as indicated. Provide 4 x 4 inch for balancing dampers only. Review locations prior to fabrication.

D. Provide duct test holes where indicated and required for testing and balancing purposes.

E. Provide fire dampers, combination fire and smoke dampers, and smoke dampers at locations indicated, where ducts and outlets pass through fire rated components, and where required by authorities having jurisdiction. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges.

F. Install smoke dampers and combination smoke and fire dampers in accordance with NFPA 92.
   1. Smoke dampers shall be integrated into the "smoke purge control system". Dampers in the return ductwork shall be overridden to the open position when the smoke purge is activated.

G. Demonstrate re-setting of fire dampers to Red Clay Consolidated School District's representative.

H. At fans and motorized equipment associated with ducts, provide flexible duct connections immediately adjacent to the equipment.

I. At equipment supported by vibration isolators, provide flexible duct connections immediately adjacent to the equipment; see Section 22 05 48.

J. For fans developing static pressures of 5.0 inches and over, cover flexible connections with leaded vinyl sheet, held in place with metal straps.

K. Provide balancing dampers at points on supply, return, and exhaust systems where branches are taken from larger ducts as required for air balancing. Install minimum 2 duct widths from duct take-off.

L. Use splitter dampers only where indicated.

M. Provide balancing dampers on duct take-off to diffusers, grilles, and registers, regardless of whether dampers are specified as part of the diffuser, grille, or register assembly.

END OF SECTION