SECTION 107500 - FLAGPOLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes Three (3) aluminum ground-mounted flagpoles as designated on Civil drawings.

B. Owner-Furnished Material: Flags.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, operating characteristics, fittings, accessories, and finishes for flagpoles.

B. Shop Drawings: For flagpoles. Include plans, elevations, details, and attachments to other work. Show general arrangement, jointing, fittings, accessories, grounding, anchoring, and support.

1. Include section, and details of foundation system for ground-mounted flagpoles.

C. Samples for Verification: For each type of exposed finish required, in manufacturer's standard sizes.

1.4 QUALITY ASSURANCE

A. Source Limitations: Obtain flagpole as complete unit, including fittings, accessories, bases, and anchorage devices, from single source from single manufacturer.

1.5 DELIVERY, STORAGE, AND HANDLING

A. General: Spiral wrap flagpoles with heavy paper and enclose in a hard fiber tube or other protective container.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. American Flagpole; a Kearney-National Inc. company.
2. Atlantic Fiberglass Products, Inc.
3. Baartol Company.
4. Concord Industries, Inc.
5. Eder Flag Manufacturing Company, Inc.
6. Ewing Flagpoles.

7. Lingo Inc.; Acme Flagpole Company Division.
8. Millerbernd Manufacturing Company.
9. Morgan-Francis; Division of Original Tractor Cab Co., Inc.
10. PLP Composite Technologies, Inc.
11. Pole-Tech Company Inc.
12. U.S. Flag & Flagpole Supply, LP.
13. USS Manufacturing Inc.

2.2 FLAGPOLES

A. Flagpole Construction, General: Construct flagpoles in one piece if possible. If more than one piece is necessary, comply with the following:

1. Fabricate shop and field joints without using fasteners, screw collars, or lead calking.
2. Provide flush hairline joints using self-aligning, snug-fitting, internal sleeves.
3. Provide self-aligning, snug-fitting joints.

B. Exposed Height: 35 feet.

C. Metal Foundation Tube: Manufacturer's standard corrugated-steel foundation tube, not less than 0.064-inch- nominal wall thickness. Provide with 3/16-inch steel bottom plate and support plate; 3/4-inch-diameter, steel ground spike; and steel centering wedges welded together. Galvanize steel after assembly. Provide loose hardwood wedges at top of foundation tube for plumbing pole.

1. Provide flashing collar of same material and finish as flagpole.
2. Provide steel ground protectors extending 12 inches aboveground and 6 inches belowground for steel flagpoles where flashing collars are not provided.

2.3 FITTINGS

A. Finial Ball: Manufacturer's standard flush-seam ball, sized as indicated or, if not indicated, to match flagpole-butt diameter.

1. 0.063-inch spun aluminum with gold anodic finish.

2. Two required.

B. Finial Eagle: Manufacturer's standard, sized as standard with manufacturer for flagpole size indicated.

1. Cast aluminum with gold anodic finish.

2. One required.

C. Internal Halyard, Winch System: Manually operated winch with control stop device and removable handle, stainless-steel cable halyard, and concealed revolving truck assembly with plastic-coated counterweight and sling. Provide flush access door secured with cylinder lock. Finish truck assembly to match flagpole.

1. Halyard Flag Snaps: Provide two bronze swivel snap hooks per halyard.
   a. Provide with neoprene or vinyl covers.

2.4 MISCELLANEOUS MATERIALS

A. Drainage Material: Crushed stone, or crushed or uncrushed gravel; coarse aggregate.

B. Sand: ASTM C 33, fine aggregate.

C. Elastomeric Joint Sealant: Multicomponent nonsag urethane joint sealant complying with requirements in Division 07 Section "Joint Sealants" for Use NT (nontraffic) and for Use M, G, A, and, as applicable to joint substrates indicated, for Use O.

D. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.

2.5 GENERAL FINISH REQUIREMENTS

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.6 ALUMINUM FINISHES

A. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, including foundation; accurate placement, pattern, orientation of anchor bolts, and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Prepare uncoated metal flagpoles that are set in foundation tubes by painting below-grade portions with a heavy coat of bituminous paint.

B. Foundation Excavation: Excavate to neat clean lines in undisturbed soil. Remove loose soil and foreign matter from excavation and moisten earth before placing concrete. Place and compact drainage material at excavation bottom.

C. Provide forms where required due to unstable soil conditions and for perimeter of flagpole base at grade. Secure and brace forms to prevent displacement during concreting.

D. Place concrete, as specified in Division 03 Section "Cast-in-Place Concrete." Compact concrete in place by using vibrators. Moist-cure exposed concrete for not less than seven days or use nonstaining curing compound.

E. Trowel exposed concrete surfaces to a smooth, dense finish, free of trowel marks, and uniform in texture and appearance. Provide positive slope for water runoff to perimeter of concrete base.

3.3 FLAGPOLE INSTALLATION

A. General: Install flagpoles where shown and according to Shop Drawings and manufacturer's written instructions.

B. Ground Set: Place foundation tube, center, and brace to prevent displacement during concreting. Place concrete. Plumb and level foundation tube and allow concrete to cure. Install flagpole, plumb, in foundation tube.

1. Foundation Tube: Place tube seated on bottom plate between steel centering wedges and install hardwood wedges to secure flagpole in place. Place and compact sand in foundation tube and remove hardwood wedges. Seal top of foundation tube with a 2-inch layer of elastomeric joint sealant and cover with flashing collar.

END OF SECTION 107500