SECTION 23 05 48

VIBRATION AND SEISMIC CONTOLS FOR HVAC

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Equipment support bases.

B. Vibration isolators.

C. Inertia bases.

D. Vibration isolators.

E. Seismic restraints.

1.02 RELATED REQUIREMENTS

A. Section 03 30 00 - Cast-in-Place Concrete.

1.03 SUBMITTALS

A. Product Data: Provide schedule of vibration isolator type with location and load on each.

B. Shop Drawings: Indicate inertia bases and locate vibration isolators, with static and dynamic load on each. Indicate seismic control measures.

C. Manufacturer's Instructions: Indicate installation instructions with special procedures and setting dimensions.

PART 2 PRODUCTS

2.01 MANUFACTURERS

A. Isolation Technology, Inc: www.isolationtech.com.

B. Kinetics Noise Control, Inc: www.kineticsnoise.com.

C. Mason Industries: www.mason-ind.com.

2.02 PERFORMANCE REQUIREMENTS

A. General:
   1. All vibration isolators, base frames and inertia bases to conform to all uniform deflection and stability requirements under all operating loads.
   2. Steel springs to function without undue stress or overloading.

2.03 EQUIPMENT SUPPORT BASES

2.04 VIBRATION ISOLATORS

2.05 INERTIA BASES

A. Concrete Inertia Bases:
   1. Construction: Structural steel channel perimeter frame, with gusseted brackets and anchor bolts, reinforcing; concrete filled.
   2. Mass: Minimum of 1.5 times weight of isolated equipment.
   3. Connecting Point: Reinforced to connect isolators and snubbers to base.
   4. Concrete: Minimum 3000 psi concrete.

2.06 VIBRATION ISOLATORS

A. Open Spring Isolators:
   1. Springs: Minimum horizontal stiffness equal to 75 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection. Color code springs for load carrying capacity.
   2. Spring Mounts: Provide with leveling devices, minimum 0.25 inch thick neoprene sound pads, and zinc chromate plated hardware.
   3. Sound Pads: Size for minimum deflection of 0.05 inch; meet requirements for neoprene pad isolators.
   4. For Exterior and Humid Areas: Hot dipped galvanized housings and neoprene coated springs.

B. Restrained Open Spring Isolators:
   1. Springs: Minimum horizontal stiffness equal to 75 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection. Color code springs for load carrying capacity.
   2. Spring Mounts: Provide with leveling devices, minimum 0.25 inch thick neoprene sound pads, and zinc chromate plated hardware.
   3. Sound Pads: Size for minimum deflection of 0.05 inch; meet requirements for neoprene pad isolators.
   4. Restraint: Provide heavy mounting frame and limit stops.
   5. For Exterior and Humid Areas: Hot dipped galvanized housings and neoprene coated springs.

C. Closed Spring Isolators:
   1. Type : Closed spring mount with top and bottom housing separated with neoprene rubber stabilizers.
   2. Springs: Minimum horizontal stiffness equal to 75 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection. Color code springs for load carrying capacity.
   3. Housings: Incorporate neoprene isolation pad meeting requirements for neoprene pad isolators, and neoprene side stabilizers with minimum 0.25 inch clearance.
   4. For Exterior and Humid Areas: Hot dipped galvanized housings and neoprene coated springs.

D. Restrained Closed Spring Isolators:
   1. Type : Closed spring mount with top and bottom housing separated with neoprene rubber stabilizers.
   2. Springs: Minimum horizontal stiffness equal to 75 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection. Color code springs for load carrying capacity.
   3. Housings: Incorporate neoprene isolation pad meeting requirements for neoprene pad isolators, and neoprene side stabilizers with minimum 0.25 inch clearance and limit stops.
   4. For Exterior and Humid Areas: Hot dipped galvanized housings and neoprene coated springs.

E. Spring Hangers:
   1. Springs: Minimum horizontal stiffness equal to 75 percent vertical stiffness, with working deflection between 0.3 and 0.6 of maximum deflection. Color code springs for load carrying capacity.
   2. Housings: Incorporate neoprene isolation pad meeting requirements for neoprene pad isolators.
   3. Misalignment: Capable of 20 degree hanger rod misalignment.

4. For Exterior and Humid Areas: Hot dipped galvanized housings and neoprene coated springs.

F. Neoprene Pad Isolators:
1. Rubber or neoprene waffle pads.
   a. Hardness: 30 durometer.
   b. Thickness: Minimum 1/2 inch.
   c. Maximum Loading: 50 psi.
   d. Rib Height: Maximum 0.7 times width.
2. Configuration: Single layer.
3. Configuration: 1/2 inch thick waffle pads bonded each side of 1/4 inch thick steel plate.

G. Rubber Mount or Hanger: Molded rubber designed for 0.4 inch deflection with threaded insert.

H. Glass Fiber Pads: Neoprene jacketed pre-compressed molded glass fiber.

I. Seismic Snubbers:
1. Type: Non-directional and double acting unit consisting of interlocking steel members restrained by neoprene elements.
2. Elements: Replaceable neoprene, minimum of 0.75 inch thick with minimum 1/8 inch air gap.
3. Capacity: 4 times load assigned to mount groupings at 0.4 inch deflection.
4. Attachment Points and Fasteners: Capable of withstanding 3 times rated load capacity of seismic snubber.

J. Roof Mounting Curb: 14 inches high with rigid steel lower section containing adjustable spring pockets with restrained spring isolators, steel upper section to support rooftop equipment, and continuous elastomeric membrane extending from upper section for counterflashing over roofing. Provide acoustical package consisting of interior perimeter angles and cross members to support up to two layers of gypsum board.

PART 3 EXECUTION

3.01 INSTALLATION - GENERAL

A. Install in accordance with manufacturer's instructions.

B. Bases:
1. Set steel bases for one inch clearance between housekeeping pad and base.
2. Set concrete inertia bases for 2 inches clearance between housekeeping pad and base.
3. Adjust equipment level.

C. On closed spring isolators, adjust so side stabilizers are clear under normal operating conditions.

D. Prior to making piping connections to equipment with operating weights substantially different from installed weights, block up equipment with temporary shims to final height. When full load is applied, adjust isolators to load to allow shim removal.

E. Provide pairs of horizontal limit springs on fans with more than 6.0 inches WC static pressure, and on hanger supported, horizontally mounted axial fans.

F. Provide seismic snubbers for all equipment, piping, and ductwork mounted on isolators. Each inertia base shall have minimum of four seismic snubbers located close to isolators. Snub equipment designated for post-disaster use to 0.05 inch maximum clearance. Other snubbers shall have clearance between 0.15 inch and 0.25 inch.

G. Support piping connections to equipment mounted on isolators using isolators or resilient hangers as follows:
   1. Up to 4 Inches Pipe Size: First three points of support.
   2. 5 to 8 Inches Pipe Size: First four points of support.
   3. 10 inches Pipe Size and Over: First six points of support.
   4. Select three hangers closest to vibration source for minimum 1.0 inch static deflection or static deflection of isolated equipment. Select remaining isolators for minimum 1.0 inch static deflection or 1/2 static deflection of isolated equipment.

3.02 FIELD QUALITY CONTROL

A. Inspect isolated equipment after installation and submit report. Include static deflections.

3.03 SCHEDULE

A. Pipe Isolation Schedule.
   1. 1 Inch Pipe Size: Isolate 120 diameters from equipment.
   2. 2 Inch Pipe Size: Isolate 90 diameters from equipment.
   3. 3 Inch Pipe Size: Isolate 80 diameters from equipment.
   4. 4 Inch Pipe Size: Isolate 75 diameters from equipment.
   5. 6 Inch Pipe Size: Isolate 60 diameters from equipment.
   6. 8 Inch Pipe Size: Isolate 60 diameters from equipment.
   7. 10 Inch Pipe Size: Isolate 54 diameters from equipment.
   8. 12 Inch Pipe Size: Isolate 50 diameters from equipment.
   9. 16 Inch Pipe Size: Isolate 45 diameters from equipment.
   10. 24 Inch Pipe Size: Isolate 38 diameters from equipment.
   11. Over 24 Inch Pipe Size: As indicated.

B. Equipment Isolation Schedule.
   1. Pumps.

END OF SECTION