SECTION 23 05 53

IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Nameplates.

B. Tags.

C. Stencils.

D. Pipe Markers.

1.02 RELATED REQUIREMENTS

A. Section 09 90 00 - Painting and Coating: Identification painting.

1.03 REFERENCE STANDARDS

A. ASME A13.1 - Scheme for the Identification of Piping Systems; The American Society of Mechanical Engineers.

1.04 SUBMITTALS

A. List: Submit list of wording, symbols, letter size, and color coding for mechanical identification.

B. Chart and Schedule: Submit valve chart and schedule, including valve tag number, location, function, and valve manufacturer's name and model number.

C. Product Data: Provide manufacturers catalog literature for each product required.

D. Samples: Submit two labels or tags 1/2 x 4 inch in size.

E. Manufacturer's Installation Instructions: Indicate special procedures, and installation.

F. Project Record Documents: Record actual locations of tagged valves.

PART 2 PRODUCTS

2.01 MANUFACTURERS

A. Brady Corporation: www.bradycorp.com.

B. Champion America, Inc: www.Champion-America.com.

C. Seton Identification Products: www.seton.com/aec.

2.02 NAMEPLATES

A. Description: Laminated three-layer plastic with engraved letters.
   1. Letter Color: White.
   2. Letter Height: 1/2 inch.
   3. Background Color: Black.

2.03 TAGS

A. Plastic Tags: Laminated three-layer plastic with engraved black letters on light contrasting background color. Tag size minimum 1-1/2 inch diameter.

B. Metal Tags: Aluminum with stamped letters; tag size minimum 1-1/2 inch diameter with smooth edges.

C. Valve Tag Chart: Typewritten letter size list in anodized aluminum frame.

2.04 STENCILS

A. Stencils: With clean cut symbols and letters of following size:
   1. 3/4 to 1-1/4 inch Outside Diameter of Insulation or Pipe: 8 inch long color field, 1/2 inch high letters.
   2. 1-1/2 to 2 inch Outside Diameter of Insulation or Pipe: 8 inch long color field, 3/4 inch high letters.
   3. 2-1/2 to 6 inch Outside Diameter of Insulation or Pipe: 12 inch long color field, 1-1/4 inch high letters.
   4. 8 to 10 inch Outside Diameter of Insulation or Pipe: 24 inch long color field, 2-1/2 inch high letters.
   5. Over 10 inch Outside Diameter of Insulation or Pipe: 32 inch long color field, 3-1/2 inch high letters.
   6. Ductwork and Equipment: 2-1/2 inch high letters.

B. Stencil Paint: As specified in Section 09 90 00, semi-gloss enamel, colors conforming to ASME A13.1.

2.05 PIPE MARKERS

A. Color: Conform to ASME A13.1.

B. Plastic Pipe Markers: Factory fabricated, flexible, semi- rigid plastic, preformed to fit around pipe or pipe covering; minimum information indicating flow direction arrow and identification of fluid being conveyed.

C. Plastic Tape Pipe Markers: Flexible, vinyl film tape with pressure sensitive adhesive backing and printed markings.

D. Underground Plastic Pipe Markers: Bright colored continuously printed plastic ribbon tape, minimum 6 inches wide by 4 mil thick, manufactured for direct burial service.

2.06 CEILING TACKS

A. Description: Steel with 3/4 inch diameter color coded head.

B. Color code as follows:
   1. HVAC Equipment: Yellow.
   2. Fire Dampers and Smoke Dampers: Red.
   3. Heating/Cooling Valves: Blue.

PART 3 EXECUTION

3.01 PREPARATION

A. Degrease and clean surfaces to receive adhesive for identification materials.

B. Prepare surfaces in accordance with Section 09 90 00 for stencil painting.

3.02 INSTALLATION

A. Install nameplates with corrosive-resistant mechanical fasteners, or adhesive. Apply with sufficient adhesive to ensure permanent adhesion and seal with clear lacquer.

B. Install tags with corrosion resistant chain.

C. Apply stencil painting in accordance with Section 09 90 00.

D. Install plastic pipe markers in accordance with manufacturer's instructions.

E. Install plastic tape pipe markers complete around pipe in accordance with manufacturer's instructions.

F. Install underground plastic pipe markers 6 to 8 inches below finished grade, directly above buried pipe.

G. Identify air handling units, pumps, heat transfer equipment, tanks, and water treatment devices with plastic nameplates. Small devices, such as in-line pumps, may be identified with tags.

H. Identify control panels and major control components outside panels with plastic nameplates.

I. Identify thermostats relating to terminal boxes or valves with nameplates.

J. Identify valves in main and branch piping with tags.

K. Identify air terminal units and radiator valves with numbered tags.

L. Tag automatic controls, instruments, and relays. Key to control schematic.

M. Identify piping, concealed or exposed, with plastic pipe markers, plastic tape pipe markers or stencilled painting. Use tags on piping 3/4 inch diameter and smaller. Identify service, flow direction, and pressure. Install in clear view and align with axis of piping. Locate identification not to exceed 20 feet on straight runs including risers and drops, adjacent to each valve and Tee, at each side of penetration of structure or enclosure, and at each obstruction.

N. Identify ductwork with plastic nameplates or stencilled painting. Identify with air handling unit identification number and area served. Locate identification at air handling unit, at each side of penetration of structure or enclosure, and at each obstruction.

O. Locate ceiling tacks to locate valves, units, or dampers above lay-in panel ceilings. Locate in corner of panel closest to equipment.

END OF SECTION