SECTION 23 37 00

AIR OUTLETS AND INLETS

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Diffusers.

B. Registers/grilles.

C. Door grilles.

D. Louvers.

E. Goosenecks.

1.02 RELATED REQUIREMENTS

A. Section 09 90 00 - Painting and Coating: Painting of ducts visible behind outlets and inlets.

1.03 REFERENCE STANDARDS

A. AMCA 500-L - Laboratory Methods of Testing Louvers for Rating; Air Movement and Control Association International, Inc..

B. ARI 890 - Standard for Air Diffusers and Air Diffuser Assemblies; Air-Conditioning and Refrigeration Institute.

C. ASHRAE Std 70 - Method of Testing for Rating the Performance of Air Outlets and Inlets; American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc..

D. SMACNA (DCS) - HVAC Duct Construction Standards.

1.04 SUBMITTALS

A. See Section 01 30 00 - Administrative Requirements for submittal procedures.

B. Product Data: Provide data for equipment required for this project. Review outlets and inlets as to size, finish, and type of mounting prior to submission. Submit schedule of outlets and inlets showing type, size, location, application, and noise level.

C. Samples: Submit one of each required air outlet and inlet type.

D. Project Record Documents: Record actual locations of air outlets and inlets.

1.05 QUALITY ASSURANCE

A. Test and rate air outlet and inlet performance in accordance with ASHRAE Std 70.

B. Test and rate louver performance in accordance with AMCA 500-L.

1.06 QUALITY ASSURANCE

A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum five years of documented experience.

1.07 MOCK-UP

A. Provide mock-up of typical exterior or exterior ceiling module with supply and return air outlets.

B. Locate where directed.

C. Mock-up may remain as part of the Work.

PART 2 PRODUCTS

2.01 MANUFACTURERS

A. Carnes Company HVAC: www.carnes.com.

B. Krueger: www.krueger-hvac.com.

C. Price Industries: www.price-hvac.com.

D. Titus: www.titus-hvac.com.

E. Tuttle and Bailey: www.tuttleandbailey.com.

F. Substitutions: See Section 01 60 00 - Product Requirements.

2.02 RECTANGULAR CEILING DIFFUSERS

A. Type: Square, stamped, multi-core diffuser to discharge air in 360 degree, one way, two way, three way or four way pattern as shown on drawings and with sectorizing baffles where indicated.

B. Frame: Surface mount or inverted T-bar as indicated on drawings. In plaster ceilings, provide plaster frame and ceiling frame.

C. Fabrication: Aluminum with baked enamel off-white finish.

D. Accessories: Radial opposed blade damper and multi-louvered equalizing grid with damper adjustable from diffuser face.

2.03 PERFORATED FACE CEILING DIFFUSERS

A. Type: Perforated face with fully adjustable pattern and removable face.

B. Frame: Surface mount or Inverted T-bar as indicated on drawings. In plaster ceilings, provide plaster frame and ceiling frame.

C. Fabrication: Steel with steel or aluminum frame and baked enamel off-white finish.

D. Accessories: Radial opposed blade damper and multi-louvered equalizing grid with damper adjustable from diffuser face.

2.04 CEILING SUPPLY REGISTERS/GRILLES

A. Type: Streamlined and individually adjustable curved blades to discharge air along face of grille, two-way deflection.

B. Frame: 1 inch margin with countersunk screw mounting and gasket.

C. Fabrication: Aluminum extrusions with factory off-white enamel or prime coat finish as indicated on drawings or selected by architect.

D. Damper: Integral, gang-operated, opposed blade type with removable key operator, operable from face.

2.05 CEILING EXHAUST AND RETURN REGISTERS/GRILLES

A. Type: Streamlined blades, 3/4 inch minimum depth, 3/4 inch maximum spacing, with blades set at 45 degrees, horizontal face.

B. Frame: 1 inch margin with countersunk screw mounting.

C. Fabrication: Aluminum extrusions, with factory off-white enamel, baked enamel, or prime coated finish as indicated on drawings or selected by architect.

D. Damper: Integral, gang-operated, opposed blade type with removable key operator, operable from face where not individually connected to exhaust fans.

E. Gymnasiums: Provide front pivoted or welded in place blades, securely fastened to be immobile.

2.06 CEILING GRID CORE EXHAUST AND RETURN REGISTERS/GRILLES

A. Type: Fixed grilles of 1/2 x 1/2 x 1/2 inch louvers.

B. Fabrication: Acrylic plastic with off-white finish.

C. Frame: Channel lay-in frame for suspended grid ceilings.

D. Damper: Integral, gang-operated, opposed blade type with removable key operator, operable from face.

2.07 WALL SUPPLY REGISTERS/GRILLES

A. Type: Streamlined and individually adjustable blades, 3/4 inch minimum depth, 3/4 inch maximum spacing with spring or other device to set blades, horizontal face, double deflection.

B. Frame: 1 inch margin with countersunk screw mounting and gasket.

C. Fabrication: Aluminum extrusions, with factory off-white enamel, baked enamel, prime coat or clear lacquer finish as indicated on drawings or selected by architect.

D. Damper: Integral, gang-operated opposed blade type with removable key operator, operable from face.

E. Gymnasiums: Provide front pivoted or welded in place blades, securely fastened to be immobile.

2.08 WALL EXHAUST AND RETURN REGISTERS/GRILLES

A. Type: Streamlined blades, 3/4 inch minimum depth, 3/4 inch maximum spacing, with spring or other device to set blades, horizontal face.

B. Frame: 1 inch margin with countersunk screw mounting.

C. Fabrication: Aluminum extrusions, with factory off-white enamel, baked enamel, prime coated or clear lacquer finish as indicated on drawings or selected by architect.

D. Damper: Integral, gang-operated, opposed blade type with removable key operator, operable from face.

E. Gymnasiums: Provide front pivoted or welded in place blades, securely fastened to be immobile.

2.09 WALL GRID CORE EXHAUST AND RETURN REGISTERS/GRILLES

A. Type: Fixed grilles of 1/2 x 1/2 x 1/2 inch louvers.

B. Fabrication: Aluminum with factory clear lacquer, off-white enamel or baked enamel finish as indicated on drawings or selected by architect.

C. Frame: 1 inch margin with countersunk screw mounting.

D. Damper: Integral, gang-operated, opposed blade type with removable key operator, operable from face.

2.10 DOOR GRILLES

A. Type: V-shaped louvers of 20 gage thick steel, 1 inch deep on 1/2 inch centers.

B. Frame: 20 gage steel with auxiliary frame to give finished appearance on both sides of door, with factory prime coat finish.

2.11 LOUVERS

A. Type: 4 inch or 6 inch deep as indicated on drawings with blades on 45 degree slope, heavy channel frame, 1/2 inch square mesh screen over exhaust and 1/2 inch square mesh screen over intake.

B. Fabrication: 12 gage thick extruded aluminum, welded assembly, with factory prime coat, baked enamel, anodized or fluoropolymer spray finish as indicated on drawings or selected by architect.

C. Mounting: Furnish with exterior angle flange, screw holes in jambs or masonry strap anchors for installation.

2.12 GOOSENECKS

A. Fabricate in accordance with SMACNA HVAC Duct Construction Standards of minimum 18 gage galvanized steel.

B. Mount on minimum 12 inch high curb base where size exceeds 9 x 9 inch.

PART 3 EXECUTION

3.01 INSTALLATION

A. Install in accordance with manufacturer's instructions.

B. Check location of outlets and inlets and make necessary adjustments in position to conform with architectural features, symmetry, and lighting arrangement.

C. Install diffusers to ductwork with air tight connection.

D. Provide balancing dampers on duct take-off to diffusers, and grilles and registers, despite whether dampers are specified as part of the diffuser, or grille and register assembly.

E. Paint ductwork visible behind air outlets and inlets matte black. Refer to Section 09 90 00.

3.02 AIR OUTLET AND INLET SCHEDULE

A. See Drawings

END OF SECTION