SECTION 22 10 05

PLUMBING PIPING

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Pipe, pipe fittings, valves, and connections for piping systems.
   1. Sanitary sewer.
   2. Domestic water.
   3. Storm water.
   4. Gas.

1.02 RELATED REQUIREMENTS

A. Section 31 23 16 - Excavation.

B. Section 31 23 23 - Fill.

C. Section 31 23 16.13 - Trenching.

D. Section 33 13 00 - Disinfecting of Water Utility Distribution.

E. Section 07 84 00 - Firestopping.

F. Section 08 31 00 - Access Doors and Panels.

G. Section 09 90 00 - Painting and Coating.

H. Section 22 05 53 - Identification for Plumbing Piping and Equipment.

I. Section 22 07 19 - Plumbing Piping Insulation.

J. Section 26 27 17 - Equipment Wiring: Electrical characteristics and wiring connections.

1.03 REFERENCE STANDARDS

A. ANSI Z21.22 - American National Standard for Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems.

B. ASME B16.1 - Gray Iron Pipe Flanges and Flanged Fittings: Classes 25, 125, and 250; The American Society of Mechanical Engineers.

C. ASME B16.3 - Malleable Iron Threaded Fittings; The American Society of Mechanical Engineers.

D. ASME B16.4 - Gray Iron Threaded Fittings; The American Society of Mechanical Engineers.

E. ASME B16.18 - Cast Copper Alloy Solder Joint Pressure Fittings; The American Society of Mechanical Engineers (ANSI B16.18).

F. ASME B16.22 - Wrought Copper and Copper Alloy Solder Joint Pressure Fittings; The American Society of Mechanical Engineers.

G. ASME B16.23 - Cast Copper Alloy Solder Joint Drainage Fittings - DWV; The American Society of Mechanical Engineers.

H. ASME B16.26 - Cast Copper Alloy Fittings for Flared Copper Tubes; The American Society of Mechanical Engineers.

I. ASME B16.29 - Wrought Copper and Wrought Copper Alloy Solder Joint Drainage Fittings - DWV; The American Society of Mechanical Engineers.

J. ASME B31.1 - Power Piping; The American Society of Mechanical Engineers (ANSI/ASME B31.1).

K. ASME B31.2 - Fuel Gas Piping; The American Society of Mechanical Engineers.

L. ASME B31.9 - Building Services Piping; The American Society of Mechanical Engineers (ANSI/ASME B31.9).

M. ASME (BPV IV) - Boiler and Pressure Vessel Code, Section IV - Rules for Construction of Heating Boilers; The American Society of Mechanical Engineers.

N. ASME (BPV IX) - Boiler and Pressure Vessel Code, Section IX - Welding and Brazing Qualifications; The American Society of Mechanical Engineers.

O. ASTM A47/A47M - Standard Specification for Ferritic Malleable Iron Castings.

P. ASTM A53/A53M - Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless.

Q. ASTM A74 - Standard Specification for Cast Iron Soil Pipe and Fittings.

R. ASTM A234/A234M - Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service.

S. ASTM B32 - Standard Specification for Solder Metal.

T. ASTM B42 - Standard Specification for Seamless Copper Pipe, Standard Sizes.

U. ASTM B43 - Standard Specification for Seamless Red Brass Pipe, Standard Sizes.

V. ASTM B68/B68M - Standard Specification for Seamless Copper Tube, Bright Annealed.

W. ASTM B68M - Standard Specification for Seamless Copper Tube, Bright Annealed (Metric).

X. ASTM B75/B75M - Standard Specification for Seamless Copper Tube.

Y. ASTM B75M - Standard Specification for Seamless Copper Tube (Metric).

Z. ASTM B88 - Standard Specification for Seamless Copper Water Tube.

AA. ASTM B88M - Standard Specification for Seamless Copper Water Tube (Metric).

AB. ASTM B280 - Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service.

AC. ASTM B302 - Standard Specification for Threadless Copper Pipe, Standard Sizes.

AD. ASTM B306 - Standard Specification for Copper Drainage Tube (DWV).

AE. ASTM C4 - Standard Specification for Clay Drain Tile and Perforated Clay Drain Tile.

AF. ASTM C14 - Standard Specification for Nonreinforced Concrete Sewer, Storm Drain, and Culvert Pipe.

AG. ASTM C14M - Standard Specification for Nonreinforced Concrete Sewer, Storm Drain, and Culvert Pipe [Metric].

AH. ASTM C76 - Standard Specification for Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe.

AI. ASTM C76M - Standard Specification for Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe (Metric).

AJ. ASTM C425 - Standard Specification for Compression Joints for Vitrified Clay Pipe and Fittings.

AK. ASTM C443 - Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets.

AL. ASTM C443M - Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets (Metric).

AM. ASTM C564 - Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings.

AN. ASTM C700 - Standard Specification for Vitrified Clay Pipe, Extra Strength, Standard Strength, and Perforated.

AO. ASTM C1053 - Standard Specification for Borosilicate Glass Pipe and Fittings for Drain, Waste, and Vent (DWV) Applications.

AP. ASTM D1785 - Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120.

AQ. ASTM D2235 - Standard Specification for Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings.

AR. ASTM D2239 - Standard Specification for Polyethylene (PE) Plastic Pipe (SIDR-PR) Based on Controlled Inside Diameter.

AS. ASTM D2241 - Standard Specification for Poly (Vinyl Chloride) (PVC) Pressure-Rated Pipe (SDR Series).

AT. ASTM D2447 - Standard Specification for Polyethylene (PE) Plastic Pipe, Schedules 40 and 80, Based on Outside Diameter.

AU. ASTM D2466 - Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40.

AV. ASTM D2513 - Standard Specification for Polyethylene (PE) Gas Pressure Pipe, Tubing, and Fittings.

AW. ASTM D2564 - Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems.

AX. ASTM D2609 - Standard Specification for Plastic Insert Fittings for Polyethylene (PE) Plastic Pipe.

AY. ASTM D2661 - Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe and Fittings.

AZ. ASTM D2665 - Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings.

BA. ASTM D2680 - Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) and Poly(Vinyl Chloride) (PVC) Composite Sewer Piping.

BB. ASTM D2683 - Standard Specification for Socket-Type Polyethylene Fittings for Outside Diameter-Controlled Polyethylene Pipe and Tubing.

BC. ASTM D2729 - Standard Specification for Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings.

BD. ASTM D2751 - Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) Sewer Pipe and Fittings.

BE. ASTM D2846/D2846M - Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Hot- and Cold-Water Distribution Systems.

BF. ASTM D2855 - Standard Practice for Making Solvent-Cemented Joints with Poly(Vinyl Chloride) (PVC) Pipe and Fittings.

BG. ASTM D2996 - Standard Specification for Filament-Wound "Fiberglass" (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe.

BH. ASTM D2997 - Standard Specification for Centrifugally Cast "Fiberglass" (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe.

BI. ASTM D3034 - Standard Specification for Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings.

BJ. ASTM D3262 - Standard Specification for "Fiberglass" (Glass-Fiber-Reinforced Thermosetting-Resin) Sewer Pipe.

BK. ASTM D3517 - Standard Specification for "Fiberglass" (Glass-Fiber-Reinforced Thermosetting-Resin) Pressure Pipe.

BL. ASTM D3754 - Standard Specification for "Fiberglass" (Glass-Fiber-Reinforced Thermosetting-Resin) Sewer and Industrial Pressure Pipe.

BM. ASTM D3840 - Standard Specification for "Fiberglass" (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe Fittings for Nonpressure Applications.

BN. ASTM F437 - Standard Specification for Threaded Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80.

BO. ASTM F438 - Standard Specification for Socket-Type Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 40.

BP. ASTM F439 - Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80.

BQ. ASTM F441/F441M - Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80.

BR. ASTM F442/F442M - Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe (SDR-PR).

BS. ASTM F477 - Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe.

BT. ASTM F493 - Standard Specification for Solvent Cements for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe and Fittings.

BU. ASTM F628 - Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe with a Cellular Core.

BV. ASTM F679 - Standard Specification for Poly(Vinyl Chloride) (PVC) Large-Diameter Plastic Gravity Sewer Pipe and Fittings.

BW. ASTM F708 - Standard Practice for Design and Installation of Rigid Pipe Hangers.

BX. ASTM F1281 - Standard Specification for Crosslinked Polyethylene/Aluminum/Crosslinked Polyethylene (PEX-AL-PEX) Pressure Pipe.

BY. ASTM F1282 - Standard Specification for Polyethylene/Aluminum/Polyethylene (PE-AL-PE) Composite Pressure Pipe.

BZ. AWS A5.8/A5.8M - Specification for Filler Metals for Brazing and Braze Welding; American Welding Society.

CA. AWWA C105/A21.5 - Polyethylene Encasement for Ductile-Iron Pipe Systems; American Water Works Association (ANSI/AWWA C105/A21.5).

CB. AWWA C110/A21.10 - American National Standard for Ductile-Iron and Gray-Iron Fittings, 3 In. Through 48 In. (75 mm Through 1200 mm), for Water and Other Liquids; American Water Works Association.

CC. AWWA C111/A21.11 - Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings; American Water Works Association (ANSI/AWWA C111/A21.11).

CD. AWWA C151/A21.51 - Ductile-Iron Pipe, Centrifugally Cast, for Water; American Water Works Association (ANSI/AWWA C151/A21.51).

CE. AWWA C651 - Disinfecting Water Mains; American Water Works Association (ANSI/AWWA C651).

CF. AWWA C900 - Polyvinyl Chloride (PVC) Pressure Pipe, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Distribution; American Water Works Association (ANSI/AWWA C900).

CG. AWWA C901 - Polyethylene (PE) Pressure Pipe and Tubing, 1/2 In. (13 mm) Through 3 In. (76 mm), for Water Service; American Water Works Association.

CH. AWWA C950 - Fiberglass Pressure Pipe; American Water Works Association (ANSI/AWWA C950).

CI. CISPI 301 - Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste and Vent Piping Applications; Cast Iron Soil Pipe Institute.

CJ. CISPI 310 - Specification for Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications; Cast Iron Soil Pipe Institute.

CK. MSS SP-58 - Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation; Manufacturers Standardization Society of the Valve and Fittings Industry, Inc..

CL. MSS SP-67 - Butterfly Valves; Manufacturers Standardization Society of the Valve and Fittings Industry, Inc..

CM. MSS SP-69 - Pipe Hangers and Supports - Selection and Application; Manufacturers Standardization Society of the Valve and Fittings Industry, Inc..

CN. MSS SP-70 - Cast Iron Gate Valves, Flanged and Threaded Ends; Manufacturers Standardization Society of the Valve and Fittings Industry, Inc..

CO. MSS SP-71 - Cast Iron Swing Check Valves, Flanged and Threaded Ends; Manufacturers Standardization Society of the Valve and Fittings Industry, Inc..

CP. MSS SP-78 - Cast Iron Plug Valves, Flanged and Threaded Ends; Manufacturers

Standardization Society of the Valve and Fittings Industry, Inc..

CQ. MSS SP-80 - Bronze Gate, Globe, Angle and Check Valves; Manufacturers Standardization Society of the Valve and Fittings Industry, Inc..

CR. MSS SP-85 - Cast Iron Globe & Angle Valves, Flanged and Threaded Ends; Manufacturers Standardization Society of the Valve and Fittings Industry, Inc..

CS. MSS SP-89 - Pipe Hangers and Supports - Fabrication and Installation Practices; Manufacturers Standardization Society of the Valve and Fittings Industry, Inc..

CT. MSS SP-110 - Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends; Manufacturers Standardization Society of the Valve and Fittings Industry, Inc..

CU. NFPA 54 - National Fuel Gas Code; National Fire Protection Association.

CV. NFPA 58 - Liquefied Petroleum Gas Code; National Fire Protection Association.

1.04 SUBMITTALS

A. Product Data: Provide data on pipe materials, pipe fittings, valves, and accessories. Provide manufacturers catalog information. Indicate valve data and ratings.

B. Project Record Documents: Record actual locations of valves.

1.05 QUALITY ASSURANCE

A. Perform Work in accordance with local standards.
   1. Maintain one copy on project site.

B. Valves: Manufacturer's name and pressure rating marked on valve body.

C. Welding Materials and Procedures: Conform to ASME (BPV IX) and applicable state labor regulations.

D. Welder Qualifications: Certified in accordance with ASME (BPV IX).

E. Identify pipe with marking including size, ASTM material classification, ASTM specification, potable water certification, water pressure rating.

1.06 REGULATORY REQUIREMENTS

A. Perform Work in accordance with local plumbing code.

B. Conform to applicable code for installation of backflow prevention devices.

C. Provide certificate of compliance from authority having jurisdiction indicating approval of installation of backflow prevention devices.

1.07 DELIVERY, STORAGE, AND HANDLING

A. Accept valves on site in shipping containers with labeling in place. Inspect for damage.

B. Provide temporary protective coating on cast iron and steel valves.

C. Provide temporary end caps and closures on piping and fittings. Maintain in place until installation.

D. Protect piping systems from entry of foreign materials by temporary covers, completing sections of the work, and isolating parts of completed system.

1.08 FIELD CONDITIONS

A. Do not install underground piping when bedding is wet or frozen.

1.09 EXTRA MATERIALS

A. Provide two repacking kits for each size valve.

PART 2 PRODUCTS

2.01 SANITARY SEWER PIPING, BURIED BEYOND 5 FEET OF BUILDING

A. Cast Iron Pipe: ASTM A74 service weight.
   1. Fittings: Cast iron.
   2. Joint Seals: ASTM C564 neoprene gaskets, or lead and oakum.

B. PVC Pipe: ASTM D 3034 SDR 35. As permitted by code.
   1. Fittings: PVC.
   2. Joints: Push-on, using ASTM F477 elastomeric gaskets.

C. PVC Pipe: ASTM D 2665 or ASTM D 3034. As permitted by code.
   1. Fittings: PVC.
   2. Joints: Solvent welded, with ASTM D2564 solvent cement.

2.02 SANITARY SEWER PIPING, BURIED WITHIN 5 FEET OF BUILDING

A. Cast Iron Pipe: ASTM A74 service weight.
   1. Fittings: Cast iron.
   2. Joints: Hub-and-spigot, CISPI HSN compression type with ASTM C564 neoprene gaskets or lead and oakum.

B. Cast Iron Pipe: CISPI 301, hubless.
   1. Fittings: Cast iron.
   2. Joints: CISPI 310, neoprene gasket and stainless steel clamp and shield assemblies.

2.03 SANITARY SEWER PIPING, ABOVE GRADE

A. Cast Iron Pipe: ASTM A74, service weight.
   1. Fittings: Cast iron.
   2. Joint Seals: ASTM C564 neoprene gaskets, or lead and oakum.

B. Cast Iron Pipe: CISPI 301, hubless, service weight.
   1. Fittings: Cast iron.
   2. Joints: CISPI 310, neoprene gaskets and stainless steel clamp-and-shield assemblies.

C. PVC Pipe: ASTM D1785 Schedule 40, or ASTM D2241 SDR 26 for not less than 150 psi pressure rating.
   1. Fittings: ASTM D2466, PVC.
   2. Joints: Solvent welded, with ASTM D2564 Solvent cement.

2.04 CHEMICAL RESISTANT SEWER PIPING

A. PPFR Pipe: Polypropylene, flame retardant. By Orion/Watts MFG or approved equal.
   1. Fittings: Polypropylene, PVDF
   2. Joints: Electrical resistance fusion or no-hub coupling

2.05 WATER PIPING, BURIED BEYOND 5 FEET OF BUILDING

A. Ductile Iron Pipe: AWWA C151/A21.51.
   1. Fittings: AWWA C110, ductile or gray iron, standard thickness.
   2. Joints: AWWA C111/A21.11, rubber gasket with 3/4 inch diameter rods.

B. Copper Pipe: ASTM B42, hard drawn.

1. Fittings: ASME B16.18, cast copper alloy or ASME B16.22 wrought copper and bronze.
2. Joints: ASTM B 32, alloy Sn95 solder.

C. Copper Pipe: ASTM B42, annealed.
1. Fittings: ASME B16.26, cast bronze.
2. Joints: Flared.

2.06 WATER PIPING, BURIED WITHIN 5 FEET OF BUILDING

A. Copper Pipe: ASTM B42, hard drawn.
1. Fittings: ASME B16.18, cast copper alloy or ASME B16.22 wrought copper and bronze.
2. Joints: ASTM B 32, alloy Sn95 solder.

B. Copper Pipe: ASTM B42, annealed.
1. Fittings: ASME B16.26, cast bronze.
2. Joints: Flared.

2.07 WATER PIPING, ABOVE GRADE

A. Copper Tube: ASTM B88 (ASTM B88M), Type L (B), Drawn (H).
1. Fittings: ASME B16.18, cast copper alloy or ASME B16.22, wrought copper and bronze.
2. Joints: ASTM B32, alloy Sn95 solder.

2.08 STORM WATER PIPING, BURIED BEYOND 5 FEET OF BUILDING

A. Cast Iron Pipe: ASTM A74 service weight.
1. Fittings: Cast iron.
2. Joint Seals: ASTM C564 neoprene gaskets, or lead and oakum.

B. Concrete Pipe: Nonreinforced, ASTM C14 (ASTM C14M) Class 1.
1. Fittings: Concrete, as specified for pipe.
2. Joints: Elastomeric gaskets; ASTM C443 (ASTM C443M).

C. PVC Pipe: ASTM D2665 or ASTM D3034.
1. Fittings: PVC.
2. Joints: Solvent welded, with ASTM D2564 solvent cement.

2.09 STORM WATER PIPING, BURIED WITHIN 5 FEET OF BUILDING

A. Cast Iron Pipe: ASTM A74 service weight.
1. Fittings: Cast iron.
2. Joint Seals: ASTM C564 neoprene gaskets, or lead and oakum.

B. Cast Iron Pipe: CISPI 301, hubless, service weight.
1. Fittings: Cast iron.
2. Joints: Neoprene gaskets and stainless steel clamp-and-shield assemblies.

C. PVC Pipe: ASTM D2665 or ASTM D3034.
1. Fittings: PVC.
2. Joints: Solvent welded, with ASTM D2564 solvent cement.

2.10 STORM WATER PIPING, ABOVE GRADE

A. Cast Iron Pipe: ASTM A74 service weight.
1. Fittings: Cast iron.
2. Joint Seals: ASTM C564 neoprene gaskets, or lead and oakum.

B. Cast Iron Pipe: CISPI 301, hubless, service weight.
1. Fittings: Cast iron.

2. Joints: Neoprene gaskets and stainless steel clamp-and-shield assemblies.

C. PVC Pipe: ASTM D2665 or ASTM D3034.
1. Fittings: PVC.
2. Joints: Solvent welded, with ASTM D2564 solvent cement.

2.11 NATURAL GAS PIPING, BURIED BEYOND 5 FEET OF BUILDING

A. Steel Pipe: ASTM A53/A53M Schedule 40 black.
1. Fittings: ASTM A234/A234M, wrought steel welding type, with AWWA C105/A21.5 polyethylene jacket or double layer, half-lapped 10 mil polyethylene tape.
2. Joints: ASME B31.1, welded.

2.12 NATURAL GAS PIPING, BURIED WITHIN 5 FEET OF BUILDING

A. Steel Pipe: ASTM A53/A53M Schedule 40 black.
1. Fittings: ASTM A234/A234M, wrought steel welding type.
2. Joints: ASME B31.1 or ASME B31.9, welded.
3. Jacket: AWWA C105/A21.5 polyethylene jacket or double layer, half-lapped 10 mil polyethylene tape.

2.13 NATURAL GAS PIPING, ABOVE GRADE

A. Steel Pipe: ASTM A53/A53M Schedule 40 black.
1. Fittings: ASME B16.3, malleable iron, or ASTM A234/A234M, wrought steel welding type.
2. Joints: NFPA 54, threaded or welded to ASME B31.1 or ASME B31.9.

2.14 FLANGES, UNIONS, AND COUPLINGS

A. Unions for Pipe Sizes 3 Inches and Under:
1. Ferrous pipe: Class 150 malleable iron threaded unions.
2. Copper tube and pipe: Class 150 bronze unions with soldered joints.

B. Flanges for Pipe Size Over 1 Inch:
1. Ferrous pipe: Class 150 malleable iron threaded or forged steel slip-on flanges; preformed neoprene gaskets.
2. Copper tube and pipe: Class 150 slip-on bronze flanges; preformed neoprene gaskets.

C. Grooved and Shouldered Pipe End Couplings:
1. Housing: Malleable iron clamps to engage and lock, designed to permit some angular deflection, contraction, and expansion; steel bolts, nuts, and washers; galvanized for galvanized pipe.
2. Sealing gasket: "C" shape composition sealing gasket.

D. Dielectric Connections: Union with galvanized or plated steel threaded end, copper solder end, water impervious isolation barrier.

2.15 PIPE HANGERS AND SUPPORTS

A. Provide hangers and supports that comply with MSS SP-58.
1. If type of hanger or support for a particular situation is not indicated, select appropriate type using MSS SP-58 recommendations.
2. Overhead Supports: Individual steel rod hangers attached to structure or to trapeze hangers.
3. Trapeze Hangers: Welded steel channel frames attached to structure.
4. Vertical Pipe Support: Steel riser clamp.

B. Plumbing Piping - Drain, Waste, and Vent:
   1. Conform to ASME B31.9.
   2. Hangers for Pipe Sizes 1/2 Inch to 1-1/2 Inches: Malleable iron, adjustable swivel, split ring.
   3. Hangers for Pipe Sizes 2 Inches and Over: Carbon steel, adjustable, clevis.
   4. Multiple or Trapeze Hangers: Steel channels with welded spacers and hanger rods.
   5. Wall Support for Pipe Sizes to 3 Inches: Cast iron hook.
   6. Wall Support for Pipe Sizes 4 Inches and Over: Welded steel bracket and wrought steel clamp.
   7. Vertical Support: Steel riser clamp.
   8. Floor Support: Cast iron adjustable pipe saddle, lock nut, nipple, floor flange, and concrete pier or steel support.
   9. Copper Pipe Support: Carbon steel ring, adjustable, copper plated.

C. Plumbing Piping - Water:
   1. Conform to ASME B31.9.
   2. Hangers for Pipe Sizes 1/2 Inch to 1-1/2 Inches: Malleable iron, adjustable swivel, split ring.
   3. Hangers for Cold Pipe Sizes 2 Inches and Over: Carbon steel, adjustable, clevis.
   4. Hangers for Hot Pipe Sizes 2 Inches to 4 Inches: Carbon steel, adjustable, clevis.
   5. Hangers for Hot Pipe Sizes 6 Inches and Over: Adjustable steel yoke, cast iron pipe roll, double hanger.
   6. Multiple or Trapeze Hangers: Steel channels with welded supports or spacers and hanger rods.
   7. Multiple or Trapeze Hangers for Hot Pipe Sizes 6 Inches and Over: Steel channels with welded supports or spacers and hanger rods, cast iron roll.
   8. Wall Support for Pipe Sizes to 3 Inches: Cast iron hook.
   9. Wall Support for Pipe Sizes 4 Inches and Over: Welded steel bracket and wrought steel clamp.
   10. Wall Support for Hot Pipe Sizes 6 Inches and Over: Welded steel bracket and wrought steel clamp with adjustable steel yoke and cast iron pipe roll.
   11. Vertical Support: Steel riser clamp.
   12. Floor Support for Cold Pipe: Cast iron adjustable pipe saddle, lock nut, nipple, floor flange, and concrete pier or steel support.
   13. Floor Support for Hot Pipe Sizes to 4 Inches: Cast iron adjustable pipe saddle, locknut, nipple, floor flange, and concrete pier or steel support.
   14. Floor Support for Hot Pipe Sizes 6 Inches and Over: Adjustable cast iron pipe roll and stand, steel screws, and concrete pier or steel support.
   15. Copper Pipe Support: Carbon steel ring, adjustable, copper plated.

2.16 GATE VALVES

A. Manufacturers:
   1. Conbraco Industries: www.conbraco.com.
   2. Nibco, Inc: www.nibco.com.
   3. Milwaukee Valve Company: www.milwaukeevalve.com.

B. Up To and Including 3 Inches:
   1. MSS SP-80, Class 125, bronze body, bronze trim, rising stem, handwheel, inside screw, solid wedge disc, solder ends.

C. 2 Inches and Larger:
   1. MSS SP-70, Class 125, iron body, bronze trim, outside screw and yoke, handwheel, solid wedge disc, flanged ends. Provide chain-wheel operators for valves 6 inches and larger mounted over 8 feet above floor.

2.17 GLOBE VALVES

A. Manufacturers:
   1. Conbraco Industries: www.conbraco.com.
   2. Nibco, Inc: www.nibco.com.
   3. Milwaukee Valve Company: www.milwaukeevalve.com.

B. Up To and Including 3 Inches:
   1. MSS SP-80, Class 125, bronze body, bronze trim, handwheel, bronze disc, solder ends.

C. 2 Inches and Larger:
   1. MSS SP-85, Class 125, iron body, bronze trim, handwheel, outside screw and yoke, renewable bronze plug-type disc, renewable seat, flanged ends. Provide chain-wheel operators for valves 6 inches and larger mounted over 8 feet above floor.

2.18 BALL VALVES

A. Manufacturers:
   1. Conbraco Industries: www.conbraco.com.
   2. Nibco, Inc: www.nibco.com.
   3. Milwaukee Valve Company: www.milwaukeevalve.com.

B. Construction, 4 Inches and Smaller: MSS SP-110, Class 150, 400 psi CWP, bronze, two piece body, chrome plated brass ball, regular port, teflon seats and stuffing box ring, blow-out proof stem, lever handle with balancing stops, solder ends with union.

2.19 PLUG VALVES

A. Manufacturers:
   1. Conbraco Industries: www.conbraco.com.
   2. Nibco, Inc: www.nibco.com.
   3. Milwaukee Valve Company: www.milwaukeevalve.com.

B. Construction 2-1/2 Inches and Larger: MSS SP-78, 175 psi CWP, cast iron body and plug, pressure lubricated, teflon or Buna N packing, flanged or grooved ends. Provide lever operator with set screw.

2.20 BUTTERFLY VALVES

A. Manufacturers:
   1. Hammond Valve: www.hammondvalve.com.
   2. Crane Co.: www.cranevalve.com.
   3. Milwaukee Valve Company: www.milwaukeevalve.com.

B. Construction 1-1/2 Inches and Larger: MSS SP-67, 200 psi CWP, cast or ductile iron body, nickel-plated ductile iron disc, resilient replaceable EPDM, Buna N, or EPT seat, wafer, lug, or grooved ends, extended neck, 10 position lever handle.

C. Provide gear operators for valves 8 inches and larger, and chain-wheel operators for valves mounted over 8 feet above floor.

2.21 FLOW CONTROLS

A. Manufacturers:
   1. ITT Bell & Gossett: www.bellgossett.com.
   2. Griswold Controls: www.griswoldcontrols.com.
   3. Taco, Inc: www.taco-hvac.com.

B. Construction: Class 125, Brass or bronze body with union on inlet and outlet, temperature and pressure test plug on inlet and outlet, blowdown/backflush drain.

C. Calibration: Control flow within 5 percent of selected rating, over operating pressure range of 10 times minimum pressure required for control, maximum minimum pressure 3.5 psi psi.

2.22 SWING CHECK VALVES

A. Manufacturers:
   1. Hammond Valve: www.hammondvalve.com.
   2. Nibco, Inc: www.nibco.com.
   3. Milwaukee Valve Company: www.milwaukeevalve.com.

B. Up to 3 Inches:
   1. MSS SP-80, Class 125, bronze body and cap, bronze swing disc with rubber seat, solder ends.

C. Over 3 Inches:
   1. MSS SP-71, Class 125, iron body, bronze swing disc, renewable disc seal and seat, flanged or grooved ends.

2.23 SPRING LOADED CHECK VALVES

A. Manufacturers:
   1. Hammond Valve: www.hammondvalve.com.
   2. Crane Co.: www.cranevalve.com.
   3. Milwaukee Valve Company: www.milwaukeevalve.com.

B. Class 125, iron body, bronze trim, stainless steel springs, bronze disc, Buna N seals, wafer style ends.

2.24 WATER PRESSURE REDUCING VALVES

A. Manufacturers:
   1. Amtrol Inc: www.amtrol.com.
   2. Cla-Val Co: www.cla-val.com.
   3. Watts Regulator Company: www.wattsregulator.com.

B. Up to 2 Inches:
   1. MSS SP-80, bronze body, stainless steel and thermoplastic internal parts, fabric reinforced diaphragm, strainer, threaded single or double union ends.

C. Over 2 Inches:
   1. MSS SP-85, cast iron body, bronze fitted, elastomeric diaphragm and seat disc, flanged.

2.25 RELIEF VALVES

A. Pressure Relief:
   1. Manufacturers:
      a. Cla-Val Co: www.cla-val.com.
      b. Henry Technologies: www.henrytech.com.
      c. Watts Regulator Company: www.wattsregulator.com.
   2. AGA Z21.22 certified, bronze body, teflon seat, steel stem and springs, automatic, direct pressure actuated.

B. Temperature and Pressure Relief:
   1. Manufacturers:
      a. Cla-Val Co: www.cla-val.com.

b. Henry Technologies: www.henrytech.com.
c. Watts Regulator Company: www.wattsregulator.com.

2. AGA Z21.22 certified, bronze body, teflon seat, stainless steel stem and springs, automatic, direct pressure actuated, temperature relief maximum 210 degrees F, capacity ASME (BPV IV) certified and labelled.

2.26 STRAINERS

A. Manufacturers:
1. Armstrong International, Inc: www.armstronginternational.com.
2. Green Country Filter Manufacturing: www.greencountryfilter.com.
3. WEAMCO: www.weamco.com.

B. Size 2 inch and Under:
1. Threaded brass body for 175 psi CWP, Y pattern with 1/32 inch stainless steel perforated screen.
2. Class 150, threaded bronze body 300 psi CWP, Y pattern with 1/32 inch stainless steel perforated screen.

C. Size 1-1/2 inch to 4 inch:
1. Class 125, flanged iron body, Y pattern with 1/16 inch stainless steel perforated screen.

D. Size 5 inch and Larger:
1. Class 125, flanged iron body, basket pattern with 1/8 inch stainless steel perforated screen.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that excavations are to required grade, dry, and not over-excavated.

3.02 PREPARATION

A. Ream pipe and tube ends. Remove burrs. Bevel plain end ferrous pipe.

B. Remove scale and dirt, on inside and outside, before assembly.

C. Prepare piping connections to equipment with flanges or unions.

3.03 INSTALLATION

A. Install in accordance with manufacturer's instructions.

B. Provide non-conducting dielectric connections wherever jointing dissimilar metals.

C. Route piping in orderly manner and maintain gradient. Route parallel and perpendicular to walls.

D. Install piping to maintain headroom, conserve space, and not interfere with use of space.

E. Group piping whenever practical at common elevations.

F. Install piping to allow for expansion and contraction without stressing pipe, joints, or connected equipment. Refer to Section 22 05 16.

G. Provide clearance in hangers and from structure and other equipment for installation of insulation and access to valves and fittings. Refer to Section 22 07 19.

H. Provide access where valves and fittings are not exposed. Coordinate size and location of access doors with Section 08 31 00.

I. Establish elevations of buried piping outside the building to ensure not less than 3 ft of cover.

J. Install vent piping penetrating roofed areas to maintain integrity of roof assembly.

K. Where pipe support members are welded to structural building framing, scrape, brush clean, and apply one coat of zinc rich primer to welding.

L. Provide support for utility meters in accordance with requirements of utility companies.

M. Prepare exposed, unfinished pipe, fittings, supports, and accessories ready for finish painting. Refer to Section 09 90 00.

N. Excavate in accordance with Section 31 23 16.

O. Backfill in accordance with Section 31 23 23.

P. Install bell and spigot pipe with bell end upstream.

Q. Install valves with stems upright or horizontal, not inverted.

R. Pipe vents from gas pressure reducing valves to outdoors and terminate in weather proof hood.

S. Install water piping to ASME B31.9.

T. Install fuel oil piping to ASME B31.9.

U. PVC Pipe: Make solvent-welded joints in accordance with ASTM D2855.

V. Sleeve pipes passing through partitions, walls and floors.

W. In all kitchen/cooking areas, any piping that is run exposed along walls shall maintain at least a 1" gap to the walls to allow for cleaning per codes.

X. Inserts:
   1. Provide inserts for placement in concrete formwork.
   2. Provide inserts for suspending hangers from reinforced concrete slabs and sides of reinforced concrete beams.
   3. Provide hooked rod to concrete reinforcement section for inserts carrying pipe over 4 inches.
   4. Where concrete slabs form finished ceiling, locate inserts flush with slab surface.
   5. Where inserts are omitted, drill through concrete slab from below and provide through-bolt with recessed square steel plate and nut flush with top of slab.

Y. Pipe Hangers and Supports:
   1. Install in accordance with ASME B31.9.
   2. Support horizontal piping as scheduled.
   3. Install hangers to provide minimum 1/2 inch space between finished covering and adjacent work.
   4. Place hangers within 12 inches of each horizontal elbow.
   5. Use hangers with 1-1/2 inch minimum vertical adjustment. Design hangers for pipe movement without disengagement of supported pipe.
   6. Support vertical piping at every floor. Support riser piping independently of connected horizontal piping.
   7. Where several pipes can be installed in parallel and at same elevation, provide multiple or trapeze hangers.
   8. Provide copper plated hangers and supports for copper piping.

9. Prime coat exposed steel hangers and supports. Refer to Section 09 90 00. Hangers and supports located in crawl spaces, pipe shafts, and suspended ceiling spaces are not considered exposed.
10. Provide hangers adjacent to motor driven equipment with vibration isolation; refer to Section 22 05 48.
11. Support cast iron drainage piping at every joint.

3.04 APPLICATION

A. Use grooved mechanical couplings and fasteners only in accessible locations.

B. Install unions downstream of valves and at equipment or apparatus connections.

C. Install brass male adapters each side of valves in copper piped system. Solder adapters to pipe.

D. Install gate or ball valves for shut-off and to isolate equipment, part of systems, or vertical risers.

E. Install globe valves for throttling, bypass, or manual flow control services.

F. Provide lug end butterfly valves adjacent to equipment when provided to isolate equipment.

G. Provide spring loaded check valves on discharge of water pumps.

H. Provide plug valves in natural gas systems for shut-off service.

I. Provide flow controls in water recirculating systems where indicated.

3.05 TOLERANCES

A. Drainage Piping: Establish invert elevations within 1/2 inch vertically of location indicated and slope to drain at minimum of 1/4 inch per foot slope.

B. Water Piping: Slope at minimum of 1/32 inch per foot and arrange to drain at low points.

3.06 DISINFECTION OF DOMESTIC WATER PIPING SYSTEM

A. Disinfect water distribution system in accordance with Section 33 13 00.

B. Prior to starting work, verify system is complete, flushed and clean.

C. Ensure Ph of water to be treated is between 7.4 and 7.6 by adding alkali (caustic soda or soda ash) or acid (hydrochloric).

D. Inject disinfectant, free chlorine in liquid, powder, tablet or gas form, throughout system to obtain 50 to 80 mg/L residual.

E. Bleed water from outlets to ensure distribution and test for disinfectant residual at minimum 15 percent of outlets.

F. Maintain disinfectant in system for 24 hours.

G. If final disinfectant residual tests less than 25 mg/L, repeat treatment.

H. Flush disinfectant from system until residual equal to that of incoming water or 1.0 mg/L.

I. Take samples no sooner than 24 hours after flushing, from 10 percent of outlets and from water entry, and analyze in accordance with AWWA C651.

3.07 SERVICE CONNECTIONS

A. Provide new sanitary and storm sewer services. Before commencing work check invert elevations required for sewer connections, confirm inverts and ensure that these can be properly connected with slope for drainage and cover to avoid freezing.

B. Provide new water service complete with approved reduced pressure backflow preventer and water meter with by-pass valves, pressure reducing valve.
   1. Provide sleeve in wall for service main and support at wall with reinforced concrete bridge. Calk enlarged sleeve and make watertight with pliable material. Anchor service main inside to concrete wall.
   2. Provide 18 gage galvanized sheet metal sleeve around service main to 6 inch above floor and 6 feet minimum below grade. Size for minimum of 2 inches of loose batt insulation stuffing.

C. Provide new gas service complete with gas meter and regulators. Gas service distribution piping to have initial minimum pressure of 7 inch wg. Provide regulators on each line serving gravity type appliances, sized in accordance with equipment.

3.08 SCHEDULES

A. Pipe Hanger Spacing:
   1. Metal Piping:
      a. Pipe size: 1/2 inches to 1-1/4 inches:
         1) Maximum hanger spacing: 6.5 ft.
         2) Hanger rod diameter: 3/8 inches.
      b. Pipe size: 1-1/2 inches to 2 inches:
         1) Maximum hanger spacing: 10 ft.
         2) Hanger rod diameter: 3/8 inch.
      c. Pipe size: 2-1/2 inches to 3 inches:
         1) Maximum hanger spacing: 10 ft.
         2) Hanger rod diameter: 1/2 inch.
      d. Pipe size: 4 inches to 6 inches:
         1) Maximum hanger spacing: 10 ft.
         2) Hanger rod diameter: 5/8 inch.
      e. Pipe size: 8 inches to 12 inches:
         1) Maximum hanger spacing: 14 ft.
         2) Hanger rod diameter: 7/8 inch.
      f. Pipe size: 14 inches and Over:
         1) Maximum hanger spacing: 20 ft.
         2) Hanger rod diameter: 1 inch.
   2. Plastic Piping:
      a. Pipe Size 1" to 6":
         1) Maximum hanger spacing: 6 ft.
         2) Hanger rod diameter: 3/8 inch.
      b. Pipe Size 8" and Over:
         1) Maximum hanger spacing: 6 ft.
         2) Hanger rod diameter: 7/8 inch.

END OF SECTION