STATE OF DELAWARE
DEPARTMENT OF NATURAL RESOURCES
AND ENVIRONMENTAL CONTRIL
DIVISION OF PARKS AND RECREATION
CONTRACT # 2015-KP-100
DNREC PROJECT NO. KP-24

SPECIFICATIONS (VOLUME 2)
FOR

KILLENS POND WATERPARK RENOVATIONS
PHASE 1

IN

KILLEN POND STATE PARK
SUSSEX COUNTY, DELAWARE

PREPARED
BY

BECKER MORGAN GROUP, INC.

ISSUED FOR FINAL DESIGN REVIEW
AUGUST 20, 2015

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SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sleeves.
2. Sleeve-seal systems.
3. Grout.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.

C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.

D. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.

E. Galvanized-Steel-Sheet Sleeves: 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint.

2.2 SLEEVE-SEAL SYSTEMS

A. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.

1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
2. Pressure Plates: Carbon steel.
3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

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2.3 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.

B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch (25-mm) annular clear space between piping and concrete slabs and walls.

1. Sleeves are not required for core-drilled holes.

C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.

1. Cut sleeves to length for mounting flush with both surfaces.

a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches (50 mm) above finished floor level.

2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.

D. Install sleeves for pipes passing through interior partitions.

1. Cut sleeves to length for mounting flush with both surfaces.
2. Install sleeves that are large enough to provide 1/4-inch (6.4-mm) annular clear space between sleeve and pipe or pipe insulation.
3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants."

E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

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3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.

B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above Grade:

a. Piping Smaller Than NPS 6 (DN 150): Cast-iron wall sleeves.
b. Piping NPS 6 (DN 150) and Larger: Cast-iron wall sleeves.

2. Exterior Concrete Walls below Grade:

a. Piping Smaller Than NPS 6 (DN 150): Cast-iron wall sleeves with sleeve-seal system.
1) Select sleeve size to allow for 1-inch (25-mm) annular clear space between piping and sleeve for installing sleeve-seal system.

b. Piping NPS 6 (DN 150) and Larger: Cast-iron wall sleeves with sleeve-seal system.
1) Select sleeve size to allow for 1-inch (25-mm) annular clear space between piping and sleeve for installing sleeve-seal system.

3. Concrete Slabs-on-Grade:

a. Piping Smaller Than NPS 6 (DN 150): Cast-iron wall sleeves with sleeve-seal system.
1) Select sleeve size to allow for 1-inch (25-mm) annular clear space between piping and sleeve for installing sleeve-seal system.

b. Piping NPS 6 (DN 150) and Larger: Cast-iron wall sleeves with sleeve-seal system.
1) Select sleeve size to allow for 1-inch (25-mm) annular clear space between piping and sleeve for installing sleeve-seal system.

4. Concrete Slabs above Grade:

a. Piping Smaller Than NPS 6 (DN 150): Galvanized-steel-pipe sleeves.
b. Piping NPS 6 (DN 150) and Larger: Galvanized-steel-pipe sleeves.

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5. Interior Partitions:

   a. Piping Smaller Than NPS 6 (DN 150): Galvanized-steel-pipe sleeves.
   b. Piping NPS 6 (DN 150) and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION 220517

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SECTION 220518 - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Escutcheons.
2. Floor plates.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

A. One-Piece, Cast-Brass Type: With polished, chrome-plated and rough-brass finish and setscrew fastener.

B. One-Piece, Deep-Pattern Type: Deep drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.

C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.

2.2 FLOOR PLATES

A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.

B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

1. Escutcheons for New Piping:

a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.

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b. Chrome-Plated Piping: One-piece, cast-brass type with polished, chrome-plated finish.
c. Insulated Piping: One-piece, stamped-steel type.
d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type.
h. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with rough-brass finish.
i. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type.
j. Bare Piping in Equipment Rooms: One-piece, cast-brass type with rough-brass finish.
k. Bare Piping in Equipment Rooms: One-piece, stamped-steel type.

C. Install floor plates for piping penetrations of equipment-room floors.

D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

1. New Piping: One-piece, floor-plate type.

3.2 FIELD QUALITY CONTROL

A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 220518

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SECTION 220519 - METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bimetallic-actuated thermometers.
2. Liquid-in-glass thermometers.
3. Thermowells.
4. Dial-type pressure gages.
5. Gage attachments.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.3 INFORMATIONAL SUBMITTALS

A. Product certificates.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 BIMETALLIC-ACTUATED THERMOMETERS

A. Standard: ASME B40.200.

B. Case: Liquid-filled type(s); stainless steel with 3-inch (76-mm) nominal diameter.

C. Dial: Nonreflective aluminum with permanently etched scale markings and scales in deg F (deg C).

D. Connector Type(s): Union joint, adjustable angle, with unified-inch screw threads.

E. Connector Size: 1/2 inch (13 mm), with ASME B1.1 screw threads.

F. Stem: 0.25 or 0.375 inch (6.4 or 9.4 mm) in diameter; stainless steel.

G. Window: Plain glass or plastic.

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H. Ring: Stainless steel.

I. Element: Bimetal coil.

J. Pointer: Dark-colored metal.

K. Accuracy: Plus or minus 1 percent of scale range.

2.2 LIQUID-IN-GLASS THERMOMETERS

A. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers

1. Standard: ASME B40.200.
2. Case: Cast aluminum; 7-inch (178-mm) nominal size unless otherwise indicated.
3. Case Form: Adjustable angle unless otherwise indicated.
4. Tube: Glass with magnifying lens and blue[or red] organic liquid.
5. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F (deg C).
6. Window: Glass or plastic.
7. Stem: Aluminum and of length to suit installation.

    a. Design for Thermowell Installation: Bare stem.

8. Connector: 1-1/4 inches (32 mm), with ASME B1.1 screw threads.
9. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

2.3 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CNR or CUNI.
4. Material for Use with Steel Piping: CRES.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, (DN 15, DN 20, or NPS 25,) ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch (13, 19, and 25 mm), with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

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2.4 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Standard: ASME B40.100.
2. Case: Liquid-filled ype(s); cast aluminum or drawn steel; 4-1/2-inch (114-mm) nominal diameter.
3. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
4. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2 (DN 8 or DN 15), ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
5. Movement: Mechanical, with link to pressure element and connection to pointer.
6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi (kPa).
7. Pointer: Dark-colored metal.
8. Window: Glass or plastic .
9. Ring: Metal.
10. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.5 GAGE ATTACHMENTS

A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2 (DN 8 or DN 15), ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.

B. Valves: Brass ball, with NPS 1/4 or NPS 1/2 (DN 8 or DN 15), ASME B1.20.1 pipe threads.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install thermowells with socket extending to center of pipe and in vertical position in piping tees.

B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.

C. Install thermowells with extension on insulated piping.

D. Fill thermowells with heat-transfer medium.

E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.

F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.

G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.

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H. Install remote-mounted pressure gages on panel.

I. Install valve and snubber in piping for each pressure gage for fluids.

J. Install thermometers in the following locations:

1. Inlet and outlet of each water heater.
2. Inlet and outlet of each domestic hot-water storage tank.

K. Install pressure gages in the following locations:

1. Building water service entrance into building.
2. Inlet and outlet of each pressure-reducing valve.
3. Suction and discharge of each domestic water pump.

L. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

M. Adjust faces of meters and gages to proper angle for best visibility.

3.2 THERMOMETER SCHEDULE

A. Thermometers at inlet and outlet of each domestic water heater shall be one of the following:

1. Liquid-filled, bimetallic-actuated type.
2. Industrial-style, liquid-in-glass type.

B. Thermometers at inlet and outlet of each domestic hot-water storage tank shall be one of the following:

1. Liquid-filled, bimetallic-actuated type.
2. Industrial-style, liquid-in-glass type.

C. Thermometer stems shall be of length to match thermowell insertion length.

3.3 THERMOMETER SCALE-RANGE SCHEDULE

A. Scale Range for Domestic Cold-Water Piping: 0 to 150 deg F (Minus 20 to plus 70 deg C).

B. Scale Range for Domestic Hot-Water Piping: 0 to 250 deg F (0 to 150 deg C).

3.4 PRESSURE GAGE SCHEDULE

A. Pressure gages at discharge of each water service into building shall be the following:

1. Liquid-filled, direct-mounted, metal case.

B. Pressure gages at inlet and outlet of each water pressure-reducing valve shall be the following:

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1. Liquid-filled, direct-mounted, metal case.

C. Pressure gages at suction and discharge of each domestic water pump shall be the following:

1. Liquid-filled, direct-mounted, metal case.

3.5 PRESSURE-GAGE SCALE-RANGE SCHEDULE

A. Scale Range for Water Service Piping: 0 to 160 psi (0 to 1100 kPa).

B. Scale Range for Domestic Water Piping: 0 to 160 psi (0 to 1100 kPa).

END OF SECTION 220519

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SECTION 220523.12 - BALL VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Brass ball valves.
2. Bronze ball valves.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1. Certification that products comply with NSF 61 Annex G.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.
2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
3. ASME B16.18 for solder-joint connections.
4. ASME B31.9 for building services piping valves.

C. NSF Compliance: NSF 61 Annex G for valve materials for potable-water service.

D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

F. Valve Sizes: Same as upstream piping unless otherwise indicated.

G. Valve Actuator Types:

1. Gear Actuator: For quarter-turn valves NPS 4 (DN 100) and larger.
2. Handlever: For quarter-turn valves smaller than NPS 4 (DN 100).

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H. Valves in Insulated Piping:

1. Include 2-inch (50-mm) stem extensions.
2. Extended operating handles of nonthermal-conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
3. Memory stops that are fully adjustable after insulation is applied.

2.2 BRASS BALL VALVES

A. Two-Piece, Brass Ball Valves with Full Port and Brass Trim:

1. Description:

a. Standard: MSS SP-110.
b. CWP Rating: 600 psig (4140 kPa).
c. Body Design: Two piece.
d. Body Material: Forged brass.
e. Ends: Threaded and soldered.
f. Seats: PTFE.
g. Stem: Brass.
h. Ball: Chrome-plated brass.
i. Port: Full.

2.3 BRONZE BALL VALVES

A. Two-Piece, Bronze Ball Valves with Full Port, and Bronze or Brass Trim:

1. Description:

a. Standard: MSS SP-110.
b. CWP Rating: 600 psig (4140 kPa).
c. Body Design: Two piece.
d. Body Material: Bronze.
e. Ends: Threaded and soldered.
f. Seats: PTFE.
g. Stem: Bronze or brass.
h. Ball: Chrome-plated brass.
i. Port: Full.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

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C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

3.2 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

B. Select valves with the following end connections:

1. For Copper Tubing, NPS 2 (DN 50) and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
2. For Steel Piping, NPS 2 (DN 50) and Smaller: Threaded ends.

3.3 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 (DN 50) and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Two-piece, brass ball valves with full port and brass trim.
3. Two-piece, bronze ball valves with full port and bronze or brass trim.

END OF SECTION 220523.12

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SECTION 220523.13 - BUTTERFLY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Iron, single-flange butterfly valves.
2. Chainwheels.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1. Certification that products comply with NSF 61, Annex G.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B16.1 for flanges on iron valves.
2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
3. ASME B31.9 for building service piping valves.

C. NSF Compliance: NSF 61 Annex G for valve materials for potable-water service.

D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

E. Valve Sizes: Same as upstream piping unless otherwise indicated.

F. Valve Actuator Types:

1. Handlever: For valves NPS 6 (DN 150) and smaller.
2. Chainwheel: Device for attachment to gear, handlever, or stem; of size and with chain for mounting height, according to "Valve Installation" Article.

G. Valves in Insulated Piping: With 2-inch (50-mm) stem extensions.

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2.2 IRON, SINGLE-FLANGE BUTTERFLY VALVES

A. Iron, Single-Flange Butterfly Valves with Aluminum-Bronze Disc:

1. Description:

a. Standard: MSS SP-67, Type I.
b. CWP Rating: 200 psig (1380 kPa).
c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
e. Seat: EPDM.
f. Stem: One- or two-piece stainless steel.
g. Disc: Aluminum bronze.

2.3 CHAINWHEELS

A. Description: Valve actuation assembly with sprocket rim, chain guides, chain, and attachment brackets for mounting chainwheels directly to handwheels.

1. Sprocket Rim with Chain Guides: Ductile iron, of type and size required for valve. Include zinc or epoxy coating.
2. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

E. Install chainwheel operators for butterfly valves NPS 4 (DN 100) and larger and more than 96 inches (2400 mm) above floor. Extend chains to 60 inches (1520 mm) above finished floor.

3.2 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

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3.3 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM seat, aluminum-bronze disc.

END OF SECTION 220523.13

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SECTION 220523.14 - CHECK VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bronze swing check valves.
2. Iron swing check valves.
3. Iron swing check valves with closure control.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1. Certification that products comply with NSF 61 Annex G and NSF 372.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.
2. ASME B16.1 for flanges on iron valves.
3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
4. ASME B16.18 for solder joint.
5. ASME B31.9 for building services piping valves.

C. NSF Compliance: NSF 61 Annex G and NSF 372 for valve materials for potable-water service.

D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

F. Valve Sizes: Same as upstream piping unless otherwise indicated.

G. Valve Bypass and Drain Connections: MSS SP-45.

NOT FOR BIDDING

2.2 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Description:

a. Standard: MSS SP-80, Type 3.
b. CWP Rating: 200 psig (1380 kPa).
c. Body Design: Horizontal flow.
d. Body Material: ASTM B 62, bronze.
e. Ends: Threaded or soldered. See valve schedule articles.
f. Disc: Bronze.

B. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:

1. Description:

a. Standard: MSS SP-80, Type 4.
b. CWP Rating: 200 psig (1380 kPa).
c. Body Design: Horizontal flow.
d. Body Material: ASTM B 62, bronze.
e. Ends: Threaded or soldered. See valve schedule articles.
f. Disc: PTFE.

2.3 IRON SWING CHECK VALVES

A. Class 125, Iron Swing Check Valves with Metal Seats:

1. Description:

a. Standard: MSS SP-71, Type I.
b. CWP Rating: 200 psig (1380 kPa).
c. Body Design: Clear or full waterway.
d. Body Material: ASTM A 126, gray iron with bolted bonnet.
e. Ends: Flanged or threaded. See valve schedule articles.
f. Trim: Bronze.
g. Gasket: Asbestos free.

B. Class 125, Iron Swing Check Valves with Nonmetallic-to-Metal Seats:

1. Description:

a. Standard: MSS SP-71, Type I.
b. CWP Rating: 200 psig (1380 kPa).
c. Body Design: Clear or full waterway.
d. Body Material: ASTM A 126, gray iron with bolted bonnet.
e. Ends: Flanged or threaded. See valve schedule articles.
f. Trim: Composition.
g. Seat Ring: Bronze.
h. Disc Holder: Bronze.

NOT FOR BIDDING

i. Disc: PTFE.
j. Gasket: Asbestos free.

2.4 IRON SWING CHECK VALVES WITH CLOSURE CONTROL

A. Class 125, Iron Swing Check Valves with Lever- and Spring-Closure Control:

1. Description:

a. Standard: MSS SP-71, Type I.
b. CWP Rating: 200 psig (1380 kPa).
c. Body Design: Clear or full waterway.
d. Body Material: ASTM A 126, gray iron with bolted bonnet.
e. Ends: Flanged or threaded. See valve schedule articles.
f. Trim: Bronze.
g. Gasket: Asbestos free.
h. Closure Control: Factory-installed exterior lever and spring.

B. Class 125, Iron Swing Check Valves with Lever and Weight-Closure Control:

1. Description:

a. Standard: MSS SP-71, Type I.
b. CWP Rating: 200 psig (1380 kPa).
c. Body Design: Clear or full waterway.
d. Body Material: ASTM A 126, gray iron with bolted bonnet.
e. Ends: Flanged or threaded. See valve schedule articles.
f. Trim: Bronze.
g. Gasket: Asbestos free.
h. Closure Control: Factory-installed exterior lever and weight.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

E. Install swing check valves for proper direction of flow in horizontal position with hinge pin level.

NOT FOR BIDDING

3.2 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valve applications are not indicated, use the following:

1. Pump-Discharge Check Valves:

a. NPS 2 (DN 50) and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
b. NPS 2-1/2 (DN 65) and Larger for Domestic Water: Iron swing check valves with lever and weight or spring; metal-seat or resilient-seat check valves.
c. NPS 2-1/2 (DN 65) and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.

B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

C. End Connections:

1. For Copper Tubing, NPS 2 (DN 50) and Smaller: Threaded or soldered.
2. For Copper Tubing, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged or threaded.
3. For Copper Tubing, NPS 5 (DN 125) and Larger: Flanged.
4. For Steel Piping, NPS 2 (DN 50) and Smaller: Threaded.
5. For Steel Piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged or threaded.
6. For Steel Piping, NPS 5 (DN 125) and Larger: Flanged.

3.4 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 (DN 50) and Smaller: Bronze swing check valves, Class 125, bronze disc with soldered or threaded end connections.

B. Pipe NPS 2-1/2 (DN 65) and Larger:

1. Iron swing check valves, Class 125, metal seats with threaded or flanged end connections.
2. Iron swing check valves with closure control, Class 125, lever and spring weight with threaded or flanged end connections.

END OF SECTION 220523.14

NOT FOR BIDDING

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Thermal-hanger shield inserts.
4. Fastener systems.
5. Pipe positioning systems.
6. Equipment supports.

1.2 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.3 QUALITY ASSURANCE

A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Copper Pipe Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

NOT FOR BIDDING

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

A. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig (688-kPa) minimum compressive strength and vapor barrier.

B. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig (688-kPa) minimum compressive strength.

C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

E. Insert Length: Extend 2 inches (50 mm) beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

A. Powder-Actuated Fasteners: Threaded steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.5 PIPE POSITIONING SYSTEMS

A. Description: IAPMO PS 42, positioning system of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.6 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.7 MISCELLANEOUS MATERIALS

A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.

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B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.

1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.

C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.

D. Fastener System Installation:

1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches (100 mm) thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

E. Pipe Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.

F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

I. Install lateral bracing with pipe hangers and supports to prevent swaying.

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J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 (DN 65) and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

M. Insulated Piping:

1. Attach clamps and spacers to piping.

   a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
   b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
   c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.

   a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 (DN 100) and larger if pipe is installed on rollers.

3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.

   a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 (DN 100) and larger if pipe is installed on rollers.

4. Shield Dimensions for Pipe: Not less than the following:

   a. NPS 1/4 to NPS 3-1/2 (DN 8 to DN 90): 12 inches (305 mm) long and 0.048 inch (1.22 mm) thick.
   b. NPS 4 (DN 100): 12 inches (305 mm) long and 0.06 inch (1.52 mm) thick.

5. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

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3.3 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections so not ground shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches (40 mm).

3.5 PAINTING

A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils (0.05 mm).

B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in [Section 099113 "Exterior Painting."] [Section 099123 "Interior Painting."] [Section 099600 "High-Performance Coatings."]

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

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B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.

F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.

G. Use padded hangers for piping that is subject to scratching.

H. Use thermal-hanger shield inserts for insulated piping and tubing.

I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30 (DN 15 to DN 750).
2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F (566 deg C), pipes NPS 4 to NPS 24 (DN 100 to DN 600), requiring up to 4 inches (100 mm) of insulation.
3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36 (DN 20 to DN 900), requiring clamp flexibility and up to 4 inches (100 mm) of insulation.
4. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8 (DN 15 to DN 200).
5. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30 (DN 15 to DN 750).
6. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36 (DN 100 to DN 900), with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
7. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36 (DN 100 to DN 900), with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
8. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30 (DN 25 to DN 750), from two rods if longitudinal movement caused by expansion and contraction might occur.
9. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 (DN 50 to DN 1050) if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.

J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24 (DN 24 to DN 600).

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2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 (DN 20 to DN 600) if longer ends are required for riser clamps.

K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches (150 mm) for heavy loads.
2. Steel Clevises (MSS Type 14): For 120 to 450 deg F (49 to 232 deg C) piping installations.

L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
6. C-Clamps (MSS Type 23): For structural shapes.
7. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:

   a. Light (MSS Type 31): 750 lb (340 kg).
   b. Medium (MSS Type 32): 1500 lb (680 kg).
   c. Heavy (MSS Type 33): 3000 lb (1360 kg).

8. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
9. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.

M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.

N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches (32 mm).
2. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.

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3. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.

O. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.

P. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

Q. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

NOT FOR BIDDING

SECTION 220533 - HEAT TRACING FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes plumbing piping heat tracing for freeze prevention, domestic hot-water-temperature maintenance, and snow and ice melting on roofs and in gutters and downspouts with the following electric heating cables:

1. Self-regulating, parallel resistance.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For electric heating cable.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

B. Sample Warranty: For special warranty.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.5 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace electric heating cable that fails in materials or workmanship within specified warranty period.

1. Warranty Period: Three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SELF-REGULATING, PARALLEL-RESISTANCE HEATING CABLES

A. Comply with IEEE 515.1.

B. Heating Element: Pair of parallel No. 16 AWG, tinned, stranded copper bus wires embedded in crosslinked conductive polymer core, which varies heat output in response to temperature along

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its length. Terminate with waterproof, factory-assembled, nonheating leads with connectors at one end, and seal the opposite end watertight. Cable shall be capable of crossing over itself once without overheating.

C. Electrical Insulating Jacket: Flame-retardant polyolefin.

D. Cable Cover: Tinned-copper braid and polyolefin outer jacket with ultraviolet inhibitor.

E. Maximum Operating Temperature (Power On): 150 deg F (65 deg C).

F. Maximum Exposure Temperature (Power Off): 185 deg F (85 deg C).

G. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

H. Capacities and Characteristics:

1. Maximum Heat Output: 5 W/ft. (16.4 W/m).
2. Number of Parallel Cables: 2.
3. Electrical Characteristics for Single-Circuit Connection:

a. Volts: 120.
b. Phase: 1.

2.2 CONTROLS

A. Pipe-Mounted Thermostats for Freeze Protection:

1. Remote bulb unit with adjustable temperature range from 30 to 50 deg F (minus 1 to plus 10 deg C).
2. Snap action; open-on-rise, single-pole switch with minimum current rating adequate for connected cable.
3. Remote bulb on capillary, resistance temperature device, or thermistor for directly sensing pipe-wall temperature.
4. Corrosion-resistant, waterproof control enclosure.

2.3 ACCESSORIES

A. Cable Installation Accessories: Fiberglass tape, heat-conductive putty, cable ties, silicone end seals and splice kits, and installation clips all furnished by manufacturer, or as recommended in writing by manufacturer.

B. Warning Labels: Refer to Section 220553 "Identification for Plumbing Piping and Equipment."

C. Warning Tape: Continuously printed "Electrical Tracing"; vinyl, at least 3 mils (0.08 mm) thick, and with pressure-sensitive, permanent, waterproof, self-adhesive back.

1. Width for Markers on Pipes with OD, Including Insulation, Less Than 6 Inches (150 mm): 3/4 inch (19 mm) minimum.

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2. Width for Markers on Pipes with OD, Including Insulation, 6 Inches (150 mm) or Larger: 1-1/2 inches (38 mm) minimum.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install electric heating cable across expansion, construction, and control joints according to manufacturer's written instructions; use cable-protection conduit and slack cable to allow movement without damage to cable.

B. Electric Heating-Cable Installation for Freeze Protection for Piping:

1. Install electric heating cables after piping has been tested and before insulation is installed.
2. Install electric heating cables according to IEEE 515.1.
3. Install insulation over piping with electric cables according to Section 220719 "Plumbing Piping Insulation."
4. Install warning tape on piping insulation where piping is equipped with electric heating cables.

C. Set field-adjustable switches and circuit-breaker trip ranges.

D. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

E. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.2 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Perform tests after cable installation but before application of coverings such as insulation, wall or ceiling construction, or concrete.
2. Test cables for electrical continuity and insulation integrity before energizing.
3. Test cables to verify rating and power input. Energize and measure voltage and current simultaneously.

B. Repeat tests for continuity, insulation resistance, and input power after applying thermal insulation on pipe-mounted cables.

C. Cables will be considered defective if they do not pass tests and inspections.

D. Prepare test and inspection reports.

E. Remove and replace damaged heat-tracing cables.

NOT FOR BIDDING

END OF SECTION 220533

NOT FOR BIDDING

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Material and Thickness: Brass, 0.032-inch (0.8-mm) or aluminum, 0.032-inch (0.8-mm) minimum thickness, and having predrilled or stamped holes for attachment hardware.
2. Letter Color: White.
3. Background Color: Black.
4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).
5. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances up to 72 inches (1830 mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
6. Fasteners: Stainless-steel rivets or self-tapping screws.
7. Adhesive: Contact type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch (1.6 mm) thick, and having predrilled holes for attachment hardware.
2. Letter Color: White.
3. Background Color: Black.
4. Maximum Temperature: Able to withstand temperatures up to 160 deg F (71 deg C).
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).

NOT FOR BIDDING

6. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances up to 72 inches (1830 mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch (A4) bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedules shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch (1.6 mm) thick, and having predrilled holes for attachment hardware.

B. Letter Color: White.

C. Background Color: Red.

D. Maximum Temperature: Able to withstand temperatures up to 160 deg F (71 deg C).

E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).

F. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances up to 72 inches (1830 mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.

G. Fasteners: Stainless-steel rivets or self-tapping screws.

H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

I. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.

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B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.

C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
2. Lettering Size: Size letters according to ASME A13.1 for piping.

PART 3 - EXECUTION

3.1 EQUIPMENT LABEL INSTALLATION

A. Install or permanently fasten labels on each major item of mechanical equipment.

B. Locate equipment labels where accessible and visible.

3.2 PIPE LABEL INSTALLATION

A. Piping Color Coding: Painting of piping is specified in Section 099123 "Interior Painting."

B. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Near each valve and control device.
2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
4. At access doors, manholes, and similar access points that permit view of concealed piping.
5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet (15 m) along each run. Reduce intervals to 25 feet (7.6 m) in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

C. Pipe Label Color Schedule:

1. Domestic Water Piping

a. Background: Safety green.
b. Letter Colors: White.

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2. Sanitary Waste Piping:

   a. Background Color: Safety black.
   b. Letter Color: White.

END OF SECTION 220553

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SECTION 220716 - PLUMBING EQUIPMENT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Related Sections:

1. Section 220719 "Plumbing Piping Insulation."

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Products shall not contain asbestos, lead, mercury, or mercury compounds.

B. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.

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C. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

D. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

E. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.

F. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. (40 kg/cu. m) or more. Thermal conductivity (k-value) at 100 deg F (55 deg C) is 0.29 Btu x in./h x sq. ft. x deg F (0.042 W/m x K) or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

G. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials and Type II, Grade 1 for sheet materials.

2.2 INSULATING CEMENTS

A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.

2.3 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.

1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

D. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

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2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

E. PVC Jacket Adhesive: Compatible with PVC jacket.

1. For indoor applications, use adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.4 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.

1. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm (0.009 metric perm) at 43-mil (1.09-mm) dry film thickness.
2. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
3. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
4. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. Water-Vapor Permeance: ASTM F 1249, 1.8 perms (1.2 metric perms) at 0.0625-inch (1.6-mm) dry film thickness.
2. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
3. Solids Content: 60 percent by volume and 66 percent by weight.
4. Color: White.

2.5 SEALANTS

A. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Materials shall be compatible with insulation materials, jackets, and substrates.
2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
4. Color: White.
5. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
6. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

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2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. PVDC Jacket for Indoor Applications: 4-mil- (0.10-mm-) thick, white PVDC biaxially oriented barrier film with a permeance at 0.02 perm (0.013 metric perm) when tested according to ASTM E 96/E 96M and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.
5. PVDC Jacket for Outdoor Applications: 6-mil- (0.15-mm-) thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perm (0.007 metric perm) when tested according to ASTM E 96/E 96M and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
6. PVDC-SSL Jacket: PVDC jacket with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. (34 g/sq. m) with a thread count of 10 strands by 10 strands/sq. in. (4 strands by 4 strands/sq. mm), in a Leno weave, for equipment.

2.8 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

1. Adhesive: As recommended by jacket material manufacturer.
2. Color: White.
3. Factory-fabricated tank heads and tank side panels.

2.9 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Width: 3 inches (75 mm).
2. Thickness: 11.5 mils (0.29 mm).
3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
4. Elongation: 2 percent.

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5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Width: 3 inches (75 mm).
2. Thickness: 6.5 mils (0.16 mm).
3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

1. Width: 2 inches (50 mm).
2. Thickness: 6 mils (0.15 mm).
3. Adhesion: 64 ounces force/inch (0.7 N/mm) in width.
4. Elongation: 500 percent.
5. Tensile Strength: 18 lbf/inch (3.3 N/mm) in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Width: 2 inches (50 mm).
2. Thickness: 3.7 mils (0.093 mm).
3. Adhesion: 100 ounces force/inch (1.1 N/mm) in width.
4. Elongation: 5 percent.
5. Tensile Strength: 34 lbf/inch (6.2 N/mm) in width.

2.10 SECUREMENTS

A. Aluminum Bands: ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch (0.51 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.

B. Insulation Pins and Hangers:

1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.

a. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch (0.76 mm) thick by 2 inches (50 mm) square.
b. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-(2.6-mm-) diameter shank, length to suit depth of insulation indicated.
c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.

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2. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.

   a. Baseplate: Perforated, nylon sheet, 0.030 inch (0.76 mm) thick by 1-1/2 inches (38 mm) in diameter.
   b. Spindle: Nylon, 0.106-inch- (2.6-mm-) diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches (63 mm).
   c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.

3. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.

   a. Baseplate: Galvanized carbon-steel sheet, 0.030 inch (0.76 mm) thick by 2 inches (50 mm) square.
   b. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch- (2.6-mm-) diameter shank, length to suit depth of insulation indicated.
   c. Adhesive-backed base with a peel-off protective cover.

4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- (0.41-mm-) thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches (38 mm) in diameter.

   a. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.

5. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- (0.41-mm-) thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches (38 mm) in diameter.

C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- (19-mm-) wide, stainless steel or Monel.

D. Wire: 0.080-inch (2.0-mm) nickel-copper alloy.

2.11 CORNER ANGLES

A. PVC Corner Angles: 30 mils (0.8 mm) thick, minimum 1 by 1 inch (25 by 25 mm), PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.

B. Aluminum Corner Angles: 0.040 inch (1.0 mm) thick, minimum 1 by 1 inch (25 by 25 mm), aluminum according to ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005; Temper H 14.

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PART 3 - EXECUTION

3.1 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Keep insulation materials dry during application and finishing.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

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J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.
2. Cover circumferential joints with 3-inch- (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches (50 mm) o.c.

    a. For below ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints.

L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

O. For above ambient services, do not install insulation to the following:

1. Vibration-control devices.
2. Testing agency labels and stamps.
3. Nameplates and data plates.
4. Manholes.
5. Handholes.
6. Cleanouts.

3.3 INSTALLATION OF EQUIPMENT, TANK, AND VESSEL INSULATION

A. Mineral-Fiber, Pipe, and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.
2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
3. Protect exposed corners with secured corner angles.

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4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:

    a. Do not weld anchor pins to ASME-labeled pressure vessels.
    b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
    c. On tanks and vessels, maximum anchor-pin spacing is 3 inches (75 mm) from insulation end joints, and 16 inches (400 mm) o.c. in both directions.
    d. Do not overcompress insulation during installation.
    e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
    f. Impale insulation over anchor pins and attach speed washers.
    g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.

5. Secure each layer of insulation with stainless steel or aluminum bands. Select band material compatible with insulation materials.
6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches (150 mm) from each end. Install wire or cable between two circumferential girdles 12 inches (300 mm) o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the length of equipment or tank at a minimum spacing of 48 inches (1200 mm) o.c. Use this network for securing insulation with tie wire or bands.
7. Stagger joints between insulation layers at least 3 inches (75 mm).
8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.

B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surfaces of tanks and vessels.

1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
2. Seal longitudinal seams and end joints.

3.4 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

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3.5 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch (38-mm) laps at longitudinal seams and 3-inch- (75-mm-) wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

B. Where PVC jackets are indicated, install with 1-inch (25-mm) overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

3.6 FINISHES

A. Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

3.7 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections

1. Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.

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C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.8 EQUIPMENT INSULATION SCHEDULE

A. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.

B. Insulate indoor and outdoor equipment that is not factory insulated.

C. Domestic water and domestic hot-water hydropneumatic tank insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch (25 mm) thick.
2. Mineral-Fiber Pipe and Tank: 1 inch (25 mm) thick.
3. Polyolefin: 1 inch (25 mm) thick.

D. Domestic Hot-Water Storage Tank Insulation:

1. Mineral-Fiber Pipe and Tank: Of thickness to provide an R-value of 12.5.

3.9 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Equipment, Concealed:

1. PVC: 20 mils (0.5 mm) thick.

D. Equipment, Exposed, up to 48 Inches (1200 mm) in Diameter or with Flat Surfaces up to 72 Inches (1800 mm):

1. PVC: 20 mils (0.5 mm) thick.

3.10 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

A. If more than one material is listed, selection from materials listed is Contractor's option.

B. Equipment, Concealed:

1. PVC: 20 mils (0.5 mm) thick.

END OF SECTION 220716

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SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes insulating the following plumbing piping services:

1. Domestic hot-water piping.
2. Domestic cold water piping.
3. Domestic recirculating hot-water piping.
4. Supplies and drains for handicap-accessible lavatories and sinks.

B. Related Sections:

1. Section 220716 "Plumbing Equipment Insulation."

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.3 QUALITY ASSURANCE

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

B. Comply with the following applicable standards and other requirements specified for miscellaneous components:

1. Supply and Drain Protective Shielding Guards: ICC A117.1.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Comply with requirements in "Piping Insulation Schedule, General" and "Indoor Piping Insulation Schedule" articles for where insulating materials shall be applied.

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

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C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.

D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Special-Shaped Insulation: ASTM C 552, Type III.
2. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
3. Preformed Pipe Insulation with Factory-Applied ASJ: Comply with ASTM C 552, Type II, Class 2.
4. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.

G. Flexible Elastomeric Insulation: Closed-cell, sponge or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.

H. Mineral-Fiber, Preformed Pipe Insulation:

1. Type I, 850 Deg F (454 Deg C) Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

I. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials.

2.2 INSULATING CEMENTS

A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.

2.3 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.

B. Cellular Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F (minus 73 to plus 93 deg C).

1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

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2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.

1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

E. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

F. PVC Jacket Adhesive: Compatible with PVC jacket.

1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.4 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.

1. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm (0.009 metric perm) at 43-mil (1.09-mm) dry film thickness.
2. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).

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3. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
4. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.

1. Water-Vapor Permeance: ASTM F 1249, 1.8 perms (1.2 metric perms) at 0.0625-inch (1.6-mm) dry film thickness.
2. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
3. Solids Content: 60 percent by volume and 66 percent by weight.
4. Color: White.

2.5 SEALANTS

A. Joint Sealants:

1. Materials shall be compatible with insulation materials, jackets, and substrates.
2. Permanently flexible, elastomeric sealant.
3. Service Temperature Range: Minus 100 to plus 300 deg F (Minus 73 to plus 149 deg C).
4. Color: White or gray.
5. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
6. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. FSK and Metal Jacket Flashing Sealants:

1. Materials shall be compatible with insulation materials, jackets, and substrates.
2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
4. Color: Aluminum.
5. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
6. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Materials shall be compatible with insulation materials, jackets, and substrates.
2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
4. Color: White.
5. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
6. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

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2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. (34 g/sq. m) with a thread count of 10 strands by 10 strands/sq. in. (4 strands by 4 strands/sq. cm), in a Leno weave, for pipe.

2.8 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

1. Adhesive: As recommended by jacket material manufacturer.
2. Color: White.
3. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.

a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

C. Aluminum Jacket: Comply with ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005, Temper H-14.

1. Sheet and roll stock ready for shop or field sizing.
2. Finish and thickness are indicated in field-applied jacket schedules.
3. Moisture Barrier for Indoor Applications: 1-mil- (0.025-mm-) thick, heat-bonded polyethylene and kraft paper.
4. Moisture Barrier for Outdoor Applications: 3-mil- (0.075-mm-) thick, heat-bonded polyethylene and kraft paper.
5. Factory Fabricated Fitting Covers:

a. Same material, finish, and thickness as jacket.
b. Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
c. Tee covers.
d. Flange and union covers.
e. End caps.

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f. Beveled collars.
g. Valve covers.
h. Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

2.9 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Width: 3 inches (75 mm).
2. Thickness: 11.5 mils (0.29 mm).
3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Width: 3 inches (75 mm).
2. Thickness: 6.5 mils (0.16 mm).
3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

1. Width: 2 inches (50 mm).
2. Thickness: 6 mils (0.15 mm).
3. Adhesion: 64 ounces force/inch (0.7 N/mm) in width.
4. Elongation: 500 percent.
5. Tensile Strength: 18 lbf/inch (3.3 N/mm) in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Width: 2 inches (50 mm).
2. Thickness: 3.7 mils (0.093 mm).
3. Adhesion: 100 ounces force/inch (1.1 N/mm) in width.
4. Elongation: 5 percent.
5. Tensile Strength: 34 lbf/inch (6.2 N/mm) in width.

2.10 SECUREMENTS

A. Aluminum Bands: ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch (0.51 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.

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B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- (19-mm-) wide, stainless steel or Monel.

C. Wire: 0.080-inch (2.0-mm) nickel-copper alloy.

2.11 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers:

1. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

PART 3 - EXECUTION

3.1 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

G. Keep insulation materials dry during application and finishing.

H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

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I. Install insulation with least number of joints practical.

J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

L. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.
2. Cover circumferential joints with 3 inch- (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches (50 mm) o.c.

    a. For below-ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

P. For above-ambient services, do not install insulation to the following:

1. Vibration-control devices.
2. Testing agency labels and stamps.
3. Nameplates and data plates.
4. Cleanouts.

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3.3 PENETRATIONS

A. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches (50 mm).
4. Seal jacket to wall flashing with flashing sealant.

B. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

C. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.

1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

D. Insulation Installation at Floor Penetrations:

1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.4 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe

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diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.

5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

D. Install removable insulation covers at locations indicated. Installation shall conform to the following:

1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that of adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches (50 mm) over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

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3.5 INSTALLATION OF CELLULAR-GLASS INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward clinched staples at 6 inches (150 mm) o.c.
4. For insulation with factory-applied jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch (25 mm), and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.

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3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF MINERAL-FIBER PREFORMED PIPE INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches (150 mm) o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch (25 mm), and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

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1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 INSTALLATION OF POLYOLEFIN INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of polyolefin pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

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3.9 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch (38-mm) laps at longitudinal seams and 3-inch- (75-mm-) wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

B. Where PVC jackets are indicated, install with 1-inch (25-mm) overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

C. Where metal jackets are indicated, install with 2-inch (50-mm) overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches (300 mm) o.c. and at end joints.

3.10 FINISHES

A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

D. Do not field paint aluminum or stainless-steel jackets.

3.11 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

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1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.12 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:

1. Underground piping.

3.13 INDOOR PIPING INSULATION SCHEDULE

A. Domestic Cold, Hot, and Recirculated Hot Water: Insulation shall be one of the following:

1. Flexible Elastomeric.
2. Mineral-Fiber, Preformed Pipe Insulation, Type I.
3. Polyolefin.
4. Refer to Insulation Schedule on Drawings for insulation thicknesses.

3.14 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Piping, Concealed:

1. PVC, 20 mils (0.5 mm) thick.
2. Aluminum, Smooth: 0.016 inch (0.41 mm) thick.

D. Piping, Exposed:

1. PVC, 20 mils (0.5 mm) thick.
2. Aluminum, Smooth: 0.016 inch (0.41 mm) thick.

END OF SECTION 220719

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SECTION 221113 - FACILITY WATER DISTRIBUTION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes water-distribution piping and related components outside the building for combined water service and fire-service mains.

B. Contractor shall furnish and install all mains, hydrants, valves and fittings as specified and indicated on the drawings.

1.3 SYSTEM PERFORMANCE REQUIREMENTS

A. Minimum Working Pressure Ratings: Except where otherwise indicated, the following are minimum pressure requirements for water system piping.

1. Underground Piping:
   a. Working pressure minimum: 150 psi (1035 kPa).
   b. Ultimate hydrostatic minimum: 600 psi (4137 kPa).
2. Underground Piping, Fire Suppression Systems: 200 psig (1380 kPa).

B. Protection of Potable Water Supply:

1. A minimum of 10 feet horizontal separation shall be provided between proposed water mains and proposed sewers.
2. Clearances: Where specified crossing clearance cannot be obtained, sewer shall be encased in concrete for 10 feet each side of water main. For crossings of other utilities, sewer shall be encased with limits of the utility trench.

   a. Sewer crossing water mains shall have a clearance of 18 inches below water main or shall be encased.
   b. Sewers shall have a minimum of 6 inches clearance when crossing other utilities.

1.4 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Detail precast concrete vault assemblies and indicate dimensions, method of field assembly, and components.

C. Coordination Drawings: For piping and specialties including relation to other services in same area, drawn to scale. Show piping and specialty sizes and valves, meter and specialty locations, and elevations.

D. Field quality-control test reports.

E. Record drawings at Project closeout of installed water system piping and products according to Division 1 Section "Project Closeout."

1.5 QUALITY ASSURANCE

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A. Regulatory Requirements:

1. Comply with requirements of utility company supplying water. Include tapping of water mains and backflow prevention.
2. Comply with standards of authorities having jurisdiction for potable-water-service piping, including materials, installation, testing, and disinfection.

B. Piping materials shall bear label, stamp, or other markings of specified testing agency.

C. Comply with AWWA C151 for selection, design, and installation of ductile iron water piping.

D. NSF Compliance:

1. Comply with NSF 61 for materials for water-service piping and specialties for domestic water.

E. Provide listing/approval stamp, label, or other marking on equipment made to specified standards

1.6 DELIVERY, STORAGE, AND HANDLING

A. Preparation for Transport: Prepare valves, including fire hydrants, according to the following:

1. Ensure that valves are dry and internally protected against rust and corrosion.
2. Protect valves against damage to threaded ends and flange faces.
3. Set valves in best position for handling. Set valves closed to prevent rattling.

B. During Storage: Use precautions for valves, including fire hydrants, according to the following:

1. Do not remove end protectors unless necessary for inspection; then reinstall for storage.
2. Protect from weather. Store indoors and maintain temperature higher than ambient dew-point temperature. Support off the ground or pavement in watertight enclosures when outdoor storage is necessary.

C. Handling: Use sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

D. Deliver piping with factory applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.

E. Protect stored piping from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor when storing inside.

F. Protect flanges, fittings, and specialties from moisture and dirt.

G. Store plastic piping protected from direct sunlight. Support to prevent sagging and bending.

1.7 PROJECT CONDITIONS

A. Interruption of Existing Water-Distribution Service: Do not interrupt service to facilities occupied by Owner unless permitted under the following conditions and then only after arranging to provide temporary water-distribution service according to requirements indicated:

1. Notify Owner no fewer than five days in advance of proposed interruption of service.
2. Do not proceed with interruption of water-distribution service without Owner's written permission.

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B. Verify that water system piping may be installed in compliance with original design and referenced standards.

C. Site Information: Reports on subsurface condition investigations made during the design of the Project are available for informational purposes only; data in reports are not intended as representations or warranties of accuracy or continuity of conditions (between soil borings). Owner and Architect assumes no responsibility for interpretations or conclusions drawn from this information

1.8 COORDINATION

A. Coordinate connection to water main with the owner's representative.

B. Coordinate connection to Building Plumbing and other Division 22 work.

C. Coordinate electrical requirements of actual equipment furnished with requirements specified in Division 26.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

A. Hard Copper Tube: ASTM B 88, Type K, water tube, drawn temper.

B. Bronze Flanges: ASME B16.24, Class 150, with solder-joint end. Furnish Class 300 flanges if required to match piping.

C. Copper Unions: MSS SP-123, cast-copper alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.

2.2 DUCTILE-IRON PIPE AND FITTINGS

A. Push-on-Joint, Ductile-Iron Pipe: Class 52, AWWA C151, cement mortar lined double thickness with a bituminous seal coat, push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated, and bituminous coated on the exterior in accordance with ANSI A-21.51 (AWWA C151) and ANSI A-21.11.

1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
2. Gaskets: AWWA C111, rubber.
3. Standard joint length shall be 18'-20'.
4. Ductile iron pipe shall be as manufactured by Griffin Pipe Products Co., Tyton or approved equal.

B. Mechanical-Joint, Ductile-Iron Pipe: Class 52, AWWA C151, , cement mortar lined double thickness with a bituminous seal coat, push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated, and bituminous coated on the exterior in accordance with ANSI A-21.51 (AWWA C151) and ANSI A-21.11.

1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
3. Standard joint length shall be 18'-20'.
4. Ductile iron pipe shall be as manufactured by Griffin Pipe Products Co., Tyton or approved equal.

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C. Flanges: ASME 16.1, Class 125, cast iron.

D. Comply with NFPA 24 and local/state regulations for fire-service mains.

2.3 PVC PIPE AND FITTINGS

A. PVC, AWWA Pipe: AWWA C900, Class 150 and Class 200, with bell end with gasket, and with spigot end. Pipe shall be as manufactured by Uponor ETI Company or approved equal.

B. Push-on-Joint, Ductile-Iron Fittings: compact body, in accordance with ANSI 21.53 and rated for 350 PSI working pressure as manufactured by Tyler Pipe, U.S. Pipe, or approved equal. Fittings shall be provided with mechanical joint ends in accordance with ANSI A 21.11 and double cement lined with bituminous seal coating inside and out in accordance with ANSI 21.4 edition.

1. Gaskets: AWWA C111, rubber.

C. Mechanical-Joint, Ductile-Iron Fittings: compact body, in accordance with ANSI 21.53 and rated for 350 PSI working pressure as manufactured by Tyler Pipe, U.S. Pipe, or approved equal. Fittings shall be provided with mechanical joint ends in accordance with ANSI A 21.11 and double cement lined with bituminous seal coating inside and out in accordance with ANSI 21.4 edition.

1. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.4 PIPING SPECIALTIES

A. Transition Fittings: Manufactured fitting or coupling same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.

B. Split-Sleeve Pipe Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Victaulic Depend-O-Lok.

2. Description: Metal bolted, split-sleeve-type, reducing or transition coupling with sealing pad and closure plates, O-ring gaskets, and bolt fasteners.

a. Standard: AWWA C219.
b. Sleeve Material: Stainless steel.
c. Sleeve Dimensions: Of thickness and width required to provide pressure rating.
d. Gasket Material: O-rings made of EPDM rubber, unless otherwise indicated.
e. Pressure Rating: 200 psig minimum.
f. Metal Component Finish: Corrosion-resistant coating or material.

C. Flexible Connectors:

1. Nonferrous-Metal Piping: Bronze hose covered with bronze wire braid; with copper-tube, pressure-type, solder-joint ends or bronze flanged ends brazed to hose.
2. Ferrous-Metal Piping: Stainless-steel hose covered with stainless-steel wire braid; with ASME B1.20.1, threaded steel pipe nipples or ASME B16.5, steel pipe flanges welded to hose.

D. Tracer wire:

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1. Minimum 12 gauge blue coated solid copper wire.

E. Detection Tape:

1. Tape shall be Lineguard, Type 111 Detectable Tape as manufactured by Lineguwd, Inc. of Wheaton, Illinois, or approved equal. The tape shall be a minimum of 2 inches wide, blue in color, imprinted with the words "Caution - Water Line Below", and be capable of being detected with inductive methods.

F. Retaining Glands

1. High strength ductile iron conforming to ASTM A536, Grade 65-45-12.
2. Wedging mechanism of heat treated ductile iron with 370 BHN hardness
3. Glands shall be per ANS1/AWWA A21.11/C111 and ANSI AWWA A21.53/C153.
4. Minimum working pressure rating to be 350 psi.
5. Pipe restraint at bends or other special fittings shall be with retainer glands system manufactured by Tyler, U.S. Pipe, EBAA, or UniFlange, or with concrete buttresses as shown in the, Construction Details.

2.5 GATE VALVES

A. AWWA, Cast-Iron Gate Valves

1. Gate Valves shall be iron body, rubber encapsulated resilient seat, non-rising stems, mechanical joint ends; square nut operated, and shall open by turning to the right. Gate valves shall be in conformance with AWWA C-509, latest edition and be rated for 200# PSI working pressure. Gate valves shall be as manufactured by :

a. Provide valves by American Flow Control, Series 2500, Mueller Company, Model A-2360 U.S. Pipe or approved equal

2.6 GATE VALVE ACCESSORIES AND SPECIALTIES

A. Tapping-Sleeve Assemblies:

1. Manufacturers: Subject to compliance with requirements of the municipality/utility, provide products by one of the following:
2. Provide Powerseal, Model #3490, Mueller, or approved equal.
3. Description: Sleeve and valve compatible with drilling machine.

a. Standard: AWWA C115.
b. Tapping Sleeve: Stainless-steel type 304 (18-8), two-piece bolted sleeve with flanged outlet for new branch connection. Include sleeve matching size and type of pipe material being tapped and with stainless flange for branch valve.
c. Bolts & Nuts: type 304 (18-8) stainless per ASTM A193 and A194.

4. Valve: AWWA C509 epoxy coated, resilient wedge, NSF 61 certified. cast-iron, nonrising-stem, with one raised face flange mating tapping-sleeve flange. Mueller, Powerseal or equal approved by Municipality.

B. Valve Boxes: Cast iron two-piece screw type manufactured by Tyler/Union, Gingham & Taylor, QWP or approved equal.. Include top section, extra deep lid with two holes, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel 5 1/4 inches in diameter.

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1. Provide Tyler/Union, Gingham & Taylor, QWP or approved equal.
2. Operating Wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut.
3. All boxes for 4, 6, and 8-inch valves shall be equipped with #6 round base. 10-inch valves shall be used with #8 valve box base. Valve boxes shall be adjustable between 2'-4" and 3'-4" except when deeper settings are required.

PART 3 - EXECUTION

3.1 GENERAL

A. The Contractor shall contact the City of Lewes Public Works Director prior to start of construction.

3.2 PIPING APPLICATIONS

A. General: Use pipe, fittings, and joining methods for piping systems according to the following applications.

B. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.

C. Do not use flanges or unions for underground piping.

D. Flanges, unions, grooved-end-pipe couplings, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.

E. Underground Combined Water-Service and Fire-Service-service piping shall be any of the following:

1. Ductile-iron, push-on-joint pipe; ductile-iron, push-on-joint fittings; and gasketed joints.
2. Comply with FMG's "Approval Guide" or UL's "Fire Protection Equipment Directory" for fire-service-main products
3. Installation shall be coordinated with and overseen by the fire protection contractor.

3.3 VALVE APPLICATIONS

A. General Application: Use mechanical-joint-end valves for NPS 3 and larger underground installation. Use threaded- or flanged-end valves for installation in vaults as indicated in utility company details. Use UL/FMG, non-rising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with end compatible with piping, for NPS 2 and smaller installation.

B. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:

1. Underground Valves, NPS 3 and Larger: AWWA, cast-iron, nonrising-stem, resilient-seated gate valves with valve box.
2. Use the following for valves in vaults and aboveground:

a. Gate Valves, NPS 3 and Larger: AWWA, cast iron, OS&Y rising stem, resilient seated.

3. Relief Valves: Use for water-service piping in vaults and aboveground.

3.4 PIPING SYSTEMS - COMMON REQUIREMENTS

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A. General Locations and Arrangements: Drawings indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated except where deviations to layout are approved on coordination drawings.

B. Install piping at indicated slope.

C. Install restrained joints for buried piping within 5 feet (1.5m) of building. Use restrained-joint pipe and fittings, thrust blocks, anchors, tie-rods and clamps, and other supports at vertical and horizontal offsets.

D. Install piping free of sags and bends.

E. Locate groups of pipes parallel to each other, spaced to permit valve servicing.

F. Install fittings for changes in direction and branch connections.

3.5 PIPING INSTALLATION

A. Water-Main Connection: Arrange with utility company for tap of size and in location indicated in water main.

B. Water-Main Connection: Tap water main according to requirements of water utility company and of size and in location indicated.

C. Make connections larger than NPS 2 with tapping machine according to the following:

1. Install tapping sleeve and tapping valve according to MSS SP-60.
2. Install tapping sleeve on pipe to be tapped. Position flanged outlet for gate valve.
3. Use tapping machine compatible with valve and tapping sleeve; cut hole in main. Remove tapping machine and connect water-service piping.
4. Install gate valve onto tapping sleeve. Comply with MSS SP-60. Install valve with stem pointing up and with valve box.

D. Make connections NPS 2 and smaller with drilling machine according to the following:

1. Install service-saddle assemblies and corporation valves in size, quantity, and arrangement required by utility company standards.
2. Install service-saddle assemblies on water-service pipe to be tapped. Position outlets for corporation valves.
3. Use drilling machine compatible with service-saddle assemblies and corporation valves. Drill hole in main. Remove drilling machine and connect water-service piping.
4. Install corporation valves into service-saddle assemblies.
5. Install manifold for multiple taps in water main.
6. Install curb valve in water-service piping with head pointing up and with service box.

E. Comply with NFPA 24 for fire-service-main piping materials and installation.

1. Install PE corrosion-protection encasement according to ASTM A 674 or AWWA C105.
2. Install copper tube and fittings according to CDA's "Copper Tube Handbook."

F. Install ductile iron, water-service piping according to AWWA C600 and AWWA M41.

G. Bury piping with a minimum depth of cover of 3’-6”, with top at least 12 inches below level of maximum frost penetration.

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H. Install piping by tunneling or jacking, or combination of both, under streets and other obstructions that cannot be disturbed.

I. Each section of pipe shall be placed on a solid foundation for its full length, with recesses excavated to accommodate the bell of the pipe. Any pipe which has its grade or joint disturbed after installation shall be removed and reinstalled. No pipe shall be installed on frozen or wet subgrade. Bedding material shall be provided per the City of Lewes Standards and Specifications.

J. The interior of the pipe shall be thoroughly cleaned of all foreign matter before being lowered into the trench, and shall be kept clean during laying operations by means of plugs or other approved methods. Under no circumstances shall pipe be laid in water, and no pipe shall be laid when trench or weather conditions are unsuitable for such work.

K. At all times work is not in progress, all open ends of pipe and fittings shall be securely closed so that no trench water, earth or other substance will enter the pipe or fittings.

L. Any section of pipe in place and found to be defective shall be removed and replaced immediately at no cost to the Owner.

M. No section of pipe shall be installed with deflection greater than manufacturer's recommendations either vertically or horizontally. Any deviation required to be greater than recommended shall be made with a special fitting.

N. All installation of ductile iron pipe shall be in accordance with AWWA Standard No. C600 with tracer wire and detector tape.

O. Extend water-service piping and connect to water-supply source and building-water-piping systems at outside face of building wall in locations and pipe sizes indicated.

1. Terminate water-service piping to within 5', of building wall until building-water-piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building-water piping systems when those systems are installed.

P. Install underground piping with restrained joints at horizontal and vertical changes in direction. Use restrained-joint piping, thrust blocks, anchors, tie-rods and clamps, and other supports.

Q. See Division 21 Section "Water-Based Fire-Suppression Systems" for fire-suppression-water piping inside the building.

R. See Division 22 Section "Domestic Water Piping" for potable-water piping inside the building.

3.6 JOINT CONSTRUCTION

A. Make pipe joints according to the following:

1. Dissimilar Materials Piping Joints: Use adapters compatible with both piping materials, with OD, and with system working pressure.

3.7 ANCHORAGE INSTALLATION

A. Anchorage, General: Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include the following:

1. Concrete thrust blocks.
2. Set-screw mechanical retainer glands.

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B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorages for the following piping systems:

1. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
2. Fire-Service-Main Piping: According to NFPA 24.

C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

3.8 VALVE & VALVE BOX INSTALLATION

A. AWWA Gate Valves: Comply with AWWA C600 and AWWA M44. Install each underground valve with stem pointing up and with valve box.

B. Valve boxes shall be installed at each outside valve. Boxes shall be sufficient length to provide a cover of not less than two feet over the pipe. Valve boxes shall be set plumb, and placed directly over the valve. Valve boxes shall be placed on two, 4-inch solid concrete blocks. After being correctly positioned, each fill shall be carefully tamped around the valve box for a distance of four (4) feet on all sides of the box. Any box found out of plumb or settled shall be reset at no cost to the Owner.

3.9 FIELD QUALITY CONTROL

A. Piping Tests: The Contractor shall furnish all equipment, labor, and materials, including water, pumps, compressors, stopwatch, gauges, and meters for tests. The Municipality shall determine the amount of main to be tested at any one time and reserves the right to separate the installation into several test sections. All tests must be witnessed by the owner or his representative.

B. Domestic Water Main Hydrostatic Tests: Test at not less than 165 psi, whichever is greater, for two hours.

1. Test Pressure shall:
   a. The water main and services shall be filled with water, supplied by the Contractor, and the pressure raised to obtain a minimum test pressure of 100 psi for domestic lines and 200 psi for fire lines, measured at the highest point of the section of pipeline under test.
   b. Particular care shall be taken to eliminate all air from the pipeline.
   c. The water main and services shall be subject to a leakage test at the specified test pressure, measured at the highest point of the section of pipeline under test. This test shall be a minimum of four (4) hours duration during which time the leakage shall not exceed 25 gallons per inch diameter per mile in 24 hours, and this is not to include any visible leaks.
   d. Should the test show the main and/or services to be defective, the Contractor shall remedy such defects and retest as specified above. This procedure shall be repeated until the test requirements are met.

2. Pressurization:

   a. Each valved section of pipe shall be filled with water slowly and the specified test pressure, based on the elevation of the lowest point of the line or section under the test and corrected to the elevation of the test gauge shall be applied by means of a pump connected to the pipe in a manner satisfactory to the Owner.

3. Air Removal:

   a. Before applying the specified test pressure, air shall be expelled completely from the pipe, valves and hydrants. If permanent air vents are not located at all high points, the Contractor shall install corporation cocks at such points, so that the air can be expelled as

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the line is filled with water. After all the air has been expelled, the corporation cocks shall be closed and the test pressure applied. At the conclusion of the pressure test, all corporation cocks shall be removed and plugged, or left in place at the discretion of the Owner.

4. Examination:

a. All exposed pipe, fittings, valves, hydrants and joints shall be examined carefully during the test. Any damage or defective pipe, fittings, valves, or hydrants that are discovered following the pressure test shall be repaired or replaced with same material and the test shall be repeated until it is satisfactory to the Owner.

C. Prepare reports of testing activities.

3.10 CLEANING

A. Clean and disinfect water-distribution piping as follows:

1. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
2. Use purging and disinfecting procedure prescribed by Municipality/utility company and authorities having jurisdiction including the Delaware Department of Health. Procedure shall be as described in AWWA C601, latest edition.
3. If method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C601 or do as follows:

a. Upon completion of water main construction, disinfect main and appurtenances. Disinfection shall be done in accordance with ANSI/AWWA C-601, latest edition. Contractor shall submit a plan of disinfection for approval by the Architect.

b. After the applicable retention period, the heavily chlorinated water shall be flushed from the main. This water shall be discharged to the sanitary sewer system. Only after water leaving the main is no higher in chlorine concentration than normal drinking water, will a discharge to storm drains be allowed. Convey flushed water to discharge point in a closed system.

c. Affidavits of compliance, certifying the water sampled from the water mains to be free of coliform bacteria, shall be submitted to the Architect. The Contractor is responsible for requesting tests from the Delaware Department of Public Health. He shall provide written documentation when a section of mains can be placed in service.

d. The Contractor shall place in each length of pipe, hydrants, hydrant branches, and other appurtenances, a sufficient amount of HTH tablets to insure adequate disinfection treatment of the main after its completion. Tablets shall be fastened to the inside top of every length of pipe as laid, using gasket cement known as “Permatex No. 2”.

e. The Contractor will be held entirely responsible for securing a minimum residual chlorine content of 5 p.p.m. at the extremities of the mains after twenty-four (24) hours or more contact with the full water pressure on the main.

f. Water for filling the mains shall be introduced at a velocity of less than one (1) foot per second in order to permit the HTH or Perchloron to completely dissolve and have a reasonable uniform distribution throughout the mains. It is the intent of this Specification

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to require a sufficient amount of chemical to be equivalent to a dosage of 50 p.p.m. of chlorine.

g. After the chlorine has been in contact with the mains or storage units for twenty-four (24) hours or longer, samples collected from the extremities of the mains shall indicate a residual chlorine content of 5 p.p.m. or more.

h. If less than 5 p.p.m. residual chlorine is indicated, the system shall be drained and the disinfection treatment repeated.

i. If samples collected at the extremities indicate a residual chlorine of 5 p.p.m. or more, the system shall be flushed until there is only a normal chlorine residual (1.0 p.p.m. or less) present, as determined by the DPD Method Test. Samples of water shall be collected from various points along the lines, by a lab certified in the State of Delaware for bacteriological analysis. If satisfactory bacteriological results are obtained, the lines may then be allowed to be placed in service. A copy of all test results shall be submitted to the Architect.

4. Contractor shall provide all disinfection testing within the lump sum prices bid.

B. Prepare reports of purging and disinfecting activities.

END OF SECTION 221113

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SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes under-building-slab and aboveground domestic water pipes, tubes, and fittings inside buildings.

1.2 ACTION SUBMITTALS

A. Product Data: For transition fittings and dielectric fittings.

1.3 INFORMATIONAL SUBMITTALS

A. System purging and disinfecting activities report.

B. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

B. Potable-water piping and components shall comply with NSF 14 and NSF 61 Annex G. Plastic piping components shall be marked with "NSF-pw."

2.2 COPPER TUBE AND FITTINGS

A. Hard Copper Tube: ASTM B 88, Type L (ASTM B 88M, Type B) water tube, drawn temper.

B. Soft Copper Tube: ASTM B 88, Type K (ASTM B 88M, Type A) and ASTM B 88, Type L (ASTM B 88M, Type B) water tube, annealed temper.

C. Cast-Copper Solder-Joint Fittings: ASME B16.18, pressure fittings.

D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.

E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.

F. Copper Unions:

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1. MSS SP-123.
2. Cast-copper-alloy, hexagonal-stock body.
3. Ball-and-socket, metal-to-metal seating surfaces.
4. Solder-joint or threaded ends.

G. Copper Pressure-Seal-Joint Fittings:

1. Fittings for NPS 2 (DN 50) and Smaller: Wrought-copper fitting with EPDM-rubber, O-ring seal in each end.
2. Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Cast-bronze or wrought-copper fitting with EPDM-rubber, O-ring seal in each end.

2.3 DUCTILE-IRON PIPE AND FITTINGS

A. Mechanical-Joint, Ductile-Iron Pipe:

1. AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

B. Standard-Pattern, Mechanical-Joint Fittings:

1. AWWA C110/A21.10, ductile or gray iron.
2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

C. Compact-Pattern, Mechanical-Joint Fittings:

1. AWWA C153/A21.53, ductile iron.
2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.4 PIPING JOINING MATERIALS

A. Pipe-Flange Gasket Materials:

1. AWWA C110/A21.10, rubber, flat face, 1/8 inch (3.2 mm) thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
2. Full-face or ring type unless otherwise indicated.

B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

C. Solder Filler Metals: ASTM B 32, lead-free alloys.

D. Flux: ASTM B 813, water flushable.

E. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

NOT FOR BIDDING

2.5 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

1. Standard: ASSE 1079.
2. Pressure Rating: 125 psig (860 kPa) minimum at 180 deg F (82 deg C).
3. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges:

1. Standard: ASSE 1079.
2. Factory-fabricated, bolted, companion-flange assembly.
3. Pressure Rating: 125 psig (860 kPa) minimum at 180 deg F (82 deg C).
4. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits:

1. Nonconducting materials for field assembly of companion flanges.
2. Pressure Rating: 150 psig (1035 kPa).
3. Gasket: Neoprene or phenolic.
4. Bolt Sleeves: Phenolic or polyethylene.
5. Washers: Phenolic with steel backing washers.

E. Dielectric Nipples:

1. Standard: IAPMO PS 66.
2. Electroplated steel nipple complying with ASTM F 1545.
3. Pressure Rating and Temperature: 300 psig (2070 kPa) at 225 deg F (107 deg C).
4. End Connections: Male threaded or grooved.
5. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 EARTHWORK

A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

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B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."

C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.

D. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping" and with requirements for drain valves and strainers in Section 221119 "Domestic Water Piping Specialties."

E. Install shutoff valve immediately upstream of each dielectric fitting.

F. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."

G. Install domestic water piping level with 0.25 percent slope downward toward drain and plumb.

H. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.

I. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

J. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.

K. Install piping to permit valve servicing.

L. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.

M. Install piping free of sags and bends.

N. Install fittings for changes in direction and branch connections.

O. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.

P. Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping."

Q. Install thermostats in hot-water circulation piping. Comply with requirements for thermostats in Section 221123 "Domestic Water Pumps."

R. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements for thermometers in Section 220519 "Meters and Gages for Plumbing Piping."

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S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

T. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

U. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.

C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.

D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.

E. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."

F. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools recommended by fitting manufacturer.

G. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.

H. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.4 DIELECTRIC FITTING INSTALLATION

A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

B. Dielectric Fittings for NPS 2 (DN 50) and Smaller: Use dielectric couplings or nipples.

C. Dielectric Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Use dielectric flanges.

D. Dielectric Fittings for NPS 5 (DN 125) and Larger: Use dielectric flange kits.

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3.5 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements for pipe hanger, support products, and installation in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

B. Support vertical piping and tubing at base and at each floor.

C. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch (10 mm).

D. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 3/4 (DN 20) and Smaller: 60 inches (1500 mm) with 3/8-inch (10-mm) rod.
2. NPS 1 and NPS 1-1/4 (DN 25 and DN 32): 72 inches (1800 mm) with 3/8-inch (10-mm) rod.
3. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): 96 inches (2400 mm) with 3/8-inch (10-mm) rod.
4. NPS 2-1/2 (DN 65): 108 inches (2700 mm) with 1/2-inch (13-mm) rod.
5. NPS 3 to NPS 5 (DN 80 to DN 125): 10 feet (3 m) with 1/2-inch (13-mm) rod.
6. NPS 6 (DN 150): 10 feet (3 m) with 5/8-inch (16-mm) rod.
7. NPS 8 (DN 200): 10 feet (3 m) with 3/4-inch (19-mm) rod.

E. Install supports for vertical copper tubing every 10 feet (3 m).

F. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.6 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.

C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.

D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:

1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
3. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
4. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 (DN 65) and larger.

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3.7 IDENTIFICATION

A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."

B. Label pressure piping with system operating pressure.

3.8 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Piping Inspections:

a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:

1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing-in and before setting fixtures.
2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.

c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

2. Piping Tests:

a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
d. Cap and subject piping to static water pressure of 50 psig (345 kPa) above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
f. Prepare reports for tests and for corrective action required.

B. Domestic water piping will be considered defective if it does not pass tests and inspections.

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C. Prepare test and inspection reports.

3.9 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.

    a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
    b. Adjust calibrated balancing valves to flows indicated.

5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.10 CLEANING

A. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:

    a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
    b. Fill and isolate system according to either of the following:

        1) Fill system or part thereof with water/chlorine solution with at least 50 ppm (50 mg/L) of chlorine. Isolate with valves and allow to stand for 24 hours.
        2) Fill system or part thereof with water/chlorine solution with at least 200 ppm (200 mg/L) of chlorine. Isolate and allow to stand for three hours.

    c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
    d. Repeat procedures if biological examination shows contamination.
    e. Submit water samples in sterile bottles to authorities having jurisdiction.

B. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.

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C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.11 PIPING SCHEDULE

A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.

B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.

C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.

D. Under-building-slab, domestic water, building-service piping, NPS 3 (DN 80) and smaller, shall be one of the following:

1. Soft copper tube, ASTM B 88, Type L (ASTM B 88M, Type B); wrought-copper, solder-joint fittings; and brazed joints or copper pressure-seal fittings; and pressure-sealed joints.

E. Under-building-slab, domestic water, building-service piping, NPS 4 to NPS 8 (DN 100 to DN 200) and larger, shall be one of the following.

1. Soft copper tube, ASTM B 88, Type L (ASTM B 88M, Type B); wrought-copper, solder-joint fittings; and brazed joints.
2. Plain-end, ductile-iron pipe; grooved-joint, ductile-iron-pipe appurtenances; and grooved joints.

F. Aboveground domestic water piping, NPS 2 (DN 50) and smaller, shall be one of the following:

1. Hard copper tube, ASTM B 88, Type L (ASTM B 88M, Type B); cast- or wrought-copper, solder-joint fittings; and brazed joints.
2. Hard copper tube, ASTM B 88, Type L (ASTM B 88M, Type B); copper pressure-seal-joint fittings; and pressure-sealed joints.

G. Aboveground domestic water piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100), shall be the following:

1. Hard copper tube, ASTM B 88, Type L (ASTM B 88M, Type B); cast- or wrought-copper, solder-joint fittings; and brazed joints.

END OF SECTION 221116

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SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vacuum breakers.
2. Backflow preventers.
3. Water pressure-reducing valves.
4. Balancing valves.
5. Temperature-actuated, water mixing valves.
6. Strainers.
7. Hose bibbs.
8. Wall hydrants.
9. Drain valves.
10. Water-hammer arresters.
11. Trap-seal primer valves.

B. Related Requirements:

1. Section 220519 "Meters and Gages for Plumbing Piping" for thermometers, pressure gages, and flow meters in domestic water piping.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

A. Potable-water piping and components shall comply with NSF 61 Annex G.

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2.2 PERFORMANCE REQUIREMENTS

A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig (860 kPa) unless otherwise indicated.

2.3 VACUUM BREAKERS

A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:

1. Standard: ASSE 1001.
2. Size: NPS 1/4 to NPS 3 (DN 8 to DN 80), as required to match connected piping.
3. Body: Bronze.
4. Inlet and Outlet Connections: Threaded.

B. Hose-Connection Vacuum Breakers:

1. Standard: ASSE 1011.
2. Body: Bronze, nonremovable, with manual drain.
3. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.

2.4 BACKFLOW PREVENTERS

A. Reduced-Pressure-Principle Backflow Preventers:

1. Standard: ASSE 1013.
2. Operation: Continuous-pressure applications.
3. Pressure Loss: 12 psig (83 kPa) maximum, through middle third of flow range.
4. Size: same diameter as pipe served.
5. Body: Bronze for NPS 2 (DN 50) and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 (DN 65) and larger.
6. End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 (DN 65) and larger.
7. Configuration: Designed for horizontal or vertical, straight-through flow.
8. Accessories:

   a. Valves NPS 2 (DN 50) and Smaller: Ball type with threaded ends on inlet and outlet.
   b. Valves NPS 2-1/2 (DN 65) and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.
   c. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

B. Double-Check, Backflow-Prevention Assemblies:

1. Standard: ASSE 1015.
2. Operation: Continuous-pressure applications unless otherwise indicated.
3. Pressure Loss: 5 psig (35 kPa) maximum, through middle third of flow range.
4. Size: same diameter as pipe served.
5. Body: Bronze for NPS 2 (DN 50) and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 (DN 65) and larger.

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6. End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 (DN 65) and larger.
7. Configuration: Designed for horizontal, straight-through flow.
8. Accessories:

    a. ValvesNPS 2 (DN 50) and Smaller: Ball type with threaded ends on inlet and outlet.
    b. ValvesNPS 2-1/2 (DN 65) and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.

2.5 WATER PRESSURE-REDUCING VALVES

A. Water Regulators <Insert drawing designation if any>:

1. Standard: ASSE 1003.
2. Pressure Rating: Initial working pressure of 150 psig (1035 kPa).
3. Body: Bronze for NPS 2 (DN 50) and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and NPS 3 (DN 65 and DN 80).
4. Valves for Booster Heater Water Supply: Include integral bypass.
5. End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 and NPS 3 (DN 65 and DN 80).

2.6 BALANCING VALVES

A. Memory-Stop Balancing Valves:

1. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
2. Pressure Rating: 400-psig (2760-kPa) minimum CWP.
3. Size: NPS 2 (DN 50) or smaller.
4. Body: Copper alloy.
5. Port: Standard or full port.
6. Ball: Chrome-plated brass.
7. Seats and Seals: Replaceable.
8. End Connections: Solder joint or threaded.
9. Handle: Vinyl-covered steel with memory-setting device.
10. Refer to plumbing drawings for flow set points.

2.7 TEMPERATURE-ACTUATED, WATER MIXING VALVES

A. Water-Temperature Limiting Devices:

1. Standard: ASSE 1070.
2. Pressure Rating: 125 psig (860 kPa).
3. Type: Thermostatically controlled, water mixing valve.
4. Material: Bronze body with corrosion-resistant interior components.
5. Connections: Threaded union inlets and outlet.

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6. Accessories: Check stops on hot- and cold-water supplies, removable integral strainers on hot- and cold-water supplies, and adjustable, temperature-control handle.
7. Tempered-Water Setting: 105 deg F (41 deg C) at all public lavatories and hand washing sinks and stations.
8. Tempered-Water Design Flow Rate: 0.5 GPM maximum.
9. Valve Finish: Chrome plated or rough bronze.

B. Primary, Thermostatic, Water Mixing Valves CMV-1:

1. Standard: ASSE 1017.
2. Pressure Rating: 125 psig (860 kPa) minimum unless otherwise indicated.
3. Type: Cabinet-type, thermostatically controlled, water mixing valve.
4. Material: Bronze body with corrosion-resistant interior components.
5. Connections: Threaded inlets and outlet.
6. Accessories: Manual temperature control, thermometers on inlet and outlet piping, strainers on hot- and cold-water supplies, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
7. Tempered-Water Setting: 120 deg F (49 deg C).
8. Refer to Mixing Valve Schedule on drawings for further accessories and basis of design criteria. Not all buildings will require this valve.

2.8 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig (860 kPa) minimum unless otherwise indicated.
2. Body: Bronze for NPS 2 (DN 50) and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved, epoxy coated and for NPS 2-1/2 (DN 65) and larger.
3. End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 (DN 65) and larger.
4. Screen: Stainless steel with round perforations unless otherwise indicated.
5. Perforation Size:

    a. Strainers NPS 2 (DN 50) and Smaller: 0.020 inch (0.51 mm).
    b. Strainers NPS 2-1/2 to NPS 4 (DN 65 to DN 100): 0.045 inch (1.14 mm).
    c. Strainers NPS 5 (DN 125) and Larger: 0.10 inch (2.54 mm).

6. Drain: Pipe plug.

2.9 HOSE BIBBS

A. Hose Bibbs HB-2:

1. Standard: ASME A112.18.1 for sediment faucets.
2. Body Material: Bronze.
3. Seat: Bronze, replaceable.
4. Supply Connections: NPS 3/4 (DN 20) threaded or solder-joint inlet.
5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.

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6. Pressure Rating: 125 psig (860 kPa).
7. Vacuum Breaker: Integral or field-installation, nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
9. Finish for Service Areas: Rough bronze, chrome, or nickel plated.
10. Finish for Finished Rooms: Chrome or nickel plated.
11. Refer to Plumbing Fixture Schedule on drawings for further requirements.

2.10 WALL HYDRANTS

A. Nonfreeze Wall Hydrants HB-1:

1. Standard: ASME A112.21.3M for self-draining wall hydrants.
2. Pressure Rating: 125 psig (860 kPa).
3. Operation: Loose key.
4. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
5. Inlet: NPS 3/4 (DN 20).
6. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
7. Box: Deep, flush mounted with cover.
8. Refer to Plumbing Fixture Schedule on drawings for further requirements.

2.11 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig (2760-kPa) minimum CWP.
3. Size: NPS 3/4 (DN 20).
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.12 WATER-HAMMER ARRESTERS

A. Water-Hammer Arresters:

1. Standard: ASSE 1010 or PDI-WH 201.
2. Type: Copper tube with piston.
3. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.
4. Refer to Shock Arrestor Schedule on drawings for further requirements.
5. Refer to plumbing drawings for location and sizes.

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2.13 TRAP-SEAL PRIMER DEVICE

A. Supply-Type, Trap-Seal Primer Device TP-1 and TP-2:

1. Standard: ASSE 1018.
2. Pressure Rating: 125 psig (860 kPa) minimum.
3. Body: Bronze.
4. Inlet and Outlet Connections: NPS 1/2 (DN 15) threaded, union, or solder joint.
5. Gravity Drain Outlet Connection: NPS 1/2 (DN 15) threaded or solder joint.
6. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.
7. Refer to Miscellaneous Equipment Schedule on drawings for further requirements.
8. Refer to plumbing drawings for locations.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.

1. Locate backflow preventers in same room as connected equipment or system.
2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
3. Do not install bypass piping around backflow preventers.

B. Install water regulators with inlet and outlet shutoff valves. Install pressure gages on inlet and outlet.

C. Install balancing valves in locations where they can easily be adjusted.

D. Install temperature actuated, water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.

1. Install cabinet-type units recessed in or surface mounted on wall as specified.

E. Install Y-pattern strainers for water on supply side of each control valve, water pressure-reducing valve, solenoid valve, and pump.

F. Install water-hammer arresters in water piping according to PDI-WH 201.

G. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.

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3.2 CONNECTIONS

A. Comply with requirements for ground equipment in Section 260526 "Grounding and Bonding for Electrical Systems."

B. Fire-retardant-treated-wood blocking is specified in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for electrical connections.

3.3 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Test each reduced-pressure-principle backflow preventer and according to authorities having jurisdiction and the device's reference standard.

B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

3.4 ADJUSTING

A. Set field-adjustable pressure set points of water pressure-reducing valves.

B. Set field-adjustable flow set points of balancing valves.

C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

END OF SECTION 221119

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SECTION 221123 - DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. In-line, sealless centrifugal pumps for use on domestic hot water re-circulation systems.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.4 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. UL Compliance: Comply with UL 778 for motor-operated water pumps.

PART 2 - PRODUCTS

2.1 IN-LINE, SEALLESS CENTRIFUGAL PUMPS HWRP-1

A. Description: Factory-assembled and -tested, in-line, close-coupled, canned-motor, sealless, overhung-impeller centrifugal pumps.

B. Pump Construction:

1. Pump and Motor Assembly: Hermetically sealed, replaceable-cartridge type with motor and impeller on common shaft and designed for installation with pump and motor shaft horizontal.
2. Casing: Lead free bronze, with threaded or companion-flange connections.
3. Impeller: Plastic.
4. Motor: Single speed, unless otherwise indicated.
5. Pump shall be approved for use in potable water systems.

C. Capacities and Characteristics:

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1. Refer to Pump Schedule on drawings for further basis of design requirements. Not all buildings will require a pump.
2. Pump Control: aquastat and time clock.
3. Electrical Characteristics:

    a. Volts: 120.
    b. Phases: Single.
    c. Hertz: 60.

2.2 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 220513 "Common Motor Requirements for Plumbing Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2.3 CONTROLS

A. Aquaostats: adjustable for control of domestic hot-water circulation pump.

1. Type: Water-immersion temperature sensor for installation in piping.
2. Range: 50 to 125 deg F (10 to 52 deg C).
3. Operation of Pump: On or off.
4. Power Requirement: 120 V ac.
5. Settings: Start pump at 110 deg F (43 deg C) and stop pump at 120 deg F (49 deg C).

B. Timers: Electric, for control of domestic hot-water circulation pump.

1. Type: Programmable, seven-day clock with manual override on-off switch.
2. Enclosure: NEMA 250, Type 1, suitable for wall mounting.
3. Operation of Pump: On or off.
4. Transformer: Provide if required.
5. Power Requirement: 120-V ac.
6. Programmable Sequence of Operation: Up to two on-off cycles each day for seven days.

PART 3 - EXECUTION

3.1 PUMP INSTALLATION

A. Comply with HI 1.4.

B. Install in-line, sealless centrifugal pumps with shaft horizontal unless otherwise indicated.

C. Install continuous-thread hanger rods and spring hangers with vertical-limit stop of size required to support pump weight.

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1. Comply with requirements for hangers and supports specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

D. Install aquaostats in hot-water return piping.

E. Install timers near pump location.

3.2 CONNECTIONS

A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

B. Install piping adjacent to pumps to allow service and maintenance.

C. Connect domestic water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles.

1. Install flexible connectors adjacent to pumps in suction and discharge piping of the following pumps:

a. Horizontally mounted, in-line, close-coupled centrifugal pumps.
b. Comply with requirements for flexible connectors specified in Section 221116 "Domestic Water Piping."

2. Install shutoff valve and strainer on suction side of each pump, and check, shutoff, and throttling valves on discharge side of each pump. Install valves same size as connected piping. Comply with requirements for valves specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," Section 220523.14 "Check Valves for Plumbing Piping," and Section 220523.15, and comply with requirements for strainers specified in Section 221119 "Domestic Water Piping Specialties."
3. Install pressure gage and snubber at suction of each pump and pressure gage and snubber at discharge of each pump. Install at integral pressure-gage tappings where provided or install pressure-gage connectors in suction and discharge piping around pumps. Comply with requirements for pressure gages and snubbers specified in Section 220519 "Meters and Gages for Plumbing Piping."

D. Connect aquastats and timers to pumps that they control.

3.3 ADJUSTING

A. Adjust domestic water pumps to function smoothly, and lubricate as recommended by manufacturer.

B. Adjust initial temperature set points.

C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

NOT FOR BIDDING

END OF SECTION 221123

NOT FOR BIDDING

SECTION 221313 - FACILITY SANITARY SEWERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Pipe and fittings.
2. Nonpressure and pressure couplings.
3. Expansion joints and deflection fittings.
4. Backwater valves.
5. Cleanouts.
6. Encasement for piping.
7. Manholes.

1.3 DEFINITIONS

A. FRP: Fiberglass-reinforced plastic.

1.4 ACTION SUBMITTALS

A. Product Data: For the following:

1. Expansion joints and deflection fittings.
2. Backwater valves.
3. Pipe materials
4. Ball check valves

B. Shop Drawings: For manholes. Include plans, elevations, sections, details, and frames and covers.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Show pipe sizes, locations, and elevations. Show other piping in same trench and clearances from sewer system piping. Indicate interface and spatial relationship between manholes, piping, and proximate structures.

B. Profile Drawings: Show system piping in elevation. Draw profiles to horizontal scale of not less than 1 inch equals 50 feet and to vertical scale of not less than 1 inch equals 5 feet. Indicate

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manholes and piping. Show types, sizes, materials, and elevations of other utilities crossing system piping.

C. Product Certificates: For each type of cast-iron soil pipe and fitting, from manufacturer.

D. Field quality-control reports.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Do not store plastic manholes, pipe, and fittings in direct sunlight.

B. Protect pipe, pipe fittings, and seals from dirt and damage.

C. Handle manholes according to manufacturer's written rigging instructions.

1.7 PROJECT CONDITIONS

A. Interruption of Existing Sanitary Sewerage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:

1. Notify Architect Owner no fewer than two days in advance of proposed interruption of service.
2. Do not proceed with interruption of service without Architect's Owner's written permission.

PART 2 - PRODUCTS

2.1 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 74, Service class.

B. Gaskets: ASTM C 564, rubber.

C. Calking Material: ASTM B 29, pure lead and oakum or hemp fiber.

2.2 ABS PIPE AND FITTINGS

A. ABS Sewer Pipe and Fittings: ASTM D 2751, with bell-and-spigot ends for gasketed joints.

1. NPS 3 to NPS 6 (DN 80 to DN 150): SDR 35.
2. NPS 8 to NPS 12 (DN 200 to DN 300): SDR 42.

B. Gaskets: ASTM F 477, elastomeric seals.

C. PVC Water-Service Piping:

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1. Pipe: ASTM D 1785, Schedule 40 PVC, with plain ends for solvent-cemented joints.
2. Fittings: ASTM D 2466, Schedule 40 PVC, socket type.

2.3 NONPRESSURE-TYPE TRANSITION COUPLINGS

A. Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground nonpressure piping. Include ends of same sizes as piping to be joined and corrosion-resistant-metal tension band and tightening mechanism on each end.

B. Sleeve Materials:

1. For Cast-Iron Soil Pipes: ASTM C 564, rubber.
2. For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
3. For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

C. Unshielded, Flexible Couplings:

2.4 CLEANOUTS

A. PVC Cleanouts:
1. Description: PVC body with PVC threaded plug. Include PVC sewer pipe fitting and riser to cleanout of same material as sewer piping.

2.5 ENCASEMENT FOR PIPING

A. Standard: ASTM A 674 or AWWA C105.

B. Material: high-density, cross-laminated polyethylene film of 0.004-inch (0.10-mm) minimum thickness.

C. Form: Sheet.

D. Color: natural.

2.6 MANHOLES

A. Standard Precast Concrete Manholes:

1. Description: ASTM C 478, precast, reinforced concrete, of depth indicated, with provision for sealant joints.
2. Diameter: 48 inches minimum unless otherwise indicated.
3. Ballast: Increase thickness of precast concrete sections or add concrete to base section, as required to prevent flotation.
4. Base Section: 8-inch minimum thickness for floor slab and 4-inch minimum thickness for walls and base riser section; with separate base slab or base section with integral floor.
5. Riser Sections: 4-inch minimum thickness, of length to provide depth indicated.

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6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated; with top of cone of size that matches grade rings.
7. Joint Sealant: ASTM C 990, bitumen or butyl rubber.
8. Resilient Pipe Connectors: ASTM C 923, cast or fitted into manhole walls, for each pipe connection.
9. Steps: Individual FRP steps or FRP ladder**,** 1/2-inch steel reinforcing rods encased in ASTM D 4101, PP; wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at 12- to 16-inch (300- to 400-mm) intervals. Omit steps if total depth from floor of manhole to finished grade is less than 60 inches.
10. Adjusting Rings: Interlocking HDPE rings, with level or sloped edge in thickness and diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope. Include sealant recommended by ring manufacturer.
11. Grade Rings: Reinforced-concrete rings, 6- to 9-inch (150- to 225-mm) total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.

B. Manhole Frames and Covers:

1. Description: Ferrous; 24-inch (610-mm) ID with 7- to 9-inch (175- to 225-mm) riser, with 4-inch- (100-mm-) minimum-width flange and 26-inch- (660-mm-) diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "SANITARY SEWER."
2. Material: ASTM A 48/A 48M, Class 35 gray iron unless otherwise indicated.

C. Manhole-Cover Inserts:
1. Description; Manufactured, plastic form, of size to fit between manhole frame and cover and designed to prevent storm water inflow. Include handle for removal and gasket for gastight sealing.
2. Type: Solid.

2.7 CONCRETE

A. General: Cast-in-place concrete complying with ACI 318, and the following:

1. Cement: ASTM C 150, Type II.
2. Fine Aggregate: ASTM C 33, sand.
3. Coarse Aggregate: ASTM C 33, crushed gravel.
4. Water: Potable.

B. Portland Cement Design Mix: 4000 psi (27.6 MPa) minimum, with 0.45 maximum water/cementitious materials ratio.

1. Reinforcing Fabric: ASTM A 185/A 185M, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (420 MPa) deformed steel.

C. Manhole Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4000 psi (27.6 MPa) minimum, with 0.45 maximum water/cementitious materials ratio. Include channels and benches in manholes.

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1. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.

    a. Invert Slope: 0.1’ drop through manhole.

2. Benches: Concrete, sloped to drain into channel.

    a. Slope: **4** percent.

D. Ballast and Pipe Supports: Portland cement design mix, 3000 psi (20.7 MPa) minimum, with 0.58 maximum water/cementitious materials ratio.

1. Reinforcing Fabric: ASTM A 185/A 185M, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (420 MPa) deformed steel.

PART 3 - EXECUTION

3.1 EARTHWORK

A. Excavating, trenching, and backfilling are specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground sanitary sewer piping. Location and arrangement of piping layout take into account design considerations. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.

B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.

C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.

D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.

E. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.

F. Install gravity-flow, nonpressure, drainage piping according to the following:

1. Install piping pitched down in direction of flow, at minimum slope of 0.35 percent unless otherwise indicated.

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2. Install piping NPS 6 (DN 150) and larger with restrained joints at tee fittings and at changes in direction. Use corrosion-resistant rods, pipe or fitting manufacturer's proprietary restraint system, or cast-in-place-concrete supports or anchors.
3. Install PVC gravity sewer piping according to ASTM D 2321 and ASTM F 1668.
4. Install reinforced-concrete sewer piping according to ASTM C 1479 and ACPA's "Concrete Pipe Installation Manual."

G. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

3.3 PIPE JOINT CONSTRUCTION

A. Join gravity-flow, nonpressure, drainage piping according to the following:

1. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
2. Join hub-and-spigot, cast-iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
3. Join hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless coupling joints.
4. Join ductile-iron, gravity sewer piping according to AWWA C600 for push-on joints.
5. Join ABS sewer piping according to ASTM D 2321 and ASTM D 2751 for elastomeric-seal joints.
6. Join PVC cellular-core sewer piping according to ASTM D 2321 and ASTM F 891 for solvent-cemented joints.
7. Join PVC corrugated sewer piping according to ASTM D 2321.
8. Join PVC profile sewer piping according to ASTM D 2321 for elastomeric-seal joints or ASTM F 794 for gasketed joints.
9. Join PVC Type PSM sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-seal joints or ASTM D 3034 for elastomeric-gasket joints.
10. Join PVC gravity sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-seal joints or ASTM D 3034 for elastomeric-gasket joints.
11. Join fiberglass sewer piping according to ASTM D 4161 for elastomeric-seal joints.
12. Join nonreinforced-concrete sewer piping according to ASTM C 14 and ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.
13. Join reinforced-concrete sewer piping according to ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.
14. Join dissimilar pipe materials with nonpressure-type, flexible couplings.

B. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.

1. Use nonpressure flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.

a. Shielded flexiblecouplings for pipes of same or slightly different OD.
b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.

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c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.

2. Use pressure pipe couplings for force-main joints.

3.4 MANHOLE INSTALLATION

A. General: Install manholes complete with appurtenances and accessories indicated.

B. Install precast concrete manhole sections with sealants according to ASTM C 891.

C. Install FRP manholes according to manufacturer's written instructions.

D. Form continuous concrete channels and benches between inlets and outlet.

E. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches above finished surface elsewhere unless otherwise indicated.

F. Install manhole-cover inserts in frame and immediately below cover.

3.5 CONCRETE PLACEMENT

A. Place cast-in-place concrete according to ACI 318.

3.6 BACKWATER VALVE INSTALLATION

A. Install horizontal-type backwater valves in piping manholes or pits.

B. Install combination horizontal and manual gate valves in piping and in manholes.

C. Install terminal-type backwater valves on end of piping and in manholes. Secure units to sidewalls.

3.7 CLEANOUT INSTALLATION

A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts, and use cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.

1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.

B. Set cleanout frames and covers in earth in cast-in-place-concrete block, 18 by 18 by 12 inches deep. Set with tops 1 inch above surrounding grade.

C. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

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3.8 CONNECTIONS

A. Connect nonpressure, gravity-flow drainage piping to building's sanitary building drains specified in Section 221316 "Sanitary Waste and Vent Piping."

B. Connect force-main piping to building's sanitary force mains specified in Section 221316 "Sanitary Waste and Vent Piping." Terminate piping where indicated.

C. Make connections to existing piping and underground manholes.

1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye fitting plus 6-inch (150-mm) overlap with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
2. Make branch connections from side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500). Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
3. Make branch connections from side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes by cutting opening in to existing unit large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe or manhole wall, encase entering connection in 6 inches (150 mm) of concrete for minimum length of 12 inches (300 mm) to provide additional support of collar from connection to undisturbed ground.

    a. Use concrete that will attain a minimum 28-day compressive strength of 3000 psi (20.7 MPa) unless otherwise indicated.
    b. Use epoxy-bonding compound as interface between new and existing concrete and piping materials.

4. Protect existing piping and manholes to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

D. Connect to grease interceptors specified in Section 221323 "Sanitary Waste Interceptors."

3.9 CLOSING ABANDONED SANITARY SEWER SYSTEMS

A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:

1. Close open ends of piping with at least 8-inch- (203-mm-) thick, brick masonry bulkheads.
2. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.

B. Abandoned Manholes: Excavate around manhole as required and use either procedure below:

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1. Remove manhole and close open ends of remaining piping.
2. Remove top of manhole down to at least 36 inches (915 mm) below final grade. Fill to within 12 inches (300 mm) of top with stone, rubble, gravel, or compacted dirt. Fill to top with concrete.

C. Backfill to grade according to Section 312000 "Earth Moving."

3.10 IDENTIFICATION

A. Comply with requirements in Section 31200 "Earth Moving" for underground utility identification devices. Arrange for installation of green warning tapes directly over piping and at outside edges of underground manholes.

1. Use warning tape or detectable warning tape over ferrous piping.
2. Use detectable warning tape over nonferrous piping and over edges of underground manholes.

3.11 FIELD QUALITY CONTROL

A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches (600 mm) of backfill is in place, and again at completion of Project.

1. Submit separate report for each system inspection.
2. Defects requiring correction include the following:

   a. Alignment: Less than full diameter of inside of pipe is visible between structures.
   b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
   c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
   d. Infiltration: Water leakage into piping.
   e. Exfiltration: Water leakage from or around piping.

3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
4. Reinspect and repeat procedure until results are satisfactory.

B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.

1. Do not enclose, cover, or put into service before inspection and approval.
2. Test completed piping systems according to requirements of authorities having jurisdiction.
3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
4. Submit separate report for each test.
5. Hydrostatic Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:

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a. Fill sewer piping with water. Test with pressure of at least 10-foot (3-m) head of water, and maintain such pressure without leakage for at least 15 minutes.
b. Close openings in system and fill with water.
c. Purge air and refill with water.
d. Disconnect water supply.
e. Test and inspect joints for leaks.

6. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction, UNI-B-6, and the following:

a. Option: Test plastic gravity sewer piping according to ASTM F 1417.
b. Option: Test concrete gravity sewer piping according to ASTM C 924.

7. Force Main: Perform hydrostatic test after thrust blocks, supports, and anchors have hardened. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than 150 psig.

a. Ductile-Iron Piping: Test according to AWWA C600, "Hydraulic Testing" Section.
b. PVC Piping: Test according to AWWA M23, "Testing and Maintenance" Chapter.

8. Manholes: Perform hydraulic test according to ASTM C 969.

C. Leaks and loss in test pressure constitute defective Work that must be repaired.

D. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.12 CLEANING

A. Clean dirt and superfluous material from interior of piping. Flush with potable water.

END OF SECTION 221313

NOT FOR BIDDING

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Pipe, tube, and fittings.
2. Specialty pipe fittings.

B. Related Section:

1. Section 221313 "Facility Sanitary Sewers" for sanitary sewerage piping and structures outside the building.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 74, Service class.

B. Gaskets: ASTM C 564, rubber.

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2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 888 or CISPI 301.

B. CISPI, Hubless-Piping Couplings:

1. Standards: ASTM C 1277 and CISPI 310.
2. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.4 COPPER TUBE AND FITTINGS

A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.

B. Copper Drainage Fittings: ASME B16.23, cast copper, or ASME B16.29, wrought copper, solder-joint fittings.

C. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.

1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch (3.2-mm) maximum thickness unless thickness or specific material is indicated.
2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

D. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.

2.5 PVC PIPE AND FITTINGS

A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.

B. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.

C. Adhesive Primer: ASTM F 656.

1. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

D. Solvent Cement: ASTM D 2564.

1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Solvent cement shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

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2.6 SPECIALTY PIPE FITTINGS

A. Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
3. Unshielded, Nonpressure Transition Couplings:

a. Standard: ASTM C 1173.
b. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
c. Sleeve Materials:

1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

4. Shielded, Nonpressure Transition Couplings:

a. Standard: ASTM C 1460.
b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

PART 3 - EXECUTION

3.1 EARTH MOVING

A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

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C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping at indicated slopes.

F. Install piping free of sags and bends.

G. Install fittings for changes in direction and branch connections.

H. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

I. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.

J. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:

1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 2-1/2 (DN 65) and smaller; 1 percent downward in direction of flow for piping NPS 3 (DN 80) and larger.
2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow for piping NPS 2-1/2 (DN 65) and smaller; 1 percent downward in direction of flow for piping NPS 3 (DN 80) and larger.
3. Vent Piping: 1 percent> down toward vertical fixture vent or toward vent stack.

K. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."

L. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."

M. Install underground PVC piping according to ASTM D 2321.

N. Plumbing Specialties:

1. Install backwater valves in sanitary waste gravity-flow piping. Comply with requirements for backwater valves specified in Section 221319 "Sanitary Waste Piping Specialties."

NOT FOR BIDDING

2. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
3. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."

O. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

P. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

Q. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

R. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

B. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.

C. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.

D. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.

E. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:

1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.4 SPECIALTY PIPE FITTING INSTALLATION

A. Transition Couplings:

1. Install transition couplings at joints of piping with small differences in OD's.
2. In Drainage Piping: Unshielded, nonpressure transition couplings.

NOT FOR BIDDING

3.5 VALVE INSTALLATION

A. Backwater Valves: Install backwater valves in piping subject to backflow.

1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
2. Floor Drains: Drain outlet backwater valves unless drain has integral backwater valve.
3. Install backwater valves in accessible locations.
4. Comply with requirements for backwater valve specified in Section 221319 "Sanitary Waste Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."

B. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
2. Install stainless-steel pipe hangers for horizontal piping in corrosive environments.
3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
5. Vertical Piping: MSS Type 8 or Type 42, clamps.
6. Install individual, straight, horizontal piping runs:

    a. 100 Feet (30 m) and Less: MSS Type 1, adjustable, steel clevis hangers.
    b. Longer Than 100 Feet (30 m): MSS Type 43, adjustable roller hangers.
    c. Longer Than 100 Feet (30 m) if Indicated: MSS Type 49, spring cushion rolls.

7. Multiple, Straight, Horizontal Piping Runs 100 Feet (30 m) or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
8. Base of Vertical Piping: MSS Type 52, spring hangers.

C. Support horizontal piping and tubing within 12 inches (300 mm) of each fitting, valve, and coupling.

D. Support vertical piping and tubing at base and at each floor.

E. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch (10-mm) minimum rods.

F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): 60 inches (1500 mm) with 3/8-inch (10-mm) rod.
2. NPS 3 (DN 80): 60 inches (1500 mm) with 1/2-inch (13-mm) rod.
3. NPS 4 and NPS 5 (DN 100 and DN 125): 60 inches (1500 mm) with 5/8-inch (16-mm) rod.

NOT FOR BIDDING

4. NPS 6 and NPS 8 (DN 150 and DN 200): 60 inches (1500 mm) with 3/4-inch (19-mm) rod.
5. Spacing for 10-foot (3-m) lengths may be increased to 10 feet (3 m). Spacing for fittings is limited to 60 inches (1500 mm).

G. Install supports for vertical cast-iron soil piping every 15 feet (4.5 m).

H. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 1-1/4 (DN 32): 72 inches (1800 mm) with 3/8-inch (10-mm) rod.
2. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): 96 inches (2400 mm) with 3/8-inch (10-mm) rod.
3. NPS 2-1/2 (DN 65): 108 inches (2700 mm) with 1/2-inch (13-mm) rod.
4. NPS 3 and NPS 5 (DN 80 and DN 125): 10 feet (3 m) with 1/2-inch (13-mm) rod.
5. NPS 6 (DN 150): 10 feet (3 m) with 5/8-inch (16-mm) rod.

I. Install supports for vertical copper tubing every 10 feet (3 m).

J. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.

C. Connect drainage and vent piping to the following:

1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
5. Install horizontal backwater valves in pit with pit cover flush with floor.
6. Comply with requirements for backwater valves, cleanouts, and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
7. Equipment: Connect drainage piping as indicated. Provide shutoff valve if indicated and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 (DN 65) and larger.

D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

E. Make connections according to the following unless otherwise indicated:

NOT FOR BIDDING

1. Install unions, in piping NPS 2 (DN 50) and smaller, adjacent to each valve and at final connection to each piece of equipment.
2. Install flanges, in piping NPS 2-1/2 (DN 65) and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.8 IDENTIFICATION

A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.9 FIELD QUALITY CONTROL

A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.

1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.

B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.

C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:

1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water (30 kPa). From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg (250 Pa). Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

NOT FOR BIDDING

3.10 CLEANING AND PROTECTION

A. Clean interior of piping. Remove dirt and debris as work progresses.

B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.

C. Place plugs in ends of uncompleted piping at end of day and when work stops.

D. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.

3.11 PIPING SCHEDULE

A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.

B. Aboveground, soil and waste piping NPS 4 (DN 100) and smaller shall be any of the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
3. Copper DWV tube, copper drainage fittings, and soldered joints.
4. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

C. Aboveground, soil and waste piping NPS 5 (DN 125) and larger shall be[any of] the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
3. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

D. Aboveground, vent piping NPS 4 (DN 100) and smaller shall be any of the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
3. Copper DWV tube, copper drainage fittings, and soldered joints.
4. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

E. Underground, soil, waste, and vent piping NPS 4 (DN 100) and smaller shall be any of the following:

1. Service class, cast-iron soil piping; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
3. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
4. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

F. Underground, soil and waste piping NPS 5 (DN 125) and larger shall be any of the following:

NOT FOR BIDDING

1. Service class, cast-iron soil piping; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; coupled joints.
3. Solid-wall PVC pipe; PVC socket fittings; and solvent-cemented joints.
4. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

END OF SECTION 221316

NOT FOR BIDDING

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Backwater valves.
2. Cleanouts.
3. Floor drains.
4. Roof flashing assemblies.
5. Miscellaneous sanitary drainage piping specialties.
6. Flashing materials.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and accessories for grease interceptors.

1.3 QUALITY ASSURANCE

A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 BACKWATER VALVES

A. Horizontal, Cast-Iron Backwater Valves:

1. Standard: ASME A112.14.1.
2. Size: Same as connected piping.
3. Body: Cast iron.
4. Cover: Cast iron with bolted or threaded access check valve.
5. End Connections: Hub and spigot or hubless.
6. Type Check Valve: Removable, bronze, swing check, factory assembled or field modified to hang closed.
7. Extension: ASTM A 74, Service class; full-size, cast-iron, soil-pipe extension to field-installed cleanout at floor; replaces backwater valve cover.

2.2 CLEANOUTS

A. Exposed Cast-Iron Cleanouts:

NOT FOR BIDDING

1. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
2. Size: Same as connected drainage piping
3. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
4. Closure: Countersunk or raised-head, brass, cast-iron, or plastic plug.
5. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

B. Cast-Iron Floor Cleanouts:

1. Standard: ASME A112.36.2M for cast-iron soil pipe with cast-iron ferrule cleanout.
2. Size: Same as connected branch.
3. Type: Adjustable housing.
4. Body or Ferrule: Cast iron.
5. Clamping Device: Not required.
6. Outlet Connection: Threaded.
7. Closure: Brass plug with straight threads and gasket.
8. Adjustable Housing Material: Cast iron with threads or other device.
9. Frame and Cover Material and Finish: Nickel-bronze copper alloy.
10. Frame and Cover Shape: Round>.
11. Top Loading Classification: Medium Duty.
12. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.

C. Cast-Iron Wall Cleanouts:

1. Standard: ASME A112.36.2M. Include wall access.
2. Size: Same as connected drainage piping.
3. Body: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
4. Closure: Countersunk, drilled-and-threaded brass plug.
5. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
6. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.

2.3 FLOOR DRAINS

A. Cast-Iron Floor Drains FD-1 and FD-2:

1. Standard: ASME A112.6.3 with integral backwater valve.
2. Pattern: Floor drain.
3. Body Material: Gray iron.
4. Seepage Flange: Not required.
5. Anchor Flange: Not required.
6. Clamping Device: Not required.
7. Outlet: Bottom.
8. Backwater Valve: Integral, ASME A112.14.1, swing-check type.
9. Coating on Interior and Exposed Exterior Surfaces: Not required>.
10. Sediment Bucket: Not required.
11. Top or Strainer Material: Bronze.
12. Top of Body and Strainer Finish: Rough bronze.
13. Top Shape: Round.
14. Top Loading Classification: Medium Duty.

NOT FOR BIDDING

15. Funnel: Not required.
16. Inlet Fitting: Gray iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
17. Trap Material: Cast iron.
18. Trap Pattern: Standard P-trap.
19. Trap Features: Trap-seal primer valve drain connection.
20. Refer to Plumbing Fixture Schedule on drawings for further requirements.

2.4 ROOF FLASHING ASSEMBLIES

A. Roof Flashing Assemblies <Insert drawing designation if any>:

1. Description: Manufactured assembly made of 4.0-lb/sq. ft. (20-kg/sq. m), 0.0625-inch-(1.6-mm-) thick, lead flashing collar and skirt extending at least 6 inches (150 mm) from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.

   a. Open-Top Vent Cap: Without cap.
   b. Low-Silhouette Vent Cap: With vandal-proof vent cap.
   c. Extended Vent Cap: With field-installed, vandal-proof vent cap.

2.5 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Floor-Drain, Trap-Seal Primer Fittings:

1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
2. Size: Same as floor drain outlet with NPS 1/2 (DN 15) side inlet.

B. Air-Gap Fittings:

1. Standard: ASME A112.1.2 for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

C. Sleeve Flashing Device:

1. Description: Manufactured, cast-iron fitting, with clamping device, that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 2 inches (51 mm) above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
2. Size: As required for close fit to riser or stack piping.

D. Stack Flashing Fittings:

NOT FOR BIDDING

1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
2. Size: Same as connected stack vent or vent stack.

E. Vent Caps:

1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
2. Size: Same as connected stack vent or vent stack.

2.6 FLASHING MATERIALS

A. Lead Sheet: ASTM B 749, Type L51121, copper bearing, with the following minimum weights and thicknesses, unless otherwise indicated:

1. General Use: 4.0-lb/sq. ft. (20-kg/sq. m), 0.0625-inch (1.6-mm) thickness.
2. Vent Pipe Flashing: 3.0-lb/sq. ft. (15-kg/sq. m), 0.0479-inch (1.2-mm) thickness.
3. Burning: 6-lb/sq. ft. (30-kg/sq. m), 0.0938-inch (2.4-mm) thickness.

B. Fasteners: Metal compatible with material and substrate being fastened.

C. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.

D. Solder: ASTM B 32, lead-free alloy.

E. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install backwater valves in building drain piping. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.

B. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:

1. Size same as drainage piping up to NPS 4 (DN 100). Use NPS 4 (DN 100) for larger drainage piping unless larger cleanout is indicated.
2. Locate at each change in direction of piping greater than 45 degrees.
3. Locate at minimum intervals of 50 feet (15 m) for piping NPS 4 (DN 100) and smaller and 100 feet (30 m) for larger piping.
4. Locate at base of each vertical soil and waste stack.

C. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.

NOT FOR BIDDING

D. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.

E. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.

1. Position floor drains for easy access and maintenance.
2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:

a. Radius, 30 Inches (750 mm) or Less: Equivalent to 1 percent slope, but not less than 1/4-inch (6.35-mm) total depression.
b. Radius, 30 to 60 Inches (750 to 1500 mm): Equivalent to 1 percent slope.
c. Radius, 60 Inches (1500 mm) or Larger: Equivalent to 1 percent slope, but not greater than 1-inch (25-mm) total depression.

3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.

F. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.

G. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.

H. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.

1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
2. Size: Same as floor drain inlet.

I. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.

J. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.

K. Install vent caps on each vent pipe passing through roof.

L. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.2 CONNECTIONS

A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Install piping adjacent to equipment to allow service and maintenance.

NOT FOR BIDDING

3.3 FLASHING INSTALLATION

A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:

1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft. (30-kg/sq. m), 0.0938-inch (2.4-mm) thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft. (20-kg/sq. m), 0.0625-inch (1.6-mm) thickness or thinner.

B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.

1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches (250 mm), and skirt or flange extending at least 8 inches (200 mm) around pipe.
2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches (200 mm) around sleeve.
3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches (200 mm) around specialty.

C. Set flashing on floors and roofs in solid coating of bituminous cement.

D. Secure flashing into sleeve and specialty clamping ring or device.

E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Section 076200 "Sheet Metal Flashing and Trim."

F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.

3.4 LABELING AND IDENTIFYING

A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each grease interceptor.

B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.5 PROTECTION

A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.

B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

NOT FOR BIDDING

SECTION 221323 - SANITARY WASTE INTERCEPTORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Grease interceptors.

1.2 ACTION SUBMITTALS

A. Shop Drawings: For each type and size of precast-concrete interceptor indicated.

PART 2 - PRODUCTS

2.1 GREASE INTERCEPTORS

A. Grease Interceptors: Precast concrete complying with ASTM C 913.

1. Include rubber-gasketed joints, vent connections, manholes, compartments or baffles, and piping or openings to retain grease and to permit wastewater flow.
2. Structural Design Loads:

a. Light-Traffic Load: Comply with ASTM C 890, A-8 (ASSHTO HS10-44).
b. Medium-Traffic Load: Comply with ASTM C 890, A-12 (ASSHTO HS15-44).
c. Heavy-Traffic Load: Comply with ASTM C 890, A-16 (ASSHTO HS20-44).

3. Resilient Pipe Connectors: ASTM C 923 (ASTM C 923M), cast or fitted into interceptor walls, for each pipe connection.
4. Grade Rings: Reinforced concrete rings, 6- to 9-inch (150 to 225-mm) total thickness, to match diameter of manhole frame and cover.
5. Manhole Frames and Covers: Ferrous; 24-inch (610-mm) ID by 7- to 9-inch (175 to 225-mm) riser with 4-inch- (100-mm) minimum width flange and 26-inch- (660-mm) diameter cover.

a. Ductile Iron: ASTM A 536, Grade 60-40-18, unless otherwise indicated.
b. Gray Iron: ASTM A 48, Class 35, unless otherwise indicated.
c. Include indented top design with lettering cast into cover, using wording equivalent to "GREASE INTERCEPTOR."

B. Capacities and Characteristics:

1. Length by Width by Depth: 11’-0” X 6’-6” X 4’-0”. Dimensions are nominal and may vary slightly by manufacturer of vault selected.
2. Number of Compartments: Two.

NOT FOR BIDDING

3. Retention Capacity: 1,000 gallons.
4. Inlet and Outlet Pipe Size: 4 NPS (100 DN).
5. Trapped Outlet Required: No.
6. Vent Pipe Size: 2 NPS (50 DN).
7. Installation Position: Underground with manhole riser to grade.
8. Refer to Grease Interceptor Detail on plumbing drawings for further requirements.

PART 3 - EXECUTION

3.1 EARTHWORK

A. Excavating, trenching, and backfilling are specified in Section 312000 "Earth Moving."

3.2 INSTALLATION

A. Install precast-concrete interceptors according to ASTM C 891. Set level and plumb.

B. Install manhole risers from top of underground concrete interceptors to manholes and gratings at finished grade.

C. Set tops of manhole frames and covers flush with finished surface in pavements. Set tops 3 inches (75 mm) above finish surface elsewhere, unless otherwise indicated.

3.3 CONNECTIONS

A. Piping installation requirements are specified in Section 221316 "Sanitary Waste and Vent Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

B. Make piping connections between interceptors and piping systems.

3.4 IDENTIFICATION

A. Identification materials and installation are specified in Section 312000 "Earth Moving." Arrange for installation of green warning tapes directly over piping and at outside edges of underground interceptors.

1. Use warning tapes or detectable warning tape over ferrous piping.
2. Use detectable warning tape over nonferrous piping and over edges of underground structure.

END OF SECTION 221323

NOT FOR BIDDING

SECTION 223400 - FUEL-FIRED, DOMESTIC-WATER HEATERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Condensing, tankless, finned-tube, gas-fired, domestic-water heaters.
2. Domestic-water heater accessories.

1.2 ACTION SUBMITTALS

A. Product Data: For each type and size of domestic-water heater indicated.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.4 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. ASHRAE/IESNA Compliance: Fabricate and label fuel-fired, domestic-water heaters to comply with ASHRAE/IESNA 90.1.

C. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 Annex G, "Drinking Water System Components - Health Effects."

1.5 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of fuel-fired, domestic-water heaters that fail in materials or workmanship within specified warranty period.

1. Warranty Periods: From date of Substantial Completion.

a. Condensing, Tankless, Gas-Fired, Domestic-Water Heaters:

1) Heat Exchanger: Five years.
2) Controls and Other Components: Five years.

b. Compression Tanks: Five years.

NOT FOR BIDDING

PART 2 - PRODUCTS

2.1 COMMERCIAL, GAS-FIRED, DOMESTIC-WATER HEATERS

A. Condensing, Tankless, Gas-Fired, Domestic-Water Heaters (WH-1 and WH-2)

1. Factory-Installed Appurtenances:

a. Burner: UL 795 for power-burner, gas-fired, domestic-water heaters and LP-gas fuel.
b. Automatic Ignition: ANSI Z21.20/CSA C22.2 No. 199, electric, automatic, gas-ignition system.
c. Temperature Control: Adjustable thermostat.
d. Safety Controls: Automatic, high-temperature-limit and low-water cutoff devices or systems.
e. Combination Temperature-and-Pressure Relief Valves: ANSI Z21.22/CSA 4.4-M. Include one or more relief valves with total relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating.

2. Special Requirements: NSF 5 construction.
3. Refer to Plumbing fixture schedule on drawings for further requirements.

2.2 DOMESTIC-WATER HEATER ACCESSORIES

A. Domestic-Water Compression Tanks (EXP-1):

1. Description: Steel, pressure-rated tank constructed with welded joints and factory-installed butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
2. Construction:

a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
b. Interior Finish: Comply with NSF 61 Annex G barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
c. Air Charging Valve: Factory installed.

3. Capacity and Characteristics:

a. Working-Pressure Rating: 150 psig (1035 kPa).
b. Capacity Acceptable: 2 gal. minimum.
c. Air Precharge Pressure: 55 psi.

B. Heat-Trap Fittings: ASHRAE 90.2.

C. Gas Shutoff Valves: ANSI Z21.15/CSA 9.1-M, manually operated. Furnish for installation in piping.

NOT FOR BIDDING

D. Gas Pressure Regulators: ANSI Z21.18/CSA 6.3, appliance type. Include 1/2-psig (3.5-kPa) pressure rating as required to match gas supply.

E. Automatic Gas Valves: ANSI Z21.21/CSA 6.5, appliance, electrically operated, on-off automatic valve.

F. Combination Temperature-and-Pressure Relief Valves: Include relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating. Select relief valves with sensing element that extends into storage tank.

1. Gas-Fired, Domestic-Water Heaters: ANSI Z21.22/CSA 4.4-M.
2. Oil-Fired, Domestic-Water Heaters: ASME rated and stamped.

G. Pressure Relief Valves: Include pressure setting less than domestic-water heater working-pressure rating.

1. Gas-Fired, Domestic-Water Heaters: ANSI Z21.22/CSA 4.4-M.
2. Oil-Fired, Domestic-Water Heaters: ASME rated and stamped.

H. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4-M.

I. Domestic-Water Heater Mounting Brackets: Manufacturer's factory-fabricated steel bracket for wall mounting, capable of supporting domestic-water heater and water.

2.3 SOURCE QUALITY CONTROL

A. Factory Tests: Test and inspect assembled domestic-water heaters specified to be ASME-code construction, according to ASME Boiler and Pressure Vessel Code.

B. Hydrostatically test domestic water heaters to minimum of one and one-half times pressure rating before shipment.

C. Domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 014000 "Quality Requirements" for retesting and reinspecting requirements and Section 017300 "Execution" for requirements for correcting the Work.

D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 DOMESTIC WATER HEATER INSTALLATION

A. Domestic-Water Heater Mounting: Install residential domestic-water heaters on domestic-water heater mounting bracket.

1. Maintain manufacturer's recommended clearances.
2. Arrange units so controls and devices that require servicing are accessible.

NOT FOR BIDDING

3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
4. Install anchor bolts to elevations required for proper attachment to supported equipment.
5. Anchor domestic-water heaters to substrate.

B. Install domestic-water heaters level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.

1. Install shutoff valves on domestic-water-supply piping to domestic water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."

C. Install gas-fired, domestic-water heaters according to NFPA 54.

1. Install gas shutoff valves on gas supply piping to gas-fired, domestic-water heaters without shutoff valves.
2. Install gas pressure regulators on gas supplies to gas-fired, domestic-water heaters without gas pressure regulators if gas pressure regulators are required to reduce gas pressure at burner.
3. Install automatic gas valves on gas supplies to gas-fired, domestic-water heaters if required for operation of safety control.

D. Install combination temperature-and-pressure relief valves in water piping for domestic-water heaters without storage. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.

E. Install thermometer on outlet piping of domestic-water heaters. Comply with requirements for thermometers specified in Section 220519 "Meters and Gages for Plumbing Piping."

F. Install piping-type heat traps on inlet and outlet piping of domestic-water heater storage tanks without integral or fitting-type heat traps.

G. Fill domestic-water heaters with water.

H. Charge domestic-water compression tanks with air.

3.2 CONNECTIONS

A. Comply with requirements for domestic-water piping specified in Section 221116 "Domestic Water Piping."

B. Comply with requirements for gas piping specified Section 231126 "Facility Liquefied-Petroleum Gas Piping."

C. Drawings indicate general arrangement of piping, fittings, and specialties.

NOT FOR BIDDING

D. Where installing piping adjacent to fuel-fired, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.3 IDENTIFICATION

A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. Domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 014000 "Quality Requirements" for retesting and reinspecting requirements and Section 017300 "Execution" for requirements for correcting the Work.

C. Prepare test and inspection reports.

3.5 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain domestic-water heaters.

END OF SECTION 223400

NOT FOR BIDDING

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SECTION 224213.13 - COMMERCIAL WATER CLOSETS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Water closets.
2. Flushometer valves.
3. Toilet seats.
4. Supports.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For flushometer valves and electronic sensors to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 FLOOR-MOUNTED, BOTTOM-OUTLET WATER CLOSETS

A. Water Closets: Floor mounted, bottom outlet, top spud.

1. Bowl:

a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
b. Material: Vitreous china.
c. Type: Siphon jet.
d. Style: Flushometer valve.
e. Height: Handicapped/elderly, complying with ICC/ANSI A117.1.
f. Rim Contour: Elongated.
g. Water Consumption: 1.28 gal. (4.8 L) per flush.
h. Spud Size and Location: NPS 1-1/2 (DN 40); top.
i. Color: White.

2. Bowl-to-Drain Connecting Fitting: ASTM A 1045 or ASME A112.4.3.
3. Flushometer Valve: Sensor operated.
4. Toilet Seat: Open front.
5. Refer to Plumbing Fixture Schedule on drawings for further requirements.

NOT FOR BIDDING

2.2 WALL-MOUNTED WATER CLOSETS

A. Water Closets: Wall mounted.

1. Bowl:

a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
b. Material: Vitreous china.
c. Type: Siphon jet.
d. Style: Flushometer valve.
e. Height: Standard.
f. Rim Contour: Elongated.
g. Water Consumption: 1.28 gal. (4.8 L) per flush.
h. Spud Size and Location: NPS 1-1/2 (DN 40), top.

2. Flushometer Valve: Sensor operated.
3. Toilet Seat: Open front.
4. Support: Water closet carrier.

a. Water-Closet Mounting Height: Standard or handicapped/elderly according to ICC/ANSI A117.1.

2.3 TOILET SEATS

A. Toilet Seats:

1. Standard: IAPMO/ANSI Z124.5
2. Material: Plastic.
3. Type: Commercial (Standard).
4. Shape: Elongated rim, open front.
5. Hinge: Self-sustaining, check.
6. Hinge Material: Noncorroding metal.
7. Seat Cover: Not required.
8. Color: White.

2.4 SUPPORTS

A. Water Closet Carrier:

1. Standard: ASME A112.6.1M.
2. Description: Waste-fitting assembly, as required to match drainage piping material and arrangement with faceplates, couplings gaskets, and feet; bolts and hardware matching fixture.

NOT FOR BIDDING

PART 3 - EXECUTION

3.1 INSTALLATION

A. Water-Closet Installation:

1. Install level and plumb according to roughing-in drawings.
2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
3. Install accessible, wall-mounted water closets at mounting height for handicapped/elderly, according to ICC/ANSI A117.1.

B. Support Installation:

1. Install supports, affixed to building substrate, for floor-mounted, back-outlet water closets.
2. Use carrier supports with waste-fitting assembly and seal.
3. Install wall-mounted, back-outlet water-closet supports with waste-fitting assembly and waste-fitting seals; and affix to building substrate.

C. Flushometer-Valve Installation:

1. Install flushometer-valve, water-supply fitting on each supply to each water closet.
2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
3. Install lever-handle flushometer valves for accessible water closets with handle mounted on open side of water closet.
4. Install actuators in locations that are easy for people with disabilities to reach.

D. Install toilet seats on water closets.

E. Wall Flange and Escutcheon Installation:

1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.
3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

F. Joint Sealing:

1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to water-closet color.
3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.2 CONNECTIONS

A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.

NOT FOR BIDDING

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.3 ADJUSTING

A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.

B. Adjust water pressure at flushometer valves to produce proper flow.

3.4 CLEANING AND PROTECTION

A. Clean water closets and fittings with manufacturer's recommended cleaning methods and materials.

B. Install protective covering for installed water closets and fittings.

C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.13

NOT FOR BIDDING

SECTION 224213.16 - COMMERCIAL URINALS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Urinals.
2. Flushometer valves.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For flushometer valves and electronic sensors to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 WALL-HUNG URINALS

A. Urinals: Wall hung, back outlet, siphon jet, accessible.

1. Fixture:

a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
b. Material: Vitreous china.
c. Type: Siphon jet.
d. Strainer or Trapway: Manufacturer's standard strainer with integral trap.
e. Water Consumption: Water saving.
f. Spud Size and Location: NPS 3/4 (DN 20); top.
g. Outlet Size and Location: NPS 2 (DN 50); back.
h. Color: White.

2. Flushometer Valve: Sensor operated.
3. Waste Fitting:

a. Standard: ASME A112.18.2/CSA B125.2 for coupling.
b. Size: NPS 2 (DN 50).

NOT FOR BIDDING

4. Support: ASME A112.6.1M, Type I, urinal carrier with fixture support plates and coupling with seal and fixture bolts and hardware matching fixture. Include rectangular, steel uprights.

5. Refer to Plumbing Fixture Schedule on drawings for further requirements.

2.2 URINAL FLUSHOMETER VALVES

A. Solenoid-Actuator, Diaphragm Flushometer Valves:

1. Standard: ASSE 1037.
2. Minimum Pressure Rating: 125 psig (860 kPa).
3. Features: Include integral check stop and backflow prevention device.
4. Material: Brass body with corrosion-resistant components.
5. Exposed Flushometer-Valve Finish: Chrome plated.
6. Style: Exposed.
7. Actuator: Solenoid complying with UL 1951; listed and labeled as defined in NFPA 70, by a qualified testing agency; and marked for intended location and application.
8. Trip Mechanism: electronic sensor complying with UL 1951; listed and labeled as defined in NFPA 70, by a qualified testing agency; and marked for intended location and application.
9. Consumption: .13 gal. per flush.
10. Minimum Inlet: NPS 3/4 (DN 20).
11. Minimum Outlet: NPS 3/4 (DN 20).
12. Refer to Plumbing Fixture Schedule on drawings for further requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before urinal installation.

B. Examine walls and floors for suitable conditions where urinals will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Urinal Installation:

1. Install urinals level and plumb according to roughing-in drawings.
2. Install wall-hung, back-outlet urinals onto waste fitting seals and attached to supports.
3. Install wall-hung, bottom-outlet urinals with tubular waste piping attached to supports.
4. Install accessible, wall-mounted urinals at mounting height for the handicapped/elderly, according to ICC/ANSI A117.1.
5. Install trap-seal liquid in waterless urinals.

NOT FOR BIDDING

B. Support Installation:

1. Install supports, affixed to building substrate, for wall-hung urinals.
2. Use off-floor carriers with waste fitting and seal for back-outlet urinals.
3. Use carriers without waste fitting for urinals with tubular waste piping.
4. Use chair-type carrier supports with rectangular steel uprights for accessible urinals.

C. Flushometer-Valve Installation:

1. Install flushometer-valve water-supply fitting on each supply to each urinal.
2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
3. Install lever-handle flushometer valves for accessible urinals with handle mounted on open side of compartment.
4. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

D. Wall Flange and Escutcheon Installation:

1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.
3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

E. Joint Sealing:

1. Seal joints between urinals and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to urinal color.
3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 CONNECTIONS

A. Connect urinals with water supplies and soil, waste, and vent piping. Use size fittings required to match urinals.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

D. Where installing piping adjacent to urinals, allow space for service and maintenance.

3.4 ADJUSTING

A. Operate and adjust urinals and controls. Replace damaged and malfunctioning urinals, fittings, and controls.

B. Adjust water pressure at flushometer valves to produce proper flow.

NOT FOR BIDDING

C. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

A. Clean urinals and fittings with manufacturers' recommended cleaning methods and materials.

B. Install protective covering for installed urinals and fittings.

C. Do not allow use of urinals for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.16

NOT FOR BIDDING

SECTION 224216.13 - COMMERCIAL LAVATORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Lavatories.
2. Faucets.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For lavatories and faucets to include in operation and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

a. Servicing and adjustment of automatic faucets.

PART 2 - PRODUCTS

2.1 VITREOUS-CHINA, WALL-MOUNTED LAVATORIES

A. Lavatory: Wheelchair, vitreous china, wall mounted.
1. Fixture:

a. Standard: ASME A112.19.2/CSA B45.1.
b. Type: Slab or wheelchair.
c. Nominal Size: Rectangular, 27 by 20 inches (686 by 508 mm).
d. Faucet-Hole Punching: Three holes, 2-inch (51-mm) centers.
e. Faucet Hole Location: Top.
f. Color: Chosen by architect/owner.
g. Mounting: For concealed-arm carrier.

2. Faucet: Sensor operated.
3. Support: ASME A112.6.1M, Type II, concealed-arm lavatory carrier with rectangular, steel uprights.
4. Refer to Plumbing Fixture Schedule on drawings for further requirements.

NOT FOR BIDDING

2.2 SUPPLY FITTINGS

A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for supply-fitting materials that will be in contact with potable water.

B. Standard: ASME A112.18.1/CSA B125.1.

C. Supply Piping: Chrome-plated-brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated-brass or stainless-steel wall flange.

D. Supply Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.

E. Operation: Loose key.

F. Risers:

1. NPS 3/8 (DN 10) or NPS 1/2 (DN 15).
2. Chrome-plated, soft-copper flexible tube riser.

2.3 WASTE FITTINGS

A. Standard: ASME A112.18.2/CSA B125.2.

B. Drain: Grid type with NPS 1-1/4 (DN 32) offset and straight tailpiece.

C. Trap:

1. Size: NPS 1-1/4 (DN 32).
2. Material: Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch-(0.83-mm-) thick brass tube to wall; and chrome-plated, brass or steel wall flange.
3. Material: Stainless-steel, two-piece trap and swivel elbow with 0.012-inch (0.30-mm) thick stainless-steel tube to wall; and stainless-steel wall flange.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before lavatory installation.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install lavatories level and plumb according to roughing-in drawings.

B. Install supports, affixed to building substrate, for wall-mounted lavatories.

NOT FOR BIDDING

C. Install accessible wall-mounted lavatories at handicapped/elderly mounting height for people with disabilities or the elderly, according to ICC/ANSI A117.1.

D. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

E. Seal joints between lavatories and counters and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

F. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 CONNECTIONS

A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

A. Operate and adjust lavatories and controls. Replace damaged and malfunctioning lavatories, fittings, and controls.

B. Adjust water pressure at faucets to produce proper flow.

C. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

A. After completing installation of lavatories, inspect and repair damaged finishes.

B. Clean lavatories, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.

C. Provide protective covering for installed lavatories and fittings.

D. Do not allow use of lavatories for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.13

NOT FOR BIDDING

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SECTION 224216.16 - COMMERCIAL SINKS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Mop Service sinks.
2. Supply fittings.
3. Waste fittings.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1.3 CLOSEOUT SUBMITTALS

A. Maintenance data.

PART 2 - PRODUCTS

2.1 MOP SERVICE SINK

A. Service Basins: Floor mounted.

1. Fixture:

a. Standard: IAPMO/ANSI Z124.6.
b. Material: Molded stone.
c. Nominal Size: 24 by 24 inches.
d. Tiling Flange: On two sides.
e. Rim Guard: On front top surfaces.
f. Color: Not applicable.
g. Drain: Grid with NPS 3 (DN 80) outlet.

2. Mounting: On floor and flush to wall.
3. Faucet: with well brace and vacuum breaker.
4. Refer to Plumbing Fixture Schedule on drawings for further requirements.

2.2 SINK FAUCETS

A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for faucet-spout materials that will be in contact with potable water.

NOT FOR BIDDING

B. Sink Faucets: Manual type, two-lever-handle mixing valve.

1. Commercial, Solid-Brass Faucets
2. Standard: ASME A112.18.1/CSA B125.1.
3. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and sink receptor.
4. Body Material: Commercial, solid brass.
5. Finish: Chrome plated.
6. Maximum Flow Rate: 2.2 gpm (8.3 L/min.).
7. Handle(s): Wrist blade, 4 inches (102 mm).
8. Mounting Type: Back/wall, exposed.
9. Spout Type: Rigid, solid brass with wall brace.
10. Vacuum Breaker: Required for hose outlet.
11. Spout Outlet: Hose thread according to ASME B1.20.7.

2.3 SUPPLY FITTINGS

A. NSF Standard: Comply with NSF/ANSI 61 Annex G, "Drinking Water System Components - Health Effects," for supply-fitting materials that will be in contact with potable water.

B. Standard: ASME A112.18.1/CSA B125.1.

C. Supply Piping: Chrome-plated brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated brass or stainless-steel wall flange.

D. Supply Stops: Chrome-plated brass one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.

E. Risers:

1. NPS 1/2 (DN 15).

2.4 WASTE FITTINGS

A. Standard: ASME A112.18.2/CSA B125.2.

B. Drain: Grid type with NPS 1-1/2 (DN 40) offset and straight tailpiece.

C. Trap:

1. Size: NPS 3 inches.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before sink installation.

NOT FOR BIDDING

B. Examine walls, floors, and counters for suitable conditions where sinks will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install sinks level and plumb according to roughing-in drawings.

B. Install supports, affixed to building substrate, for wall-hung sinks.

C. Install accessible wall-mounted sinks at handicapped/elderly mounting height according to ICC/ANSI A117.1.

D. Set floor-mounted sinks in leveling bed of cement grout.

E. Install water-supply piping with stop on each supply to each sink faucet.

1. Exception: Use ball or gate valves if supply stops are not specified with sink. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping" and Section 220523.15 "Gate Valves for Plumbing Piping."
2. Install stops in locations where they can be easily reached for operation.

F. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

G. Seal joints between sinks and counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

H. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 CONNECTIONS

A. Connect sinks with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

A. Operate and adjust sinks and controls. Replace damaged and malfunctioning sinks, fittings, and controls.

B. Adjust water pressure at faucets to produce proper flow.

NOT FOR BIDDING

3.5 CLEANING AND PROTECTION

A. After completing installation of sinks, inspect and repair damaged finishes.

B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.

C. Provide protective covering for installed sinks and fittings.

D. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.16

NOT FOR BIDDING

SECTION 224713 - DRINKING FOUNTAINS

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes drinking fountains and related components.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of drinking fountains.

1.3 CLOSEOUT SUBMITTALS

A. Maintenance Data: For drinking fountains to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 DRINKING FOUNTAINS

A. Drinking Fountains: Bi-level stainless steel.

1. Steel Drinking Fountains
2. Standards: Comply with ICC A117.1 and NSF 61 Annex G.
3. Receptor(s):
    a. Number: Two.
    b. Material: Stainless steel.
    c. Shape: Rounded front.
    d. Bubbler: One for each receptor, with adjustable stream regulator.
    e. Drain: Grid type with NPS 1-1/4 (DN 32) tailpiece.
4. Controls: Push button.
5. Supply Piping: NPS 3/8 (DN 10) or NPS 1/2 (DN 15) with shutoff valve.
6. Drain Piping: NPS 1-1/4 (DN 32) minimum trap and waste.
7. Refer to Plumbing Fixture Schedule on drawings for further requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine roughing-in for water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before fixture installation.

NOT FOR BIDDING

B. Examine walls and floors for suitable conditions where fixtures will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install fixtures level and plumb according to roughing-in drawings. For fixtures indicated for children, install at height required by authorities having jurisdiction.

B. Install off-the-floor carrier supports, affixed to building substrate, for wall-mounted fixtures.

C. Install water-supply piping with shutoff valve on supply to each fixture to be connected to domestic-water distribution piping. Use ball or gate valves. Install valves in locations where they can be easily reached for operation. Valves are specified in Section 220523.12 "Ball Valves for Plumbing Piping."

D. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.

E. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

F. Seal joints between fixtures and walls using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

G. Adjust fixture flow regulators for proper flow and stream height.

3.3 CONNECTIONS

A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Install ball or gate shutoff valve on water supply to each fixture. Comply with valve requirements specified in Section 220523.12 "Ball Valves for Plumbing Piping" and Section 220523.13 "Gate Valves for Plumbing Piping."

D. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 CLEANING

A. After installation, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.

B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.

NOT FOR BIDDING

C. Provide protective covering for installed fixtures.

D. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224713

NOT FOR BIDDING

NOT FOR BIDDING

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SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fastener systems.
2. Equipment supports.

1.2 PERFORMANCE REQUIREMENTS

A. Structural Performance: Hangers and supports for HVAC equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.

1. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:

1. Equipment supports.

1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.5 QUALITY ASSURANCE

A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

NOT FOR BIDDING

PART 2 - PRODUCTS

2.1 FASTENER SYSTEMS

A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.2 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.3 MISCELLANEOUS MATERIALS

A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.

B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

A. Fastener System Installation:

1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches (100 mm) thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

B. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

C. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

NOT FOR BIDDING

D. Install hangers and supports to allow controlled thermal movement of piping systems, to permit freedom of movement between anchors Install lateral bracing with hangers and supports to prevent swaying.

E. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

3.2 EQUIPMENT SUPPORTS

A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

A. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils (0.05 mm).

NOT FOR BIDDING

B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

A. Use hangers and supports with galvanized metallic coatings for equipment that will not have field-applied finish.

B. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 230529

NOT FOR BIDDING

SECTION 230548.13 - VIBRATION CONTROLS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Spring hangers.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Delegated-Design Submittal: For each vibration isolation device.

1. Include design calculations for selecting vibration isolators.

PART 2 - PRODUCTS

2.1 SPRING HANGERS

A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression.

1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
7. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
8. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.

NOT FOR BIDDING

PART 3 - EXECUTION

3.1 VIBRATION CONTROL DEVICE INSTALLATION

A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork.

B. Installation of vibration isolators must not cause any change of position of equipment or ductwork resulting in stresses or misalignment.

END OF SECTION 230548.13

NOT FOR BIDDING

SECTION 230553 - IDENTIFICATION FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Duct labels.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Material and Thickness: aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
2. Letter Color: White.
3. Background Color: Black.
4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
6. Fasteners: Stainless-steel self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

2.2 DUCT LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.

B. Letter Color: Blue or Green.

C. Background Color: White.

D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

NOT FOR BIDDING

E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.

G. Fasteners: Stainless-steel self-tapping screws.

H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings; also include duct size and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions or as separate unit on each duct label to indicate flow direction.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean duct and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

A. Install or permanently fasten labels on each major item of mechanical equipment.

B. Locate equipment labels where accessible and visible.

3.3 DUCT LABEL INSTALLATION

A. Install self-adhesive duct labels with permanent adhesive on air ducts in the following color codes:

1. Blue: For air supply ducts.
2. Green: For exhaust and return air ducts.

B. Locate labels near points where ducts enter into and exit from concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

END OF SECTION 230553

NOT FOR BIDDING

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Balancing Air Systems:

a. Constant-volume air systems.

1.2 DEFINITIONS

A. AABC: Associated Air Balance Council.

B. TAB: Testing, adjusting, and balancing.

C. TAB Specialist: An independent entity meeting qualifications to perform TAB work.

D. TDH: Total dynamic head.

1.3 INFORMATIONAL SUBMITTALS

A. Strategies and Procedures Plan: Within 30 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.

B. Certified TAB reports.

1.4 QUALITY ASSURANCE

A. TAB Specialists Qualifications: Certified by AABC.

1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
2. TAB Technician: Employee of the TAB specialist and certified by AABC as a TAB technician.

B. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."

C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 7.2.2 - "Air Balancing."

D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.7.2.3 - "System Balancing."

NOT FOR BIDDING

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.

B. Examine installed systems for balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.

C. Examine the approved submittals for HVAC systems and equipment.

D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.

E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.

F. Examine equipment performance data including fan and pump curves.

1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.

G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.

H. Examine test reports specified in individual system and equipment Sections.

I. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.

J. Examine operating safety interlocks and controls on HVAC equipment.

K. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

NOT FOR BIDDING

3.2 PREPARATION

A. Prepare a TAB plan that includes strategies and step-by-step procedures for balancing the systems.

B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:

1. Airside:

a. Duct systems are complete with terminals installed.
b. Volume, smoke, and fire dampers are open and functional.
c. Clean filters are installed.
d. Fans are operating, free of vibration, and rotating in correct direction.
e. Variable-frequency controllers' startup is complete and safeties are verified.
f. Automatic temperature-control systems are operational.
g. Ceilings are installed.
h. Windows and doors are installed.
i. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance and in this Section.

B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.

1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
2. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."

C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.

D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Cross-check the summation of required outlet volumes with required fan volumes.

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B. Prepare schematic diagrams of systems' "as-built" duct layouts.

C. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.

D. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.

E. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.

F. Verify that motor starters are equipped with properly sized thermal protection.

G. Check dampers for proper position to achieve desired airflow path.

H. Check for airflow blockages.

I. Check condensate drains for proper connections and functioning.

J. Check for proper sealing of air-handling-unit components.

K. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.

1. Measure total airflow.

a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
b. Where duct conditions allow, measure airflow by Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses to obtain total airflow.
c. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
d. If a reliable Pitot tube traverse or coil traverse is not possible, measure airflow at terminals and calculate the total airflow.

2. Measure fan static pressures as follows:

a. Measure static pressure directly at the fan outlet or through the flexible connection.
b. Measure static pressure directly at the fan inlet or through the flexible connection.
c. Measure static pressure across each component that makes up the air-handling system.
d. Report artificial loading of filters at the time static pressures are measured.

3. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.

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4. Obtain approval from Owner for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
5. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.

B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.

1. Measure airflow of submain and branch ducts.
2. Adjust submain and branch duct volume dampers for specified airflow.
3. Re-measure each submain and branch duct after all have been adjusted.

C. Adjust air inlets and outlets for each space to indicated airflows.

1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
2. Measure inlets and outlets airflow.
3. Adjust each inlet and outlet for specified airflow.
4. Re-measure each inlet and outlet after they have been adjusted.

3.6 TOLERANCES

A. Set HVAC system's airflow rates and water flow rates within the following tolerances:

1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
2. Air Outlets and Inlets: Plus or minus 10 percent.

B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.7 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
2. Include a list of instruments used for procedures, along with proof of calibration.
3. Certify validity and accuracy of field data.

B. Final Report Contents: In addition to certified field-report data, include the following:
1. Fan curves.
2. Manufacturers' test data.
3. Field test reports prepared by system and equipment installers.

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4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB specialist.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents including the following:
    a. Indicated versus final performance.
    b. Notable characteristics of systems.
    c. Description of system operation sequence if it varies from the Contract Documents.
12. Nomenclature sheets for each item of equipment.
13. Notes to explain why certain final data in the body of reports vary from indicated values.
14. Test conditions for fans and pump performance forms including the following:
    a. Settings for outdoor-, return-, and exhaust-air dampers.
    b. Conditions of filters.
    c. Cooling coil, wet- and dry-bulb conditions.
    d. Face and bypass damper settings at coils.
    e. Fan drive settings including settings and percentage of maximum pitch diameter.
    f. Inlet vane settings for variable-air-volume systems.
    g. Settings for supply-air, static-pressure controller.
    h. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:

1. Quantities of outdoor, supply, return, and exhaust airflows.
2. Duct, outlet, and inlet sizes.
3. Balancing stations.
4. Position of balancing devices.

E. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:

1. Unit Data:
    a. Unit identification.
    b. Location.
    c. Make and type.

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d. Model number and unit size.
e. Manufacturer's serial number.
f. Unit arrangement and class.
g. Discharge arrangement.
h. Sheave make, size in inches (mm), and bore.
i. Center-to-center dimensions of sheave and amount of adjustments in inches (mm).
j. Number, make, and size of belts.
k. Number, type, and size of filters.

2. Motor Data:

a. Motor make, and frame type and size.
b. Horsepower and rpm.
c. Volts, phase, and hertz.
d. Full-load amperage and service factor.
e. Sheave make, size in inches, and bore.
f. Center-to-center dimensions of sheave and amount of adjustments in inches.

3. Test Data (Indicated and Actual Values):

a. Total airflow rate in cfm.
b. Total system static pressure in inches wg.
c. Fan rpm.
d. Discharge static pressure in inches wg (Pa).
e. Filter static-pressure differential in inches wg.
f. Preheat-coil static-pressure differential in inches wg.
g. Cooling-coil static-pressure differential in inches wg.
h. Heating-coil static-pressure differential in inches wg.
i. Outdoor airflow in cfm.
j. Return airflow in cfm.
k. Outdoor-air damper position.
l. Return-air damper position.

F. Apparatus-Coil Test Reports:

1. Coil Data:

a. System identification.
b. Location.
c. Coil type.
d. Number of rows.
e. Fin spacing in fins per inch o.c.
f. Make and model number.
g. Face area in sq. ft.
h. Tube size in NPS.
Tube and fin materials.
j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):

a. Airflow rate in cfm.

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b. Average face velocity in fpm.
c. Air pressure drop in inches wg.
d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
e. Return-air, wet- and dry-bulb temperatures in deg F.
f. Entering-air, wet- and dry-bulb temperatures in deg F.
g. Leaving-air, wet- and dry-bulb temperatures in deg F.
h. Refrigerant expansion valve and refrigerant types.
i. Refrigerant suction pressure in psig.
j. Refrigerant suction temperature in deg F.

G. Gas-Fired Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:

1. Unit Data:

a. System identification.
b. Location.
c. Make and type.
d. Model number and unit size.
e. Manufacturer's serial number.
f. Fuel type in input data.
g. Output capacity in Btu/h.
h. Ignition type.
i. Burner-control types.
j. Motor horsepower and rpm.
k. Motor volts, phase, and hertz.
l. Motor full-load amperage and service factor.
m. Sheave make, size in inches, and bore.
n. Center-to-center dimensions of sheave and amount of adjustments in inches.

2. Test Data (Indicated and Actual Values):

a. Total airflow rate in cfm.
b. Entering-air temperature in deg F.
c. Leaving-air temperature in deg F.
d. Air temperature differential in deg F.
e. Entering-air static pressure in inches wg.
f. Leaving-air static pressure in inches wg.
g. Air static-pressure differential in inches wg.
h. Low-fire fuel input in Btu/h.
i. High-fire fuel input in Btu/h.
j. Manifold pressure in psig.
k. High-temperature-limit setting in deg F.
l. Operating set point in Btu/h.
m. Motor voltage at each connection.
Motor amperage for each phase.
o. Heating value of fuel in Btu/h.

H. Electric-Coil Test Reports: For electric furnaces, duct coils, and electric coils installed in central-station air-handling units, include the following:

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1. Unit Data:

    a. System identification.
    b. Location.
    c. Coil identification.
    d. Capacity in Btu/h.
    e. Number of stages.
    f. Connected volts, phase, and hertz.
    g. Rated amperage.
    h. Airflow rate in cfm.
    i. Face area in sq. ft..
    j. Minimum face velocity in fpm.

2. Test Data (Indicated and Actual Values):

    a. Heat output in Btu/h.
    b. Airflow rate in cfm.
    c. Air velocity in fpm.
    d. Entering-air temperature in deg F.
    e. Leaving-air temperature in deg F.
    f. Voltage at each connection.
    g. Amperage for each phase.

I. Fan Test Reports: For supply, return, and exhaust fans, include the following:

1. Fan Data:

    a. System identification.
    b. Location.
    c. Make and type.
    d. Model number and size.
    e. Manufacturer's serial number.
    f. Arrangement and class.
    g. Sheave make, size in inches, and bore.
    h. Center-to-center dimensions of sheave and amount of adjustments in inches.

2. Motor Data:

    a. Motor make, and frame type and size.
    b. Horsepower and rpm.
    c. Volts, phase, and hertz.
    d. Full-load amperage and service factor.
    e. Sheave make, size in inches, and bore.
    f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
    g. Number, make, and size of belts.

3. Test Data (Indicated and Actual Values):

    a. Total airflow rate in cfm.
    b. Total system static pressure in inches wg.
    c. Fan rpm.

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d. Discharge static pressure in inches wg.
e. Suction static pressure in inches wg.

J. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:

1. Report Data:

a. System and air-handling-unit number.
b. Location and zone.
c. Traverse air temperature in deg F.
d. Duct static pressure in inches wg.
e. Duct size in inches.
f. Duct area in sq. ft..
g. Indicated airflow rate in cfm.
h. Indicated velocity in fpm.
i. Actual airflow rate in cfm.
j. Actual average velocity in fpm.
k. Barometric pressure in psig.

K. Instrument Calibration Reports:

1. Report Data:

a. Instrument type and make.
b. Serial number.
c. Application.
d. Dates of use.
e. Dates of calibration.

3.8 VERIFICATION OF TAB REPORT

A. The TAB specialist's testing and balance engineer shall conduct the inspection in the presence of Owner.

B. Owner shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurement that can be accomplished in a normal 8-hour business day.

C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."

D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.

E. If TAB work fails, proceed as follows:

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1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
2. If the second final inspection also fails, Owner may contract the services of another TAB specialist to complete TAB work according to the Contract Documents and deduct the cost of the services from the original TAB specialist's final payment.
3. If the second verification also fails, Owner may contact AABC Headquarters regarding the AABC National Performance Guaranty.

F. Prepare test and inspection reports.

3.9 ADDITIONAL TESTS

A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.

B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

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SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes insulating the following duct services:

1. Indoor, concealed supply and outdoor air.
2. Indoor, concealed return located in unconditioned space.
3. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
4. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
5. Outdoor, exposed supply and return.

B. Related Sections:

1. Section 233113 "Metal Ducts" for duct liners.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
3. Detail application of field-applied jackets.
4. Detail application at linkages of control devices.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

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PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.

D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

F. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSP jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

G. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 FIRE-RATED INSULATION SYSTEMS

A. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is tested and certified to provide a 2-hour fire rating by an NRTL acceptable to authorities having jurisdiction.

2.3 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

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C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

D. PVC Jacket Adhesive: Compatible with PVC jacket.

1. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.4 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.

1. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm (0.009 metric perm) at 43-mil (1.09-mm) dry film thickness.
2. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
3. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
4. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. Water-Vapor Permeance: ASTM F 1249, 1.8 perms (1.2 metric perms) at 0.0625-inch (1.6-mm) dry film thickness.
2. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
3. Solids Content: 60 percent by volume and 66 percent by weight.
4. Color: White.

2.5 SEALANTS

A. FSK and Metal Jacket Flashing Sealants:

1. Materials shall be compatible with insulation materials, jackets, and substrates.
2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
4. Color: Aluminum.

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5. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
6. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:

1. Materials shall be compatible with insulation materials, jackets, and substrates.
2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
4. Color: White.
5. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
6. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.
5. Vinyl Jacket: White vinyl with a permeance of 1.3 perms (0.86 metric perm) when tested according to ASTM E 96/E 96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. (34 g/sq. m) with a thread count of 10 strands by 10 strands/sq. in. (4 strands by 4 strands/sq. mm), in a Leno weave, for ducts.

2.8 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.

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C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

1. Adhesive: As recommended by jacket material manufacturer.
2. Color: White.

D. Aluminum Jacket: Comply with ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005, Temper H-14.

1. Sheet and roll stock ready for shop or field sizing
2. Finish and thickness are indicated in field-applied jacket schedules.
3. Moisture Barrier for Indoor Applications: 1-mil (0.025-mm) thick, heat-bonded polyethylene and kraft paper.
4. Moisture Barrier for Outdoor Applications: 3-mil (0.075-mm) thick, heat-bonded polyethylene and kraft paper.

E. Self-Adhesive Outdoor Jacket: 60-mil- (1.5-mm-) thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with white aluminum-foil facing.

2.9 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Width: 3 inches (75 mm).
2. Thickness: 11.5 mils (0.29 mm).
3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Width: 3 inches (75 mm).
2. Thickness: 6.5 mils (0.16 mm).
3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

1. Width: 2 inches (50 mm).
2. Thickness: 6 mils (0.15 mm).
3. Adhesion: 64 ounces force/inch (0.7 N/mm) in width.

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4. Elongation: 500 percent.
5. Tensile Strength: 18 lbf/inch (3.3 N/mm) in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Width: 2 inches (50 mm).
2. Thickness: 3.7 mils (0.093 mm).
3. Adhesion: 100 ounces force/inch (1.1 N/mm) in width.
4. Elongation: 5 percent.
5. Tensile Strength: 34 lbf/inch (6.2 N/mm) in width.

2.10 SECUREMENTS

A. Aluminum Bands: ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch (0.51 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.

B. Insulation Pins and Hangers:

1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:

   a. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch (0.76 mm) thick by 2 inches (50 mm) square.
   b. Spindle: Aluminum, fully annealed, 0.106-inch (2.6-mm) diameter shank, length to suit depth of insulation indicated.
   c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.

2. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:

   a. Baseplate: Perforated, nylon sheet, 0.030 inch (0.76 mm) thick by 1-1/2 inches (38 mm) in diameter.
   b. Spindle: Nylon, 0.106-inch- (2.6-mm-) diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches (63 mm).
   c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.

3. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:

   a. Baseplate: Galvanized carbon-steel sheet, 0.030 inch (0.76 mm) thick by 2 inches (50 mm) square.

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b. Spindle: Aluminum, fully annealed, 0.106-inch- (2.6-mm-) diameter shank, length to suit depth of insulation indicated.
c. Adhesive-backed base with a peel-off protective cover.

4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- (0.41-mm-) thick, aluminum sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches (38 mm) in diameter.

a. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.

5. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- (0.41-mm-) thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches (38 mm) in diameter.

C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- (19-mm-) wide, stainless steel or Monel.

D. Wire: 0.062-inch (1.6-mm) soft-annealed, stainless steel.

2.11 CORNER ANGLES

A. PVC Corner Angles: 30 mils (0.8 mm) thick, minimum 1 by 1 inch (25 by 25 mm), PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.

B. Aluminum Corner Angles: 0.040 inch (1.0 mm) thick, minimum 1 by 1 inch (25 by 25 mm), aluminum according to ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14.

PART 3 - EXECUTION

3.1 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.

B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

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D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Keep insulation materials dry during application and finishing.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.

J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.
2. Cover circumferential joints with 3-inch (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches (50 mm) o.c.

    a. For below ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.

L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

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3.3 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches (50 mm) below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches (50 mm).
4. Seal jacket to wall flashing with flashing sealant.

C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches (50 mm).

1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

E. Insulation Installation at Floor Penetrations:

1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches (50 mm).
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.4 INSTALLATION OF MINERAL-FIBER INSULATION

A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.

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2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:

    a. On duct sides with dimensions 18 inches (450 mm) and smaller, place pins along longitudinal centerline of duct. Space 3 inches (75 mm) maximum from insulation end joints, and 16 inches (400 mm) o.c.
    b. On duct sides with dimensions larger than 18 inches (450 mm), place pins 16 inches (400 mm) o.c. each way, and 3 inches (75 mm) maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
    c. Pins may be omitted from top surface of horizontal rectangular ducts and plenums.
    d. Do not overcompress insulation during installation.
    e. Impale insulation over pins and attach speed washers.
    f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.

4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches (50 mm) from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch (13-mm) outward-clinching staples, 1 inch (25 mm) o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor barrier mastic, and sealant at joints, seams, and protrusions.

    a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
    b. Install vapor stops for duct work and plenums operating below 50 deg F (10 deg C) at 18-foot (5.5-m) intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches (75 mm).

5. Overlap unfaced blankets a minimum of 2 inches (50 mm) on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches (450 mm) o.c.
6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch (150-mm-) wide strips of same material used to insulate duct. Secure on alternate sides of stiffener, hanger, and flange with pins spaced 6 inches (150 mm) o.c.

B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.

NOT FOR BIDDING

2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:

    a. On duct sides with dimensions 18 inches (450 mm) and smaller, place pins along longitudinal centerline of duct. Space 3 inches (75 mm) maximum from insulation end joints, and 16 inches (400 mm) o.c.
    b. On duct sides with dimensions larger than 18 inches (450 mm), space pins 16 inches (400 mm) o.c. each way, and 3 inches (75 mm) maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
    c. Pins may be omitted from top surface of horizontal rectangular ducts and plenums.
    d. Do not overcompress insulation during installation.
    e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.

4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches (50 mm) from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch (13-mm) outward-clinching staples, 1 inch (25 mm) o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

    a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
    b. Install vapor stops for ductwork and plenums operating below 50 deg F (10 deg C) at 18-foot (5.5-m) intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches (75 mm).

5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- (150-mm-) wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches (150 mm) o.c.

3.5 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.

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4. Install jacket with 1-1/2-inch (38-mm) laps at longitudinal seams and 3-inch- (75-mm-) wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

B. Where PVC jackets are indicated, install with 1-inch (25-mm) overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

C. Where metal jackets are indicated, install with 2-inch (50-mm) overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches (300 mm) o.c. and at end joints.

3.6 FIRE-RATED INSULATION SYSTEM INSTALLATION

A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.

B. Insulate duct access panels and doors to achieve same fire rating as duct.

C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Section 078413 "Penetration Firestopping."

3.7 FINISHES

A. Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below.

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

C. Do not field paint aluminum or stainless-steel jackets.

3.8 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

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1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location for each duct system defined in the "Duct Insulation Schedule, General" Article.

C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 DUCT INSULATION SCHEDULE, GENERAL

A. Plenums and Ducts Requiring Insulation:

1. Indoor, concealed supply and outdoor air.
2. Indoor, concealed return located in unconditioned space.
3. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
4. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
5. Outdoor, exposed supply and return.

B. Items Not Insulated:

1. Fibrous-glass ducts.
2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
3. Factory-insulated flexible ducts.
4. Factory-insulated plenums and casings.
5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

3.10 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Concealed, Supply-Air Duct and Plenum Insulation: Mineral-fiber blanket, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu. m) nominal density. Minimum R-6 installed for ducts within the insulated building envelope and minimum R-8 installed for ducts outside the insulated building envelope.

B. Concealed, Return-Air Duct and Plenum Insulation: Mineral-fiber blanket, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu. m) nominal density. Minimum R-6 installed for ducts within the insulated building envelope and minimum R-8 installed for ducts outside the insulated building envelope.

C. Concealed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation: Fire-rated blanket or board; 3 inch (75 mm) thickness as required to achieve 2-hour fire rating. ASTM E2336. PYROSCAT or approved equal.

D. Exposed, Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation: Fire-rated board; 3 inch (75 mm) thickness as required to achieve 2-hour fire rating. ASTM E2336. PYROSCAT or approved equal.

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3.11 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.

B. Exposed, Supply-Air Duct and Plenum Insulation: Mineral-fiber board, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu. m) nominal density. Minimum R-8 installed.

C. Exposed, Return-Air Duct and Plenum Insulation: Mineral-fiber board, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu. m) nominal density. Minimum R-8 installed.

3.12 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Ducts and Plenums, Concealed:

1. None.
2. PVC, Color-Coded by System: 20 mils (0.5 mm) thick.
3. Aluminum, Smooth: 0.016 inch (0.41 mm) thick.

D. Ducts and Plenums, Exposed:

1. None.
2. PVC: 20 mils (0.5 mm) thick.
3. Aluminum, Smooth: 0.016 inch (0.41 mm) thick.

3.13 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Ducts and Plenums, Exposed, up to 48 Inches (1200 mm) in Diameter or with Flat Surfaces up to 72 Inches (1800 mm):

1. Aluminum, Smooth: 0.040 inch (1.0 mm) thick.

END OF SECTION 230713

NOT FOR BIDDING

SECTION 231126 - FACILITY LIQUEFIED-PETROLEUM GAS PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Pipes, tubes, and fittings.
2. Piping specialties.
3. Piping and tubing joining materials.
4. Valves.
5. Pressure regulators.
6. Storage containers.
7. Transport truck unloading facility specialties.
8. Pumps.
9. Vaporizers.

1.2 PERFORMANCE REQUIREMENTS

A. Minimum Operating-Pressure Ratings:

1. For Piping Containing Only Vapor:

a. Piping and Valves: 125 psig unless otherwise indicated.

B. LPG System Pressure within Buildings: One pressure range. 0.5 psig or less.

C. Delegated Design: Design restraints and anchors for LPG piping and equipment, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.5 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

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1.6 QUALITY ASSURANCE

A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedules 40 and 80, Type E or S, Grade B.

1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
4. Protective Coating for Underground Piping: Factory-applied, three-layer coating of epoxy, adhesive, and PE.

    a. Joint Cover Kits: Epoxy paint, adhesive, and heat-shrink PE sleeves.

B. Corrugated, Stainless-Steel Tubing: Comply with ANSI/IAS LC 1.

1. Tubing: ASTM A 240/A 240M, corrugated, Series 300 stainless steel.
2. Coating: PE with flame retardant.

    a. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

        1) Flame-Spread Index: 25 or less.
        2) Smoke-Developed Index: 50 or less.

3. Fittings: Copper-alloy mechanical fittings with ends made to fit and listed for use with corrugated stainless-steel tubing and capable of metal-to-metal seal without gaskets. Include bending socket or threaded ends complying with ASME B1.20.1.
4. Striker Plates: Steel, designed to protect tubing from penetrations.
5. Manifolds: Malleable iron or steel with factory-applied protective coating. Threaded connections shall comply with ASME B1.20.1 for pipe inlet and corrugated tubing outlets.
6. Operating-Pressure Rating: 5 psig.

C. Annealed-Temper Copper Tube: Comply with ASTM B 88, Type K.

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1. Copper Fittings: ASME B16.22, wrought copper, and streamlined pattern.
2. Flare Fittings: Comply with ASME B16.26 and SAE J513.

    a. Copper fittings with long nuts.
    b. Metal-to-metal compression seal without gasket.
    c. Dryseal threads complying with ASME B1.20.3.

3. Protective Coating for Underground Tubing: Factory-applied, extruded PE a minimum of 0.022 inch thick.

2.2 PIPING SPECIALTIES

A. Flexible Piping Joints:

1. Approved for LPG service.
2. Stainless-steel bellows with woven, flexible, bronze, wire-reinforcing protective jacket.
3. Minimum working pressure of 250 psig and 250 deg F operating temperature.
4. Threaded-end connections to match equipment connected and shall be capable of minimum 3/4-inch misalignment.
5. Maximum 36-inch length for liquid LPG lines.

B. Appliance Flexible Connectors:

1. Indoor, Fixed-Appliance Flexible Connectors: Comply with ANSI Z21.24.
2. Indoor, Movable-Appliance Flexible Connectors: Comply with ANSI Z21.69.
3. Outdoor, Appliance Flexible Connectors: Comply with ANSI Z21.75.
4. Corrugated stainless-steel tubing with polymer coating.
5. Operating-Pressure Rating: 0.5 psig.
6. End Fittings: Zinc-coated steel.
7. Threaded Ends: Comply with ASME B1.20.1.
8. Maximum Length: 72 inches

C. Quick-Disconnect Devices: Comply with ANSI Z21.41.

1. Copper-alloy convenience outlet and matching plug connector.
2. Nitrile seals.
3. Hand operated with automatic shutoff when disconnected.
4. For indoor or outdoor applications.
5. Adjustable, retractable restraining cable.

D. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller.
3. Strainer Screen: 40-mesh startup strainer and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig.

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E. Weatherproof Vent Cap: Cast- or malleable-iron increaser fitting with corrosion-resistant wire screen, with free area at least equal to cross-sectional area of connecting pipe and threaded-end connection.

2.3 JOINING MATERIALS

A. Joint Compound and Tape: Suitable for LPG.

B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

C. Brazing Filler Metals: Alloy with melting point greater than 1000 deg F complying with AWS A5.8/A5.8M.

2.4 MANUAL GAS SHUTOFF VALVES

A. Metallic Valves, NPS 2 and Smaller for Liquid Service: Comply with ASME B16.33 and UL 842.

1. CWP Rating: 250 psig.
2. Threaded Ends: Comply with ASME B1.20.1.
3. Socket ends for brazed joints.
4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
5. Listing by CSA or agency acceptable to authorities having jurisdiction for valves 1 inch and smaller.
6. Valves 1-1/4 inch and larger shall be suitable for LPG service, with "WOG" indicated on valve body.

B. General Requirements for Metallic Valves, NPS 2 and Smaller for Vapor Service: Comply with ASME B16.33.

1. CWP Rating: 125 psig.
2. Threaded Ends: Comply with ASME B1.20.1.
3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
6. Service Mark: Valves 1-1/4 inch to NPS 2 shall have initials "WOG" permanently marked on valve body.

C. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim: MSS SP-110.

1. Body: Bronze, complying with ASTM B 584.
2. Ball: Chrome-plated bronze.
3. Stem: Bronze; blowout proof.

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4. Seats: Reinforced TFE; blowout proof.
5. Packing: Threaded-body packnut design with adjustable-stem packing.
6. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
7. CWP Rating: 600 psig.
8. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
9. Service: Suitable for LPG service with "WOG" indicated on valve body.

D. Bronze Plug Valves: MSS SP-78.

1. Body: Bronze, complying with ASTM B 584.
2. Plug: Bronze.
3. Ends: Threaded or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
4. Operator: Square head or lug type with tamperproof feature where indicated.
5. Pressure Class: 125 psig.
6. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
7. Service: Suitable for LPG service with "WOG" indicated on valve body.

E. Valve Boxes:

1. Cast-iron, two-section box.
2. Top section with cover with "GAS" lettering.
3. Bottom section with base to fit over valve and barrel a minimum of 5 inches in diameter.
4. Adjustable cast-iron extensions of length required for depth of bury.
5. Include tee-handle, steel operating wrench with socket end fitting valve nut or flat head and with stem of length required to operate valve.

2.5 PRESSURE REGULATORS

A. General Requirements:

1. Single stage and suitable for LPG.
2. Steel jacket and corrosion-resistant components.
3. Elevation compensator.
4. End Connections: Threaded for regulators NPS 2 and smaller.

B. Line Pressure Regulators: Comply with ANSI Z21.80.

1. Body and Diaphragm Case: Cast iron or die-cast aluminum.
2. Springs: Zinc-plated steel; interchangeable.
3. Diaphragm Plate: Zinc-plated steel.
4. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
5. Orifice: Aluminum; interchangeable.
6. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
7. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet and no pressure sensing piping external to the regulator.

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8. Pressure regulator shall maintain discharge pressure setting downstream and not exceed 150 percent of design discharge pressure at shutoff.
9. Overpressure Protection Device: Factory mounted on pressure regulator.
10. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
11. Maximum Inlet Pressure: 2 psig.

C. Appliance Pressure Regulators: Comply with ANSI Z21.18.

1. Body and Diaphragm Case: Die-cast aluminum.
2. Springs: Zinc-plated steel; interchangeable.
3. Diaphragm Plate: Zinc-plated steel.
4. Seat Disc: Nitrile rubber.
5. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
6. Factory-Applied Finish: Minimum three-layer polyester and polyurethane paint finish.
7. Regulator may include vent limiting device, instead of vent connection, if approved by authorities having jurisdiction.
8. Maximum Inlet Pressure: 1 psig.

2.6 DIELECTRIC UNIONS

A. Dielectric Unions:

1. Description:

a. Standard: ASSE 1079
b. Pressure Rating: 125 psig minimum at 180 deg F.
c. End Connections: Solder joint copper alloy and threaded ferrous.

2.7 LABELING AND IDENTIFYING

A. Detectable Warning Tape: Acid- and alkali-resistant PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored yellow.

PART 3 - EXECUTION

3.1 EARTHWORK

A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

NOT FOR BIDDING

3.2 OUTDOOR PIPING INSTALLATION

A. Comply with NFPA 58 and NFPA 54 requirements for installation and purging of LPG piping.

B. Install underground, LPG piping buried at least 36 inches below finished grade. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

1. If LPG piping is installed less than 36 inches below finished grade, install it in containment conduit.

C. Steel Piping with Protective Coating:

1. Apply joint cover kits to pipe after joining to cover, seal, and protect joints.
2. Repair damage to PE coating on pipe as recommended in writing by protective coating manufacturer.
3. Replace pipe having damaged PE coating with new pipe.

D. Copper Tubing with Protective Coating:

1. Apply joint cover kits over tubing to cover, seal, and protect joints.
2. Repair damage to PE coating on pipe as recommended in writing by protective coating manufacturer.

E. Install fittings for changes in direction and branch connections.

F. Install pressure gage downstream from each service regulator. Pressure gages are specified in Section 230519 "Meters and Gages for HVAC Piping."

3.3 INDOOR PIPING INSTALLATION

A. Comply with NFPA 54 for installation and purging of LPG piping.

B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.

D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

G. Locate valves for easy access.

NOT FOR BIDDING

H. Install LPG piping at uniform grade of 2 percent down toward drip and sediment traps.

I. Install piping free of sags and bends.

J. Install fittings for changes in direction and branch connections.

K. Verify final equipment locations for roughing-in.

L. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.

M. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where readily accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.

1. Construct drips and sediment traps using tee fittings with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.

N. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.

O. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.

P. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.

Q. Connect branch piping from top or side of horizontal piping.

R. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment.

S. Do not use LPG piping as grounding electrode.

T. Install strainer on inlet of each line-pressure regulator.

U. Install pressure gage downstream from each line regulator. Pressure gages are specified in Section 230519 "Meters and Gages for HVAC Piping."

V. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

W. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

X. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

NOT FOR BIDDING

3.4 VALVE INSTALLATION

A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing, or copper connector.

B. Install underground valves with valve boxes.

C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.

3.5 PIPING JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Threaded Joints:

1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
2. Cut threads full and clean using sharp dies.
3. Ream threaded pipe ends to remove burrs and restore full ID of pipe.
4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

D. Welded Joints:

1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
2. Bevel plain ends of steel pipe.
3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.

E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Ch. 22, "Pipe and Tube."

F. Flared Joints: Cut tubing with roll cutting tool. Flare tube end with tool to result in flare dimensions complying with SAE J513. Tighten finger tight, then use wrench. Do not overtighten.

3.6 HANGER AND SUPPORT INSTALLATION

A. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."

B. Comply with requirements for pipe hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

NOT FOR BIDDING

C. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:

1. NPS 1 and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
2. NPS 1-1/4: Maximum span, 108 inches; minimum rod size, 3/8 inch.
3. NPS 1-1/2 and NPS 2: Maximum span, 108 inches; minimum rod size, 3/8 inch.

D. Install hangers for horizontal, corrugated stainless-steel tubing with the following maximum spacing and minimum rod sizes:

1. NPS 3/8: Maximum span, 48 inches; minimum rod size, 3/8 inch.
2. NPS 1/2: Maximum span, 72 inches; minimum rod size, 3/8 inch.
3. NPS 3/4 and Larger: Maximum span, 96 inches; minimum rod, 3/8 inch.

3.7 CONNECTIONS

A. Connect to utility's gas main according to utility's procedures and requirements.

B. Install LPG piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.

C. Install piping adjacent to appliances to allow service and maintenance of appliances.

D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliances and equipment. Install union between valve and appliances or equipment.

E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.8 LABELING AND IDENTIFYING

A. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for piping and valve identification.

B. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.9 FIELD QUALITY CONTROL

A. Test, inspect, and purge LPG according to NFPA 58 and NFPA 54 and requirements of authorities having jurisdiction.

B. LPG piping will be considered defective if it does not pass tests and inspections.

C. Prepare test and inspection reports.

NOT FOR BIDDING

3.10 OUTDOOR PIPING SCHEDULE

A. Underground LPG vapor piping shall be one of the following:

1. PE pipe and fittings joined by heat-fusion; service-line risers with tracer wire terminated in an accessible location.
2. Schedule 40, steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.
3. Annealed-temper copper tube, Type L with wrought-copper fittings and brazed joints. Coat pipe and fittings with protective coating for copper tubing.

B. Aboveground LPG vapor piping shall be one of the following:

1. Schedule 40, steel pipe with malleable-iron fittings and threaded joints.
2. Schedule 40, steel pipe with wrought-steel fittings and welded joints.
3. Annealed-temper copper tube, Type L, with wrought-copper fittings and brazed joints. Coat pipe and fittings with protective coating for copper tubing.

C. Branch Piping in Cast-in-Place Concrete to Single Appliance: Annealed-temper copper, with wrought-copper fittings and brazed joints. Install piping embedded in concrete with no joints in concrete.

D. Containment Conduit: Schedule 40, steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.

3.11 INDOOR PIPING SCHEDULE FOR SYSTEM PRESSURES LESS THAN 0.5 PSIG

A. Aboveground, distribution piping shall be one of the following:

1. Schedule 40, steel pipe with malleable-iron fittings and threaded joints.
2. Schedule 40, steel pipe with wrought-steel fittings and welded joints.

B. Underground, below building piping shall be one of the following:

1. Schedule 40, steel pipe with malleable-iron fittings and threaded joints.
2. Schedule 40, steel pipe with wrought-steel fittings and welded joints.

C. Containment Conduit: Schedule 40, steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.

D. Containment Conduit Vent Piping: Schedule 40, steel pipe with malleable-iron fittings and threaded or wrought-steel fittings with welded joints. Coat underground pipe and fittings with protective coating for steel piping.

3.12 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

A. Aboveground Liquid Piping:

1. Two-piece, full-port, bronze ball valves with bronze trim.

NOT FOR BIDDING

B. Valves for pipe NPS 2 and smaller at service meter shall be one of the following:

1. One-piece, bronze ball valve with bronze trim.
2. Two-piece, full-port, bronze ball valves with bronze trim.
3. Bronze plug valve.

C. Distribution piping valves for pipe NPS 2 and smaller shall be one of the following:

1. One-piece, bronze ball valve with bronze trim.
2. Two-piece, full-port, bronze ball valves with bronze trim.
3. Bronze plug valve.

D. Valves in branch piping for single appliance shall be one of the following:

1. One-piece, bronze ball valve with bronze trim.
2. Two-piece, full-port, bronze ball valves with bronze trim.
3. Bronze plug valve.

END OF SECTION 231126

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SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Rectangular ducts and fittings.
2. Round ducts and fittings.
3. Sheet metal materials.
4. Sealants and gaskets.
5. Hangers and supports.

B. Related Sections:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.2 PERFORMANCE REQUIREMENTS

A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.

B. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and ASCE/SEI 7.

C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.

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6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment, and vibration isolation.

C. Delegated-Design Submittal:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.
5. Design Calculations: Calculations for selecting hangers and supports.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling, including the following:

    a. Lighting fixtures.
    b. Air outlets and inlets.
    c. Speakers.
    d. Sprinklers.
    e. Access panels.
    f. Perimeter moldings.

7. Provide risers, drops, and offsets as required. Bring areas of conflict to engineers attention.

B. Welding certificates.

1.5 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports. AWS D1.2/D1.2M, "Structural

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Welding Code - Aluminum," for aluminum supports. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

B. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."

D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 RECTANGULAR DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.

B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 ROUND DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.

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B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. Transverse Joints in Ducts Larger Than 60 Inches (1524 mm) in Diameter: Flanged.

C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. Fabricate round ducts larger Than 90 inches (2286 mm) in diameter with butt-welded longitudinal seams.

D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SHEET METAL MATERIALS

A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Galvanized Coating Designation: G60 (Z180).
2. Finishes for Surfaces Exposed to View: Mill phosphatized.

C. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.

D. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304 or 316, as indicated in the "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule" Article.

E. Aluminum Sheets: Comply with ASTM B 209 (ASTM B 209M) Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.

F. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

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1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.

G. Tie Rods: Galvanized steel, 1/4-inch (6-mm) minimum diameter for lengths 36 inches (900 mm) or less; 3/8-inch (10-mm) minimum diameter for lengths longer than 36 inches (900 mm).

2.4 SEALANT AND GASKETS

A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.

B. Two-Part Tape Sealing System:

1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
2. Tape Width: 3 inches (76 mm).
3. Sealant: Modified styrene acrylic.
4. Water resistant.
5. Mold and mildew resistant.
6. Maximum Static-Pressure Class: 10-inch wg (2500 Pa), positive and negative.
7. Service: Indoor and outdoor.
8. Service Temperature: Minus 40 to plus 200 deg F (Minus 40 to plus 93 deg C).
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
10. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
11. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Water-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 10-inch wg (2500 Pa), positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.

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4. Class: 25.
5. Use: O.
6. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

F. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of3 cfm/100 sq. ft. at 1-inch wg (0.14 L/s per sq. m) and shall be rated for10-inch wg (2500-Pa) static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.5 HANGERS AND SUPPORTS

A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.

B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.

C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1 (Table 5-1M), "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."

D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.

E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.

F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.

G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.

H. Trapeze and Riser Supports:

1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

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PART 3 - EXECUTION

3.1 DUCT INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.

B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.

C. Install round ducts in maximum practical lengths.

D. Install ducts with fewest possible joints.

E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.

F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.

G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.

H. Install ducts with a clearance of 1 inch (25 mm), plus allowance for insulation thickness.

I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.

J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches (38 mm).

K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers.

L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials.

3.2 INSTALLATION OF EXPOSED DUCTWORK

A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.

B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.

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C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.

D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.

E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 ADDITIONAL INSTALLATION REQUIREMENTS FOR COMMERCIAL KITCHEN HOOD EXHAUST DUCT

A. Install commercial kitchen hood exhaust ducts without dips and traps that may hold grease, and sloped a minimum of 2 percent to drain grease back to the hood.

B. Install fire-rated access panel assemblies at each change in direction and at maximum intervals of 20 feet (6 m) in horizontal ducts, and at every floor for vertical ducts, or as indicated on Drawings. Locate access panel on top or sides of duct a minimum of 1-1/2 inches (38 mm) from bottom of duct.

C. Do not penetrate fire-rated assemblies except as allowed by applicable building codes and authorities having jurisdiction.

3.4 DUCT SEALING

A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":

1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
2. Outdoor, Supply-Air Ducts: Seal Class A.
3. Outdoor, Exhaust Ducts: Seal Class C.
4. Outdoor, Return Air Ducts: Seal Class C.
5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg (500 Pa) and Lower: Seal Class B.
6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg (500 Pa): Seal Class A.
7. Unconditioned Space, Exhaust Ducts: Seal Class C.
8. Unconditioned Space, Return-Air Ducts: Seal Class B.
9. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg (500 Pa) and Lower: Seal Class C.
10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg (500 Pa): Seal Class B.
11. Conditioned Space, Exhaust Ducts: Seal Class B.
12. Conditioned Space, Return-Air Ducts: Seal Class C.

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3.5 HANGER AND SUPPORT INSTALLATION

A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."

B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.

1. Where practical, install concrete inserts before placing concrete.
2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches (100 mm) thick.
4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches (100 mm) thick.
5. Do not use powder-actuated concrete fasteners for seismic restraints.

C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1 (Table 5-1M), "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches (610 mm) of each elbow and within 48 inches (1200 mm) of each branch intersection.

D. Hangers Exposed to View: Threaded rod and angle or channel supports.

E. Support vertical ducts with steel angles or channels secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet (5 m).

F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.6 CONNECTIONS

A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."

B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.7 START UP

A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.8 DUCT SCHEDULE

A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:

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1. Pool Mechanical Building: All ductwork, hangers, and duct accessories shall be aluminum construction.

B. Supply Ducts:

1. Ducts Connected to Rooftop and Make-Up Air-Handling Units:

a. Pressure Class: Positive 2-inch wg (500 Pa).
b. Minimum SMACNA Seal Class: A.
c. SMACNA Leakage Class for Rectangular: 6.
d. SMACNA Leakage Class for Round and Flat Oval: 6.

C. Return Ducts:

1. Ducts Connected to Rooftop Units:

a. Pressure Class: Positive or negative 2-inch wg (500 Pa).
b. Minimum SMACNA Seal Class: A.
c. SMACNA Leakage Class for Rectangular: 6.
d. SMACNA Leakage Class for Round and Flat Oval: 6.

D. Exhaust Ducts:

1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:

a. Pressure Class: Negative 2-inch wg (500 Pa).
b. Minimum SMACNA Seal Class: A if negative pressure, and A if positive pressure.
c. SMACNA Leakage Class for Rectangular: 12.
d. SMACNA Leakage Class for Round and Flat Oval: 6.

2. Ducts Connected to Commercial Kitchen Hoods: Comply with NFPA 96.

a. Exposed to View: Type 304, stainless-steel sheet, No. 4 finish.
b. Concealed: Black Carbon-steel sheet – 16 ga.
c. Welded seams and joints. Continuous, liquid tight, and external.
d. Pressure Class: Positive or negative 2-inch wg (500 Pa).
e. Minimum SMACNA Seal Class: Welded seams, joints, and penetrations.
f. SMACNA Leakage Class: 3.

E. Intake-Air Ducts:

1. Duct :

a. Pressure Class: Positive or negative 2-inch wg (500 Pa).
b. Minimum SMACNA Seal Class: A.
c. SMACNA Leakage Class for Rectangular: 6.
d. SMACNA Leakage Class for Round and Flat Oval: 6.

F. Intermediate Reinforcement:

1. Galvanized-Steel Ducts: Galvanized steel.

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2. Stainless-Steel Ducts:

   a. Exposed to Airstream: Match duct material.
   b. Not Exposed to Airstream: Match duct material.

3. Aluminum Ducts: Aluminum.

G. Elbow Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."

   a. Velocity 1000 fpm (5 m/s) or Lower:
      1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
      2) Mitered Type RE 4 without vanes.

   b. Velocity 1000 to 1500 fpm (5 to 7.6 m/s):
      1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
      2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
      3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

   c. Velocity 1500 fpm (7.6 m/s) or Higher:
      1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
      2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
      3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."

   a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
   b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
   c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."

   a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.

      1) Velocity 1000 fpm (5 m/s) or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.

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2) Velocity 1000 to 1500 fpm (5 to 7.6 m/s): 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
3) Velocity 1500 fpm (7.6 m/s) or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
4) Radius-to Diameter Ratio: 1.5.

b. Round Elbows, 12 Inches (305 mm) and Smaller in Diameter: Stamped or pleated.
c. Round Elbows, 14 Inches (356 mm) and Larger in Diameter: Standing seam.

H. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."

a. Rectangular Main to Rectangular Branch: 45-degree entry.
b. Rectangular Main to Round Branch: Spin in.

2. Round: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.

a. Velocity 1000 fpm (5 m/s) or Lower: 90-degree tap.
b. Velocity 1000 to 1500 fpm (5 to 7.6 m/s): Conical tap.
c. Velocity 1500 fpm (7.6 m/s) or Higher: 45-degree lateral.

END OF SECTION 233113

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SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:
1. Manual volume dampers.
2. Control dampers.
3. Flange connectors.
4. Turning vanes.
5. Duct-mounted access doors.
6. Flexible connectors.
7. Flexible ducts.
8. Duct accessory hardware.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:

a. Special fittings.
b. Manual volume damper installations.
c. Control-damper installations.
d. Fire-damper and smoke-damper installations, including sleeves; and duct-mounted access doors.
e. Wiring Diagrams: For power, signal, and control wiring.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

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B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Galvanized Coating Designation: G60.
2. Exposed-Surface Finish: Mill phosphatized.

B. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and finish for exposed ducts.

C. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.

D. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.

E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.

F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:

1. Standard leakage rating, with linkage outside airstream.
2. Suitable for horizontal or vertical applications.
3. Frames:

   a. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel.
   b. Mitered and welded corners.
   c. Flanges for attaching to walls and flangeless frames for installing in ducts.

4. Blades:

   a. Multiple or single blade.
   b. Parallel- or opposed-blade design.
   c. Stiffen damper blades for stability.
   d. Galvanized-steel, 0.064 inch thick.

5. Blade Axles: Galvanized steel.
6. Bearings:

   a. Oil-impregnated bronze.

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b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.

7. Tie Bars and Brackets: Galvanized steel.

B. Standard, Aluminum, Manual Volume Dampers:

1. Standard leakage rating, with linkage outside airstream.
2. Suitable for horizontal or vertical applications.
3. Frames: Hat-shaped, 0.10-inch-thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
4. Blades:

a. Multiple or single blade.
b. Parallel- or opposed-blade design.
c. Stiffen damper blades for stability.
d. Roll-Formed Aluminum Blades: 0.10-inch-thick aluminum sheet.
e. Extruded-Aluminum Blades: 0.050-inch-thick extruded aluminum.

5. Blade Axles: Galvanized steel.
6. Bearings:

a. Oil-impregnated bronze.
b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.

7. Tie Bars and Brackets: Aluminum

C. Jackshaft:

1. Size: 0.5-inch diameter
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

D. Damper Hardware:

1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch-thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

2.4 CONTROL DAMPERS

A. Frames:

1. Hat shaped.
2. 0.094-inch-thick, galvanized sheet steel.
3. Mitered and welded corners.

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B. Blades:

1. Multiple blade with maximum blade width of 6 inches.
2. Parallel- and opposed-blade design.
3. Galvanized-steel.
4. 0.064 inch thick single skin or 0.0747-inch-thick dual skin.
5. Blade Edging: Closed-cell neoprene.
6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.

C. Blade Axles: 1/2-inch-diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.

1. Operating Temperature Range: From minus 40 to plus 200 deg F.

D. Bearings:

1. Oil-impregnated bronze.
2. Dampers in ducts with pressure classes of 3 inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
3. Thrust bearings at each end of every blade.

2.5 FLANGE CONNECTORS

A. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.

B. Material: Galvanized steel.

C. Gage and Shape: Match connecting ductwork.

2.6 TURNING VANES

A. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.

B. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."

D. Vane Construction: Single wall.

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2.7 DUCT-MOUNTED ACCESS DOORS

A. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."

1. Door:

a. Double wall, rectangular.
b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
c. Vision panel.
d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
e. Fabricate doors airtight and suitable for duct pressure class.

2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
3. Number of Hinges and Locks:

a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.

2.8 FLEXIBLE CONNECTORS

A. Materials: Flame-retardant or noncombustible fabrics.

B. Coatings and Adhesives: Comply with UL 181, Class 1.

C. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to two strips of 2-3/4-inch- wide, 0.028-inch-thick, galvanized sheet steel or 0.032-inch-thick aluminum sheets. Provide metal compatible with connected ducts.

D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.

1. Minimum Weight: 26 oz./sq. yd..
2. Tensile Strength: 480 lbf/inch (84 N/mm) in the warp and 360 lbf/inch in the filling.
3. Service Temperature: Minus 40 to plus 200 deg F.

E. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.

1. Minimum Weight: 24 oz./sq. yd..
2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
3. Service Temperature: Minus 50 to plus 250 deg F.

2.9 FLEXIBLE DUCTS

A. Insulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire; 1-1/2” thick 0.6 LB fibrous-glass insulation; aluminized vapor-barrier film.

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1. Pressure Rating: 10-inch wg positive.
2. Maximum Air Velocity: 4000 fpm.
3. Temperature Range: Minus 20 to plus 210 deg F.
4. Insulation R-value: Comply with ASHRAE/IESNA 90.1.

B. Flexible Duct Connectors:

1. Clamps: Nylon strap in sizes 3 through 18 inches, to suit duct siz

2.10 DUCT ACCESSORY HARDWARE

A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.

B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards" for fibrous-glass ducts.

B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.

C. Install control dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.

D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.

1. Install steel volume dampers in steel ducts.
2. Install aluminum volume dampers in aluminum ducts.

E. Set dampers to fully open position before testing, adjusting, and balancing.

F. Install test holes at fan inlets and outlets and elsewhere as indicated.

G. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:

1. On both sides of duct coils.
2. Upstream and downstream from duct filters.

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3. At outdoor-air intakes and mixed-air plenums.
4. At drain pans and seals.
5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
7. At each change in direction and at maximum 50-foot spacing.
8. Upstream and downstream from turning vanes.
9. Upstream or downstream from duct silencers.
10. Control devices requiring inspection.
11. Elsewhere as indicated.

H. Install access doors with swing against duct static pressure.

I. Access Door Sizes:

1. One-Hand or Inspection Access: 8 by 5 inches.
2. Two-Hand Access: 12 by 6 inches.
3. Head and Hand Access: 18 by 10 inches.
4. Head and Shoulders Access: 21 by 14 inches.
5. Body Access: 25 by 14 inches.
6. Body plus Ladder Access: 25 by 17 inches.

J. Label access doors according to Section 230553 "Identification for HVAC Equipment" to indicate the purpose of access door.

K. Install flexible connectors to connect ducts to equipment.

L. Connect diffusers or light troffer boots to ducts directly or with maximum lengths of flexible duct clamped or strapped in place.

M. Connect flexible ducts to metal ducts with draw bands.

N. Install duct test holes where required for testing and balancing purposes.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors and verify that purpose of access door can be performed.
3. Inspect turning vanes for proper and secure installation.

END OF SECTION 233300

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SECTION 233423 - HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Centrifugal roof ventilators.
2. Ceiling-mounted ventilators.
3. In-line centrifugal fans.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
2. Wiring Diagrams: For power, signal, and control wiring.
3. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
4. Design Calculations: Calculate requirements for selecting vibration isolators and for designing vibration isolation bases.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.4 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.

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PART 2 - PRODUCTS

2.1 CENTRIFUGAL ROOF VENTILATORS

A. Manufacturer:

1. Captive Aire.

B. Housing: Removable, spun-aluminum, dome top and outlet baffle; square one-piece, aluminum base with venturi inlet cone.

1. Upblast Units: Provide spun-aluminum discharge baffle to direct discharge air upward, with rain and snow drains and grease collector.
2. Hinged Subbase: Galvanized-steel hinged arrangement permitting service and maintenance.

C. Fan Wheels: Aluminum hub and wheel with backward-inclined blades.

D. Belt Drives:

1. Resiliently mounted to housing.
2. Fan Shaft: Turned, ground, and polished steel, keyed to wheel hub.
3. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
4. Pulleys: Cast-iron, adjustable-pitch motor pulley.
5. Fan and motor isolated from exhaust airstream.
6. Motor rated for operation with VFD.

E. Accessories:

1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
2. Disconnect Switch: Nonfusible type, with thermal-overload protection mounted weatherproof outside fan housing, factory wired through an internal aluminum conduit.
3. Bird Screens: Removable, 1/2-inch (13-mm) mesh, aluminum or brass wire.
4. UL 705 and UL 762 rated. High heat operation. Grease classification..
5. Grease box.

F. Roof Curbs: Galvanized steel; mitered and welded corners; 1-1/2-inch- (40-mm-) thick, rigid, fiberglass insulation adhered to inside walls; and 1-1/2-inch (40-mm) wood nailer. Size as required to suit roof opening and fan base.

1. Mounting Pedestal: Galvanized steel with removable access panel.
2. Vented Curb: Unlined with louvered vents in vertical sides. 20 inches high.

2.2 CEILING MOUNTED VENTILATORS

A. Manufacturer’s:

1. Greenheck Fan Corporation

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2. Loren Cook Company
3. PennBarry.

B. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel shall be removable for service.

C. Grille: Painted aluminum, louvered grille with flange on intake and thumbscrew attachment to fan housing.

D. Electrical Requirements: Junction box for electrical connection on housing and receptacle for motor plug-in.

E. Accessories:

1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
2. Manual Starter Switch: Single-pole rocker switch assembly with cover and pilot light.
3. Isolation: Spring Type vibration isolators.
4. Manufacturer's standard roof jack or wall cap and transition fittings.

2.3 IN-LINE CENTRIFUGAL FANS

A. Manufacturer’s:

1. Greenheck Fan Corporation
2. Loren Cook Company
3. PennBarry.

B. Housing: Split, spun aluminum with aluminum straightening vanes, inlet and outlet flanges, and support bracket adaptable to floor, side wall, or ceiling mounting.

C. Direct-Drive Units: Motor mounted in airstream, factory wired to disconnect switch located on outside of fan housing; with wheel, inlet cone, and motor on swing-out service door.

D. Fan Wheels: Aluminum, airfoil blades welded to aluminum hub.

E. Accessories:

1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.

F. Capacities and Characteristics:

1. Vibration Isolators:

a. Type: Spring Type hangers.
b. Static Deflection: 1 inch (25 mm).

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2.4 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough s driven load will not require motor to operate in service factor range above 1.

B. Enclosure Type: Totally enclosed, fan cooled.

2.5 SOURCE QUALITY CONTROL

A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.

B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Equipment Mounting:

1. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."

B. Secure roof-mounted fans to roof curbs with cadmium-plated hardware.

C. Ceiling Units: Suspend units from structure.

D. Support suspended units from structure using threaded steel rods and spring hangers having a static deflection of 1 inch (25 mm). Vibration-control devices are specified in Section 230548.13 "Vibration Controls for HVAC."

E. Install units with clearances for service and maintenance.

F. Label units according to requirements specified in Section 230553 "Identification for HVAC Piping and Equipment."

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3.2 CONNECTIONS

A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 233300 "Air Duct Accessories."

B. Install ducts adjacent to power ventilators to allow service and maintenance.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Tests and Inspections:

1. Verify that shipping, blocking, and bracing are removed.
2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
3. Verify that cleaning and adjusting are complete.
4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
5. Adjust belt tension.
6. Adjust damper linkages for proper damper operation.
7. Verify lubrication for bearings and other moving parts.
8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
9. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
10. Shut unit down and reconnect automatic temperature-control operators.
11. Remove and replace malfunctioning units and retest as specified above.

C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Prepare test and inspection reports.

3.4 ADJUSTING

A. Adjust damper linkages for proper damper operation.

B. Adjust belt tension.

C. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.

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D. Replace fan and motor pulleys as required to achieve design airflow.

E. Lubricate bearings.

END OF SECTION 233423

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SECTION 233713.23 - AIR REGISTERS AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Adjustable blade face registers.
2. Fixed face grilles.
3. Perforated face diffusers.

B. Related Requirements:

1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to registers and grilles.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 REGISTERS

A. Adjustable Blade Face Register:

1. Material: Aluminum.
2. Finish: Baked enamel, white.
3. Face Blade Arrangement: Horizontal spaced 3/4 inch (19 mm) apart.
4. Core Construction: Integral.
5. Rear-Blade Arrangement: Vertical spaced 3/4 inch (19 mm) apart.
6. Frame: 1-3/4 inches (32 mm) wide.
7. Mounting: Countersunk screw.
8. Damper Type: Adjustable opposed blade for registers installed above drywall ceilings.

2.2 GRILLES

A. Fixed Face Grille:

1. Material: Aluminum.
2. Finish: Baked enamel, white.
3. Face Blade Arrangement: Horizontal; spaced 3/4 inch (19 mm) apart.
4. Core Construction: Integral.
5. Frame: 1-1/4 inches (32 mm) wide.

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6. Mounting: Countersunk screw.
7. Accessory: Filter.

B. Perforated Face Diffusers:

1. 24 inch by 24 inch face, aluminum construction, white finish, flush face, and lay-in border.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install registers and grilles level and plumb.

B. Outlets and Inlets Locations: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

C. Install registers and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.2 ADJUSTING

A. After installation, adjust registers and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.23

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SECTION 237413 - PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes packaged, outdoor, central-station air-handling units (rooftop units) with the following components and accessories:

1. Direct-expansion cooling.
2. Gas furnace.
3. Economizer outdoor- and return-air damper section.
4. Integral, space temperature controls.
5. Roof curbs.

1.2 DEFINITIONS

A. Outdoor-Air Refrigerant Coil: Refrigerant coil in the outdoor-air stream to reject heat during cooling operations and to absorb heat during heating operations. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.

B. Outdoor-Air Refrigerant-Coil Fan: The outdoor-air refrigerant-coil fan in RTUs. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.

C. RTU: Rooftop unit. As used in this Section, this abbreviation means packaged, outdoor, central-station air-handling units. This abbreviation is used regardless of whether the unit is mounted on the roof or on a concrete base on ground.

D. Supply-Air Fan: The fan providing supply-air to conditioned space. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.

E. Supply-Air Refrigerant Coil: Refrigerant coil in the supply-air stream to absorb heat (provide cooling) during cooling operations and to reject heat (provide heating) during heating operations. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.

1.3 PERFORMANCE REQUIREMENTS

A. Wind Resistance Performance:

1. Minimum 10 lb/sq. ft multiplied by the maximum area of the mechanical component projected on a vertical plane that is normal to the wind direction, and 45 degrees either side of normal.

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1.4 ACTION SUBMITTALS

A. Product Data: Include manufacturer's technical data for each RTU, including rated capacities, dimensions, required clearances, characteristics, furnished specialties, and accessories.

B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

1. Wiring Diagrams: Power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

A. Field quality-control test reports.

B. Warranty.

1.6 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.7 QUALITY ASSURANCE

A. ARI Compliance:

1. Comply with ARI 203/110 and ARI 303/110 for testing and rating energy efficiencies for RTUs.
2. Comply with ARI 270 for testing and rating sound performance for RTUs.

B. ASHRAE Compliance:

1. Comply with ASHRAE 15 for refrigerant system safety.
2. Comply with ASHRAE 33 for methods of testing cooling and heating coils.
3. Comply with applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

C. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

D. NFPA Compliance: Comply with NFPA 90A and NFPA 90B.

E. UL Compliance: Comply with UL 1995.

F. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

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1.8 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to replace components of RTUs that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Compressors: Manufacturer's standard, but not less than five years from date of Substantial Completion.
2. Warranty Period for Gas Furnace Heat Exchangers: Manufacturer's standard, but not less than 10 years from date of Substantial Completion.
3. Warranty Period for Solid-State Ignition Modules: Manufacturer's standard, but not less than three years from date of Substantial Completion.
4. Warranty Period for Control Boards: Manufacturer's standard, but not less than three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Trane, Carrier, York, Lennox, or McQuay.

2.2 CASING

A. Exterior Casing Material: Galvanized steel with factory-painted finish, with pitched roof panels and knockouts with grommet seals for electrical and piping connections and lifting lugs.

B. Condensate Drain Pans: Formed sections of galvanized or stainless-steel sheet, a minimum of 2 inches deep, and complying with ASHRAE 62.1.

1. Double-Wall Construction: Fill space between walls with foam insulation and seal moisture tight.
2. Drain Connections: Threaded nipple both sides of drain pan.
3. Pan-Top Surface Coating: Corrosion-resistant compound.

C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

2.3 FANS

A. Direct-Driven Supply Air Fans: Double width, forward curved or backward inclined, centrifugal; with permanently lubricated, motor resiliently mounted in the fan inlet. Aluminum or painted-steel wheels, and galvanized- or painted-steel fan scrolls.

B. Belt-Driven Supply-Air Fans: Double width, forward curved, centrifugal; with permanently lubricated, single-speed motor installed on an adjustable fan base resiliently mounted in the casing. Aluminum or painted-steel wheels, and galvanized- or painted-steel fan scrolls.

C. Condenser-Coil Fan: Propeller, mounted on shaft of permanently lubricated motor.

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2.4 COILS

A. Supply-Air Refrigerant Coil:

1. Aluminum or Copper-plate fin and seamless internally grooved copper tube in steel casing with equalizing-type vertical distributor.
2. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate pan.
3. Coil Split: Interlaced.
4. Condensate Drain Pan: Galvanized steel with corrosion-resistant coating or Stainless steel formed with pitch and drain connections complying with ASHRAE 62.1.

B. Outdoor-Air Refrigerant Coil:

1. Aluminum or Copper-plate fin and seamless internally grooved copper tube in steel casing with equalizing-type vertical distributor.
2. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate pan.

2.5 REFRIGERANT CIRCUIT COMPONENTS

A. Number of Refrigerant Circuits: One.

B. Compressor: Hermetic, scroll, mounted on vibration isolators; with internal overcurrent and high-temperature protection, internal pressure relief, and crankcase heater.

C. Refrigeration Specialties:

1. Refrigerant: R-410A.
2. Expansion valve with replaceable thermostatic element.
3. Refrigerant filter/dryer.
4. Manual-reset high-pressure safety switch.
5. Automatic-reset low-pressure safety switch.
6. Minimum off-time relay.
7. Automatic-reset compressor motor thermal overload.
8. Brass service valves installed in compressor suction and liquid lines.

2.6 AIR FILTRATION

A. Minimum arrestance according to ASHRAE 52.1, and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.

1. Pleated: Minimum 80 percent arrestance, and MERV 5.

2.7 GAS FURNACE

A. Description: Factory assembled, piped, and wired; complying with ANSI Z21.47 and NFPA 54.

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1. CSA Approval: Designed and certified by and bearing label of CSA.

B. Burners: Stainless steel.

1. Fuel: propane gas.
2. Ignition: Electronically controlled electric spark or hot-surface igniter with flame sensor.

C. Heat-Exchanger and Drain Pan: Stainless steel.

D. Venting: Gravity vented.

E. Safety Controls:

1. Gas Control Valve: Single stage.
2. Gas Train: Single-body, regulated, redundant, 24 V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

2.8 DAMPERS

A. Outdoor-Air Damper: Linked damper blades, for 0 to 25 percent outdoor air, with motorized damper and filter.

B. Outdoor- and Return-Air Mixing Dampers: Parallel- or opposed-blade galvanized-steel dampers mechanically fastened to cadmium plated for galvanized-steel operating rod in reinforced cabinet. Connect operating rods with common linkage and interconnect linkages so dampers operate simultaneously.

1. Damper Motor: Modulating with adjustable minimum position.
2. Relief-Air Damper: Gravity actuated or motorized, as required by ASHRAE/IESNA 90.1, with bird screen and hood.

2.9 ELECTRICAL POWER CONNECTION

A. Provide for single connection of power to unit with unit-mounted disconnect switch accessible from outside unit and control-circuit transformer with built-in overcurrent protection.

2.10 CONTROLS

A. Basic Unit Controls:

1. Control voltage transformer.
2. Wall-mounted thermostat or sensor with the following features:

a. Heat-cool-off switch.
b. Fan on-auto switch.
c. Fan-speed switch.
d. Automatic changeover.
e. Adjustable deadband.
f. Expose set point.

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g. Exposed indication.
h. Degree F indication.
i. Unoccupied-period-override push button.
j. Data entry and access port to input temperature set points, occupied and unoccupied periods, and output room temperature, supply-air temperature, operating mode, and status.

2.11 ACCESSORIES

A. Duplex, 115-V, ground-fault-interrupter outlet with 15-A overcurrent protection. Include transformer if required. Outlet shall be energized even if the unit main disconnect is open.

B. Filter differential pressure switch with sensor tubing on either side of filter. Set for final filter pressure loss.

C. Coil guards of painted, galvanized-steel wire.

2.12 ROOF CURBS

A. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.

1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.

a. Materials: ASTM C 1071, Type I or II.
b. Thickness: 1 inch (25 mm).

2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.

a. Liner Adhesive: Comply with ASTM C 916, Type I.
b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in casing.
c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
d. Liner Adhesive: Comply with ASTM C 916, Type I.

B. Curb Height: 14 inches (355 mm).

NOT FOR BIDDING

PART 3 - EXECUTION

3.1 INSTALLATION

A. Roof Curb: Install on roof structure or concrete base, level and secure according to NRCA's "Low-Slope Membrane Roofing Construction Details Manual," Illustration "Raised Curb Detail for Rooftop Air Handling Units and Ducts." And ARI Guideline B. Install RTUs on curbs and coordinate roof penetrations and flashing with roof construction. Secure RTUs to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts.

B. Unit Support: Install unit level on structural curbs. Coordinate wall penetrations and flashing with wall construction. Secure RTUs to structural support with anchor bolts.

C. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.

D. Install piping adjacent to RTUs to allow service and maintenance.

1. Gas Piping: Comply with applicable requirements in Section 231126 "Facility Liquefied-Petroleum Gas Piping." Connect gas piping to burner, full size of gas train inlet, and connect with union and shutoff valve with sufficient clearance for burner removal and service.

E. Duct installation requirements are specified in other HVAC Sections. Drawings indicate the general arrangement of ducts. The following are specific connection requirements:

1. Install ducts to terminations at top of roof curb.
2. Remove roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.
3. Connect supply ducts to RTUs with flexible duct connectors specified in Section 233300 "Air Duct Accessories."
4. Install return-air duct continuously through roof structure.
5. Install normal-weight, 3000-psi , compressive strength (28-day) concrete mix inside roof curb, 4 inches thick. Concrete, formwork, and reinforcement are specified with concrete.

3.2 FIELD QUALITY CONTROL

A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections. Report results in writing.

B. Perform tests and inspections and prepare test reports.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing. Report results in writing.

C. Tests and Inspections:

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1. After installing RTUs and after electrical circuitry has been energized, test units for compliance with requirements.
2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Remove and replace malfunctioning units and retest as specified above.

3.3 CLEANING AND ADJUSTING

A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to site during other-than-normal occupancy hours for this purpose.

B. After completing system installation and testing, adjusting, and balancing RTU and air-distribution systems, clean filter housings and install new filters.

END OF SECTION 237413

NOT FOR BIDDING

SECTION 237423.13 - PACKAGED, DIRECT-FIRED, OUTDOOR, HEATING-ONLY MAKEUP-AIR UNITS

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes direct-fired heating and ventilating units.

1.2 ACTION SUBMITTALS

A. Product Data: For each type and configuration of outdoor direct-fired heating and ventilating unit.

B. Shop Drawings: For each type and configuration of outdoor direct-fired heating and ventilating unit.

1. Include plans, elevations, sections, and mounting attachment details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Design Calculations: Calculate requirements for selecting vibration isolators and for designing vibration isolation bases.

1.3 INFORMATIONAL SUBMITTALS

A. Sample Warranty: For manufacturer's special warranty.

1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

A. Comply with NFPA 70.

B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

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1.6 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of direct-fired heating and ventilating units that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Heat Exchangers: Manufacturer's standard, but not less than 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Captive Aire.

2.2 SYSTEM DESCRIPTION

A. Factory-assembled, prewired, self-contained unit consisting of cabinet, supply fan, controls, filters, and direct-fired gas burner to be installed exterior to the building.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.3 UNIT CASINGS

A. General Fabrication Requirements for Casings:

1. Forming: Form walls, roofs, and floors with at least two breaks at each joint.
2. Casing Joints: Sheet metal screws or pop rivets, factory sealed with water-resistant sealant.
3. Factory Finish for Galvanized-Steel Casings: Apply manufacturer's standard primer immediately after cleaning and pretreating.
4. Air-Handling-Unit Mounting Frame: Formed galvanized-steel channel or structural channel supports, designed for low deflection, welded with integral lifting lugs.

a. Seismic Fabrication Requirements: Fabricate mounting base and attachment to air-handling-unit sections, accessories, and components with reinforcement strong enough to withstand seismic forces defined in Section 230548 "Vibration and Seismic Controls for HVAC" when air-handling-unit frame is anchored to building structure.

5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

B. Configuration: Horizontal unit with bottom discharge for roof-mounting installation.

C. Cabinet: Galvanized-steel panels, formed to ensure rigidity and supported by galvanized-steel channels or structural channel supports with lifting lugs. Duct flanges at inlet and outlet. Pitched

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roof panels and knockouts with grommet seals for electrical and piping connections and lifting lugs.

D. Outer Casing: 0.0359-inch ((0.912-mm)) thick steel with heat-resistant, baked-enamel over-corrosion-resistant-treated surface in color to match fan section.

E. Inner Casing:

1. Burner Section Inner Casing: 0.0299-inch- (0.759-mm-) thick steel.
2. Double-wall casing with inner wall of solid steel, for the following sections:

   a. Blower section.
   b. Filter section.
   c. Inlet plenum.
   d. Discharge plenum.
   e. Access Doors: Hinged with handles for burner and fan motor assemblies on both sides of unit.

3. Internal Insulation: Fibrous-glass duct lining, neoprene coated, comply with ASTM C 1071, Type II, applied on complete unit.

   a. Thickness: 1 inch (25 mm).
   b. Insulation Adhesive: Comply with ASTM C 916, Type I.
   c. Density: 3.0 lb/cu. ft. (48.0 kg/cu. m).
   d. Mechanical Fasteners: Galvanized steel suitable for adhesive, mechanical, or welding attachment to casing without damaging liner when applied as recommended by manufacturer and without causing air leakage.

F. Discharge Section: Galvanized-steel assembly with two-position, motorized, parallel-blade dampers with nylon bushings.

1. Pattern: Single deflection.
2. Leakage: Standard leakage.

G. Discharge Section: Downstream discharge plenum insulated with 1-inch (25-mm), 1.5-lb/cu. ft. (24.0-kg/cu. m) fibrous glass.

H. Casing Insulation and Adhesive:

1. Materials: ASTM C 1071, Type I.
2. Location and Application: Factory applied with adhesive and mechanical fasteners to the internal surface of section panels downstream from, and including, the heating-coil section.

I. Inspection and Access Panels and Access Doors: Formed and reinforced, single- or double-wall and insulated panels of same materials and thicknesses as casing.

2.4 ACCESSORIES

A. Low fire start, inlet pressure guage, manifold pressure guage, AC interlock relay.

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B. Separate 120 VAC wiring package for remote VFD operation and demand controlled ventilation..

2.5 OUTDOOR-AIR INTAKE HOOD

A. Type: Manufacturer's standard hood.

B. Materials: Match cabinet.

C. Bird Screen: Comply with requirements in ASHRAE 62.1.

D. Filter: Aluminum, 2 inches (50 mm) cleanable.

E. Configuration: Designed to inhibit wind-driven rain and snow from entering unit.

2.6 ROOF CURBS

A. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.

1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
2. Thickness: 1 inch (25 mm).
3. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.

a. Liner Adhesive: Comply with ASTM C 916, Type I.
b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
d. Liner Adhesive: Comply with ASTM C 916, Type I.

B. Curb Height: 14 inches (355 mm).

2.7 SUPPLY-AIR FAN

A. Fan Type: Centrifugal, rated according to AMCA 210; statically and dynamically balanced, galvanized steel, mounted on solid-steel shaft with heavy-duty, self-aligning, permanently lubricated ball bearings. Bearing rating: L50 of 200,000 hours rated for operation with a VFD.

B. Drive: V-belt drive with matching fan pulley and adjustable motor sheaves and belt assembly.

C. Mounting: Fan wheel, motor, and drives shall be mounted in fan casing with spring isolators.

D. Fan-Shaft Lubrication Lines: Extended to a location outside the casing.

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2.8 AIR FILTERS

A. Comply with NFPA 90B.

B. Cleanable Filters: Cleanable metal mesh.

1. Thickness: 2 inches (50 mm).

2.9 DAMPERS

A. Outdoor-Air Damper: Galvanized-steel, opposed-blade dampers with vinyl blade seals and stainless-steel jamb seals, having a maximum leakage of 10 cfm/sq. ft. (51 L/s per sq. m) of damper area, at a differential pressure of 2-inch wg (448 Pa).

B. Damper Operator: Direct coupled, electronic with spring return or fully modulating as required by the control sequence.

2.10 DIRECT-FIRED GAS BURNER

A. Description: Factory assembled, piped, and wired; and complying with ANSI Z21.47, "Gas-Fired Central Furnaces," and with NFPA 54, "National Fuel Gas Code."

1. CSA Approval: Designed and certified by and bearing label of CSA.
2. Burners: Aluminized steel with stainless-steel inserts.

a. Gas Control Valve: Modulating.
b. Fuel: Propane gas.
c. Minimum Combustion Efficiency: 92 percent.
d. Ignition: Electronically controlled electric spark with flame sensor.

B. Safety Controls:

1. Vent Flow Verification: Differential pressure switch to verify open vent.
2. Control Transformer: 24-V ac.
3. High Limit: Thermal switch or fuse to stop burner.
4. Gas Train: Regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, electronic modulating temperature control valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff all in one body.
5. Purge period timer shall automatically delay burner ignition and bypass low-limit control.
6. Gas Manifold: Safety switches and controls complying with ANSI standards and FM Global.
7. Airflow Proving Switch: Differential pressure switch senses correct airflow before energizing pilot.
8. Automatic-Reset, High-Limit Control Device: Stops burner and closes main gas valve if high-limit temperature is exceeded.
9. Safety Lockout Switch: Locks out ignition sequence if burner fails to light after three tries. Controls are reset manually by turning the unit off and on.

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2.11 CONTROLS

A. Coordinate controls with EMS plus control panel being furnished with the hood by others.

B. Control Devices:

1. Remote Thermostat: Adjustable room thermostat with temperature readout.
2. Static-Pressure Transmitter: Nondirectional sensor with suitable range for expected input, and temperature compensated.
3. Fire-Protection Thermostats: Fixed or adjustable settings to operate at not less than 75 deg F (24 deg C) above normal maximum operating temperature.
4. Ionization-Type Smoke Detectors: 24-V dc, nominal; self-resetting; plug-in arrangement; integral visual-indicating light; sensitivity that can be tested and adjusted in place after installation; integral addressable module; remote control capability; responsive to both visible and invisible products of combustion; self-compensating for changes in environmental conditions.
5. Duct temperature sensor.

C. Fan Control: Interlock fan to start with exhaust fan(s) to which this heating and ventilating unit is associated for makeup air.

D. Outdoor-Air Damper Control, 100 Percent Outdoor-Air Units: Outdoor-air damper shall open when supply fan starts, and close when fan stops.

E. Temperature Control: Operates gas valve to maintain supply-air temperature.

1. Operates gas valve to maintain discharge-air temperature with factory-mounted sensor in blower outlet.
2. Burner Control: Two or four steps of control using one or two burner sections in series.

2.12 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

1. Enclosure: Open, dripproof.
2. Enclosure Materials: Cast iron.
3. Efficiency: Premium efficient.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Equipment Mounting:

1. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."

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B. Unit Support: Install heating and ventilating unit level on structural curbs. Coordinate wall penetrations and flashing with wall construction.

C. Install gas-fired units according to NFPA 54, "National Fuel Gas Code."

D. Install controls and equipment shipped by manufacturer for field installation with direct-fired heating and ventilating units.

E. Roof Curb: Install on roof structure or concrete base, level and secure according to AHRI Guideline B. Install units on curbs and coordinate roof penetrations and flashing with roof construction. Secure units to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts.

3.2 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings and specialties.

1. Gas Piping: Connect gas piping with shutoff valve and union, and with sufficient clearance for burner removal and service. Make final connections of gas piping to unit with corrugated, stainless-steel tubing flexible connectors complying with ANSI LC 1/CSA 6.26 equipment connections.

B. Duct Connections: Connect supply ducts to direct-fired heating and ventilating units with flexible duct connectors. Comply with requirements in Section 233300 "Air Duct Accessories" for flexible duct connectors.

C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections with the assistance of a factory-authorized service representative.

B. Units will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

3.4 ADJUSTING

A. Adjust initial temperature set points.

B. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

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3.5 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain heating and ventilating units.

END OF SECTION 237423.13

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SECTION 238239.16 - PROPELLER UNIT HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes propeller unit heaters with electric-resistance heating coils.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include rated capacities, operating characteristics, furnished specialties, and accessories.

B. Shop Drawings:

1. Include plans, elevations, sections and details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include location and size of each field connection.
4. Include details of anchorages and attachments to structure and to supported equipment.
5. Include equipment schedules to indicate rated capacities, operating characteristics, furnished specialties, and accessories.
6. Indicate location and arrangement of integral controls.
7. Wiring Diagrams: Power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Suspended ceiling components.
2. Structural members to which propeller unit heaters will be attached.
3. Method of attaching hangers to building structure.
4. Size and location of initial access modules for acoustical tile.
5. Items penetrating finished ceiling, including the following:

a. Lighting fixtures.
b. Air outlets and inlets.

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c. Speakers.
d. Sprinklers.
e. Access panels.

B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For propeller unit heaters to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Q-Mark, Trane, Indeeco, Redd-I, or Brash.

2.2 DESCRIPTION

A. Assembly including casing, coil, fan, and motor in horizontal discharge configuration with adjustable discharge louvers.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. Comply with UL 2021.

D. Comply with UL 823.

2.3 PERFORMANCE REQUIREMENTS

A. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

B. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

2.4 HOUSINGS

A. Finish: Manufacturer's custom baked enamel applied to factory-assembled and -tested propeller unit heaters before shipping.

B. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

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C. Discharge Louver: Adjustable fin diffuser for horizontal units and conical diffuser for vertical units.

2.5 COILS

A. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and 60-Hz hum, embedded in magnesium oxide refractory and sealed in steel or corrosion-resistant metallic sheath with fins no closer than 0.16 inch. Element ends shall be enclosed in terminal box. Fin surface temperature shall not exceed 550 deg F at any point during normal operation.

1. Circuit Protection: One-time fuses in terminal box for overcurrent protection and limit controls for high-temperature protection of heaters.
2. Wiring Terminations: Stainless-steel or corrosion-resistant material.

2.6 FAN AND MOTOR

A. Fan: Propeller type with aluminum wheel directly mounted on motor shaft in the fan venturi.

B. Motor: Permanently lubricated.

2.7 CONTROLS

A. Control Devices:

1. Unit-mounted thermostat.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas to receive propeller unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for electrical connections to verify actual locations before unit-heater installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install propeller unit heaters to comply with NFPA 90A.

B. Install propeller unit heaters level and plumb.

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C. Suspend propeller unit heaters from structure with all-thread hanger rods. Hanger rods and attachments to structure are specified in Section 230529 "Hangers and Supports for HVAC Equipment."

D. Install wall-mounted thermostats and switch controls in electrical outlet boxes at heights to match lighting controls. Verify location of thermostats and other exposed control sensors with Drawings and room details before installation.

3.3 CONNECTIONS

A. Comply with safety requirements in UL 1995.

B. Unless otherwise indicated, install union and gate or ball valve on supply-water connection and union and calibrated balancing valve on return-water connection of propeller unit heater. Hydronic specialties are specified in Section 232113 "Hydronic Piping" and Section 232116 Hydronic Piping Specialties."

3.4 FIELD QUALITY CONTROL

A. Perform the following tests and inspections with the assistance of a factory-authorized service representative:

1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

B. Units will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

3.5 ADJUSTING

A. Adjust initial temperature set points.

3.6 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate and maintain propeller unit heaters.

END OF SECTION 238239.16

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SECTION 260543 - UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Direct-buried conduit, ducts, and duct accessories.
2. Handholes and boxes.

B. This Section includes complete ductbank construction and direct burial materials and methods for outside power and communications systems transmission and distribution.

C. Provide adjustment of existing manholes and handholes to set flush with new finished grade level.

D. This section specifies underground duct placement, materials, and installation procedures.

E. Construction Staking:

1. Provide the stakes and reference marks necessary for the construction of the improvements covered by this Contract.

2. Control stakes which constitute reference points for all Construction work shall be conspicuously marked with red flagging tape. Provide responsibility to inform employees and Subcontractors of the stakes' importance, and the necessity for their preservation. The cost of replacing such controls, should it become necessary for any reason whatsoever, shall be furnished at no additional cost to the Owner.

1.3 DEFINITIONS

A. Trafficways: Locations where vehicular or pedestrian traffic is a normal course of events.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include duct-bank materials, including separators and miscellaneous components.
2. Include ducts and conduits and their accessories, including elbows, end bells, bends, fittings, and solvent cement.

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3. Include accessories for manholes, handholes, boxes, and other utility structures.
4. Include warning tape.
5. Include warning planks.

B. Shop Drawings:

1. Precast or Factory-Fabricated Underground Utility Structures:

a. Include plans, elevations, sections, details, attachments to other work, and accessories.
b. Include duct entry provisions, including locations and duct sizes.
c. Include reinforcement details.
d. Include frame and cover design and manhole frame support rings.
e. Include grounding details.
f. Include joint details.

2. Factory-Fabricated Handholes and Boxes Other Than Precast Concrete:

a. Include dimensioned plans, sections, and elevations, and fabrication and installation details.
b. Include duct entry provisions, including locations and duct sizes.
c. Include cover design.
d. Include grounding details.
e. Include dimensioned locations of cable rack inserts, and pulling-in and lifting irons.

1.5 INFORMATIONAL SUBMITTALS

A. Duct-Bank Coordination Drawings: Show duct profiles and coordination with other utilities and underground structures.

1. Include plans and sections, drawn to scale, and show bends and locations of expansion fittings.

B. Source quality-control reports.

C. Field quality-control reports.

1.6 SITE CONDITIONS

A. General: Clearing work shall not begin until temporary fences, barricades, warning signs and other pedestrian control devices are installed.

B. Traffic Access:

1. Conduct operations and schedule cleanup in a manner which causes the least possible obstruction and inconvenience to adjacent property owners, pedestrians and vehicular traffic. Furnish, erect, construct and maintain such temporary fences, barriers, lights, reflectors, cones, signs, ramps, etc., that may be necessary to adequately provide

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separation and warn the public of work in progress and of any existing dangerous conditions. This requirement shall apply continuously and shall not be limited to normal working hours.

2. Provide responsibility for coordinating and obtaining approvals of the location for temporary barricades and/or detours of traffic from the Police and Fire Departments.

3. If peripheral fencing is used it shall be provided with reflectors, flashers, signs, dangles, or barricades as the fence is being built.

4. Maintain continued access to parking areas, roads, abutting properties, and other facilities which the construction will cross.

5. If traffic is reduced to one way, provide a flag person. A minimum of one lane shall be maintained open to traffic at all times.

6. When entering or leaving road ways carrying public traffic, the equipment whether empty or loaded, shall in all cases yield to public traffic.

7. Supply and maintain cone placements at his sole additional expense.

8. All traffic signs which fall within the line of Construction or are obstructed by the equipment or operations shall be temporarily relocated to an unobstructed area. Temporarily relocated traffic signs shall be returned to their original location at the end of construction.

1.7 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR DUCTS AND RACEWAYS

A. Comply with ANSI C2.

B. General: Underground duct banks to be arrangements of single bore, PVC plastic conduits, concrete encased. The number and size of conduits to be as indicated. Turn up connections through slabs or floors shall be rigid metal.

2.2 CONDUIT

A. Rigid Steel Conduit: Galvanized. Comply with ANSI C80.1.

B. RNC: NEMA TC 2, Type EPC-40-PVC, UL 651, with matching fittings by same manufacturer as the conduit, complying with NEMA TC 3 and UL 514B.

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1. Type II, heavy wall Schedule 40 PVC plastic, sunlight UV-resistant, in accordance with the requirements of NEMA publications TC-2 and TC-3 (fittings).

2. Rigid galvanized heavy wall steel conduit (UL 6) with threaded couplings.

3. Conduit and fittings shall have a temperature rating at least equal to the operating temperature of the cable which it contains, minimum 90 degrees C. Conduit and fittings shall be free from all substances that injuriously affect any wire or cable insulation.

4. The Manufacturer shall certify that the plastic is 100 percent virgin material and the finished product meets the specifications. All PVC conduit and fittings shall have solvent-weld connections and shall provide a water-tight joint.

2.3 NONMETALLIC DUCTS AND DUCT ACCESSORIES

A. Underground Plastic Utilities Duct: NEMA TC 2, UL 651, ASTM F 512, Type EPC-40, with matching fittings complying with NEMA TC 3 by same manufacturer as the duct.

B. Conduit:

1. Size as indicated on the Drawings. If conduit sizes are not indicated on the Drawings, then the conduits shall be sized as follows:

a. Four inches nominal for 600 volts or lower and for Communication.
b. Five inches nominal for voltages above 600 volts.

C. Elbows: rigid heavy wall galvanized steel with a minimum bend radius of 36 inches (915 mm).

D. Conduit Termination in Utility Poles and Buildings

1. End Bells: Manufactured end bells of appropriate sizes at each end of conduit. When entering a new building or new manhole, the end bells for PVC shall be a pre-manufactured system (as manufactured by Formex, or equal) with conduit seals, provision for roughing into the concrete, and water stops.

2. Bushings: Pre-manufactured groundable steel bushings of appropriate sizes where bell ends are not used. Steel bushings shall be used on all metal conduit.

3. Seals: When entering, below grade, an existing building the concrete shall be core-drilled for the appropriate size conduit and seal. The seal shall be a mechanical interlocking assembly seal of modular synthetic rubber links properly sized to fit the pipe and tightened in place, in accordance with the manufacturer's instruction.

4. Fire Stopping/Sealant: All cable filled conduits shall be sealed with 3M Fire Barrier 2001 Silicone RTV Foam Conduit Sealant manufactured by 3M Fire Protection Products, or approved equal.

E. Plugs: Closure plugs or caps of the same material as the conduit at the ends of the unused sections at manholes, and at building entrance openings.

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F. Pull wire: Provide a polypropylene, twisted yellow, rot and mildew-resistant 3/8" minimum pull rope (2400 lbs. tensile strength) in each empty duct.

G. Grounding: Steel grounding bushings shall be grounded to the manhole or junction box ground. On steel conduit with end bells, provide an Appleton Catalog No. XJB Series or equal bonding fitting with bonding strap. Connect bonding strap to ground wire in manhole or junction box.

H. Drainage Assembly: All ducts shall drain to an open end - preferably to a handhole or away from the building.

I. Duct Accessories:

1. Duct Separators: Factory-fabricated rigid PVC interlocking spacers, sized for type and size of ducts with which used, and selected to provide minimum duct spacing indicated while supporting ducts during concreting or backfilling.
2. Warning Tape: Underground-line warning tape specified in Section 260553 "Identification for Electrical Systems."

    a. Non-biodegradable, polyethylene tape 8 mil thick and a minimum of 6 inches wide with detectable metallic foil. Provide warning labels on 3 foot centers which shall be colored.

    b. For communication ducts: yellow tape with black printed labeling: *WARNING - COMMUNICATION DUCT*.

    c. For electrical ducts, piping or cable, red tape with black printed labeling: *WARNING - BURIED ELECTRICAL CABLE*.

    d. Bury marker tape 12-inches below grade above every ductbank and buried conduit.

2.4 HANDHOLES AND BOXES, OTHER THAN PRECAST CONCRETE

A. General Requirements for Handholes and Boxes: Comply with SCTE 77. Comply with tier requirements in "Underground Enclosure Application" Article.

1. Color: Gray or Green.
2. Configuration: Units shall be designed for flush burial and have open bottom unless otherwise indicated.
3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
5. Cover Legend: Molded lettering, "ELECTRIC." As indicated for each service.
6. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
7. Duct Entrance Provisions: Duct-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.

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2.5 SOURCE QUALITY CONTROL

A. Field inspection and testing shall be performed under provisions of Section 260501 in the presence of the Engineer.

B. Backfilling shall not be done until the concrete has cured for at least three calendar days.

C. Exposed surfaces of concrete shall be kept wet (damp) throughout the curing period.

D. Upon completion of the duct bank installation. a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the line. The mandrel shall be not less than 12 inches long, and shall have a diameter 1/4-inch less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.

E. Seal the ducts and conduits at building entrances, and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of moisture and gases.

2.6 PREPARATION

A. Coordinate layout and installation of ducts, manholes, handholes, and boxes with final arrangement of other utilities, site grading, and surface features as determined in the field. Notify Architect if there is a conflict between areas of excavation and existing structures or archaeological sites to remain.

B. Coordinate elevations of ducts and duct bank entrances into manholes, handholes, and boxes with final locations and profiles of ducts and duct banks, as determined by coordination with other utilities, underground obstructions, and surface features. Revise locations and elevations as required to suit field conditions and to ensure that duct runs drain to manholes and handholes, and as approved by Architect.

C. Clear and grub vegetation to be removed, and protect vegetation to remain according to Section 311000 "Site Clearing." Remove and stockpile topsoil for reapplication according to Section 311000 "Site Clearing."

2.7 EARTHWORK

A. Excavation and Backfill: Comply with Section 312000 "Earth Moving," but do not use heavy-duty, hydraulic-operated, compaction equipment.

B. Restore surface features at areas disturbed by excavation, and re-establish original grades unless otherwise indicated. Replace removed sod immediately after backfilling is completed.

C. Restore areas disturbed by trenching, storing of dirt, cable laying, and other work. Restore vegetation and include necessary topsoiling, fertilizing, liming, seeding, sodding, sprigging, and mulching. Comply with Section 329200 "Turf and Grasses" and Section 329300 "Plants."

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D. Cut and patch existing pavement in the path of underground ducts and utility structures according to the "Cutting and Patching" Article in Section 017300 "Execution."

E. After excavation of the trench, stakes shall be driven in the bottom of the trench at four-foot intervals to establish the grade and route of the duct bank.

2.8 DUCT INSTALLATION

A. Install ducts according to NEMA TCB 2.

B. Slope: Pitch ducts a minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope ducts from a high point in runs between two manholes, to drain in both directions.

C. Curves and Bends: Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with a minimum radius of 48 inches (1200 mm) 12.5 feet (4 m) and 25 feet (7.5 m), both horizontally and vertically, at other locations unless otherwise indicated.

D. Joints: Use solvent-cemented joints in ducts and fittings and make watertight according to manufacturer's written instructions. Stagger couplings so those of adjacent ducts do not lie in same plane.

E. Installation Adjacent to High-Temperature Steam Lines: Where duct banks are installed parallel to underground steam lines, perform calculations showing the duct bank will not be subject to environmental temperatures above 40 deg C. Where environmental temperatures are calculated to rise above 40 deg C, and anywhere the duct bank crosses above an underground steam line, install insulation blankets listed for direct burial to isolate the duct bank from the steam line.

F. Duct Entrances to Manholes and Concrete and Polymer Concrete Handholes: Use end bells, spaced approximately 10 inches (250 mm) o.c. for 5-inch (125-mm) ducts, and vary proportionately for other duct sizes.

1. Begin change from regular spacing to end-bell spacing 10 feet (3 m) from the end bell without reducing duct line slope and without forming a trap in the line.
2. Direct-Buried Duct Banks: Install an expansion and deflection fitting in each conduit in the area of disturbed earth adjacent to manhole or handhole. Install an expansion fitting near the center of all straight line direct-buried duct banks with calculated expansion of more than 3/4 inch (19 mm).
3. Grout end bells into structure walls from both sides to provide watertight entrances.

G. Building Wall Penetrations: Make a transition from underground duct to rigid steel conduit at least 10 feet (3 m) outside the building wall, without reducing duct line slope away from the building, and without forming a trap in the line. Use fittings manufactured for duct-to-conduit transition. Install conduit penetrations of building walls as specified in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

H. Sealing: Provide temporary closure at terminations of ducts that have cables pulled. Seal spare ducts at terminations. Use sealing compound and plugs to withstand at least 15-psig (1.03-MPa) hydrostatic pressure.

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I. Pulling Cord: Install 100-lbf (445-N) test nylon cord in empty ducts.

J. Direct-Buried Duct Banks:

1. Excavate trench bottom to provide firm and uniform support for duct bank. Comply with requirements in Section 312000 "Earth Moving" for preparation of trench bottoms for pipes less than 6 inches (150 mm) in nominal diameter.
2. Support ducts on duct separators coordinated with duct size, duct spacing, and outdoor temperature.
3. Space separators close enough to prevent sagging and deforming of ducts, with not less than five spacers per 20 feet (6 m) of duct. Secure separators to earth and to ducts to prevent displacement during backfill and yet permit linear duct movement due to expansion and contraction as temperature changes. Stagger spacers approximately 6 inches (150 mm) between tiers.
4. Depth: Install top of duct bank at least 36 inches (900 mm) below finished grade unless otherwise indicated.
5. Set elevation of bottom of duct bank below frost line.
6. Install ducts with a minimum of 3 inches (75 mm) between ducts for like services and 6 inches (150 mm) between power and signal ducts.
7. Elbows: Install manufactured duct elbows for stub-ups at poles and equipment, at building entrances through floor, and at changes of direction in duct run unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
8. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment, at building entrances through floor, and at changes of direction in duct run.

    a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches (75 mm) of concrete.
    b. For equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches (1500 mm) from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.

9. After installing first tier of ducts, backfill and compact. Start at tie-in point and work toward end of duct run, leaving ducts at end of run free to move with expansion and contraction as temperature changes during this process. Repeat procedure after placing each tier. After placing last tier, hand place backfill to 4 inches (100 mm) over ducts and hand tamp. Firmly tamp backfill around ducts to provide maximum supporting strength. Use hand tamper only. After placing controlled backfill over final tier, make final duct connection at end of run and complete backfilling with normal compaction. Comply with requirements in Section 312000 "Earth Moving" for installation of backfill materials.

    a. Place minimum 3 inches (75 mm) of sand as a bed for duct bank. Place sand to a minimum of 6 inches (150 mm) above top level of duct bank.
    b. Place minimum 6 inches (150 mm) of engineered fill above concrete encasement of duct bank.

K. Warning Planks: Bury warning planks approximately 12 inches (300 mm) above direct-buried ducts and duct banks, placing them 24 inches (600 mm) o.c. Align planks along the width and along the centerline of duct bank. Provide an additional plank for each 12-inch (300-mm) increment of duct-bank width over a nominal 18 inches (450 mm). Space additional planks 12 inches (300 mm) apart, horizontally.

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L. Warning Tape: Bury warning tape approximately 12 inches (300 mm) above all concrete-encased ducts and duct banks. Align tape parallel to and within 3 inches (75 mm) of centerline of duct bank. Provide an additional warning tape for each 12-inch (300-mm) increment of duct-bank width over a nominal 18 inches (450 mm). Space additional tapes 12 inches (300 mm) apart, horizontally.

2.9 INSTALLATION OF HANDHOLES AND BOXES OTHER THAN PRECAST CONCRETE

A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting ducts, to minimize bends and deflections required for proper entrances. Use box extension if required to match depths of ducts, and seal joint between box and extension as recommended by manufacturer.

B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch (12.5-mm) sieve to No. 4 (4.75-mm) sieve and compacted to same density as adjacent undisturbed earth.

C. Elevation: In paved areas and trafficways, set covers flush with finished grade. Set covers of other handholes 1 inch (25 mm) above finished grade.

D. Install handholes and boxes with bottom below frost line.

E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide space for future cables, but short enough to preserve adequate working clearances in enclosure.

F. Field cut openings for ducts and conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

G. For enclosures installed in asphalt paving and subject to occasional, nondeliberate, heavy-vehicle loading, form and pour a concrete ring encircling, and in contact with, enclosure and with top surface screeded to top of box cover frame. Bottom of ring shall rest on compacted earth.

2.10 GROUNDING

A. Ground underground ducts and utility structures according to Section 260526 "Grounding and Bonding for Electrical Systems."

2.11 FIELD QUALITY CONTROL

A. Perform the following tests and inspections and prepare test reports:

1. Demonstrate capability and compliance with requirements on completion of installation of underground ducts and utility structures.

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2. Pull solid aluminum or wood test mandrel through duct to prove joint integrity and adequate bend radii, and test for out-of-round duct. Provide a minimum 6-inch (150-mm) long mandrel equal to 80 percent fill of duct. If obstructions are indicated, remove obstructions and retest.
3. Test manhole and handhole grounding to ensure electrical continuity of grounding and bonding connections. Measure and report ground resistance as specified in Section 260526 "Grounding and Bonding for Electrical Systems."

B. Correct deficiencies and retest as specified above to demonstrate compliance.

2.12 CLEANING

A. Pull leather-washer-type duct cleaner, with graduated washer sizes, through full length of ducts. Follow with rubber duct swab for final cleaning and to assist in spreading lubricant throughout ducts.

B. Clean internal surfaces of manholes, including sump. Remove foreign material.

END OF SECTION 260543

NOT FOR BIDDING

SECTION 260544 - SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
2. Sleeve-seal systems.
3. Sleeve-seal fittings.
4. Grout.
5. Silicone sealants.

B. Related Requirements:

1. Section 078413 "Penetration Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Sustainable Design Submittals:

1. Product Data: For paints and coatings, indicating VOC content.
2. Laboratory Test Reports: For paints and coatings, indicating compliance with requirements for low-emitting materials.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Wall Sleeves:

1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.

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C. Sleeves for Rectangular Openings:

1. Material: Galvanized sheet steel.
2. Minimum Metal Thickness:

a. For sleeve cross-section rectangle perimeter less than 50 inches (1270 mm) and with no side larger than 16 inches (400 mm), thickness shall be 0.052 inch (1.3 mm).
b. For sleeve cross-section rectangle perimeter 50 inches (1270 mm) or more and one or more sides larger than 16 inches (400 mm), thickness shall be 0.138 inch (3.5 mm).

2.2 SLEEVE-SEAL SYSTEMS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.

1. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
2. Pressure Plates: Carbon steel.
3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.

2.4 GROUT

A. Description: Nonshrink, recommended for interior and exterior sealing openings in non-fire-rated walls or floors.

B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

C. Design Mix: 5000 psi (34.5-MPa), 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.

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1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
2. Sealant shall comply with the testing and product requirements of the Department of Public Health's "Standard Method for the Testing and Evaluation."

B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

A. Comply with NECA 1.

B. Comply with NEMA VE 2 for cable tray and cable penetrations.

C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:

1. Interior Penetrations of Non-Fire-Rated Walls and Floors:

a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 079200 "Joint Sealants."
b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.

2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
3. Size pipe sleeves to provide 1/4-inch (6.4-mm) annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed or unless seismic criteria require different clearance.
4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
5. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches (50 mm) above finished floor level. Install sleeves during erection of floors.

D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:

1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.

E. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.

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F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.

G. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch (25-mm) annular clear space between raceway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.

B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

A. Install sleeve-seal fittings in new walls and slabs as they are constructed.

B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.

C. Secure nailing flanges to concrete forms.

D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION 260544

NOT FOR BIDDING

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Identification for raceways.
2. Identification of power and control cables.
3. Identification for conductors.
4. Underground-line warning tape.
5. Warning labels and signs.
6. Instruction signs.
7. Miscellaneous identification products.

1.2 SUBMITTALS

A. Product Data: For each electrical identification product indicated.

1.3 QUALITY ASSURANCE

A. Comply with ANSI A13.1.

B. Comply with NFPA 70.

C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.

D. Comply with ANSI Z535.4 for safety signs and labels.

E. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.

PART 2 - PRODUCTS

2.1 POWER RACEWAY IDENTIFICATION MATERIALS

A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway size.

B. Colors for Raceways Carrying Circuits at 600 V or Less:

1. Color scheme to match as note below.
2. Legend: Indicate voltage 480/277 V, 3-Phase, 4-Wire.

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C. Self-Adhesive Vinyl Labels for Raceways Carrying Circuits at 600 V or Less: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.

D. Snap-Around Labels for Raceways Carrying Circuits at 600 V or Less: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

E. Snap-Around, Color-Coding Bands for Raceways Carrying Circuits at 600 V or Less: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches (50 mm) long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

2.2 POWER AND CONTROL CABLE IDENTIFICATION MATERIALS

A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.

B. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.

C. Write-On Tags: Polyester tag, 0.010 inch (0.25 mm) thick, with corrosion-resistant grommet and cable tie for attachment to conductor or cable.

1. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.
2. Marker for Tags: Machine printed, permanent, waterproof, black ink marker recommended by printer manufacturer.

D. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

E. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches (50 mm) long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

2.3 CONDUCTOR IDENTIFICATION MATERIALS

A. Color-Coding Conductor: All conductors shall be simpull impregnated color insulation, typical for all.

B. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.

C. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

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D. Write-On Tags: Polyester tag, 0.010 inch (0.25 mm) thick, with corrosion-resistant grommet and cable tie for attachment to conductor or cable.

1. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.
2. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.

2.4 UNDERGROUND-LINE WARNING TAPE

A. Tape:

1. Recommended by manufacturer for the method of installation and suitable to identify and locate underground electrical utility lines.
2. Printing on tape shall be permanent and shall not be damaged by burial operations.
3. Tape material and ink shall be chemically inert and not subject to degrading when exposed to acids, alkalis, and other destructive substances commonly found in soils.

B. Color and Printing:

1. Comply with ANSI Z535.1 through ANSI Z535.5.
2. Inscriptions for Red-Colored Tapes: ELECTRIC LINE, HIGH VOLTAGE.

2.5 WARNING LABELS AND SIGNS

A. Comply with NFPA 70 and 29 CFR 1910.145.

B. Self-Adhesive Warning Labels: Factory-printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment unless otherwise indicated.

C. Warning label and sign shall include, but are not limited to, the following legends:

1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES (915 MM)."

2.6 INSTRUCTION SIGNS

A. Engraved, laminated acrylic or melamine plastic, minimum 1/16 inch (1.6 mm) thick for signs up to 20 sq. inches (129 sq. cm) and 1/8 inch (3.2 mm) thick for larger sizes.

1. Engraved legend with black letters on white face.
2. Punched or drilled for mechanical fasteners.
3. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

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B. Adhesive Film Label: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch (10 mm).

C. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch (10 mm). Overlay shall provide a weatherproof and UV-resistant seal for label.

2.7 EQUIPMENT IDENTIFICATION LABELS

A. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch (10 mm). Overlay shall provide a weatherproof and UV-resistant seal for label.

B. Self-Adhesive, Engraved, Laminated Acrylic or Melamine Label: Adhesive backed, with white letters on a dark-gray background. Minimum letter height shall be 3/8 inch (10 mm).

2.8 MISCELLANEOUS IDENTIFICATION PRODUCTS

A. Paint: Comply with requirements in Division 09 painting Sections for paint materials and application requirements. Select paint system applicable for surface material and location (exterior or interior).

B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.

B. Apply identification devices to surfaces that require finish after completing finish work.

C. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.

D. Attach signs and plastic labels that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.

E. System Identification Color-Coding Bands for Raceways and Cables: Each color-coding band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction, at penetrations of walls and floors, at 50-foot (15-m) maximum intervals in straight runs, and at 25-foot (7.6-m) maximum intervals in congested areas.

F. Underground-Line Warning Tape: During backfilling of trenches install continuous underground-line warning tape directly above line at 6 to 8 inches (150 to 200 mm) below

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finished grade. Use multiple tapes where width of multiple lines installed in a common trench or concrete envelope exceeds 16 inches (400 mm) overall.

G. Painted Identification: Comply with requirements in Division 09 painting Sections for surface preparation and paint application.

3.2 IDENTIFICATION SCHEDULE

A. Accessible Raceways, 600 V or Less, for Service, Feeder, and Branch Circuits More Than 10 A. Install labels at 10-foot (3-m) maximum intervals.

B. Accessible Raceways and Cables within Buildings: Identify the covers of each junction and pull box of the following systems with self-adhesive vinyl labels with the wiring system legend and system voltage. System legends shall be as follows:

1. Power.
2. Controls.

C. Power-Circuit Conductor Identification, 600 V or Less: For conductors in pull and junction boxes, and handholes, use color-coding conductor tape to identify the phase.

1. Color-Coding Identification, 600 V or Less: Conductor shall be simpull impregnated colored wire, color coding shall be per below:

a. Colors for 480/277-V Circuits:

1) Phase A: Brown.
2) Phase B: Orange.
3) Phase C: Yellow.
4) Neutrel: White.
5) Ground: Green.

D. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.

1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual.

E. Locations of Underground Lines: Identify with underground-line warning tape for power, lighting, and control wiring.

1. Install underground-line warning tape for both direct-buried cables and cables in raceway.

F. Workspace Indication: Install floor marking tape to show working clearances in the direction of access to live parts. Workspace shall be as required by NFPA 70 and 29 CFR 1926.403 unless

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otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.

G. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Self-adhesive warning labels.

1. Comply with 29 CFR 1910.145.
2. Identify system voltage with black letters on an orange background.
3. Apply to exterior of door, cover, or other access.
4. For equipment with multiple power or control sources, apply to door or cover of equipment including, but not limited to, the following:

   a. Power transfer switches.
   b. Controls with external control power connections.

END OF SECTION 260553

NOT FOR BIDDING

SECTION 261120 – UTILITY – INCOMING SERVICE PROVISIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including the General Requirements apply to the work specified in this Section.

B. Division 26, *Common Work Results for Electrical* applies to work of this Section.

1.2 DESCRIPTION OF WORK

A. The Contractor shall provide all materials and labor required by the utility for service provisions.

B. The Contractor shall provide all materials and labor for complete empty conduit, telephone and CATV distribution systems as shown on the drawings and as specified herein.

1.3 RELATED WORK SPECIFIED ELSEWHERE

A. Basic Electrical Materials and Methods Section.

B. General Electrical Requirements Section.

C. Analysis & Coordination Study Section.

D. Raceways and Boxes Section.

E. Wiring Devices Section.

F. Underground Ductbanks Section.

G. Manholes Section.

H. Grounding Section.

1.4 UTILITY COMPANY COORDINATION

A. Contact *Miss Utility* (1-800-257-7777) prior to any excavation or underground work. The Contractor shall verify the location and depth of all utilities. Provide test pits to verify location and depth of all existing utilities crossing new incoming services.

B. Contact serving utility companies immediately upon award of Contract. Do not install related equipment until fully coordinated with appropriate utilities.

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C. Provide all Construction Schedules, dates of requested services, outage windows, equipment locations, etc., necessary for utility work.

D. The Contractor shall coordinate the electric and telephone services points of entry to be within twenty (20) feet (7.0 m), or as required to comply with NEC 800.

E. The Contractor shall ascertain, from the utility company, the exact amount of work required in connection of the utility. Work required which is not provided by the utility company shall be provided by the Contractor.

F. Provide and coordinate all temporary services with utility companies.

G. The Contractor shall coordinate the required separation distances for all utilities.

H. The Contractor shall obtain all permits and permissions required.

1.5 SUBMITTALS

A. Certificate of Compliance: Contractor shall submit a documentation certifying that work complies with all utility company requirements including the following:

1. Construction Standards of each Utility Company.
2. Trench and cover Depth.
3. Spacing and Support of Utilities.
4. Installation of underground marking tape.
5. Pull cords and Mandrels.

B. Submit Certificate of Compliance and photographs to each utility company for verification and approval.

C. Include Certificate of Compliance, photographs, and utility company approvals in O&M Manual.

D. The Contractor shall provide and submit all required documentation to each utility company, including service application, site plan and coordination drawings.

1.6 QUALITY ASSURANCE

A. Comply with the requirements of Delmarva Power Electric Service Manual.

B. Comply with the requirements of NEPA 70 National Electrical Code.

C. Comply with the NECA Standards of Installation.

D. Comply with National Electrical Safety Code.

E. Contractor shall have experience with not less than 5 comparable projects for which the Contractor completed service provisions with each utility. Contractor shall be familiar with all current utility requirements and guidelines.

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F. Obtain utility company inspector's approval for all work.

PART 2 - PRODUCTS

2.1 ELECTRIC UTILITY COMPANY PROVISIONS

A. The electric utility company is Delmarva Power.

B. Coordinate service entrance equipment and layout with power company prior to ordering or installing any service entrance equipment.

C. Furnish and install all incoming raceway.

D. Coordinate cable, conduit, lug sizes, etc., for proper interface between utility-owned/installed equipment and Contractor-installed equipment.

E. Provide concrete pad for utility company's transformer as required by the Utility. Provide grounding and clearances as required by the Utility.

F. Contact and coordinate service entrance equipment and layout with local power company prior to ordering or installing any service entrance equipment. Contractor shall furnish and install all incoming raceway and service entrance cables. If the power company plans to install cable and/or conduit, the Contractor is responsible for proper coordination of cable, conduit, lug sizes, etc., for proper interface between utility-owned/installed equipment and Contractor-installed equipment.

G. The Contractor shall ascertain from the utility companies, the available short circuit fault current.

H. Equipment for Utility Company's Electric Metering:

1. Current-Transformer Cabinets: Comply with requirements of electrical power utility company.
2. Meter Sockets: Comply with requirements of electrical power utility company.
3. Modular Meter Centers: Factory-coordinated assembly of a main meter center circuit-breaker unit with wireways, tenant meter socket modules, and tenant branch circuit breakers arranged in adjacent vertical sections, complete with interconnecting buses.
4. Housing: NEMA 250, Type 3R enclosure.

I. All mainline disconnects, tap boxes, etc. and by Delmarva Power shall be approved by the utility company prior to ordering.

2.2 TELEPHONE COMPANY PROVISIONS

A. The telephone utility is Verizon.

B. Telephone Service Wall Space: Provide a wall-mounted $^{3}/_{4}$-inch fire-retardant painted plywood backboard, 8 feet high x 4 feet wide, as shown at location indicated on the drawings.

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C. Provide adjacent to backboard two duplex convenience NEMA 5-20R receptacles connected to the power system. Provide 2 #12 and 1 #12 ground in 3/4-inch conduit from receptacles to nearest 120 volt power panel.

D. Provide adjacent to the backboard, one No. 8 copper ground conductor extended from the building's service ground point.

E. Provide telephone cable, plenum rated, (Belden or approved equal by West Penn) run concealed to the Owner's telephone system. Terminate cable in exact location and manner as required.

F. Provide conduit sleeves where cable is extended through partitions, walls, or floor slabs. Fire seal all openings after cable is installed.

G. Incoming Telephone service:

1. Coordinate incoming telephone service requirements with area public telephone system utility. Provide two (1) 4-inch Schedule 40 PVC underground telephone service conduits from the telephone service equipment backboard to the vicinity of the power company's pad-mounted transformers or as indicated on the Drawings Verizon Service Drop and terminate ducts in the exact location and manner as directed by the telephone company.
2. Provide pre-cast pulling handholes in duct run in location(s) as directed if deemed necessary by the telephone utility. Size of handholes (as noted on drawings) shall be as required by the utility. Handholes installed in roadways shall be H2O roadway type.
3. In addition to the above requirements, install raceways in maximum lengths as required by telephone company and a maximum of two 90-degree bends or equivalent. Separate lengths with pull or junction boxes where necessary to comply with these requirements.

H. Coordinate incoming raceway with telephone utility company. Provide required conduit size as determined by the telephone company.

I. Contractor shall be responsible for contacting and coordinating with the telephone company prior to ordering or installing any telephone entrance equipment and provisions.

2.3 CABLE TELEVISION COMPANY PROVISIONS

A. The Cable Television Company is COMCAST.

B. Incoming CATV Service:

1. Coordinate incoming CATV service requirements with the cable company. Provide one 4-inch Schedule 40 PVC underground conduit from the telephone service equipment backboard to the cablevision pedestal in the vicinity of the power company's pad-mounted transformers as directed by the Cable Company.

2.4 TYPICAL INCOMING SERVICE PROVISIONS

A. Pull Wire: 1/4-inch nylon pull cord with 500 lb. minimum tensile strength in each conduit.

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B. Conduit, Elbows, and Couplings: UL Schedule 40, EB-35, DB-60, DB-120, or ANSI/ASTM F-512 as required by utility for the specific application.

C. Spacers: Every 4 feet of conduit.

D. Splice Boxes: Purchase from utility company. Provide as required.

E. Manholes: Purchase from utility company. Provide as required.

F. Underground Marking: Provide detectable warning tape over all conduits.

G. Bends: Minimum 5 foot radius (horizontal) and 36-inch radius (vertical).

H. Backfill: Virgin soil/select backfill only. Backfill shall be stone dust, rock-free earth, or top soil with no stones larger than 1-1/2-inches in diameter permitted.

I. Miscellaneous Materials: Provide bushings, bell ends, conduit plugs and other miscellaneous materials as required by utility companies.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Mandrel: Contractor shall pull a mandrel (1/2-inch) smaller in diameter than the conduit, and six inches long) through each conduit.

B. Pull Wires: Pull wires shall be left in all conduits, after mandrel pull.

C. Coordination: Coordinate location of telephone and CATV wall spaces, raceways, and boxes, as necessary, to interface installation of telephone and CATV systems with other work.

D. Bushings: Provide conduit bushing at each end of all conduits.

E. Bell Ends & Plugs: Provide Bell ends and plugs for each conduit.

F. Sealing Conduits: Provide duct sealant in each conduit after utility cable is installed.

3.2 UTILITY COMPANY ELECTRIC-METERING EQUIPMENT

A. Install equipment according to utility company's written requirements. Provide grounding and empty conduit as required by utility company. Provide lugs as required by utility.

3.3 PREPARATION

A. Contractor shall provide conduits at all street or road crossings for all utility facilities.

B. Provide a level area at final grade for all transformer, pedestal, and utility equipment locations.

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C. Coordinate utility line separation requirements between electric, water, sewer, gas, telephone and CATV.

D. Contractor shall clear area for all utility cables of rubble, debris, stumps, and other obstructions.

END OF SECTION 261120

NOT FOR BIDDING

SECTION 262416 - PANELBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Lighting and appliance branch-circuit panelboards.

B. This Section includes lighting and power panelboards and associated auxiliary equipment rated 600 V and less.

C. Panelboards may be series rated for the AIC identified. Documentation must be provided to support series ratings with submittal package.

D. Related Sections include the following:

1. Division 26 Section, Common Work Results for Electrical for general materials and installation methods.
2. Division 26 Section, Electrical Identification for labeling materials.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of panelboard, show tabulation of installed devices, major features and voltage rating. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, and finishes.

B. Shop Drawings: For each panelboard and related equipment.

1. Include dimensioned plans, elevations, sections, and details. Show tabulations of installed devices, equipment features, and ratings.
2. Detail enclosure types and details for types other than NEMA 250, Type 1.
3. Detail bus configuration, current, and voltage ratings.
4. Short-circuit current rating of panelboards and overcurrent protective devices.
5. Include evidence of NRTL listing for series rating of installed devices.
6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
7. Include wiring diagrams for power, signal, and control wiring.
8. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards. Submit on translucent log-log graft paper; include selectable ranges for each type of overcurrent protective device.

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C. Field Test Reports: Indicate and interpret test results for compliance with performance requirements.

D. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing.

E. Maintenance Data: For panelboard components to include in the maintenance manuals specified in Division 1.

F. Project Record Data: Record actual locations of products, indicate actual branch circuit arrangement.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified testing agency.

B. Seismic Qualification Certificates: Submit certification that panelboards, overcurrent protective devices, accessories, and components will withstand seismic forces defined in Section 260548.16 "Seismic Controls for Electrical Systems." Include the following:

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Field Quality-Control Reports:

1. Test procedures used.
2. Test results that comply with requirements.
3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.

D. Panelboard Schedules: For installation in panelboards.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For panelboards and components to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

1. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
2. Time-current curves, including selectable ranges for each type of overcurrent protective device that allows adjustments.

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1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Keys: Two spares for each type of panelboard cabinet lock.

1.7 QUALITY ASSURANCE

A. Testing Agency Qualifications: Member company of NETA or an NRTL.

1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.

B. Source Limitations: Obtain panelboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.

C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.

D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

E. Comply with NEMA PB 1.

F. Comply with NFPA 70.

G. Listing and Labeling: Provide products specified in this Section that are listed and labeled.

1. The Terms Listed and Labeled: As defined in the National Electrical Code, Article 100.
2. Listing and Labeling Agency Qualifications: A Nationally Recognized Testing Laboratory as defined in OSHA Regulation 1910.7.

H. Comply with NEMA AB1, Molded Case Circuit Breakers.

I. Comply with NEMA PB1, Panelboards.

J. Comply with NEMA PB1.1, Instructions for Safe Installation, Operation & Maintenance of Panelboards Rated 600 Volts or Less.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Remove loose packing and flammable materials from inside panelboards; install temporary electric heating (250 W per panelboard) to prevent condensation.

1.9 PROJECT CONDITIONS

A. Environmental Limitations:

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1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:

    a. Ambient Temperature: Not exceeding minus 22 deg F (minus 30 deg C), 23 deg F (minus 5 deg C) to plus 104 deg F (plus 40 deg C).

B. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:

1. Notify Electrical Engineer, Construction Manager, and Owner no fewer than 7 days in advance of proposed interruption of electric service.
2. Do not proceed with interruption of electric service without Construction Manager's and Owner's written permission.
3. Comply with NFPA 70E.

1.10 COORDINATION

A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

B. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified with concrete.

1.11 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace devices that fail in materials or workmanship within specified warranty period.

1. Warranty Period: 2 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, supply equipment from one of the following manufacturers; no other manufacturers are acceptable.

1. Square D Company. (Basis of Design).

NOT FOR BIDDING

2. Eaton Corp.; Cutler-Hammer Products.
3. Siemens Energy & Automation Inc.

2.2 POWER DISTRIBUTION PANELBOARDS

A. Interior

1. Basis of design is Square D I-Line type. Continuous main current ratings as indicated on Contract Drawings not to exceed 1200 amperes maximum. Panelboard bus current ratings shall be determined by heat-rise tests in accordance with UL 67.
2. Provide UL listed short circuit current ratings (SCCR) as indicated on the contract drawings, not to exceed the lowest interrupting capacity rating of any circuit breaker installed with a maximum of 200,000 RMS symmetrical amperes. Main lug and main breaker panelboards shall be suitable for use as Service Equipment when application requirements comply with UL 67 and NEC Articles 230.VI and VII.
3. The panelboard interior shall have three flat bus bars stacked and aligned vertically with glass reinforced polyester insulators laminated between phases. The molded polyester insulators shall support and provide phase isolation to the entire length of bus.
4. The bussing shall be fully rated with sequentially phased branch distribution. Bus bar plating shall run the entire length of the bus bar. The entire interleaved assembly shall be contained between two (2) U-shaped steel channels, permanently secured to a galvanized steel mounting pan by fasteners.
5. Interior trim shall be of dead-front construction to shield user from all energized parts. Main circuit breakers through 800 amperes shall be vertically mounted. Main circuit breaker and main lug interiors shall be field convertible for top or bottom incoming feed.
6. A solidly bonded equipment ground bar shall be provided.
7. Solid neutral shall be equipped with a full capacity bonding strap for service entrance applications. Gutter mounted neutral will not be acceptable.

B. Group Mounted Circuit Breakers Through 1200A

1. Circuit breaker(s) shall be group mounted plug-on with mechanical restraint on a common pan or rail assembly.
2. Circuit breakers equipped with line terminal jaws shall not require additional external mounting hardware. Circuit breakers shall be held in mounted position by a self-contained bracket secured to the mounting pan by fasteners. Circuit breakers of different frame sizes shall be capable of being mounted across from each other.
3. All unused spaces provided, unless otherwise specified, shall be fully equipped for future devices, including all appropriate connectors and mounting hardware.
4. Furnish thermal magnetic molded case circuit breakers for 250A frames and below.

C. Thermal Magnetic Molded Case Circuit Breakers

1. Molded case circuit breakers shall have integral thermal and instantaneous magnetic trip in each pole.
2. Circuit breakers shall have interrupting ratings as shown on the contract drawings, but not less than 18,000 AIC rms symmetrical amperes at rated voltage. Ampere ratings shall be as shown on the drawings.

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D. Enclosures

1. Type 1 Boxes

a. Boxes shall be galvanized steel constructed in accordance with UL 50 requirements. Zinc-coated galvanized steel will not be acceptable.
b. Boxes shall have removable blank end walls and interior mounting studs. Interior support bracket shall be provided for ease of interior installation.

2. Type 1 Trim Fronts

a. Trim front steel shall meet strength and rigidity requirements per UL 50 standards. Shall have an ANSI 49 medium gray enamel electrodeposited over cleaned phosphatized steel.
b. Trim front door shall have rounded corners and edges free of burrs.
c. Locks shall be cylindrical tumbler type with larger enclosures requiring sliding vault locks with 3-point latching. All locks assemblies shall be keyed alike.

2.3 GENERAL REQUIREMENTS FOR PANELBOARDS

A. Enclosures: Flush or surface-mounted cabinets as indicated. NEMA PB I, Type 1, unless otherwise indicated to meet environmental conditions at installed location.

B. Front: Secured to box with concealed trim clamps, unless otherwise indicated. Front for surface-mounted panelboards shall be same dimensions as box. Fronts for flush panelboards shall overlap box, unless otherwise indicated.

C. Directory Frame: Clear plastic card holder, mounted inside each panelboard door.

D. Bus: Hard drawn copper of 98 percent conductivity.

E. Main and Neutral Lugs: Provide mechanical lugs to accommodate the conductors shown on the Contract Drawings.

F. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment ground conductors. Bonded to box.

G. Service Equipment Approval: Listed for use as service equipment for panelboards with main service disconnect.

H. Future Devices: Equip with mounting brackets, bus connections, and necessary appurtenances, for the overcurrent protective device ampere ratings indicated for future installation of devices.

1. Special Features: Include the following features for panelboards as indicated:

a. Isolated Equipment Ground Bus: Adequate for branch-circuit equipment ground conductors; insulated from box.
b. Hinged Front Cover: Entire front trim hinged to box with standard door within hinged trim cover.
c. Provide 200 percent rated neutral bus for all computer and non-linear loads.

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d. Gutter Barrier: Arranged to isolate section of gutter as indicated.
e. Column-Type Panelboard Configuration: Narrow cabinet extended as wireway to overhead junction box equipped with ground and neutral terminal buses.
f. Subfeed: Over-current protective device or lug provision as indicated.
g. Feed-Through Lugs: Sized to accommodate feeders indicated.

I. Incoming Mains Location: As required to field installation.

J. Phase, Neutral, and Ground Buses:

1. Material: Hard-drawn copper, 98 percent conductivity.
2. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
3. Extra-Capacity Neutral Bus: Neutral bus rated 200 percent of phase bus and UL listed as suitable for nonlinear loads.

K. Conductor Connectors: Suitable for use with conductor material and sizes.

1. Material: Hard-drawn copper, 98 percent conductivity.
2. Main and Neutral Lugs: Mechanical type.
3. Ground Lugs and Bus-Configured Terminators: Mechanical type.
4. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.

L. Future Devices: Mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.

M. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals.

2.4 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

A. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.

B. Mains: As noted on panel schedules.

C. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.

D. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.

E. Column-Type Panelboards: Narrow gutter extension, with cover, to overhead junction box equipped with ground and neutral terminal buses.

F. Interi

1. Minimum short circuit current ratings as shown on the Contract Drawings, but not less than 10,000 AIC rms symmetrical amperes for 120/208V panelboards. Basis for design is Square D NQ 120/208V.

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2. Provide one (1) continuous bus bar per phase. Each bus bar shall have sequentially phased branch circuit connectors suitable for plug-on or bolt-on branch circuit breakers. The bussing shall be fully rated. Panelboard bus current ratings shall be determined by heat rise tests conducted in accordance with UL 67. Bus bar plating shall run the entire length of the bus bar. Panelboards shall be suitable for use as Service Equipment when application requirements comply with UL 67 and NEC Articles 230-F and -G.
3. All current carrying parts shall be insulated from ground and phase to phase by high dielectric strength thermoplastic.
4. Interior trim shall be of dead front construction to shield user from energized parts. Dead front trim shall have preformed twist-outs covering unused mounting space.
5. Interiors shall be field convertible for top or bottom incoming feed. Main circuit breakers in 100A interiors shall be horizontally mounted. Main circuit breakers over 100A shall be vertically mounted. Sub-feed circuit breakers shall be vertically mounted. Main lug interiors up to 400 amperes shall be field convertible to main breaker. Interior leveling provisions shall be provided for flush mounted applications.

2.5 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

A. Molded-Case Circuit Breaker (MCCB): Comply with UL 489

B. Main Circuit Breaker

1. Main circuit breakers shall have an over-center, trip free, toggle mechanism which will provide quick-make, quick-break contact action. Circuit breakers shall have a permanent trip unit with thermal and magnetic trip elements in each pole. Each thermal element shall be true rms sensing and be factory calibrated to operate in a 40 degrees C ambient environment. Thermal elements shall be ambient compensating above 40 degrees C.
2. Two and three pole circuit breakers shall have common tripping of all poles. Circuit breakers frame sizes above 100 amperes shall have a single magnetic trip adjustment located on the front of the circuit breaker that allows the user to simultaneously select the desired trip level of all poles. Circuit breakers shall have a push to trip button for maintenance and testing purposes.
3. Breaker handle and faceplate shall indicate rated ampacity. Standard construction circuit breakers shall be UL listed for reverse connection without restrictive line or load markings.

C. Branch Circuit Breakers

1. Molded case branch circuit breakers shall have bolt-on type bus connectors.
2. Circuit breakers shall have an over-center toggle mechanism which will provide quick-make, quick-break contact action. Circuit breakers shall have thermal and magnetic trip elements in each pole. Two and three pole circuit breakers shall have common tripping of all poles.
3. There shall be two forms of visible trip indication. The breaker handle shall reside in a position between ON and OFF. In addition, there shall be a red VISI TRIP indicator appearing in the clear window of the circuit breaker housing.

D. Enclosures

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1. Type 1 Boxes

   a. Boxes shall be galvanized steel constructed in accordance with UL 50 requirements. Galvanized steel will not be acceptable.
   b. Boxes shall have removable end-walls with knockouts located on one end. Boxes shall have welded interior mounting studs.

2. Type 1 Fronts

   a. Fronts shall meet strength and rigidity requirements per UL 50 standards. Front shall have ANSI 49 gray enamel electrodeposited over cleaned phosphatized steel.
   b. Panelboards shall have MONO-FLAT fronts with concealed door hinges and mounted with trim screws. Front shall not be removable with the door locked. Doors on front shall have rounded corners and edges shall be free of burrs.

E. Panelboard Surge Protective Devices

1. Description: Integrated Surge Protective Devices (SPDs) in panelboards.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Square D Company - "IMA" Series (Basis of Design).
   b. Eaton Corporation; Cutler-Hammer Products
   c. Siemens Energy & Automation, Inc.

3. The manufacturer of the SPD shall be the same as the manufacturer of the electrical distribution equipment in which the SPDs are installed and shipped.

4. Standards - Most recent editions of:

   a. Underwriters Laboratories
      1) UL 1449 - "Surge Protective Devices."
      2) UL 1283 - "Electromagnetic Interference Filters."

   b. ANSI/IEEE C62.41.1-2002, C62.41.2-2002, C62.45-2002
   c. National Electrical Code: Article 285 - "Surge Protective Devices, 1 kV or Less."

5. Listing Requirements:

   a. SPD shall bear the UL Mark and shall be Listed to most recent editions of UL 1449 and UL 1283. "Manufactured in accordance with" is not equivalent to UL Listing and does not meet the intent of this Specification.

6. SPD shall be UL labeled with 200kA Short Circuit Current Rating (SCCR). Fuse ratings shall not be considered in lieu of demonstrated withstand testing of SPD, per 2008 NEC Article 285.6.

7. SPD shall be UL labeled as Type 1, intended for use without need for external or supplemental overcurrent controls. Every suppression component of every mode,

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including Neutral-Ground (N-G), shall be protected by internal overcurrent and thermal overtemperature controls.

8. SPD shall be UL labeled with 20kA I-nominal (I-n) for compliance to UL 96A - "Installation Requirements for Lightning Protection Systems" for Master Label Certificate, and NFPA 780 - "Standard for the Installation of Lightning Protection Systems."

9. Minimum surge current capability (single pulse rated) per phase shall be as follows:

   a. Service-Entrance Equipment: 320kA.
   b. Distribution Panelboards: 240kA.
   c. Branch Panelboards: 20kA.

10. SPD shall provide surge current paths for all modes of protection: Line-Neutral (L-N), Line-Ground (L-G), and Neutral-Ground (N-G) for Wye systems; Line-Line (L-L), and Line-Ground (L-G) in Delta and impedance grounded Wye systems.

11. UL 1449 Listed Voltage Protection Ratings (VPRs) shall not exceed the following:

System Voltage	L-N	L-G	L-L	N-G
208Y/120V	700V	700V	1200V	700V

12. UL 1449 Listed Maximum Continuous Operating Voltage (MCOV):

System Voltage	MCOV	Allowable System Voltage Fluctuation (%)
208Y/120V	150V	25%

13. SPD shall be constructed of only self-contained suppression module per phase.

14. Visible indication of proper SPD connection and operation shall be provided. SPD shall include LED indicator lights which shall indicate which phase as well as which module is fully operable. The status of each SPD module shall be monitored on the front cover of the enclosure as well as on the module.

15. A push-to-test button shall be provided to test each phase indicator. Push-to-test button shall activate a state change of dry contacts for testing purposes.

16. SPD shall be equipped with an audible alarm which shall activate when any one of the surge current modules has reached an end-of-life condition. An alarm on/off switch shall be provided to silence the alarm. The switches and alarm shall be located on the front cover of the enclosure.

17. A connector shall be provided along with dry contacts (normally open or normally closed) to allow connection to a remote monitor or other system. The output of the dry contacts shall indicate an end-of-life condition for the complete SPD or module.

18. Terminals shall be provided for necessary power and ground connections.

19. A transient voltage surge counter shall be located on the diagnostic panel on the front cover of the enclosure. The counter shall be equipped with a manual reset and battery backup to retain memory loss upon loss of AC power.

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20. SPD shall have a warranty period of ten (10) years from date of invoice. Warranty shall be the responsibility of the electrical distribution equipment manufacturer and shall be supported by their respective field service division.

2.6 ACCESSORY COMPONENTS AND FEATURES

A. Accessory Set: Include tools and miscellaneous items required for overcurrent protective device test, inspection, maintenance, and operation.

B. Portable Test Set: For testing functions of solid-state trip devices without removing from panelboard. Include relay and meter test plugs suitable for testing panelboard meters and switchboard class relays.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Receive, inspect, handle, and store panelboards according to NEMA PB 1.1.

B. Examine panelboards before installation. Reject panelboards that are damaged or rusted or have been subjected to water saturation.

C. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install panelboards and accessories according to NEMA PB 1.1.

B. Mount top of trim 90 inches (2286 mm) above finished floor unless otherwise indicated.

C. Mount panelboard cabinet plumb and rigid without distortion of box. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.

D. Install filler plates in unused spaces.

E. Provision for Future Circuits at Flush-Mounted Panelboards: Stub 1-inch (25 mm) empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in the future and/or 1-inch (25 mm) empty conduits into raised floor space or below slab not on grade, in accordance with the following schedule:

NOT FOR BIDDING

Total Number of Single Pole Spares and Spaces	Number of 1-inch Empty Con-
1—3	Two
4—6	Three
7—9	Four
10—12	Five
13—20	Ten
21—32	Fifteen

F. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.

G. Comply with NECA 1.

H. Tighten electrical connectors and terminals, including grounding connections, according to manufacturer's published torque-tightening values. Where manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.3 IDENTIFICATION

A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with Section 260553 "Identification for Electrical Systems."

B. Panel Circuit Directory: Provide a typewritten directory, indicating plainly what each branch circuit of the panel serves and where. Provide additional information as required by NEC. Spaces and spare breakers shall be written in pencil. Copying of Contract Drawing Panel Schedules and Descriptions shall not be acceptable. Circuit directory shall reflect final circuit connections, loads and locations after balancing of panelboard loads.

C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

D. Device Nameplates: Label each branch circuit device in distribution panelboards with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.4 GROUNDING

A. Make equipment grounding connections for panelboards as indicated.

B. Provide ground continuity to main electrical ground bus as indicated.

NOT FOR BIDDING

3.5 FIELD QUALITY CONTROL

A. Testing Agency: A qualified testing agency to perform tests and inspections.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.

C. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

D. Acceptance Testing Preparation:

1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.
3. Provide set of Contract Documents to test organization. Include full updating on final system configuration and parameters where they supplement or differ from those indicated in the original Contract Documents.

E. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
3. Perform the following infrared scan tests and inspections and prepare reports:

a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each panelboard. Remove front panels so joints and connections are accessible to portable scanner.
b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each panelboard 11 months after date of Substantial Completion.
c. Instruments and Equipment:
1) Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.

F. Panelboards will be considered defective if they do not pass tests and inspections.

G. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.6 ADJUSTING

A. Adjust moving parts and operable component to function smoothly, and lubricate as recommended by manufacturer.

NOT FOR BIDDING

B. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes.

1. Measure as directed during period of normal system loading.
2. Perform load-balancing circuit changes outside normal occupancy/working schedule of the facility and at time directed. Avoid disrupting critical 24-hour services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
3. After circuit changes, recheck loads during normal load period. Record all load readings before and after changes and submit test records.
4. Tolerance: Difference exceeding 20 percent between phase loads within a panelboard, is not acceptable. Rebalance and recheck as necessary to meet this minimum requirement.

3.7 PROTECTION

A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions.

END OF SECTION 262416

NOT FOR BIDDING

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Receptacles, receptacles with integral GFCI, and associated device plates.
2. Twist-locking receptacles.
3. Wall-box motion sensors.
4. Floor service outlets, poke-through assemblies, service poles, and multioutlet assemblies.
5. Straight-blade receptacles and associated device plates.
6. Tamper-Resistant receptacles.
7. Weather-Resistant receptacles.
8. Toggle switches.

B. Related Sections include the following:

1. Division 27 Section "Communications Horizontal Cabling" for workstation outlets.

1.3 DEFINITIONS

A. EMI: Electromagnetic interference.

B. GFCI: Ground-fault circuit interrupter.

C. Pigtail: Short lead used to connect a device to a branch-circuit conductor.

D. RFI: Radio-frequency interference.

E. TVSS: Transient voltage surge suppressor.

F. UTP: Unshielded twisted pair.

G. TR: Tamper-Resistant.

H. WR: Weather-Resistant.

NOT FOR BIDDING

1.4 SUBMITTALS

A. Product Data: For each type of product specified, indicating configuration finishes, dimensions, and manufacturer's instructions.

B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.

C. Samples: One for each type of device and wall plate specified, in each color specified.

D. Field quality-control test reports.

E. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing label warnings and instruction manuals that include labeling conditions.

1.5 QUALITY ASSURANCE

A. Source Limitations: Obtain each type of wiring device and associated wall plate through one source from a single manufacturer. Insofar as they are available, obtain all wiring devices and associated wall plates from a single manufacturer and one source.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

C. Comply with NFPA 70.

D. Comply with NECA Standard of Installation.

E. Codes: Provide wiring devices conforming to the following:

1. American National Standards Institute (ANSI): Provide lugs and receptacle devices constructed in accordance with ANSI C73, Attachment Plugs and Receptacles, Dimensions of.
2. Institute of Electrical and Electronics Engineers (IEEE): Construct and install wiring devices in accordance with requirements of IEEE 241, *Recommended Practice for Electric Power Systems in Commercial Building.*
3. National Electrical Manufacturers Association (NEMA): Provide wiring devices constructed and configured in accordance with the requirements of:

   a. WD1: General Requirements for Wiring Devices.
   b. WD2: Semiconductor Dimmers for Incandescent Lamps.
   c. WD5: Special Purpose Wiring Devices.
   d. WD6: Wiring Devices - Dimensional Requirements.

4. National Fire protection Association (NFPA): Comply with NFPA 70, *National Electrical Code* as applicable to construction and installation of electrical wiring devices.

5. Underwriters Laboratories, Inc. (UL): Provide wiring devices which are UL listed and comply with the requirements of:

NOT FOR BIDDING

a. 5: Surface Metal Raceways and Fittings.
b. 20: General-Use Snap Switches.
c. 498: Attachments, Plugs and Receptacles.
d. 514A: Metallic Outlet Boxes.
e. 514B: Fittings for Conduit and Outlet Boxes.
f. 514C: Non-Metallic Outlet Boxes, Flush-Device Boxes, and Covers.
g. 943: Ground-Fault Circuit Interrupters.

1.6 COORDINATION

A. Receptacles for Owner-Furnished Equipment: Match plug configurations.

1. Cord and Plug Sets: Match equipment requirements.

1.7 EXTRA MATERIALS

A. Furnish extra materials described in subparagraphs below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Floor Service Outlet Assemblies: 4, but no fewer than one.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers' Names: Shortened versions (shown in parentheses) of the following manufacturers' names are used in other Part 2 articles:

1. Pass & Seymour/Legrand, Wiring Devices & Accessories (Pass & Seymour).
2. Cooper Wiring Devices; a division of Cooper Industries, Inc. (Cooper).
3. Hubbell Incorporated; Wiring Device-Kellems (Hubbell).
4. Leviton Mfg. Company Inc. (Leviton).

B. Multioutlet Assemblies:

1. Airey-Thompson Ltd.
2. Wiremold.
3. Hubbell Inc. Wiring Devices.
4. American Electric.

2.2 STRAIGHT-BLADE RECEPTACLES

A. Duplex receptacles shall be straight blade, 2 pole, 3 wire, 125 VAC, 20 ampere, specification grade, grounding type, NEMA 5-20R and shall meet Federal Specification #W-S-596d. Receptacles shall be Pass & Seymour Model No. 5362 or approved equal.

NOT FOR BIDDING

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
2. Products: Subject to compliance with requirements, provide one of the following:

    a. Pass & Seymour; 5362 (duplex).
    b. Cooper; 5351 (single), 5362 (duplex).
    c. Hubbell; HBL5351 (single), CR5362 (duplex).
    d. Leviton; 5891 (single), 5362 (duplex).

B. Tamper-Resistant Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498.

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
2. Products: Subject to compliance with requirements, provide one of the following:

    a. Pass & Seymour; 63H.
    b. Cooper; TR8300.
    c. Hubbell; HBL8300SG.
    d. Leviton; 8300-SGG.

3. Description: Labeled to comply with NFPA 70, "Health Care Facilities" Article, "Pediatric Locations" Section.

2.3 GFCI RECEPTACLES

A. General Description: Straight blade. Comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 943, Class A, and include indicator light that is lighted when device is tripped.

B. Ground Fault Interrupter (GFI) type, heavy duty duplex receptacles shall be feed-through, 2 pole, 3 wire, 120VAC, 20 ampere, specification grade NEMA 5-20R, UL-rated Class A, Group 1, with solid state ground fault sensing and signaling, with a trip time of .025 seconds nominal and a trip threshold of +/- 5 mA. GFI receptacles shall be Pass & Seymour Model No. 2091-S or approved equal.

C. Duplex GFCI Convenience Receptacles, 125 V, 20 A:

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
2. Products: Subject to compliance with requirements, provide one of the following:

    a. Pass & Seymour; 2084.
    b. Cooper; GF20.

2.4 SWITCHES

A. Toggle switches shall be quiet type, AC specification grade, 120-277 volt, 20 ampere, single pole, double pole, three-way and four-way, with toggle. All switches shall be premium

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specification grade with separate green ground screw. Toggle switches shall be Pass & Seymour Model No. 20AC or approved equal.

B. Pilot light switches shall be quiet type, AC specification grade, 120 volt, 20 ampere, single pole, double pole and three-way with clear or red illuminated toggle. Pilot light switches shall be Pass & Seymour Model NO. 20AC-CPL and 20AC-RPL, or approved equal.

C. Key switches shall be AC specification grade, 120-277 volt, 20 ampere, single pole, double pole, three-way and four-way, with one key per switch. Key switches shall be Pass & Seymour Model No. 20AC-L, or approved equal.

D. Dimmer Switches shall be modular, full-wave, solid-state units with integral, quiet on/off switches and audible and electromagnetic noise filters. Dimmer switches shall be sized by the Contractor to serve the load indicated on the Contract Drawings.

1. Control: Continuously adjustable slide. Single-pole or three-way switch to suit connections.
2. Incandescent Lamp Dimmers: Modular, 120 V, 60 Hz with continuously adjustable rotary knob, toggle, or slide; single pole with soft tap or other quiet switch; electromagnetic filter to eliminate noise, RF, and TV interference; and 5-inch (130-mm) wire connecting leads.
3. Fluorescent Lamp Dimmers: Modular, compatible with dimmer ballasts; trim potentiometer to adjust low-end dimming; dimmer-ballast combination capable of consistent dimming to a maximum of 1 percent of full brightness.

E. Switches on emergency and life safety circuits shall have red finish bodies.

F. Door jamb plunger switches shall be light on door open type. Plunger switches shall be Pass and Seymour Model No. 1200 or approved equal.

2.5 FINISHES

A. Wiring device catalog numbers in Section text do not designate device color. Device colors shall be as follows, unless otherwise indicated elsewhere in the Specifications and Drawings or as required by NFPA or device listing:

1. Wiring Devices connected to Normal Power System: Finish selected by Architect.
2. Wiring Devices connected to Computer Power System: Finish selected by Architect.
3. Wiring Devices connected to Emergency Power System: Red.
4. Special Receptacles: Finish selected by Architect.

2.6 DEVICE PLATES

A. Device plates shall be provided for all switches and receptacles. Device plates shall be as manufactured to fit each type of single device, to fit devices which are ganged together, and they shall be by same manufacturer as wiring devices.

B. Material for Damp Locations: Heavy-duty die-cast zinc/aluminum construction listed and labeled for use in "wet locations." All components shall have baked-on electrostatic, polyester,

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power paint finish for superior corrosion resistance. Covers for receptacles shall be equipped with one or more lift cover(s) equipped with stainless steel springs. Covers for toggle switches shall be equipped with actuating levers and shall mount directly over the switch. Covers shall comply with NEC Section 406.8(A) and 406.8(B).

1. Duplex Receptacle, 2 Self-Closing Lids — Pass & Seymour Model No. CA26GH or approved equal.
2. GFCI Receptacle, 1 Self-Closing Lid — Pass & Seymour Model No. CA26GLH (Horizontal) and Pass & Seymour Model No. CA26GV (Vertical), or approved equal.
3. Toggle Switch — Pass & Seymour Model No. CA1GL or approved equal.

C. Toggle switch, lockable cover — Crouse-Hinds Model No. DS18 or approved equal.

2.7 FLOOR SERVICE FITTINGS

A. Type: Modular, flush-type, dual-service units suitable for wiring method used.

B. Compartments: Barrier separates power from voice and data communication cabling.

C. Service Plate: Rectangular, die-cast aluminum with satin finish.

D. Power Receptacle: NEMA WD 6 configuration 5-20R, gray finish, unless otherwise indicated.

E. Voice and Data Communication Outlet: Blank cover with bushed cable opening.

2.8 FLOOR-MOUNTED DEVICES (INDIVIDUAL)

A. Individual, floor-mounted power, microphone, telephone, data, CATV, etc., outlets per plans. For multiple floor devices, combine outlets or jacks in common divided box with single, multi-gang coverplate.

B. General:

1. Flush-mounted, rectangular boxes: 1, 2, or 3 gang.
2. Carpet trim ring for devices in carpeted areas. Provide carpet insert.
3. For tiles, wood, or other hard floors, provide flush trim and coverplates, with no projections above the floor surface.
4. Single or multi-gang coverplates as required.

C. Construction:

1. Cast iron boxes, 3-5/16-inches deep.
2. 1, 2, or 3 divided compartments.
3. Fully adjustable prior to concrete pour.
4. Walker Omnibox 880CS Series, or equal.

D. Activation Kits:

1. Textured polycarbonate adjusting trim and cover plates.

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2. Microphone outlets on stage:

   a. Completely flush with no raised edges.
   b. Brass cover with duplex flip-lid type covers.
   c. Walker #828PR.

E. Receptacles, jacks and connectors: Provide receptacles, data, telephone, CATV and other connectors and wiring as specified elsewhere.

2.9 MULTI-SERVICE FLOOR BOXES

A. Complete in-floor multi-service box consisting of floor box housing, flush removable cover, and wiring devices, as specified, all fittings, materials and labor.

B. Make adjustments in leveling and placement during rough-in to accommodate structural and architectural elements, and other equipment. Coordinate exact locations with Owner prior to concrete pour.

C. Construction:

1. Cast iron for on-grade applications and formed steel at all above grade levels unless otherwise noted on the Drawings.

2. Galvanized steel per ASTM 525 G-60.

3. Concrete-tight for in-floor use.

4. Adjustable legs for leveling and adjustment prior to pour.

5. Knockouts for conduit entry and feed-through use.

6. Four (4) wiring compartments, individually sectionalized.

   a. Two (2) duplex 5-20R power receptacles.
   b. Two (2) duplex data RJ45 jacks, Category6.

7. UL listed, with separation of power and low voltage.

8. Hinged, completely flush cover with cable ports. Lid to have provisions for carpet insert (Walker #RAKMII option).

D. Walkerbox Resource RFB Multi-Service steel recessed floor boxes, or approved equal, by American Electric or Hubbell.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Verification of existing conditions before starting work.

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B. Verification of Conditions: Verify that field measurements, surfaces, substrates and conditions are as required, and ready to receive Work.

1. Verify that outlet boxes are installed at proper height.
2. Verify that wall openings are neatly cut and will be completely covered by wall plates.
3. Verify that branch circuit wiring installation is completed, tested, and ready for connection to wiring devices.

C. By beginning Work, accepts conditions and assume responsibility for correcting unsuitable conditions encountered at no additional cost to the Owner.

D. Comply with NECA 1, including the mounting heights listed in that standard, unless otherwise noted.

E. Coordination with Other Trades:

1. Take steps to insure that devices and their boxes are protected. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of the boxes.
2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
4. Install wiring devices after all wall preparation, including painting, is complete.

F. Conductors:

1. Do not strip insulation from conductors until just before they are spliced or terminated on devices.
2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
4. Existing Conductors:
    a. Cut back and pigtail, or replace all damaged conductors.
    b. Straighten conductors that remain and remove corrosion and foreign matter.
    c. Pigtailing existing conductors is permitted provided the outlet box is large enough.

G. Device Installation.

1. Replace all devices that have been in temporary use during construction or that show signs that they were installed before building finishing operations were complete.
2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
4. Connect devices to branch circuits using pigtails that are not less than 6 inches (152 mm) in length.

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5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, 2/3 to 3/4 of the way around terminal screw.
6. Use a torque screwdriver when a torque is recommended or required by the manufacturer.
7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device mounting screws in yokes, allowing metal-to-metal contact.

H. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles up, and on horizontally mounted receptacles to the left.
2. Install hospital-grade receptacles in patient-care areas with the ground pin or neutral blade at the top.

I. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

J. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.

K. Adjust locations of floor service outlets and service poles to suit arrangement of partitions and furnishings.

3.2 IDENTIFICATION

A. Comply with Division 26 Section "Identification for Electrical Systems."

1. Receptacles: Identify panelboard and circuit number from which served. Use hot, stamped or engraved machine printing with white-filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.

3.3 CONNECTIONS

A. Connect wiring device grounding terminal to outlet box with bonding jumper.

B. Connect wiring device grounding terminal to branch-circuit equipment grounding conductor.

C. Isolated-Ground Receptacles: Connect to isolated-ground conductor routed to designated isolated equipment ground terminal of electrical system.

D. Tighten electrical connectors and terminals according to manufacturers published torque-tightening values. If manufacturers torque values are not indicated, use those specified in UL 486A and UL 486B.

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3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections and prepare test reports.

1. Test Instruments: Use instruments that comply with UL 1436.
2. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated LED indicators of measurement.

B. Tests for Convenience Receptacles:

1. Line Voltage: Acceptable range is 105 to 132 V.
2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is not acceptable.
3. Ground Impedance: Values of up to 2 ohms are acceptable.
4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
5. Using the test plug, verify that the device and its outlet box are securely mounted.
6. The tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.

C. Test wiring devices for proper polarity, continuity, short circuits, and ground continuity. Operate each device at least six times.

D. Test GFCI operation with both local and remote fault simulations according to manufacturer's written instructions.

E. Replace damaged or defective components.

END OF SECTION 262726

NOT FOR BIDDING

SECTION 262813 - FUSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Cartridge fuses rated 600 V ac and less for use in the following:

a. Control circuits.
b. Motor-control centers.
c. Panelboards.
d. Enclosed controllers.
e. Enclosed switches.

2. Spare-fuse cabinets.

B. The electrical contractor shall provide a complete set of fuses for all fusible equipment on the project as indicated on the Contract Documents. Final test and inspections shall be made prior to energizing the equipment.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for spare-fuse cabinets. Include the following for each fuse type indicated:

1. Ambient Temperature Adjustment Information: If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.

a. For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
b. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.

2. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
3. Current-limitation curves for fuses with current-limiting characteristics.

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B. Select fuses to provide appropriate levels of short circuit and overcurrent protection for components such as wire, cable, bus structures, and other equipment. Provide system to ensure that component damage is within acceptable levels during a fault.

C. Select fuses to coordinate with time-current characteristics of other overcurrent protective elements, such as other fuses, circuit breakers, and protective relays. Provide system to ensure that device closest to fault operates.

1.4 SUBMISSIONS

A. General: Submit each item in this Article according to the Conditions of the Contract and Division 1 Specification Sections.

B. Product Data for each fuse type specified. Include the following:

1. Descriptive data and time-current curves.
2. Let-through current curves for fuses with current-limiting characteristics.
3. Coordination charts and tables and related data.
4. Fuse size for elevator feeder and disconnect applications.

C. Field test reports indicating and interpreting test results.

D. Maintenance data for tripping devices to include in the operation and maintenance manual specified in Division 1.

E. Record the equipment nameplate rating and actual fuse rating and location of fuses on the record drawings.

F. Provide a complete short circuit coordination study report as required to select fuses to protect equipment.

1.5 QUALITY ASSURANCE

A. Source Limitations: Obtain fuses from one source and by a single manufacturer.

B. Comply with NFPA 70 for components and installation.

C. Listing and Labeling: Provide fuses specified in this Section that are listed and labeled.

1. The terms *Listed* and *Labeled* as defined in the National Electrical Code, Article 100.
2. Listing and Labeling Agency Qualifications: A *Nationally Recognized Testing Laboratory* (NRTL) as defined in OSHA Regulation 1910.7.
3. Comply with National Electrical Manufacturer's Association NEMA FU-1 *Low Voltage Cartridge Fuses.*
4. Comply with IEC269.
5. Comply with CANENA Standard 248.
6. Comply with UL 198.

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1.6 EXTRA MATERIALS

A. Furnish extra materials described below that match products installed, are packaged with protective covering for storage, and are identified with labels describing contents.

1. Spare Fuses: Furnish quantity equal to 20 percent of each 600 ampere and smaller fuse type and size installed, but not less than one (1) set of three (3) of each type and size. (Provide three (3) of each 601 Ampere and larger fuse type and size installed.)
2. Fuse Pullers: Furnish two (2) fuse pullers.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering fuses that may be incorporated into the Work include, but are not limited to, the following:

1. Cooper Industries Inc. Bussmann Div.
2. Eagle Electric Mfg, Co. Inc.
3. Ferraz Corp.
4. General Electric Co; Wiring Devices Div.
5. Gould Shawmut.
6. Tracor, Inc; Littelfuse, Inc. Subsidiary.

B. All fuses shall be of the same manufacturer to assure coordination.

2.2 CARTRIDGE FUSES

A. Characteristics: NEMA FU 1, current-limiting, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

1. Type RK-1: 250-V, zero- to 600-A rating, 200 kAIC, time delay.
2. Type RK-5: 250 600-V, zero- to 600-A rating, 200 kAIC, time delay.
3. Type CC: 600-V, zero- to 30-A rating, 200 kAIC, fast acting, time delay.
4. Type CD: 600-V, 31- to 60-A rating, 200 kAIC, fast acting, time delay.
5. Type J: 600-V, zero- to 600-A rating, 200 kAIC, time delay.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. Comply with NEMA FU 1 for cartridge fuses.

D. Comply with NFPA 70.

E. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

NOT FOR BIDDING

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.

B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.

C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.

D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.

E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

A. Main Feeders: Class J, time delay, 600Volt, 0-600 Amp, and 300 kA interrupting rating.

B. Motor Branch Circuits: Class RK1, time delay, 250 Volt Class J Time Delay 600 Volt, 0-600 Amp, and 300 kA interrupting rating. Time delay fuses shall hold 500% of rated current for a minimum of 10 seconds.

C. Other Branch Circuits: Class RK1, non-time delay, 250 Volt, Class J Time Delay 600 Volt, 0-600 Amp, and 300 kA interrupting rating.

D. Provide fuses of type and rating recommended by equipment manufacturer for packaged and/or specialized equipment.

E. Motor, transformer, feeder, and main service protection - 250 Volts or less:

1. Six hundred (600) ampere and less in interrupter switches, Class RK1, dual elements, time delay, 300 kA interrupting rating.
2. Four hundred (400) to six hundred (600) ampere in bolted pressure switches, Class J, 300 kA interrupting rating.

F. Motor, transformer, feeder, and main service protection - 600 volts or less; 600 ampere and less - Class RK-1, dual element, time delay, 300 kA interrupting rating.

G. Six hundred ampere or less, installed ahead of breaker: Class RK1, time delay.

H. Six hundred ampere or less, for general power circuits: Class J, time-delay, dual element, 300 kA interrupting rating. Time-delay fuses shall hold 500 percent of rated current for a minimum of 10 seconds and shall be UL listed.

I. Fuse sizes for motor protection shall be chosen from fuse manufacturers published data and recommendations.

NOT FOR BIDDING

J. Control circuits and lighting: Class CC, current limiting rejection type, rated 0-30 amperes, 600 volts, and 200- kA interrupting rating.

K. Motor Circuits: All individual motor circuits with full-load ampere ratings (FLA) of 480 amperes or less shall be protected by Dual-Element Time-Delay Fuses. The following guidelines apply for motors protected by properly sized overload relays: Fuses for motors with a marked service factor not less than 1.15 shall be installed in ratings of 125% of motor full load current (or next size larger if 125 percent does not correspond to a fuse size), except where high ambient temperatures prevail, or where the motor drives a heavy revolving part which cannot be brought up to full speed quickly, such as large fans. Under such conditions, the fuses may be 150 percent to 175 percent of the motor full-load current. For all other motors, (such as 1.0 service factor motors) fuses shall be sized in ratings of 1 15 percent of the motor full load current (or next size larger if 115 percent does not correspond to a fuse size) except as noted above. The following guidelines apply where fuses are used as the only overload protection for the motor:

1. For motors with a 1.15 service factor or more, fuses should be sized at 125 percent of motor full-load current (or next size smaller if 125 percent does not correspond to a fuse size).
2. For all other motors, fuses should be sized at 115 percent of motor full-load current (or next size smaller, if 115 percent does not correspond to a fuse size.

L. Motor Controllers: NEMA and IEC Style motor controllers shall be protected from short-circuits by Dual-Element Time-Delay fuses in order to provide testing agency-witnessed Type 2 coordination for the controller. This provides *no damage* protection for the controller, under low and high level fault conditions, as required by IEC Publication 947-4. For IEC style controller, the fuses shall be installed in ratings to coordinate with the overload relays, such that the relay/fuse curves cross over at 7-10 times the IEC contactor current rating.

M. Panelboards and Load Centers: The manufacturer shall supply equipment utilizing fully-rated and listed components. This equipment shall be tested, listed, and labeled for the available short-circuit current.

3.3 INSTALLATION

A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.

B. Fuses shall not be installed until equipment is ready to be energized. This measure prevents fuse damage during shipment of the equipment from the manufacturer to the job site, or from water that may contact the fuse before the equipment is installed. Final tests and inspections shall be made prior to energizing the equipment. This shall include a thorough cleaning, tightening, and review of all electrical connections and inspection of all grounding conductors. All fuses shall be furnished and installed by the electrical contractor. All fuses shall be of the same manufacturer.

C. Install fuses in fusible devices as indicated. Arrange fuses so fuse ratings are readable without removing fuse.

D. Provide fuse clips as required.

NOT FOR BIDDING

3.4 IDENTIFICATION

A. Install labels complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems" and indicating fuse replacement information inside of door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION 262813

NOT FOR BIDDING

SECTION 262816 - ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Provide fuse clips as required.

1. Service disconnect switches.
2. Feeder and equipment disconnect switches.
3. Feeder branch-circuit protection.
4. Motor disconnect switches.

B. Related Sections: The following Sections contain requirements that relate to this Section:

1. Division 26 Section *Wiring Devices* for attachment plugs and receptacles, and snap switches used for disconnect switches.
2. Division 26 Section *Switchboards* for individually enclosed, fused power-circuit devices used as feeder disconnect switches.
3. Division 26 Section *Fuses* for fuses in fusible disconnect switches.

C. Provide method of disconnection at all appliances, motors, equipment, etc., as required to comply with NEC (including Article 422-C, and Article 440-D).

1.3 SUBMITTALS

A. General: Submit each item in this Article according to the Conditions of the Contract and Division 01 Specification Sections.

B. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.

1. Enclosure types and details for types other than NEMA 250, Type 1.
2. Current and voltage ratings.
3. Short-circuit current ratings (interrupting and withstand, as appropriate).
4. Include evidence of NRTL listing for series rating of installed devices.
5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.

C. Shop Drawings: For enclosed switches and circuit breakers. Include plans, elevations, sections, details, and attachments to other work.

NOT FOR BIDDING

1. Wiring Diagrams: For power, signal, and control wiring.

1.4 PERFORMANCE REQUIREMENTS

A. Seismic Performance: Enclosed switches and circuit breakers shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified testing agency.

B. Seismic Qualification Certificates: For enclosed switches and circuit breakers, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Field quality-control reports.

1. Test procedures used.
2. Test results that comply with requirements.
3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.

D. Manufacturer's field service report.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

1. Manufacturer's written instructions for testing and adjusting enclosed switches and circuit breakers.

1.7 QUALITY ASSURANCE

A. Testing Agency Qualifications: Member company of NETA or an NRTL.

NOT FOR BIDDING

1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.

B. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single source from single manufacturer.

C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures and adjacent surfaces and other items. Comply with indicated maximum dimensions.

D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

E. Comply with NFPA 70.

F. Listing and Labeling: Provide disconnect switches and circuit breakers specified in this Section that are listed and labeled.

1. The Terms *Listed* and *Labeled:* As defined in the National Electrical Code, Article 100.
2. Listing and Labeling Agency Qualifications: A *Nationally Recognized Testing Laboratory* (NRTL) as defined in OSHA Regulation 1910.7.
3. Underwriters Laboratories (UL) listed equipment: UL 98 - Enclosed and Dead Front Switches, UL 50 - Cabinets and Boxes, UL489 - Molded Case Circuit Breakers and Circuit Breaker Enclosures, NEMA 250 - Enclosures for Electrical Equipment.
4. Comply with ANSI and NEMA standards for materials ratings.

1.8 PROJECT CONDITIONS

A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:

1. Ambient Temperature: Not less than minus 22 deg F (minus 30 deg C) and not exceeding 104 deg F (40 deg C).
2. Altitude: Not exceeding 6600 feet (2010 m).

1.9 COORDINATION

A. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

NOT FOR BIDDING

PART 2 - PRODUCTS

2.1 DISCONNECT SWITCHES

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering disconnect switches and circuit breakers that may be incorporated into the Work include, but are not limited to, the following:

1. Fusible Switches:

a. Eaton Corp.; Cutler-Hammer.
b. General Electric Co.; Electrical Distribution and Control Division.
c. General Switch Corp.
d. Siemens Energy & Automation, Inc.
e. Square D Company.

2. Molded-Case Circuit Breakers:

a. American Circuit Breaker Corporation.
b. Eaton Corporation: Cutler-Hammer.
c. General Electric Company: Electrical Distribution and Control Division.
d. General Switch Corporation.
e. Siemens Energy & Automation, Inc.
f. Square D Company.

3. Combination Circuit Breaker and Ground Fault Trip:

a. American Circuit Breaker Corporation.
b. General Electric Company; Electrical Distribution and Control Division.
c. Siemens Energy & Automation, Inc.
d. Square D Company.
e. Eaton Corporation, Cutler-Hammer.

4. Molded-Case, Current-Limiting Circuit Breakers:

a. General Electric Company; Electrical Distribution and Control Division.
b. Siemens Energy & Automation, Inc.
c. Square D Company.
d. Eaton Corporation, Cutler-Hammer.

5. Integrally Fused, Molded-Case Circuit Breakers:

a. General Electric Company; Electrical Distribution and Control Division.
b. Siemens Energy & Automation, Inc.
c. Eaton Corporation, Cutler-Hammer.

B. Enclosed. Nonfusible Switch: Heavy duty, NEMA 1, handle lockable in the *OFF* position. Switch shall be provided with an override screw to permit opening front cover with switch in *ON* position. Minimum fault current rating shall be 200,000 symmetrical rills amperes.

NOT FOR BIDDING

C. Enclosed. Fusible Switch. 800 A and Smaller: Heavy duty. NEMA 1, clips to accommodate specified fuses, handle lockable in the *OFF* position. Switch shall be provided with an override screw to permit opening front cover with switch in *ON* position. Minimum fault current rating shall be 200.000 symmetrical rms amperes.

D. Characteristics: Size, number of poles and ratings as indicated and to match load being served.

E. Enclosure: Heavy duty, NEMA 1, with gray baked enamel finish, unless otherwise specified or required to meet environmental conditions of installed location. Enclosure shall be rated for 200.000 mis symmetrical amperes short circuit current.

1. Outdoor Locations: Type 3R, with top-hinged, attached with removable screws.
2. Other Wet or Damp Indoor Locations: Type 4.

2.2 MOLDED-CASE CIRCUIT BREAKERS

A. General Requirements: Comply with UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents.

B. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 100 A and larger.

C. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller, and let-through ratings less than NEMA FU 1, RK-5.

D. Features and Accessories:

1. Standard frame sizes, trip ratings, and number of poles.
2. Lugs: Mechanical type suitable for number, size, trip ratings, and conductor material.
3. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.

2.3 ENCLOSURES

A. Enclosed Switches and Circuit Breakers: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.

1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
2. Outdoor Locations: NEMA 250, Type 3R.
3. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.
4. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.

NOT FOR BIDDING

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.

B. Comply with mounting and anchoring requirements specified in Section 260548.16 "Seismic Controls for Electrical Systems."

C. Install disconnect switches in locations as indicated, according to manufacturer's written instructions.

D. Install disconnect switches and circuit breakers level and plumb. Provide mounting brackets, wall bracing, and accessories as required.

E. Install wiring between disconnect switches, control, and indication devices.

F. Connect disconnect switches and components to wiring system and to ground as indicated and instructed by manufacturer.

1. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. Where manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

G. Identify each disconnect switch according to requirements specified in Division 26 Section *Electrical Identification.* All switches shall be provided with laminated plastic labels which clearly identify the equipment served.

1. Each disconnect means shall be legibly marked as required by Code (including all disconnect units for motors, appliances, feeders, and branches).

H. Provide disconnect switches for all equipment as indicated and as required by the NEC. Where disconnect switches are specified and furnished with mechanical equipment, install one only. Coordinate devices furnished for mechanical equipment with Division 23 Drawings and Specifications.

I. Weatherproof switches shall be provided for all locations exposed to the elements whether called for or not.

J. Switches shall be labeled for service entrance use, if so required, where used for service entrance whether called for or not.

NOT FOR BIDDING

K. Switches provided shall be suitable for:

1. Circuit application voltage.
2. Circuit application ampacity x 125 percent. One pole, two pole, three pole, solid neutral, ground connection, all as required by item served or as shown on the drawings.

L. Install circuit and motor disconnect switches as indicated, complying with manufacturer's written instructions, applicable requirements of NEC, NEMA, and NECA's *Standard of Installation*, and in accordance with recognized industry practices.

3.3 IDENTIFICATION

A. Comply with requirements in Section 260553 "Identification for Electrical Systems."

3.4 FIELD QUALITY CONTROL

A. Testing Agency: Provide the services of a qualified independent testing agency to perform specified field quality-control testing.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.

C. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

D. Acceptance Testing Preparation:

1. Test insulation resistance for each enclosed switch and circuit breaker, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

E. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
3. Perform the following infrared scan tests and inspections and prepare reports:

a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each enclosed switch and circuit breaker. Remove front panels so joints and connections are accessible to portable scanner.

b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each enclosed switch and circuit breaker 11 months after date of Substantial Completion.

NOT FOR BIDDING

c. Instruments and Equipment: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.

4. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.

F. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.

G. Prepare test and inspection reports, including a certified report that identifies enclosed switches and circuit breakers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

H. Testing: After installing disconnect switches and breakers and after electrical circuitry has been energized, demonstrate product capability and compliance with requirements.

1. Procedures: Perform each visual and mechanical inspection and electrical test stated in NETA ATS, Section 7.5 for disconnect switches and Section 7.6 for molded-case circuit breakers.
2. Certify compliance with test parameters.

I. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, remove and replace with new units and retest.

3.5 ADJUSTING

A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.

3.6 CLEANING

A. After completing system installation, including outlet fittings and devices, inspect exposed finish. Remove burrs, dirt, and construction debris and repair damaged finish including chips, scratches, and abrasions.

END OF SECTION 262816

NOT FOR BIDDING

SECTION 264313 - SURGE PROTECTION FOR LOW-VOLTAGE ELECTRICAL POWER CIRCUITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes field-mounted SPDs for low-voltage (120 to 600 V) power distribution and control equipment.

B. Related Requirements:

1. Section 262416 "Panelboards" for factory-installed SPDs.

1.3 DEFINITIONS

A. Inominal: Nominal discharge current.

B. MCOV: Maximum continuous operating voltage.

C. Mode(s), also Modes of Protection: The pair of electrical connections where the VPR applies.

D. MOV: Metal-oxide varistor; an electronic component with a significant non-ohmic current-voltage characteristic.

E. OCPD: Overcurrent protective device.

F. SCCR: Short-circuit current rating.

G. SPD: Surge protective device.

H. VPR: Voltage protection rating.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

NOT FOR BIDDING

2. Copy of UL Category Code VZCA certification, as a minimum, listing the tested values for VPRs, Inominal ratings, MCOVs, type designations, OCPD requirements, model numbers, system voltages, and modes of protection.

1.5 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

B. Sample Warranty: For manufacturer's special warranty.

1.6 CLOSEOUT SUBMITTALS

A. Maintenance Data: For SPDs to include in maintenance manuals.

1.7 WARRANTY

A. Manufacturer's Warranty: Manufacturer agrees to repair or replace SPDs that fail in materials or workmanship within specified warranty period.

1. Warranty Period: Ten years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GENERAL SPD REQUIREMENTS

A. SPD with Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with NFPA 70.

C. Comply with UL 1449.

D. MCOV of the SPD shall be the nominal system voltage.

E. The unit shall be UL 1449 3rd edition Listed and CUL Approved as a Surge Protective Device and UL 1283 listed as an Electromagnetic Interference Filter.

F. Comply with IEEE C62.41.2 and test devices according to IEEE C62.45.

2.2 SERVICE ENTRANCE AND SUPPRESSOR

A. Basis of Design Product: Subject to compliance with requirements, provide Schneider Electric/Square D Corporation: Surgelogic IMA Series Modular SPD mounted within the electrical gear or comparable product by the following:

1. Square D Surgelogic; a brand of Schneider Electric.

NOT FOR BIDDING

B. SPDs: Comply with UL 1449, Type 2.

C. SPDs: Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1449, Type 2.

1. SPDs with the following features and accessories:

a. Integral disconnect switch.
b. Internal thermal protection that disconnects the SPD before damaging internal suppressor components.
c. LED indicator lights for power and protection status.
d. Form-C contacts rated at 2 A and 24-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
e. Surge counter.
f. Audible alarm, with silencing switch, to indicate when protection has failed.
g. Six-digit transient-event counter set to totalize transient surges.

D. Comply with UL 1283.

E. Peak Surge Current Rating: The minimum single-pulse surge current withstand rating per phase shall not be less than 240kA. The peak surge current rating shall be the arithmetic sum of the ratings of the individual MOVs in a given mode.

F. Protection modes and UL 1449 VPR for grounded wye circuits with 208Y/120 V, three-phase, four-wire circuits shall not exceed the following:

1. Line to Neutral: 800 V for 208Y/120 V.
2. Line to Ground: 1200 V for 208Y/120 V.
3. Line to Line: 1200 V for 208Y/120 V.

G. SCCR: Equal or exceed 200 kA.

H. Inominal Rating: 20 kA.

2.3 PANEL SUPPRESSORS

A. Basis of Design Product: Subject to compliance with requirements, provide Schneider Electric/Square D Corporation: Surgelogic IMA Modular Series mounted within the electrical gear or comparable product by the following:

1. Square D, a brand of Schneider Electric

B. SPDs: Comply with UL 1449 3rd Edition listed, Type 2.

1. Include LED indicator lights for power and protection status.
2. Internal thermal protection that disconnects the SPD before damaging internal suppressor components.

NOT FOR BIDDING

3. Include Form-C contacts rated at 2 A and 24-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
4. Modular design.
5. Short-circuit current rating complying with UL 1449, and matching or exceeding the short-circuit rating and redundant suppression circuits; with fused metal-oxide varistors.
6. Fuses, rated at 200-kA interrupting capacity.
7. Fabrication using bolted compression lugs for internal wiring.
8. Replaceable modules.
9. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
10. Six-digit transient-event counter set to totalize transient surges.

C. Peak Surge Current Rating: The minimum single-pulse surge current withstand rating per phase shall not be less than 100 kA. The peak surge current rating shall be the arithmetic sum of the ratings of the individual MOVs in a given mode.

D. Comply with UL 1283.

E. Protection modes and UL 1449 VPR for grounded wye circuits with 208Y/120 V, three-phase, four-wire circuits shall not exceed the following:

1. Line to Neutral: 800 V for 208Y/120 V.
2. Line to Ground: 800 V for 208Y/120 V.
3. Neutral to Ground: 800 V for 208Y/120 V.
4. Line to Line: 1200 V for 208Y/120 V.

F. Protection modes and UL 1449 VPR for 240/120-V, single-phase, three-wire circuits shall not exceed the following:

1. Line to Neutral: 800 V.
2. Line to Ground: 800 V.
3. Neutral to Ground: 800 V.
4. Line to Line: 1200 V.

G. SCCR: Equal or exceed 200 kA.

H. Inominal Rating: 20 kA.

2.4 ENCLOSURES

A. Indoor Enclosures: Not applicable.

2.5 CONDUCTORS AND CABLES

A. Power Wiring: Same size as SPD leads, complying with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

NOT FOR BIDDING

B. Class 2 Control Cables: Multiconductor cable with copper conductors not smaller than No. 18 AWG, complying with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

C. Class 1 Control Cables: Multiconductor cable with copper conductors not smaller than No. 14 AWG, complying with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with NECA 1.

B. Install an OCPD or disconnect as required to comply with the UL listing of the SPD.

C. Install SPDs with conductors between suppressor and points of attachment as short and straight as possible, and adjust circuit-breaker positions to achieve shortest and straightest leads. Do not splice and extend SPD leads unless specifically permitted by manufacturer. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.

D. Use crimped connectors and splices only. Wire nuts are unacceptable.

E. Wiring:

1. Power Wiring: Comply with wiring methods in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
2. Controls: Comply with wiring methods in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.2 FIELD QUALITY CONTROL

A. Perform the following tests and inspections with the assistance of a factory-authorized service representative.

1. Compare equipment nameplate data for compliance with Drawings and Specifications.
2. Inspect anchorage, alignment, grounding, and clearances.
3. Verify that electrical wiring installation complies with manufacturer's written installation requirements.

B. An SPD will be considered defective if it does not pass tests and inspections.

C. Prepare test and inspection reports.

3.3 STARTUP SERVICE

A. Complete startup checks according to manufacturer's written instructions.

NOT FOR BIDDING

B. Do not perform insulation-resistance tests of the distribution wiring equipment with SPDs installed. Disconnect SPDs before conducting insulation-resistance tests, and reconnect them immediately after the testing is over.

C. Energize SPDs after power system has been energized, stabilized, and tested.

3.4 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to operate and maintain SPDs.

END OF SECTION 264313

NOT FOR BIDDING

SECTION 265100 - INTERIOR LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Interior lighting fixtures, lamps, and ballasts.
2. Emergency lighting units.
3. Exit signs.
4. Lighting fixture supports.

B. Related Sections include the following:

1. Division 26 Section "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and multipole lighting relays and contactors.

1.3 DEFINITIONS

A. BF: Ballast factor.

B. CRI: Color-rendering index.

C. CU: Coefficient of utilization.

D. HID: High-intensity discharge.

E. LER: Luminaire efficacy rating.

F. Luminaire: Complete lighting fixture, including ballast housing if provided.

G. RCR: Room cavity ratio.

1.4 SUBMITTALS

A. Product Data: For each type of lighting fixture, arranged in order of fixture designation. Include data on features, accessories, finishes, and the following:

1. Physical description of lighting fixture including dimensions.

NOT FOR BIDDING

2. Emergency lighting units including battery and charger.
3. Ballast.
4. Energy-efficiency data.
5. Life, output, and energy-efficiency data for lamps.
6. Photometric data, in IESNA format, based on laboratory tests of each lighting fixture type, outfitted with lamps, ballasts, and accessories identical to those indicated for the lighting fixture as applied in this Project.

    a. For indicated fixtures, photometric data shall be certified by a qualified independent testing agency. Photometric data for remaining fixtures shall be certified by the manufacturer.
    b. Photometric data shall be certified by a manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program (NVLAP) for Energy Efficient Lighting Products.

B. Shop Drawings: Show details of nonstandard or custom lighting fixtures. Indicate dimensions, weights, methods of field assembly, components, features, and accessories.

1. Wiring Diagrams: Power and control wiring.

C. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:

1. Lighting fixtures.
2. Suspended ceiling components.
3. Structural members to which suspension systems for lighting fixtures will be attached.
4. Other items in finished ceiling including the following:

    a. Air outlets and inlets.
    b. Speakers.
    c. Sprinklers.
    d. Smoke and fire detectors.
    e. Occupancy sensors.
    f. Access panels.

5. Perimeter moldings.

D. Samples for Verification: Interior lighting fixtures designated for sample submission in Interior Lighting Fixture Schedule. Each sample shall include the following:

1. Lamps: Specified units installed.
2. Accessories: Cords and plugs.

E. Product Certificates: For each type of ballast for bi-level and dimmer-controlled fixtures, signed by product manufacturer.

F. Qualification Data: For agencies providing photometric data for lighting fixtures.

G. Field quality-control test reports.

NOT FOR BIDDING

H. Operation and Maintenance Data: For lighting equipment and fixtures to include in emergency, operation, and maintenance manuals.

I. Warranties: Special warranties specified in this Section.

1.5 QUALITY ASSURANCE

A. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by manufacturers' laboratories that are accredited under the National Volunteer Laboratory Accreditation Program for Energy Efficient Lighting Products.

B. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

D. Comply with NFPA 70.

1.6 COORDINATION

A. Coordinate layout and installation of lighting fixtures and suspension system with other construction that penetrates ceilings or is supported by them, including HVAC equipment, fire-suppression system, and partition assemblies.

1.7 WARRANTY

A. Special Warranty for Emergency Lighting Batteries: Manufacturer's standard form in which manufacturer of battery-powered emergency lighting unit agrees to repair or replace components of rechargeable batteries that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Emergency Lighting Unit Batteries: 5 years from date of Substantial Completion. Full warranty shall apply for first year, and prorated warranty for the remaining nine years.
2. Warranty Period for Self-Powered Exit Sign Batteries: 5 years from date of Substantial Completion. Full warranty shall apply for first year, and prorated warranty for the remaining four years.

B. Special Warranty for Driver: Manufacturer's standard form in which ballast manufacturer agrees to repair or replace driver that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Driver: Five years from date of Substantial Completion.

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C. Special Warranty for LED: Manufacturer's standard form, made out to Owner and signed by lamp manufacturer agreeing to replace LED that fail in materials or workmanship, f.o.b. the nearest shipping point to Project site, within specified warranty period indicated below.

1. Warranty Period: Two years from date of Substantial Completion.

1.8 EXTRA MATERIALS

A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. LED: 10 for every 50 of each type and rating installed. Furnish at least one of each type.
2. Plastic Diffusers and Lenses: 1 for every 50 of each type and rating installed. Furnish at least one of each type.
3. Battery and Charger Data: One for each emergency lighting unit.
4. Driver: 1 for every 50 of each type and rating installed. Furnish at least one of each type.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

B. In Interior Lighting Fixture Schedule where titles below are column or row headings that introduce lists, the following requirements apply to product selection:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.
3. Basis-of-Design Product: The design for each lighting fixture is based on the product named. Subject to compliance with requirements, provide either the named product or a comparable product by one of the other manufacturers specified.

2.2 LIGHTING FIXTURES AND COMPONENTS, GENERAL REQUIREMENTS

A. Recessed Fixtures: Comply with NEMA LE 4 for ceiling compatibility for recessed fixtures.

B. LED Fixtures: Comply with UL 1598. Where LER is specified, test according to NEMA LE 5 and NEMA LE 5A as applicable.

C. HID Fixtures: Comply with UL 1598. Where LER is specified, test according to NEMA LE 5B.

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D. Metal Parts: Free of burrs and sharp corners and edges.

E. Sheet Metal Components: Steel, unless otherwise indicated. Form and support to prevent warping and sagging.

F. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.

G. Reflecting surfaces shall have minimum reflectance as follows, unless otherwise indicated:

1. White Surfaces: 85 percent.
2. Specular Surfaces: 83 percent.
3. Diffusing Specular Surfaces: 75 percent.
4. Laminated Silver Metallized Film: 90 percent.
5. Refer to fixture type write-ups.

H. Plastic Diffusers, Covers, and Globes:

1. Acrylic Lighting Diffusers: 100 percent virgin acrylic plastic. High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.

   a. Lens Thickness: At least 0.125 inch (3.175 mm) minimum unless different thickness is indicated.
   b. UV stabilized.

2. Glass: Annealed crystal glass, unless otherwise indicated.

2.3 EMERGENCY FLUORESCENT POWER UNIT

A. Internal Type: Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture body and compatible with ballast. Comply with UL 924.

1. Emergency Connection: Operate LED continuously at an output of 1400 lumens each. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture ballast.
2. Night-Light Connection: Operate LED's continuously.
3. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.

   a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
   b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.

4. Battery: Sealed, maintenance-free, nickel-cadmium type.
5. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
6. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in

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tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.

7. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and flashing red LED.

2.4 EXIT SIGNS

A. Description: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.

B. Internally Lighted Signs:

1. Lamps for AC Operation: LEDs, 70,000 hours minimum rated lamp life.
2. Self-Powered Exit Signs (Battery Type): Integral automatic charger in a self-contained power pack.

   a. Battery: Sealed, maintenance-free, nickel-cadmium type.
   b. Charger: Fully automatic, solid-state type with sealed transfer relay.
   c. Operation: Relay automatically energizes lamp from battery when circuit voltage drops to 80 percent of nominal voltage or below. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
   d. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
   e. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
   f. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
   g. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and flashing red LED.

2.5 EMERGENCY LIGHTING UNITS

A. Description: Self-contained units complying with UL 924.

1. Battery: Sealed, maintenance-free, lead-acid type.
2. Charger: Fully automatic, solid-state type with sealed transfer relay.
3. Operation: Relay automatically turns lamp on when power supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
4. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.

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5. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
6. Integral Time-Delay Relay: Holds unit on for fixed interval of 15 minutes when power is restored after an outage.
7. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
8. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and flashing red LED.

2.6 LIGHTING FIXTURE SUPPORT COMPONENTS

A. Comply with Division 26 Section "Hangers and Supports for Electrical Systems" for channel- and angle-iron supports and nonmetallic channel and angle supports.

B. Single-Stem Hangers: 1/2-inch (13-mm) steel tubing with swivel ball fittings and ceiling canopy. Finish same as fixture.

C. Twin-Stem Hangers: Two, 1/2-inch (13-mm) steel tubes with single canopy designed to mount a single fixture. Finish same as fixture.

D. Wires: ASTM A 641/A 641M, Class 3, soft temper, zinc-coated steel, 12 gage (2.68 mm).

E. Wires for Humid Spaces: ASTM A 580/A 580M, Composition 302 or 304, annealed stainless steel, 12 gage (2.68 mm).

F. Rod Hangers: 3/16-inch (5-mm) minimum diameter, cadmium-plated, threaded steel rod.

G. Hook Hangers: Integrated assembly matched to fixture and line voltage and equipped with threaded attachment, cord, and locking-type plug.

2.7 REQUIREMENTS FOR INDIVIDUAL LIGHTING FIXTURES

A. Refer to Lighting Schedules on drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Lighting fixtures: Set level, plumb, and square with ceilings and walls. Install lamps in each fixture.

B. Support for Lighting Fixtures in or on Grid-Type Suspended Ceilings: Use grid as a support element.

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1. Install a minimum of four ceiling support system rods or wires for each fixture. Locate not more than 6 inches (150 mm) from lighting fixture corners.
2. Support Clips: Fasten to lighting fixtures and to ceiling grid members at or near each fixture corner with clips that are UL listed for the application.
3. Fixtures of Sizes Less Than Ceiling Grid: Install as indicated on reflected ceiling plans or center in acoustical panel, and support fixtures independently with at least two 3/4-inch (20-mm) metal channels spanning and secured to ceiling tees.
4. Install at least one independent support rod or wire from structure to a tab on lighting fixture. Wire or rod shall have breaking strength of the weight of fixture at a safety factor of 3.

C. Suspended Lighting Fixture Support:

1. Pendants and Rods: Where longer than 48 inches (1200 mm), brace to limit swinging.
2. Stem-Mounted, Single-Unit Fixtures: Suspend with twin-stem hangers.
3. Continuous Rows: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of fixture chassis, including one at each end.

D. Adjust aimable lighting fixtures to provide required light intensities.

E. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.2 FIELD QUALITY CONTROL

A. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery and retransfer to normal.

B. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

END OF SECTION 265100

NOT FOR BIDDING

SECTION 265600 - EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Exterior luminaires with lamps and ballasts.
2. Luminaire-mounted photoelectric relays.

B. Related Sections include the following:

1. Division 26 Section "Interior Lighting" for exterior luminaires normally mounted on exterior surfaces of buildings.

1.3 DEFINITIONS

A. CRI: Color-rendering index.

B. Luminaire: Complete lighting fixture, including ballast housing if provided.

1.4 SUBMITTALS

A. Product Data: For each luminaire, and support component, arranged in order of lighting unit designation. Include data on features, accessories, finishes, and the following:

1. Physical description of luminaire, including materials, dimensions, effective projected area, and verification of indicated parameters.
2. Details of attaching luminaires and accessories.
3. Details of installation and construction.
4. Luminaire materials.
5. Photometric data based on laboratory tests of each luminaire type, complete with indicated lamps, ballasts, and accessories.

a. For indicated luminaires, photometric data shall be certified by a qualified independent testing agency. Photometric data for remaining luminaires shall be certified by manufacturer.
b. Photometric data shall be certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products.

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6. Photoelectric relays.
7. Ballasts, including energy-efficiency data.
8. Lamps, including life, output, and energy-efficiency data.
9. Materials, dimensions, and finishes of poles.
10. Means of attaching luminaires to supports, and indication that attachment is suitable for components involved.
11. Anchor bolts for poles.
12. Manufactured pole foundations.

B. Samples for Verification: For products designated for sample submission in Exterior Lighting Device Schedule. Each sample shall include lamps and ballasts.

C. Qualification Data: For agencies providing photometric data for lighting fixtures.

D. Field quality-control test reports.

E. Operation and Maintenance Data: For luminaires to include in emergency, operation, and maintenance manuals.

F. Warranty: Special warranty specified in this Section.

1.5 QUALIFICATIONS

A. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by manufacturers' laboratories that are accredited under the National Volunteer Laboratory Accreditation Program for Energy Efficient Lighting Products.

B. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

D. Comply with IEEE C2, "National Electrical Safety Code."

E. Comply with NFPA 70.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Retain factory-applied wrappings shall remain on fixtures until substantial completion.

1.7 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace products that fail in materials or workmanship; that corrode; or that fade, stain, perforate, erode, or chalk due to effects of weather or solar radiation within specified warranty

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period. Manufacturer may exclude lightning damage, hail damage, vandalism, abuse, or unauthorized repairs or alterations from special warranty coverage.

1. Warranty Period for Luminaires: 2 years from date of Substantial Completion.
2. Warranty Period for Metal Corrosion: 2 years from date of Substantial Completion.

1.8 EXTRA MATERIALS

A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. LED boards : 10 for every 30 of each type and rating installed. Furnish at least one of each type.
2. Lenses, Covers, and Other Optical Parts: 10 for every 100 of each type and rating installed. Furnish at least one of each type.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

B. In Exterior Lighting Device Schedule where titles below are column or row headings that introduce lists, the following requirements apply to product selection:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.
3. Basis of Design Product: The design of each item of exterior luminaire and its support is based on the product named. Subject to compliance with requirements, provide either the named product or a comparable product by one of the other manufacturers specified.

2.2 LUMINAIRES, GENERAL REQUIREMENTS

A. Luminaires shall comply with UL 1598 and be listed and labeled for installation in wet locations by an NRTL acceptable to authorities having jurisdiction.

B. Comply with IESNA RP-8 for parameters of lateral light distribution patterns indicated for luminaires.

C. Metal Parts: Free of burrs and sharp corners and edges.

D. Sheet Metal Components: Corrosion-resistant aluminum, unless otherwise indicated. Form and support to prevent warping and sagging.

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E. Housings: Rigidly formed, weather- and light-tight enclosures that will not warp, sag, or deform in use. Provide filter/breather for enclosed luminaires.

F. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses. Designed to disconnect ballast when door opens.

G. Exposed Hardware Material: Stainless steel.

H. Plastic Parts: High resistance to yellowing and other change due to aging, exposure to heat, and UV radiation.

I. Light Shields: Metal baffles, factory installed and field adjustable, arranged to block light distribution to indicated portion of normally illuminated area or field.

J. Reflecting surfaces shall have minimum reflectance as follows, unless otherwise indicated:

1. White Surfaces: 85 percent.
2. Specular Surfaces: 83 percent.
3. Diffusing Specular Surfaces: 75 percent.

K. Lenses and Refractors Gaskets: Use heat and aging resistant resilient gaskets to seal and cushion lenses and refractors in luminaire doors.

L. Luminaire Finish: Manufacturer's standard paint applied to factory-assembled and -tested luminaire before shipping. Where indicated, match finish process and color of pole or support materials.

M. Factory-Applied Finish for Steel Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1, "Solvent Cleaning," to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning," or SSPC-SP 8, "Pickling."
2. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.

   a. Color: As selected by Architect from manufacturer's full range.

N. Factory-Applied Finish for Aluminum Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

1. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.

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2. Natural Satin Finish: Provide fine, directional, medium satin polish (AA-M32); buff complying with AA-M20; and seal aluminum surfaces with clear, hard-coat wax.
3. Class I, Clear Anodic Finish: AA-M32C22A41 (Mechanical Finish: medium satin; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.
4. Class I, Color Anodic Finish: AA-M32C22A42/A44 (Mechanical Finish: medium satin; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker) complying with AAMA 611.

    a. Color: As selected by architect..

2.3 REQUIREMENTS FOR INDIVIDUAL EXTERIOR LIGHTING DEVICES

A. Refer to Lighting Schedules on drawings.

PART 3 - EXECUTION

3.1 LUMINAIRE INSTALLATION

A. Install lamps in each luminaire.

B. Fasten luminaire to indicated structural supports.

1. Use fastening methods and materials selected to resist seismic forces defined for the application and approved by manufacturer.

3.2 INSTALLATION OF INDIVIDUAL GROUND-MOUNTING LUMINAIRES

A. Install on concrete base with top surface at luminaire location. Cast conduit into base, and finish by troweling and rubbing smooth. Concrete materials, installation, and finishing are specified in Division 03 Section "Cast-in-Place Concrete."

3.3 CORROSION PREVENTION

A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum by insulating fittings or treatment.

B. Steel Conduits: Comply with Division 26 Section "Raceway and Boxes for Electrical Systems." In concrete foundations, wrap conduit with 0.010-inch- (0.254-mm-) thick, pipe-wrapping plastic tape applied with a 50 percent overlap.

3.4 GROUNDING

A. Ground and support structures according to Division 26 Section "Grounding and Bonding for Electrical Systems."

NOT FOR BIDDING

3.5 FIELD QUALITY CONTROL

A. Inspect each installed fixture for damage. Replace damaged fixtures and components.

B. Illumination Observations: Verify normal operation of lighting units after installing luminaires and energizing circuits with normal power source.

1. Verify operation of photoelectric controls.

C. Illumination Tests:

1. Measure light intensities at night. Use photometers with calibration referenced to NIST standards. Comply with the following IESNA testing guide(s):

a. IESNA LM-5, "Photometric Measurements of Area and Sports Lighting."
b. IESNA LM-50, "Photometric Measurements of Roadway Lighting Installations."
c. IESNA LM-52, "Photometric Measurements of Roadway Sign Installations."
d. IESNA LM-64, "Photometric Measurements of Parking Areas."
e. IESNA LM-72, "Directional Positioning of Photometric Data."

D. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

3.6 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain luminaire lowering devices. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 265600

NOT FOR BIDDING

SECTION 270544 - SLEEVES AND SLEEVE SEALS FOR COMMUNICATIONS PATHWAYS AND CABLING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Sleeves for pathway and cable penetrations of non-fire-rated construction walls and floors.
2. Sleeve-seal systems.
3. Sleeve-seal fittings.
4. Grout.
5. Silicone sealants.

B. Related Requirements:

1. Section 078413 "Penetration Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Wall Sleeves:

1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.

NOT FOR BIDDING

C. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.

D. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.

E. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.

F. Sleeves for Rectangular Openings:

1. Material: Galvanized-steel sheet.
2. Minimum Metal Thickness:

a. For sleeve cross-section rectangle perimeter less than 50 inches (1270 mm) and with no side larger than 16 inches (400 mm), thickness shall be 0.052 inch (1.3 mm).
b. For sleeve cross-section rectangle perimeter 50 inches (1270 mm) or more and one or more sides larger than 16 inches (400 mm), thickness shall be 0.138 inch (3.5 mm).

2.2 SLEEVE-SEAL FITTINGS

A. Description: Manufactured plastic, sleeve-type, watertight assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.

2.3 GROUT

A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.

B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

2.4 SILICONE SEALANTS

A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.

1. Grade: Durable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
2. Sealant shall have VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

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3. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

A. Comply with NECA 1.

B. Comply with NEMA VE 2 for cable tray and cable penetrations.

C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:

1. Interior Penetrations of Non-Fire-Rated Walls and Floors:

a. Seal annular space between sleeve and pathway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 079200 "Joint Sealants."
b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.

2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
3. Size pipe sleeves to provide 1/4-inch (6.4-mm) annular clear space between sleeve and pathway or cable unless sleeve seal is to be installed or unless seismic criteria require different clearance.
4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
5. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches (50 mm) above finished floor level. Install sleeves during erection of floors.

D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:

1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.

E. Roof-Penetration Sleeves: Seal penetration of individual pathways and cables with flexible boot-type flashing units applied in coordination with roofing work.

NOT FOR BIDDING

F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel cast-iron pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.

G. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch (25-mm) annular clear space between pathway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at pathway entries into building.

B. Install type and number of sealing elements recommended by manufacturer for pathway or cable material and size. Position pathway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pathway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

A. Install sleeve-seal fittings in new walls and slabs as they are constructed.

B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.

C. Secure nailing flanges to concrete forms.

D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION 270544

NOT FOR BIDDING

SECTION 275100 - TECHNOLOGY SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

B. Related Sections:

1. Division 26 Basic Electrical Materials and Methods
2. Division 26 General Electrical Requirements
3. Division 26 Electrical Firestopping
4. Division 26 Hangers and Supports
5. Division 26 Raceway and Boxes
6. Division 26 Cable Trays
7. Division 26 Electrical Identification
8. Division 26 Miscellaneous Raceway Systems

1.2 SUMMARY

A. Complete and operable Information Technology (IT) systems are not a part of this work and shall be furnished by others.

1.3 SCOPE OF WORK

A. A complete and functional Electronic Communications System, Security, CCTV, and Access Control including all wiring, components, MDF and IDF equipment and accessories will be provided outside this contract by others for the following (but not limited to) sub-systems:

1. Cable and Structured Wiring.
2. Data Communications.
3. Media Retrieval.
4. Security.
5. CCTV.
6. Access Control.

B. It is the Division 26 Contractor's responsibility to provide the following:

1. All labor and material for the installation of the conduits, raceways, sleeves, etc. with pull cords at locations as required.
2. All supporting power receptacles and related circuit wiring & raceway as required.
3. Coordinate with Systems Contractor for location of all conduit, penetrations and sleeves for all systems within this Division.

NOT FOR BIDDING

C. Work included:

1. Provide all equipment and materials as indicated on Drawings to support the installation by others of a fully operable Information Technology (IT) System.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 275100

NOT FOR BIDDING

SECTION 311000 - SITE CLEARING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Protecting existing trees, shrubs, plants and grass to remain.
2. Removing existing trees and other vegetation.
3. Clearing and grubbing.
4. Stripping and stockpiling topsoil.
5. Removing above- and below-grade site improvements.
6. Disconnecting, capping or sealing, and abandoning site utilities in place and removing site utilities.
7. Temporary erosion and sedimentation control measures.

B. Related Sections include the following:

1. Division 01 Section "Temporary Construction Utilities, Facilities & Controls" for temporary utilities, temporary construction and support facilities, temporary security and protection facilities.
2. Division 31 Section "Earth Moving" for soil materials, excavating, backfilling, and site grading.
3. Division 32 Section "Turf and Grasses" for finish grading including preparing and placing planting soil mixes and testing of topsoil material.

1.3 DEFINITIONS

A. Topsoil: Natural or cultivated surface-soil layer containing organic matter and sand, silt, and clay particles; friable, pervious, and black or a darker shade of brown, gray, or red than underlying subsoil; reasonably free of subsoil, clay lumps, gravel, and other objects more than 2 inches in diameter; and free of subsoil and weeds, roots, toxic materials, or other nonsoil materials.

B. Tree Protection Zone: Area surrounding individual trees or groups of trees to be protected during construction, and defined by the drip line of individual trees or the perimeter drip line of groups of trees, unless otherwise indicated.

1.4 MATERIAL OWNERSHIP

A. Except for stripped topsoil or other materials indicated to remain Owner's property, cleared materials shall become Contractor's property and shall be removed from Project site.

1.5 SUBMITTALS

A. Photographs or videotape, sufficiently detailed, of existing conditions of trees and plantings, adjoining construction, and site improvements that might be misconstrued as damage caused by site clearing.

1.6 QUALITY ASSURANCE

A. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

NOT FOR BIDDING

1.7 PROJECT CONDITIONS

A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during site-clearing operations.

1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
2. Provide alternate routes around closed or obstructed traffic ways if required by authorities having jurisdiction.

B. Utility Locator Service: Notify utility locator service for area where Project is located before site clearing. Contractor is to hire a private utility locator to confirm location of any existing utilities in the areas of excavation.

C. Do not commence site clearing operations until temporary erosion and sedimentation control measures are in place and have been properly approved by the local sediment and erosion control agency.

PART 2 - PRODUCTS

2.1 SOIL MATERIALS

A. Satisfactory Soil Materials: Requirements for satisfactory soil materials are specified in Division 31 Section "Earth Moving."

1. Obtain approved borrow soil materials off-site when satisfactory soil materials are not available on-site.

PART 3 - EXECUTION

3.1 PREPARATION

A. Protect and maintain benchmarks and survey control points from disturbance during construction.

B. Locate and clearly flag trees and vegetation to remain or to be relocated.

C. Protect existing site improvements to remain from damage during construction.

1. Restore damaged improvements to their original condition, as acceptable to Owner.

3.2 TEMPORARY EROSION AND SEDIMENTATION CONTROL

A. Provide temporary erosion and sedimentation control measures to prevent soil erosion and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways, according to approved Sediment and Stormwater Drawings.

B. Inspect, repair, and maintain erosion and sedimentation control measures during construction until permanent vegetation has been established.

C. Remove erosion and sedimentation controls and restore and stabilize areas disturbed during removal.

3.3 TREE PROTECTION

NOT FOR BIDDING

A. Erect and maintain temporary fencing around tree protection zones before starting site clearing in accordance with the approved Sediment and Stormwater Management plans. Remove fence when construction is complete.

1. Do not store construction materials, debris, or excavated material within fenced area.
2. Do not permit vehicles, equipment, or foot traffic within fenced area.
3. Maintain fenced area free of weeds and trash.

B. Do not excavate within tree protection zones, unless otherwise indicated.

C. Repair or replace trees and vegetation indicated to remain that are damaged by construction operations, in a manner approved by Architect.

1. Employ an arborist, licensed in jurisdiction where Project is located, to submit details of proposed repairs and to repair damage to trees and shrubs.
2. Replace trees that cannot be repaired and restored to full-growth status, as determined by Architect.

3.4 UTILITIES

A. Locate, identify, disconnect, and seal or cap off utilities indicated to be removed.

1. The Contractor will arrange with the Engineer and Owners Representative to shut off indicated on-site utilities when required.

B. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:

1. Notify the Engineer/Architect and Owner not less than five days in advance of proposed utility interruptions.
2. Do not proceed with utility interruptions without the owners written permission.

C. Excavate for and remove underground utilities indicated to be removed. Refer to sections covering site utilities.

3.5 CLEARING AND GRUBBING

A. Remove obstructions, trees, shrubs, grass, and other vegetation to permit installation of new construction.

1. Do not remove trees, shrubs, and other vegetation indicated to remain or to be relocated.
2. Cut minor roots and branches of trees indicated to remain in a clean and careful manner where such roots and branches obstruct installation of new construction.
3. Grind stumps and remove roots, obstructions, and debris extending to a depth of 18 inches below exposed subgrade.
4. Use only hand methods for grubbing within tree protection zone.
5. Chip remove tree branches and dispose of off-site.

B. Fill depressions caused by clearing and grubbing operations with satisfactory soil material unless further excavation or earthwork is indicated.

1. Place fill material in horizontal layers not exceeding a loose depth of 8 inches, and compact each layer to a density equal to adjacent original ground.

3.6 TOPSOIL STRIPPING

NOT FOR BIDDING

A. Remove sod and grass before stripping topsoil.

B. Strip topsoil to whatever depths are encountered in a manner to prevent intermingling with underlying subsoil or other waste materials.

1. Remove subsoil and nonsoil materials from topsoil, including trash, debris, weeds, roots, and other waste materials.

C. Stockpile topsoil materials within approved stock pile locations away from edge of excavations without intermixing with subsoil. Grade and shape stockpiles to drain surface water. Cover to prevent windblown dust.

1. Do not stockpile topsoil within tree protection zones.
2. Stockpile surplus topsoil to allow for respreading deeper topsoil.

3.7 SITE IMPROVEMENTS

A. Remove existing above- and below-grade improvements as indicated and as necessary to facilitate new construction.

B. Remove slabs, paving, curbs, gutters, and aggregate base as indicated.

1. Unless existing full-depth joints coincide with line of demolition, neatly saw-cut length of existing pavement to remain before removing existing pavement. Saw-cut faces vertically.
2. Paint cut ends of steel reinforcement in concrete to remain to prevent corrosion.

3.8 DISPOSAL

A. Disposal: Remove obstructions, demolished materials, and waste materials including trash and debris, and legally dispose of them off Owner's property. All soils we are required to remain on site and be incorporated into the project based on the SCP agreement.

B. Stockpile: Surplus soil material, unsuitable soil material and unsuitable topsoil must remain onsite. Owner must be notified immediately if for some reason soil would need to be removed from this parcel of land.

END OF SECTION 311000

NOT FOR BIDDING

SECTION 312000 - EARTH MOVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Excavating and filling for rough grading the site.
2. Preparing subgrades for slabs-on-grade, walks, pavements, and turf and grasses.
3. Excavating and backfilling for buildings and structures.
4. Drainage course for concrete slabs-on-grade.
5. Subbase course for concrete pavements.
6. Subbase course and base course for asphalt paving.
7. Subsurface drainage backfill for walls and trenches.
8. Excavating and backfilling trenches for utilities and pits for buried utility structures.
9. Excavating well hole to accommodate elevator-cylinder assembly.

B. Related Requirements:

1. Section 013200 "Construction Progress Documentation" recording preexcavation and earth-moving progress.
2. Section 033000 "Cast-in-Place Concrete" for granular course if placed over vapor retarder and beneath the slab-on-grade.
3. Section 311000 "Site Clearing" for site stripping, grubbing, stripping and stockpiling topsoil, and removal of above- and below-grade improvements and utilities.
4. Section 312319 "Dewatering" for lowering and disposing of ground water during construction.
5. Section 329200 "Turf and Grasses" for finish grading in turf and grass areas, including preparing and placing planting soil for turf areas.

1.3 UNIT PRICES

A. Work of this Section is affected by unit prices for earth moving specified in Section 012200 "Unit Prices."

B. Quantity allowances for earth moving are included in Section 012100 "Allowances."

1.4 DEFINITIONS

A. Backfill: Soil material or controlled low-strength material used to fill an excavation.

NOT FOR BIDDING

1. Initial Backfill: Backfill placed beside and over pipe in a trench, including haunches to support sides of pipe.
2. Final Backfill: Backfill placed over initial backfill to fill a trench.

B. Base Course: Aggregate layer placed between the subbase course and hot-mix asphalt paving.

C. Bedding Course: Aggregate layer placed over the excavated subgrade in a trench before laying pipe.

D. Borrow Soil: Satisfactory soil imported from off-site for use as fill or backfill.

E. Drainage Course: Aggregate layer supporting the slab-on-grade that also minimizes upward capillary flow of pore water.

F. Excavation: Removal of material encountered above subgrade elevations and to lines and dimensions indicated.

1. Authorized Additional Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions as directed by Architect. Authorized additional excavation and replacement material will be paid for according to Contract provisions for unit prices.
2. Bulk Excavation: Excavation more than 10 feet in width and more than **30 feet** in length.
3. Unauthorized Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions without direction by Architect. Unauthorized excavation, as well as remedial work directed by Architect, shall be without additional compensation.

G. Fill: Soil materials used to raise existing grades.

H. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.

I. Subbase Course: Aggregate layer placed between the subgrade and base course for hot-mix asphalt pavement, or aggregate layer placed between the subgrade and a cement concrete pavement or a cement concrete or hot-mix asphalt walk.

J. Subgrade: Uppermost surface of an excavation or the top surface of a fill or backfill immediately below subbase, drainage fill, drainage course, or topsoil materials.

K. Utilities: On-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.

1.5 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct preexcavation conference at the Project site.

1. Review methods and procedures related to earthmoving, including, but not limited to, the following:

a. Personnel and equipment needed to make progress and avoid delays.
b. Coordination of Work with private utility locator service.

NOT FOR BIDDING

c. Coordination of Work and equipment movement with the locations of tree- and plant-protection zones.
d. Extent of trenching by hand or with air spade.
e. Field quality control.

1.6 ACTION SUBMITTALS

A. Product Data: For each type of the following manufactured products required:

1. Geotextiles.
2. Warning tapes.

B. Samples for Verification: For the following products, in sizes indicated below:

1. Geotextile: 12 by 12 inches.
2. Warning Tape: 12 inches long; of each color.

1.7 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified testing agency.

B. Material Test Reports: For each on-site and borrow soil material proposed for fill and backfill as follows:

1. Classification according to ASTM D 2487.
2. Laboratory compaction curve according to ASTM D 698.

C. Preexcavation Photographs or Videotape: Show existing conditions of adjoining construction and site improvements, including finish surfaces that might be misconstrued as damage caused by earth-moving operations. Submit before earth moving begins.

1.8 QUALITY ASSURANCE

A. Geotechnical Testing Agency Qualifications: Qualified according to ASTM E 329 and ASTM D 3740 for testing indicated.

1.9 FIELD CONDITIONS

A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during earth-moving operations.

1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
2. Provide alternate routes around closed or obstructed traffic ways if required by Owner or authorities having jurisdiction.

B. Improvements on Adjoining Property: Authority for performing earth moving indicated on property adjoining Owner's property will be obtained by Owner before award of Contract.

NOT FOR BIDDING

1. Do not proceed with work on adjoining property until directed by Architect.

C. Utility Locator Service: Notify "Miss Utility" and or private utility locator provided by the contractor for area where Project is located before beginning earth-moving operations.

D. Do not commence earth-moving operations until temporary site fencing and erosion- and sedimentation-control measures specified on the plans are in place and approval from the review agency is granted..

E. Do not commence earth-moving operations until plant-protection measures specified in Section 015639 "Temporary Tree and Plant Protection" are in place.

F. The following practices are prohibited within protection zones:

1. Storage of construction materials, debris, or excavated material.
2. Parking vehicles or equipment.
3. Foot traffic.
4. Erection of sheds or structures.
5. Impoundment of water.
6. Excavation or other digging unless otherwise indicated.
7. Attachment of signs to or wrapping materials around trees or plants unless otherwise indicated.

G. Do not direct vehicle or equipment exhaust toward protection zones.

H. Prohibit heat sources, flames, ignition sources, and smoking within or near protection zones.

PART 2 - PRODUCTS

2.1 SOIL MATERIALS

A. General: Provide borrow soil materials when sufficient satisfactory soil materials are not available from excavations.

B. Satisfactory Soils: Soil Classification Groups GW, GP, GM, SW, SP, and SM according to ASTM D 2487, or a combination of these groups.

C. Unsatisfactory Soils: Soil Classification Groups GC, SC, CL, ML, OL, CH, MH, OH, and PT according to ASTM D 2487, or a combination of these groups.

1. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction.

D. Subbase Material: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940/D 2940M; with at least 90 percent passing a 1-1/2-inch (37.5-mm) sieve and not more than 12 percent passing a No. 200 (0.075-mm) sieve.

E. Base Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 294/D 2940M 0; with at least 95 percent passing a 1-1/2-inch (37.5-mm) sieve and not more than 8 percent passing a No. 200 (0.075-mm) sieve.

NOT FOR BIDDING

F. Engineered Fill: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940/D 2940M; with at least 90 percent passing a 1-1/2-inch (37.5-mm) sieve and not more than 12 percent passing a No. 200 (0.075-mm) sieve.

G. Bedding Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940/D 2940M; except with 100 percent passing a 1-inch (25-mm) sieve and not more than 8 percent passing a No. 200 (0.075-mm) sieve.

H. Drainage Course: Narrowly graded mixture of **washed** crushed stone, or crushed or uncrushed gravel; ASTM D 448; coarse-aggregate grading Size 57; with 100 percent passing a 1-1/2-inch (37.5-mm) sieve and zero to 5 percent passing a No. 8 (2.36-mm) sieve.

I. Filter Material: Narrowly graded mixture of natural or crushed gravel, or crushed stone and natural sand; ASTM D 448; coarse-aggregate grading Size 67; with 100 percent passing a 1-inch (25-mm) sieve and zero to 5 percent passing a No. 4 (4.75-mm) sieve.

J. Sand: ASTM C 33/C 33M; fine aggregate.

K. Impervious Fill: Clayey gravel and sand mixture capable of compacting to a dense state.

2.2 GEOTEXTILES

A. Subsurface Drainage Geotextile: Nonwoven, needle-punched geotextile, manufactured for subsurface drainage applications, made from polyolefins or polyesters; with elongation greater than 50 percent; complying with AASHTO M 288 and the following, measured per test methods referenced:

1. Survivability: Class 2; AASHTO M 288.
2. Survivability: As follows:
    a. Grab Tensile Strength: 157 lbf (700 N); ASTM D 4632.
    b. Sewn Seam Strength: 142 lbf (630 N); ASTM D 4632.
    c. Tear Strength: 56 lbf (250 N); ASTM D 4533.
    d. Puncture Strength: 56 lbf (250 N); ASTM D 4833.
3. Apparent Opening Size: No. 40 (0.425-mm) sieve, maximum; ASTM D 4751.
4. Permittivity: 0.5 per second, minimum; ASTM D 4491.
5. UV Stability: 50 percent after 500 hours' exposure; ASTM D 4355.

B. Separation Geotextile: Woven geotextile fabric, manufactured for separation applications, made from polyolefins or polyesters; with elongation less than 50 percent; complying with AASHTO M 288 and the following, measured per test methods referenced:

1. Survivability: Class 2; AASHTO M 288.
2. Survivability: As follows:
    a. Grab Tensile Strength: 247 lbf (1100 N); ASTM D 4632.
    b. Sewn Seam Strength: 222 lbf (990 N); ASTM D 4632.
    c. Tear Strength: 90 lbf (400 N); ASTM D 4533.
    d. Puncture Strength: 90 lbf (400 N); ASTM D 4833.

NOT FOR BIDDING

3. Apparent Opening Size: No. 60 (0.250-mm) sieve, maximum; ASTM D 4751.
4. Permittivity: 0.02 per second, minimum; ASTM D 4491.
5. UV Stability: 50 percent after 500 hours' exposure; ASTM D 4355.

2.3 ACCESSORIES

A. Warning Tape: Acid- and alkali-resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, 6 inches (150 mm) wide and 4 mils (0.1 mm) thick, continuously inscribed with a description of the utility; colored as follows:

1. Red: Electric.
2. Yellow: Gas, oil, steam, and dangerous materials.
3. Orange: Telephone and other communications.
4. Blue: Water systems.
5. Green: Sewer systems.

B. Detectable Warning Tape: Acid- and alkali-resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches (150 mm) wide and 4 mils (0.1 mm) thick, continuously inscribed with a description of the utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches (750 mm) deep; colored as follows:

1. Red: Electric.
2. Yellow: Gas, oil, steam, and dangerous materials.
3. Orange: Telephone and other communications.
4. Blue: Water systems.
5. Green: Sewer systems.

PART 3 - EXECUTION

3.1 PREPARATION

A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earth-moving operations.

B. Protect and maintain erosion and sedimentation controls during earth-moving operations.

C. Protect subgrades and foundation soils from freezing temperatures and frost. Remove temporary protection before placing subsequent materials.

3.2 DEWATERING

A. Prevent surface water and ground water from entering excavations, from ponding on prepared subgrades, and from flooding Project site and surrounding area.

B. Protect subgrades from softening, undermining, washout, and damage by rain or water accumulation.

NOT FOR BIDDING

1. Reroute surface water runoff away from excavated areas. Do not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches.

3.3 EXPLOSIVES

A. Explosives: Do not use explosives.

B. Explosives: Obtain written permission from authorities having jurisdiction before bringing explosives to Project site or using explosives on Project site.

1. Perform blasting without damaging adjacent structures, property, or site improvements.
2. Perform blasting without weakening the bearing capacity of rock subgrade and with the least-practicable disturbance to rock to remain.

3.4 EXCAVATION, GENERAL

A. Unclassified Excavation: Excavate to subgrade elevations regardless of the character of surface and subsurface conditions encountered. Unclassified excavated materials may include rock, soil materials, and obstructions. No changes in the Contract Sum or the Contract Time will be authorized for rock excavation or removal of obstructions.

1. If excavated materials intended for fill and backfill include unsatisfactory soil materials and rock, replace with satisfactory soil materials.
2. Remove rock to lines and grades indicated to permit installation of permanent construction without exceeding the following dimensions:

a. 24 inches (600 mm) outside of concrete forms other than at footings.
b. 12 inches (300 mm) outside of concrete forms at footings.
c. 6 inches (150 mm) outside of minimum required dimensions of concrete cast against grade.
d. Outside dimensions of concrete walls indicated to be cast against rock without forms or exterior waterproofing treatments.
e. 6 inches (150 mm) beneath bottom of concrete slabs-on-grade.
f. 6 inches (150 mm) beneath pipe in trenches and the greater of 24 inches (600 mm) wider than pipe or 42 inches (1065 mm) wide.

B. Classified Excavation: Excavate to subgrade elevations. Material to be excavated will be classified as earth and rock. Do not excavate rock until it has been classified and cross sectioned by Architect. The Contract Sum will be adjusted for rock excavation according to unit prices included in the Contract Documents. Changes in the Contract Time may be authorized for rock excavation.

1. Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; and soil, boulders, and other materials not classified as rock or unauthorized excavation.

a. Intermittent drilling; blasting, if permitted; ram hammering; or ripping of material not classified as rock excavation is earth excavation.

NOT FOR BIDDING

2. Rock excavation includes removal and disposal of rock. Remove rock to lines and subgrade elevations indicated to permit installation of permanent construction without exceeding the following dimensions:

   a. **24 inches (600 mm)** outside of concrete forms other than at footings.
   b. **12 inches (300 mm)** outside of concrete forms at footings.
   c. **6 inches (150 mm)** outside of minimum required dimensions of concrete cast against grade.
   d. Outside dimensions of concrete walls indicated to be cast against rock without forms or exterior waterproofing treatments.
   e. **6 inches (150 mm)** beneath bottom of concrete slabs-on-grade.
   f. **6 inches (150 mm)** beneath pipe in trenches and the greater of **24 inches (600 mm)** wider than pipe or **42 inches (1065 mm)** wide.

3.5 EXCAVATION FOR STRUCTURES

A. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 1 inch (25 mm). If applicable, extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, and for inspections.

1. Excavations for Footings and Foundations: Do not disturb bottom of excavation. Excavate by hand to final grade just before placing concrete reinforcement. Trim bottoms to required lines and grades to leave solid base to receive other work.
2. Pile Foundations: Stop excavations 6 to 12 inches (150 to 300 mm) above bottom of pile cap before piles are placed. After piles have been driven, remove loose and displaced material. Excavate to final grade, leaving solid base to receive concrete pile caps.
3. Excavation for Underground Tanks, Basins, and Mechanical or Electrical Utility Structures: Excavate to elevations and dimensions indicated within a tolerance of plus or minus 1 inch (25 mm). Do not disturb bottom of excavations intended as bearing surfaces.

B. Excavations at Edges of Tree- and Plant-Protection Zones:

1. Excavate by hand or with an air spade to indicated lines, cross sections, elevations, and subgrades. If excavating by hand, use narrow-tine spading forks to comb soil and expose roots. Do not break, tear, or chop exposed roots. Do not use mechanical equipment that rips, tears, or pulls roots.
2. Cut and protect roots according to requirements in Section 015639 "Temporary Tree and Plant Protection."

3.6 EXCAVATION FOR WALKS AND PAVEMENTS

A. Excavate surfaces under walks and pavements to indicated lines, cross sections, elevations, and subgrades.

3.7 EXCAVATION FOR UTILITY TRENCHES

A. Excavate trenches to indicated gradients, lines, depths, and elevations.

NOT FOR BIDDING

1. Beyond building perimeter, excavate trenches to allow installation of top of pipe below frost line.

B. Excavate trenches to uniform widths to provide the following clearance on each side of pipe or conduit. Excavate trench walls vertically from trench bottom to 12 inches (300 mm) higher than top of pipe or conduit unless otherwise indicated.

1. Clearance: **12 inches (300 mm) each side of pipe or conduit or as indicated**.

C. Trench Bottoms: Excavate and shape trench bottoms to provide uniform bearing and support of pipes and conduit. Shape subgrade to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits. Remove projecting stones and sharp objects along trench subgrade.

1. For pipes and conduit less than 6 inches (150 mm) in nominal diameter, hand-excavate trench bottoms and support pipe and conduit on an undisturbed subgrade.
2. For pipes and conduit 6 inches (150 mm) or larger in nominal diameter, shape bottom of trench to support bottom 90 degrees of pipe or conduit circumference. Fill depressions with tamped sand backfill.
3. For flat-bottomed, multiple-duct conduit units, hand excavate trench bottoms and support conduit on an undisturbed subgrade.
4. Excavate trenches 6 inches (150 mm) deeper than elevation required in rock or other unyielding bearing material to allow for bedding course.

D. Trench Bottoms: Excavate trenches 4 inches (100 mm) deeper than bottom of pipe and conduit elevations to allow for bedding course. Hand-excavate deeper for bells of pipe.

1. Excavate trenches 6 inches (150 mm) deeper than elevation required in rock or other unyielding bearing material to allow for bedding course.

E. Trenches in Tree- and Plant-Protection Zones:

1. Hand-excavate to indicated lines, cross sections, elevations, and subgrades. Use narrow-tine spading forks to comb soil and expose roots. Do not break, tear, or chop exposed roots. Do not use mechanical equipment that rips, tears, or pulls roots.
2. Do not cut main lateral roots or taproots; cut only smaller roots that interfere with installation of utilities.
3. Cut and protect roots according to requirements in Section 015639 "Temporary Tree and Plant Protection."

3.8 SUBGRADE INSPECTION

A. Notify Architect when excavations have reached required subgrade.

B. If Architect determines that unsatisfactory soil is present, continue excavation and replace with compacted backfill or fill material as directed.

C. Proof-roll subgrade below the pavement with a pneumatic-tired and loaded 10-wheel, tandem-axle dump truck weighing not less than 15 tons (13.6 tonnes).

NOT FOR BIDDING

1. Completely proof-roll subgrade in one direction, repeating proof-rolling in direction perpendicular to first direction. Limit vehicle speed to 3 mph (5 km/h).
2. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Architect, and replace with compacted backfill or fill as directed.

D. Authorized additional excavation and replacement material will be paid for according to Contract provisions for unit prices.

E. Reconstruct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by Architect, without additional compensation.

3.9 UNAUTHORIZED EXCAVATION

A. Fill unauthorized excavation under foundations or wall footings by extending bottom elevation of concrete foundation or footing to excavation bottom without altering top elevation. Lean concrete fill, with 28-day compressive strength of 2500 psi (17.2 MPa), may be used when approved by Architect.

1. Fill unauthorized excavations under other construction, pipe, or conduit as directed by Architect.

3.10 STORAGE OF SOIL MATERIALS

A. Stockpile borrow soil materials and excavated satisfactory soil materials without intermixing. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.

1. Stockpile soil materials away from edge of excavations. Do not store within drip line of remaining trees.

3.11 BACKFILL

A. Place and compact backfill in excavations promptly, but not before completing the following:

1. Construction below finish grade including, where applicable, subdrainage, dampproofing, waterproofing, and perimeter insulation.
2. Surveying locations of underground utilities for Record Documents.
3. Testing and inspecting underground utilities.
4. Removing concrete formwork.
5. Removing trash and debris.
6. Removing temporary shoring, bracing, and sheeting.
7. Installing permanent or temporary horizontal bracing on horizontally supported walls.

B. Place backfill on subgrades free of mud, frost, snow, or ice.

3.12 UTILITY TRENCH BACKFILL

A. Place backfill on subgrades free of mud, frost, snow, or ice.

NOT FOR BIDDING

B. Place and compact bedding course on trench bottoms and where indicated. Shape bedding course to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits.

C. Trenches under Footings: Backfill trenches excavated under footings and within 18 inches (450 mm) of bottom of footings with satisfactory soil; fill with concrete to elevation of bottom of footings. Concrete is specified in Section 033000 "Cast-in-Place Concrete."

D. Trenches under Roadways: Provide 4-inch- (100-mm-) thick, concrete-base slab support for piping or conduit less than 30 inches (750 mm below surface of roadway. After installing and testing, completely encase piping or conduit in a minimum of 4 inches (100 mm) of concrete before backfilling or placing roadway subbase course. Concrete is specified in Section 033000 "Cast-in-Place Concrete."

E. Backfill voids with satisfactory soil while removing shoring and bracing.

F. Initial Backfill:

1. Soil Backfill: Place and compact initial backfill of satisfactory soil, free of particles larger than 1 inch (25 mm) in any dimension, to a height of 12 inches (300 mm) over the pipe or conduit.

   a. Carefully compact initial backfill under pipe haunches and compact evenly up on both sides and along the full length of piping or conduit to avoid damage or displacement of piping or conduit. Coordinate backfilling with utilities testing.

2. Controlled Low-Strength Material: Place initial backfill of controlled low-strength material to a height of 12 inches (300 mm) over the pipe or conduit. Coordinate backfilling with utilities testing.

G. Final Backfill:

1. Soil Backfill: Place and compact final backfill of satisfactory soil to final subgrade elevation.
2. Controlled Low-Strength Material: Place final backfill of controlled low-strength material to final subgrade elevation.

H. Warning Tape: Install warning tape directly above utilities, 12 inches (300 mm) below finished grade, except 6 inches (150 mm) below subgrade under pavements and slabs.

3.13 SOIL FILL

A. Plow, scarify, bench, or break up sloped surfaces steeper than 1 vertical to 4 horizontal so fill material will bond with existing material.

B. Place and compact fill material in layers to required elevations as follows:

1. Under grass and planted areas, use satisfactory soil material.
2. Under walks and pavements, use satisfactory soil material.
3. Under steps and ramps, use engineered fill.

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4. Under building slabs, use engineered fill.
5. Under footings and foundations, use engineered fill.

C. Place soil fill on subgrades free of mud, frost, snow, or ice.

3.14 SOIL MOISTURE CONTROL

A. Uniformly moisten or aerate subgrade and each subsequent fill or backfill soil layer before compaction to within 2 percent of optimum moisture content.

1. Do not place backfill or fill soil material on surfaces that are muddy, frozen, or contain frost or ice.
2. Remove and replace, or scarify and air dry, otherwise satisfactory soil material that exceeds optimum moisture content by 2 percent and is too wet to compact to specified dry unit weight.

3.15 COMPACTION OF SOIL BACKFILLS AND FILLS

A. Place backfill and fill soil materials in layers not more than 8 inches (200 mm) in loose depth for material compacted by heavy compaction equipment and not more than 4 inches (100 mm) in loose depth for material compacted by hand-operated tampers.

B. Place backfill and fill soil materials evenly on all sides of structures to required elevations and uniformly along the full length of each structure.

C. Compact soil materials to not less than the following percentages of maximum dry unit weight according to ASTM D 698:

1. Under steps and pavements, scarify and recompact top 12 inches (300 mm) of existing subgrade and each layer of backfill or fill soil material at 95 percent.
2. Under walkways, scarify and recompact top 6 inches (150 mm) below subgrade and compact each layer of backfill or fill soil material at [92] <Insert number> percent.
3. Under turf or unpaved areas, scarify and recompact top 6 inches (150 mm) below subgrade and compact each layer of backfill or fill soil material at 85 percent.
4. For utility trenches, compact each layer of initial and final backfill soil material at 85 percent.

3.16 GRADING

A. General: Uniformly grade areas to a smooth surface, free of irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.

1. Provide a smooth transition between adjacent existing grades and new grades.
2. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.

B. Site Rough Grading: Slope grades to direct water away from buildings and to prevent ponding. Finish subgrades to elevations required to achieve indicated finish elevations, within the following subgrade tolerances:

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1. Turf or Unpaved Areas: Plus or minus 1 inch (25 mm).
2. Walks: Plus or minus 1 inch (25 mm).
3. Pavements: Plus or minus 1/2 inch (13 mm).

C. Grading inside Building Lines: Finish subgrade to a tolerance of 1/2 inch (13 mm) when tested with a 10-foot (3-m) straightedge.

3.17 SUBSURFACE DRAINAGE

A. Subdrainage Pipe: Specified in Section 334600 "Subdrainage."

B. Subsurface Drain: Place subsurface drainage geotextile around perimeter of subdrainage trench. Place a 6-inch (150-mm) course of filter material on subsurface drainage geotextile to support subdrainage pipe. Encase subdrainage pipe in a minimum of 12 inches (300 mm) of filter material, placed in compacted layers 6 inches (150 mm) thick, and wrap in subsurface drainage geotextile, overlapping sides and ends at least 6 inches (150 mm).

1. Compact each filter material layer to 85 percent of maximum dry unit weight according to ASTM D 698 with a minimum of two passes of a plate-type vibratory compactor.

C. Drainage Backfill: Place and compact filter material over subsurface drain, in width indicated, to within 12 inches (300 mm) of final subgrade in compacted layers 6 inches (150 mm) thick. Overlay drainage backfill with one layer of subsurface drainage geotextile, overlapping sides and ends at least 6 inches (150 mm).

1. Compact each filter material layer to 85 percent of maximum dry unit weight according to ASTM D 698.
2. Place and compact impervious fill over drainage backfill in 6-inch- (150-mm-) thick compacted layers to final subgrade.

3.18 SUBBASE AND BASE COURSES UNDER PAVEMENTS AND WALKS

A. Place subbase course and base course on subgrades free of mud, frost, snow, or ice.

B. On prepared subgrade, place subbase course and base course under pavements and walks as follows:

1. Install separation geotextile on prepared subgrade according to manufacturer's written instructions, overlapping sides and ends.
2. Place base course material over subbase course under hot-mix asphalt pavement.
3. Shape subbase course and base course to required crown elevations and cross-slope grades.
4. Place subbase course and base course 6 inches (150 mm) or less in compacted thickness in a single layer.
5. Place subbase course and base course that exceeds 6 inches (150 mm) in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches (150 mm) thick or less than 3 inches (75 mm) thick.

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6. Compact subbase course and base course at optimum moisture content to required grades, lines, cross sections, and thickness to not less than 95 percent of maximum dry unit weight according to ASTM D 698.

C. Pavement Shoulders: Place shoulders along edges of subbase course and base course to prevent lateral movement. Construct shoulders, at least 12 inches (300 mm) wide, of satisfactory soil materials and compact simultaneously with each subbase and base layer to not less than 95 percent of maximum dry unit weight according to ASTM D 698 .

3.19 DRAINAGE COURSE UNDER CONCRETE SLABS-ON-GRADE

A. Place drainage course on subgrades free of mud, frost, snow, or ice.

B. On prepared subgrade, place and compact drainage course under cast-in-place concrete slabs-on-grade as follows:

1. Install subdrainage geotextile on prepared subgrade according to manufacturer's written instructions, overlapping sides and ends.
2. Place drainage course 6 inches (150 mm) or less in compacted thickness in a single layer.
3. Place drainage course that exceeds 6 inches (150 mm) in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches (150 mm) thick or less than 3 inches (75 mm) thick.
4. Compact each layer of drainage course to required cross sections and thicknesses to not less than 95 percent of maximum dry unit weight according to ASTM D 698.

3.20 FIELD QUALITY CONTROL

A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections:

1. Determine prior to placement of fill that site has been prepared in compliance with requirements.
2. Determine that fill material classification and maximum lift thickness comply with requirements.
3. Determine, during placement and compaction, that in-place density of compacted fill complies with requirements.

B. Testing Agency: Owner will engage a qualified geotechnical engineering testing agency to perform tests and inspections.

C. Allow testing agency to inspect and test subgrades and each fill or backfill layer. Proceed with subsequent earthmoving only after test results for previously completed work comply with requirements.

D. Footing Subgrade: At footing subgrades, at least one test of each soil stratum will be performed to verify design bearing capacities. Subsequent verification and approval of other footing subgrades may be based on a visual comparison of subgrade with tested subgrade when approved by Architect.

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E. Testing agency will test compaction of soils in place according to ASTM D 1556, ASTM D 2167, ASTM D 2937, and ASTM D 6938, as applicable. Tests will be performed at the following locations and frequencies:

1. Paved Areas: At subgrade and at each compacted fill and backfill layer, at least one test for every 2000 sq. ft. (186 sq. m) or less of paved area or building slab but in no case fewer than three tests.
2. Foundation Wall Backfill: At each compacted backfill layer, at least one test for every 100 feet (30 m) or less of wall length but no fewer than two tests.
3. Trench Backfill: At each compacted initial and final backfill layer, at least one test for every 150 feet (46 m) or less of trench length but no fewer than two tests.

F. When testing agency reports that subgrades, fills, or backfills have not achieved degree of compaction specified, scarify and moisten or aerate, or remove and replace soil materials to depth required; recompact and retest until specified compaction is obtained.

3.21 PROTECTION

A. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.

B. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.

1. Scarify or remove and replace soil material to depth as directed by Architect; reshape and recompact.

C. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.

1. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

3.22 DISPOSAL OF SURPLUS AND WASTE MATERIALS

A. Remove surplus satisfactory soil and waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.

B. Transport surplus satisfactory soil to designated storage areas on Owner's property. Stockpile or spread soil as directed by Architect.

1. Remove waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.

END OF SECTION 312000

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SECTION 312319 - DEWATERING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes construction dewatering.

B. Related Sections include the following:

1. Division 01 Section "Temporary Construction Utilities, Facilities and Controls" for temporary utilities and support facilities.
2. Division 31 Section "Earth Moving" for excavating, backfilling, site grading and for site utilities.

1.3 PERFORMANCE REQUIREMENTS

A. Dewatering Performance: furnish, install, test, operate, monitor, and maintain dewatering system of sufficient scope, size, and capacity to control ground-water flow into excavations and permit construction to proceed on dry, stable subgrades.

1. Maintain dewatering operations to ensure erosion control, stability of excavations and constructed slopes, that excavation does not flood, and that damage to subgrades and permanent structures is prevented.
2. Prevent surface water from entering excavations by grading, dikes, well pointing or other means.
3. Accomplish dewatering without damaging existing buildings adjacent to excavation.
4. Remove dewatering system if no longer needed.

1.4 QUALITY ASSURANCE

A. Regulatory Requirements: Comply with water disposal requirements of authorities having jurisdiction.

B. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

1.5 PROJECT CONDITIONS

A. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted in writing by Construction Manager and then only after arranging to provide temporary utility services according to requirements indicated.

B. Project-Site Information: A geotechnical report has been prepared for this Project and is available for information only. The opinions expressed in this report are those of geotechnical engineer and represent interpretations of subsoil conditions, tests, and results of analyses

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conducted by geotechnical engineer. Owner will not be responsible for interpretations or conclusions drawn from this data.

1. Make additional test borings and conduct other exploratory operations necessary for dewatering.
2. The geotechnical report is included elsewhere in the Project Manual.

C. Survey adjacent structures and improvements, employing a qualified professional engineer or land surveyor, establishing exact elevations at fixed points to act as benchmarks. Clearly identify benchmarks and record existing elevations.

1. During dewatering, regularly resurvey benchmarks, maintaining an accurate log of surveyed elevations for comparison with original elevations. Promptly notify Architect if changes in elevations occur or if cracks, sags, or other damage is evident in adjacent construction.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 PREPARATION

A. Obtain property permits from DNREC prior to dewatering activity.

B. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by dewatering operations.

1. Prevent surface water and subsurface or ground water from entering excavations, from ponding on prepared subgrades, and from flooding site and surrounding area.
2. Protect subgrades and foundation soils from softening and damage by rain or water accumulation.

C. Install dewatering system to ensure minimum interference with roads, streets, walks, and other adjacent occupied and used facilities.

1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction. Provide alternate routes around closed or obstructed traffic ways if required by authorities having jurisdiction.

3.2 INSTALLATION

A. Install dewatering system utilizing wells, well points, or similar methods complete with pump equipment, standby power and pumps, filter material gradation, valves, appurtenances, water disposal, and surface-water controls.

B. Before excavating below ground-water level, place system into operation to lower water to specified levels. Operate system continuously until drains, sewers, and structures have been constructed and fill materials have been placed, or until dewatering is no longer required.

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C. Provide an adequate system to lower and control ground water to permit excavation, construction of structures, and placement of fill materials on dry subgrades. Install sufficient dewatering equipment to drain water-bearing strata above and below bottom of foundations, drains, sewers, and other excavations.

1. Do not permit open-sump pumping that leads to loss of fines, soil piping, subgrade softening, and slope instability.

D. Reduce hydrostatic head in water-bearing strata below subgrade elevations of foundations, drains, sewers, and other excavations.

1. Maintain piezometric water level below surface of excavation.

E. Dispose of water removed by dewatering in a manner that avoids endangering public health, property, and portions of work under construction or completed. Dispose of water in a manner that avoids inconvenience to others. Provide sumps, sedimentation tanks, and other flow-control devices as required by authorities having jurisdiction.

F. Provide standby equipment on-site, installed and available for immediate operation, to maintain dewatering on continuous basis if any part of system becomes inadequate or fails. If dewatering requirements are not satisfied due to inadequacy or failure of dewatering system, restore damaged structures and foundation soils at no additional expense to Owner.

1. Remove dewatering system from Project site on completion of dewatering.

G. Damages: Promptly repair damages to adjacent facilities caused by dewatering operations.

END OF SECTION 312319

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SECTION 313116 - TERMITE CONTROL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Soil and wood treatment with termiticide.

B. Related Sections:

1. Division 06 Section "Rough Carpentry" for wood preservative treatment by pressure process.
2. Division 07 Section "Sheet Metal Flashing and Trim" for custom-fabricated, metal termite shields.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of termite control product.

1. Include the EPA-Registered Label for termiticide products.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Product Certificates: For termite control products, from manufacturer.

C. Soil Treatment Application Report: After application of termiticide is completed, submit report for Owner's records and include the following:

1. Date and time of application.
2. Moisture content of soil before application.
3. Termiticide brand name and manufacturer.
4. Quantity of undiluted termiticide used.
5. Dilutions, methods, volumes used, and rates of application.
6. Areas of application.
7. Water source for application.

NOT FOR BIDDING

D. Wood Treatment Application Report: After application of termiticide is completed, submit report for Owner's records and include the following:

1. Date and time of application.
2. Termiticide brand name and manufacturer.
3. Quantity of undiluted termiticide used.
4. Dilutions, methods, volumes used, and rates of application.
5. Areas of application.

E. Warranties: Sample of special warranties.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: A specialist who is licensed according to regulations of authorities having jurisdiction to apply termite control treatment and products in jurisdiction where Project is located, and who employs workers trained and approved by manufacturer to install manufacturer's products, and who is accredited by manufacturer.

B. Regulatory Requirements: Formulate and apply termiticides and termiticide devices according to the EPA-Registered Label.

C. Source Limitations: Obtain termite control products from single source from single manufacturer.

D. Preinstallation Conference: Conduct conference at Project site.

1.6 PROJECT CONDITIONS

A. Environmental Limitations: To ensure penetration, do not treat soil that is water saturated or frozen. Do not treat soil while precipitation is occurring. Comply with requirements of the EPA-Registered Label and requirements of authorities having jurisdiction.

B. Coordinate soil treatment application with excavating, filling, grading, and concreting operations. Treat soil under footings, grade beams, and ground-supported slabs before construction.

C. Apply wood treatment after framing, sheathing, and exterior weather protection is completed but before electrical and mechanical systems are installed.

1.7 WARRANTY

A. Soil Treatment Special Warranty: Manufacturer's standard form, signed by Applicator and Contractor, covering that termite control work, consisting of applied soil termiticide treatment, will prevent infestation of subterranean termites. If subterranean termite activity or damage is discovered during warranty period, re-treat soil and repair or replace damage caused by termite infestation.

1. Warranty Period: Three years from date of Substantial Completion.

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B. Wood Treatment Special Warranty: Manufacturer's standard form, signed by Applicator and Contractor, certifying that termite control work, consisting of applied wood termiticide treatment, will prevent infestation of subterranean termites. If subterranean termite damage is discovered during warranty period, repair or replace damage caused by termite infestation and treat replacement wood.

1. Warranty Period: 12 years from date of Substantial Completion.

1.8 MAINTENANCE SERVICE

A. Continuing Service: Beginning at Substantial Completion, provide 12 months' continuing service including monitoring, inspection, and re-treatment for recurrences of termite activity. Provide a standard continuing service agreement. State services, obligations, conditions, terms for agreement period, and terms for future renewal options.

PART 2 - PRODUCTS

2.1 SOIL TREATMENT

A. Termiticide: Provide an EPA-Registered termiticide, complying with requirements of authorities having jurisdiction, in an aqueous solution formulated to prevent termite infestation. Provide quantity required for application at the label volume and rate for the maximum termiticide concentration allowed for each specific use, according to product's EPA-Registered Label.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. BASF Corporation, Agricultural Products; Termidor.
b. Bayer Environmental Science; Premise 75.
c. FMC Corporation, Agricultural Products Group; Dragnet FT.
d. Syngenta; Demon TC.

2. Service Life of Treatment: Soil treatment termiticide that is effective for not less than five years against infestation of subterranean termites.

2.2 WOOD TREATMENT

A. Borate: Provide an EPA-Registered borate temiticide, complying with requirements of authorities having jurisdiction, in an aqueous solution for spray application and a gel solution for pressure injection, formulated to prevent termite infestation in wood. Provide quantity required for application at the label volume and rate for the maximum diffusible borate concentration allowed for each specific use, according to product's EPA-Registered Label.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. Nisus Corp.; Bora-Care.

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b. NovaGuard Technologies, Inc.; Armor-Guard.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Applicator present, for compliance with requirements for moisture content of soil per termiticide label requirements, interfaces with earthwork, slab and foundation work, landscaping, utility installation, and other conditions affecting performance of termite control.

B. Proceed with application only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. General: Comply with the most stringent requirements of authorities having jurisdiction and with manufacturer's written instructions for preparation before beginning application of termite control treatment. Remove all extraneous sources of wood cellulose and other edible materials such as wood debris, tree stumps and roots, stakes, formwork, and construction waste wood from soil within and around foundations.

B. Soil Treatment Preparation: Remove foreign matter and impermeable soil materials that could decrease treatment effectiveness on areas to be treated. Loosen, rake, and level soil to be treated except previously compacted areas under slabs and footings. Termiticides may be applied before placing compacted fill under slabs if recommended in writing by termiticide manufacturer.

1. Fit filling hose connected to water source at the site with a backflow preventer, complying with requirements of authorities having jurisdiction.

3.3 APPLICATION, GENERAL

A. General: Comply with the most stringent requirements of authorities having jurisdiction and with manufacturer's EPA-Registered Label for products.

3.4 APPLYING SOIL TREATMENT

A. Application: Mix soil treatment termiticide solution to a uniform consistency. Provide quantity required for application at the label volume and rate for the maximum specified concentration of termiticide, according to manufacturer's EPA-Registered Label, to the following so that a continuous horizontal and vertical termiticidal barrier or treated zone is established around and under building construction. Distribute treatment evenly.

1. Slabs-on-Grade and Basement Slabs: Under ground-supported slab construction, including footings, building slabs, and attached slabs as an overall treatment. Treat soil materials before concrete footings and slabs are placed.

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2. Foundations: Adjacent soil, including soil along the entire inside perimeter of foundation walls; along both sides of interior partition walls; around plumbing pipes and electric conduit penetrating the slab; around interior column footers, piers, and chimney bases; and along the entire outside perimeter, from grade to bottom of footing. Avoid soil washout around footings.
3. Crawlspaces: Soil under and adjacent to foundations as previously indicated. Treat adjacent areas including around entrance platform, porches, and equipment bases. Apply overall treatment only where attached concrete platform and porches are on fill or ground.
4. Masonry: Treat voids.
5. Penetrations: At expansion joints, control joints, and areas where slabs will be penetrated.

B. Avoid disturbance of treated soil after application. Keep off treated areas until completely dry.

C. Protect termiticide solution, dispersed in treated soils and fills, from being diluted until ground-supported slabs are installed. Use waterproof barrier according to EPA-Registered Label instructions.

D. Post warning signs in areas of application.

E. Reapply soil treatment solution to areas disturbed by subsequent excavation, grading, landscaping, or other construction activities following application.

3.5 APPLYING WOOD TREATMENT

A. Application: Mix wood treatment solution to a uniform consistency. Provide quantity required for application at the label volume and rate for the maximum specified concentration of borate, according to manufacturer's EPA-Registered Label, so that wood framing, sheathing, siding, and structural members subject to infestation receive treatment.

1. Framing and Sheathing: Apply termiticide solution by spray to bare wood for complete coverage.
2. Wood Members More Than 4 Inches (100 mm) Thick: Inject termiticide gel solution under pressure into holes of size and spacing required by manufacturer for treatment.

END OF SECTION 313116

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SECTION 315000 - EXCAVATION SUPPORT AND PROTECTION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes temporary excavation support and protection systems.

B. Related Sections include the following:

1. Division 01 Section "Temporary Construction Utilities, Facilities and Controls" for temporary utilities and support facilities.
2. Division 31 Section "Earth Moving" for excavating and backfilling and for existing utilities.
3. Division 31 Section "Dewatering" for dewatering excavations.

1.3 PERFORMANCE REQUIREMENTS

A. Design, furnish, install, monitor, and maintain excavation support and protection system capable of supporting excavation sidewalls and of resisting soil and hydrostatic pressure and superimposed and construction loads.

1. Provide professional engineering services needed to assume engineering responsibility, including preparation of Shop Drawings and a comprehensive engineering analysis by a qualified professional engineer.
2. Prevent surface water from entering excavations by grading, dikes, or other means.
3. Install excavation support and protection systems without damaging existing buildings, pavements, and other improvements adjacent to excavation.

1.4 SUBMITTALS

A. Shop Drawings for Information: Prepared by or under the supervision of a qualified professional engineer for excavation support and protection systems.

1. Include Shop Drawings signed and sealed by the qualified professional engineer responsible for their preparation.

B. Qualification Data: For installer and professional engineer.

C. Photographs or videotape, sufficiently detailed, of existing conditions of adjoining construction and site improvements that might be misconstrued as damage caused by the absence of, the installation of, or the performance of excavation support and protection systems.

1.5 PROJECT CONDITIONS

A. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted in writing by Architect and then only after arranging to provide temporary utility services according to requirements indicated.

B. Project-Site Information: A geotechnical report has been prepared for this Project and is available for information only. The opinions expressed in this report are those of geotechnical engineer and represent interpretations of subsoil conditions, tests, and results of analyses conducted by geotechnical engineer. Owner will not be responsible for interpretations or conclusions drawn from this data.

NOT FOR BIDDING

1. Make additional test borings and conduct other exploratory operations necessary for excavation support and protection.
2. The geotechnical report is included elsewhere in the Project Manual.

C. Survey adjacent structures and improvements, employing a qualified professional engineer or land surveyor; establish exact elevations at fixed points to act as benchmarks. Clearly identify benchmarks and record existing elevations.

1. During installation of excavation support and protection systems, regularly resurvey benchmarks, maintaining an accurate log of surveyed elevations and positions for comparison with original elevations and positions. Promptly notify Architect if changes in elevations or positions occur or if cracks, sags, or other damage is evident in adjacent construction.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 PREPARATION

A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards that could develop during excavation support and protection system operations.

1. Shore, support, and protect utilities encountered.

B. Install excavation support and protection systems to ensure minimum interference with roads, streets, walks, and other adjacent occupied and used facilities.

1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction. Provide alternate routes around closed or obstructed traffic ways if required by authorities having jurisdiction.

C. Locate excavation support and protection systems clear of permanent construction so that forming and finishing of concrete surfaces is not impeded.

D. Monitor excavation support and protection systems daily during excavation progress and for as long as excavation remains open. Promptly correct bulges, breakage, or other evidence of movement to ensure that excavation support and protection systems remain stable.

E. Promptly repair damages to adjacent facilities caused by installing excavation support and protection systems.

3.2 REMOVAL AND REPAIRS

A. Remove excavation support and protection systems when construction has progressed sufficiently to support excavation and bear soil and hydrostatic pressures. Remove in stages to avoid disturbing underlying soils or damaging structures, pavements, facilities, and utilities.

1. Repair or replace, as approved by Architect, adjacent work damaged or displaced by removing excavation support and protection systems.

END OF SECTION 315000

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SECTION 321216 - ASPHALT PAVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Asphalt paving.
2. Asphalt patching.

B. Related Sections include the following:

1. Division 31 Section "Earth Moving" for aggregate subbase and base courses and for aggregate pavement shoulders.

1.3 DEFINITIONS

A. Asphalt Paving Terminology: Refer to ASTM D 8 for definitions of terms.

B. DOT: Delaware Department of Transportation.

1.4 SYSTEM DESCRIPTION

A. Provide hot-mix and warm-mix asphalt paving according to materials, workmanship, and other applicable requirements of Specifications for Road and Bridge Construction of the Delaware Department of Transportation.

1. Standard Specification: Division 400(Division 400), including all updates.

1.5 SUBMITTALS

A. Product Data: For each type of product indicated. Include technical data and tested physical and performance properties.

B. Job-Mix Designs: Certification, by authorities having jurisdiction, of approval of each job mix proposed for the Work.

C. Job-Mix Designs: For each job mix proposed for the Work.

D. Qualification Data: For manufacturer.

E. Material Test Reports: For each paving material.

F. Material Certificates: For each paving material, signed by manufacturers.

1.6 QUALITY ASSURANCE

A. Manufacturer Qualifications: A qualified manufacturer.

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1. Manufacturer shall be a paving-mix manufacturer registered with and approved by authorities having jurisdiction or the DOT of the state in which Project is located.

B. Testing Agency Qualifications: Qualified according to ASTM D 3666 for testing indicated, as documented according to ASTM E 548.

C. Regulatory Requirements: Comply with Delaware Department of Transportation Specifications for Road and Bridge Construction for asphalt paving work.

D. Asphalt-Paving Publication: Comply with AI MS-22, "Construction of Hot-Mix Asphalt Pavements," unless more stringent requirements are indicated.

E. Asphalt-Paving Publication: Comply with AASHTO R 35, "Standard Practice for Superpave Volumetric Design for Hot-Mix Asphalt (HMA)," unless more stringent requirements are indicated.

F. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

G. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination." Review methods and procedures related to warm-mix and hot-mix asphalt paving including, but not limited to, the following:

1. Review proposed sources of paving materials, including capabilities and location of plant that will manufacture warm-mix and hot-mix asphalt.
2. Review condition of subgrade and preparatory work.
3. Review requirements for protecting paving work, including restriction of traffic during installation period and for remainder of construction period.
4. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.

1.7 PROJECT CONDITIONS

A. Environmental Limitations: Do not apply asphalt materials if subgrade is wet or excessively damp. Adhere to specifications in Delaware Department of Transportation Specifications for Road and Bridge Construction.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Materials: All materials used under this section shall conform to the requirements of Delaware Department of Transportation Specifications for Road and Bridge Construction, including, but not limited to: graded aggregate, asphalt cement, and tack coat.

B. Herbicide Treatment: Commercial chemical for weed control, registered by Environmental Protection Agency. Provide granular, liquid or wettable powder form. Obtain written approval from The Department of Natural Resources and Environmental Control (DNREC) prior to application of the herbicide.

1. Manufacturers: Subject to compliance with requirements, provide products of one of the following:

a. Ciba-Geigy Corp.
b. Dow Chemical, USA

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c. E.I. Du Pont de Nemours & Co., Inc.
d. FMC Corp
e. Thompson-Hayward Chemical Co.
f. U.S. Borax and Chemical Corp.
g. Allied Chemical Corp.
h. Ag-Chem Products, Inc.

C. Lane Marking Paint: Paint shall comply with Division 700 of the Delaware Department of Transportation Specifications for Road and Bridge Construction.

1. Color: White
2. Color: Yellow
3. Color: Blue

D. Joint Sealants: Joint Sealants shall comply with Delaware Department of Transportation Specifications for Road and Bridge Construction, Divisions 700 & 800.

2.2 MIXES

A. Warm-Mix and Hot-Mix Asphalt: Provide Plant Mixed, warm-laid or hot-laid, asphalt-aggregate mixture complying with Delaware Department of Transportation Specifications for Road and Bridge Construction, Division 400 and referred Divisions.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

A. Verify that subgrade is dry and in suitable condition to support paving and imposed loads. Sweep loose granular particles from surface of unbound aggregate base course. Do not dislodge or disturb aggregate embedded in compacted surface of base course.

B. Proof-roll subbase using heavy, pneumatic-tired rollers to locate areas that are unstable or that require further compaction.

C. Herbicide Treatment: Apply herbicide according to manufacturer's recommended rates and written application instructions. Apply to dry, prepared subgrade or surface of compacted-aggregate base before applying paving materials.

1. Mix herbicide with if formulated by manufacturer for that purpose.
2. Remove spillages and clean affected surfaces.

D. Proceed with paving only after unsatisfactory conditions have been corrected.

E. Tack Coat: Apply to contact surfaces of previously constructed asphalt or Portland cement concrete and surfaces abutting or projecting into hot-mixed asphalt pavement. Distribute at a rate of 0.05 to 0.15 gal. Per sq. yd. of surface in accordance Section 401 of the Delaware Department of Transportation Specifications for Road and Bridge Construction.

F. Allow to dry until at proper condition to receive paving.

G. Exercise care in applying bituminous materials to avoid smearing of adjoining concrete surfaces. Remove and clean damaged surfaces.

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3.2 COLD MILLING

A. Clean existing pavement surface of loose and deleterious material immediately before cold milling. Remove existing asphalt pavement by cold milling to grades and cross sections indicated.

1. Mill to a depth of as specified on plans.
2. Mill to a uniform finished surface free of gouges, grooves, and ridges.
3. Control rate of milling to prevent tearing of existing asphalt course.
4. Repair or replace curbs, manholes, and other construction damaged during cold milling.
5. Excavate and trim unbound-aggregate base course, if encountered. Keep material separate from milled asphalt.
6. Transport milled asphalt to asphalt recycling facility.
7. Keep milled pavement surface free of loose material and dust.

3.3 PATCHING

A. Warm-Mix and Hot-Mix Asphalt Pavement: Saw cut perimeter of patch and excavate existing pavement section to sound base. Excavate rectangular or trapezoidal patches, extending 12 inches into adjacent sound pavement, unless otherwise indicated. Cut excavation faces vertically. Remove excavated material. Recompact existing unbound-aggregate base course to form new subgrade.

B. Portland Cement Concrete Pavement: Break cracked slabs and roll as required to reseat concrete pieces firmly.

1. Pump hot undersealing asphalt under rocking slabs until slab is stabilized or, if necessary, crack slab into pieces and roll to reseat pieces firmly.
2. Remove disintegrated or badly cracked pavement. Excavate rectangular or trapezoidal patches, extending into adjacent sound pavement, unless otherwise indicated. Cut excavation faces vertically. Recompact existing unbound-aggregate base course to form new subgrade.

C. Tack Coat: Apply uniformly to vertical surfaces abutting or projecting into new, asphalt paving at a rate of 0.05 to 0.15 gal./sq. yd..

1. Allow tack coat to cure undisturbed before applying asphalt paving.
2. Avoid smearing or staining adjoining surfaces, appurtenances, and surroundings. Remove spillages and clean affected surfaces.

D. Patching: Fill excavated pavements with asphalt base mix and, while still above specified laying temperature, compact flush with adjacent surface.

E. Patching: Partially fill excavated pavements with asphalt base mix and, while still above specified laying temperature, compact. Cover asphalt base course with compacted, surface layer finished flush with adjacent surfaces.

3.4 REPAIRS

A. Leveling Course: Install and compact leveling course consisting of warm mix or hot mix, as specified, asphalt surface course to level sags and fill depressions deeper than 1 inch in existing pavements.

1. Install leveling wedges in compacted lifts not exceeding 3 inches thick.

B. Crack and Joint Filling: Remove existing joint filler material from cracks or joints to a depth of 1/4 inch.

1. Clean cracks and joints in existing asphalt pavement.

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2. Use emulsified-asphalt slurry to seal cracks and joints less than 1/4 inch wide. Fill flush with surface of existing pavement and remove excess.
3. Use hot-applied joint sealant to seal cracks and joints more than 1/4 inch wide. Fill flush with surface of existing pavement and remove excess.

3.5 WARM-MIX AND HOT-MIX ASPHALT PLACING

A. Machine place asphalt on prepared surface, spread uniformly, and strike off. Place asphalt mix by hand to areas inaccessible to equipment in a manner that prevents segregation of mix. Place each course to required grade, cross section, and thickness when compacted.

1. Place asphalt base course in number of lifts and thicknesses indicated.
2. Place asphalt surface course in single lift.
3. Spread mix at minimum temperature required by Division 400.
4. Begin applying mix along centerline of crowned sections and on high side of one-way slopes, unless otherwise indicated.
5. Regulate paver machine speed to obtain smooth, continuous surface free of pulls and tears in asphalt-paving mat.

B. Place paving in consecutive strips not less than 10 feet wide unless infill edge strips of a lesser width are required.

1. After first strip has been placed and rolled, place succeeding strips and extend rolling to overlap previous strips. Complete a section of asphalt base course before placing asphalt surface course.

C. Immediately correct surface irregularities in paving course behind paver. Use suitable hand tools to remove excess material forming high spots. Fill depressions with asphalt to prevent segregation of mix; use suitable hand tools to smooth surface.

3.6 JOINTS

A. Construct joints to ensure a continuous bond between adjoining paving sections. Construct joints free of depressions with same texture and smoothness as other sections of hot-mix asphalt course. Joints shall comply with Delaware Department of Transportation Specifications for Road and Bridge Construction, Section 401.12.

1. Clean contact surfaces and apply tack coat to joints.
2. Offset longitudinal joints, in successive courses, a minimum of 6 inches.
3. Offset transverse joints, in successive courses, a minimum of 24 inches.
4. Construct transverse joints as described in AI MS-22, "Construction of Hot Mix Asphalt Pavements".
5. Compact joints as soon as asphalt will bear roller weight without excessive displacement.
6. Compact asphalt at joints to a density within 2 percent of specified course density.

3.7 COMPACTION

A. General: Begin compaction as soon as placed paving will bear roller weight without excessive displacement. Compact paving with hot, hand tampers or vibratory-plate compactors in areas inaccessible to rollers.

1. Complete compaction before mix temperature cools to 185 deg F.

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B. Breakdown Rolling: Complete breakdown or initial rolling immediately after rolling joints and outside edge. Examine surface immediately after breakdown rolling for indicated crown, grade, and smoothness. Correct laydown and rolling operations to comply with requirements.

C. Intermediate Rolling: Begin intermediate rolling immediately after breakdown rolling while asphalt is still of sufficient temperature to achieve specified density. Continue rolling until asphalt course has been uniformly compacted to the following density:

1. Density – Surface Course: Degree of compaction not less than 93 percent nor greater than 100 percent of the theoretical voidless density based on laboratory density testing in accordance with AASHTO T 209. During Construction the degree of compaction shall be determined through measurement of in-place pavement density using a nuclear density gauge in accordance with ASTM D 2950 and a laboratory compacted specimen density using the maximum specific gravity and shall be expressed as a percentage.

Degree of Compaction = (Pavement Density / Theoretical Voidless Desnity) X 100

2. Density – Base Course: Degree of compaction not less than 92 percent nor greater than 98 percent of the theoretical voidless density based on laboratory density testing in accordance with AASHTO T 209. During construction the degree of compaction shall be determined through measurement of in-place pavement density using a nuclear density gauge in accordance with ASTM D 2950 and a laboratory compacted specimen density using the maximum specific gravity and shall be expressed as a percentage.

Degree of Compaction = (Pavement Density / Theoretical Voidless Desnity) X 100

D. Finish Rolling: Finish roll paved surfaces to remove roller marks while asphalt is still warm.

E. Edge Shaping: While surface is being compacted and finished, trim edges of pavement to proper alignment. Bevel edges while asphalt is still at sufficient temperature; compact thoroughly.

F. Repairs: Remove paved areas that are defective or contaminated with foreign materials and replace with fresh, specified asphalt. Compact by rolling to specified density and surface smoothness.

G. Protection: After final rolling, do not permit vehicular traffic on pavement until it has cooled and hardened.

H. Erect barricades to protect paving from traffic until mixture has cooled enough not to become marked.

3.8 INSTALLATION TOLERANCES

A. Thickness: Compact each course to produce the thickness indicated within the following tolerances:

1. Base Course: Plus or minus 3/8 inch.
2. Surface Course: Plus 1/4 inch, no minus.

B. Surface Smoothness: Compact each course to produce a surface smoothness within the following tolerances as determined by using a 10-foot straightedge applied transversely or longitudinally to paved areas:

1. Base Course: 1/4 inch.
2. Surface Course: 1/4 inch.

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3. Crowned Surfaces: Test with crowned template centered and at right angle to crown. Maximum allowable variance from template is 1/4 inch.

3.9 PAVEMENT MARKING

A. Do not apply pavement-marking paint until layout, colors, and placement have been verified with Engineer.

B. Contractor shall provide striping on parking and roadway surfaces as indicated on the plans. The following is a list of all required striping:

1. Parking stalls.
2. Cross-hatch/gore areas.
3. Handicap Parking symbols.
4. Lane lines.

C. Allow paving to age for 30 days before starting pavement marking.

D. Sweep and clean surface to eliminate loose material and dust.

E. Apply paint with mechanical equipment to produce pavement markings, of dimensions indicated, with uniform, straight edges. Apply at manufacturer's recommended rates to provide a minimum wet film thickness of 15 mils.

1. Broadcast glass spheres uniformly into wet pavement markings at a rate of 6 lb/gal. for all markings with the exception of parking stall lines.

3.10 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections and to prepare test reports.

1. Testing agency will conduct and interpret tests and state in each report whether tested Work complies with or deviates from specified requirements.

B. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

C. Thickness: In-place compacted thickness of asphalt courses will be determined according to ASTM D 3549.

D. Surface Smoothness: Finished surface of each asphalt course will be tested for compliance with smoothness tolerances.

E. In-Place Density: Testing agency will take samples of uncompacted paving mixtures and compacted pavement according to ASTM D 979 or AASHTO T 168.

1. Reference maximum theoretical density will be determined by averaging results from four samples of asphalt-paving mixture delivered daily to site, prepared according to ASTM D 2041, and compacted according to job-mix specifications.

2. In place compaction shall be based on laboratory testing in accordance with AASHTO T 209 by obtaining cores of in place material. 6" (100 mm) diameter, diamond-bit drilled roadway cores

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shall be obtained from the constructed pavement mixtures for laboratory pavement density determination at a rate of 2 cores per 500 tons of material.

3. Density – Surface Course – Not less than 93 percent and not greater than 100 percent of the theoretical voidless density

4. Density – Base Course – Not less than 92 percent and not greater than 98 percent of the theoretical voidless density

F. Remove and replace or install additional asphalt where test results or measurements indicate that it does not comply with specified requirements.

3.11 DISPOSAL

A. Except for material indicated to be recycled, remove excavated materials from Project site and legally dispose of them in an EPA-approved landfill.

1. Do not allow excavated materials to accumulate on-site.

END OF SECTION 321216

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SECTION 321313 - CONCRETE PAVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes exterior cement concrete pavement for the following:

1. Driveways and roadways.
2. Parking lots.
3. Walkways.

B. Related Sections include the following:

1. Division 03 Section "Cast-in-Place Concrete" for general building applications of concrete.
2. Division 31 Section "Earth Moving" for subgrade preparation, grading, and subbase course.
3. Division 32 Section "Concrete Paving Joint Sealants" for joint sealants of joints in concrete pavement and at isolation joints of concrete pavement with adjacent construction.

1.3 DEFINITIONS

A. Cementitious Materials: Portland cement alone or in combination with one or more of blended hydraulic cement, fly ash and other pozzolans, and ground granulated blast-furnace slag.

1.4 SUBMITTALS

A. Product Data: For each type of manufactured material and product indicated.

B. Design Mixtures: For each concrete pavement mixture. Include alternate mixture designs when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

C. Samples: 10-lbsample of exposed aggregate.

D. Qualification Data: For manufacturer. Manufacturer of ready-mixed concrete products complying with ASTM C 94 requirements for production facilities and equipment.

E. Material Test Reports: General contractor will engage a qualified testing agency for indicating and interpreting test results for compliance of the following with requirements indicated, based on comprehensive testing of current materials:

1. Aggregates. Include service record data indicating absence of deleterious expansion of concrete due to alkali-aggregate reactivity.

F. Material Certificates: Signed by manufacturers certifying that each of the following materials complies with requirements:

1. Cementitious materials.
2. Steel reinforcement and reinforcement accessories.
3. Fiber reinforcement.

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4. Admixtures.
5. Curing compounds.
6. Applied finish materials.
7. Bonding agent or epoxy adhesive.
8. Joint fillers.

G. Field quality-control test reports.

H. For plazas and wide walkways, submit control joint spacing plan for review.

I. Minutes of preinstallation conference.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications: Manufacturer of ready-mixed concrete products who complies with ASTM C 94/C 94M requirements for production facilities and equipment.

1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."

B. Testing Agency Qualifications: An independent agency qualified according to ASTM C 1077 and ASTM E 329 for testing indicated, as documented according to ASTM E 548.

1. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-01 or an equivalent certification program.

C. ACI Publications: Comply with ACI 301, "Specification for Structural Concrete," unless modified by requirements in the Contract Documents.

D. Concrete Testing Service: Engage a qualified independent testing agency to perform material evaluation tests and to design concrete mixtures.

E. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

1. Before submitting design mixtures, review concrete pavement mixture design and examine procedures for ensuring quality of concrete materials and concrete pavement construction practices. Require representatives, including the following, of each entity directly concerned with concrete pavement, to attend conference:

a. Contractor's superintendent.
b. Independent testing agency responsible for concrete design mixtures.
c. Ready-mix concrete producer.
d. Concrete pavement subcontractor.

1.6 PROJECT CONDITIONS

A. Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.

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PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.
2. Products: Subject to compliance with requirements, provide one of the products specified.
3. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
4. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 FORMS

A. Form Materials: Plywood, metal, metal-framed plywood, or other approved panel-type materials to provide full-depth, continuous, straight, smooth exposed surfaces.

1. Use flexible or curved forms for curves with a radius of 100 feet or less.

B. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces.

2.3 STEEL REINFORCEMENT

A. Plain-Steel Welded Wire Reinforcement: ASTM A 185, fabricated from as-drawn steel wire into flat sheets.

B. Deformed-Steel Welded Wire Reinforcement: ASTM A 497, flat sheet.

C. Epoxy-Coated Welded Wire Fabric: ASTM A 884/A 884M, Class A, plain steel.

D. Reinforcing Bars: ASTM A 615/A 615M, Grade 60; deformed.

E. Galvanized Reinforcing Bars: ASTM A 767/A 767M, Class II zinc coated, hot-dip galvanized after fabrication and bending; with ASTM A 615/A 615M, Grade 60 deformed bars.

F. Epoxy-Coated Reinforcing Bars: ASTM A 775/A 775M or ASTM A 934/A 934M; with ASTM A 615/A 615M, Grade 60 deformed bars.

G. Steel Bar Mats: ASTM A 184/A 184M; with ASTM A 615/A 615M, Grade 60, deformed bars; assembled with clips.

H. Plain Steel Wire: ASTM A 82, as drawn.

I. Deformed Steel Wire: ASTM A 496.

J. Epoxy-Coated Steel Wire: ASTM A 884/A 884M, Class A coated, plain.

K. Joint Dowel Bars: Plain steel bars, ASTM A 615/A 615M, Grade 60. Cut bars true to length with ends square and free of burrs.

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L. Epoxy-Coated Joint Dowel Bars: ASTM A 775/A 775M; with ASTM A 615/A 615M, Grade 60, plain steel bars.

M. Tie Bars: ASTM A 615/A 615M, Grade 60, deformed.

N. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars, welded wire reinforcement, and dowels in place. Manufacture bar supports according to CRSI's "Manual of Standard Practice" from steel wire, plastic, or precast concrete of greater compressive strength than concrete, and as follows:

1. Equip wire bar supports with sand plates or horizontal runners where base material will not support chair legs.
2. For epoxy-coated reinforcement, use epoxy-coated or other dielectric-polymer-coated wire bar supports.

O. Epoxy Repair Coating: Liquid two-part epoxy repair coating, compatible with epoxy coating on reinforcement.

P. Zinc Repair Material: ASTM A 780.

2.4 CONCRETE MATERIALS

A. Materials: All materials including but not limited to reinforcing materials, concrete materials, concrete mix, admixtures, curing materials, traffic paint and other related materials used under this section shall conform to the requirements of the Delaware Department of Transportation Specifications for Road and Bridge Construction. References to a required class of concrete shall correspond to the classes as shown in the State of Delaware Department of Transportation Specifications for Road and Bridge Construction Division 500 and Division 800.

B. Fly ash shall meet the approval of the ASTM C-618 pozzolan Class F and may be used as a partial substitute for cement when approved by the Architect.

C. The concrete mix used in performing this work shall be DelDOT Class “A” or DelDOT Class “B” depending on the compressive strength shown on the details and shall meet the approval of the Architect.

D. The concrete temperature shall not exceed 90°F when delivered to the job-site or at any time prior to placement in the forms.

E. Type I - Portland Cement: Shall be used from October 1 through May 1 and when the air temperature in the shade and away from artificial heat is above 70°F or less, or as directed by the Architect.

A. Type II - Portland Cement: Shall be used from May 1 through October 1 and when the air temperature in the shade and away from artificial heat is above 70°F, or as directed by the Architect.

F. When approved by the Architect, Hi-Early strength concrete may be used. Approval will be on a case by case basis.

G. Exposed Aggregate: Selected, hard, and durable; washed; free of materials with deleterious reactivity to cement or that cause staining; from a single source, with gap-graded coarse aggregate as follows:

1. Aggregate Sizes: 1/2 to 3/4 inch nominal.
2. Aggregate Source, Shape, and Color: Submit color samples for review by Architect and owner

H. Water: ASTM C 94/C 94M.

I. Air-Entraining Admixture: ASTM C 260.

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J. Chemical Admixtures: Admixtures may only be use with prior approval by the Architect. Provide admixtures certified by manufacturer to be compatible with other admixtures and to contain not more than 0.1 percent water-soluble chloride ions by mass of cementitious material.

1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
2. Retarding Admixture: ASTM C 494/C 494M, Type B.
3. Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
4. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
5. High-Range, Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type G.
6. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.

2.5 FIBER REINFORCEMENT

A. Synthetic Fiber: fibrillated polypropylene fibers engineered and designed for use in concrete pavement, complying with ASTM C 1116, Type III, 1/2 to 1-1/2 inches long.

1. Available Products:

a. Fibrillated Fibers:

1) Axim Concrete Technologies; Fibrasol F.
2) FORTA Corporation; Forta.
3) Euclid Chemical Company (The); Fiberstrand F.
4) Grace, W. R. & Co.--Conn.; Grace Fibers.
5) SI Concrete Systems; Fibermesh.

2.6 CURING MATERIALS

A. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. dry.

B. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.

C. Water: Potable.

D. Evaporation Retarder: Waterborne, monomolecular film forming; manufactured for application to fresh concrete.

1. Available Products:

a. Axim Concrete Technologies; Cimfilm.
b. Burke by Edoc: BurkeFilm.
c. ChemMasters; Spray-Film.
d. Conspec Marketing & Manufacturing Co., Inc.; Aquafilm.
e. Dayton Superior Corporation; Sure Film.
f. Euclid Chemical Company (The); Eucobar.
g. Kaufman Products, Inc.; Vapor Aid.
h. Lambert Corporation; Lambco Skin.
i. L&M Construction Chemicals, Inc.; E-Con.
j. MBT Protection and Repair, ChemRex Inc.; Confilm.
k. Meadows, W. R., Inc.; Sealtight Evapre.
l. Metalcrete Industries; Waterhold.
m. Nox-Crete Products Group, Kinsman Corporation; Monofilm.
n. Sika Corporation, Inc.; SikaFilm.
o. Symons Corporation; Finishing Aid.
p. Vexcon Chemicals, Inc.; Certi-Vex EnvioAssist.

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E. White Waterborne Membrane-Forming Curing Compound: ASTM C 309, Type 2, Class B.

1. Available Products:

a. Anti-Hydro International, Inc.; AH Curing Compound #2 WP WB.
b. Burke by Edoco; Resin Emulsion White.
c. ChemMasters; Safe-Cure 2000.
d. Conspec Marketing & Manufacturing Co., Inc.; W.B. Resin Cure.
e. Dayton Superior Corporation; Day-Chem White Pigmented Cure (J-10-W).
f. Euclid Chemical Company (The); Kurez VOX White Pigmented.
g. Kaufman Products, Inc.; Thinfilm 450.
h. Lambert Corporation; Aqua Kure-White.
i. L&M Construction Chemicals, Inc.; L&M Cure R-2.
j. Meadows, W. R., Inc.; 1200-White.
k. Symons Corporation; Resi-Chem White.
l. Tamms Industries, Inc.; Horncure 200-W.
m. Unitex; Hydro White.
n. Vexcon Chemicals, Inc.; Certi-Vex Enviocure White 200.

2.7 RELATED MATERIALS

A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber or ASTM D 1752, cork or self-expanding cork.

B. Bonding Agent: ASTM C 1059, Type II, non-redispersible, acrylic emulsion or styrene butadiene.

C. Epoxy Bonding Adhesive: ASTM C 881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade to requirements, and as follows:

1. Types IV and V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.

D. Chemical Surface Retarder: (For exposed aggregate concrete) Water-soluble, liquid-set retarder with color dye, for horizontal concrete surface application, capable of temporarily delaying final hardening of concrete to a depth of 1/8 to 1/4 inch.

1. Products:

a. Burke by Edoco; True Etch Surface Retarder.
b. ChemMasters; Exposee.
c. Conspec Marketing & Manufacturing Co., Inc.; Delay S.
d. Euclid Chemical Company (The); Surface Retarder S.
e. Kaufman Products, Inc.; Expose.
f. Metalcrete Industries; Surftard.
g. Nox-Crete Products Group, Kinsman Corporation; Crete-Nox TA.
h. Scofield, L. M. Company; Lithotex.
i. Sika Corporation, Inc.; Rugasol-S.
j. Vexcon Chemicals, Inc.; Certi-Vex Envioset.

2.8 ADA TRUNCATED DOMES

A. General: Reference DelDOT specifications section 705007.

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1. Construction shall be in accordance with the Americans with Disabilities Act (ADA) as most recently amended.

2. Approved Materials include precast concrete, or fired clay brick paver units: manufactured with the truncated dome pattern, set on the concrete surface. Cast Iron plants, stamping systems, or fiberglass systems are not permitted. Within the written approval of the architect.

3. Contractor shall submit concrete or paver colors to the Architect for approval prior to construction.

2.9 CONCRETE MIXTURES

A. The concrete mix used in performing this work shall be DelDOT Class "A" or DelDOT Class "B" depending on the compressive strength shown on the details and shall meet the approval of the Architect.

B. Prepare design mixtures, proportioned according to ACI 301, for each type and strength of normal-weight concrete determined by either laboratory trial mixes or field experience.

1. Use a qualified independent testing agency for preparing and reporting proposed concrete mixture designs for the trial batch method.

C. Proportion mixtures to provide normal-weight concrete with the following properties:

1. Compressive Strength (28 Days): 4500 psi or 3000 psi. depending on location
2. Maximum Water-Cementitious Materials Ratio at Point of Placement: 0.50.
3. Slump Limit: 2-5, plus or minus 1 inch.

D. Add air-entraining admixture at manufacturer's prescribed rate to result in normal-weight concrete at point of placement having an air content as follows:

1. Air Content: 6 percent plus or minus 1.5 percent for 1-inch nominal maximum aggregate size.

E. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.

F. Chemical Admixtures: Use admixtures according to manufacturer's written instructions.

1. Use water-reducing admixture, plasticizing and retarding admixture in concrete, as required, for placement and workability.
2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.

G. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement according to ACI 301 requirements for concrete exposed to deicing chemicals. Limits shall be as follows per DelDOT requirements:

1. Fly Ash or Pozzolan: 25 percent.
2. Ground Granulated Blast-Furnace Slag: 50 percent.
3. Combined Fly Ash or Pozzolan, and Ground Granulated Blast-Furnace Slag: 50 percent, with fly ash or pozzolan not exceeding 25 percent.

H. Synthetic Fiber: Uniformly disperse in concrete mix at manufacturer's recommended rate, but not less than 1.0 lb/cu. yd..

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2.10 CONCRETE MIXING

A. Ready-Mixed Concrete: Measure, batch, and mix concrete materials and concrete according to ASTM C 94/C 94M and ASTM C 1116 where synthetic fibers are noted on the plans. Furnish batch certificates for each batch discharged and used in the Work.

1. When air temperature is between 85 deg F and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine exposed subgrades and subbase surfaces for compliance with requirements for dimensional, grading, and elevation tolerances.

B. Proof-roll prepared subbase surface below concrete pavements with heavy pneumatic-tired equipment to identify soft pockets and areas of excess yielding.

1. Completely proof-roll subbase in one direction and repeat in perpendicular direction. Limit vehicle speed to 3 mph.
2. Proof-roll with a loaded 10-wheel tandem-axle dump truck weighing not less than 15 tons.
3. Subbase with soft spots and areas of pumping or rutting exceeding depth of 1/2 inch require correction according to requirements in Division 31 Section "Earth Moving."

C. Proceed with concrete pavement operations only after nonconforming conditions have been corrected and subgrade is ready to receive pavement.

3.2 PREPARATION

A. Remove loose material from compacted subbase surface immediately before placing concrete.

3.3 EDGE FORMS AND SCREED CONSTRUCTION

A. Set, brace, and secure edge forms, bulkheads, and intermediate screed guides for pavement to required lines, grades, and elevations. Install forms to allow continuous progress of work and so forms can remain in place at least 24 hours after concrete placement.

B. Clean forms after each use and coat with form-release agent to ensure separation from concrete without damage.

3.4 STEEL REINFORCEMENT

A. General: Comply with CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.

B. Clean reinforcement of loose rust and mill scale, earth, ice, or other bond-reducing materials.

C. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position during concrete placement. Maintain minimum cover to reinforcement.

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D. Install welded wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one full mesh, and lace splices with wire. Offset laps of adjoining widths to prevent continuous laps in either direction.

E. Install fabricated bar mats in lengths as long as practicable. Handle units to keep them flat and free of distortions. Straighten bends, kinks, and other irregularities, or replace units as required before placement. Set mats for a minimum 2-inch overlap of adjacent mats.

3.5 JOINTS

A. General: Form construction, isolation, and contraction joints and tool edging true to line with faces perpendicular to surface plane of concrete. Construct transverse joints at right angles to centerline, unless otherwise indicated.

1. When joining existing pavement, place transverse joints to align with previously placed joints, unless otherwise indicated.

B. Construction Joints: Set construction joints at side and end terminations of pavement and at locations where pavement operations are stopped for more than one-half hour unless pavement terminates at isolation joints.

1. Continue steel reinforcement across construction joints, unless otherwise indicated. Do not continue reinforcement through sides of pavement strips, unless otherwise indicated.
2. Provide tie bars at sides of pavement strips where indicated.
3. Butt Joints: Use bonding agent at joint locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
4. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt-coat one-half of dowel length to prevent concrete bonding to one side of joint.

C. Isolation Joints: Form isolation joints of preformed joint-filler strips abutting concrete curbs, catch basins, manholes, inlets, structures, walks, other fixed objects, and where indicated.

1. Locate expansion joints at intervals of 20 feet, unless otherwise indicated.
2. Extend joint fillers full width and depth of joint.
3. All Isolation Joints shall be treated with joint filler.
4. Terminate joint filler not less than 1/2 inch or more than 1 inch below finished surface.
5. Furnish joint filler in one-piece lengths. Where more than one length is required, lace or clip joint-filler sections together.
6. Protect top edge of joint filler during concrete placement with metal, plastic, or other temporary preformed cap. Remove protective cap after concrete has been placed on both sides of joint.

D. Contraction Joints: Form weakened-plane contraction joints, sectioning concrete into areas as indicated but not less than 5 feet. For larger walkways, width greater than 12’ and plazas, submit shop drawing of joint pattern. Construct contraction joints for a depth equal to at least one-fourth of the concrete thickness, as follows:

1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint with grooving tool to a 3/8-inch radius. Repeat grooving of contraction joints after applying surface finishes. Eliminate groover marks on concrete surfaces.
2. Doweled Contraction Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-half of dowel length to prevent concrete bonding to one side of joint.

E. Edging: Tool edges of pavement, gutters, curbs, and joints in concrete after initial floating with an edging tool to a 3/8-inch radius. Repeat tooling of edges after applying surface finishes. Eliminate tool marks on concrete surfaces.

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3.6 CONCRETE PLACEMENT

A. Inspection: Before placing concrete, inspect and complete formwork installation, steel reinforcement, and items to be embedded or cast in. Notify other trades to permit installation of their work.

B. Remove snow, ice, or frost from subbase surface and reinforcement before placing concrete. Do not place concrete on frozen surfaces.

C. Moisten subbase to provide a uniform dampened condition at time concrete is placed. Do not place concrete around manholes or other structures until they are at required finish elevation and alignment.

D. Comply with ACI 301 requirements for measuring, mixing, transporting, and placing concrete.

E. Do not add water to fresh concrete after testing.

F. Deposit and spread concrete in a continuous operation between transverse joints. Do not push or drag concrete into place or use vibrators to move concrete into place.

G. Consolidate concrete according to ACI 301 by mechanical vibrating equipment supplemented by hand spading, rodding, or tamping.

1. Consolidate concrete along face of forms and adjacent to transverse joints with an internal vibrator. Keep vibrator away from joint assemblies, reinforcement, or side forms. Use only square-faced shovels for hand spreading and consolidation. Consolidate with care to prevent dislocating reinforcement, dowels, and joint devices.

H. Screed pavement surfaces with a straightedge and strike off.

I. Commence initial floating using bull floats or darbies to impart an open textured and uniform surface plane before excess moisture or bleed water appears on the surface. Do not further disturb concrete surfaces before beginning finishing operations or spreading surface treatments.

J. When adjoining pavement lanes are placed in separate pours, do not operate equipment on concrete until pavement has attained 85 percent of its 28-day compressive strength.

K. Cold-Weather Placement: Comply with ACI 306.1 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.

1. When air temperature has fallen to or is expected to fall below 40 deg F, uniformly heat water and aggregates before mixing to obtain a concrete mixture temperature of not less than 50 deg F and not more than 80 deg F at point of placement.
2. Do not use frozen materials or materials containing ice or snow.
3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mix designs.

L. Hot-Weather Placement: Comply with ACI 301 and as follows when hot-weather conditions exist:

1. Cool ingredients before mixing to maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
2. Cover steel reinforcement with water-soaked burlap so steel temperature will not exceed ambient air temperature immediately before embedding in concrete.
3. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade moisture uniform without standing water, soft spots, or dry areas.

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3.7 FLOAT FINISHING

A. Float Finish: Begin the second floating operation when bleed-water sheen has disappeared and concrete surface has stiffened sufficiently to permit operations. Float surface with power-driven floats, or by hand floating if area is small or inaccessible to power units. Finish surfaces to true planes. Cut down high spots and fill low spots. Refloat surface immediately to uniform granular texture.

1. Construct test sections of each type of concrete paving, including at least one expansion joint and control joints, for review by CM, Owner and Architect for agreement of finish prior to starting concrete installation. Review will include texture of broom finish, joint striking, picture framing and geometric conformity.

2. Medium-to-Fine-Textured Broom Finish: Draw a soft bristle broom across float-finished concrete surface perpendicular to line of traffic to provide a uniform, fine-line texture.

3. Incorporate "picture framing" of concrete in finish within lump sum prices bid.

3.8 CONCRETE PROTECTION AND CURING

A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.

B. Comply with ACI 306.1 for cold-weather protection.

C. Evaporation Retarder: Apply evaporation retarder to concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.

D. Begin curing after finishing concrete but not before free water has disappeared from concrete surface.

E. Curing Methods: Cure concrete by moisture curing, moisture-retaining-cover curing, curing compound, or a combination of these as follows:

1. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
2. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.

3.9 PAVEMENT TOLERANCES

A. Comply with tolerances of ACI 117 and as follows:

1. Elevation: 1/4 inch.
2. Thickness: Plus 3/8 inch, minus 1/4 inch.
3. Surface: Gap below 10-foot- long, unleveled straightedge not to exceed 1/4 inch.
4. Lateral Alignment and Spacing of Tie Bars and Dowels: 1 inch.
5. Vertical Alignment of Tie Bars and Dowels: 1/4 inch.
6. Alignment of Tie-Bar End Relative to Line Perpendicular to Pavement Edge: 1/2 inch.
7. Alignment of Dowel-Bar End Relative to Line Perpendicular to Pavement Edge: Length of dowel 1/4 inch per 12 inches.
8. Joint Spacing: 3 inches.
9. Contraction Joint Depth: Plus 1/4 inch, no minus.

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10. Joint Width: Plus 1/8 inch, no minus.

3.10 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports.

B. Testing Services: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:

1. Testing Frequency: Obtain at least 1 composite sample for each 100 cu. yd. or fraction thereof of each concrete mix placed each day.

a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.

2. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mix. Perform additional tests when concrete consistency appears to change.
3. Air Content: ASTM C 231, pressure method; one test for each composite sample, but not less than one test for each day's pour of each concrete mix.
4. Concrete Temperature: ASTM C 1064; one test hourly when air temperature is 40 deg F and below and when 80 deg F and above, and one test for each composite sample.
5. Compression Test Specimens: ASTM C 31/C 31M; cast and laboratory cure one set of three standard cylinder specimens for each composite sample.
6. Compressive-Strength Tests: ASTM C 39/C 39M; test 1 specimen at 7 days and 2 specimens at 28 days.

a. A compressive-strength test shall be the average compressive strength from 2 specimens obtained from same composite sample and tested at 28 days.

C. Strength of each concrete mix will be satisfactory if average of any 3 consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.

D. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.

E. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.

F. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.

G. Remove and replace concrete pavement where test results indicate that it does not comply with specified requirements.

H. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

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3.11 REPAIRS AND PROTECTION

A. Remove and replace concrete pavement that is broken, damaged, or defective or that does not comply with requirements in this Section.

B. Drill test cores, where directed by Architect, when necessary to determine magnitude of cracks or defective areas. Fill drilled core holes in satisfactory pavement areas with portland cement concrete bonded to pavement with epoxy adhesive.

C. Protect concrete from damage. Exclude traffic from pavement for at least 14 days after placement. When construction traffic is permitted, maintain pavement as clean as possible by removing surface stains and spillage of materials as they occur.

D. Maintain concrete pavement free of stains, discoloration, dirt, and other foreign material. Sweep concrete pavement not more than two days before date scheduled for Substantial Completion inspections.

END OF SECTION 321313

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SECTION 321373 - CONCRETE PAVING JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Expansion and contraction joints within cement concrete pavement.

B. Related Sections include the following:

1. Division 07 Section "Joint Sealants" for sealing nontraffic and traffic joints in locations not specified in this Section.
2. Division 32 Section "Concrete Paving" for constructing joints in concrete pavement.

1.3 SUBMITTALS

A. Product Data: For each joint-sealant product indicated.

B. Product Certificates: For each type of joint sealant and accessory, signed by product manufacturer.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: An employer of workers trained and approved by manufacturer.

B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials to Project site in original unopened containers or bundles with labels indicating manufacturer, product name and designation, color, expiration date, pot life, curing time, and mixing instructions for multicomponent materials.

B. Store and handle materials to comply with manufacturer's written instructions to prevent their deterioration or damage due to moisture, high or low temperatures, contaminants, or other causes.

1.6 PROJECT CONDITIONS

A. Do not proceed with installation of joint sealants under the following conditions:

1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F .
2. When joint substrates are wet or covered with frost.
3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

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PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Products: Subject to compliance with requirements, provide one of the products listed in other Part 2 articles.

2.2 MATERIALS, GENERAL

A. Compatibility: Provide joint sealants, backing materials, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer based on testing and field experience.

2.3 COLD-APPLIED JOINT SEALANTS

A. Type NS Silicone Sealant for Concrete: Single-component, low-modulus, neutral-curing, nonsag silicone sealant complying with ASTM D 5893 for Type NS.

1. Products:

a. Crafco Inc.; RoadSaver Silicone.
b. Dow Corning Corporation; 888.

2.4 JOINT-SEALANT BACKER MATERIALS

A. General: Provide joint-sealant backer materials that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by joint-sealant manufacturer based on field experience and laboratory testing.

B. Round Backer Rods for Cold-Applied Sealants: ASTM D 5249, Type 3, of diameter and density required to control sealant depth and prevent bottom side adhesion of sealant.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.

1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions.

3.3 INSTALLATION OF JOINT SEALANTS

A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.

B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.

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C. Install backer materials of type indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.

1. Do not leave gaps between ends of backer materials.
2. Do not stretch, twist, puncture, or tear backer materials.
3. Remove absorbent backer materials that have become wet before sealant application and replace them with dry materials.

D. Install sealants using proven techniques that comply with the following and at the same time backings are installed:

1. Place sealants so they directly contact and fully wet joint substrates.
2. Completely fill recesses provided for each joint configuration.
3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.

E. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.

1. Remove excess sealants from surfaces adjacent to joints.
2. Use tooling agents that are approved in writing by joint-sealant manufacturer and that do not discolor sealants or adjacent surfaces.

F. Provide joint configuration to comply with joint-sealant manufacturer's written instructions, unless otherwise indicated.

G. Provide recessed joint configuration for silicone sealants of recess depth and at locations indicated.

3.4 CLEANING

A. Clean off excess sealants or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved by manufacturers of joint sealants and of products in which joints occur.

3.5 PROTECTION

A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately and replace with joint sealant so installations with repaired areas are indistinguishable from the original work.

END OF SECTION 321373

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SECTION 321723 - PAVEMENT MARKINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes painted markings applied to asphalt and concrete pavement.

B. Related Requirements:

1. Section 099113 "Exterior Painting" for painting exterior concrete surfaces other than pavement.
2. Section 099123 "Interior Painting" for painting interior concrete surfaces other than pavement.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include technical data and tested physical and performance properties.

B. Shop Drawings: For pavement marking.

1. Indicate pavement markings, colors, lane separations, defined parking spaces, and dimensions to adjacent work.
2. Indicate, with international symbol of accessibility, spaces allocated for people with disabilities.

C. Samples: For each proposed product and for each color and texture specified; on rigid backing, 8 inches square.

1.4 QUALITY ASSURANCE

A. Regulatory Requirements: Comply with materials, workmanship, and other applicable requirements of Delaware Department of Transportation for pavement-marking work.

1. Measurement and payment provisions and safety program submittals included in standard specifications do not apply to this Section.

NOT FOR BIDDING

1.5 FIELD CONDITIONS

A. Environmental Limitations: Proceed with pavement marking only on clean, dry surfaces and at a minimum ambient or surface temperature of 40° F for alkyd materials, 55° F for water-based materials], and not exceeding 95° F.

PART 2 - PRODUCTS

2.1 PAVEMENT-MARKING PAINT

A. Pavement-Marking Paint: Latex, waterborne emulsion, lead and chromate free, ready mixed, complying with FS TT-P-1952, Type II, with drying time of less than three (3) minutes.

1. Color: As indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify that pavement is dry and in suitable condition to begin pavement marking according to manufacturer's written instructions.

B. Proceed with pavement marking only after unsatisfactory conditions have been corrected.

3.2 PAVEMENT MARKING

A. Do not apply pavement-marking paint until layout, colors, and placement have been verified with Engineer.

B. Allow paving to age for a minimum of 30 days before starting pavement marking.

C. Sweep and clean surface to eliminate loose material and dust.

D. Apply paint with mechanical equipment to produce pavement markings, of dimensions indicated, with uniform, straight edges. Apply at manufacturer's recommended rates to provide a minimum wet film thickness of 15 mils.

1. Apply graphic symbols and lettering with paint-resistant, die-cut stencils, firmly secured to pavement. Mask an extended area beyond edges of each stencil to prevent paint application beyond the stencil. Apply paint so that it cannot run beneath the stencil.
2. Broadcast glass beads uniformly into wet markings at a rate of 6 lb/gal.

3.3 PROTECTING AND CLEANING

A. Protect pavement markings from damage and wear during remainder of construction period.

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B. Clean spillage and soiling from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 321723

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SECTION 321726 - TACTILE WARNING SURFACING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Cast-in-place detectable warning tiles.
2. Detectable warning unit pavers.

B. Related Requirements:

1. Section 321313 "Concrete Paving" for concrete walkways serving as substrates for tactile warning surfacing.
2. Section 321400 "Unit Paving" for unit paving installations incorporating detectable warning unit pavers specified in this Section.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Samples for Initial Selection: For each type of exposed finish requiring color selection.

C. Samples for Verification: For each type of tactile warning surface, in manufacturer's standard sizes unless otherwise indicated, showing edge condition, truncated-dome pattern, texture, color, and cross section; with fasteners and anchors.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For tactile warning surfacing, to include in maintenance manuals.

1.5 QUALITY ASSURANCE

A. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.

1. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

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1.6 PROJECT CONDITIONS

A. Cold-Weather Protection: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen subgrade or setting beds. Remove and replace unit paver work damaged by frost or freezing.

B. Weather Limitations for Adhesive Application:

1. Apply adhesive only when ambient temperature is above 50 deg F and when temperature has not been below 35 deg F for 12 hours immediately before application. Do not apply when substrate is wet or contains excess moisture.

C. Weather Limitations for Mortar and Grout:

1. Cold-Weather Requirements: Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.
2. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602. Provide artificial shade and windbreaks, and use cooled materials as required. Do not apply mortar to substrates with temperatures of 100 deg F and higher.

a. When ambient temperature exceeds 100 deg F, or when wind velocity exceeds 8 mph and ambient temperature exceeds 90 deg F, set unit pavers within 1 minute of spreading setting-bed mortar.

1.7 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of tactile warning surfaces that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Deterioration of finishes beyond normal weathering and wear.
b. Separation or delamination of materials and components.

2. Warranty Period: One year from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 TACTILE WARNING SURFACING, GENERAL

A. Accessibility Requirements: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines for Buildings and Facilities for tactile warning surfaces.

1. For tactile warning surfaces composed of multiple units, provide units that when installed provide consistent side-to-side and end-to-end dome spacing that complies with requirements.

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B. Source Limitations: Obtain each type of tactile warning surfacing, anchor, and fastener from single source with resources to provide materials and products of consistent quality in appearance and physical properties.

2.2 DETECTABLE WARNING TILES

A. Cast-in-Place Detectable Warning Tiles: Accessible truncated-dome detectable warning tiles configured for setting flush in new concrete walkway surfaces, with slip-resistant surface treatment on domes and field of tile.

1. Material: Cast-fiber-reinforced polymer concrete tile.
2. Color: As selected by Architect from manufacturer's full line.
3. Shapes and Sizes:
    a. Rectangular panel, 24 by 24 inches.
4. Dome Spacing and Configuration: in manufacturer's standard pattern.
5. Mounting:
    a. Permanently embedded detectable warning tile wet-set into freshly poured concrete.

2.3 ACCESSORIES

A. Sealant: As recommended by manufacturer for sealing perimeter of tactile warning surfacing unit.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify that pavement is in suitable condition to begin installation according to manufacturer's written instructions. Verify that installation of tactile warning surfacing will comply with accessibility requirements upon completion.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF TACTILE WARNING SURFACING

A. General: Prepare substrate and install tactile warning surfacing according to manufacturer's written instructions unless otherwise indicated.

B. Place tactile warning surfacing units in dimensions and orientation indicated. Comply with location requirements of AASHTO MP 12.

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3.3 INSTALLATION OF DETECTABLE WARNING TILES

A. Cast-in-Place Detectable Warning Tiles:

1. Concrete Paving Installation: Comply with installation requirements in Section 321313 "Concrete Paving." Mix, place, and finish concrete to conditions complying with detectable warning tile manufacturer's written requirements for satisfactory embedment of tile.
2. Set each detectable warning tile accurately and firmly in place and completely seat tile back and embedments in wet concrete by tamping or vibrating. If necessary, temporarily apply weight to tiles to ensure full contact with concrete.
3. Set surface of tile flush with surrounding concrete and adjacent tiles, with variations between tiles and between concrete and tiles not exceeding plus or minus 1/8 inch from flush.
4. Protect exposed surfaces of installed tiles from contact with wet concrete. Complete finishing of concrete paving surrounding tiles. Remove concrete from tile surfaces.
5. Clean tiles using methods recommended in writing by manufacturer.

3.4 CLEANING AND PROTECTION

A. Remove and replace tactile warning surfacing that is broken or damaged or does not comply with requirements in this Section. Remove in complete sections from joint to joint unless otherwise approved by Architect. Replace using tactile warning surfacing installation methods acceptable to Architect.

B. Protect tactile warning surfacing from damage and maintain free of stains, discoloration, dirt, and other foreign material.

END OF SECTION 321726

NOT FOR BIDDING

SECTION 323113 - SECURITY FENCES AND GATES

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Vinyl coated galvanized steel chain-link fabric.
2. Vinyl coated galvanized steel framework.
3. Swing Gates.

B. Division 31 Section "Earth Moving" for filling and grading work.

C. Division 03 Section "Cast-in-Place Concrete" for concrete for post footings.

1.2 REFERENCES

A. American Society for Testing and Materials

1. A90/A90M - Test Method for Weight (Mass) of Coating on Iron and Steel Articles with Zinc or Zinc-Alloy Coatings.
2. A653/A653M - Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
3. A924/A924M - Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process.
4. B6 - Specification for Zinc.
5. B117 - Practice for Operating Salt Spray (Fog) Apparatus.
6. D1499 - Practice for Operating Light- and Water-Exposure Apparatus (Carbon-Arc Type) for Exposure of Plastics.
7. D3359 - Test Methods for Measuring Adhesion by Tape Test.
8. E8/E8M - Test Methods for Tension Testing of Metallic Materials.
9. F567 - Practice for Installation of Chain-Link Fence. F626 - Specification for Fence Fittings.
10. F668 - Specification for Poly (Vinyl Chloride) (PVC)- Coated Steel Chain-Link Fence Fabric.
11. F900 - Specification for Industrial and Commercial Swing Gates.
12. F934 – Specification for Standard Colors for Polymer-Coated Chain Link Fence Materials.
13. F969 - Practice for Construction of Chain-Link Tennis Court Fence.
14. F1043 - Specification for Strength and Protective Coatings on Metal Industrial Chain Link Fence Framework.
15. F1184 - Specification for Industrial and Commercial Horizontal Slide Gates.F1665 - 08(2013)F1665 - 08(2013) Poly(Vinyl Chloride) (PVC)
16. A 121: Zinc-Coated (Galvanized) Steel Barbed Wire
17. A 123: Specifications for Zinc (Hot-Galvanized) Coatings on Products Fabricated from Rolled, Pressed and Forged Steel Shapes, Plates, Bars and Strip.
18. A 392: Zinc-Coated Steel Chain-Link Fence Fabric
19. B 117: Standard Test Method of Salt Spray (Fog) Testing
20. F 1083: Standard Specifications for Pipe, Steel, Hot-Dipped Zinc-Coated (Galvanized) Welded, for Fence Structures.

B. Federal Specifications (FS)

1. RR-F-191: Fencing, Wire and Post, Metal (and Gates, Chain-Link Fabric, and Accessories

NOT FOR BIDDING

1.3 DEFINITIONS

A. CLFMI: Chain Link Fence Manufacturers Institute.

B. Zn-5-Al-MM Alloy: Zinc-5 percent aluminum-mischmetal alloy.

1.4 SUBMITTALS

A. Product Data: Material descriptions, construction details, dimensions of individual components and profiles, and finishes for the following:

1. Fence and gate posts, rails, tension wire and fittings.
2. Chain-link fabric, reinforcements, and attachments.
3. Gates and hardware.
4. Gate operators, including operating instructions.
5. Motors: Show nameplate data, ratings, characteristics, and mounting arrangements.

B. Shop Drawings: Show locations of fence, each gate, posts, rails, and tension wires and details of extended posts, extension arms, gate swing, or other operation hardware, and accessories. Indicate materials, dimensions, sizes, weights, and finishes of components. Include plans, elevations, sections, gate swing and other required installation and operational clearances, and details of post anchorage, footings and attachment and bracing.

1. Gate Operator: Show locations and details for installing operator components, switches, and controls. Indicate motor size, electrical characteristics, drive arrangement, mounting, and grounding provisions.
2. Wiring Diagrams: Power and control wiring and access control features. Differentiate between manufacturer-installed and field-installed wiring and between components provided by gate operator manufacturer and those provided by others.

C. Product Certificates: Signed by manufacturers of chain-link fences and gates certifying that products furnished comply with requirements.

D. Qualification Data: For firms and persons specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.

E. Field Test Reports: Indicate and interpret test results for compliance of chain-link fence and gate grounding and bonding with performance requirements.

F. Maintenance Data: For the following to include in maintenance manuals specified in Section 01782, “Operation and Maintenance Manual Data”:

1. Gate operator and motor.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: An experienced installer who has completed chain-link fences and gates similar in material, design, and extent to those indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.

B. Testing Agency Qualifications: Testing agency as defined by OSHA in 29 CFR 1910.7 or a member company of the InterNational Electrical Testing Association and that is acceptable to authorities having jurisdiction.

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1. Testing Agency's Field Supervisor: Person currently certified by the InterNational Electrical Testing Association or the National Institute for Certification in Engineering Technologies, to supervise on-site testing specified in Part 3.

C. Source Limitations for Chain-Link Fences and Gates: Obtain chain-link fences and primary personnel gates, including accessories, fittings and fastenings from a single source.

D. Source Limitations for Gate Operators: Obtain primary vehicle gates, gate operators, accessories, fittings, fastenings and installation services for primary vehicle gates and operators from a single source.

E. UL Standard: Provide gate operators that comply with UL 325 "Standards for Safety for Drapery, Gate, Louver and Window Operators."

F. Emergency Access Requirements: Comply with requirements of authorities having jurisdiction for automatic gate operators serving as a required means of access.

1.6 PROJECT CONDITIONS

A. Existing Utilities: Do not interrupt utilities serving facilities unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:

1. Notify Contracting Owner not less than 2 working days in advance of proposed utility interruptions.
2. Do not proceed with utility interruptions without Owner's written permission.

B. Field Measurements: Verify layout information for chain-link fences and gates shown on Drawings in relation to actual field conditions and existing structures and utilities. Verify dimensions by field measurements.

1.7 MISCELLANEOUS REQUIREMENTS

A. Deliver, store, uncrate, handle and install in manner to prevent damage to equipment.

B. Remove promptly from site all debris resulting from installation of materials and equipment specified herein.

C. Finish of all materials and equipment shall be appropriate for exterior locations.

PART 2 - PRODUCTS

2.1 General

A. All fences and gates shall be purchased from UL listed manufacturers.

2.2 CHAIN-LINK FENCE FABRIC

A. Steel Chain-Link Fence Fabric: Height indicated on Drawings. Provide fabric fabricated in one-piece widths for fencing, not less than 72 inches high with 2-inch No. 9-gage (0.1483-inch diameter) wire.

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1. Zinc-Coated Fabric: Comply with ASTM A 392 Class 2 and F 1083 and FS: RR-R-191, Type I, with zinc coating applied to steel wire before weaving with the following minimum coating weight:

   a. Not less than 1.2 oz./sq. ft. of uncoated wire surface.

2. Coat selvage ends of fabric that is metallic coated during the weaving process with manufacturer's standard clear protective coating.
3. The vinyl coating is thermally bonded to a thermoset bonding layer over a galvanized steel wire. This process ensures a tightly adherent and impervious coating free of voids, as well as a smooth and lustrous surface appearance.
4. Vinyl coating thickness, galvanized coating weight, and wire tensile strength conform to ASTM F668 Class 2b, Federal specification RR-F-191/1E Type IV, AASHTO M-181 Type IV, Class B
5. Only plasticized poly (vinyl chloride) (PVC) with a low temperature (-20 C ; -4 C) plasticizer and no extenders or extraneous matter other than the necessary stabilizers and pigments, shall be used.
6. The PVC coated wire shall pass the test for adhesion contained in ASTM F668 for Class 2b chain link fabric.

B. Selvage: Twisted and barbed finish at top and knuckled at top and bottom selvage depending on location.

C. Manufacturer: Subject to compliance with requirements, provide products of one of the following:
   1. Allied Tube and Conduit Corp.
   2. Approved Equal.

2.3 INDUSTRIAL FENCE FRAMING

A. Round Steel Pipe: Standard weight, Schedule 40, vinyl coated, galvanized steel pipe complying with ASTM F 1083 and RR-F-191 for Class F steel fence.

   1. External and Internal Coating Type A consisting of not less than 1.8 oz/sq. ft. zinc.

B. SS40 pipe produced by Allied Tube shall be an acceptable alternative to SCH 40.

C. Terminal Posts at all motorized gates: Standard weight, 4.00-inch O.D. galvanized steel pipe of material listed in this specification.

D. Terminal Posts: Standard weight, 3.00-inch O.D. galvanized steel pipe of material listed in this specification.

E. Line posts: Standard weight, 2.50-inch O.D. galvanized steel pipe of material listed in this specification.

F. Post Brace Rails: Provide brace rail with truss rod assembly for each gate, end, and pull post. Provide two brace rails extending in opposing directions, each with truss rod assembly, for each corner post and for pull posts. Provide rail ends and clamps for attaching rails to posts.

   1. Minimum 1.660 inches OD pipe.

2.4 GATES, GENERAL

A. Gates for Class F Fence: Conform to FS-RR-F-191.

B. Gate Frame: The entire frame and support members shall be manufactured with the same aluminum material, alloy and temper 6061-T6 (ASTM 1184). Fabricate chain link cantilever slide gates in

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accordance with ASTM F-1184, Type II, Class 2, using 2 inch square aluminum outside vertical members (1.10 lb/ft). Members are welded together with a continuous top track (3.83 lb/ft) and bottom rail to form a rigid one piece frame. Vertical interior support uprights will be positioned equally throughout the frame structure.

C. For 15 ft. – 22 ft. opening gates, the vertical interior support uprights will be 1.5 inch square aluminum (6061-T6) tubing (0.809 lb/ft). The bottom rail shall be a continuous one-piece 2 inch square aluminum (6061-T6) tube (1.10 lb/ft).

Standard Opening	Overall Gate	Length Bays
15 ft. to 18 ft.	26’ 3”	4
19 ft. to 22 ft.	31’ 3”	5

D. For 23 ft. – 30 ft. opening gates, the vertical interior support uprights will be 2 inch square aluminum (6061-T6) tubing (1.10 lb/ft). The bottom rail shall be a continuous one-piece 2 inch by 4 inch rectangular tube (1.69 lb/ft). An additional 2 inch square support rail shall be welded adjacent to the top track horizontal rail.

Standard Opening	Overall Gate	Length Bays
23 ft. to 26 ft.	37’ 3”	6
27 ft. to 30 ft.	42’ 3”	7

E. The cantilever overhang will be 40% or greater for any given opening size.

F. There will be two truck assemblies (secured to the guide posts) which operate inside the top track. They shall be swivel type zinc die cast with 4 sealed and lubricated ball bearing rollers (2” dia., 9/16” width) and two side rollers (front and back) to assure alignment in the top track.

G. The top track and rail is an enclosed combination one piece aluminum (6061-T6) extrusion weighing 3.83 lb/ft. Top track to withstand a 2,000 lb. reaction load.

H. Chain link fabric shall be installed over the entire gate length (UL-325) which will create a universal design (gate can be used for right or left hand applications). Fabric will be attached securely with tension bars that are attached on either frame end by tension bands.

I. High tensile wire will provide additional fabric support across the top and bottom of the gate structure.

J. Diagonal bracing shall be 1”x2” aluminum (6061-T6) tubing (0.809 lb/ft) welded to the uprights to form a rigid bracing system that does not require field adjustment.

K. Bottom guide wheel assemblies have two 3” dia. rubber wheels (with protective covers – UL325) straddling the bottom horizontal gate rail. One assembly shall be attached to each guide post.

L. Gate post brackets, latch, and keepers are galvanized steel.

M. Primary personnel gates shall be manually operated, with provisions for “Best Lock” padlocks.

N. Double Swing gates shall include a lockable center post socket in concrete at grade.

O. Frames and Bracing: Fabricate from round galvanized steel tubing with outside dimension and weight according to ASTM F 1184 for the following gate fabric height:

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1. Gate fabric height by opening Width: 6 feet tall and widths as indicated on the contract drawings.

2.5 FITTINGS

A. General: Provide fittings for a complete fence installation, including special fittings for corners. Fittings shall have coatings matching in material, color, product standards of adjoining fence fabric and framing.

B. For steel fences, stretcher bar and tension wire bands or clamps shall be 11-gage (0.1205-inch diameter) minimum thickness galvanized pressed steel bands; ties for attaching fabric to line posts shall be equal to 6-gage (0.0162 inch diameter) galvanized steel wire; ties for attaching fabric to top and brace rails shall be equal to 9-gage (0.1483 inch diameter) galvanized steel wire; and hog rings shall be equal to 9-gage (0.143-inch diameter) galvanized steel wire, except that stretcher bar clamps, ties and hog rings may be of aluminum conforming to the requirements of FS – RR-F-191.

C. Post and Line Caps: Hot-dip galvanized pressed steel or hot-dip galvanized cast iron. Provide weathertight closure cap for each post.

1. Provide line post caps with loop to receive tension wire.

D. Stretcher Bars: Fabricate one piece lengths equal to full height of fabric with a minimum cross section of 1/4-inch by 3/4-inch. Provide one stretcher bar of each gate, end post, and two for each corner or pull post.

E. Stretcher Bar Bands: Heavy pressed steel, spaced not over 14 inches on center to secure stretcher bars to end, corner, pull and gate posts. Bands shall be within 4 inches of the top and bottom of fence fabric.

F. Taut reinforcing wires shall be 9-gage installed and interwoven with or affixed with 9-gage fabric ties spaced uniformly between the top and bottom of the fence fabric.

G. Tie Wires, Clips, and Fasteners: Provide the following types:

1. Standard Round Wire Ties: For attaching chain-link fabric to posts, rails, and frames, complying with the following:

a. Hot-Dip Galvanized Steel: Nine-gage wire; galvanized coating thickness matching coating thickness of chain-link fence fabric. Spaced at 14 inches o.c.

H. Pipe Sleeves: For posts set into concrete, provide preset hot-dip galvanized steel pipe sleeves not less than 6 inches long with inside dimensions not less than 1/2 inch more than outside dimension of post, and flat steel plate forming bottom closure.

2.6 CAST-IN-PLACE CONCRETE

A. General: Comply with ACI 301 for cast-in-place concrete.

B. Materials: Portland cement complying with ASTM C 150, aggregates complying with ASTM C 33, and potable water.

1. Concrete Mixes: Normal-weight concrete, air entrained with not less than 4000-psi compressive strength (28 days), 3-inch slump, and 1-inch maximum size aggregate.

C. Refer to Section 03300 “Cast-In-Place Concrete.”

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2.7 GROUT AND ANCHORING CEMENT

A. Nonshrink, Nonmetallic Grout: Premixed, factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout, recommended in writing by manufacturer, for exterior applications.

B. Erosion-Resistant Anchoring Cement: Factory-packaged, nonshrink, nonstaining, hydraulic-controlled expansion cement formulation for mixing with potable water at Project site to create pourable anchoring, patching, and grouting compound. Provide formulation that is resistant to erosion from water exposure without needing protection by a sealer or waterproof coating and that is recommended in writing by manufacturer for exterior applications.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and conditions, with Installer present, for compliance with requirements for a verified survey of property lines and legal boundaries, site clearing, earthwork, pavement work, and other conditions affecting performance.

1. Do not begin installation before final grading is completed, unless otherwise permitted by OWNER.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Stake locations of fence lines, gates, and terminal posts. Do not exceed intervals of 500 feet or line of sight between stakes. Indicate locations of utilities, lawn sprinkler system, underground structures, benchmarks, and property monuments.

3.3 INSTALLATION, GENERAL

A. General: Install chain-link fencing to comply with ASTM F 567 and more stringent requirements specified.

1. Install fencing on established boundary lines inside property line, or as indicated on the Drawings.

B. Post Excavation: Drill or hand-excavate holes for posts to diameters and spacings indicated, in firm, undisturbed or compacted soil.

1. Drill holes for post footings in firm, undisturbed or compacted soil. Holes shall have a diameter equal to 4 times the diameter of the post except where otherwise indicate don the drawings.
2. Form hold depths approximately 3 inches deeper than post bottom with bottom of lineposts set not less than 48 inches in concrete base.

C. Post Setting: Hand-excavate holes for post foundations in firm, undisturbed or compacted soil. Set terminal, line and gate operator-mounting posts in concrete footing. Protect portion of posts aboveground from concrete splatter. Place concrete around posts and vibrate or tamp for consolidation. Using mechanical devices to set line posts per ASTM F 567 is permitted. Verify that posts are set plumb,

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aligned, and at correct height and spacing, and hold in position during placement and finishing operations until concrete is sufficiently cured.

1. Maximum spacing between line posts is 10 feet.
2. Set keepers, stops, sleeves, and other accessories into concrete as required.
3. All posts shall be able to pass a pull test when a force of 48 pounds is applied perpendicular to the fence at the top of the post. The post should not deflect more than 1 inch at the location where the force is applied.
4. Post tops shall be riveted or shall be spot-welded. No loose or rattling fittings will be allowed.
5. Concealed Concrete Footings: Stop footings 2 inches below grade to allow covering with surface material.

3.4 CHAIN-LINK FENCE INSTALLATION

A. Terminal Posts: Locate terminal end, corner, and gate posts and terminal pull posts at changes in horizontal or vertical alignment of 15 degrees or more.

B. Post Bracing Assemblies: Install according to FS RR-F-191, maintaining plumb position and alignment of fencing. Install braces at end and gate posts and at both sides of corner and pull posts. Locate horizontal braces at two-thirds fabric height on fences without top rail. Install so posts are plumb when diagonal rod is under proper tension.

1. Anchor posts shall be set at approximately 500-foot intervals and braced to the adjacent line posts. Posts shall be braced before the wire fencing is placed.

C. Tension Wire: Install according to FS RR-F-191, maintaining plumb position and alignment of fencing. Pull wire taut, without sags. Fasten fabric to tension wire with 0.120-inch- diameter hog rings of same material and finish as fabric wire, spaced a maximum of 24 inches o.c. Install tension wire in locations indicated before stretching fabric.

1. Top Tension Wire: Install tension wire through post cap loops.
2. Bottom Tension Wire: Install tension wire within 6 inches of bottom of fabric and tie to each post with not less than same gage and type of wire.

D. Top Rail: Install according to FS RR-F-191, maintaining plumb position and alignment of fencing. Run rail continuously through line post caps, bending to radius for curved runs and terminating into rail end attached to posts or post caps fabricated to receive rail at terminal posts. Provide expansion couplings as recommended by fencing manufacturer.

E. Brace Rails: Install in one piece at post-height center span, spanning between posts, using fittings, special offset fittings, and accessories.

F. Chain-Link Fabric: Apply fabric to outside of enclosing framework. Leave a maximum of 2 inches between finish grade or surface and bottom selvage, unless otherwise indicated. Pull fabric taut and tie to posts, rails, and tension wires. Anchor to framework so fabric remains under tension after pulling force is released.

G. Tension or Stretcher Bars: Provide two stretcher bars for each pull post. Thread through fabric and secure to end, corner, pull, and gate posts with tension bands spaced not more than 14 inches o.c.

H. Tie Wires: Use wire of proper length to firmly secure fabric to line posts and rails. Attach wire at one end to chain-link fabric, wrap wire around post a minimum of 180 degrees, and attach other end to chain-link fabric. Bend ends of wire to minimize hazard to individuals and clothing.

1. Maximum Spacing: Tie fabric to line posts 12 inches o.c. and to braces 24 inches o.c.

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I. Fasteners: Install nuts for tension bands and carriage bolts on the side of the fence opposite the fabric side.

NOTE: All nuts for tension bands and carriage bolts shall be "tack welded" after final installation as per Owner direction and observation.

3.5 GATE INSTALLATION

A. General: Install gates according to manufacturer's written instructions, level, plumb, and secure for full opening without interference. Attach fabric as for fencing. Attach hardware using tamper-resistant or concealed means. Install ground-set items in concrete for anchorage. Adjust hardware for smooth operation and lubricate where necessary.

3.6 GROUNDING

A. Refer to Section 260526, "Grounding and Bonding for Electrical Systems."

3.7 FIELD QUALITY CONTROL

A. Ground-Resistance Tests: Subject completed grounding system to a megger test at each grounding location. Measure ground resistance not less than two full days after last trace of precipitation, without soil having been moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance. Perform tests by two-point method according to IEEE 81.

B. Desired Maximum Grounding Resistance Value: 25 ohms.

C. Excessive Ground Resistance: If resistance to ground exceeds desired value, notify OWNER promptly. Include recommendations to reduce ground resistance and proposal to accomplish recommended work.

D. Report: Prepare test reports, certified by testing agency, of ground resistance at each test location. Include observations of weather and other phenomena that may affect test results.

3.8 ADJUSTING

A. Gate: Adjust gate to operate smoothly, easily, and quietly, free from binding, warp, excessive deflection, distortion, nonalignment, misplacement, disruption, or malfunction, throughout entire operational range. Confirm that latches and locks engage accurately and securely without forcing or binding.

B. Automatic Gate Operator: Energize circuits to electrical equipment and devices. Adjust operators, controls, safety devices, and limit switches.

1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Test controls and safeties. Remove damaged and malfunctioning units, replace with new units, and retest.

C. Lubricate hardware, gate operator and other moving parts.

3.9 DEMONSTRATION

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A. Engage a factory-authorized service representative to train Government's personnel to adjust, operate, and maintain gates.

1. Test and adjust operators and controls hardware, and other operable components. Replace damaged or malfunctioning operable components.
2. Train Government personnel on procedures and schedules for starting and stopping, troubleshooting, servicing, and maintaining equipment and schedules.
3. Review data in maintenance manuals. Refer to Section 01782, "Operation and Maintenance Data."
4. Schedule training with Owner with at least seven days' advance notice.

3.10 GATE SCHEDULE

A. Gate G1:
1. Single manual personnel swing gate: 3’ clear opening.
2. Closer:
   a. Hydraulic Gate closer & Hinges color: black, Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      1) D& D Technologies
      2) Hoover fence company
      3) DAC Industries
3. Exit devise:
   a. Deluxe PreFabricated & PreHung Panic Bar Kit for chain link pedestrian gates, Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      1) Hoover fence company
      2) DAC Industries
      3) D& D Technologies
   b. Surface mounted exit devise
   c. Mounting plate, 24” tall by 36” wide
   d. Lock box
   e. Cylinder/keys
   f. Adjustable receiver bracket with strike

B. Gate G2:
1. Double manual vehicle swing gate: 8’ clear opening.
2. Hinges:
   a. Hydraulic Gate closer & Hinges color: black, Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      1) Hoover fence company
      2) DAC Industries
      3) D& D Technologies
3. Exit devise:
   a. Deluxe PreFabricated & PreHung Panic Bar Kit for chain link pedestrian gates, Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      1) Hoover fence company
      2) DAC Industries
   b. Surface mounted exit devise

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c. Mounting plate, 24” tall by 36” wide (2)
d. Lock box
e. Cylinder/keys
f. Adjustable receiver bracket with strike

END OF SECTION 323113

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SECTION 323119 - DECORATIVE METAL FENCES AND GATES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
1. Decorative aluminum fences.
2. Swing gates.

B. Related Requirements:

1. Section 033000 "Cast-in-Place Concrete" for concrete post concrete fill.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For gates. Include plans, elevations, sections, details, and attachments to other work.

1.4 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

B. Product Test Reports: For decorative metallic-coated-steel tubular picket fences, including finish, indicating compliance with referenced standard and contract drawings.

1.5 CLOSEOUT SUBMITTALS

A. Maintenance Data: For gate operators to include in maintenance manuals.

1.6 QUALITY ASSURANCE

A. Installer Qualifications: Fabricator of products.

B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.

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1. Include 8-foot length of fence complying with requirements.
2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Lightning-Protection System: Maximum grounding-resistance value of 25 ohms under normal dry conditions.

2.2 DECORATIVE ALUMINUM FENCES

A. Decorative Aluminum Fences: Fences made from aluminum extrusions.

B. Posts: Square extruded tubes.

1. Line Posts: 3 by 3 inches with 0.062-inch wall thickness.
2. End and Corner Posts: 3 by 3 inches with 0.125-inch wall thickness.
3. Swing Gate Posts: 4 by 4 inches with 0.250-inch wall thickness.

C. Post Caps: Aluminum castings that over entire top of posts.

D. Rails: Extruded-aluminum channels, 1-1/2 by 1-1/2 inches (38 by 38 mm), with 0.100-inch-(2.54-mm-) thick sidewalls and 0.070-inch (1.78-mm-) thick top.

E. Pickets: Extruded-aluminum tubes, 1 inch (25 mm) square, with 0.062-inch (1.57-mm) wall thickness.

1. Extend pickets beyond top rail as indicated and press flat and trim to produce spear point shape] [Extend pickets beyond top rail as indicated and terminate with cast-aluminum spear point finial.
2. Picket Spacing: 4 inches (101.6 mm) clear, maximum.

F. Fasteners: Manufacturer's standard concealed fastening system.

G. Fabrication: Assemble fences into sections by welding pickets to rails.

1. Fabricate sections with clips welded to rails for field fastening to posts.
2. Drill clips for fasteners before finishing.

H. Finish: Baked enamel or powder coating.

2.3 SWING GATES

A. Gate Configuration: As indicated.

B. Gate Frame Height: As indicated.

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C. Gate Opening Width: As indicated.

D. Aluminum Frames and Bracing: Fabricate members from square extruded-aluminum tubes per the manufacturers specifications as indicated on the plans.

E. Additional Rails: Provide as indicated, complying with requirements for fence rails.

F. Infill: Comply with requirements for adjacent fence.

G. Hardware: Latches permitting operation from both sides of gate, hinges, and keepers for each gate leaf more than 5 feet. wide. Provide center gate stops and cane bolts for pairs of gates.

1. Padlocks shall be approved by the Owner.

H. Spring Hinges: BHMA A156.17, Grade 1, suitable for exterior use.

1. Function: 320 - Gate spring pivot hinge. Adjustable tension.
2. Material: Malleable iron; galvanized.

I. Hinges: BHMA A156.1, Grade 1, suitable for exterior use.

1. Function: 39 - Full surface, triple weight, antifriction bearing.
2. Material: Wrought steel, forged steel, cast steel, or malleable iron; galvanized.

J. Rim Locks: BHMA A156.5, Grade 1, suitable for exterior use.

1. Function: 622 - Deadbolt by key from outside and by turn from inside.
2. Material: Cast, forged, or extruded brass or bronze.
3. Mounting Plate: Configuration necessary for mounting locks. Fabricate from 1/8-inch- (3.2-mm-) thick, aluminum plate.

K. Exit Hardware: BHMA A156.3, Grade 1, Type 1 (rim exit device), with push pad actuating bar, suitable for exterior use.

1. Function: 01 - Exit only, no trim or blank escutcheon.
2. Mounting Channel: Bent-plate channel formed from 1/8-inch- (3.2-mm-) thick, aluminum plate. Channel spans gate frame. Exit device is mounted on channel web, recessed between flanges, with flanges extending 1/8 inch (3.2 mm) beyond push pad surface.

L. Cane Bolts: Provide for inactive leaf of pairs of gates. Fabricated from 1/2-inch- (12.7-mm-) diameter, round steel bars, hot-dip galvanized after fabrication. Finish to match gates. Provide galvanized-steel pipe strikes to receive cane bolts in open and closed position.

M. Aluminum Finish: Baked enamel or powder coating.

2.4 ALUMINUM

A. Aluminum, General: Provide alloys and tempers with not less than the strength and durability properties of alloy and temper designated in paragraphs below for each aluminum form required.

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B. Extrusions: ASTM B 221 (ASTM B 221M), Alloy 6063-T5.

C. Tubing: ASTM B 429/B 429M, Alloy 6063-T6.

D. Plate and Sheet: ASTM B 209 (ASTM B 209M), Alloy 6061-T6.

E. Die and Hand Forgings: ASTM B 247 (ASTM B 247M), Alloy 6061-T6.

F. Castings: ASTM B 26/B 26M, Alloy A356.0-T6.

2.5 MISCELLANEOUS MATERIALS

A. Welding Rods and Bare Electrodes: Select according to AWS specifications for metal alloy welded.

1. For aluminum, provide type and alloy as recommended by producer of metal to be welded and as required for strength and compatibility in fabricated items.

B. Concrete: Normal-weight, air-entrained, ready-mix concrete complying with requirements in Section 033000 "Cast-in-Place Concrete" with a minimum 28-day compressive strength of 3000 psi (20 MPa), 3-inch (75-mm) slump, and 1-inch (25-mm) maximum aggregate size.

C. Nonshrink Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107/C 1107M and specifically recommended by manufacturer for exterior applications.

2.6 GROUNDING MATERIALS

A. Grounding Conductors: Bare, solid wire for No. 6 AWG and smaller; stranded wire for No. 4 AWG and larger.

1. Material above Finished Grade: Aluminum.
2. Material on or below Finished Grade: Copper.
3. Bonding Jumpers: Braided copper tape, 1 inch (25 mm) wide, woven of No. 30 AWG bare copper wire, terminated with copper ferrules.

B. Grounding Connectors and Grounding Rods: Comply with UL 467.

1. Connectors for Below-Grade Use: Exothermic-welded type.
2. Grounding Rods: Copper-clad steel.

a. Size: 5/8 by 96 inches (16 by 2440 mm).

2.7 ALUMINUM FINISHES

A. Baked-Enamel or Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of 2 mils (0.05 mm). Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.

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1. Color and Gloss: As selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and conditions, with Installer present, for compliance with requirements for site clearing, earthwork, pavement work, construction layout, and other conditions affecting performance of the Work.

B. Do not begin installation before final grading is completed, unless otherwise permitted by Architect.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Stake locations of fence lines, gates, and terminal posts. Do not exceed intervals of 500 feet (152.5 m) or line of sight between stakes. Indicate locations of utilities, lawn sprinkler system, underground structures, benchmarks, and property monuments.

1. Construction layout and field engineering as specified in Section 017300 "Execution."

3.3 DECORATIVE FENCE INSTALLATION

A. Install fences according to manufacturer's written instructions.

B. Install fences by setting posts as indicated and fastening rails and infill panels to posts.

C. Post Excavation: Drill or hand-excavate holes for posts in firm, undisturbed soil. Excavate holes to a diameter of not less than 4 times post size and a depth of not less than 24 inches (600 mm) plus 3 inches (75 mm) for each foot (300 mm) or fraction of a foot (300 mm) that fence height exceeds 4 feet (1.2 m).

D. Post Setting: Set posts in concrete at indicated spacing into firm, undisturbed soil.

1. Verify that posts are set plumb, aligned, and at correct height and spacing, and hold in position during setting with concrete or mechanical devices.
2. Concrete Fill: Place concrete around posts and vibrate or tamp for consolidation. Protect aboveground portion of posts from concrete splatter.

a. Concealed Concrete: Top 2 inches (51 mm) below grade to allow covering with surface material. Slope top surface of concrete to drain water away from post.

3. Posts Set in Concrete: Extend post to within 6 inches (150 mm) of specified excavation depth, but not closer than 3 inches (75 mm) to bottom of concrete.
4. Space posts uniformly at 6 feet (1.83 m) o.c.

NOT FOR BIDDING

3.4 GATE INSTALLATION

A. Install gates according to manufacturer's written instructions, level, plumb, and secure for full opening without interference. Attach hardware using tamper-resistant or concealed means. Install ground-set items in concrete for anchorage. Adjust hardware for smooth operation and lubricate where necessary.

3.5 GROUNDING AND BONDING

A. Fence Grounding: Install at maximum intervals of 1500 feet (450 m) except as follows:

1. Fences within 100 Feet (30 m) of Buildings, Structures, Walkways, and Roadways: Ground at maximum intervals of 750 feet (225 m)

a. Gates and Other Fence Openings: Ground fence on each side of opening.

1) Bond metal gates to gate posts.
2) Bond across openings, with and without gates, except at openings indicated as intentional fence discontinuities. Use No. 2 AWG wire and bury it at least 18 inches (460 mm) below finished grade.

B. Protection at Crossings of Overhead Electrical Power Lines: Ground fence at location of crossing and at a maximum distance of 150 feet (45 m) on each side of crossing.

C. Fences Enclosing Electrical Power Distribution Equipment: Ground as required by IEEE C2 unless otherwise indicated.

D. Grounding Method: At each grounding location, drive a grounding rod vertically until the top is 6 inches (150 mm) below finished grade. Connect rod to fence with No. 6 AWG conductor. Connect conductor to each fence component at grounding location.

E. Bonding Method for Gates: Connect bonding jumper between gate post and gate frame.

F. Connections: Make connections so possibility of galvanic action or electrolysis is minimized. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact are galvanically compatible.

1. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points close in order of galvanic series.
2. Make connections with clean, bare metal at points of contact.
3. Make aluminum-to-steel connections with stainless-steel separators and mechanical clamps.
4. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
5. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.

G. Bonding to Lightning-Protection System: If fence terminates at lightning-protected building or structure, ground the fence and bond the fence grounding conductor to lightning-protection down conductor or lightning-protection grounding conductor, complying with NFPA 780.

NOT FOR BIDDING

3.6 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

1. Grounding-Resistance Tests: Subject completed grounding system to a megger test at each grounding location. Measure grounding resistance not less than two full days after last trace of precipitation, without soil having been moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural grounding resistance. Perform tests by two-point method according to IEEE 81.
2. Excessive Grounding Resistance: If resistance to grounding exceeds specified value, notify Architect promptly. Include recommendations for reducing grounding resistance and a proposal to accomplish recommended work.
3. Report: Prepare test reports of grounding resistance at each test location certified by a testing agency. Include observations of weather and other phenomena that may affect test results.

3.7 ADJUSTING

A. Gates: Adjust gates to operate smoothly, easily, and quietly, free of binding, warp, excessive deflection, distortion, nonalignment, misfastenment, disruption, or malfunction, throughout entire operational range. Confirm that latches and locks engage accurately and securely without forcing or binding.

B. Lubricate hardware and other moving parts.

END OF SECTION 323119

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SECTION 329200 - TURF AND GRASSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section. Execute the work of this Specification in accordance with applicable portions of;
1. Division 1 – General Requirements

1.2 SUMMARY

A. Section Includes:

1. Seeding.
2. Meadow grasses and wildflowers.

B. Related Sections:

1. Division 31 Section "Site Clearing" for topsoil stripping and stockpiling.
2. Division 31 Section "Earth Moving" for excavation, filling and backfilling, and rough grading.

1.3 DEFINITIONS

A. Duff Layer: The surface layer of native topsoil that is composed of mostly decayed leaves, twigs, and detritus.

B. Finish Grade: Elevation of finished surface of planting soil.

C. Manufactured Topsoil: Soil produced off site by homogeneously blending mineral soils or sand with stabilized organic soil amendments to produce topsoil or planting soil.

D. Pesticide: A substance or mixture intended for preventing, destroying, repelling, or mitigating a pest. This includes insecticides, miticides, herbicides, fungicides, rodenticides, and molluscicides. It also includes substances or mixtures intended for use as a plant regulator, defoliant, or desiccant.

E. Pests: Living organisms that occur where they are not desired or that cause damage to plants, animals, or people. These include insects, mites, grubs, mollusks (snails and slugs), rodents (gophers, moles, and mice), unwanted plants (weeds), fungi, bacteria, and viruses.

F. Planting Soil: Standardized topsoil; existing, native surface topsoil; existing, in-place surface soil; imported topsoil; or manufactured topsoil that is modified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth as described on the construction documents associated with this project.

G. Subgrade: Surface or elevation of subsoil remaining after excavation is complete, or top surface of a fill or backfill before planting soil is placed.

H. Subsoil: All soil beneath the topsoil layer of the soil profile, and typified by the lack of organic matter and soil organisms.

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I. Surface Soil: Soil that is present at the top layer of the existing soil profile at the Project site. In undisturbed areas, the surface soil is typically topsoil, but in disturbed areas such as urban environments, the surface soil can be subsoil.

1.4 EXTERNAL DOCUMENTS

A. The Delaware Erosion and Sediment Control Handbook; Available at http://www.dnrec.delaware.gov.

1.5 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1. Pesticides and Herbicides: Include product label and manufacturer's application instructions specific to this Project.

1.6 INFORMATIONAL SUBMITTALS

A. Certification of Grass Seed: From seed vendor for each grass seed monostand or mixture stating the botanical and common name, percentage by weight of each species and variety, and percentage of purity, germination, and weed seed. Include the year of production and date of packaging.

1. Certification of each seed mixture to be utilized for the project. Include identification of source and name and telephone number of supplier.

B. Qualification Data: For qualified landscape Installer.

C. Product Certificates: For soil amendments and fertilizers, from manufacturer.

D. Material Test Reports: For existing in place surface soil and imported topsoil.

E. Maintenance Instructions: Recommended procedures to be established by Owner for maintenance of turf during a calendar year. Submit before expiration of required initial maintenance periods.

1.7 QUALITY ASSURANCE

A. Installer Qualifications: A qualified landscape Installer whose work has resulted in successful turf establishment.

1. Professional Membership: Installer shall be a member in good standing of either the Professional Landcare Network or the American Nursery and Landscape Association.
2. Experience: Three years' experience in turf installation in addition to requirements in Division 01 Section "Quality Requirements."
3. Installer's Field Supervision: Require Installer to maintain an experienced full-time supervisor on Project site when work is in progress.
4. Personnel Certifications: Installer's field supervisor shall have certification in one of the following categories from the Professional Landcare Network:

a. Certified Landscape Technician - Exterior, with specialty area(s), designated CLT-Exterior.
b. Certified Turfgrass Professional, designated CTP.
c. Certified Turfgrass Professional of Cool Season Lawns, designated CTP-CSL.

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5. Maintenance Proximity: Not more than two hours' normal travel time from Installer's place of business to Project site.
6. Pesticide Applicator: State licensed, commercial.

B. Soil-Testing Laboratory Qualifications: An independent laboratory or university laboratory, recognized by the State Department of Agriculture, with the experience and capability to conduct the testing indicated and that specializes in types of tests to be performed.

C. Soil Analysis: For each unamended soil type, furnish soil analysis and a written report by a qualified soil-testing laboratory stating percentages of organic matter; gradation of sand, silt, and clay content; cation exchange capacity; deleterious material; pH; and mineral and plant-nutrient content of the soil.

1. Testing methods and written recommendations shall comply with USDA's Handbook No. 60.
2. The soil-testing laboratory shall oversee soil sampling, with depth, location, and number of samples to be taken per instructions from Architect. A minimum of three representative samples shall be taken from varied locations for each soil to be used or amended for planting purposes.
3. Report suitability of tested soil for turf growth.

    a. Based on the test results, state recommendations for soil treatments and soil amendments to be incorporated. State recommendations in weight per 1000 sq. ft. or volume per cu. yd. for lime, nitrogen, phosphorus, and potash nutrients and soil amendments to be added to produce satisfactory planting soil suitable for healthy, viable plants.
    b. Report presence of problem salts, minerals, or heavy metals, including aluminum, arsenic, barium, cadmium, chromium, cobalt, lead, lithium, and vanadium. If such problem materials are present, provide additional recommendations for corrective action.

D. Pre-installation Conference: To Be Announced

1.8 DELIVERY, STORAGE, AND HANDLING

A. Seed and Other Packaged Materials: Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and indication of conformance with state and federal laws, as applicable.

B. Sod: (NOT USED).

C. Bulk Materials:

1. Do not dump or store bulk materials near structures, utilities, walkways and pavements, or on existing turf areas or plants.
2. Provide erosion-control measures to prevent erosion or displacement of bulk materials, discharge of soil-bearing water runoff, and airborne dust reaching adjacent properties, water conveyance systems, or walkways.
3. Accompany each delivery of bulk fertilizers and soil amendments with appropriate certificates.

1.9 PROJECT CONDITIONS

A. Planting Restrictions: Plant during one of the following periods. Coordinate planting periods with initial maintenance periods to provide required maintenance.

1. Spring Planting: March 15 – June 15
2. Fall Planting: September 15 – November 15

NOT FOR BIDDING

B. Weather Limitations: Proceed with planting only when existing and forecasted weather conditions permit planting to be performed when beneficial and optimum results may be obtained. Apply products during favorable weather conditions according to manufacturer's written instructions.

1.10 MAINTENANCE SERVICE

A. Initial Turf Maintenance Service: Provide full maintenance by skilled employees of landscape Installer. Maintain as required in Part 3. Begin maintenance immediately after each area is planted and continue until acceptable turf is established but for not less than the following periods:

1. Seeded Turf: 90 days from date of installation.

a. When initial maintenance period has not elapsed before end of planting season, or if turf is not fully established, continue maintenance during next planting season.

2. Sodded Turf: (NOT USED)

B. Initial Meadow Maintenance Service: Provide full maintenance by skilled employees of landscape Installer. Maintain as required in Part 3. Begin maintenance immediately after each area is planted and continue until acceptable meadow is established, but for not less than 90 days from date of installation.

C. Continuing Maintenance Proposal: From Installer to Owner, in the form of a standard yearly (or other period) maintenance agreement, starting on date initial maintenance service is concluded. State services, obligations, conditions, and terms for agreement period and for future renewal options.

PART 2 - PRODUCTS

2.1 All materials shall comply with the Delaware Erosion and Sediment Control Handbook; Available at http://www.dnrec.delaware.gov.

2.2 TEMPORARY STABILIZATION SEED

A. Grass Seed: Mix no. 5 (Annual Ryegrass) in accordance with detail de-esc-3.4.3, sheet 1 of 4 within the Delaware Erosion and Sediment Control Handbook.

B. Seed Species: Annual Ryegrass. Seed of grass species as follows, with not less than 95 percent germination, not less than 85 percent pure seed, and not more than 0.5 percent weed seed:
1. All areas: Annual Ryegrass (Lolium temulentum).
2. Apply at 125#/acre.
3. Planting depth, 0.5 inches.

2.3 PERMANENT GRASS SEED

A. Apply in accordance with DE-ESC-3.4.3, sheet 2 of 4 within the Delaware Erosion and Sediment Control Handbook.
1. All areas: Mix No. 7
2. Apply at 150 #/acre.

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2.4 INORGANIC SOIL AMENDMENTS

A. Lime: ASTM C 602, agricultural liming material containing a minimum of 85 percent calcium carbonate , ground so that not less 90% passes a 10 mesh sieve and not less than 30% passes a 100 mesh sieve. Apply at the rate adequate to bring pH range up to 6.0 to 6.5.

B. Sulfur: Granular, biodegradable, containing a minimum of 90 percent sulfur, and with a minimum of 99 percent passing through No. 6 sieve and a maximum of 10 percent passing through No. 40 sieve.

C. Iron Sulfate: Granulated ferrous sulfate containing a minimum of 20 percent iron and 10 percent sulfur.

D. Aluminum Sulfate: Commercial grade, unadulterated.

E. Perlite: Horticultural perlite, soil amendment grade.

F. Agricultural Gypsum: Minimum 90 percent calcium sulfate, finely ground with 90 percent passing through No. 50 sieve.

G. Sand: Clean, washed, natural or manufactured, and free of toxic materials.

H. Diatomaceous Earth: Calcined, 90 percent silica, with approximately 140 percent water absorption capacity by weight.

I. Zeolites: Mineral clinoptilolite with at least 60 percent water absorption by weight.

2.5 ORGANIC SOIL AMENDMENTS

A. Compost: Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through ½ inch sieve; soluble salt content of 4 to 8 decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:

1. Organic Matter Content: 50 to 60 percent of dry weight.

B. Sphagnum Peat: Partially decomposed sphagnum peat moss, finely divided or of granular texture, with a pH range of 3.4 to 4.8.

C. Muck Peat: Partially decomposed moss peat, native peat, or reed-sedge peat, finely divided or of granular texture, with a pH range of 6 to 7.5, and having a water-absorbing capacity of 1100 to 2000 percent.

2.6 FERTILIZERS

A. Bonemeal: Commercial, raw or steamed, finely ground; a minimum of 4 percent nitrogen and 20 percent phosphoric acid.

B. Superphosphate: Commercial, phosphate mixture, soluble; a minimum of 20 percent available phosphoric acid.

C. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of fast- and slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium.

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D. Slow-Release Fertilizer: Granular or pelleted fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:

1. Composition: 20 percent nitrogen, 10 percent phosphorous, and 10 percent potassium, by weight.
2. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.
3. For lawns, provide fertilizer with not less than 4% phosphoric acid and not less than 2% potassium and the percentage of nitrogen required to provide not less than 1 lb. of actual nitrogen per 1000 sq. ft. of lawn area. Provide nitrogen in a form that will be available to the lawn during the initial period of growth.

2.7 PLANTING SOILS

A. TOPSOIL

Topsoil shall be from off-site sources. It shall be without admixture of subsoil or slag and shall be free of stones, lumps, plants or their roots, sticks and extraneous matter, and shall not be moved, placed or used while in a frozen or muddy condition.

Topsoil from off-site sources shall have an acidity range of pH 5.0 to 7.0 and shall contain not less than 5% organic matter as determined by the "Walkley-Black Method" (Colorimetric version). Sufficient limestone shall be added to topsoil used to bring it to a range of pH 6.0 to pH 6.5.

Soil sample tests will be ordered by the Landscape Architect and shall be made by a state or commercial laboratory using methods approved by the Associates of Official Agricultural chemists or the State Agricultural Experiment Station.

Such analysis will be paid for by the Contractor. Moving and placing of topsoil may be made after approval of the analysis by the Landscape Architect.

If approved, natural topsoil not having the hydrogen-ion value specified above may be amended by the contractor, at his own expense, to bring it within the specified limits. Topsoil shall meet the following mechanical analysis:

	Passing %	Retained %
1" Screen	100%	0%
1/2" Screen	97-100%	0-3%
No. 100 Mesh Sieve	60-40%	40-60%

There shall be a minimum of 6" of topsoil (after settlement) in all plant beds, pit plantings, ground cover areas, and lawns or as called for on the drawings whichever is greater.

2.8 MULCHES

A. Straw Mulch: Provide air-dry, clean, mildew- and seed-free, salt hay or threshed straw of wheat, rye, oats, or barley.

B. Hardwood Bark Mulch (Shredded).

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1. Shredded Hardwood Bark Mulch made of various hardwoods, mostly Oak, is ground (hammer milled) through a screen to provide a shredded, fibrous material. This is coarse mulch with large pieces down to fines. The pH shall range between 6 and 7.

C. Muck Peat Mulch: Partially decomposed moss peat, native peat, or reed-sedge peat, finely divided or of granular texture, with a pH range of 6 to 7.5, and having a water-absorbing capacity of 1100 to 2000 percent.

D. Compost Mulch: Well-composted, stable, and weed-free organic matter; pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through 1-inch sieve; soluble salt content 2-5 decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:

1. Organic Matter Content 50-60 percent of dry weight.
2. Feedstock: (NOT USED).

E. Fiber Mulch: Biodegradable, dyed-wood, cellulose-fiber mulch; nontoxic and free of plant-growth or germination inhibitors; with a maximum moisture content of 15 percent and a pH range of 4.5 to 6.5.

F. Nonasphaltic Tackifier: Colloidal tackifier recommended by fiber-mulch manufacturer for slurry application; nontoxic and free of plant-growth or germination inhibitors.

G. Asphalt Emulsion: ASTM D 977, Grade SS-1; nontoxic and free of plant-growth or germination inhibitors.

2.9 PESTICIDES

A. General: Pesticide, registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer for each specific problem and as required for Project conditions and application. Do not use restricted pesticides unless authorized in writing by authorities having jurisdiction.

B. Pre-Emergent Herbicide (Selective and Non-Selective): Effective for controlling the germination or growth of weeds within planted areas at the soil level directly below the mulch layer.

C. Post-Emergent Herbicide (Selective and Non-Selective): Effective for controlling weed growth that has already germinated.

2.10 EROSION-CONTROL MATERIALS

A. Erosion-Control Blankets: Biodegradable wood excelsior, straw, or coconut-fiber mat enclosed in a photodegradable plastic mesh. Include manufacturer's recommended steel wire staples.

B. Erosion-Control Fiber Mesh: Biodegradable burlap or spun-coir mesh, a minimum of 0.92 lb/sq. yd. with 50 to 65 percent open area. Include manufacturer's recommended steel wire staples,

C. Erosion Control Mats: Cellular, non-biodegradable slope-stabilization mats designed to isolate and contain small areas of soil over steeply sloped surface,. Include manufacturer's recommended anchorage system for slope conditions.

NOT FOR BIDDING

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas to be planted for compliance with requirements and other conditions affecting performance.

1. Verify that no foreign or deleterious material or liquid such as paint, paint washout, concrete slurry, concrete layers or chunks, cement, plaster, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, or acid has been deposited in soil within a planting area.
2. Do not mix or place soils and soil amendments in frozen, wet, or muddy conditions.
3. Suspend soil spreading, grading, and tilling operations during periods of excessive soil moisture until the moisture content reaches acceptable levels to attain the required results.
4. Uniformly moisten excessively dry soil that is not workable and which is too dusty.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

C. If contamination by foreign or deleterious material or liquid is present in soil within a planting area, remove the soil and contamination as directed by Architect and replace with new planting soil.

3.2 PREPARATION

A. Protect structures, utilities, sidewalks, pavements, and other facilities, trees, shrubs, and plantings from damage caused by planting operations.

1. Protect adjacent and adjoining areas from hydroseeding and hydromulching overspray.
2. Protect grade stakes set by others until directed to remove them.

B. Install erosion-control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.

3.3 TURF AREA PREPARATION

A. Limit turf subgrade preparation to areas to be planted.

B. Newly Graded Subgrades: Loosen subgrade to a minimum depth of 6 inches. Remove stones larger than 1 inch in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.

1. Thoroughly blend planting soil off-site before spreading.

a. Delay mixing fertilizer with planting soil if planting will not proceed within a few days.
b. Mix lime with dry soil before mixing fertilizer.

2. Spread planting soil to a depth of 6 inches but not less than required to meet finish grades after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.

a. Spread approximately 1/2 the thickness of planting soil over loosened subgrade. Mix thoroughly into top 4 inches of subgrade. Spread remainder of planting soil.
b. Reduce elevation of planting soil to allow for soil thickness of sod.

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C. Unchanged Subgrades: If turf is to be planted in areas unaltered or undisturbed by excavating, grading, or surface-soil stripping operations, prepare surface soil as follows:

1. Remove existing grass, vegetation, and turf. Do not mix into surface soil.
2. Loosen surface soil to a depth of at least 6 inches. Apply soil amendments and fertilizers according to planting soil mix proportions and mix thoroughly into top 4 inches of soil. Till soil to a homogeneous mixture of fine texture.
3. Remove stones larger than 1 inch in any dimension and sticks, roots, trash, and other extraneous matter.
4. Legally dispose of waste material, including grass, vegetation, and turf, off Owner's property.

D. Finish Grading: Grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus 1/2 inch of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in the immediate future.

E. Moisten prepared area before planting if soil is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.

F. Before planting, obtain Architect's acceptance of finish grading; restore planting areas if eroded or otherwise disturbed after finish grading.

3.4 PREPARATION FOR EROSION-CONTROL MATERIALS

A. Prepare area as specified in "Turf Area Preparation" Article.

B. For erosion-control mats, install planting soil in two lifts, with second lift equal to thickness of erosion-control mats. Install erosion-control mat and fasten as recommended by material manufacturer.

C. Fill cells of erosion-control mat with planting soil and compact before planting.

D. For erosion-control blanket or mesh, install from top of slope, working downward, and as recommended by material manufacturer for site conditions. Fasten as recommended by material manufacturer.

E. Moisten prepared area before planting if surface is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.

3.5 SEEDING

A. Sow seed with spreader or seeding machine. Do not broadcast or drop seed when wind velocity exceeds 5 mph. Evenly distribute seed by sowing equal quantities in two directions at right angles to each other.

1. Do not use wet seed or seed that is moldy or otherwise damaged.
2. Do not sow against existing trees. Limit extent of seed to outside edge of planting saucer.

B. Sow seed at a total rate of as noted on plans.

C. Rake seed lightly into top 1/8 inch of soil, roll lightly, and water with fine spray.

D. Protect seeded areas with slopes exceeding 1:4 with erosion-control blankets and 1:6 with erosion-control fiber mesh installed and stapled according to manufacturer's written instructions.

NOT FOR BIDDING

E. Protect seeded areas with erosion-control mats where shown on Drawings; install and anchor according to manufacturer's written instructions.

F. Protect seeded areas with slopes not exceeding 1:6 by spreading straw mulch. Spread uniformly at a minimum rate of 2 tons/acre to form a continuous blanket 1-1/2 inches in loose thickness over seeded areas. Spread by hand, blower, or other suitable equipment.

1. Anchor straw mulch by crimping into soil with suitable mechanical equipment.
2. Bond straw mulch by spraying with asphalt emulsion at a rate of 10 to 13 gal./1000 sq. ft. Take precautions to prevent damage or staining of structures or other plantings adjacent to mulched areas. Immediately clean damaged or stained areas.

G. Protect seeded areas from hot, dry weather or drying winds by applying peat mulch within 24 hours after completing seeding operations. Soak areas, scatter mulch uniformly to a thickness of 3/16 inch, and roll surface smooth.

3.6 HYDROSEEDING

A. Hydroseeding: Mix specified seed, fertilizer, and fiber mulch in water, using equipment specifically designed for hydroseed application. Continue mixing until uniformly blended into homogeneous slurry suitable for hydraulic application.

1. Mix slurry with [fiber-mulch manufacturer's recommended tackifier.
2. Apply slurry uniformly to all areas to be seeded in a one-step process. Apply slurry at a rate so that mulch component is deposited at not less than [1500-lb/acre dry weight, and seed component is deposited at not less than the specified seed-sowing rate.
3. Apply slurry uniformly to all areas to be seeded in a two-step process. Apply first slurry coat at a rate so that mulch component is deposited at not less than 500-lb/acre dry weight, and seed component is deposited at not less than the specified seed-sowing rate. Apply slurry cover coat of fiber mulch (hydromulching) at a rate of 1000 lb/acre.

3.7 TURF RENOVATION

A. Renovate existing turf.

B. Renovate existing turf damaged by Contractor's operations, such as storage of materials or equipment and movement of vehicles.

1. Reestablish turf where settlement or washouts occur or where minor regrading is required.
2. Install new planting soil as required.

C. Remove sod and vegetation from diseased or unsatisfactory turf areas; do not bury in soil.

D. Remove topsoil containing foreign materials such as oil drippings, fuel spills, stones, gravel, and other construction materials resulting from Contractor's operations, and replace with new planting soil.

E. Mow, dethatch, core aerate, and rake existing turf.

F. Remove weeds before seeding. Where weeds are extensive, apply selective herbicides as required. Do not use pre-emergence herbicides.

G. Remove waste and foreign materials, including weeds, soil cores, grass, vegetation, and turf, and legally dispose of them off Owner's property.

NOT FOR BIDDING

H. Till stripped, bare, and compacted areas thoroughly to a soil depth of 6 inches

I. Apply soil amendments and initial fertilizers required for establishing new turf and mix thoroughly into top 4 inches of existing soil. Install new planting soil to fill low spots and meet finish grades.

J. Apply seed and protect with straw mulch as required for new turf.

K. Water newly planted areas and keep moist until new turf is established.

3.8 TURF MAINTENANCE

A. Maintain and establish turf by watering, fertilizing, weeding, mowing, trimming, replanting, and performing other operations as required to establish healthy, viable turf. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth turf. Provide materials and installation the same as those used in the original installation.

1. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace materials and turf damaged or lost in areas of subsidence.
2. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.
3. Apply treatments as required to keep turf and soil free of pests and pathogens or disease. Use integrated pest management practices whenever possible to minimize the use of pesticides and reduce hazards.

B. Watering: Install and maintain temporary piping, hoses, and turf-watering equipment to convey water from sources and to keep turf uniformly moist to a depth of 4 inches.

1. Schedule watering to prevent wilting, puddling, erosion, and displacement of seed or mulch. Lay out temporary watering system to avoid walking over muddy or newly planted areas.
2. Water turf with fine spray at a minimum rate of 1 inch per week unless rainfall precipitation is adequate.

C. Mow turf as soon as top growth is tall enough to cut. Repeat mowing to maintain specified height without cutting more than 1/3 of grass height. Remove no more than 1/3 of grass-leaf growth in initial or subsequent mowings. Do not delay mowing until grass blades bend over and become matted. Do not mow when grass is wet. Schedule initial and subsequent mowings to maintain the following grass height:

D. Turf Post fertilization: Apply fertilizer after initial mowing and when grass is dry.

1. Use fertilizer that will provide actual nitrogen of at least 1 lb/1000 sq. ft. to turf area.

3.9 SATISFACTORY TURF

A. Turf installations shall meet the following criteria as determined by Architect:

1. Satisfactory Seeded Turf: At end of maintenance period, a healthy, uniform, close stand of grass has been established, free of weeds and surface irregularities, with coverage exceeding 90 percent cover and bare spots not exceeding 5 by 5 inches .
2. Satisfactory Sodded Turf: (NOT USED).

B. Use specified materials to reestablish turf that does not comply with requirements and continue maintenance until turf is satisfactory.

NOT FOR BIDDING

3.10 MEADOW

A. Sow seed with spreader or seeding machine. Do not broadcast or drop seed when wind velocity exceeds 5 mph. Evenly distribute seed by sowing equal quantities in two directions at right angles to each other.

1. Do not use wet seed or seed that is moldy or otherwise damaged.

B. Sow seed at a total rate of as noted on plans.

C. Brush seed into top 1/16 inch of soil, roll lightly, and water with fine spray.

D. Protect seeded areas from hot, dry weather or drying winds by applying peat or compost mulch within 24 hours after completing seeding operations. Soak areas, scatter mulch uniformly to a thickness of 3/16 inch, and roll surface smooth.

E. Water newly planted areas and keep moist until meadow is established.

3.11 MEADOW MAINTENANCE

A. Maintain and establish meadow by watering, weeding, mowing (twice year), trimming, replanting, and performing other operations as required to establish a healthy, viable meadow. Roll, regrade, and replant bare or eroded areas and remulch. Provide materials and installation the same as those used in the original installation.

1. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace materials and meadow damaged or lost in areas of subsidence.
2. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.
3. Apply treatments as required to keep meadow and soil free of pests and pathogens or disease. Use integrated pest management practices whenever possible to minimize the use of pesticides and reduce hazards.

B. Watering: Install and maintain temporary piping, hoses, and meadow-watering equipment to convey water from sources and to keep meadow uniformly moist.

1. Schedule watering to prevent wilting, puddling, erosion, and displacement of seed or mulch. Lay out temporary watering system to avoid walking over muddy or newly planted areas.
2. Water meadow with fine spray at a minimum rate of 1/2 inch per week for six week weeks after planting unless rainfall precipitation is adequate.

3.12 PESTICIDE APPLICATION

A. Apply pesticides and other chemical products and biological control agents in accordance with requirements of authorities having jurisdiction and manufacturer's written recommendations. Coordinate applications with Owner's operations and others in proximity to the Work. Notify Owner before each application is performed.

B. Post-Emergent Herbicides (Selective and Non-Selective): Apply only as necessary to treat already-germinated weeds and in accordance with manufacturer's written recommendations.

NOT FOR BIDDING

3.13 CLEANUP AND PROTECTION

A. Promptly remove soil and debris created by turf work from paved areas. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.

B. Erect temporary fencing or barricades and warning signs as required to protect newly planted areas from traffic. Maintain fencing and barricades throughout initial maintenance period and remove after plantings are established.

C. Remove nondegradable erosion-control measures after grass establishment period.

END OF SECTION 329200

NOT FOR BIDDING

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SECTION 330500 - COMMON WORK RESULTS FOR UTILITIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Grout.
2. Flowable fill.
3. Piped utility demolition.

1.3 DEFINITIONS

A. Exposed Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions.

B. Concealed Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

PART 2 - PRODUCTS

2.1 GROUT

A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.

1. Characteristics: Post hardening, volume adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
2. Design Mix: 5000-psi , 28-day compressive strength.
3. Packaging: Premixed and factory packaged.

2.2 FLOWABLE FILL

A. Description: Low-strength-concrete, flowable-slurry mix.

1. Cement: ASTM C 150, Type I, portland.
2. Density: 115- to 145-lb/cu. ft..
3. Aggregates: ASTM C 33, natural sand, fine and crushed gravel or stone, coarse.
4. Water: Comply with ASTM C 94/C 94M.
5. Strength: 100 to 200 psig at 28 days.

NOT FOR BIDDING

PART 3 - EXECUTION

3.1 PIPED UTILITY DEMOLITION

A. Refer to Division 01 Section "Cutting and Patching" and Division 02 Section "Selective Structure Demolition" for general demolition requirements and procedures.

B. Disconnect, demolish, and remove piped utility systems, equipment, and components indicated to be removed.

1. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
2. Piping to Be Abandoned in Place: Drain piping. Fill abandoned piping with flowable fill, and cap or plug piping with same or compatible piping material.

C. If pipe, insulation, or equipment to remain is damaged in appearance or is unserviceable, remove damaged or unserviceable portions and replace with new products of equal capacity and quality.

3.2 GROUTING

A. Mix and install grout for equipment base bearing surfaces, pump and other equipment base plates, and anchors.

B. Clean surfaces that will come into contact with grout.

C. Provide forms as required for placement of grout.

D. Avoid air entrapment during placement of grout.

E. Place grout, completely filling equipment bases.

F. Place grout on concrete bases and provide smooth bearing surface for equipment.

G. Place grout around anchors.

H. Cure placed grout.

END OF SECTION 330500

NOT FOR BIDDING

SECTION 334100 - STORM UTILITY DRAINAGE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes gravity-flow, nonpressure storm drainage outside the building, with the following components:

1. Precast concrete manholes
2. Precast concrete structures.
3. Manufactured PVC structures.
4. Storm drain pipe and appurtenances.

B. This section includes all site stormwater drainage infrastructure up to and including the dissimilar materials adapter at building edge as shown in the contract drawings.

C. Contractor to coordinate installation of building roof drainage downspout and cast iron boot installation with identified contractor for Bid Pack 2.

1.3 PERFORMANCE REQUIREMENTS

A. Gravity-Flow, Nonpressure, Drainage-Piping Pressure Rating: 10-foot head of water. Pipe joints shall be at least silttight, unless otherwise indicated.

1.4 SUBMITTALS

A. Product Data: For the following:

1. Storm drain pipe.

B. Shop Drawings: For the following:

1. Manholes: Include plans, elevations, sections, details, and frames and covers.
2. Catch Basins and Stormwater Inlets. Include plans, elevations, sections, details, and frames, covers, and grates.
3. Stormwater Detention Structures: Include plans, elevations, sections, details, frames and covers, design calculations, and concrete design-mix report.

C. Field quality control test reports.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Protect pipe, pipe fittings, and seals from dirt and damage.

B. Handle manholes according to manufacturer's written rigging instructions.

C. Handle catch basins and stormwater inlets according to manufacturer's written rigging instructions.

D. Handle downspout boots according to manufacturer’s written instructions.

NOT FOR BIDDING

1.6 PROJECT CONDITIONS

A. Interruption of Existing Storm Drainage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:

1. Notify Engineer / Owner no fewer than five days in advance of proposed interruption of service.
2. Do not proceed with interruption of service without Engineer / Owner written permission.

B. Site Information: Perform site survey, research public utility records, and verify existing utility locations. Verify that Storm Drainage System piping may be installed in compliance with original design and referenced standards.

1. Locate existing Storm Drainage System piping and structures that are to be abandoned and closed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated in the Work include, but are not limited to, manufacturers specified.

2.2 PIPING MATERIALS

A. Refer to Part 3 "Piping Applications" Article for applications of pipe, fitting, and joining materials.

2.3 PE PIPE AND FITTINGS

A. Corrugated PE Drainage Pipe and Fittings NPS 48 and Smaller: AASHTO M 252M, Type S, with smooth waterway for coupling joints.

1. Silttight Couplings: PE sleeve with ASTM D 1056, Type 2, Class A, Grade 2 gasket material that mates with tube and fittings.
2. Corrugated PE Pipe and Fittings NPS 12 to NPS 48: AASHTO M 294M, Type S, with smooth waterway for coupling joints.
3. Silttight Couplings: PE sleeve with ASTM D 1056, Type 2, Class A, Grade 2 gasket material that mates with pipe and fittings.

B. Corrugated PE Pipe and Fittings NPS 56 and NPS 60: AASHTO MP7, Type S, with smooth waterway for coupling joints.

1. Silttight Couplings: PE sleeve with ASTM D 1056, Type 2, Class A, Grade 2 gasket material that mates with pipe and fittings.

C. Pipe shall be manufactured by ADS, Inc. or approved equal.

2.4 REINFORCED CONCRETE PIPE:

1. Materials shall be in accordance with ASSHTO M-170.
2. Pipe class shall be Class III unless otherwise indicated on the drawings.

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3. Joints to be tongue and groove.
4. Joining material may be either:

   a. Portland cement mortar consisting of 1 part Portland cement, 2 parts sand and enough water to provide a workable mix, or
   b. Bitumastic joint filler equal to Ram-Neck.

5. Joints shall be watertight under full flow conditions.

2.5 NONPRESSURE-TYPE PIPE COUPLINGS

A. Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground nonpressure piping. Include ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.

B. Sleeve Materials:

1. For Concrete Pipes: ASTM C 443, rubber.
2. For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

2.6 MANHOLES

A. Precast Concrete Manholes: ASTM C 478, precast reinforced concrete, of depth indicated with provision for rubber gasket joints.

1. Base Section: 8-inch minimum thickness for floor slab and 6-inch minimum thickness for walls and base riser section, and having a separate base slab or base section with integral floor.
2. Riser Sections: 6-inch minimum thickness; 48-inch diameter, and lengths to provide depth indicated.
3. Top Section: Eccentric cone type, unless concentric cone or flat-slab-top type is indicated. Top of cone to match grade rings.
4. Grade Rings: Provide 2 or 3 reinforced concrete rings, with 12 maximum inches total thickness and match 24-inch diameter frame and cover.
5. Gaskets: ASTM C 443, rubber.
6. Steps: Cast into base, riser, and top sections sidewall at 12-to 16-inch intervals.
7. Pipe Connectors: ASTM C 923, resilient, of size required, for each pipe connecting to base section.
8. Channel and Bench: Concrete or Brick.
9. Coat Exterior Surface with two (2) coats of coal-tar epoxy, 15 mil. Minimum thickness.

B. Manhole Steps: Wide enough for a man to place both feet on one step and designed to prevent lateral slippage off the step.

1. Material: Steel-reinforced plastic.
2. Manhole Frames and Covers: ASTM A 536, Grade 60-40-18, heavy-duty, ductile iron, 24-inch inside diameter by 7- to 9-inch riser with 4-inch minimum width flange, and 26-inch-diameter cover, indented top design, with lettering "STORMDRAIN" cast into cover.

2.7 CATCH BASINS & INLETS

A. Standard Precast Concrete Catch Basins & inlets: ASTM C 478, precast, reinforced concrete, of depth indicated, with provision for sealant joints.

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1. Catch basins & inlets shall be according to the local utility standard as noted on the structure schedule.
2. All materials for catch basins, steps, frames and grates, curb inlets and other appurtences and incidentals shall conform to Sections 708 of the DelDOT specifications.

B. PVC Plastic Catch Basins and inlets: Engineered, watertight, manufactured PVC bodies with ductile iron grates.
1. The ductile iron grates for each of these fittings are to be considered an integral part of the surface drainage inlet and shall be furnished by the same manufacturer.
2. The surface drainage inlets shall be as manufactured by Nyloplast a division of Advanced Drainage Systems, Inc., or prior approved equal.
3. The drain basins required for this contract shall be manufactured from PVC pipe stock, utilizing a thermo-molding process to reform the pipe stock to the specified configuration. The drainage pipe connection stubs shall be manufactured from PVC pipe stock and formed to provide a watertight connection with the specified pipe system. This joint tightness shall conform to ASTM D3212 for joints for drain and sewer plastic pipe using flexible elastomeric seals. The flexible elastomeric seals shall conform to ASTM F477. The pipe bell spigot shall be joined to the main body of the drain basin or catch basin. The raw material used to manufacture the pipe stock that is used to manufacture the main body and pipe stubs of the surface drainage inlets shall conform to ASTM D1784 cell class 12454.
4. The grates and frames furnished for all surface drainage inlets shall be ductile iron for sizes 8”, 10”, 12”, 15”, 18”, 24” and 30” and shall be made specifically for each basin so as to provide a round bottom flange that closely matches the diameter of the surface drainage inlet. Grates for drain basins shall be capable of supporting H-20 wheel loading for traffic areas or H-10 loading for pedestrian areas. 12” and 15” square grates will be hinged to the frame using pins. Metal used in the manufacture of the castings shall conform to ASTM A536 grade 70-50-05 for ductile iron. Grates shall be provided painted black.
5. Capable of H-20 and H-25 loadings, where specified.

2.8 STORMWATER DETENTION STRUCTURES

A. Cast-in-Place Concrete, Stormwater Detention Structures: Construct of reinforced-concrete bottom, walls, and top; designed according to ASTM C 890 for A-16 (ASSHTO HS20-44), heavy-traffic, structural loading; of depth, shape, dimensions, and appurtenances indicated.

1. Ballast: Increase thickness of concrete, as required to prevent flotation.
2. Steps: Individual FRP steps, FRP ladder, or ASTM A 615/A 615M, deformed, 1/2-inch steel reinforcing rods encased in ASTM D 4101, PP, wide enough to allow worker to place both feet on 1 step and designed to prevent lateral slippage off of step. Cast or anchor steps into sidewalls at 12- to 16-inch intervals. Omit steps if total depth from floor of structure to finished grade is less than 36 inches.

B. Manhole Frames and Covers: ASTM A 536, Grade 60-40-18, ductile-iron castings designed for heavy-duty service. Include indented top design with lettering "STORM SEWER" cast into cover.

PART 3 - EXECUTION

3.1 EARTHWORK

A. Excavation, trenching, and backfilling are specified in Division 31 Section "Earth Moving."

3.2 PIPING APPLICATIONS

NOT FOR BIDDING

A. Pipe couplings and special pipe fittings with pressure ratings at least equal to piping rating may be used in applications below, unless otherwise indicated.

1. Use nonpressure-type flexible couplings where required to join gravity-flow, nonpressure sewer piping, unless otherwise indicated.

a. Flexible or rigid couplings for same or minor difference OD pipes.

b. Join reinforced-concrete sewer piping according to ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.

c. Join dissimilar pipe materials with nonpressure-type flexible or rigid couplings.

B. Gravity-Flow, Nonpressure Sewer Piping: Use the following pipe materials for each size range and material as indicated on drawings:

1. NPS 4 and NPS 36 Corrugated PE drainage pipe and fittings, silttight couplings, and coupled joints.
2. Reinforced-Concrete Sewer Pipe and Fittings: ASTM C 76, with groove and tongue ends.

3.3 PIPING INSTALLATION

A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Location and arrangement of piping layout take design considerations into account. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.

B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.

C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing storm drainage system is indicated.

D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.

E. Tunneling: Install pipe under streets or other obstructions that cannot be disturbed by tunneling, jacking, or a combination of both.

F. Install gravity-flow, nonpressure drainage piping according to the following:

1. Install piping pitched down in direction of flow, at minimum slope of 1 percent, unless otherwise indicated.
2. Install piping below frost line.
3. Install corrugated steel piping according to ASTM A 798/A 798M.
4. Install nonreinforced-concrete sewer piping according to ASTM C 1479 and ACPA's "Concrete Pipe Installation Manual."
5. Install reinforced-concrete sewer piping according to ASTM C 1479 and ACPA's "Concrete Pipe Installation Manual."
6. Install PE corrugated sewer piping according to CPPA's "Recommended Installation Practices for Corrugated Polyethylene Pipe and Fittings."

3.4 PIPE JOINT CONSTRUCTION

NOT FOR BIDDING

A. Basic pipe joint construction is specified in Division 33 Section "Common Work Results for Utilities." Where specific joint construction is not indicated, follow piping manufacturer's written instructions.

B. Join gravity-flow, nonpressure drainage piping according to the following:

1. Join nonreinforced-concrete sewer piping according to ASTM C 14 and ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.
2. Join reinforced-concrete sewer piping according to ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.
3. Join dissimilar pipe materials with nonpressure-type flexible or rigid couplings.
4. Join corrugated PE piping according to CPPA 100 and the following:

a. Use silttight couplings for Type 1, silttight joints.

3.5 MANHOLE INSTALLATION

A. General: Install manholes, complete with appurtenances and accessories indicated.

B. Install precast concrete manhole sections according to ASTM C 291.

3.6 CATCH BASIN INSTALLATION

A. Construct catch basins to sizes and shapes indicated.

B. Set frames and grates to elevations indicated.

3.7 STORMWATER INLET AND OUTLET INSTALLATION

A. Construct inlet head walls, aprons, and sides of reinforced concrete, as indicated.

B. Install outlets that spill onto grade, anchored with concrete, where indicated.

C. Install outlets that spill onto grade, with flared end sections that match pipe, where indicated.

D. Construct energy dissipaters at outlets as indicated.

3.8 CONCRETE PLACEMENT

A. Place cast-in-place concrete according to ACI 318/318R.

3.9 CONNECTIONS

A. Connect nonpressure, gravity-flow drainage piping in building's storm building drains specified in Division 22.

3.10 CLOSING ABANDONED STORM DRAINAGE SYSTEMS

A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:

1. Close open ends of piping with at least 8-inch- thick, brick masonry bulkheads.
2. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.

NOT FOR BIDDING

B. Abandoned Manholes and Structures: Excavate around manholes and structures as required and use one procedure below:

1. Remove manhole or structure and close open ends of remaining piping.
2. Remove top of manhole or structure down to at least 36 inches below final grade. Fill to within 12 inches of top with stone, rubble, gravel, or compacted dirt. Fill to top with concrete.

C. Backfill to grade according to Division 31 Section "Earth Moving."

3.11 IDENTIFICATION

1. Materials and their installation are specified in Division 31 Section "Earth Moving."

3.12 FIELD QUALITY CONTROL

A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.

1. Submit separate reports for each system inspection.
2. Defects requiring correction include the following:

a. Alignment: Less than full diameter of inside of pipe is visible between structures.
b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
c. Crushed, broken, cracked, or otherwise damaged piping.
d. Infiltration: Water leakage into piping.
e. Exfiltration: Water leakage from or around piping.

3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
4. Reinspect and repeat procedure until results are satisfactory.

B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.

1. Do not enclose, cover, or put into service before inspection and approval.
2. Test completed piping systems according to authorities having jurisdiction.
3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
4. Submit separate report for each test.

3.13 CLEANING

A. Clean interior of piping of dirt and superfluous materials. Flush with potable water.

END OF SECTION 334100

NOT FOR BIDDING

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SECTION 334600 - SUBDRAINAGE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Perforated-wall pipe and fittings.
2. Drainage conduits.
3. Geotextile filter fabrics.

ACTION SUBMITTALS

B. Product Data:

1. Drainage conduits, including rated capacities.
2. Drainage panels, including rated capacities.
3. Geotextile filter fabrics.

PART 2 - PRODUCTS

2.1 PERFORATED-WALL PIPES AND FITTINGS

A. Perforated PE Pipe and Fittings:

1. NPS 6 and Smaller: ASTM F 405 or AASHTO M 252, Type CP; corrugated, for coupled joints.
2. NPS 8 and Larger: ASTM F 667; AASHTO M 252, Type CP; or AASHTO M 294, Type CP; corrugated; for coupled joints.
3. Couplings: Manufacturer's standard, band type.

B. Perforated PVC Sewer Pipe and Fittings: ASTM D 2729, bell-and-spigot ends, for loose joints.

2.2 DRAINAGE CONDUITS

A. Molded-Sheet Drainage Conduits: Prefabricated geocomposite with cuspated, molded-plastic drainage core wrapped in geotextile filter fabric.

NOT FOR BIDDING

1. Nominal Size: 12 inches high by approximately 1 inch thick.

    a. Minimum In-Plane Flow: 30 gpm at hydraulic gradient of 1.0 when tested according to ASTM D 4716.

2. Nominal Size: 18 inches high by approximately 1 inch thick.

    a. Minimum In-Plane Flow: 45 gpm at hydraulic gradient of 1.0 when tested according to ASTM D 4716.

3. Filter Fabric: PP geotextile.
4. Fittings: HDPE with combination NPS 4 and NPS 6 outlet connection.

2.3 WATERPROOFING FELTS

A. Material: Comply with ASTM D 226, Type I, asphalt saturated organic felt.

2.4 GEOTEXTILE FILTER FABRICS

A. Description: Fabric of PP or polyester fibers, or combination of both, with flow rate range from 110 to 330 gpm/sq. ft. when tested according to ASTM D 4491.

B. Structure Type: Nonwoven, needle-punched continuous filament.

1. Survivability: AASHTO M 288 Class 2.
2. Styles: Flat and sock.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine surfaces and areas for suitable conditions where subdrainage systems are to be installed.

B. If subdrainage is required for landscaping, locate and mark existing utilities, underground structures, and aboveground obstructions before beginning installation and avoid disruption and damage of services.

C. Verify that drainage panels installed as part of foundation wall waterproofing is properly positioned to drain into subdrainage system.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 EARTHWORK

A. Excavating, trenching, and backfilling are specified in Section 312000 "Earth Moving."

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3.3 UNDERSLAB DRAINAGE INSTALLATION

A. Excavate for underslab drainage system after subgrade material has been compacted but before drainage course has been placed. Include horizontal distance of at least 6 inches between drainage pipe and trench walls. Grade bottom of trench excavations to required slope, and compact to firm, solid bed for drainage system.

B. Lay flat-style geotextile filter fabric in trench and overlap trench sides.

C. Place supporting layer of drainage course over compacted subgrade and geotextile filter fabric, to compacted depth of not less than 4 inches.

D. Encase pipe with sock-style geotextile filter fabric before installing pipe. Connect sock sections with adhesive.

E. Install drainage piping as indicated in Part 3 "Piping Installation" Article for underslab subdrainage.

F. Add drainage course to width of at least 6 inches on side away from wall and to top of pipe to perform tests.

G. After satisfactory testing, cover drainage piping with drainage course to elevation of bottom of slab, and compact and wrap top of drainage course with flat-style geotextile filter fabric.

H. Install horizontal drainage panels as follows:

1. Coordinate placement with other drainage materials.
2. Lay perforated drainage pipe at inside edge of footing.
3. Place drainage panel over drainage pipe with core side up. Peel back fabric and wrap fabric around pipe. Locate top of core at bottom elevation of floor slab.
4. Butt additional panels against other installed panels. If panels have plastic flanges, overlap installed panels with flange.

3.4 PIPING INSTALLATION

A. Install piping beginning at low points of system, true to grades and alignment indicated, with unbroken continuity of invert. Bed piping with full bearing in filtering material. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions and other requirements indicated.

1. Foundation Subdrainage: Install piping level and with a minimum cover of 36 inches unless otherwise indicated.
2. Underslab Subdrainage: Install piping level.
3. Plaza Deck Subdrainage: Install piping level.
4. Lay perforated pipe with perforations down.
5. Excavate recesses in trench bottom for bell ends of pipe. Lay pipe with bells facing upslope and with spigot end entered fully into adjacent bell.

B. Use increasers, reducers, and couplings made for different sizes or materials of pipes and fittings being connected. Reduction of pipe size in direction of flow is prohibited.

NOT FOR BIDDING

C. Install thermoplastic piping according to ASTM D 2321.

3.5 PIPE JOINT CONSTRUCTION

A. Join perforated PE pipe and fittings with couplings according to ASTM D 3212 with loose banded, coupled, or push-on joints.

B. Join perforated PVC sewer pipe and fittings according to ASTM D 3212 with loose bell-and-spigot, push-on joints.

C. Special Pipe Couplings: Join piping made of different materials and dimensions with special couplings made for this application. Use couplings that are compatible with and fit materials and dimensions of both pipes.

3.6 CONNECTIONS

A. Comply with requirements for piping specified in Section 334100 "Storm Utility Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

B. Connect low elevations of subdrainage system to building's solid-wall-piping storm drainage system.

3.7 IDENTIFICATION

A. Arrange for installation of green warning tapes directly over piping. Comply with requirements for underground warning tapes specified in specified in Section 312000 "Earth Moving."

1. Install PE warning tape or detectable warning tape over ferrous piping.
2. Install detectable warning tape over nonferrous piping and over edges of underground structures.

3.8 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. After installing drainage course to top of piping, test drain piping with water to ensure free flow before backfilling.
2. Remove obstructions, replace damaged components, and repeat test until results are satisfactory.

B. Drain piping will be considered defective if it does not pass tests and inspections.

C. Prepare test and inspection reports.

NOT FOR BIDDING

3.9 CLEANING

A. Clear interior of installed piping and structures of dirt and other superfluous material as work progresses. Maintain swab or drag in piping and pull past each joint as it is completed. Place plugs in ends of uncompleted pipe at end of each day or when work stops.

END OF SECTION 334600

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