

SECTION 312000 – EARTH MOVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. The General Conditions, any Supplementary General Conditions and Division 1, General Requirements, are hereby made a part of this Section as fully as if repeated herein.

1.2 SECTION INCLUDES

- A. Earthwork includes areas below building foundations, below concrete slabs on grade, below paved areas and grading of all unpaved area in the site.
 - 1. Layout and staking for earthwork.
 - 2. Excavation and rough grading.
 - 3. Erosion and sediment control.
 - 4. Foundation excavation for footings.
 - 5. Establishing subgrades, leveling and proofrolling.
 - 6. Filling, backfilling and compaction.
 - 7. Keeping streets clean of materials tracked off site.
 - 8. Includes trenching, excavation and backfill for utilities.
 - 9. Maintenance and/or repair of damage to the rough grading.
 - 10. Removal and disposal of stones, debris, excess and unsuitable materials.
 - 11. Soil treatment for termite control.
 - 12. Field quality control, testing, and inspection.

1.3 DEFINITIONS

- A. Rock Excavation: Natural geological formations or other material which cannot be removed by adequate equipment (in good condition) as defined below, shall be considered a change in the scope of work and paid for by the Owner if encountered.
 - 1. Open Excavation and Grading: Rock in excess of the capabilities of a Caterpillar D-8 tractor (or equivalent) with 2 cu. yd. bucket and hydraulically operated single tooth power ripper.
 - 2. Trenches, Pits and Footings: Rock in excess of the capabilities of a Caterpillar 235 Hydraulic Backhoe (or equivalent) using a 2 ft. Bucket width (3/4 cu. yd.)
 - 3. Minimum Effort: If rock is not removed during the process of normal digging and ripping, then extend the excavation to expose the rock surface within the limit of original excavation. Contact the A/E and he may direct the sides of rock to be exposed to a depth of 3 feet. This will be to determine to the extent of additional work.
- B. Earth Excavation: Anything not classified as rock including as example: soils, gravels, stones, boulders, vegetation, debris, and unsuitable materials.
- C. Unsuitable Materials: All excavated materials; debris, man made or fabricated materials, concrete spoil, organic, soft, expansive, or unstable matter; all shall be disposed of as herein specified. Excessive moisture content shall not classify a material as unsuitable.
- D. Removal and disposal of unsuitable material above the subgrade elevation and placement of approved specific fill material (from on or off the site) above the subgrade elevation as directed by the Soils Engineer shall be considered a part of the work.
- E. Removal and disposal of unsuitable material approved below the subgrade elevation and placement of approved specific fill material (from on or off the site) below the subgrade elevation as directed by the Soils Engineer shall be considered a change in the scope of work.

- F. Soils Engineer or Inspection Agency: An Agency and its designated representatives who monitor and approve all earthwork operations described herein.
- G. Subgrade: The finished elevation of the earth immediately below all slabs, granular and porous fill, paving, footings, walls, etc., except the subgrade elevation shall not be higher than 12" below the existing earth elevation at the start of the project.
- H. Subgrade for utility construction: Underside of barrel of pipe, or underside of any cradle or bedding if noted on drawings, or referenced in applicable local government specifications. For pipe drains and miscellaneous structures encased in concrete or on concrete, stone and/or gravel cradle, subgrade is lowest outside surface of encasement or cradle.
- I. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- J. Bedding Course: Course placed over the excavated subgrade in a trench before laying pipe.
- K. Drainage Course: Course supporting the slab on grade that also minimizes upward capillary flow of pore water.
- L. Subbase Course: Course placed between the subgrade and base course for hot-mix asphalt pavement, or course placed between the subgrade and a cement concrete pavement or a cement concrete or hot-mix asphalt walk.
- M. Utilities: On site underground pipes, conduits, ducts, and cables, as well as underground services within buildings.
- N. Filter Material: Course placed around drainage pipes.

1.4 QUALITY ASSURANCE

- A. Reference Standards:
 - 1. American Association of State Highway and Transportation Officials (AASHTO).
 - 2. American Society for Testing and Materials (ASTM).
 - 3. Delaware Department of Transportation, State Highway Administration "Standard Specifications for Materials and Construction", October 1993, as amended to date (M.S.H.A. as hereinafter referred). Delete references to Measurement and Payment.
- B. Geotechnical Testing Agency Qualifications: An independent testing agency (with a Geotechnical engineer licensed in the state where the project is being constructed on staff) qualified according to ASTM E 329 to conduct soil materials and rock-definition testing, as documented according to ASTM D 3740 and ASTM E 548.
- C. Tolerances: As indicated herein.
- D. Testing: Requirements as specified herein.

1.5 SUBMITTALS

- A. Notification:
 - 1. Notify and provide data to regulatory authorities and A/E prior to commencement of work.
 - 2. Provide notice of: encounter with unknown utilities; subgrades before filling; areas requiring
 - 3. testing or inspection.

- B. Product Data: For the following:
1. Geotextile.
 2. Detection Warning Tape.
- C. Material Test Reports: From a qualified testing agency indicating and interpreting test results for compliance of the following with requirements indicated:
1. Classification according to ASTM D2487 of each on site and borrow soil material proposed for fill and backfill.
 2. Laboratory compaction curve according to ASTM D1557 for each on site and borrow soil material proposed for fill and backfill.
 3. Field reports; in-place soil density tests.
 4. One optimum moisture – maximum density curve for each type of soil encountered.
 5. Report of actual unconfined compressive strength and/or results of bearing tests of each strata tested.
 6. Test reports must be submitted daily to the Architect and Owner.

1.6 PROJECT CONDITIONS

- A. Subsurface Conditions: Subsurface soils investigations have been made at the site. The report and logs of the test borings and test pits are included in the Appendix of these specifications. Such investigations have been made for the purposes of design only and neither the Engineers, the Owner, nor the Geotechnical Engineer guarantee adequacy or accuracy of the data, or that data are representative of all conditions to be encountered. Such information is made available for general information only and shall not relieve the Contractor of the responsibility for making his own investigations, tests, and analysis. Any additional test borings and other exploratory operations may be made by Contractor shall be at no cost to Owner.
1. See Geotechnical Engineering Report prepared by John D. Hynes and Associates, Inc. in Division 1 for test boring data and other requirements.
- B. Erosion and sediment control, in addition to erosion control specified in Section 31100 and Division 1:
1. Standards: Comply with the requirements of the "Standards and Specifications for Soil Erosion and Sediment Control in Developing Areas" by the U.S.D.A. Soil Conservation Service.
 2. General Erosion: Prevent erosion of earthwork; repair and correct any ditches, gullies or erosion immediately and upon occurrence.
 3. Excavations: Prevent water from flowing into open excavations and toward building walls.
 4. Slopes: Cover (with continuous plastic membrane) and stake all slopes steeper than 1.5 horizontal to 1 vertical.
- C. Environmental Conditions:
1. Do not apply soil treatment when temperature is at or below freezing or when ground is frozen or frost is expected.
 2. Do not apply soil treatment when surface water is present.
- D. Existing Conditions: Accept the site in the condition which it exists at the time of the award of the contract and perform all work to the grades indicated.
1. Protect plant material, lawns and other features not designated for removal.
 2. Protect bench marks, existing structures, fences, sidewalks, paving and curbs from excavating equipment and vehicular traffic.

- E. Existing Utilities: Locate existing underground utilities in areas of work. If utilities are to remain in place, provide adequate means of protection during earthwork operations.
 - 1. Should uncharted, or incorrectly charted, piping or other utilities be encountered during excavation, consult utility Owner immediately for directions. Cooperate with Owner and utility companies in keeping respective services and facilities in operation. Repair damaged utilities to satisfaction of utility Owner.
 - 2. Do not interrupt existing utilities serving facilities occupied and used by others, except when permitted in writing by A/E and then only after acceptable temporary utility services have been provided. Provide a minimum of 48 hour notices to utility Owners and receive written notice to proceed before interrupting any utility.
- F. Rock Excavation: Rock excavation may be performed with hoe rams, jack hammers, or any method the Contractor wishes to employ except for explosives.

1.7 PROTECTION

- A. Safety: Provide protective measures necessary for the safety of workmen, to the public and adjacent property. Prevent cave-ins, collapse of walls, structures and slopes, both on and adjacent to the site.
- B. Standards: Comply with regulations of local authorities having jurisdiction, including all applicable O.S.H.A. requirements.
- C. Repair: Includes the removal and replacement with new materials all materials so affected by settlement.

PART 2 - PRODUCTS

2.1 FILL AND BACKFILL

- A. Satisfactory Soils:
 - 1. Compacted fill and backfill shall be free of deleterious matter such as frozen materials, organics, wood, debris, or rock larger than 4 inches in diameter and be classified SP, SW, SM, SC, GP, GC, GM, or GW per ASTM D-2487. All material shall have a liquid limit and plasticity index not exceeding 40 and 20 respectively when tested in accordance with ASTM D-4318.
 - 2. The minimum dry unit weight shall not be less than 105 PCF maximum dry density as determined by ASTM D-1557, modified proctor.
 - 3. All fill and backfill materials shall be obtained from on site or from off site sources and shall be approved by the Geotechnical Engineer prior to placement.
 - 4. Provide borrow soil materials when sufficient satisfactory soil materials are not available from excavations.
- B. Engineered Fill: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; with a least 90 percent passing a 1 ½ inch sieve and not more than 12 percent passing a No. 200 sieve.
 - 1. Locations: All on site fill areas
- C. Structural Fill: On-site soils free of organic material, topsoil, miscellaneous fill, debris and rock fragments in excess of 3 inches in their largest dimension may be suitable as structural fill. The granular on-site soils may be suitable for re-use as structural fill. Some of these soils have an in-situ moisture content that exceeds the typical range that would allow the recommended compaction to be achieved. Therefore, drying of these soils may be required to achieve the recommended compaction.

If sufficient quantities of suitable on-site soils are not available for structural fill, imported borrow consisting of predominately granular soils conforming to the requirements of the Delaware Department of Transportation Standard Specifications Select Borrow, Type G should be utilized or AASHTO SP-57 stone.

D. Drainage fill:

1. Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel, (ASTM D 448 Coarse - aggregate grading size 57), with 100% passing of 1-1/2" sieve and not more than 5% passing a No. 8 sieve. Aggregate shall meet DELDOT specification for No. 106A aggregate. Provide by Contractor from off site source.

- a. Locations: All concrete slab on grade areas

2. For foundation drainage, use aggregate meeting DELDOT specification for No. 113 aggregate.

- a. Locations: Drainage fill behind basement walls and retaining walls.

E. Stone Base Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, reclaimed concrete, and natural or crushed sand (ASTM D2490) with at least 95% passing a 1 1/2" sieve and not more than 8% passing a No. 200 sieve. Provide by contractor from off site sources.

F. Subbase Material: Designation CR-6 in accordance with DELDOT Specifications.

1. Locations: All vehicular traffic areas

G. Bedding Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 1 inch (25-mm) sieve and not more than 8 percent passing a No. 200 (0.075-mm) sieve. For utility installations, bedding shall conform to AASHTO #57 stone.

H. Filter Material: Narrowly graded mixture of natural or crushed gravel, or crushed stone and natural sand; AASHTO M-43, size No. 17.

I. Sand: ASTM C 33; fine aggregate, natural, or manufactured sand.

J. Processed Rubble Fill: Existing brick and concrete rubble, free of wood and steel may be processed by use of tracked equipment such that no particle size greater than 6 inches in the longest dimension remains.

K. Impervious Fill: Clayey gravel and sand mixture capable of compacting to a dense state.

2.2 FILL AND BACKFILL FOR UTILITIES

A. Backfill: Earth removed from the trench provided that in the opinion of Soils Engineer such excavated material is satisfactory for backfilling.

B. Should the excavated material be considered unsatisfactory for backfilling, the Contractor shall remove and dispose of such unsatisfactory material and substitute, in lieu thereof, suitable material obtained from elsewhere on or off the site.

C. Materials shall meet the requirements specified in paragraph 2.1.A above.

2.3 TOPSOIL

- A. Refer to Section 329200 Turf and Grasses.

2.4 SOIL TREATMENT - TERMITE CONTROL

- A. Emulsion soil chemicals of only water-based type. Do not use any fuel oil as a diluent.
- B. Solutions and chemicals listed and approved by EPA, USDA, and Delaware State Department of Agriculture.
- C. Chemicals used in retreatment shall also be certified and state type of chemical and rate of concentration.

2.5 ACCESSORIES

- A. Detectable Warning Tape: Acid and alkali-resistant polyethylene film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches (150 mm) wide and 4 mils (0.1 mm) thick, continuously inscribed with a description of the utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches (750 mm) deep; colored as follows:
 - 1. Red: Electric
 - 2. Yellow: Gas, oil, steam, and dangerous materials.
 - 3. Orange: Telephone and other communications.
 - 4. Blue: Water systems
 - 5. Green: Sewer systems.

2.6 GEOTEXTILES

- A. Subsurface Drainage Geotextile: Nonwoven needle-punched geotextile, manufactured for subsurface drainage applications, made from polyolefins or polyesters; with elongation greater than 50 percent; complying with AASHTO M 288 and the following, measured per test methods referenced:
 - 1. Survivability: Class 2; AASHTO M 288.
 - 2. Grab Tensile Strength: 157 lbf; ASTM D 4632.
 - 3. Sewn Seam Strength: 142 lbf; ASTM D 4632.
 - 4. Tear Strength: 56 lbf; ASTM D 4533.
 - 5. Puncture Strength: 56 lbf; ASTM D 4833.
 - 6. Apparent Opening Size: No. 70 sieve, maximum; ASTM D 4751.
 - 7. Permittivity: 0.5 per second, minimum; ASTM D 4491.
 - 8. UV Stability: 50 percent after 500 hours' exposure; ASTM D 4355.
- B. Separation Geotextile: Woven geotextile fabric, manufactured for separation applications, made from polyolefins or polyesters; with elongation less than 50 percent; complying with AASHTO M 288 and the following, measured per test methods referenced:
 - 1. Survivability: Class 2; AASHTO M 288.
 - 2. Grab Tensile Strength: 247 lbf; ASTM D 4632.
 - 3. Sewn Seam Strength: 222 lbf; ASTM D 4632.
 - 4. Tear Strength: 90 lbf; ASTM D 4533.
 - 5. Puncture Strength: 90 lbf; ASTM D 4833.
 - 6. Apparent Opening Size: No. 40 sieve, maximum; ASTM D 4751.
 - 7. Permittivity: 0.02 per second, minimum; ASTM D 4491.
 - 8. UV Stability: 50 percent after 500 hours' exposure; ASTM D 4355.

2.7 FLOWABLE FILL

- A. Stabilized flowable fly ash mixture with a maximum slump of 8" and a minimum unconfined compressive strength of 100 psi used to fill construction excavations.
- B. Manufacturer: American Stone Mix or approved equal.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Verify existing ground surfaces have been stripped of topsoil, root mat and existing pavement, unsatisfactory soils, concrete spoil, obstructions and deleterious material.
- B. Following rough grading and prior to foundation excavation, placement of fill, or construction of the floor slabs, it is recommended that the exposed subgrade be proofrolled. The proofroll should be performed using a minimum 10-ton vibratory roller in the presence of the qualified soils technician working under the supervision of a geotechnical engineer. Yielding or otherwise unsuitable subgrade conditions encountered within the proposed building areas should be undercut to firm subgrade conditions and backfilled with compacted structural fill.
- C. Locate underground utilities in areas of work. If utilities are to remain in place, provide adequate means of protection during earthwork operations. Contact "Miss Utility".
- D. Use of explosives will not be permitted, unless approved by Owner in writing and Regulatory Agencies having jurisdiction.
- E. Demolish and completely remove from site existing underground utilities indicated to be removed. Coordinate with utility companies to shut off services if lines are active.
- F. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earthwork operations.
- G. Protect subgrades and foundation soils against freezing temperatures or frost. Provide protective insulating materials as necessary.
- H. Provide erosion-control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.

3.2 EXCAVATION

- A. Excavation consists of removal and disposal of material encountered when establishing required finish grade elevations.
- B. Unauthorized Excavations:
 - 1. Unauthorized excavation consists of removal of materials beyond indicated subgrade elevations or dimensions without specific direction of A/E. Unauthorized excavation, as well as remedial work directed by A/E, shall be at Contractor's expense.
 - 2. Under footings, foundations, or retaining walls, fill unauthorized excavation by extending indicated bottom elevation of footing to excavation bottom, without altering required top elevation. Lean concrete, fly-ash fill, or compacted structural fill may be used to bring elevations to proper position, when acceptable by A/E.

- C. Additional Excavation: When excavation has reached required subgrade elevations, notify Soils Engineer who will make an inspection of conditions.
1. If unsuitable bearing materials are encountered at required subgrade elevations, carry excavations deeper and replace excavated materials as directed by A/E
 2. Removal of unsuitable material below the subgrade elevation and its replacement as directed will be paid by the Owner on basis of contract conditions relative to change in work.
- D. Stability of Excavations: Slope sides of excavations to comply with local codes and ordinances having jurisdiction. Shore and brace where sloping is not possible because of space restrictions or stability of materials excavated.
1. Maintain sides and slopes of excavations in safe conditions until completion of backfilling.
- E. Shoring and Bracing: Provide materials for shoring and bracing, such as sheet piling, uprights, stringers, and cross braces, in good serviceable condition.
1. Establish requirements for trench shoring and bracing to comply with local, State & Federal codes and authorities having jurisdiction.
 2. Maintain shoring and bracing in excavations regardless of time period excavations will be open. Carry down shoring and bracing as excavation progresses.
- F. Dewatering: Prevent surface water and subsurface or ground water from flowing into excavations and from flooding project site and surrounding area.
1. Do not allow water to accumulate in excavations. Remove water to prevent softening of foundation bottoms, undercutting footings, and soil changes detrimental to stability of subgrades and foundations. Excavations shall be kept free of water for a minimum of two (2) inches below subgrade of excavation. Provide and maintain pumps, well points, sumps, suction and discharge lines, and other dewatering system components necessary to convey water away from excavations.
 2. Convey water removed from excavations and rain water into approved sediment control devices. Establish and maintain temporary drainage ditches and other diversions outside excavation limits for each structure. Do not use trench excavations as temporary drainage ditches.
 3. Excessive groundwater conditions: Refer to Article 4.3.6 of the General Conditions.
- G. Material Storage: Stockpile satisfactory excavated materials where directed, until required for backfill or fill. Place, grade and shape stockpiles for proper drainage.
1. Prevent saturation of soil above the optimum moisture content.
 2. Locate and retain soil materials away from edge of excavations.
 3. Dispose of excess soil material and waste materials as herein specified.
- H. Excavation for Structures: Conform to elevations and dimensions shown within a tolerance of plus or minus 0.10', and extending sufficient distance from footings and foundations to permit placing and removal of concrete formwork, installation of services, other construction, and for inspection.
1. In excavating for footings and foundations, take care not to disturb bottom of excavation. Excavate by hand to final grade just before concrete reinforcement is placed. Trim bottoms to required lines and grades to leave solid base to receive other work.
 2. If in excavating for building foundations the soil directly below the building foundations is disturbed, the disturbed soil shall be removed and shall be recompacted to 95% compaction or replaced with concrete backfill.
- I. Excavation for Stone and Concrete Pavements: Cut surface under pavements to comply with cross sections, elevations and grades as shown:

1. Where rock or concrete spoil is encountered, carry excavation 18" below subgrade and backfill with suitable material approved by the A/E.
 - J. Excavation for Trenches: Dig trenches to the uniform width required for particular item to be installed with ample working room.
 1. Excavate trenches to depth, lines, gradients, and elevations indicated or required. Carry depth of trenches for piping to establish indicated flow lines and invert elevations. Beyond building perimeter, keep bottoms of trenches sufficiently below finish grade to avoid freeze ups.
 2. Where rock is encountered, carry excavation 6" below required elevation and backfill with a 6" layer of crushed stone or gravel prior to installation of pipe.
 3. Grade bottoms of trenches as indicated, notching under pipe bells to provide solid bearing for entire body of pipe.
 - a. For pipes and conduit less than 6 inches in nominal diameter and flat-bottomed, multiple-duct conduit units, hand-excavate trench bottoms and support pipe and conduit on an undisturbed subgrade.
 - b. For pipes and conduit 6 inches or larger in nominal diameter, shape bottom of trench to support bottom 90 degrees of pipe circumference. Fill depressions with tamped sand backfill.
 4. Backfill trenches with concrete where trench excavations pass within 18" of column or wall footings and which are carried below bottom of such footings, or which pass under wall footings. Place concrete to level of bottom of adjacent footing. Concrete is specified in Division 3.
 5. Do not backfill trenches until tests and inspections have been made and backfilling authorized by A/E. Use care in backfilling to avoid damage or displacement of pipe systems.
 - K. Cold Weather Protection: Protect excavation bottoms against freezing when atmospheric temperature is less than 35 degrees F. (1 degree C.).
 - L. Ground Surface Preparation (Structural and Pavement areas):
 1. The existing ground surface in the structural and pavement areas shall be stripped of topsoil, root mat, existing pavements, unsatisfactory soils, concrete spoil, obstructions and deleterious material. Base course material from the existing pavements may remain if approved by the A/E. The entire area shall be proof rolled, a minimum of four (4) passes, with a loaded dump truck with a minimum axle load of 10 tons in the presence of the soils engineer. Soft spots identified by the Soils Engineer during proofrolling will be undercut and backfilled in accordance with Section 3.4. Proofrolling and compaction equipment shall meet the requirements of Section 3.3.D. Undercutting and backfilling operations for eliminating soft spots above the subgrade elevation shall be included in the base bid.
 2. In cut areas, prior to the construction of paving or concrete slab on grade, the entire subgrade shall be proofrolled in the presence of the Soils Engineer. Soft areas encountered during proofrolling shall be undercut and backfilled in accordance with section 3.4. Proofrolling and compaction equipment shall be in compliance with Section 3.3 D. The cost of undercutting and backfilling above the subgrade elevation shall be included in the base bid.
 - M. Earthwork Quantities:
 1. Contractor shall be responsible for determining earthwork quantities for the completion of the work.
- 3.3 COMPACTION
- A. General: Control soil compaction during construction providing percentage of dry density specified for each area classification.

- B. Percentage of Maximum Density Requirements: Compact soil to not less than the following percentages of the maximum dry density which is determined in accordance with ASTM D 1557, or in accordance with ASTM D 2049 for soils which will not exhibit a well defined moisture density relationship.
1. Structural, pavement and walkway areas, steps and utility trenches - 95% of the maximum dry density.
 2. Lawn areas outside the designated structural fill limits – minimum compaction 83% of the maximum dry density and maximum compaction of 88% of the maximum dry density.
- C. Moisture Control: Obtaining a uniformly high degree of compaction requires control over the moisture content of the material being placed in the fills and backfill. The soils used in fill and backfill shall be brought to within 3% of optimum moisture at no additional cost to the Owner.
1. Where the soil layer is too dry, the Contractor shall apply water uniformly using approved equipment to increase the moisture content to within 3% of the optimum, taking precautions to prevent free water from appearing on the surface during or subsequent to compaction operations.
 2. Where the soil layer is too wet, the Contractor shall dry the soils by plowing or discing to aerate the soil and reduce the moisture content to within 3% of the optimum.
- D. Compaction equipment shall be as required to complete the scope of work outlined in the geotechnical report, contract documents and specifications for this project.

3.4 BACKFILL AND FILL

- A. General: Place acceptable soil material in layers not more than eight (8) inches in thickness to required subgrade elevations, for each area classification listed below. Each layer shall be compacted to the requirements of Section 3.3B.
1. Fill and backfill within building and pavement limits and in utility trenches shall be structural fill soils meeting the requirements of Section 2.1.A.
 2. Under lawn areas outside the designated structural fill limits, backfill and fill soils shall be soils meeting the requirements of Section 2.1.A, or other on site materials approved by the Geotechnical Engineer.
 3. Fill and backfill located below walkways and steps shall be constructed of structural fill soils meeting the requirements of Section 2.1.A.
 4. Drainage fill material shall be proof rolled to a uniform stable condition prior to placement of vapor retarder.
 5. Stone base course shall be compacted to 95% maximum dry density per ASTM D-1557.
- B. Backfill excavations as promptly as work permits, but not until completion of the following:
1. Acceptance of construction below finish grade including, where applicable, subdrainage damp proofing, waterproofing, and perimeter insulation.
 2. Concrete and masonry have cured 28 days and is adequately braced.
 3. Inspection, testing, approval, and recording locations of underground utilities.
 4. Removal of concrete formwork.
 5. Removal of trash and debris.
 6. Removing temporary shoring and bracing, and sheeting.
 7. Installing permanent or temporary horizontal bracing on horizontally supported walls.
- C. Ground surface preparation: Shall be in accordance with Section 3.2K.
1. When existing ground surface has density less than that specified under Section 3.3B for particular area classification, break up ground surface, pulverize, moisture condition to optimum moisture content, and compact to required depth and percentage of maximum dry density.

- D. Placement and Compaction: Place backfill and fill materials in layers not more than 8" in loose depth, for material compacted by heavy compaction equipment and not more than 4" in loose depth for material compacted by hand operated tampers.
1. Before compaction, moisten or aerate each layer as may be necessary to provide optimum moisture content. Compact each layer to required percentage of maximum dry density for each classification. Do not place backfill or fill material on surfaces that are muddy, frozen, or contain frost or ice.
 2. Place backfill and fill materials evenly adjacent to structures, to required elevations. Take care to prevent wedging action of backfill against structures by carrying material uniformly around structure to approximately same elevation in each lift.
 3. Structural fill shall extend a minimum of five (5) feet beyond building and road pavement limits and shall include the support slopes to their full width.
 4. Backfilling against pipe structures, whose joints involve the use of cement mortar or other concrete, or where buttresses are constructed, shall not be done until mortar has set at least 12 hours.
 5. Compaction over one foot above the pipe shall be done with approved mechanical tampers. Compaction density shall be as specified in Section 3.3.
- E. Utility trench backfill
1. Place and compact initial backfill of subbase material, free of particles larger than 1 inch, to a height of 12 inches over the utility pipe or conduit. Carefully compact material under pipe haunches and bring backfill evenly up on both sides and along the full length of utility piping or conduit to avoid damage or displacement of utility system.
 2. Coordinate backfilling with utilities testing.
 3. Provide 4-inch thick, concrete-base slab support for piping or conduit less than 30 inches below surface of roadways. After installing and testing, completely encase piping or conduit in a minimum of 4 inches of concrete before backfilling or placing roadway subbase.
 4. Fill voids with approved backfill materials while shoring, bracing, and sheeting is removed.
 5. Place and compact final backfill of satisfactory soil material to final subgrade.
 6. Install warning tape directly above utilities, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.5 ROUGH GRADING

- A. General: Uniformly grade areas within limits of grading under this section, including adjacent transition areas. Smooth finished surfaces with specified tolerances, compact with uniform levels or slopes between points where elevations are shown, or between such points and existing grades. In fill areas, sloped surfaces steeper than 5 horizontal to 1 vertical shall be benched so that fill materials will be placed on a level surface. All fill subgrades shall be observed by the Geotechnical Engineer.
- B. Grading Outside Building Lines: Grade areas adjacent to building lines to drain away from structures and to prevent ponding. Finish surfaces free from irregular surface changes, and as follows:
1. Lawn or Unpaved Areas: Finish areas to receive topsoil to within not more than 0.10' above or below required subgrade elevations.
 2. Walks: Shape surface or areas under walks to line, grade and cross section, with finish surface not more than .04' above or below required subgrade elevation.
 3. Pavements: Shape surface areas under pavement to line, grade and cross section, with finish surface not more than .04' for bituminous surfaces and .08' for stone surfaces, above or below required subgrade elevation.
- C. Grading Surface or Fill Under Building Slabs: Grade smooth and even, free of voids, compacted as specified, and to required elevation. Provide final grades within a tolerance of .02' when tested with a 10' straightedge.

3.6 BUILDING SLAB BASE COURSE

- A. General: Slab base course consists of placement of drainage fill or stone base course material, in layers of indicated thickness, over subgrade surface to support concrete building slabs.
- B. Placing: Place slab base course on prepared subgrade in layers of uniform thickness, conforming to indicate cross section and thickness. Maintain optimum moisture content for compacting material during placement operations.
 - 1. When a compacted drainage course is shown to be 6" thick or less, place material in a single layer. Where shown to be more than 6" thick, place material in equal layers, except no single layers more than 6" or less than 3" in thickness when compacted.
- C. Any ruts or soft yielding spots which may occur or any areas having inadequate compaction or deviations from the requirements set forth herein shall be corrected by removing and adding uniformly graded crushed stone or by loosening crushed gravel, reshaping and recompact. The subgrade shall have a uniform density throughout its entire depth and width and shall be approved by the A/E prior to pouring any concrete.
- D. Following this preparation, the subgrade shall be protected from damage as described below:
 - 1. The subgrade shall be protected from damage by heavy loads or equipment moving on tracks or cleats.
 - 2. The contractor shall at all times keep the subgrade drained.
 - 3. No concrete shall be deposited upon a frozen subgrade nor, until the subgrade has been approved by the A/E.
 - 4. Immediately in advance of placing concrete, the subgrade shall be sprinklered with as much water as it can readily absorb.

3.7 FINISH GRADING & PLACING TOPSOIL

- A. Refer to Specification Section 329200 – "Turf and Grasses"

3.8 MAINTENANCE

- A. Protection of graded areas: Protect newly graded areas from traffic and erosion. Keep free of trash and debris. Repair and re establish grades in settled, eroded and rutted areas to specified tolerances.
- B. Reconditioning compacted areas: Where completed compacted areas are disturbed by subsequent construction operations or adverse weather, scarify surface, reshape, and compact to required density prior to further construction.
- C. Restore areas previously occupied by stockpiled materials to match finished condition of the remainder of the work.

3.9 APPLICATION OF SOIL TREATMENT

- A. Refer to Section 313116 Termite control

3.10 DISPOSAL OF EXCESS AND WASTE MATERIALS

- A. Removal from Owner's Property: Remove waste materials including trash, debris, and unsuitable and excess excavated material, and dispose of off Owner's property.

3.11 FIELD QUALITY CONTROL – SOILS

- A. Quality Control Testing During Construction: Allow testing service to inspect and approve subgrades and fill layers before further construction work is performed.
 - 1. Perform field density tests in accordance with ASTM D 1556 (sand cone method) or ASTM D 2922 and D-3017(shallow depth nuclear method), as applicable.
 - 2. Paved Areas and Building Slab Subgrade: Make at least one field density test of subgrade for every 2,000 sq. ft. of paved area or building slab area, but in no case less than 3 tests. In each compacted fill layer, make one field density test for every 2,000 sq. ft. of overlaying building slab or paved area, but in no case less than 2 tests. Field density tests shall be made at all walkway entrances and ramps into the proposed building.
 - 3. Foundation Wall Backfill: Take enough field density tests to ensure backfill is being properly compacted.
 - 4. Utility Trench Backfill: Perform field density tests on a spot-check basis to assist the Contractor in determining if compaction is in accordance with the specifications.
 - 5. If in opinion of A/E, based on testing service reports and inspection, subgrade or fills which have been placed are below specified density, provide additional compaction and testing at no additional expense.
 - 6. Footing Subgrade: For each strata of soil on which footings will be placed, conduct at least one test to verify required design bearing capacities. Subsequent evaluation and approval of each footing subgrade should be performed by Geotechnical Testing Agency.
 - 7. Costs of testing and inspection shall be borne by the Contractor.

3.12 FIELD QUALITY CONTROL - SOIL TREATMENTS

- A. Pay costs for required testing of termite control materials. Samples shall be taken and analyzed by an independent testing laboratory.
- B. Sampling: Test one sample of working solution for each 10,000 square feet of area applied. Take samples from discharge end of spraying equipment for each batch mixed and applied if less than 10,000 square feet.
- C. Retreating: Retreat all areas if the test results average less than 90 percent of listed minimum concentration.

3.13 TESTING AND INSPECTION

- A. INSPECTION AGENCY: School District will employ an Independent Testing agency for purposes of inspecting and testing construction of embankments, fills, backfills, trenches, and subgrades and report to the A/E conformance in all particulars to specification requirements.
- B. Scheduling:
 - 1. Assign qualified personnel to be on site at all times when operations are scheduled.
 - 2. The Contractor should note that no earthwork operation shall be permitted in their absence.
- C. Responsibilities:
 - 1. Evaluation of subgrade preparation and suitability.
 - 2. Moisture content and field density tests on all layers of fill and backfill material placed.

3. Evaluation of degree of compaction attained for all fill and backfill material placed.
4. Testing and evaluation of borrow material.
5. Sources of borrow and of select fill.
6. Footing subgrade suitability.
7. Inspection of installation of Subdrainage system.

D. Results of Tests:

1. Make results available to the Soils Engineer and A/E immediately upon completion of areas of layers.

E. Final Report: The Inspection Agency shall prepare a written report that summarizes the work inspected during the course of the project. A discussion of all deviations from the contract documents and specifications, with their related impact on the final construction, shall be described in detail. The engineer of record shall review this final report, and recommend corrective measures (as deemed necessary) that must be made prior to final acceptance of the work. Prior to final payment, a written report certifying that the work meets the requirements of the contract documents, specifications, and all governing agencies shall be prepared, submitted, and approved by the A/E.

END OF SECTION 312000