# SECTION 024119 - SELECTIVE DEMOLITION

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Demolition and removal of selected portions of building or structure.
2. Demolition and removal of selected site elements.
3. Salvage of existing items to be reused or recycled.

B. Related Requirements:

1. Section 011000 "Summary" for restrictions on the use of the premises, Owner-occupancy requirements, and phasing requirements.
2. Section 015639 "Temporary Tree and Plant Protection" for temporary protection of existing trees and plants that are affected by selective demolition.
3. Section 017300 "Execution" for cutting and patching procedures.
4. Section 311000 "Site Clearing" for site clearing and removal of above- and below-grade improvements.

### 1.3 DEFINITIONS

A. Remove: Detach items from existing construction and legally dispose of them off-site unless indicated to be removed and salvaged or removed and reinstalled.

B. Remove and Salvage: Carefully detach from existing construction, in a manner to prevent damage, and deliver to Owner ready for reuse.

C. Remove and Reinstall: Detach items from existing construction, prepare for reuse, and reinstall where indicated.

D. Existing to Remain: Existing items of construction that are not to be permanently removed and that are not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

### 1.4 MATERIALS OWNERSHIP

A. Unless otherwise indicated, demolition waste becomes property of Contractor.

B. Historic items, relics, antiques, and similar objects including, but not limited to, cornerstones and their contents, commemorative plaques and tablets, and other items of interest or value to Owner that may be uncovered during demolition remain the property of Owner.

1. Carefully salvage in a manner to prevent damage and promptly return to Owner.

## 1.5 PREINSTALLATION MEETINGS

A. Predemolition Conference: Conduct conference at Project site.

1. Inspect and discuss condition of construction to be selectively demolished.
2. Review structural load limitations of existing structure.
3. Review and finalize selective demolition schedule and verify availability of materials, demolition personnel, equipment, and facilities needed to make progress and avoid delays.
4. Review requirements of work performed by other trades that rely on substrates exposed by selective demolition operations.
5. Review areas where existing construction is to remain and requires protection.

## 1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: For refrigerant recovery technician.

B. Proposed Protection Measures: Submit report, including drawings, that indicates the measures proposed for protecting individuals and property, for environmental protection, for dust control and, for noise control. Indicate proposed locations and construction of barriers.

C. Schedule of Selective Demolition Activities: Indicate the following:

1. Detailed sequence of selective demolition and removal work, with starting and ending dates for each activity. Ensure Owner's on-site operations are uninterrupted.
2. Interruption of utility services. Indicate how long utility services will be interrupted.
3. Coordination for shutoff, capping, and continuation of utility services.
4. Use of elevator and stairs.
5. Coordination of Owner's continuing occupancy of portions of existing building and of Owner's partial occupancy of completed Work.

D. Inventory: Submit a list of items to be removed and salvaged and deliver to Owner prior to start of demolition.

E. Predemolition Photographs or Video: Submit before Work begins.

F. Statement of Refrigerant Recovery: Signed by refrigerant recovery technician responsible for recovering refrigerant, stating that all refrigerant that was present was recovered and that recovery was performed according to EPA regulations. Include name and address of technician and date refrigerant was recovered.

G. Warranties: Documentation indicated that existing warranties are still in effect after completion of selective demolition.

## 1.7 CLOSEOUT SUBMITTALS

A. Inventory: Submit a list of items that have been removed and salvaged.

B. Landfill Records: Indicate receipt and acceptance of hazardous wastes by a landfill facility licensed to accept hazardous wastes.

1.8 QUALITY ASSURANCE

A. Refrigerant Recovery Technician Qualifications: Certified by an EPA-approved certification program.

1.9 FIELD CONDITIONS

A. Owner will occupy portions of building immediately adjacent to selective demolition area. Conduct selective demolition so Owner's operations will not be disrupted.

B. Conditions existing at time of inspection for bidding purpose will be maintained by Owner as far as practical.

C. Notify Architect of discrepancies between existing conditions and Drawings before proceeding with selective demolition.

D. Hazardous Materials: It is not expected that hazardous materials will be encountered in the Work.

1. If suspected hazardous materials are encountered, do not disturb; immediately notify Architect and Owner. Hazardous materials will be removed by Owner under a separate contract.

E. Storage or sale of removed items or materials on-site is not permitted.

F. Utility Service: Maintain existing utilities indicated to remain in service and protect them against damage during selective demolition operations.

1. Maintain fire-protection facilities in service during selective demolition operations.

1.10 WARRANTY

A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces cut or damaged during selective demolition, by methods and with materials so as not to void existing warranties. Notify warrantor before proceeding.

B. Notify warrantor on completion of selective demolition, and obtain documentation verifying that existing system has been inspected and warranty remains in effect. Submit documentation at Project closeout.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Regulatory Requirements: Comply with governing EPA notification regulations before beginning selective demolition. Comply with hauling and disposal regulations of authorities having jurisdiction.

B. Standards: Comply with ANSI/ASSE A10.6 and NFPA 241.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify that utilities have been disconnected and capped before starting selective demolition operations.

B. Review record documents of existing construction provided by Owner. Owner does not guarantee that existing conditions are same as those indicated in record documents.

C. Survey existing conditions and correlate with requirements indicated to determine extent of selective demolition required.

D. When unanticipated mechanical, electrical, or structural elements that conflict with intended function or design are encountered, investigate and measure the nature and extent of conflict. Promptly submit a written report to Architect.

E. Perform an engineering survey of condition of building to determine whether removing any element might result in structural deficiency or unplanned collapse of any portion of structure or adjacent structures during selective building demolition operations.

1. Perform surveys as the Work progresses to detect hazards resulting from selective demolition activities.
2. Engage a professional engineer where Contractor's field personnel are unable to make adequate determination.

F. Survey of Existing Conditions: Record existing conditions by use of preconstruction photographs or preconstruction videotapes.

1. Comply with requirements specified in Section 013233 "Photographic Documentation."
2. Inventory and record the condition of items to be removed and salvaged. Provide photographs or video of conditions that might be misconstrued as damage caused by salvage operations.

3.2 UTILITY SERVICES AND MECHANICAL/ELECTRICAL SYSTEMS

A. Existing Services/Systems to Remain: Maintain services/systems indicated to remain and protect them against damage.

1. Comply with requirements for existing services/systems interruptions specified in Section 011000 "Summary."

B. Existing Services/Systems to Be Removed, Relocated, or Abandoned: Locate, identify, disconnect, and seal or cap off indicated utility services and mechanical/electrical systems serving areas to be selectively demolished.

1. Arrange to shut off indicated utilities with utility companies.
2. If services/systems are required to be removed, relocated, or abandoned, provide temporary services/systems that bypass area of selective demolition and that maintain continuity of services/systems to other parts of building.
3. Disconnect, demolish, and remove fire-suppression systems, plumbing, and HVAC systems, equipment, and components indicated to be removed.

a. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.

b. Piping to Be Abandoned in Place: Drain piping and cap or plug piping with same or compatible piping material.
c. Equipment to Be Removed: Disconnect and cap services and remove equipment.
d. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.
e. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.
f. Ducts to Be Removed: Remove portion of ducts indicated to be removed and plug remaining ducts with same or compatible ductwork material.
g. Ducts to Be Abandoned in Place: Cap or plug ducts with same or compatible ductwork material.

C. Refrigerant: Remove refrigerant from mechanical equipment to be selectively demolished according to 40 CFR 82 and regulations of authorities having jurisdiction.

## 3.3 PREPARATION

A. Site Access and Temporary Controls: Conduct selective demolition and debris-removal operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.

1. Comply with requirements for access and protection specified in Section 015000 "Temporary Facilities and Controls."

B. Temporary Facilities: Provide temporary barricades and other protection required to prevent injury to people and damage to adjacent buildings and facilities to remain.

1. Provide protection to ensure safe passage of people around selective demolition area and to and from occupied portions of building.
2. Provide temporary weather protection, during interval between selective demolition of existing construction on exterior surfaces and new construction, to prevent water leakage and damage to structure and interior areas.
3. Protect walls, ceilings, floors, and other existing finish work that are to remain or that are exposed during selective demolition operations.
4. Cover and protect furniture, furnishings, and equipment that have not been removed.
5. Comply with requirements for temporary enclosures, dust control, heating, and cooling specified in Section 015000 "Temporary Facilities and Controls."

C. Temporary Shoring: Provide and maintain shoring, bracing, and structural supports as required to preserve stability and prevent movement, settlement, or collapse of construction and finishes to remain, and to prevent unexpected or uncontrolled movement or collapse of construction being demolished.

1. Strengthen or add new supports when required during progress of selective demolition.

## 3.4 SELECTIVE DEMOLITION, GENERAL

A. General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:

1. Proceed with selective demolition systematically, from higher to lower level. Complete selective demolition operations above each floor or tier before disturbing supporting members on the next lower level.
2. Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping, to minimize disturbance of adjacent surfaces. Temporarily cover openings to remain.
3. Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.
4. Do not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain fire watch and portable fire-suppression devices during flame-cutting operations.
5. Maintain adequate ventilation when using cutting torches.
6. Remove decayed, vermin-infested, or otherwise dangerous or unsuitable materials and promptly dispose of off-site.
7. Remove structural framing members and lower to ground by method suitable to avoid free fall and to prevent ground impact or dust generation.
8. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.
9. Dispose of demolished items and materials promptly. Comply with requirements in Section 017419 "Construction Waste Management and Disposal."

B. Removed and Salvaged Items:

1. Clean salvaged items.
2. Pack or crate items after cleaning. Identify contents of containers.
3. Store items in a secure area until delivery to Owner.
4. Transport items to Owner's storage area designated by Owner.
5. Protect items from damage during transport and storage.

C. Removed and Reinstalled Items:

1. Clean and repair items to functional condition adequate for intended reuse.
2. Pack or crate items after cleaning and repairing. Identify contents of containers.
3. Protect items from damage during transport and storage.
4. Reinstall items in locations indicated. Comply with installation requirements for new materials and equipment. Provide connections, supports, and miscellaneous materials necessary to make item functional for use indicated.

D. Existing Items to Remain: Protect construction indicated to remain against damage and soiling during selective demolition. When permitted by Architect, items may be removed to a suitable, protected storage location during selective demolition and cleaned and reinstalled in their original locations after selective demolition operations are complete.

## 3.5 SELECTIVE DEMOLITION PROCEDURES FOR SPECIFIC MATERIALS

A. Concrete: Demolish in small sections. Using power-driven saw, cut concrete to a depth of at least 3/4 inch (19 mm) at junctures with construction to remain. Dislodge concrete from reinforcement at perimeter of areas being demolished, cut reinforcement, and then remove remainder of concrete. Neatly trim openings to dimensions indicated.

B. Concrete: Demolish in sections. Cut concrete full depth at junctures with construction to remain and at regular intervals using power-driven saw, then remove concrete between saw cuts.

C. Masonry: Demolish in small sections. Cut masonry at junctures with construction to remain, using power-driven saw, then remove masonry between saw cuts.

D. Concrete Slabs-on-Grade: Saw-cut perimeter of area to be demolished, then break up and remove.

E. Resilient Floor Coverings: Remove floor coverings and adhesive according to recommendations in RFCI's "Recommended Work Practices for the Removal of Resilient Floor Coverings."

F. Roofing: Remove no more existing roofing than what can be covered in one day by new roofing and so that building interior remains watertight and weathertight.

1. Remove existing roof membrane, flashings, copings, and roof accessories.
2. Remove existing roofing system down to substrate.

3.6 DISPOSAL OF DEMOLISHED MATERIALS

A. General: Except for items or materials indicated to be recycled, reused, salvaged, reinstalled, or otherwise indicated to remain Owner's property, remove demolished materials from Project site.

1. Do not allow demolished materials to accumulate on-site.
2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
3. Remove debris from elevated portions of building by chute, hoist, or other device that will convey debris to grade level in a controlled descent.
4. Comply with requirements specified in Section 017419 "Construction Waste Management and Disposal."

B. Burning: Do not burn demolished materials.

C. Disposal: Transport demolished materials off Owner's property and legally dispose of them.

3.7 CLEANING

A. Clean adjacent structures and improvements of dust, dirt, and debris caused by selective demolition operations. Return adjacent areas to condition existing before selective demolition operations began.

END OF SECTION 024119

# SECTION 033000 - CAST-IN-PLACE CONCRETE

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section includes cast-in-place concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes, associated with Phillip C. Showell Elementary School and Selbyville Middle School:

1. Footings.
2. Foundation walls.
3. Slabs-on-grade.

B. Related Sections:

1. Section 033300 "Architectural Concrete" for general building applications of specially finished formed concrete.
2. Section 035300 "Concrete Topping" for emery- and iron-aggregate concrete floor toppings.
3. Section 312000 "Earth Moving" for drainage fill under slabs-on-grade.
4. Section 321313 "Concrete Paving" for concrete pavement and walks.
5. Section 321316 "Decorative Concrete Paving" for decorative concrete pavement and walks.

### 1.3 DEFINITIONS

A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash and other pozzolans, ground granulated blast-furnace slag, and silica fume; subject to compliance with requirements.

### 1.4 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Design Mixtures: For each concrete mixture. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

1. Indicate amounts of mixing water to be withheld for later addition at Project site.

C. Steel Reinforcement Shop Drawings: Placing drawings that detail fabrication, bending, and placement. Include bar sizes, lengths, material, grade, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, splices and laps, mechanical connections, tie spacing, hoop spacing, and supports for concrete reinforcement.

D. Formwork Shop Drawings: Prepared by or under the supervision of a qualified professional engineer detailing fabrication, assembly, and support of formwork.

1. Shoring and Reshoring: Indicate proposed schedule and sequence of stripping formwork, shoring removal, and reshoring installation and removal.

E. Construction Joint Layout: Indicate proposed construction joints required to construct the structure.

1. Location of construction joints is subject to approval of the Architect.

F. Samples: For waterstops, vapor retarder.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer, manufacturer, testing agency.

B. Welding certificates.

C. Material Certificates: For each of the following, signed by manufacturers:

1. Cementitious materials.
2. Admixtures.
3. Form materials and form-release agents.
4. Steel reinforcement and accessories.
5. Fiber reinforcement.
6. Waterstops.
7. Curing compounds.
8. Floor and slab treatments.
9. Bonding agents.
10. Adhesives.
11. Vapor retarders.
12. Semirigid joint filler.
13. Joint-filler strips.
14. Repair materials.

D. Material Test Reports: For the following, from a qualified testing agency, indicating compliance with requirements:

1. Aggregates.

E. Floor surface flatness and levelness measurements indicating compliance with specified tolerances.

F. Field quality-control reports.

G. Minutes of preinstallation conference.

1.6 QUALITY ASSURANCE

A. Installer Qualifications: A qualified installer who employs on Project personnel qualified as ACI-certified Flatwork Technician and Finisher and a supervisor who is an ACI-certified Concrete Flatwork Technician.

B. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.

1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."

C. Testing Agency Qualifications: An independent agency, acceptable to authorities having jurisdiction, qualified according to ASTM C 1077 and ASTM E 329 for testing indicated.

1. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-1 or an equivalent certification program.
2. Personnel performing laboratory tests shall be ACI-certified Concrete Strength Testing Technician and Concrete Laboratory Testing Technician - Grade I. Testing Agency laboratory supervisor shall be an ACI-certified Concrete Laboratory Testing Technician - Grade II.

D. Source Limitations: Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant, obtain aggregate from single source, and obtain admixtures from single source from single manufacturer.

E. Welding Qualifications: Qualify procedures and personnel according to AWS D1.4/D 1.4M, "Structural Welding Code - Reinforcing Steel."

F. ACI Publications: Comply with the following unless modified by requirements in the Contract Documents:

1. ACI 301, "Specifications for Structural Concrete," Sections 1 through 5.
2. ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."

G. Concrete Testing Service: Engage a qualified independent testing agency to perform material evaluation tests and to design concrete mixtures.

H. Preinstallation Conference: Conduct conference at Project site.

1. Before submitting design mixtures, review concrete design mixture and examine procedures for ensuring quality of concrete materials. Require representatives of each entity directly concerned with cast-in-place concrete to attend, including the following:

a. Contractor's superintendent.
b. Independent testing agency responsible for concrete design mixtures.
c. Ready-mix concrete manufacturer.

d. Concrete subcontractor.
e. Special concrete finish subcontractor.

2. Review special inspection and testing and inspecting agency procedures for field quality control, concrete finishes and finishing, cold- and hot-weather concreting procedures, curing procedures, vapor-retarder installation, steel reinforcement installation, and concrete protection.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage.

B. Waterstops: Store waterstops under cover to protect from moisture, sunlight, dirt, oil, and other contaminants.

PART 2 - PRODUCTS

2.1 FORM-FACING MATERIALS

A. Smooth-Formed Finished Concrete: Form-facing panels that will provide continuous, true, and smooth concrete surfaces. Furnish in largest practicable sizes to minimize number of joints.

1. Plywood, metal, or other approved panel materials.
2. Exterior-grade plywood panels, suitable for concrete forms, complying with DOC PS 1, and as follows:

a. High-density overlay, Class 1 or better.
b. Medium-density overlay, Class 1 or better; mill-release agent treated and edge sealed.
c. Structural 1, B-B or better; mill oiled and edge sealed.
d. B-B (Concrete Form), Class 1 or better; mill oiled and edge sealed.

B. Rough-Formed Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.

C. Forms for Cylindrical Columns, Pedestals, and Supports: Metal, glass-fiber-reinforced plastic, paper, or fiber tubes that will produce surfaces with gradual or abrupt irregularities not exceeding specified formwork surface class. Provide units with sufficient wall thickness to resist plastic concrete loads without detrimental deformation.

D. Pan-Type Forms: Glass-fiber-reinforced plastic or formed steel, stiffened to resist plastic concrete loads without detrimental deformation.

E. Void Forms: Biodegradable paper surface, treated for moisture resistance, structurally sufficient to support weight of plastic concrete and other superimposed loads.

F. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch (19 by 19 mm), minimum.

G. Rustication Strips: Wood, metal, PVC, or rubber strips, kerfed for ease of form removal.

H. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces.

1. Formulate form-release agent with rust inhibitor for steel form-facing materials.

I. Form Ties: Factory-fabricated, removable or snap-off metal or glass-fiber-reinforced plastic form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.

1. Furnish units that will leave no corrodible metal closer than 1 inch (25 mm) to the plane of exposed concrete surface.
2. Furnish ties that, when removed, will leave holes no larger than 1 inch (25 mm) in diameter in concrete surface.
3. Furnish ties with integral water-barrier plates to walls indicated to receive dampproofing or waterproofing.

## 2.2 STEEL REINFORCEMENT

A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.

B. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), deformed.

C. Low-Alloy-Steel Reinforcing Bars: ASTM A 706/A 706M, deformed.

D. Steel Bar Mats: ASTM A 184/A 184M, fabricated from ASTM A 615/A 615M, Grade 60 (Grade 420), deformed bars, assembled with clips.

E. Plain-Steel Wire: ASTM A 82/A 82M, galvanized.

F. Deformed-Steel Wire: ASTM A 496/A 496M.

G. Plain-Steel Welded Wire Reinforcement: ASTM A 185/A 185M, plain, fabricated from as-drawn steel wire into flat sheets.

H. Deformed-Steel Welded Wire Reinforcement: ASTM A 497/A 497M, flat sheet.

## 2.3 REINFORCEMENT ACCESSORIES

A. Joint Dowel Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), plain-steel bars, cut true to length with ends square and free of burrs.

B. Epoxy-Coated Joint Dowel Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), plain-steel bars, ASTM A 775/A 775M epoxy coated.

C. Epoxy Repair Coating: Liquid, two-part, epoxy repair coating; compatible with epoxy coating on reinforcement and complying with ASTM A 775/A 775M.

D. Zinc Repair Material: ASTM A 780, zinc-based solder, paint containing zinc dust, or sprayed zinc.

E. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:

1. For concrete surfaces exposed to view where legs of wire bar supports contact forms, use CRSI Class 1 plastic-protected steel wire or CRSI Class 2 stainless-steel bar supports.
2. For epoxy-coated reinforcement, use epoxy-coated or other dielectric-polymer-coated wire bar supports.
3. For zinc-coated reinforcement, use galvanized wire or dielectric-polymer-coated wire bar supports.

## 2.4 CONCRETE MATERIALS

A. Cementitious Material: Use the following cementitious materials, of the same type, brand, and source, throughout Project:

1. Portland Cement: ASTM C 150, Type I,. Supplement with the following:

   a. Fly Ash: ASTM C 618, Class F or C.
   b. Ground Granulated Blast-Furnace Slag: ASTM C 989, Grade 100 or 120.

2. Blended Hydraulic Cement: ASTM C 595, Type IS, portland blast-furnace slag cement.

B. Silica Fume: ASTM C 1240, amorphous silica.

C. Normal-Weight Aggregates: ASTM C 33, coarse aggregate or better, graded. Provide aggregates from a single source.

1. Maximum Coarse-Aggregate Size: 3/4 inch (19 mm) nominal.
2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.

D. Lightweight Aggregate: ASTM C 330, 3/4-inch (19-mm) nominal maximum aggregate size.

E. Water: ASTM C 94/C 94M and potable.

## 2.5 ADMIXTURES

A. Air-Entraining Admixture: ASTM C 260.

B. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that will not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.

1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
2. Retarding Admixture: ASTM C 494/C 494M, Type B.

3. Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
4. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
5. High-Range, Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type G.
6. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.

## 2.6 WATERSTOPS

A. Self-Expanding Butyl Strip Waterstops: Manufactured rectangular or trapezoidal strip, butyl rubber with sodium bentonite or other hydrophilic polymers, for adhesive bonding to concrete, 3/4 by 1 inch (19 by 25 mm). Waterstop shall be accessory of bentonite waterproofing system manufacturer as required to maintain waterproofing warranty.

## 2.7 VAPOR RETARDERS

A. Bituminous Vapor Retarder: 110-mil- (2.8-mm-) thick, semiflexible, 7-ply sheet membrane consisting of reinforced core and carrier sheet with fortified asphalt layers, protective weathercoating, and removable plastic release liner. Furnish manufacturer's accessories including bonding asphalt, pointing mastics, and self-adhering joint tape.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. Meadows, W. R., Inc.; Premoulded Membrane Vapor Seal.

2. Water-Vapor Permeance: 0.00 grains/h x sq. ft. x inches Hg (0.00 ng/Pa x s x sq. m); ASTM E 154.
3. Tensile Strength: 140 lbf/inch (24.5 kN/m); ASTM E 154.
4. Puncture Resistance: 90 lbf (400N); ASTM E 154.

B. Granular Fill: Clean mixture of crushed stone or crushed or uncrushed gravel; ASTM D 448, Size 57, with 100 percent passing a 1-1/2-inch (37.5-mm) sieve and 0 to 5 percent passing a No. 8 (2.36-mm) sieve.

C. Fine-Graded Granular Material: Clean mixture of crushed stone, crushed gravel, and manufactured or natural sand; ASTM D 448, Size 10, with 100 percent passing a 3/8-inch (9.5-mm) sieve, 10 to 30 percent passing a No. 100 (0.15-mm) sieve, and at least 5 percent passing No. 200 (0.075-mm) sieve; complying with deleterious substance limits of ASTM C 33 for fine aggregates.

## 2.8 CURING MATERIALS

A. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. Axim Italcementi Group, Inc.; CATEXOL CimFilm.
   b. BASF Construction Chemicals - Building Systems; Confilm.

c. ChemMasters; SprayFilm.
d. Conspec by Dayton Superior; Aquafilm.
e. Dayton Superior Corporation; Sure Film (J-74).
f. Edoco by Dayton Superior; BurkeFilm.
g. Euclid Chemical Company (The), an RPM company; Eucobar.
h. Kaufman Products, Inc.; Vapor-Aid.
i. Lambert Corporation; LAMBCO Skin.
j. L&M Construction Chemicals, Inc.; E-CON.
k. Meadows, W. R., Inc.; EVAPRE.
l. Metalcrete Industries; Waterhold.
m. Nox-Crete Products Group; MONOFILM.
n. Sika Corporation; SikaFilm.
o. SpecChem, LLC; Spec Film.
p. Symons by Dayton Superior; Finishing Aid.
q. TK Products, Division of Sierra Corporation; TK-2120 TRI-FILM.
r. Unitex; PRO-FILM.
s. Vexcon Chemicals, Inc.; Certi-Vex Envio Set.

B. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. (305 g/sq. m) when dry.

C. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.

D. Water: Potable.

## 2.9 RELATED MATERIALS

A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber.

B. Bonding Agent: ASTM C 1059/C 1059M, Type II, non-redispersible, acrylic emulsion or styrene butadiene.

## 2.10 REPAIR MATERIALS

A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch (3.2 mm) and that can be feathered at edges to match adjacent floor elevations.

1. Cement Binder: ASTM C 150, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3.2 to 6 mm) or coarse sand as recommended by underlayment manufacturer.
4. Compressive Strength: Not less than 4100 psi (29 MPa) at 28 days when tested according to ASTM C 109/C 109M.

B. Repair Overlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/4 inch (6.4 mm) and that can be filled in over a scarified surface to match adjacent floor elevations.

1. Cement Binder: ASTM C 150, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
2. Primer: Product of topping manufacturer recommended for substrate, conditions, and application.
3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3.2 to 6 mm) or coarse sand as recommended by topping manufacturer.
4. Compressive Strength: Not less than 5000 psi (34.5 MPa) at 28 days when tested according to ASTM C 109/C 109M.

## 2.11 CONCRETE MIXTURES, GENERAL

A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 301.

1. Use a qualified independent testing agency for preparing and reporting proposed mixture designs based on laboratory trial mixtures.

B. Cementitious Materials: Use fly ash, pozzolan, ground granulated blast-furnace slag, and silica fume as needed to reduce the total amount of portland cement, which would otherwise be used, by not less than 40 percent. Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:

1. Fly Ash: 25 percent.
2. Combined Fly Ash and Pozzolan: 25 percent.
3. Ground Granulated Blast-Furnace Slag: 50 percent.
4. Combined Fly Ash or Pozzolan and Ground Granulated Blast-Furnace Slag: 50 percent portland cement minimum, with fly ash or pozzolan not exceeding 25 percent.
5. Silica Fume: 10 percent.
6. Combined Fly Ash, Pozzolans, and Silica Fume: 35 percent with fly ash or pozzolans not exceeding 25 percent and silica fume not exceeding 10 percent.
7. Combined Fly Ash or Pozzolans, Ground Granulated Blast-Furnace Slag, and Silica Fume: 50 percent with fly ash or pozzolans not exceeding 25 percent and silica fume not exceeding 10 percent.

C. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.

D. Admixtures: Use admixtures according to manufacturer's written instructions.

1. Use water-reducing high-range water-reducing or plasticizing admixture in concrete, as required, for placement and workability.
2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
3. Use water-reducing admixture in pumped concrete, concrete for heavy-use industrial slabs and parking structure slabs, concrete required to be watertight, and concrete with a water-cementitious materials ratio below 0.50.

4. Use corrosion-inhibiting admixture in concrete mixtures where indicated.

E. Color Pigment: Add color pigment to concrete mixture according to manufacturer's written instructions and to result in hardened concrete color consistent with approved mockup.

## 2.12 CONCRETE MIXTURES FOR BUILDING ELEMENTS

A. Footings: Proportion normal-weight concrete mixture as follows:

1. Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
2. Maximum Water-Cementitious Materials Ratio: 0.45.
3. Slump Limit: 5 inches (125 mm), plus or minus 1 inch (25 mm).

B. Foundation Walls: Proportion normal-weight concrete mixture as follows:

1. Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
2. Maximum Water-Cementitious Materials Ratio: 0.45.
3. Slump Limit: 5 inches (125 mm), plus or minus 1 inch (25 mm).

C. Slabs-on-Grade: Proportion normal-weight concrete mixture as follows:

1. Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
2. Minimum Cementitious Materials Content: 520 lb/cu. yd. (309 kg/cu. m).
3. Slump Limit: 5 inches (125 mm), plus or minus 1 inch (25 mm).

D. Concrete Toppings: Proportion normal-weight concrete mixture as follows:

1. Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
2. Minimum Cementitious Materials Content: 470 lb/cu. yd. (279 kg/cu. m).
3. Slump Limit: 5 inches (125 mm), plus or minus 1 inch (25 mm).

## 2.13 FABRICATING REINFORCEMENT

A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

## 2.14 CONCRETE MIXING

A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94/C 94M, and furnish batch ticket information.

1. When air temperature is between 85 and 90 deg F (30 and 32 deg C), reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F (32 deg C), reduce mixing and delivery time to 60 minutes.

B. Project-Site Mixing: Measure, batch, and mix concrete materials and concrete according to ASTM C 94/C 94M. Mix concrete materials in appropriate drum-type batch machine mixer.

1. For mixer capacity of 1 cu. yd. (0.76 cu. m) or smaller, continue mixing at least 1-1/2 minutes, but not more than 5 minutes after ingredients are in mixer, before any part of batch is released.
2. For mixer capacity larger than 1 cu. yd. (0.76 cu. m), increase mixing time by 15 seconds for each additional 1 cu. yd. (0.76 cu. m).
3. Provide batch ticket for each batch discharged and used in the Work, indicating Project identification name and number, date, mixture type, mixture time, quantity, and amount of water added. Record approximate location of final deposit in structure.

## PART 3 - EXECUTION

### 3.1 FORMWORK

A. Design, erect, shore, brace, and maintain formwork, according to ACI 301, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads.

B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.

C. Construct forms tight enough to prevent loss of concrete mortar.

D. Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking plates where stripping may damage cast concrete surfaces. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical.

1. Install keyways, reglets, recesses, and the like, for easy removal.
2. Do not use rust-stained steel form-facing material.

E. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces. Provide and secure units to support screed strips; use strike-off templates or compacting-type screeds.

F. Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible. Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar. Locate temporary openings in forms at inconspicuous locations.

G. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work. Determine sizes and locations from trades providing such items.

H. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.

I. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.

J. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.

## 3.2 EMBEDDED ITEMS

A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.

1. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of AISC's "Code of Standard Practice for Steel Buildings and Bridges."
2. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.
3. Install dovetail anchor slots in concrete structures as indicated.

## 3.3 REMOVING AND REUSING FORMS

A. General: Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of concrete may be removed after cumulatively curing at not less than 50 deg F (10 deg C) for 24 hours after placing concrete. Concrete has to be hard enough to not be damaged by form-removal operations and curing and protection operations need to be maintained.

1. Leave formwork for beam soffits, joists, slabs, and other structural elements that supports weight of concrete in place until concrete has achieved at least 70 percent of its 28-day design compressive strength.
2. Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing shores.

B. Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-facing material will not be acceptable for exposed surfaces. Apply new form-release agent.

C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints. Align and secure joints to avoid offsets. Do not use patched forms for exposed concrete surfaces unless approved by Architect.

## 3.4 SHORES AND RESHORES

A. Comply with ACI 318 (ACI 318M) and ACI 301 for design, installation, and removal of shoring and reshoring.

1. Do not remove shoring or reshoring until measurement of slab tolerances is complete.

B. In multistory construction, extend shoring or reshoring over a sufficient number of stories to distribute loads in such a manner that no floor or member will be excessively loaded or will induce tensile stress in concrete members without sufficient steel reinforcement.

C. Plan sequence of removal of shores and reshore to avoid damage to concrete. Locate and provide adequate reshoring to support construction without excessive stress or deflection.

## 3.5 VAPOR RETARDERS

A. Sheet Vapor Retarders: Place, protect, and repair sheet vapor retarder according to ASTM E 1643 and manufacturer's written instructions.

1. Lap joints 6 inches (150 mm) and seal with manufacturer's recommended tape.

B. Bituminous Vapor Retarders: Place, protect, and repair bituminous vapor retarder according to manufacturer's written instructions.

## 3.6 STEEL REINFORCEMENT

A. General: Comply with CRSI's "Manual of Standard Practice" for placing reinforcement.

1. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.

B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials that would reduce bond to concrete.

C. Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcement with bar supports to maintain minimum concrete cover. Do not tack weld crossing reinforcing bars.

1. Weld reinforcing bars according to AWS D1.4/D 1.4M, where indicated.

D. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.

E. Install welded wire reinforcement in longest practicable lengths on bar supports spaced to minimize sagging. Lap edges and ends of adjoining sheets at least one mesh spacing. Offset laps of adjoining sheet widths to prevent continuous laps in either direction. Lace overlaps with wire.

F. Epoxy-Coated Reinforcement: Repair cut and damaged epoxy coatings with epoxy repair coating according to ASTM D 3963/D 3963M. Use epoxy-coated steel wire ties to fasten epoxy-coated steel reinforcement.

G. Zinc-Coated Reinforcement: Repair cut and damaged zinc coatings with zinc repair material according to ASTM A 780. Use galvanized steel wire ties to fasten zinc-coated steel reinforcement.

## 3.7 JOINTS

A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.

B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.

1. Place joints perpendicular to main reinforcement. Continue reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of strip placements of floors and slabs.

2. Form keyed joints as indicated. Embed keys at least 1-1/2 inches (38 mm) into concrete.
3. Locate joints for beams, slabs, joists, and girders in the middle third of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
4. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
5. Space vertical joints in walls as indicated. Locate joints beside piers integral with walls, near corners, and in concealed locations where possible.
6. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
7. Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.

C. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of concrete thickness as follows:

1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint to a radius of 1/8 inch (3.2 mm). Repeat grooving of contraction joints after applying surface finishes. Eliminate groover tool marks on concrete surfaces.
2. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch- (3.2-mm-) wide joints into concrete when cutting action will not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.

D. Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.

1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface unless otherwise indicated.
2. Terminate full-width joint-filler strips not less than 1/2 inch (13 mm) or more than 1 inch (25 mm) below finished concrete surface where joint sealants, specified in Section 079200 "Joint Sealants," are indicated.
3. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.

E. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-half of dowel length to prevent concrete bonding to one side of joint.

## 3.8 WATERSTOPS

A. Flexible Waterstops: Install in construction joints and at other joints indicated to form a continuous diaphragm. Install in longest lengths practicable. Support and protect exposed waterstops during progress of the Work. Field fabricate joints in waterstops according to manufacturer's written instructions.

B. Self-Expanding Strip Waterstops: Install in construction joints and at other locations indicated, according to manufacturer's written instructions, adhesive bonding, mechanically fastening, and firmly pressing into place. Install in longest lengths practicable.

## 3.9 CONCRETE PLACEMENT

A. Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections have been performed.

B. Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect.

C. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301.

1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.

D. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete will be placed on concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as indicated. Deposit concrete to avoid segregation.

1. Deposit concrete in horizontal layers of depth to not exceed formwork design pressures and in a manner to avoid inclined construction joints.
2. Consolidate placed concrete with mechanical vibrating equipment according to ACI 301.
3. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches (150 mm) into preceding layer. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.

E. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.

1. Consolidate concrete during placement operations so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
2. Maintain reinforcement in position on chairs during concrete placement.
3. Screed slab surfaces with a straightedge and strike off to correct elevations.
4. Slope surfaces uniformly to drains where required.
5. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface. Do not further disturb slab surfaces before starting finishing operations.

F. Cold-Weather Placement: Comply with ACI 306.1 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.

1. When average high and low temperature is expected to fall below 40 deg F (4.4 deg C) for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301.
2. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.

3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.

G. Hot-Weather Placement: Comply with ACI 301 and as follows:

1. Maintain concrete temperature below 90 deg F (32 deg C) at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

## 3.10 FINISHING FORMED SURFACES

A. Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defects repaired and patched. Remove fins and other projections that exceed specified limits on formed-surface irregularities.

1. Apply to concrete surfaces not exposed to public view.

B. Smooth-Formed Finish: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch tie holes and defects. Remove fins and other projections that exceed specified limits on formed-surface irregularities.

1. Apply to concrete surfaces exposed to public view.

C. Rubbed Finish: Apply the following to smooth-formed finished as-cast concrete where indicated:

1. Smooth-Rubbed Finish: Not later than one day after form removal, moisten concrete surfaces and rub with carborundum brick or another abrasive until producing a uniform color and texture. Do not apply cement grout other than that created by the rubbing process.
2. Grout-Cleaned Finish: Wet concrete surfaces and apply grout of a consistency of thick paint to coat surfaces and fill small holes. Mix one part portland cement to one and one-half parts fine sand with a 1:1 mixture of bonding admixture and water. Add white portland cement in amounts determined by trial patches so color of dry grout will match adjacent surfaces. Scrub grout into voids and remove excess grout. When grout whitens, rub surface with clean burlap and keep surface damp by fog spray for at least 36 hours.
3. Cork-Floated Finish: Wet concrete surfaces and apply a stiff grout. Mix one part portland cement and one part fine sand with a 1:1 mixture of bonding agent and water. Add white portland cement in amounts determined by trial patches so color of dry grout will match adjacent surfaces. Compress grout into voids by grinding surface. In a swirling motion, finish surface with a cork float.

D. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

## 3.11 FINISHING FLOORS AND SLABS

A. General: Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.

B. Scratch Finish: While still plastic, texture concrete surface that has been screeded and bull-floated or darbied. Use stiff brushes, brooms, or rakes to produce a profile amplitude of 1/4 inch (6 mm) in one direction.

1. Apply scratch finish to surfaces indicated and to receive concrete floor toppings to receive mortar setting beds for bonded cementitious floor finishes.

C. Float Finish: Consolidate surface with power-driven floats or by hand floating if area is small or inaccessible to power driven floats. Restraighten, cut down high spots, and fill low spots. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture.

1. Apply float finish to surfaces indicated to receive trowel finish and to be covered with fluid-applied or sheet waterproofing, built-up or membrane roofing, or sand-bed terrazzo.

D. Trowel Finish: After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.

1. Apply a trowel finish to surfaces indicated to be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin-film-finish coating system.

## 3.12 MISCELLANEOUS CONCRETE ITEMS

A. Filling In: Fill in holes and openings left in concrete structures after work of other trades is in place unless otherwise indicated. Mix, place, and cure concrete, as specified, to blend with in-place construction. Provide other miscellaneous concrete filling indicated or required to complete the Work.

B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.

C. Equipment Bases and Foundations: Provide machine and equipment bases and foundations as shown on Drawings. Set anchor bolts for machines and equipment at correct elevations, complying with diagrams or templates from manufacturer furnishing machines and equipment.

D. Steel Pan Stairs: Provide concrete fill for steel pan stair treads, landings, and associated items. Cast-in inserts and accessories as shown on Drawings. Screed, tamp, and trowel finish concrete surfaces.

3.13 CONCRETE PROTECTING AND CURING

A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and ACI 301 for hot-weather protection during curing.

B. Evaporation Retarder: Apply evaporation retarder to unformed concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h (1 kg/sq. m x h) before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.

C. Formed Surfaces: Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces. If forms remain during curing period, moist cure after loosening forms. If removing forms before end of curing period, continue curing for the remainder of the curing period.

D. Unformed Surfaces: Begin curing immediately after finishing concrete. Cure unformed surfaces, including floors and slabs, concrete floor toppings, and other surfaces.

E. Cure concrete according to ACI 308.1, by one or a combination of the following methods:

1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:

   a. Water.
   b. Continuous water-fog spray.
   c. Absorptive cover, water saturated, and kept continuously wet. Cover concrete surfaces and edges with 12-inch (300-mm) lap over adjacent absorptive covers.

2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches (300 mm), and sealed by waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period using cover material and waterproof tape.

   a. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive floor coverings.
   b. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive penetrating liquid floor treatments.
   c. Cure concrete surfaces to receive floor coverings with either a moisture-retaining cover or a curing compound that the manufacturer certifies will not interfere with bonding of floor covering used on Project.

3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.

   a. Removal: After curing period has elapsed, remove curing compound without damaging concrete surfaces by method recommended by curing compound

manufacturer unless manufacturer certifies curing compound will not interfere with bonding of floor covering used on Project.

4. Curing and Sealing Compound: Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Repeat process 24 hours later and apply a second coat. Maintain continuity of coating and repair damage during curing period.

## 3.14 JOINT FILLING

A. Prepare, clean, and install joint filler according to manufacturer's written instructions.

1. Defer joint filling until concrete has aged at least one month(s). Do not fill joints until construction traffic has permanently ceased.

B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joint clean and dry.

C. Install semirigid joint filler full depth in saw-cut joints and at least 2 inches (50 mm) deep in formed joints. Overfill joint and trim joint filler flush with top of joint after hardening.

## 3.15 CONCRETE SURFACE REPAIRS

A. Defective Concrete: Repair and patch defective areas when approved by Architect. Remove and replace concrete that cannot be repaired and patched to Architect's approval.

B. Patching Mortar: Mix dry-pack patching mortar, consisting of one part portland cement to two and one-half parts fine aggregate passing a No. 16 (1.18-mm) sieve, using only enough water for handling and placing.

C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.

1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch (13 mm) in any dimension to solid concrete. Limit cut depth to 3/4 inch (19 mm). Make edges of cuts perpendicular to concrete surface. Clean, dampen with water, and brush-coat holes and voids with bonding agent. Fill and compact with patching mortar before bonding agent has dried. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.
2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement so that, when dry, patching mortar will match surrounding color. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching. Compact mortar in place and strike off slightly higher than surrounding surface.
3. Repair defects on concealed formed surfaces that affect concrete's durability and structural performance as determined by Architect.

D. Repairing Unformed Surfaces: Test unformed surfaces, such as floors and slabs, for finish and verify surface tolerances specified for each surface. Correct low and high areas. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.

1. Repair finished surfaces containing defects. Surface defects include spalls, popouts, honeycombs, rock pockets, crazing and cracks in excess of 0.01 inch (0.25 mm) wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
2. After concrete has cured at least 14 days, correct high areas by grinding.
3. Correct localized low areas during or immediately after completing surface finishing operations by cutting out low areas and replacing with patching mortar. Finish repaired areas to blend into adjacent concrete.
4. Correct other low areas scheduled to receive floor coverings with a repair underlayment. Prepare, mix, and apply repair underlayment and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface. Feather edges to match adjacent floor elevations.
5. Correct other low areas scheduled to remain exposed with a repair topping. Cut out low areas to ensure a minimum repair topping depth of 1/4 inch (6 mm) to match adjacent floor elevations. Prepare, mix, and apply repair topping and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
6. Repair defective areas, except random cracks and single holes 1 inch (25 mm) or less in diameter, by cutting out and replacing with fresh concrete. Remove defective areas with clean, square cuts and expose steel reinforcement with at least a 3/4-inch (19-mm) clearance all around. Dampen concrete surfaces in contact with patching concrete and apply bonding agent. Mix patching concrete of same materials and mixture as original concrete except without coarse aggregate. Place, compact, and finish to blend with adjacent finished concrete. Cure in same manner as adjacent concrete.
7. Repair random cracks and single holes 1 inch (25 mm) or less in diameter with patching mortar. Groove top of cracks and cut out holes to sound concrete and clean off dust, dirt, and loose particles. Dampen cleaned concrete surfaces and apply bonding agent. Place patching mortar before bonding agent has dried. Compact patching mortar and finish to match adjacent concrete. Keep patched area continuously moist for at least 72 hours.

E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.

F. Repair materials and installation not specified above may be used, subject to Architect's approval.

## 3.16 FIELD QUALITY CONTROL

A. Testing and Inspecting: Owner will engage a qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.

B. Testing and Inspecting: Engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports.

C. Inspections:

1. Steel reinforcement placement.
2. Steel reinforcement welding.
3. Headed bolts and studs.
4. Verification of use of required design mixture.
5. Concrete placement, including conveying and depositing.
6. Curing procedures and maintenance of curing temperature.
7. Verification of concrete strength before removal of shores and forms from beams and slabs.

D. Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:

1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd. (4 cu. m), but less than 25 cu. yd. (19 cu. m), plus one set for each additional 50 cu. yd. (38 cu. m) or fraction thereof.
2. Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. (76 cu. m) or fraction thereof of each concrete mixture placed each day.

    a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.

3. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
4. Air Content: ASTM C 231, pressure method, for normal-weight concrete; ASTM C 173/C 173M, volumetric method, for structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
5. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F (4.4 deg C) and below and when 80 deg F (27 deg C) and above, and one test for each composite sample.
6. Unit Weight: ASTM C 567, fresh unit weight of structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
7. Compression Test Specimens: ASTM C 31/C 31M.

    a. Cast and laboratory cure two sets of two standard cylinder specimens for each composite sample.
    b. Cast and field cure one set of two standard cylinder specimens for each composite sample.

8. Compressive-Strength Tests: ASTM C 39/C 39M; test one set of two laboratory-cured specimens at 7 days and one set of two specimens at 28 days.

    a. Test one set of two field-cured specimens at 7 days and one set of two specimens at 28 days.
    b. A compressive-strength test shall be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.

9. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
10. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi (3.4 MPa).
11. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
12. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
13. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42/C 42M or by other methods as directed by Architect.
14. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
15. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.

## 3.17 PROTECTION OF LIQUID FLOOR TREATMENTS

A. Protect liquid floor treatment from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by liquid floor treatments installer.

END OF SECTION 033000

# SECTION 042000 - UNIT MASONRY

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Concrete masonry units.
2. Decorative concrete masonry units.
3. Face brick.
4. Mortar and grout.
5. Steel reinforcing bars.
6. Masonry joint reinforcement.
7. Ties and anchors.
8. Embedded flashing.
9. Miscellaneous masonry accessories.
10. Masonry-cell insulation.

B. Related Sections:

1. Section 055000 "Metal Fabrications" for furnishing steel lintels for unit masonry.
2. Section 076200 "Sheet Metal Flashing and Trim" for exposed sheet metal flashing and for furnishing manufactured reglets installed in masonry joints.

### 1.3 DEFINITIONS

A. CMU(s): Concrete masonry unit(s).

B. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

### 1.4 PERFORMANCE REQUIREMENTS

A. Provide structural unit masonry that develops indicated net-area compressive strengths at 28 days.

1. Determine net-area compressive strength of masonry from average net-area compressive strengths of masonry units and mortar types (unit-strength method) according to Tables 1 and 2 in ACI 530.1/ASCE 6/TMS 602.

### 1.5 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: For the following:

1. Masonry Units: Show sizes, profiles, coursing, and locations of special shapes.
2. Reinforcing Steel: Detail bending and placement of unit masonry reinforcing bars. Comply with ACI 315, "Details and Detailing of Concrete Reinforcement." Show elevations of reinforced walls.
3. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.

C. Samples for Initial Selection:

1. Colored mortar.

D. Samples for Verification: For each type and color of the following:

1. Decorative CMUs.
2. Face brick, in the form of straps of five or more bricks.
3. Pigmented and colored-aggregate mortar. Make Samples using same sand and mortar ingredients to be used on Project.
4. Weep holes and vents.
5. Accessories embedded in masonry.

1.6 INFORMATIONAL SUBMITTALS

A. List of Materials Used in Constructing Mockups: List generic product names together with manufacturers, manufacturers' product names, model numbers, lot numbers, batch numbers, source of supply, and other information as required to identify materials used. Include mix proportions for mortar and grout and source of aggregates.

1. Submittal is for information only. Neither receipt of list nor approval of mockup constitutes approval of deviations from the Contract Documents unless such deviations are specifically brought to the attention of Architect and approved in writing.

B. Qualification Data: For testing agency.

C. Material Certificates: For each type and size of the following:

1. Masonry units.

a. Include data on material properties.
b. For brick, include size-variation data verifying that actual range of sizes falls within specified tolerances.
c. For exposed brick, include test report for efflorescence according to ASTM C 67.
d. For surface-coated brick, include test report for durability of surface appearance after 50 cycles of freezing and thawing per ASTM C 67.
e. For masonry units used in structural masonry, include data and calculations establishing average net-area compressive strength of units.

2. Cementitious materials. Include brand, type, and name of manufacturer.
3. Preblended, dry mortar mixes. Include description of type and proportions of ingredients.
4. Grout mixes. Include description of type and proportions of ingredients.
5. Reinforcing bars.
6. Joint reinforcement.
7. Anchors, ties, and metal accessories.

D. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.

1. Include test reports for mortar mixes required to comply with property specification. Test according to ASTM C 109/C 109M for compressive strength, ASTM C 1506 for water retention, and ASTM C 91 for air content.
2. Include test reports, according to ASTM C 1019, for grout mixes required to comply with compressive strength requirement.

E. Statement of Compressive Strength of Masonry: For each combination of masonry unit type and mortar type, provide statement of average net-area compressive strength of masonry units, mortar type, and resulting net-area compressive strength of masonry determined according to Tables 1 and 2 in ACI 530.1/ASCE 6/TMS 602.

F. Cold-Weather and Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with requirements.

## 1.7 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM C 1093 for testing indicated.

B. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, from single source from single manufacturer for each product required.

C. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from single manufacturer for each cementitious component and from single source or producer for each aggregate.

D. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Build mockup of typical wall area as shown on Drawings.
2. Build mockups for typical exterior wall in sizes approximately 48 inches (1200 mm) long by 60 inches (1500 mm) high by full thickness, including face and backup wythes and accessories.

    a. Include a sealant-filled joint at least 16 inches (400 mm) long in each mockup.
    b. Include lower corner of window opening at upper corner of exterior wall mockup. Make opening approximately 12 inches (300 mm) wide by 16 inches (400 mm) high.
    c. Include through-wall flashing installed for a 24-inch (600-mm) length in corner of exterior wall mockup approximately 16 inches (400 mm) down from top of mockup, with a 12-inch (300-mm) length of flashing left exposed to view (omit masonry above half of flashing).
    d. Include insulating air barrier, veneer anchors, flashing, cavity drainage material, and weep holes in exterior masonry-veneer wall mockup.

3. Where masonry is to match existing, erect mockups adjacent and parallel to existing surface.
4. Clean one-half of exposed faces of mockups with masonry cleaner as indicated.
5. Protect accepted mockups from the elements with weather-resistant membrane.
6. Approval of mockups is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; and aesthetic qualities of workmanship.

    a. Approval of mockups is also for other material and construction qualities specifically approved by Architect in writing.

b. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless such deviations are specifically approved by Architect in writing.

7. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

a. At the conclusion of the Work and upon approval of Owner, Architect, and Construction Manager, remove mockups that are not part of the completed Work.

E. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Section 013100 "Project Management and Coordination."

1.8 DELIVERY, STORAGE, AND HANDLING

A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.

B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.

C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.

D. Deliver preblended, dry mortar mix in moisture-resistant containers designed for use with dispensing silos. Store preblended, dry mortar mix in delivery containers on elevated platforms, under cover, and in a dry location or in covered weatherproof dispensing silos.

E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.9 PROJECT CONDITIONS

A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.

1. Extend cover a minimum of 24 inches (600 mm) down both sides of walls and hold cover securely in place.
2. Where one wythe of multiwythe masonry walls is completed in advance of other wythes, secure cover a minimum of 24 inches (600 mm) down face next to unconstructed wythe and hold cover in place.

B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least three days after building masonry walls or columns.

C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.

1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
2. Protect sills, ledges, and projections from mortar droppings.

3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.

D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F (4 deg C) and higher and will remain so until masonry has dried, but not less than seven days after completing cleaning.

E. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

## PART 2 - PRODUCTS

### 2.1 MASONRY UNITS, GENERAL

A. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated in the standard. Do not use units where such defects will be exposed in the completed Work.

B. Fire-Resistance Ratings: Where indicated, provide units that comply with requirements for fire-resistance ratings indicated as determined by testing according to ASTM E 119, by equivalent masonry thickness, or by other means, as acceptable to authorities having jurisdiction.

### 2.2 CONCRETE MASONRY UNITS

A. Shapes: Provide shapes indicated and as follows, with exposed surfaces matching exposed faces of adjacent units unless otherwise indicated.

1. Provide special shapes for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
2. Provide bullnose units for outside corners unless otherwise indicated.

B. CMUs: ASTM C 90.

1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 1900 psi (14.8 MPa).
2. Density Classification: Normal weight unless otherwise indicated.
3. Size (Width): Manufactured to dimensions 3/8 inch less than nominal dimensions.
4. Exposed Faces: Provide color and texture matching the range represented by Architect's sample.

C. Decorative CMUs: ASTM C 90.

1. Products: Subject to compliance with requirements, provide one of the following:

a. <**Insert, in separate subparagraphs, manufacturer's name; product name or designation**>.

2. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 1900 psi (14.8 MPa).
3. Density Classification: Normal weight.
4. Size (Width): Manufactured to dimensions specified in "CMUs" Paragraph.
5. Pattern and Texture:

    a. Standard pattern, split-face finish. Match existing masonry.

6. Colors: Match existing masonry.
7. Special Aggregate: Provide units made with aggregate matching aggregate in existing masonry.

2.3 CONCRETE LINTELS

A. General: Provide one of the following:

B. Concrete Lintels: ASTM C 1623, matching CMUs in color, texture, and density classification; and with reinforcing bars indicated. Provide lintels with net-area compressive strength not less than CMUs.

C. Concrete Lintels: Precast or formed-in-place concrete lintels complying with requirements in Section 033000 "Cast-in-Place Concrete," and with reinforcing bars indicated.

2.4 BRICK

A. General: Provide shapes indicated and as follows, with exposed surfaces matching finish and color of exposed faces of adjacent units:

1. For ends of sills and caps and for similar applications that would otherwise expose unfinished brick surfaces, provide units without cores or frogs and with exposed surfaces finished.
2. Provide special shapes for applications where stretcher units cannot accommodate special conditions, including those at corners, movement joints, bond beams, sashes, and lintels.
3. Provide special shapes for applications requiring brick of size, form, color, and texture on exposed surfaces that cannot be produced by sawing.
4. Provide special shapes for applications where shapes produced by sawing would result in sawed surfaces being exposed to view.

B. Face Brick: Facing brick complying with ASTM C 216.

1. Products: Subject to compliance with requirements, provide one of the following:

    a. BRK-1 (Selbyville Middle School) Basis of Design: Belden; SunGlo Velour A, Modular.

        1) Belden.
        2) Glen Gery.

    b. BRK-2 (Selbyville Middle School) Basis-of-Design: Belden; No. 8533A, Modular.

        1) Belden.
        2) Glen Gery.

    c. BRK-3 (Phillip C. Showell) Basis-of-Design: Belden; Colony Blend A, Modular.

        1) Glen Gery.

2. Grade: SW.
3. Type: FBS.
4. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 3000 psi (34.13 MPa).
5. Initial Rate of Absorption: Less than 30 g/30 sq. in. (30 g/194 sq. cm) per minute when tested per ASTM C 67.
6. Efflorescence: Provide brick that has been tested according to ASTM C 67 and is rated "not effloresced."
7. Size (Actual Dimensions): 3-5/8 inches (92 mm) wide by 2-1/4 inches (57 mm) high by 7-5/8 inches (194 mm) long.
8. Application: Use where brick is exposed unless otherwise indicated.
9. Where shown to "match existing," provide face brick matching color range, texture, and size of existing adjacent brickwork.
10. Color and Texture: Match existing masonry.

C. Glazed Face Brick (Selbyville Middle School): single-fired glazed brick complying with ASTM C 1405, Division Solid;.

1. Products: Subject to compliance with requirements, provide one of the following:

   a. Glen Gery.
   b. Belden Brick.
   c. Basis-of-Design: Elgin Butler; Quik-Base Economy Series #2100A Evergreen.

2. ASTM C 1405 Class: Exterior.
3. ASTM C 1405 Grade: S (Select).
4. Size (Actual Dimensions): 3-5/8 inches (92 mm) wide by 2-1/4 inches (57 mm) high by7-5/8 inches (194 mm) long.
5. Provide Type I (single-faced units) where only one finished face is exposed when units are installed, and Type II (double-faced units) where two opposite finished faces are exposed when units are installed.
6. Application: Use where indicated.
7. Colors: Match existing masonry.
8. Where shown to "match existing," provide glazed brick matching color range, texture, and size of existing adjacent brickwork.

## 2.5 MORTAR AND GROUT MATERIALS

A. Portland Cement: ASTM C 150, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.

B. Hydrated Lime: ASTM C 207, Type S.

C. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.

D. Masonry Cement: ASTM C 91.

1. Products: Subject to compliance with requirements, provide one of the following:

   a. Capital Materials Corporation.
   b. Cemex S.A.B. de C.V..
   c. Essroc, Italcementi Group.
   d. Holcim (US) Inc..

e. Lafarge North America Inc..
f. Lehigh Cement Company.
g. National Cement Company, Inc..

E. Mortar Pigments: Natural and synthetic iron oxides and chromium oxides, compounded for use in mortar mixes and complying with ASTM C 979. Use only pigments with a record of satisfactory performance in masonry mortar.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Davis Colors; True Tone Mortar Colors.
b. Lanxess Corporation; Bayferrox Iron Oxide Pigments.
c. Solomon Colors, Inc.; SGS Mortar Colors.

F. Colored Cement Product: Packaged blend made from portland cement and hydrated lime or masonry cement and mortar pigments, all complying with specified requirements, and containing no other ingredients.

1. Colored Portland Cement-Lime Mix:

a. Products: Subject to compliance with requirements, provide one of the following:

1) Capital Materials Corporation; Riverton Portland Cement Lime Custom Color.
2) Holcim (US) Inc.; Rainbow Mortamix Custom Color Cement/Lime.
3) Lafarge North America Inc.; Eaglebond Portland & Lime.
4) Lehigh Cement Company; Lehigh Custom Color Portland/Lime Cement.

2. Colored Masonry Cement:

a. Products: Subject to compliance with requirements, provide one of the following:

1) Capital Materials Corporation; Flamingo Color Masonry Cement.
2) Cemex S.A.B. de C.V.; Richcolor Masonry Cement.
3) Essroc, Italcementi Group; Brixment-in-Color.
4) Holcim (US) Inc.; Rainbow Mortamix Custom Color Masonry Cement.
5) Lafarge North America Inc.; U.S. Cement Custom Color Masonry Cement.
6) Lehigh Cement Company; Lehigh Custom Color Masonry Cement.
7) National Cement Company, Inc.; Coosa Masonry Cement.

3. Formulate blend as required to produce color indicated or, if not indicated, as selected from manufacturer's standard colors.
4. Pigments shall not exceed 10 percent of portland cement by weight.
5. Pigments shall not exceed 5 percent of masonry cement by weight.

G. Aggregate for Mortar: ASTM C 144.

1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.
2. For joints less than 1/4 inch (6 mm) thick, use aggregate graded with 100 percent passing the No. 16 (1.18-mm) sieve.
3. White-Mortar Aggregates: Natural white sand or crushed white stone.
4. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.

H. Aggregate for Grout: ASTM C 404.

I. Cold-Weather Admixture: Nonchloride, noncorrosive, accelerating admixture complying with ASTM C 494/C 494M, Type C, and recommended by manufacturer for use in masonry mortar of composition indicated.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Euclid Chemical Company (The); Accelguard 80.
b. Grace Construction Products, W. R. Grace & Co. - Conn.; Morset.
c. Sonneborn Products, BASF Aktiengesellschaft; Trimix-NCA.

J. Water-Repellent Admixture: Liquid water-repellent mortar admixture intended for use with CMUs containing integral water repellent by same manufacturer.

1. Products: Subject to compliance with requirements, provide one of the following:

a. ACM Chemistries; RainBloc for Mortar.
b. BASF Aktiengesellschaft; Rheopel Mortar Admixture.
c. Grace Construction Products, W. R. Grace & Co. - Conn.; Dry-Block Mortar Admixture.

K. Water: Potable.

## 2.6 REINFORCEMENT

A. Uncoated Steel Reinforcing Bars: ASTM A 615/A 615M or ASTM A 996/A 996M, Grade 60 (Grade 420).

B. Masonry Joint Reinforcement, General: ASTM A 951/A 951M.

1. Interior Walls: Hot-dip galvanized, carbon steel.
2. Exterior Walls: Hot-dip galvanized, carbon steel.
3. Wire Size for Side Rods: 0.148-inch (3.77-mm) diameter.
4. Wire Size for Cross Rods: 0.148-inch (3.77-mm) diameter.
5. Wire Size for Veneer Ties: 0.148-inch (3.77-mm) diameter.
6. Spacing of Cross Rods, Tabs, and Cross Ties: Not more than 16 inches (407 mm) o.c.
7. Provide in lengths of not less than 10 feet (3 m), with prefabricated corner and tee units.

C. Masonry Joint Reinforcement for Single-Wythe Masonry: Either ladder or truss type with single pair of side rods.

D. Masonry Joint Reinforcement for Multiwythe Masonry:

1. Adjustable (two-piece) type, either ladder or truss design, with one side rod at each face shell of backing wythe and with separate adjustable ties with pintle-and-eye connections having a maximum adjustment of 1-1/4 inches (32 mm). Size ties to extend at least halfway through facing wythe but with at least 5/8-inch (16-mm) cover on outside face.

## 2.7 TIES AND ANCHORS

A. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated.

1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A 82/A 82M; with ASTM A 153/A 153M, Class B-2 coating.

2. Galvanized Steel Sheet: ASTM A 653/A 653M, Commercial Steel, G60 (Z180) zinc coating.
3. Steel Sheet, Galvanized after Fabrication: ASTM A 1008/A 1008M, Commercial Steel, with ASTM A 153/A 153M, Class B coating.
4. Stainless-Steel Sheet: ASTM A 666, Type 304.
5. Stainless-Steel Bars: ASTM A 276 or ASTM a 666, Type 304.

B. Wire Ties, General: Unless otherwise indicated, size wire ties to extend at least halfway through veneer but with at least 5/8-inch (16-mm) cover on outside face. Outer ends of wires are bent 90 degrees and extend 2 inches (50 mm) parallel to face of veneer.

C. Individual Wire Ties: Rectangular units with closed ends and not less than 4 inches (100 mm) wide.

1. Z-shaped ties with ends bent 90 degrees to provide hooks not less than 2 inches (50 mm) long may be used for masonry constructed from solid units.
2. Where wythes are of different materials, use adjustable ties with pintle-and-eye connections having a maximum adjustment of 1-1/4 inches (32 mm).
3. Wire: Fabricate from 3/16-inch- (4.76-mm-) diameter, hot-dip galvanized steel wire.

D. Partition Top anchors: 0.105-inch- (2.66-mm-) thick metal plate with 3/8-inch- (9.5-mm-) diameter metal rod 6 inches (152 mm) long welded to plate and with closed-end plastic tube fitted over rod that allows rod to move in and out of tube. Fabricate from steel, hot-dip galvanized after fabrication.

E. Rigid Anchors: Fabricate from steel bars 1-1/2 inches (38 mm) wide by 1/4 inch (6.35 mm) thick by 24 inches (610 mm) long, with ends turned up 2 inches (51 mm) or with cross pins unless otherwise indicated.

1. Corrosion Protection: Hot-dip galvanized to comply with ASTM A 153/A 153M.

F. Adjustable Masonry-Veneer Anchors:

1. General: Provide anchors that allow vertical adjustment but resist tension and compression forces perpendicular to plane of wall, for attachment over sheathing to wood or metal studs, and as follows:

a. Structural Performance Characteristics: Capable of withstanding a 100-lbf (445-N) load in both tension and compression without deforming or developing play in excess of 0.05 inch (1.3 mm).

2. Wire Ties: Triangular-, rectangular-, or T-shaped wire ties fabricated from 0.187-inch- (4.76-mm-) diameter, hot-dip galvanized-steel wire unless otherwise indicated.

G. Anchor Bolts: Headed or L-shaped steel bolts complying with ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6); with ASTM A 563 (ASTM A 563M) hex nuts and, where indicated, flat washers; hot-dip galvanized to comply with ASTM A 153/A 153M, Class C; of dimensions indicated.

## 2.8 EMBEDDED FLASHING MATERIALS

A. Metal Flashing: Provide metal flashing complying with SMACNA's "Architectural Sheet Metal Manual" and as follows:

1. Copper: ASTM B 370, Temper H00, cold-rolled copper sheet, 16-oz./sq. ft. (4.9-kg/sq. m) weight or 0.0216 inch (0.55 mm) thick or ASTM B 370, Temper H01, high-yield copper sheet, 12-oz./sq. ft. (3.7-kg/sq. m) weight or 0.0162 inch (0.41 mm) thick.

2. Fabricate continuous flashings in sections 96 inches (2400 mm) long minimum, but not exceeding 12 feet (3.7 m). Provide splice plates at joints of formed, smooth metal flashing.
3. Fabricate through-wall metal flashing embedded in masonry from copper, with ribs at 3-inch (76-mm) intervals along length of flashing to provide an integral mortar bond.

    a. Products: Subject to compliance with requirements, provide one of the following:

        1) Cheney Flashing Company; Cheney 3-Way Flashing (Sawtooth).
        2) Keystone Flashing Company, Inc.; Keystone 3-Way Interlocking Thruwall Flashing.
        3) Sandell Manufacturing Co., Inc.; Mechanically Keyed Flashing.

4. Fabricate through-wall flashing with snaplock receiver on exterior face where indicated to receive counterflashing.
5. Fabricate through-wall flashing with drip edge unless otherwise indicated. Fabricate by extending flashing 1/2 inch (13 mm) out from wall, with outer edge bent down 30 degrees and hemmed.
6. Fabricate metal drip edges for ribbed metal flashing from plain metal flashing of same metal as ribbed flashing and extending at least 3 inches (76 mm) into wall with hemmed inner edge to receive ribbed flashing and form a hooked seam. Form hem on upper surface of metal so that completed seam will shed water.
7. Metal Drip Edge: Fabricate from stainless steel. Extend at least 3 inches (76 mm) into wall and 1/2 inch (13 mm) out from wall, with outer edge bent down 30 degrees and hemmed.
8. Metal Expansion-Joint Strips: Fabricate from copper to shapes indicated.

B. Flexible Flashing: Use the following unless otherwise indicated:

1. Copper-Laminated Flashing: 5-oz./sq. ft. (1.5-kg/sq. m) copper sheet bonded between 2 layers of glass-fiber cloth. Use only where flashing is fully concealed in masonry.

    a. Products: Subject to compliance with requirements, provide one of the following:

        1) Advanced Building Products Inc.; Copper Sealtite 2000.
        2) Hohmann & Barnard, Inc.; H & B Copper-Tuff Flashing.
        3) Sandell Manufacturing Co., Inc.; Copper Fabric NA Flashing.
        4) York Manufacturing, Inc.; Multi-Flash 500.

    b. Thickness: 5oz minimum.

C. Application: Unless otherwise indicated, use the following:

1. Where flashing is indicated to receive counterflashing, use metal flashing.
2. Where flashing is indicated to be turned down at or beyond the wall face, use metal flashing.
3. Where flashing is partly exposed and is indicated to terminate at the wall face, use metal flashing or flexible flashing with a metal drip edge.

D. Solder and Sealants for Sheet Metal Flashings:

1. Solder for Copper: ASTM B 32, Grade Sn50, 50 percent tin and 50 percent lead.
2. Elastomeric Sealant: ASTM C 920, chemically curing silicone sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.

E. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.

2.9 MISCELLANEOUS MASONRY ACCESSORIES

A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene or urethane.

B. Preformed Control-Joint Gaskets: Made from styrene-butadiene-rubber compound, complying with ASTM D 2000, Designation M2AA-805 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.

C. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D 226, Type I (No. 15 asphalt felt).

D. Weep/Vent Products: Use the following unless otherwise indicated:

1. Cellular Plastic Weep/Vent: One-piece, flexible extrusion made from UV-resistant polypropylene copolymer, full height and width of head joint and depth 1/8 inch (3 mm) less than depth of outer wythe, in color selected from manufacturer's standard.

a. Products: Subject to compliance with requirements, provide one of the following:

1) Advanced Building Products Inc.; Mortar Maze weep vent.
2) Blok-Lok Limited; Cell-Vent.
3) Dayton Superior Corporation, Dur-O-Wal Division; Cell Vents.
4) Heckmann Building Products Inc.; No. 85 Cell Vent.
5) Hohmann & Barnard, Inc.; Quadro-Vent.
6) Wire-Bond; Cell Vent.

E. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Advanced Building Products Inc.; Mortairvent CW.
b. Keene Building Products; Cav-air-ator.

2. Provide one of the following configurations:

a. Sheets or strips full depth of cavity and installed to full height of cavity.
b. Sheets or strips not less than 3/4 inch (19 mm) thick and installed to full height of cavity with additional strips 4 inches (100 mm) high at weep holes and thick enough to fill entire depth of cavity and prevent weep holes from clogging with mortar.

F. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells and hold reinforcing bars in center of cells. Units are formed from 0.148-inch (3.77-mm) steel wire, hot-dip galvanized after fabrication. Provide units designed for number of bars indicated.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. Dayton Superior Corporation, Dur-O-Wal Division; D/A 810, D/A 812 or D/A 817.
b. Heckmann Building Products Inc.; No. 376 Rebar Positioner.
c. Hohmann & Barnard, Inc.; #RB or #RB-Twin Rebar Positioner.
d. Wire-Bond; O-Ring or Double O-Ring Rebar Positioner.

2.10 MASONRY-CELL INSULATION

A. Loose-Granular Fill Insulation: Perlite complying with ASTM C 549, Type II (surface treated for water repellency and limited moisture absorption) or Type IV (surface treated for water repellency and to limit dust generation).

2.11 MASONRY CLEANERS

A. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Diedrich Technologies, Inc.
b. EaCo Chem, Inc.
c. ProSoCo, Inc.

B. Non-acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Cathedral Stone Products; masonRE Efflorescence Remover Light & Heavy Duty.
b. ProSoCo, Inc.

2.12 MORTAR AND GROUT MIXES

A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.

1. Do not use calcium chloride in mortar or grout.
2. Use masonry cement mortar unless otherwise indicated.
3. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.

B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.

C. Mortar for Unit Masonry: Comply with ASTM C 270, Proportion Specification. Provide the following types of mortar for applications stated unless another type is indicated or needed to provide required compressive strength of masonry.

1. For masonry below grade or in contact with earth, use Type S.
2. For reinforced masonry, use Type S.
3. For mortar parge coats, use Type S or Type N.

4. For exterior, above-grade, load-bearing and non-load-bearing walls and parapet walls; for interior load-bearing walls; for interior non-load-bearing partitions; and for other applications where another type is not indicated, use Type S.

D. Pigmented Mortar: Use colored cement product or select and proportion pigments with other ingredients to produce color required. Do not add pigments to colored cement products.

1. Pigments shall not exceed 10 percent of portland cement by weight.
2. Pigments shall not exceed 5 percent of masonry cement by weight.
3. Mix to match Architect's sample.
4. Application: Use pigmented mortar for exposed mortar joints with the following units:

a. Decorative CMUs.
b. Face brick.

E. Colored-Aggregate Mortar: Produce required mortar color by using colored aggregates and natural color or white cement as necessary to produce required mortar color.

1. Mix to match Architect's sample.
2. Application: Use colored aggregate mortar for exposed mortar joints with the following units:

a. Decorative CMUs.
b. Face brick.

F. Grout for Unit Masonry: Comply with ASTM C 476.

1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 1.15.1 in ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
2. Proportion grout in accordance with ASTM C 476, Table 1 or paragraph 4.2.2 for specified 28-day compressive strength indicated, but not less than 3000 psi (21 MPa).
3. Provide grout with a slump of 10 to 11 inches (254 to 279 mm) as measured according to ASTM C 143/C 143M.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
2. Verify that foundations are within tolerances specified.
3. Verify that reinforcing dowels are properly placed.

B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping connections.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

A. Thickness: Build cavity and composite walls and other masonry construction to full thickness shown. Build single-wythe walls to actual widths of masonry units, using units of widths indicated.

B. Build chases and recesses to accommodate items specified in this and other Sections.

C. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match the construction immediately adjacent to opening.

D. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.

E. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures.

1. Mix units from several pallets or cubes as they are placed.

F. Matching Existing Masonry: Match coursing, bonding, color, and texture of existing masonry. Where new work abuts existing, remove existing and tooth new units into existing coursing.

G. Wetting of Brick: Wet brick before laying if initial rate of absorption exceeds 30 g/30 sq. in. (30 g/194 sq. cm) per minute when tested per ASTM C 67. Allow units to absorb water so they are damp but not wet at time of laying.

3.3 TOLERANCES

A. Dimensions and Locations of Elements:

1. For dimensions in cross section or elevation do not vary by more than plus 1/2 inch (12 mm) or minus 1/4 inch (6 mm).
2. For location of elements in plan do not vary from that indicated by more than plus or minus 1/2 inch (12 mm).
3. For location of elements in elevation do not vary from that indicated by more than plus or minus 1/4 inch (6 mm) in a story height or 1/2 inch (12 mm) total.

B. Lines and Levels:

1. For bed joints and top surfaces of bearing walls do not vary from level by more than 1/4 inch in 10 feet (6 mm in 3 m), or 1/2 inch (12 mm) maximum.
2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 feet (3 mm in 3 m), 1/4 inch in 20 feet (6 mm in 6 m), or 1/2 inch (12 mm) maximum.
3. For vertical lines and surfaces do not vary from plumb by more than 1/4 inch in 10 feet (6 mm in 3 m), 3/8 inch in 20 feet (9 mm in 6 m), or 1/2 inch (12 mm) maximum.
4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 feet (3 mm in 3 m), 1/4 inch in 20 feet (6 mm in 6 m), or 1/2 inch (12 mm) maximum.
5. For lines and surfaces do not vary from straight by more than 1/4 inch in 10 feet (6 mm in 3 m), 3/8 inch in 20 feet (9 mm in 6 m), or 1/2 inch (12 mm) maximum.
6. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 feet (6 mm in 3 m), or 1/2 inch (12 mm) maximum.

7. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than 1/16 inch (1.5 mm) except due to warpage of masonry units within tolerances specified for warpage of units.

C. Joints:

1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3 mm), with a maximum thickness limited to 1/2 inch (12 mm).
2. For exposed bed joints, do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch (3 mm).
3. For head and collar joints, do not vary from thickness indicated by more than plus 3/8 inch (9 mm) or minus 1/4 inch (6 mm).
4. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3 mm). Do not vary from adjacent bed-joint and head-joint thicknesses by more than 1/8 inch (3 mm).
5. For exposed bed joints and head joints of stacked bond, do not vary from a straight line by more than 1/16 inch (1.5 mm) from one masonry unit to the next.

## 3.4 LAYING MASONRY WALLS

A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.

B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond to match existing; do not use units with less than nominal 4-inch (100-mm) horizontal face dimensions at corners or jambs.

C. Lay concealed masonry with all units in a wythe in running bond or bonded by lapping not less than 4-inches (100-mm). Bond and interlock each course of each wythe at corners. Do not use units with less than nominal 4-inch (100-mm) horizontal face dimensions at corners or jambs.

D. Stopping and Resuming Work: Stop work by racking back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.

E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.

F. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.

G. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below and rod mortar or grout into core.

H. Fill cores in hollow CMUs with grout 24 inches (600 mm) under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.

I. Build non-load-bearing interior partitions full height of story to underside of solid floor or roof structure above unless otherwise indicated.

1. Install compressible filler in joint between top of partition and underside of structure above.
2. Fasten partition top anchors to structure above and build into top of partition. Grout cells of CMUs solidly around plastic tubes of anchors and push tubes down into grout to provide 1/2-inch

(13-mm) clearance between end of anchor rod and end of tube. Space anchors 48 inches (1200 mm) o.c. unless otherwise indicated.

3. Wedge non-load-bearing partitions against structure above with small pieces of tile, slate, or metal. Fill joint with mortar after dead-load deflection of structure above approaches final position.
4. At fire-rated partitions, treat joint between top of partition and underside of structure above to comply with Section 078446 "Fire-Resistive Joint Systems."

3.5 MORTAR BEDDING AND JOINTING

A. Lay hollow CMUs as follows:

1. With face shells fully bedded in mortar and with head joints of depth equal to bed joints.
2. With webs fully bedded in mortar in all courses of piers, columns, and pilasters.
3. With webs fully bedded in mortar in grouted masonry, including starting course on footings.
4. With entire units, including areas under cells, fully bedded in mortar at starting course on footings where cells are not grouted.

B. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.

C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.

D. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint) unless otherwise indicated.

3.6 CAVITY WALLS

A. Bond wythes of cavity walls together using one of the following methods:

1. Individual Metal Ties: Provide ties as shown installed in horizontal joints, but not less than one metal tie for 1.77 sq. ft. (0.16 sq. m) of wall area spaced not to exceed 16 inches (406 mm) o.c. horizontally and 16 inches (406 mm) o.c. vertically. Stagger ties in alternate courses. Provide additional ties within 12 inches (305 mm) of openings and space not more than 36 inches (915 mm) apart around perimeter of openings. At intersecting and abutting walls, provide ties at no more than 24 inches (610 mm) o.c. vertically.

   a. Where bed joints of wythes do not align, use adjustable (two-piece) type ties.
   b. Where one wythe is of clay masonry and the other of concrete masonry, use adjustable (two-piece) type ties to allow for differential movement regardless of whether bed joints align.

2. Masonry Joint Reinforcement: Installed in horizontal mortar joints.

   a. Where bed joints of both wythes align, use tab-type reinforcement.
   b. Where bed joints of wythes do not align, use adjustable (two-piece) type reinforcement.
   c. Where one wythe is of clay masonry and the other of concrete masonry, use adjustable (two-piece) type reinforcement to allow for differential movement regardless of whether bed joints align.

3. Masonry Veneer Anchors: Comply with requirements for anchoring masonry veneers.

B. Keep cavities clean of mortar droppings and other materials during construction. Bevel beds away from cavity, to minimize mortar protrusions into cavity. Do not attempt to trowel or remove mortar fins protruding into cavity.

C. Apply air barrier to face of backup wythe to comply with Section 072110 "Insulating Air Barriers."

3.7 MASONRY-CELL INSULATION

A. Pour granular insulation into cavities to fill void spaces. Maintain inspection ports to show presence of insulation at extremities of each pour area. Close the ports after filling has been confirmed. Limit the fall of insulation to 1 story high, but not more than 20 feet (6 m).

3.8 MASONRY JOINT REINFORCEMENT

A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch (16 mm) on exterior side of walls, 1/2 inch (13 mm) elsewhere. Lap reinforcement a minimum of 6 inches (150 mm).

1. Space reinforcement not more than 16 inches (406 mm) o.c.
2. Space reinforcement not more than 8 inches (203 mm) o.c. in foundation walls and parapet walls.
3. Provide reinforcement not more than 8 inches (203 mm) above and below wall openings and extending 12 inches (305 mm) beyond openings in addition to continuous reinforcement.

B. Interrupt joint reinforcement at control and expansion joints unless otherwise indicated.

C. Cut and bend reinforcing units as directed by manufacturer for continuity at corners, returns, offsets, column fireproofing, pipe enclosures, and other special conditions.

3.9 ANCHORING MASONRY VENEERS

A. Anchor masonry veneers to concrete and masonry backup with masonry-veneer anchors to comply with the following requirements:

1. Embed tie sections in masonry joints. Provide not less than 2 inches (50 mm) of air space between back of masonry veneer and face of sheathing.
2. Locate anchor sections to allow maximum vertical differential movement of ties up and down.
3. Space anchors as indicated, but not more than 16 inches (406 mm) o.c. vertically and 16 inches (406 mm) o.c. horizontally with not less than 1 anchor for each 2.67 sq. ft. (0.17 sq. m) of wall area. Install additional anchors within 12 inches (305 mm) of openings and at intervals, not exceeding 36 inches (914 mm), around perimeter.

3.10 CONTROL AND EXPANSION JOINTS

A. General: Install control and expansion joint materials in unit masonry as masonry progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.

B. Form control joints in concrete masonry using one of the following methods:

1. Install interlocking units designed for control joints. Install bond-breaker strips at joint. Keep head joints free and clear of mortar or rake out joint for application of sealant.

2. Install temporary foam-plastic filler in head joints and remove filler when unit masonry is complete for application of sealant.

C. Form expansion joints in brick as follows:

1. Form open joint full depth of brick wythe and of width indicated, but not less than 3/8 inch (10 mm) for installation of sealant and backer rod specified in Section 079200 "Joint Sealants."

3.11 LINTELS

A. Install steel lintels where indicated.

B. Provide concrete lintels where shown and where openings of more than 12 inches (305 mm) for brick-size units and 24 inches (610 mm) for block-size units are shown without structural steel or other supporting lintels.

C. Provide minimum bearing of 8 inches (200 mm) at each jamb unless otherwise indicated.

3.12 FLASHING, WEEP HOLES, CAVITY DRAINAGE, AND VENTS

A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated. Install vents at shelf angles, ledges, and other obstructions to upward flow of air in cavities, and where indicated.

B. Install flashing as follows unless otherwise indicated:

1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
2. At multiwythe masonry walls, including cavity walls, extend flashing through outer wythe, turned up a minimum of 8 inches (200 mm), and through inner wythe to within 1/2 inch (13 mm) of the interior face of wall in exposed masonry. Where interior face of wall is to receive furring or framing, carry flashing completely through inner wythe and turn flashing up approximately 2 inches (50 mm) on interior face.
3. At multiwythe masonry walls, including cavity walls, extend flashing through outer wythe, turned up a minimum of 8 inches (200 mm), and 1-1/2 inches (38 mm) into the inner wythe. Form 1/4-inch (6-mm) hook in edge of flashing embedded in inner wythe.
4. At lintels and shelf angles, extend flashing a minimum of 6 inches (150 mm) into masonry at each end. At heads and sills, extend flashing 6 inches (150 mm) at ends and turn up not less than 2 inches (50 mm) to form end dams.
5. Interlock end joints of ribbed sheet metal flashing by overlapping ribs not less than 1-1/2 inches (38 mm) or as recommended by flashing manufacturer, and seal lap with elastomeric sealant complying with requirements in Section 079200 "Joint Sealants" for application indicated.
6. Install metal drip edges with ribbed sheet metal flashing by interlocking hemmed edges to form hooked seam. Seal seam with elastomeric sealant complying with requirements in Section 079200 "Joint Sealants" for application indicated.
7. Install metal drip edges beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch (13 mm) back from outside face of wall and adhere flexible flashing to top of metal drip edge.

C. Install weep holes in head joints in exterior wythes of first course of masonry immediately above embedded flashing and as follows:

1. Use specified weep/vent products to form weep holes.
2. Space weep holes 24 inches (600 mm) o.c. unless otherwise indicated.

D. Place cavity drainage material in cavities to comply with configuration requirements for cavity drainage material in "Miscellaneous Masonry Accessories" Article.

E. Install vents in head joints in exterior wythes at spacing indicated. Use specified weep/vent products to form vents.

3.13 REINFORCED UNIT MASONRY INSTALLATION

A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.

1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.
2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other loads that may be placed on them during construction.

B. Placing Reinforcement: Comply with requirements in ACI 530.1/ASCE 6/TMS 602.

C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.

1. Comply with requirements in ACI 530.1/ASCE 6/TMS 602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
2. Limit height of vertical grout pours to not more than 60 inches (1520 mm).

3.14 FIELD QUALITY CONTROL

A. Testing and Inspecting: Owner will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas, as needed to perform tests and inspections. Retesting of materials that fail to comply with specified requirements shall be done at Contractor's expense.

B. Inspections: Level 2 special inspections according to the "International Building Code."

1. Begin masonry construction only after inspectors have verified proportions of site-prepared mortar.
2. Place grout only after inspectors have verified compliance of grout spaces and of grades, sizes, and locations of reinforcement.
3. Place grout only after inspectors have verified proportions of site-prepared grout.

C. Testing Prior to Construction: One set of tests.

D. Testing Frequency: One set of tests for each 5000 sq. ft. (464 sq. m) of wall area or portion thereof.

E. Clay Masonry Unit Test: For each type of unit provided, according to ASTM C 67 for compressive strength.

F. Concrete Masonry Unit Test: For each type of unit provided, according to ASTM C 140 for compressive strength.

G. Mortar Aggregate Ratio Test (Proportion Specification): For each mix provided, according to ASTM C 780.

H. Mortar Test (Property Specification): For each mix provided, according to ASTM C 780. Test mortar for mortar air content and compressive strength.

I. Grout Test (Compressive Strength): For each mix provided, according to ASTM C 1019.

J. Prism Test: For each type of construction provided, according to ASTM C 1314 at 7 days and at 28 days.

## 3.15 PARGING

A. Parge exterior faces of below-grade masonry walls, where indicated, in 2 uniform coats to a total thickness of 3/4 inch (19 mm). Dampen wall before applying first coat and scarify first coat to ensure full bond to subsequent coat.

B. Use a steel-trowel finish to produce a smooth, flat, dense surface with a maximum surface variation of 1/8 inch per foot (3 mm per 300 mm). Form a wash at top of parging and a cove at bottom.

C. Damp-cure parging for at least 24 hours and protect parging until cured.

## 3.16 REPAIRING, POINTING, AND CLEANING

A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.

B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.

C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.

D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:

1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
3. Protect adjacent stone and nonmasonry surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
5. Clean masonry with a proprietary acidic or non-acidic cleaner applied according to manufacturer's written instructions.
6. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-2A applicable to type of stain on exposed surfaces.

3.17 MASONRY WASTE DISPOSAL

A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.

B. Waste Disposal as Fill Material: Dispose of clean masonry waste, including excess or soil-contaminated sand, waste mortar, and broken masonry units, by crushing and mixing with fill material as fill is placed.

1. Crush masonry waste to less than 4 inches (100 mm) in each dimension.
2. Mix masonry waste with at least two parts of specified fill material for each part of masonry waste. Fill material is specified in Section 312000 "Earth Moving."
3. Do not dispose of masonry waste as fill within 18 inches (450 mm) of finished grade.

C. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 042000

# SECTION 053100 - STEEL DECKING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes Work associated with Phillip C. Showell Elementary School and Selbyville Middle School:

1. Roof deck.

B. Related Requirements:

1. Section 051200 "Structural Steel Framing" for shop- and field-welded shear connectors.
2. Section 055000 "Metal Fabrications" for framing deck openings with miscellaneous steel shapes.
3. Section 099113 "Exterior Painting" for repair painting of primed deck and finish painting of deck.
4. Section 099123 "Interior Painting" for repair painting of primed deck and finish painting of deck.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of deck, accessory, and product indicated.

B. Shop Drawings:

1. Include layout and types of deck panels, anchorage details, reinforcing channels, pans, cut deck openings, special jointing, accessories, and attachments to other construction.

### 1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Product Certificates: For each type of steel deck.

C. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating that each of the following complies with requirements:

1. Power-actuated mechanical fasteners.
2. Acoustical roof deck.

D. Evaluation Reports: For steel deck.

E. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.

B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.3, "Structural Welding Code - Sheet Steel."

C. Electrical Raceway Units: Provide UL-labeled cellular floor-deck units complying with UL 209 and listed in UL's "Electrical Construction Equipment Directory" for use with standard header ducts and outlets for electrical distribution systems.

D. FM Global Listing: Provide steel roof deck evaluated by FM Global and listed in its "Approval Guide, Building Materials" for Class 1 fire rating and Class 1-90 windstorm ratings.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Protect steel deck from corrosion, deformation, and other damage during delivery, storage, and handling.

B. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.

1. Protect and ventilate acoustical cellular roof deck with factory-installed insulation to maintain insulation free of moisture.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. AISI Specifications: Comply with calculated structural characteristics of steel deck according to AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members."

B. Fire-Resistance Ratings: Comply with ASTM E 119; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Indicate design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency.

C. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.

D. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the

Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

## 2.2 ROOF DECK

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. ASC Profiles, Inc.; a Blue Scope Steel company.
2. Canam United States; Canam Group Inc.
3. CMC Joist & Deck.
4. Consolidated Systems, Inc.; Metal Dek Group.
5. Cordeck.
6. DACS, Inc.
7. Epic Metals Corporation.
8. Marlyn Steel Decks, Inc.
9. New Millennium Building Systems, LLC.
10. Nucor Corp.; Vulcraft Group.
11. Roof Deck, Inc.
12. Valley Joist; Subsidiary of EBSCO Industries, Inc.
13. Verco Manufacturing Co.
14. Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel Corporation.

B. Roof Deck: Fabricate panels, without top-flange stiffening grooves, to comply with "SDI Specifications and Commentary for Steel Roof Deck," in SDI Publication No. 31, and with the following:

1. Prime-Painted Steel Sheet: ASTM A 1008/A 1008M, Structural Steel (SS), Grade 33 (230) minimum, shop primed with manufacturer's standard baked-on, rust-inhibitive primer.

   a. Color: Manufacturer's standard.

2. Aluminum-Zinc-Alloy-Coated Steel Sheet: ASTM A 792/A 792M, Structural Steel (SS), Grade 33 (230) minimum, AZ50 (AZ150) aluminum-zinc-alloy coating.
3. Deck Profile: As indicated.
4. Profile Depth: As indicated.
5. Design Uncoated-Steel Thickness: As indicated.
6. Span Condition: Triple span or more.
7. Side Laps: Overlapped.

## 2.3 ACCESSORIES

A. General: Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.

B. Mechanical Fasteners: Corrosion-resistant, low-velocity, power-actuated or pneumatically driven carbon-steel fasteners; or self-drilling, self-threading screws.

C. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling, carbon-steel screws, No. 10 (4.8-mm) minimum diameter.

D. Flexible Closure Strips: Vulcanized, closed-cell, synthetic rubber.

E. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 33,000 psi (230 MPa), not less than 0.0359-inch (0.91-mm) design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.

F. Galvanizing Repair Paint: ASTM A 780.

G. Repair Paint: Manufacturer's standard rust-inhibitive primer of same color as primer.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

A. Examine supporting frame and field conditions for compliance with requirements for installation tolerances and other conditions affecting performance.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION, GENERAL

A. Install deck panels and accessories according to applicable specifications and commentary in SDI Publication No. 31, manufacturer's written instructions, and requirements in this Section.

B. Install temporary shoring before placing deck panels if required to meet deflection limitations.

C. Locate deck bundles to prevent overloading of supporting members.

D. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.

1. Align cellular deck panels over full length of cell runs and align cells at ends of abutting panels.

E. Place deck panels flat and square and fasten to supporting frame without warp or deflection.

F. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to deck.

G. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of deck, and support of other work.

H. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.

I. Mechanical fasteners may be used in lieu of welding to fasten deck. Locate mechanical fasteners and install according to deck manufacturer's written instructions.

3.3 ROOF-DECK INSTALLATION

A. Fasten roof-deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated or arc seam welds with an equal perimeter that is not less than 1-1/2 inches (38 mm) long, and as follows:

1. Weld Diameter: 5/8 inch (16 mm), nominal.
2. Weld Spacing: Weld edge and interior ribs of deck units with a minimum of two welds per deck unit at each support. Space welds 12 inches (305 mm) apart in the field of roof and 6 inches (150 mm) apart in roof corners and perimeter, based on roof-area definitions in FMG Loss Prevention Data Sheet 1-28.
3. Weld Washers: Install weld washers at each weld location.

B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at intervals not exceeding the lesser of 1/2 of the span or 36 inches (914 mm), and as follows:

1. Mechanically fasten with self-drilling, No. 10 (4.8-mm-) diameter or larger, carbon-steel screws.
2. Mechanically clinch or button punch.
3. Fasten with a minimum of 1-1/2-inch- (38-mm-) long welds.

C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches (38 mm), with end joints as follows:

1. End Joints: Butted.

D. Roof Sump Pans and Sump Plates: Install over openings provided in roof deck and mechanically fasten flanges to top of deck. Space mechanical fasteners not more than 12 inches (305 mm) apart with at least one fastener at each corner.

1. Install reinforcing channels or zees in ribs to span between supports and mechanically fasten.

E. Miscellaneous Roof-Deck Accessories: Install ridge and valley plates, finish strips, end closures, and reinforcing channels according to deck manufacturer's written instructions. Mechanically fasten to substrate to provide a complete deck installation.

1. Weld cover plates at changes in direction of roof-deck panels unless otherwise indicated.

F. Flexible Closure Strips: Install flexible closure strips over partitions, walls, and where indicated. Install with adhesive according to manufacturer's written instructions to ensure complete closure.

## 3.4 FLOOR-DECK INSTALLATION

A. Fasten floor-deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated and as follows:

1. Weld Diameter: 5/8 inch (16 mm), nominal.
2. Weld Spacing: Weld edge ribs of panels at each support. Space additional welds an average of 12 inches (305 mm) apart, but not more than 18 inches (457 mm) apart.
3. Weld Spacing: Space and locate welds as indicated.
4. Weld Washers: Install weld washers at each weld location.

B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at intervals not exceeding the lesser of half of the span or 36 inches (914 mm), and as follows:

1. Mechanically fasten with self-drilling, No. 10 (4.8-mm-) diameter or larger, carbon-steel screws.
2. Mechanically clinch or button punch.
3. Fasten with a minimum of 1-1/2-inch- (38-mm-) long welds.

C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches (38 mm), with end joints as follows:

1. End Joints: Butted.

D. Pour Stops and Girder Fillers: Weld steel sheet pour stops and girder fillers to supporting structure according to SDI recommendations unless otherwise indicated.

## 3.5 FIELD QUALITY CONTROL

A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.

B. Field welds will be subject to inspection.

C. Testing agency will report inspection results promptly and in writing to Contractor and Architect.

D. Remove and replace work that does not comply with specified requirements.

E. Additional inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.

## 3.6 PROTECTION

A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on both surfaces of deck with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.

B. Repair Painting: Wire brush and clean rust spots, welds, and abraded areas on both surfaces of prime-painted deck immediately after installation, and apply repair paint.

1. Apply repair paint, of same color as adjacent shop-primed deck, to bottom surfaces of deck exposed to view.
2. Wire brushing, cleaning, and repair painting of bottom deck surfaces are included in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

C. Repair Painting: Wire brushing, cleaning, and repair painting of rust spots, welds, and abraded areas of both deck surfaces are included in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

D. Provide final protection and maintain conditions to ensure that steel deck is without damage or deterioration at time of Substantial Completion.

END OF SECTION 053100

# SECTION 054000 - COLD-FORMED METAL FRAMING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes Work associated with Phillip C. Showell Elementary School and Selbyville Middle School:

1. Roof rafter framing.
2. Ceiling joist framing.
3. Soffit framing.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for masonry shelf angles and connections.
2. Section 092116.23 "Gypsum Board Shaft Wall Assemblies" for interior non-load-bearing, metal-stud-framed, shaft-wall assemblies.
3. Section 092216 "Non-Structural Metal Framing" for interior non-load-bearing, metal-stud framing and ceiling-suspension assemblies.

### 1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

### 1.4 ACTION SUBMITTALS

A. Product Data: For each type of cold-formed steel framing product and accessory.

B. Shop Drawings:

1. Include layout, spacings, sizes, thicknesses, and types of cold-formed steel framing; fabrication; and fastening and anchorage details, including mechanical fasteners.
2. Indicate reinforcing channels, opening framing, supplemental framing, strapping, bracing, bridging, splices, accessories, connection details, and attachment to adjoining work.

C. Delegated-Design Submittal: For cold-formed steel framing.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For testing agency.

B. Welding certificates.

C. Product Test Reports: For each listed product, for tests performed by a qualified testing agency.

1. Steel sheet.
2. Expansion anchors.
3. Power-actuated anchors.
4. Mechanical fasteners.
5. Vertical deflection clips.
6. Horizontal drift deflection clips
7. Miscellaneous structural clips and accessories.

D. Research Reports: For non-standard cold-formed steel framing, from ICC-ES.

1.6 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.

B. Product Tests: Mill certificates or data from a qualified independent testing agency indicating steel sheet complies with requirements, including base-metal thickness, yield strength, tensile strength, total elongation, chemical requirements, and metallic-coating thickness.

C. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
2. AWS D1.3/D1.3M, "Structural Welding Code - Sheet Steel."

D. Comply with AISI S230 "Standard for Cold-Formed Steel Framing - Prescriptive Method for One and Two Family Dwellings."

1.7 DELIVERY, STORAGE, AND HANDLING

A. Protect cold-formed steel framing from corrosion, moisture staining, deformation, and other damage during delivery, storage, and handling.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. AllSteel & Gypsum Products, Inc.
2. Craco Mfg., Inc.

3. Dietrich Metal Framing; a Worthington Industries Company.
4. MarinoWARE.
5. United Metal Products, Inc.
6. United Steel Manufacturing.

## 2.2 PERFORMANCE REQUIREMENTS

A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design cold-formed steel framing.

B. Structural Performance: Provide cold-formed steel framing capable of withstanding design loads within limits and under conditions indicated.

1. Design Loads: As indicated.
2. Deflection Limits: Design framing systems to withstand design loads without deflections greater than the following:

   a. Floor Joist Framing: Vertical deflection of 1/480 for live loads and l/240 for total loads of the span.
   b. Roof Rafter Framing: Vertical deflection of 1/360 of the horizontally projected span for live loads.
   c. Ceiling Joist Framing: Vertical deflection of 1/360 of the span for live loads and 1/240 for total loads of the span.

3. Design framing systems to provide for movement of framing members located outside the insulated building envelope without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change of 120 deg F (67 deg C).
4. Design framing system to maintain clearances at openings, to allow for construction tolerances, and to accommodate live load deflection of primary building structure as follows:

   a. Upward and downward movement of 1/2 inch (13 mm).

5. Design exterior non-load-bearing wall framing to accommodate horizontal deflection without regard for contribution of sheathing materials.

C. Cold-Formed Steel Framing Design Standards:

1. Floor and Roof Systems: AISI S210.
2. Wall Studs: AISI S211.
3. Headers: AISI S212.
4. Lateral Design: AISI S213.

D. AISI Specifications and Standards: Unless more stringent requirements are indicated, comply with AISI S100 and AISI S200.

E. Fire-Resistance Ratings: Comply with ASTM E 119; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Indicate design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency.

## 2.3 COLD-FORMED STEEL FRAMING, GENERAL

A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.

B. Steel Sheet: ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of grade and coating weight as follows:

1. Grade: ST50H (ST340H).
2. Coating: G60 (Z180), A60 (ZF180), AZ50 (AZ150), or GF30 (ZGF90).

C. Steel Sheet for Vertical Deflection and Drift Clips: ASTM A 653/A 653M, structural steel, zinc coated, of grade and coating as follows:

1. Grade: 50 (340), Class 1.
2. Coating: G60 (Z180).

## 2.4 FLOOR JOIST FRAMING

A. Steel Joists: Manufacturer's standard C-shaped steel joists, of web depths indicated, unpunched, with stiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 0.0428 inch (1.09 mm).
2. Flange Width: 1-5/8 inches (41 mm), minimum.

B. Steel Joist Track: Manufacturer's standard U-shaped steel joist track, of web depths indicated, unpunched, with unstiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 0.0428 inch (1.09 mm).
2. Flange Width: 1-1/4 inches (32 mm), minimum.

## 2.5 ROOF-RAFTER FRAMING

A. Steel Rafters: Manufacturer's standard C-shaped steel sections, of web depths indicated, with stiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 0.0428 inch (1.09 mm).
2. Flange Width: 1-5/8 inches (41 mm), minimum.

## 2.6 CEILING JOIST FRAMING

A. Steel Ceiling Joists: Manufacturer's standard C-shaped steel sections, of web depths indicated, unpunched, with stiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 0.0428 inch (1.09 mm).

2. Flange Width: 1-5/8 inches (41 mm), minimum.

## 2.7 SOFFIT FRAMING

A. Exterior Soffit Frame: Manufacturer's standard C-shaped steel sections, of web depths indicated, with stiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 0.0428 inch (1.09 mm).
2. Flange Width: 1-5/8 inches (41 mm), minimum.

## 2.8 FRAMING ACCESSORIES

A. Fabricate steel-framing accessories from steel sheet, ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of same grade and coating weight used for framing members.

B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:

1. Supplementary framing.
2. Bracing, bridging, and solid blocking.
3. Web stiffeners.
4. Anchor clips.
5. End clips.
6. Foundation clips.
7. Gusset plates.
8. Stud kickers and knee braces.
9. Joist hangers and end closures.
10. Hole reinforcing plates.
11. Backer plates.

## 2.9 ANCHORS, CLIPS, AND FASTENERS

A. Steel Shapes and Clips: ASTM A 36/A 36M, zinc coated by hot-dip process according to ASTM A 123/A 123M.

B. Anchor Bolts: ASTM F 1554, Grade 36, threaded carbon-steel headless, hooked bolts and carbon-steel nuts; and flat, hardened-steel washers; zinc coated by hot-dip process according to ASTM A 153/A 153M, Class C.

C. Expansion Anchors: Fabricated from corrosion-resistant materials, with allowable load or strength design capacities calculated according to ICC-ES AC193 and ACI 318 greater than or equal to the design load, as determined by testing per ASTM E 488 conducted by a qualified testing agency.

D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with allowable load capacities calculated according to ICC-ES AC70, greater than or equal to the design load, as determined by testing per ASTM E 1190 conducted by a qualified testing agency.

E. Mechanical Fasteners: ASTM C 1513, corrosion-resistant-coated, self-drilling, self-tapping, steel drill screws.

1. Head Type: Low-profile head beneath sheathing, manufacturer's standard elsewhere.

F. Welding Electrodes: Comply with AWS standards.

## 2.10 MISCELLANEOUS MATERIALS

A. Galvanizing Repair Paint: ASTM A 780.

B. Cement Grout: Portland cement, ASTM C 150, Type I; and clean, natural sand, ASTM C 404. Mix at ratio of 1 part cement to 2-1/2 parts sand, by volume, with minimum water required for placement and hydration.

C. Nonmetallic, Nonshrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, portland cement, shrinkage-compensating agents, and plasticizing and water-reducing agents, complying with ASTM C 1107/C 1107M, with fluid consistency and 30-minute working time.

D. Shims: Load bearing, high-density multimonomer plastic, and nonleaching; or of cold-formed steel of same grade and coating as framing members supported by shims.

E. Sealer Gaskets: Closed-cell neoprene foam, 1/4 inch (6.4 mm) thick, selected from manufacturer's standard widths to match width of bottom track or rim track members.

## 2.11 FABRICATION

A. Fabricate cold-formed steel framing and accessories plumb, square, and true to line, and with connections securely fastened, according to referenced AISI's specifications and standards, manufacturer's written instructions, and requirements in this Section.

1. Fabricate framing assemblies using jigs or templates.
2. Cut framing members by sawing or shearing; do not torch cut.
3. Fasten cold-formed steel framing members by welding, screw fastening, clinch fastening, pneumatic pin fastening, or riveting as standard with fabricator. Wire tying of framing members is not permitted.

   a. Comply with AWS D1.3/D1.3M requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
   b. Locate mechanical fasteners and install according to Shop Drawings, with screw penetrating joined members by no fewer than three exposed screw threads.

4. Fasten other materials to cold-formed steel framing by welding, bolting, pneumatic pin fastening, or screw fastening, according to Shop Drawings.

B. Reinforce, stiffen, and brace framing assemblies to withstand handling, delivery, and erection stresses. Lift fabricated assemblies to prevent damage or permanent distortion.

C. Fabrication Tolerances: Fabricate assemblies level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet (1:960) and as follows:

1. Spacing: Space individual framing members no more than plus or minus 1/8 inch (3 mm) from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.
2. Squareness: Fabricate each cold-formed steel framing assembly to a maximum out-of-square tolerance of 1/8 inch (3 mm).

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine supporting substrates and abutting structural framing for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Before sprayed fire-resistive materials are applied, attach continuous angles, supplementary framing, or tracks to structural members indicated to receive sprayed fire-resistive materials.

B. After applying sprayed fire-resistive materials, remove only as much of these materials as needed to complete installation of cold-formed framing without reducing thickness of fire-resistive materials below that are required to obtain fire-resistance rating indicated. Protect remaining fire-resistive materials from damage.

C. Install load bearing shims or grout between the underside of load-bearing wall bottom track and the top of foundation wall or slab at locations with a gap larger than 1/4 inch (6 mm) to ensure a uniform bearing surface on supporting concrete or masonry construction.

D. Install sealer gaskets at the underside of wall bottom track or rim track and at the top of foundation wall or slab at stud or joist locations.

3.3 INSTALLATION, GENERAL

A. Cold-formed steel framing may be shop or field fabricated for installation, or it may be field assembled.

B. Install cold-formed steel framing according to AISI S200 and to manufacturer's written instructions unless more stringent requirements are indicated.

C. Install shop- or field-fabricated, cold-formed framing and securely anchor to supporting structure.

1. Screw, bolt, or weld wall panels at horizontal and vertical junctures to produce flush, even, true-to-line joints with maximum variation in plane and true position between fabricated panels not exceeding 1/16 inch (1.6 mm).

D. Install cold-formed steel framing and accessories plumb, square, and true to line, and with connections securely fastened.

1. Cut framing members by sawing or shearing; do not torch cut.
2. Fasten cold-formed steel framing members by welding, screw fastening, clinch fastening, or riveting. Wire tying of framing members is not permitted.

   a. Comply with AWS D1.3/D1.3M requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
   b. Locate mechanical fasteners and install according to Shop Drawings, and complying with requirements for spacing, edge distances, and screw penetration.

E. Install framing members in one-piece lengths unless splice connections are indicated for track or tension members.

F. Install temporary bracing and supports to secure framing and support loads comparable in intensity to those for which structure was designed. Maintain braces and supports in place, undisturbed, until entire integrated supporting structure has been completed and permanent connections to framing are secured.

G. Do not bridge building expansion joints with cold-formed steel framing. Independently frame both sides of joints.

H. Install insulation, specified in Section 072100 "Thermal Insulation," in built-up exterior framing members, such as headers, sills, boxed joists, and multiple studs at openings, that are inaccessible on completion of framing work.

I. Fasten hole reinforcing plate over web penetrations that exceed size of manufacturer's approved or standard punched openings.

J. Erection Tolerances: Install cold-formed steel framing level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet (1:960) and as follows:

1. Space individual framing members no more than plus or minus 1/8 inch (3 mm) from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.

## 3.4 JOIST INSTALLATION

A. Install perimeter joist track sized to match joists. Align and securely anchor or fasten track to supporting structure at corners, ends, and spacings indicated on Shop Drawings.

B. Install joists bearing on supporting frame, level, straight, and plumb; adjust to final position, brace, and reinforce. Fasten joists to both flanges of joist track.

1. Install joists over supporting frame with a minimum end bearing of 1-1/2 inches (38 mm).
2. Reinforce ends and bearing points of joists with web stiffeners, end clips, joist hangers, steel clip angles, or steel-stud sections as indicated on Shop Drawings.

C. Space joists not more than 2 inches (51 mm) from abutting walls, and as follows:

1. Joist Spacing: As indicated.

D. Frame openings with built-up joist headers consisting of joist and joist track, or another combination of connected joists if indicated.

E. Install joist reinforcement at interior supports with single, short length of joist section located directly over interior support, with lapped joists of equal length to joist reinforcement, or as indicated on Shop Drawings.

1. Install web stiffeners to transfer axial loads of walls above.

F. Install bridging at intervals indicated on Shop Drawings. Fasten bridging at each joist intersection as follows:

1. Bridging: Joist-track solid blocking of width and thickness indicated, secured to joist webs.
2. Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and joist-track solid blocking of width and thickness indicated. Fasten flat straps to bottom flange of joists and secure solid blocking to joist webs.

G. Secure joists to load-bearing interior walls to prevent lateral movement of bottom flange.

H. Install miscellaneous joist framing and connections, including web stiffeners, closure pieces, clip angles, continuous angles, hold-down angles, anchors, and fasteners, to provide a complete and stable joist-framing assembly.

## 3.5 FIELD QUALITY CONTROL

A. Testing: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports.

B. Field and shop welds will be subject to testing and inspecting.

C. Testing agency will report test results promptly and in writing to Contractor and Architect.

D. Remove and replace work where test results indicate that it does not comply with specified requirements.

E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.6 REPAIRS AND PROTECTION

A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on fabricated and installed cold-formed steel framing with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.

B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that cold-formed steel framing is without damage or deterioration at time of Substantial Completion.

END OF SECTION 054000

# SECTION 054400 - COLD-FORMED METAL TRUSSES

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes Work associated with Phillip C. Showell Elementary School and Selbyville Middle School:

1. Cold-formed steel trusses for roofs.

B. Related Requirements:

1. Section 054000 "Cold-Formed Metal Framing" for cold-formed steel studs, joists, and rafters.

### 1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

### 1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings:

1. Include layout, spacings, sizes, thicknesses, and types of cold-formed steel trusses; fabrication; and fastening and anchorage details, including mechanical fasteners.
2. Indicate reinforcing channels, opening framing, supplemental framing, strapping, bracing, bridging, splices, accessories, connection details, and attachment to adjoining work.

C. Delegated-Design Submittal: For cold-formed steel trusses.

### 1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For testing agency.

B. Welding certificates.

C. Product Test Reports: For each listed product, for tests performed by manufacturer and witnessed by a qualified testing agency.

1. Steel sheet.
2. Expansion anchors.
3. Power-actuated anchors.
4. Mechanical fasteners.
5. Miscellaneous structural clips and accessories.

D. Field quality-control reports.

1.6 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.

B. Product Tests: Mill certificates or data from a qualified testing agency indicating steel sheet complies with requirements, including base-metal thickness, yield strength, tensile strength, total elongation, chemical requirements, and metallic-coating thickness.

C. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
2. AWS D1.3/D1.3M, "Structural Welding Code - Sheet Steel."

1.7 DELIVERY, STORAGE, AND HANDLING

A. Protect cold-formed steel trusses from corrosion, deformation, and other damage during delivery, storage, and handling.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Aegis Metal Framing.
2. Genesis Worldwide Inc.
3. Marino/WARE.
4. Nuconsteel, A Nucor Company.
5. Steel Construction Systems.
6. TrusSteel; an ITW company.
7. USA Frametek.

## 2.2 PERFORMANCE REQUIREMENTS

A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design cold-formed steel framing.

B. Structural Performance: Provide cold-formed steel trusses capable of withstanding design loads within limits and under conditions indicated.

1. Design Loads: As indicated.
2. Deflection Limits: Design trusses to withstand design loads without deflections greater than the following:

   a. Floor Trusses: Vertical deflection of 1/480 for live loads and l/360 for total loads of the span.
   b. Roof Trusses: Vertical deflection of 1/240 of the span.
   c. Scissor Roof Trusses: Horizontal deflection of 1-1/4 inches (32 mm) at reactions.

3. Design framing systems to provide for movement of framing members located outside the insulated building envelope without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change of 120 deg F (67 deg C).

C. Cold-Formed Steel Framing Design Standards:

1. Floor and Roof Systems: Design according to AISI S210.
2. Lateral Design: Design according to AISI S213.
3. Roof Trusses: Design according to AISI S214.

D. Fire-Resistance Ratings: Comply with ASTM E 119; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Indicate design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency.

## 2.3 COLD-FORMED STEEL TRUSS MATERIALS

A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.

B. Steel Sheet: ASTM A 1003/A 1003M, structural grade, Type H, metallic coated, of grade and coating weight as follows:

1. Grade: ST50H (ST340H).
2. Coating: G60 (Z180), A60 (ZF180), AZ50 (AZ150), or GF30 (ZGF90).

## 2.4 ROOF TRUSSES

A. Roof Truss Members: Manufacturer's standard C-shaped steel sections.

1. Connecting Flange Width: 1-5/8 inches (41 mm), minimum at top and bottom chords connecting to sheathing or other directly fastened construction.
2. Minimum Base-Metal Thickness: 0.0428 inch (1.09 mm).

## 2.5 ACCESSORIES

A. Fabricate steel-framing accessories from steel sheet, ASTM A 1003/A 1003M, structural grade, Type H, metallic coated, of same grade and coating weight used for truss members.

B. Provide accessories of manufacturer's standard thickness and configuration unless otherwise indicated.

## 2.6 ANCHORS, CLIPS, AND FASTENERS

A. Steel Shapes and Clips: ASTM A 36/A 36M, zinc coated by hot-dip process according to ASTM A 123/A 123M.

B. Anchor Bolts: ASTM F 1554, Grade 36, threaded carbon-steel headless, hooked bolts and carbon-steel nuts; and flat, hardened-steel washers; zinc coated by hot-dip process according to ASTM A 153/A 153M, Class C.

C. Expansion Anchors: Fabricated from corrosion-resistant materials, with allowable load or strength design capacities calculated according to ICC-ES AC193 and Appendix D in ACI 318, greater than or equal to the design load, as determined by testing per ASTM E 488 conducted by a qualified testing agency.

D. Power-Actuated Fasteners: Fastener system of type suitable for application, fabricated from corrosion-resistant materials, with capability to sustain, without failure, allowable load capacities calculated according to ICC-ES AC70, greater than or equal to the design load, as determined by testing per ASTM E 1190 conducted by a qualified testing agency.

E. Mechanical Fasteners: ASTM C 1513, corrosion-resistant-coated, self-drilling, self-tapping steel drill screws.

1. Head Type: Low-profile head beneath sheathing; manufacturer's standard elsewhere.

F. Welding Electrodes: Comply with AWS standards.

## 2.7 MISCELLANEOUS MATERIALS

A. Galvanizing Repair Paint: ASTM A 780.

B. Shims: Load bearing, of high-density multimonomer plastic, nonleaching; or of cold-formed steel of same grade and coating as framing members supported by shims.

## 2.8 FABRICATION

A. Fabricate cold-formed steel trusses and accessories plumb, square, and true to line, and with connections securely fastened, according to referenced AISI's specifications and standards, manufacturer's written instructions, and requirements in this Section.

1. Fabricate trusses using jigs or templates.
2. Cut truss members by sawing or shearing; do not torch cut.
3. Fasten cold-formed steel truss members by welding, screw fastening, clinch fastening, pneumatic pin fastening, or riveting as standard with fabricator.

   a. Comply with AWS D1.3/D1.3M requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.

4. Fasten other materials to cold-formed steel trusses by welding, bolting, pneumatic pin fastening, or screw fastening, according to Shop Drawings.

B. Reinforce, stiffen, and brace trusses to withstand handling, delivery, and erection stresses. Lift fabricated trusses to prevent damage or permanent distortion.

C. Fabrication Tolerances: Fabricate assemblies level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet (1:960) and as follows:

1. Spacing: Space individual framing members no more than plus or minus 1/8 inch (3 mm) from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.
2. Squareness: Fabricate each cold-formed metal framing assembly to a maximum out-of-square tolerance of 1/8 inch (3 mm).

# PART 3 - EXECUTION

## 3.1 EXAMINATION

A. Examine supporting substrates and abutting cold-formed steel trusses for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 PREPARATION

A. Before sprayed fire-resistive materials are applied, attach continuous angles, supplementary framing, or tracks to structural members indicated to receive sprayed fire-resistive materials.

B. After applying sprayed fire-resistive materials, remove only as much of these materials as needed to complete installation of cold-formed steel trusses without reducing thickness of fire-resistive materials below that is required to obtain fire-resistance rating indicated. Protect remaining fire-resistive materials from damage.

## 3.3 INSTALLATION

A. Install, bridge, and brace cold-formed steel trusses according to AISI S200, AISI S214, AISI's "Code of Standard Practice for Cold-Formed Steel Structural Framing," and manufacturer's written instructions unless more stringent requirements are indicated.

B. Install cold-formed steel trusses and accessories plumb, square, and true to line, and with connections securely fastened.

1. Fasten cold-formed steel trusses by welding or mechanical fasteners.

a. Comply with AWS D1.3/D1.3M requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
b. Locate mechanical fasteners and install according to Shop Drawings; comply with requirements for spacing, edge distances, and screw penetration.

C. Install temporary bracing and supports. Maintain braces and supports in place, undisturbed, until entire integrated supporting structure has been completed and permanent connections to framing are secured.

D. Truss Spacing: As indicated.

E. Do not alter, cut, or remove framing members or connections of trusses.

F. Erect trusses with plane of truss webs plumb and parallel to each other, align, and accurately position at spacings indicated.

G. Erect trusses without damaging framing members or connections.

H. Coordinate with wall framing to align webs of bottom chords and load-bearing studs or continuously reinforce track to transfer loads to structure. Anchor trusses securely at all bearing points.

I. Install continuous bridging and permanently brace trusses as indicated on Shop Drawings and designed according to CFSEI's TechNote 551e, "Design Guide: Permanent Bracing of Cold-Formed Steel Trusses."

J. Erection Tolerances: Install cold-formed steel framing level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet (1:960) and as follows:

1. Space individual trusses no more than plus or minus 1/8 inch (3 mm) from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.

## 3.4 FIELD QUALITY CONTROL

A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections:

1. Section 1705.10.2 & 1705.11.3 in the 2012 IBC.

B. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.

C. Field and shop welds will be subject to testing and inspecting.

D. Prepare test and inspection reports.

3.5 REPAIRS AND PROTECTION

A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on fabricated and installed cold-formed metal framing with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.

B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that cold-formed metal trusses are without damage or deterioration at time of Substantial Completion.

END OF SECTION 054400

# SECTION 055000 - METAL FABRICATIONS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Steel framing and supports for mechanical and electrical equipment.
2. Steel framing and supports for applications where framing and supports are not specified in other Sections.
3. Metal ladders.
4. Metal bollards.
5. Loose bearing and leveling plates for applications where they are not specified in other Sections.

B. Products furnished, but not installed, under this Section include the following:

1. Loose steel lintels.
2. Anchor bolts, steel pipe sleeves, slotted-channel inserts, and wedge-type inserts indicated to be cast into concrete or built into unit masonry.

C. Related Requirements:

1. Section 033000 "Cast-in-Place Concrete" for installing anchor bolts, steel pipe sleeves, slotted-channel inserts, wedge-type inserts, and other items cast into concrete.
2. Section 042000 "Unit Masonry" for installing loose lintels, anchor bolts, and other items built into unit masonry.
3. Section 051200 "Structural Steel Framing."

### 1.3 COORDINATION

A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.

B. Coordinate installation of metal fabrications that are anchored to or that receive other work. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

### 1.4 ACTION SUBMITTALS

A. Product Data: For the following:

1. Nonslip aggregates and nonslip-aggregate surface finishes.
2. Prefabricated building columns.
3. Metal nosings and treads.
4. Paint products.
5. Grout.

B. Shop Drawings: Show fabrication and installation details. Include plans, elevations, sections, and details of metal fabrications and their connections. Show anchorage and accessory items.

1.5 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers, certifying that shop primers are compatible with topcoats.

C. Research/Evaluation Reports: For post-installed anchors, from ICC-ES.

1.6 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."
3. AWS D1.6/D1.6M, "Structural Welding Code - Stainless Steel."

1.7 FIELD CONDITIONS

A. Field Measurements: Verify actual locations of walls and other construction contiguous with metal fabrications by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes acting on exterior metal fabrications by preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects.

1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

2.2 METALS

A. Metal Surfaces, General: Provide materials with smooth, flat surfaces unless otherwise indicated. For metal fabrications exposed to view in the completed Work, provide materials without seam marks, roller marks, rolled trade names, or blemishes.

B. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.

C. Stainless-Steel Sheet, Strip, and Plate: ASTM A 240/A 240M or ASTM A 666, Type 304.

D. Stainless-Steel Bars and Shapes: ASTM A 276, Type 304.

E. Rolled-Steel Floor Plate: ASTM A 786/A 786M, rolled from plate complying with ASTM A 36/A 36M or ASTM A 283/A 283M, Grade C or D.

F. Rolled-Stainless-Steel Floor Plate: ASTM A 793.

G. Steel Tubing: ASTM A 500/A 500M, cold-formed steel tubing.

H. Steel Pipe: ASTM A 53/A 53M, Standard Weight (Schedule 40) unless otherwise indicated.

I. Zinc-Coated Steel Wire Rope: ASTM A 741.

1. Wire-Rope Fittings: Hot-dip galvanized-steel connectors with capability to sustain, without failure, a load equal to minimum breaking strength of wire rope with which they are used.

J. Slotted Channel Framing: Cold-formed metal box channels (struts) complying with MFMA-4.

1. Size of Channels: 1-5/8 by 1-5/8 inches (41 by 41 mm).
2. Material: Galvanized steel, ASTM A 653/A 653M,, with G90 (Z275) coating; 0.064-inch (1.6-mm) nominal thickness minimum.

K. Cast Iron: Either gray iron, ASTM A 48/A 48M, or malleable iron, ASTM A 47/A 47M, unless otherwise indicated.

L. Aluminum Plate and Sheet: ASTM B 209 (ASTM B 209M), Alloy 6061-T6.

M. Aluminum Extrusions: ASTM B 221 (ASTM B 221M), Alloy 6063-T6.

N. Aluminum-Alloy Rolled Tread Plate: ASTM B 632/B 632M, Alloy 6061-T6.

O. Aluminum Castings: ASTM B 26/B 26M, Alloy 443.0-F.

## 2.3 FASTENERS

A. General: Unless otherwise indicated, provide Type 304 stainless-steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B 633 or ASTM F 1941 (ASTM F 1941M), Class Fe/Zn 5, at exterior walls. Select fasteners for type, grade, and class required.

1. Provide stainless-steel fasteners for fastening aluminum.
2. Provide stainless-steel fasteners for fastening stainless steel.

B. Steel Bolts and Nuts: Regular hexagon-head bolts, ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6); with hex nuts, ASTM A 563 (ASTM A 563M); and, where indicated, flat washers.

C. Steel Bolts and Nuts: Regular hexagon-head bolts, ASTM A 325, Type 3 (ASTM A 325M, Type 3); with hex nuts, ASTM A 563, Grade C3 (ASTM A 563M, Class 8S3); and, where indicated, flat washers.

D. Stainless-Steel Bolts and Nuts: Regular hexagon-head annealed stainless-steel bolts, ASTM F 593 (ASTM F 738M); with hex nuts, ASTM F 594 (ASTM F 836M); and, where indicated, flat washers; Alloy Group 1 (A1).

E. Anchor Bolts: ASTM F 1554, Grade 36, of dimensions indicated; with nuts, ASTM A 563 (ASTM A 563M); and, where indicated, flat washers.

1. Hot-dip galvanize or provide mechanically deposited, zinc coating where item being fastened is indicated to be galvanized.

F. Anchors, General: Anchors capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing according to ASTM E 488/E 488M, conducted by a qualified independent testing agency.

G. Cast-in-Place Anchors in Concrete: Either threaded type or wedge type unless otherwise indicated; galvanized ferrous castings, either ASTM A 47/A 47M malleable iron or ASTM A 27/A 27M cast steel. Provide bolts, washers, and shims as needed, all hot-dip galvanized per ASTM F 2329.

H. Post-Installed Anchors: Chemical anchors.

1. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B 633 or ASTM F 1941 (ASTM F 1941M), Class Fe/Zn 5, unless otherwise indicated.
2. Material for Exterior Locations and Where Stainless Steel Is Indicated: Alloy Group 1 (A1) stainless-steel bolts, ASTM F 593 (ASTM F 738M), and nuts, ASTM F 594 (ASTM F 836M).

I. Slotted-Channel Inserts: Cold-formed, hot-dip galvanized-steel box channels (struts) complying with MFMA-4, 1-5/8 by 7/8 inches (41 by 22 mm) by length indicated with anchor straps or studs not less than 3 inches (75 mm) long at not more than 8 inches (200 mm) o.c. Provide with temporary filler and tee-head bolts, complete with washers and nuts, all zinc-plated to comply with ASTM B 633, Class Fe/Zn 5, as needed for fastening to inserts.

J. Universal Shop Primer: Fast-curing, lead- and chromate-free, universal modified-alkyd primer complying with MPI#79 and compatible with topcoat.

1. Use primer containing pigments that make it easily distinguishable from zinc-rich primer.

K. Epoxy Zinc-Rich Primer: Complying with MPI#20 and compatible with topcoat.

L. Shop Primer for Galvanized Steel: Primer formulated for exterior use over zinc-coated metal and compatible with finish paint systems indicated.

M. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.

N. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187/D 1187M.

O. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107/C 1107M. Provide grout specifically recommended by manufacturer for interior and exterior applications.

P. Concrete: Comply with requirements in Section 033000 "Cast-in-Place Concrete" for normal-weight, air-entrained, concrete with a minimum 28-day compressive strength of 3000 psi (20 MPa).

## 2.4 FABRICATION, GENERAL

A. Shop Assembly: Preassemble items in the shop to greatest extent possible. Disassemble units only as necessary for shipping and handling limitations. Use connections that maintain structural value of joined pieces. Clearly mark units for reassembly and coordinated installation.

B. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch (1 mm) unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.

C. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.

D. Form exposed work with accurate angles and surfaces and straight edges.

E. Weld corners and seams continuously to comply with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.

F. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners or welds where possible. Where exposed fasteners are required, use Phillips flat-head (countersunk) fasteners unless otherwise indicated. Locate joints where least conspicuous.

G. Fabricate seams and other connections that are exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.

H. Cut, reinforce, drill, and tap metal fabrications as indicated to receive finish hardware, screws, and similar items.

I. Provide for anchorage of type indicated; coordinate with supporting structure. Space anchoring devices to secure metal fabrications rigidly in place and to support indicated loads.

J. Where units are indicated to be cast into concrete or built into masonry, equip with integrally welded steel strap anchors, 1/8 by 1-1/2 inches (3.2 by 38 mm), with a minimum 6-inch (150-mm) embedment and 2-inch (50-mm) hook, not less than 8 inches (200 mm) from ends and corners of units and 24 inches (600 mm) o.c., unless otherwise indicated.

## 2.5 MISCELLANEOUS FRAMING AND SUPPORTS

A. General: Provide steel framing and supports not specified in other Sections as needed to complete the Work.

B. Fabricate units from steel shapes, plates, and bars of welded construction unless otherwise indicated. Fabricate to sizes, shapes, and profiles indicated and as necessary to receive adjacent construction.

1. Fabricate units from slotted channel framing where indicated.
2. Furnish inserts for units installed after concrete is placed.

C. Galvanize miscellaneous framing and supports where indicated.

D. Prime miscellaneous framing and supports with zinc-rich primer where indicated.

## 2.6 METAL LADDERS

A. General:

1. Comply with ANSI A14.3.

B. Steel Ladders:

1. Space siderails 18 inches (457 mm) apart unless otherwise indicated.
2. Siderails: Continuous, 3/8-by-2-1/2-inch (9.5-by-64-mm) steel flat bars, with eased edges.
3. Rungs: 3/4-inch- (19-mm-) diameter steel bars.
4. Fit rungs in centerline of siderails; plug-weld and grind smooth on outer rail faces.
5. Provide nonslip surfaces on top of each rung, either by coating rung with aluminum-oxide granules set in epoxy-resin adhesive or by using a type of manufactured rung filled with aluminum-oxide grout, or by coating with abrasive material metallically bonded to rung.

    a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

        1) Harsco Industrial IKG, a division of Harsco Corporation; Mebac.
        2) SlipNOT Metal Safety Flooring, a division of W. S. Molnar Company; SlipNOT.

6. Provide platforms as indicated fabricated from welded or pressure-locked steel bar grating, supported by steel angles. Limit openings in gratings to no more than 1/2 inch (12 mm) in least dimension.
7. Support each ladder at top and bottom and not more than 48 inches (1200 mm) o.c. with welded or bolted steel brackets.
8. Galvanize ladders, including brackets.

## 2.7 METAL BOLLARDS

A. Fabricate metal bollards from Schedule 80 steel pipe.

1. Cap bollards with preformed cap. Provide TopGard; Pipe Bollard Cap, or approved equivalent.
2. Where bollards are indicated to receive controls for door operators, provide cutouts for controls and holes for wire.
3. Where bollards are indicated to receive light fixtures, provide cutouts for fixtures and holes for wire.

B. Fabricate bollards with 3/8-inch- (9.5-mm-) thick steel baseplates for bolting to concrete slab. Drill baseplates at all four corners for 3/4-inch (19-mm) anchor bolts.

1. Where bollards are to be anchored to sloping concrete slabs, angle baseplates for plumb alignment of bollards.

C. Fabricate sleeves for bollard anchorage from steel pipe with 1/4-inch- (6.4-mm-) thick steel plate welded to bottom of sleeve. Make sleeves not less than 8 inches (200 mm) deep and 3/4 inch (19 mm) larger than OD of bollard.

D. Fabricate internal sleeves for removable bollards from Schedule 40 steel pipe or 1/4-inch (6.4-mm) wall-thickness steel tubing with an OD approximately 1/16 inch (1.5 mm) less than ID of bollards. Match drill sleeve and bollard for 3/4-inch (19-mm) steel machine bolt.

E. Prime bollards with zinc-rich primer.

2.8 LOOSE BEARING AND LEVELING PLATES

A. Provide loose bearing and leveling plates for steel items bearing on masonry or concrete construction. Drill plates to receive anchor bolts and for grouting.

B. Galvanize and prime plates with zinc-rich primer.

2.9 LOOSE STEEL LINTELS

A. Fabricate loose steel lintels from steel angles and shapes of size indicated for openings and recesses in masonry walls and partitions at locations indicated. Fabricate in single lengths for each opening unless otherwise indicated. Weld adjoining members together to form a single unit where indicated.

B. Size loose lintels to provide bearing length at each side of openings equal to 1/12 of clear span, but not less than 8 inches (200 mm) unless otherwise indicated.

C. Galvanize and prime loose steel lintels located in exterior walls.

D. Prime loose steel lintels located in exterior walls with primer specified in Section 099600 "High-Performance Coatings."

2.10 STEEL WELD PLATES AND ANGLES

A. Provide steel weld plates and angles not specified in other Sections, for items supported from concrete construction as needed to complete the Work. Provide each unit with no fewer than two integrally welded steel strap anchors for embedding in concrete.

2.11 FINISHES, GENERAL

A. Finish metal fabrications after assembly.

B. Finish exposed surfaces to remove tool and die marks and stretch lines, and to blend into surrounding surface.

2.12 STEEL AND IRON FINISHES

A. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A 153/A 153M for steel and iron hardware and with ASTM A 123/A 123M for other steel and iron products.

1. Do not quench or apply post galvanizing treatments that might interfere with paint adhesion.

B. Preparation for Shop Priming Galvanized Items: After galvanizing, thoroughly clean railings of grease, dirt, oil, flux, and other foreign matter, and treat with metallic phosphate process.

C. Shop prime iron and steel items not indicated to be galvanized unless they are to be embedded in concrete, sprayed-on fireproofing, or masonry, or unless otherwise indicated.

1. Shop prime with universal shop primer unless zinc-rich primer is indicated.

D. Preparation for Shop Priming: Prepare surfaces to comply with requirements indicated below:

1. Exterior Items: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
2. Items Indicated to Receive Zinc-Rich Primer: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
3. Items Indicated to Receive Primers Specified in Section 099600 "High-Performance Coatings": SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
4. Other Items: SSPC-SP 3, "Power Tool Cleaning."

E. Shop Priming: Apply shop primer to comply with SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting.

1. Stripe paint corners, crevices, bolts, welds, and sharp edges.

## 2.13 ALUMINUM FINISHES

A. As-Fabricated Finish: AA-M12.

B. Clear Anodic Finish: AAMA 611, Class I, AA-M12C22A41.

# PART 3 - EXECUTION

## 3.1 INSTALLATION, GENERAL

A. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal fabrications. Set metal fabrications accurately in location, alignment, and elevation; with edges and surfaces level, plumb, true, and free of rack; and measured from established lines and levels.

B. Fit exposed connections accurately together to form hairline joints. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.

C. Field Welding: Comply with the following requirements:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.

D. Fastening to In-Place Construction: Provide anchorage devices and fasteners where metal fabrications are required to be fastened to in-place construction. Provide threaded fasteners for use with concrete and masonry inserts, toggle bolts, through bolts, lag screws, wood screws, and other connectors.

E. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.

F. Corrosion Protection: Coat concealed surfaces of aluminum that come into contact with grout, concrete, masonry, wood, or dissimilar metals with the following:

1. Cast Aluminum: Heavy coat of bituminous paint.
2. Extruded Aluminum: Two coats of clear lacquer.

3.2 INSTALLING MISCELLANEOUS FRAMING AND SUPPORTS

A. General: Install framing and supports to comply with requirements of items being supported, including manufacturers' written instructions and requirements indicated on Shop Drawings.

3.3 INSTALLING METAL BOLLARDS

A. Fill metal-capped bollards solidly with concrete and allow concrete to cure seven days before installing.

1. Do not fill removable bollards with concrete.

B. Anchor bollards to existing construction with expansion anchors. Provide four 3/4-inch (19-mm) bolts at each bollard unless otherwise indicated.

1. Embed anchor bolts at least 4 inches (100 mm) in concrete.

C. Anchor bollards in concrete in formed or core-drilled holes not less than 8 inches (200 mm) deep and 3/4 inch (19 mm) larger than OD of bollard. Fill annular space around bollard solidly with nonshrink grout; mixed and placed to comply with grout manufacturer's written instructions. Slope grout up approximately 1/8 inch (3 mm) toward bollard.

D. Anchor internal sleeves for removable bollards in concrete by inserting in pipe sleeves preset into concrete. Fill annular space around internal sleeves solidly with nonshrink grout; mixed and placed to comply with grout manufacturer's written instructions. Slope grout up approximately 1/8 inch (3 mm) toward internal sleeve.

E. Anchor internal sleeves for removable bollards in place with concrete footings. Center and align sleeves in holes 3 inches (75 mm) above bottom of excavation. Place concrete and vibrate or tamp for consolidation. Support and brace sleeves in position until concrete has cured.

F. Place removable bollards over internal sleeves and secure with 3/4-inch (19-mm) machine bolts and nuts. After tightening nuts, drill holes in bolts for inserting padlocks. Owner furnishes padlocks.

G. Fill bollards solidly with concrete and install cap.

1. Do not fill removable bollards with concrete.

3.4 INSTALLING BEARING AND LEVELING PLATES

A. Clean concrete and masonry bearing surfaces of bond-reducing materials, and roughen to improve bond to surfaces. Clean bottom surface of plates.

B. Set bearing and leveling plates on wedges, shims, or leveling nuts. After bearing members have been positioned and plumbed, tighten anchor bolts. Do not remove wedges or shims but, if protruding, cut off flush with edge of bearing plate before packing with nonshrink grout. Pack grout solidly between bearing surfaces and plates to ensure that no voids remain.

3.5 ADJUSTING AND CLEANING

A. Touchup Painting: Immediately after erection, clean field welds, bolted connections, and abraded areas. Paint uncoated and abraded areas with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.

1. Apply by brush or spray to provide a minimum 2.0-mil (0.05-mm) dry film thickness.

B. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A 780/A 780M.

END OF SECTION 055000

# SECTION 061000 - ROUGH CARPENTRY

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Framing with dimension lumber.
2. Wood blocking, cants, and nailers.
3. Wood furring.
4. Plywood backing panels.

### 1.3 DEFINITIONS

A. Exposed Framing: Framing not concealed by other construction.

B. Dimension Lumber: Lumber of 2 inches nominal (38 mm actual) or greater but less than 5 inches nominal (114 mm actual) in least dimension.

C. Lumber grading agencies, and the abbreviations used to reference them, include the following:

1. NeLMA: Northeastern Lumber Manufacturers' Association.
2. NLGA: National Lumber Grades Authority.
3. SPIB: The Southern Pine Inspection Bureau.
4. WCLIB: West Coast Lumber Inspection Bureau.
5. WWPA: Western Wood Products Association.

### 1.4 DELIVERY, STORAGE, AND HANDLING

A. Stack lumber flat with spacers beneath and between each bundle to provide air circulation. Protect lumber from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

## PART 2 - PRODUCTS

### 2.1 WOOD PRODUCTS, GENERAL

A. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, provide lumber that complies with the applicable rules of any rules-writing agency certified by the ALSC Board of Review. Provide lumber graded by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.

1. Factory mark each piece of lumber with grade stamp of grading agency.
2. Where nominal sizes are indicated, provide actual sizes required by DOC PS 20 for moisture content specified. Where actual sizes are indicated, they are minimum dressed sizes for dry lumber.
3. Provide dressed lumber, S4S, unless otherwise indicated.

B. Maximum Moisture Content of Lumber: 15 percent for 2-inch nominal (38-mm actual) thickness or less, 19 percent for more than 2-inch nominal (38-mm actual) thickness unless otherwise indicated.

2.2 WOOD-PRESERVATIVE-TREATED LUMBER

A. Preservative Treatment by Pressure Process: AWPA U1; Use Category UC2.

1. Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium.
2. For exposed items indicated to receive a stained or natural finish, use chemical formulations that do not require incising, contain colorants, bleed through, or otherwise adversely affect finishes.

B. Kiln-dry lumber after treatment to a maximum moisture content of 19 percent. Do not use material that is warped or that does not comply with requirements for untreated material.

C. Mark lumber with treatment quality mark of an inspection agency approved by the ALSC Board of Review.

D. Application: Treat all rough carpentry unless otherwise indicated.

2.3 MISCELLANEOUS LUMBER

A. General: Provide miscellaneous lumber indicated and lumber for support or attachment of other construction, including the following:

1. Blocking.
2. Nailers.
3. Cants.
4. Furring.
5. Grounds.

B. For items of dimension lumber size, provide Standard, Stud, or No. 3 grade lumber of any species.

1. Maximum moister content: 15%.

C. For blocking not used for attachment of other construction, Utility, Stud, or No. 3 grade lumber of any species may be used provided that it is cut and selected to eliminate defects that will interfere with its attachment and purpose.

D. For blocking and nailers used for attachment of other construction, select and cut lumber to eliminate knots and other defects that will interfere with attachment of other work.

E. For furring strips for installing plywood or hardboard paneling, select boards with no knots capable of producing bent-over nails and damage to paneling.

2.4 PLYWOOD BACKING PANELS

A. Equipment Backing Panels: DOC PS 1, Exposure 1, C-D Plugged, in thickness indicated or, if not indicated, not less than nominal thickness.

2.5 FASTENERS

A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.

1. Where rough carpentry is exposed to weather, in ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners of Type 304 stainless steel.

B. Nails, Brads, and Staples: ASTM F 1667.

C. Power-Driven Fasteners: NES NER-272.

D. Wood Screws: ASME B18.6.1.

E. Lag Bolts: ASME B18.2.1 (ASME B18.2.3.8M).

F. Bolts: Steel bolts complying with ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6); with ASTM A 563 (ASTM A 563M) hex nuts and, where indicated, flat washers.

2.6 MISCELLANEOUS MATERIALS

A. Sill-Sealer Gaskets: Closed-cell neoprene foam, 1/4 inch (6.4 mm) thick, selected from manufacturer's standard widths to suit width of sill members indicated.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

A. Set rough carpentry to required levels and lines, with members plumb, true to line, cut, and fitted. Fit rough carpentry to other construction; scribe and cope as needed for accurate fit. Locate furring, nailers, blocking, grounds, and similar supports to comply with requirements for attaching other construction.

B. Framing Standard: Comply with AF&PA's WCD 1, "Details for Conventional Wood Frame Construction," unless otherwise indicated.

C. Install plywood backing panels by fastening to studs; coordinate locations with utilities requiring backing panels.

D. Install sill sealer gasket to form continuous seal between sill plates and foundation walls.

E. Do not splice structural members between supports unless otherwise indicated.

F. Provide blocking and framing as indicated and as required to support facing materials, fixtures, specialty items, and trim.

1. Provide metal clips for fastening gypsum board or lath at corners and intersections where framing or blocking does not provide a surface for fastening edges of panels. Space clips not more than 16 inches (406 mm) o.c.

G. Sort and select lumber so that natural characteristics will not interfere with installation or with fastening other materials to lumber. Do not use materials with defects that interfere with function of member or pieces that are too small to use with minimum number of joints or optimum joint arrangement.

H. Comply with AWPA M4 for applying field treatment to cut surfaces of preservative-treated lumber.

1. Use inorganic boron for items that are continuously protected from liquid water.
2. Use copper naphthenate for items not continuously protected from liquid water.

I. Securely attach rough carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
   1. Table 2304.9.1, "Fastening Schedule," in ICC's International Building Code.

J. Use steel common nails unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood. Drive nails snug but do not countersink nail heads unless otherwise indicated.

K. For exposed work, arrange fasteners in straight rows parallel with edges of members, with fasteners evenly spaced, and with adjacent rows staggered.

   1. Comply with indicated fastener patterns where applicable.
   2. Use common nails unless otherwise indicated. Drive nails snug but do not countersink nail heads.

3.2 WOOD BLOCKING AND NAILER INSTALLATION

A. Install where indicated and where required for attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.

B. Attach items to substrates to support applied loading. Recess bolts and nuts flush with surfaces unless otherwise indicated.

C. Provide permanent grounds of dressed, pressure-preservative-treated, key-beveled lumber not less than 1-1/2 inches (38 mm) wide and of thickness required to bring face of ground to exact thickness of finish material. Remove temporary grounds when no longer required.

3.3 PROTECTION

A. Protect wood that has been treated with inorganic boron (SBX) from weather. If, despite protection, inorganic boron-treated wood becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

B. Protect rough carpentry from weather. If, despite protection, rough carpentry becomes sufficiently wet that moisture content exceeds that specified, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

END OF SECTION 061000

# SECTION 064023 - INTERIOR ARCHITECTURAL WOODWORK

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes the following:

1. Interior standing and running trim.
2. Solid-surfacing-material countertops and window sills.
3. Shop finishing of interior woodwork.

B. Related Sections include the following:

1. Division 12 Section "Manufactured Wood Casework" for scheduled casework.

### 1.3 DEFINITIONS

A. Interior architectural woodwork includes wood furring, blocking, shims, and hanging strips for installing woodwork items unless concealed within other construction before woodwork installation.

### 1.4 SUBMITTALS

A. Product Data: For each type of product indicated, including accessories and finishing materials and processes.

B. Shop Drawings: Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices, and other components.

1. Show locations and sizes of furring, blocking, and hanging strips, including concealed blocking and reinforcement specified in other Sections.
2. Show locations and sizes of cutouts and holes for other items installed in architectural woodwork.

C. Samples for Initial Selection:

1. Shop-applied transparent finishes.
2. Plastic laminates.
3. PVC edge material.
4. Solid-surfacing materials.

### 1.5 QUALITY ASSURANCE

A. Fabricator Qualifications: Shop that employs skilled workers who custom-fabricate products similar to those required for this Project and whose products have a record of successful in-service performance.

B. Installer Qualifications: Certified participant in AWI's Quality Certification Program.

C. Source Limitations: Engage a qualified woodworking firm to assume undivided responsibility for production of interior architectural woodwork with sequence-matched wood veneers.

D. Quality Standard: Unless otherwise indicated, comply with AWI's "Architectural Woodwork Quality Standards" for grades of interior architectural woodwork indicated for construction, finishes, installation, and other requirements.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Do not deliver woodwork until painting and similar operations that could damage woodwork have been completed in installation areas. If woodwork must be stored in other than installation areas, store only in areas where environmental conditions comply with requirements specified in "Project Conditions" Article.

1.7 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install woodwork until building is enclosed, wet work is complete, and HVAC system is operating and maintaining temperature between 60 and 90 deg F (16 and 32 deg C) and relative humidity between 43 and 70 percent during the remainder of the construction period.

B. Field Measurements: Where woodwork is indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

1. Locate concealed framing, blocking, and reinforcements that support woodwork by field measurements before being enclosed, and indicate measurements on Shop Drawings.

1.8 COORDINATION

A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that interior architectural woodwork can be supported and installed as indicated.

PART 2 - PRODUCTS

2.1 MATERIALS

A. General: Provide materials that comply with requirements of AWI's quality standard for each type of woodwork and quality grade specified, unless otherwise indicated.

B. Wood Species and Cut for Transparent Finish: Red oak, plain sawn or sliced.

C. Wood Species for Opaque Finish: Any closed-grain hardwood.

D. Wood Products: Comply with the following:

1. Hardboard: AHA A135.4.
2. Medium-Density Fiberboard: ANSI A208.2, Grade MD.
3. Particleboard: ANSI A208.1, Grade M-2.
4. Particleboard: Straw-based particleboard complying with requirements in ANSI A208.1, Grade M-2, except for density.
5. Softwood Plywood: DOC PS 1, Medium Density Overlay.
6. Veneer-Faced Panel Products (Hardwood Plywood): HPVA HP-1.

E. Solid-Surfacing Material: Homogeneous solid sheets of filled plastic resin complying with ISSFA-2.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. E. I. du Pont de Nemours and Company.
    b. Formica Corporation.
    c. LG Chemical, Ltd.
    d. Meganite Inc.; a division of the Pyrochem Group.
    e. Nevamar Company, LLC; Decorative Products Div.
    f. Samsung; Cheil Industries Inc.
    g. Wilsonart International; Div. of Premark International, Inc.

2. Type: Standard type, unless Special Purpose type is indicated.
3. Colors and Patterns: As selected by Architect from manufacturer's full range.

2.2 MISCELLANEOUS MATERIALS

A. Furring, Blocking, Shims, and Hanging Strips: Softwood or hardwood lumber, kiln dried to less than 15 percent moisture content.

B. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls and elsewhere as required for corrosion resistance. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

2.3 FABRICATION, GENERAL

A. Interior Woodwork Grade: Unless otherwise indicated, provide Premium-grade interior woodwork complying with referenced quality standard.

B. Wood Moisture Content: Comply with requirements of referenced quality standard for wood moisture content in relation to ambient relative humidity during fabrication and in installation areas.

C. Fabricate woodwork to dimensions, profiles, and details indicated. Ease edges.

D. Complete fabrication, including assembly, finishing, and hardware application, to maximum extent possible before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.

1. Notify Architect seven days in advance of the dates and times woodwork fabrication will be complete.
2. Trial fit assemblies at fabrication shop that cannot be shipped completely assembled. Install dowels, screws, bolted connectors, and other fastening devices that can be removed after trial fitting. Verify that various parts fit as intended and check measurements of assemblies against field measurements indicated on Shop Drawings before disassembling for shipment.

2.4 INTERIOR STANDING AND RUNNING TRIM FOR OPAQUE FINISH

A. Wood Species: Any closed-grain hardwood.

B. Backout or groove backs of flat trim members and kerf backs of other wide, flat members, except for members with ends exposed in finished work.

C. Assemble casings in plant except where limitations of access to place of installation require field assembly.

D. Assemble moldings in plant to maximum extent possible. Miter corners in plant and prepare for field assembly with bolted fittings designed to pull connections together.

2.5 SOLID-SURFACING-MATERIAL COUNTERTOPS AND WINDOW SILLS

A. Solid-Surfacing-Material Thickness: 1/2 inch (13 mm).

B. Colors, Patterns, and Finishes: Provide materials and products that result in colors of solid-surfacing material complying with the following requirements:

1. As selected by Architect from manufacturer's full range.

C. Fabricate tops in one piece, unless otherwise indicated. Comply with solid-surfacing-material manufacturer's written recommendations for adhesives, sealers, fabrication, and finishing.

1. Fabricate tops with loose backsplashes for field application.

2.6 SHOP FINISHING

A. Grade: Provide finishes of same grades as items to be finished.

B. General: Finish architectural woodwork at fabrication shop as specified in this Section. Defer only final touchup, cleaning, and polishing until after installation.

C. Preparation for Finishing: Comply with referenced quality standard for sanding, filling countersunk fasteners, sealing concealed surfaces, and similar preparations for finishing architectural woodwork, as applicable to each unit of work.

1. Backpriming: Apply one coat of sealer or primer, compatible with finish coats, to concealed surfaces of woodwork. Apply two coats to back of paneling and to end-grain surfaces. Concealed surfaces of plastic-laminate-clad woodwork do not require backpriming when surfaced with plastic laminate, backing paper, or thermoset decorative panels.

D. Transparent Finish:

1. AWI Finish System: Conversion varnish.
2. Wash Coat for Stained Finish: Apply wash-coat sealer to woodwork made from closed-grain wood before staining and finishing.
3. Open Finish for Open-Grain Woods: Do not apply filler to open-grain woods.

4. Sheen: Satin, 31-45 gloss units measured on 60-degree gloss meter per ASTM D 523.

E. Opaque Finish:

1. AWI Finish System: Acrylic lacquer.
2. Color: As selected by Architect from manufacturer's full range.
3. Sheen: Satin, 31-45 gloss units measured on 60-degree gloss meter per ASTM D 523.

PART 3 - EXECUTION

3.1 PREPARATION

A. Before installation, condition woodwork to average prevailing humidity conditions in installation areas.

B. Before installing architectural woodwork, examine shop-fabricated work for completion and complete work as required, including removal of packing and backpriming.

3.2 INSTALLATION

A. Grade: Install woodwork to comply with requirements for the same grade specified in Part 2 for fabrication of type of woodwork involved.

B. Assemble woodwork and complete fabrication at Project site to comply with requirements for fabrication in Part 2, to extent that it was not completed in the shop.

C. Install woodwork level, plumb, true, and straight. Shim as required with concealed shims. Install level and plumb (including tops) to a tolerance of 1/8 inch in 96 inches (3 mm in 2400 mm).

D. Scribe and cut woodwork to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.

E. Anchor woodwork to anchors or blocking built in or directly attached to substrates. Secure with countersunk, concealed fasteners and blind nailing as required for complete installation. Use fine finishing nails or finishing screws for exposed fastening, countersunk and filled flush with woodwork and matching final finish if transparent finish is indicated.

F. Standing and Running Trim: Install with minimum number of joints possible, using full-length pieces (from maximum length of lumber available) to greatest extent possible. Do not use pieces less than 60 inches (1500 mm) long, except where shorter single-length pieces are necessary. Scarf running joints and stagger in adjacent and related members.

1. Fill gaps, if any, between top of base and wall with plastic wood filler, sand smooth, and finish same as wood base if finished.
2. Install wall railings on indicated metal brackets securely fastened to wall framing.
3. Install standing and running trim with no more variation from a straight line than 1/8 inch in 96 inches (3 mm in 2400 mm).

G. Countertops and Window Sills: Anchor securely by screwing through corner blocks of base cabinets or other supports into underside of countertop.

1. Align adjacent solid-surfacing-material countertops and form seams to comply with manufacturer's written recommendations using adhesive in color to match countertop. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
2. Install countertops with no more than 1/8 inch in 96-inch (3 mm in 2400-mm) sag, bow, or other variation from a straight line.
3. Caulk space between backsplash and wall with sealant specified in Division 07 Section "Joint Sealants."

H. Touch up finishing work specified in this Section after installation of woodwork. Fill nail holes with matching filler where exposed.

3.3 ADJUSTING AND CLEANING

A. Repair damaged and defective woodwork, where possible, to eliminate functional and visual defects; where not possible to repair, replace woodwork. Adjust joinery for uniform appearance.

B. Clean, lubricate, and adjust hardware.

C. Clean woodwork on exposed and semiexposed surfaces. Touch up shop-applied finishes to restore damaged or soiled areas.

END OF SECTION 064023

# SECTION 072100 - THERMAL INSULATION

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Foam-plastic board insulation.
2. Glass-fiber blanket insulation.
3. Vapor retarders.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

### 1.4 QUALITY ASSURANCE

A. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

### 1.5 DELIVERY, STORAGE, AND HANDLING

A. Protect insulation materials from physical damage and from deterioration due to moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.

## PART 2 - PRODUCTS

### 2.1 FOAM-PLASTIC BOARD INSULATION

A. Extruded-Polystyrene Board Insulation: ASTM C 578, of type and minimum compressive strength indicated below, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, per ASTM E 84.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

a. DiversiFoam Products.
b. Dow Chemical Company (The).
c. Owens Corning.

d. Pactiv Building Products.

2. Type IV, 25 psi (173 kPa).

2.2 GLASS-FIBER BLANKET INSULATION

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. CertainTeed Corporation.
2. Johns Manville.
3. Knauf Insulation.
4. Owens Corning.

B. Unfaced, Glass-Fiber Blanket Insulation: ASTM C 665, Type I; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively, per ASTM E 84; passing ASTM E 136 for combustion characteristics.

C. Kraft-Faced, Glass-Fiber Blanket Insulation: ASTM C 665, Type II (non-reflective faced), Class C (faced surface not rated for flame propagation); Category 1 (membrane is a vapor barrier).

2.3 VAPOR RETARDERS

A. Reinforced-Polyethylene Vapor Retarders: Two outer layers of polyethylene film laminated to an inner reinforcing layer consisting of either nylon cord or polyester scrim and weighing not less than 25 lb/1000 sq. ft. (12 kg/100 sq. m), with maximum permeance rating of 0.0507 perm (2.9 ng/Pa x s x sq. m).

1. Products: Subject to compliance with requirements, provide one of the following:

a. Raven Industries Inc.; DURA-SKRIM 6WW.
b. Reef Industries, Inc.; Griffolyn T-65.

B. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by vapor-retarder manufacturer for sealing joints and penetrations in vapor retarder.

C. Vapor-Retarder Fasteners: Pancake-head, self-tapping steel drill screws; with fender washers.

D. Single-Component Nonsag Urethane Sealant: ASTM C 920, Type I, Grade NS, Class 25, Use NT related to exposure, and Use O related to vapor-barrier-related substrates.

E. Adhesive for Vapor Retarders: Product recommended by vapor-retarder manufacturer and has demonstrated capability to bond vapor retarders securely to substrates indicated.

2.4 INSULATION FASTENERS

A. Adhesively Attached, Spindle-Type Anchors: Plate welded to projecting spindle; capable of holding insulation of specified thickness securely in position indicated with self-locking washer in place.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

a. AGM Industries, Inc.; Series T TACTOO Insul-Hangers.
b. Gemco; Spindle Type.

2. Plate: Perforated, galvanized carbon-steel sheet, 0.030 inch (0.762 mm) thick by 2 inches (50 mm) square.
3. Spindle: Copper-coated, low-carbon steel; fully annealed; 0.105 inch (2.67 mm) in diameter; length to suit depth of insulation indicated.

B. Adhesively Attached, Angle-Shaped, Spindle-Type Anchors: Angle welded to projecting spindle; capable of holding insulation of specified thickness securely in position indicated with self-locking washer in place.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. Gemco; 90-Degree Insulation Hangers.

2. Angle: Formed from 0.030-inch- (0.762-mm-) thick, perforated, galvanized carbon-steel sheet with each leg 2 inches (50 mm) square.
3. Spindle: Copper-coated, low-carbon steel; fully annealed; 0.105 inch (2.67 mm) in diameter; length to suit depth of insulation indicated.

C. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- (0.41-mm-) thick galvanized-steel sheet, with beveled edge for increased stiffness, sized as required to hold insulation securely in place, but not less than 1-1/2 inches (38 mm) square or in diameter.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. AGM Industries, Inc.; RC150 or SC150.
   b. Gemco; Dome-Cap, R-150, or S-150.

2. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in the following locations:

   a. Crawl spaces.
   b. Ceiling plenums.
   c. Attic spaces.
   d. Where indicated.

D. Anchor Adhesive: Product with demonstrated capability to bond insulation anchors securely to substrates indicated without damaging insulation, fasteners, and substrates.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. AGM Industries, Inc.; TACTOO Adhesive.
   b. Gemco; Tuff Bond Hanger Adhesive.

## PART 3 - EXECUTION

### 3.1 PREPARATION

A. Clean substrates of substances that are harmful to insulation or vapor retarders, including removing projections capable of puncturing vapor retarders, or that interfere with insulation attachment.

3.2 INSTALLATION, GENERAL

A. Comply with insulation manufacturer's written instructions applicable to products and applications indicated.

B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.

C. Extend insulation to envelop entire area to be insulated. Cut and fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.

D. Provide sizes to fit applications indicated and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units to produce thickness indicated unless multiple layers are otherwise shown or required to make up total thickness.

3.3 INSTALLATION OF INSULATION FOR FRAMED CONSTRUCTION

A. Apply insulation units to substrates by method indicated, complying with manufacturer's written instructions. If no specific method is indicated, bond units to substrate with adhesive or use mechanical anchorage to provide permanent placement and support of units.

B. Glass-Fiber or Mineral-Wool Blanket Insulation: Install in cavities formed by framing members according to the following requirements:

1. Use insulation widths and lengths that fill the cavities formed by framing members. If more than one length is required to fill the cavities, provide lengths that will produce a snug fit between ends.
2. Place insulation in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.
3. Maintain 3-inch (76-mm) clearance of insulation around recessed lighting fixtures not rated for or protected from contact with insulation.
4. For metal-framed wall cavities where cavity heights exceed 96 inches (2438 mm), support unfaced blankets mechanically and support faced blankets by taping flanges of insulation to flanges of metal studs.
5. Vapor-Retarder-Faced Blankets: Tape joints and ruptures in vapor-retarder facings, and seal each continuous area of insulation to ensure airtight installation.

C. Spray-Applied Insulation: Apply spray-applied insulation according to manufacturer's written instructions. Do not apply insulation until installation of pipes, ducts, conduits, wiring, and electrical outlets in walls is completed and windows, electrical boxes, and other items not indicated to receive insulation are masked. After insulation is applied, make flush with face of studs by using method recommended by insulation manufacturer.

D. Miscellaneous Voids: Install insulation in miscellaneous voids and cavity spaces where required to prevent gaps in insulation using the following materials:

1. Loose-Fill Insulation: Compact to approximately 40 percent of normal maximum volume equaling a density of approximately 2.5 lb/cu. ft. (40 kg/cu. m).
2. Spray Polyurethane Insulation: Apply according to manufacturer's written instructions.

3.4 INSTALLATION OF INSULATION IN CEILINGS FOR SOUND ATTENUATION

A. Where glass-fiber blankets are indicated for sound attenuation above ceilings, install blanket insulation over entire ceiling area in thicknesses indicated. Extend insulation 48 inches (1219 mm) up either side of partitions.

3.5 INSTALLATION OF VAPOR RETARDERS

A. Place vapor retarders on side of construction indicated on Drawings. Extend vapor retarders to extremities of areas to protect from vapor transmission. Secure vapor retarders in place with adhesives or other anchorage system as indicated. Extend vapor retarders to cover miscellaneous voids in insulated substrates, including those filled with loose-fiber insulation.

B. Seal vertical joints in vapor retarders over framing by lapping no fewer than two studs.

1. Fasten vapor retarders to wood framing at top, end, and bottom edges; at perimeter of wall openings; and at lap joints. Space fasteners 16 inches (406 mm) o.c.
2. Before installing vapor retarders, apply urethane sealant to flanges of metal framing including runner tracks, metal studs, and framing around door and window openings. Seal overlapping joints in vapor retarders with vapor-retarder tape according to vapor-retarder manufacturer's written instructions. Seal butt joints with vapor-retarder tape. Locate all joints over framing members or other solid substrates.
3. Firmly attach vapor retarders to metal framing and solid substrates with vapor-retarder fasteners as recommended by vapor-retarder manufacturer.

C. Seal joints caused by pipes, conduits, electrical boxes, and similar items penetrating vapor retarders with vapor-retarder tape to create an airtight seal between penetrating objects and vapor retarders.

D. Repair tears or punctures in vapor retarders immediately before concealment by other work. Cover with vapor-retarder tape or another layer of vapor retarders.

3.6 PROTECTION

A. Protect installed insulation and vapor retarders from damage due to harmful weather exposures, physical abuse, and other causes. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

END OF SECTION 072100

# SECTION 072110 – INSULATING AIR BARRIER SYSTEM

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes Work associated with Phillip C. Showell Elementary School and Selbyville Middle School:

1. Materials and installation methods for a spray polyurethane foam building insulation and air/vapor barrier system located in the non-accessible part of the wall.
2. SRAB (sheet rubberized-asphalt barrier) self-adhered air/vapor barrier membrane in roof assemblies.
3. Materials and installation to bridge and seal the following air leakage pathways and gaps:

    a. Connections of the walls to the roof air barrier.
    b. Connections of the walls to the foundations.
    c. Seismic and expansion joints.
    d. Openings and penetrations of window frames, store front, curtain wall.
    e. Barrier precast concrete and other envelope systems.
    f. Door frames.
    g. Piping, conduit, duct and similar penetrations
    h. Masonry ties, screws, bolts and similar penetrations.
    i. All other air leakage pathways in the building envelope.

4. Materials to act as flashings and counterflashings.

B. RELATED SECTIONS

1. Section 033000 - Cast-In-Place Concretes for Concrete back-up walls and underslab vapor retarder.
2. Section 042000 - Unit Masonry for backup walls and Masonry veneer cavity walls.
5. Section 072100 - Building Insulation: Insulation with integral vapor retarder facing.
6. Section 076200 - Sheet Metal Flashing and Trim: Sheet metal flashings.

### 1.2 PERFORMANCE REQUIREMENTS

A. Provide air/vapor barrier system constructed to perform as a continuous air/vapor barrier system, as building thermal insulation, and as a liquid water drainage plane flashed to discharge to the exterior any incidental condensation or water penetration. System shall accommodate movements of building materials by providing expansion and control joints as required, with accessory air seal materials at such locations, changes in substrate and perimeter conditions.

### 1.3 SUBMITTALS

A. Provide submittals in accordance with Section 013300.

1. Submit evidence of licensing and certification under the Air Barrier Association of America's (ABAA's) Quality Assurance Program.
2. Submit shop drawings showing locations and extent of air/vapor barrier and details of all typical conditions, intersections with other envelope systems and materials, membrane flashings and counter-flashings, and details showing how gaps in the construction will be

bridged, how inside and outside corners are negotiated and how miscellaneous penetrations such as conduits, pipes electric boxes and the like are sealed.

3. Submit manufacturer's product data sheets for each type of material, including manufacturer's printed instructions for evaluating, preparing, and treating substrate, temperature and other limitations of installation conditions, technical data, and tested physical and performance properties.
4. Submit manufacturer's installation instructions.
5. Provide evidence of testing by an accredited laboratory confirming material has been tested and conforms to the requirements of ASTM E2178, Standard for Air Barrier Materials.
6. Certification by air/vapor barrier manufacturer that products supplied comply with local regulations controlling use of volatile organic compounds (VOCs).
7. Certification of compatibility by air/vapor barrier manufacturer, listing all materials on the project that it connects to or that come in contact with it.
8. Submit two samples, 12 by 12 inch (300 by 300 mm) minimum size, of each air/vapor barrier material required for Project.
9. Submit test results of air permeability testing of primary air barrier material (ASTM E 2178-01)
10. Submit test results of assembly in accordance with ABAA test protocol.

## 1.4 QUALITY ASSURANCE

A. Installer Qualifications:

1. The air barrier contractor shall be, during the bidding period as well as for the duration of the installation, officially recognized as a Licensed Contractor by the Air Barrier Association of America (ABAA). The contractor shall carry liability insurance and bonding.
2. Each worker who is installing air barriers must be either a Certified Applicator or an installer who is registered with ABAA
3. Air/vapor barrier installers must be trained and certified by ABAA/NECA (National Energy Conservation Association) and PSDI (Professional Skills Development Institute for energy conservation) in accordance with the training requirements outlined in the ULC S705.2-02 Installation Standard. Installers shall have their photo-identification certification cards in their possession and available on the project site, for inspection upon request.

B. Single-Source Responsibility: Obtain air/vapor barrier materials from a single manufacturer regularly engaged in manufacturing the product.

C. Provide products which comply with all state and local regulations controlling use of volatile organic compounds (VOCs).

D. Preconstruction Meeting: Convene week prior to commencing Work of this section, in accordance with Section - Project Meetings.

E. Field-Constructed Mock-Ups: Prior to installation of air/vapor barrier, apply air/vapor barrier as follows to verify details under shop drawing submittals and to demonstrate tie-ins with adjoining construction, and other termination conditions, as well as qualities of materials and execution:

1. Apply air/vapor barrier in field-constructed mock-ups of assemblies specified in Section 04200 and Section 09253.
2. Apply air/vapor barrier in field-constructed mock-ups of assemblies specified in Section 01452, “Mock-Ups”.
3. Construct typical exterior wall panel, 8 feet long by 8 feet wide, incorporating back-up wall, partial cladding, window and doorframe and sill, insulation, flashing, building corner condition, junction with roof system foundation wall and typical penetrations and gaps;

illustrating materials interface and seals. All transition membranes and seals shall be installed per the manufacturer's system requirements.

F. Test mock-up for air and water infiltration to conform with Section 01400 - Quality Control, in accordance with ASTM E 783 and ASTM E1105.

G. Cooperate and coordinate with the Owner's inspection and testing agency. Do not cover any installed air and vapor barrier unless it has been inspected, tested and approved.

H. Protect people and materials from over-spray and contact with chemicals and gases.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials to Project site in original packages with seals unbroken, labeled with manufacturer's name, product, date of manufacture, expiration date, and directions for storage.

B. Store materials in their original undamaged packages in a clean, dry, protected location and within temperature range required by air/vapor barrier manufacturer. Protect stored materials from direct sunlight.

C. Avoid spillage. Immediately notify Owner, [Architect] [Consultant] if spillage occurs and start clean up procedures.

D. Clean spills and leave area as it was prior to spill.

E. Separate and recycle waste materials in accordance with Section [01355 - Waste Management and Disposal], and with the Waste Reduction Workplan.

F. Place materials defined as hazardous or toxic waste in designated containers.

G. Ensure emptied containers are sealed and stored safely for disposal away from children.

1.6 PROJECT CONDITIONS

A. Environmental Conditions: Apply air/vapor barrier within range of ambient and substrate temperatures recommended by air/vapor barrier manufacturer. Do not apply air/vapor barrier to a damp or wet substrate, unless the manufacturer specifically permits that for the product.

1. Do not apply air/vapor barrier in snow, rain, fog, or mist.
2. Do not apply air/vapor barrier when the temperature of substrate surfaces and surrounding air temperatures are below those recommended by the manufacturer.
3. The product shall not be installed after the expiry date printed on the label of each container. The product has a shelf life of 6 months from the date of manufacture.

1.7 WARRANTY

A. For sealant and membrane materials provide a 24 month warranty period.

B. Material Warranty: Provide the manufacturer's three year air/vapor barrier material warranty under provisions of Section.

C. System Warranty: Provide the manufacturer's three year system warranty, including the primary air/vapor barrier and installed accessory sealant and membrane materials which fail to achieve air tight and watertight seal, exhibit loss of adhesion or cohesion, or do not cure.

PART 2 - PRODUCTS

2.1 MATERIALS & MANUFACTURERS

A. Sprayed polyurethane foam air barrier wall systems are manufactured on the jobsite by trained, certified contractor manufacturers. The Contractor, Manufacturer must be certified by the Air Barrier Association of America (ABAA) and provide trained certified mechanics with a demonstrated ability to manufacture air barrier system on project of similar size, scope and complexity.

Bob McFadden
Bel Air Foamed Insulation, Inc.
2133 N. Fountain Green Road
Bel Air, MD 21015
(410)838-5900
FAX (410)879-0287

Landon Royals
Royals Insulation
212-A Najoles Road
Millersville, MD 21108
(410) 729-0405
Fax (410) 729-0825

Temple Chappell
Procoat Applicators
PO Box 4366
Annapolis, MD 21403
(410)626-1546
Fax (410)295-6576
spfspec@aol.com

Bonnie Strickler
PUFF Inc.
1851 Gleco Mills Lane
Charlottesville, VA 22903
(434)977-0427
(434)977-0428
suzie@puffinc.com

1. Sprayed polyurethane foam material, when tested, shall meet the requirements of ULC S705.1-01 Standard for Thermal Insulation-Spray Applied Rigid Polyurethane Foam, Medium Density, Material- Specification.
2. A copy of an Evaluation Report (such as the CCMC Evaluation Report) or copies of the test reports from an accredited testing laboratory, for each physical property, indicating that the product meets the requirements of ULC S705.1-01 shall be made available upon request. A copy of either the evaluation report or the test reports shall be on file at the ABAA office.
3. Material containers shall be labeled with the Evaluation Report number of the evaluation agency.
4. Design R value as indicated in test report; minimum R6/inch.
5. Density as indicated in test report: 1.9 pounds per cubic foot.
6. Smoke development as indicated in test report ASTM E84-04; Flame spread index 25, Smoke Developed 400 orless tested at 3” thickness
7. Products that meet the preceding requirements:

    a. BASF Walltite® performance properties are used as the design standard or equal

B. AUXILIARY MATERIALS

1. Furnish auxiliary materials recommended by air/vapor barrier manufacturer for intended use and compatible with the air/vapor barrier.

2. Self-adhering modified asphalt/polyethylene flashing to counterflash metal flashings:

    a. Bakor Blueskin® TWF.

3. Primer: Water based liquid primer for concrete, masonry, gypsum sheathing, wood, metal, and painted substrates;

a. Aquatac® as manufactured by Bakor Inc.

4. Primer: Solvent based, VOC compliant primer for concrete, masonry, gypsum sheathing, wood, metal, and painted substrates;

   a. Blueskin® Primer by Bakor, Inc.

5. Mastic, Adhesives, and Tape: Liquid mastic and adhesives, and adhesive tapes by SRAB air/vapor barrier manufacturer.

6. Stainless-Steel Sheet Flashing: ASTM A167, Type 304, soft annealed, with No. 2D finish; minimum, 0.0156 inch (0.4 mm) thick.

7. Transition Strip: Self-adhering, smooth surfaced SBS modified bitumen membrane, nominal 40 mil thickness, width as required.

   a. Blueskin® SA as manufactured by Bakor Inc

8. Transition Strip Primer:

   a. Blueskin® Primer as manufactured by Bakor Inc.

9. Sheet Membrane Transition Strip Termination Sealant:

   a. Polybitume 570-05 by Bakor Inc.

10. Sheet Membrane Air Barrier Perimeter Seal to Windows, Doors, Curtainwall and Storefront systems: Non-reinforced, cured chloroprene polymer sheet (neoprene) complying with ASTM D2000 Designation 2BC415 to 3BC620, 50 to 65 mils (1.3 to 1.6 mm) thick.

    a. Adhesive: Typical contact-type adhesive used for fully-adhered membranes.
    b. Lap Sealant: Typical urethane or silicone lap and termination sealant used for membrane edges recommended by manufacturer.
    c. Termination bars and fasteners:
       1) Stainless steel, Aluminum bars, and stainless fasteners Galvanized steel.

11. Sheet Membrane Sheet Membrane Air Barrier Perimeter Seal to Windows, Doors, Curtainwall and Storefront systems: Low modulus silicone sheet; provide manufacturer's standard system consisting of precured low-modulus silicone extrusion, in sizes to fit widths indicated, combined with a neutral-curing low modulus silicone sealant for bonding extrusions to substrates.

    1. Pecora Sil-Span.
    2. Dow 1-2-3 or equal.

12. Provide sealants in accordance with Section 07900 - Joint Sealers. Comply with ASTM C920 and ASTM C920 classifications for type, grade, class, and uses

    a. Silicone Sealant Type A: natural cure, low modulus, to seal sheet membrane flashing to polyethylene face of sheet rubberized-asphalt barrier and to seal between and to non-bituminous sheet systems.

       1) Acceptable materials:
          a) Dow 790

b) Pecora 864

2) SPF (Sprayed Polyurethane Foam) Sealant: Provide one- or two-component, foamed-in-place, polyurethane foam sealant with the following characteristics:
   a) Density: 1.5 to 2.0 PCF.
   b) Flame Spread (ASTM E162): 25 or less.
   c) Initial R-Value (at 1 inch): Not less than 7. Acceptable materials:
      - Zerodraft Foam Sealant.
      - Zerodraft Insulating Air Sealant
      Zerodraft (Division of Canam Building Envelope Specialists Inc.), 125 Traders Blvd. E., Unit # 4, Mississauga, ON, L4Z 2H3 Tel. 1-877-272-2626

3. Substrate Cleaner: Non-corrosive type recommended by sealant manufacturer compatible with adjacent materials.

C. EQUIPMENT

1. The equipment used to spray the polyurethane foam material shall be in accordance with ULC S705.2-02 and the equipment manufacturer's recommendations for specific type of application.
2. Equipment settings are to be recorded on the Daily Work Record as required by the ULC S705.2-02 Installation standard.
3. Each proportioner unit to supply only one spray gun.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions under which air/vapor barrier systems will be applied, with Installer present, for compliance with requirements. Verify that surfaces and conditions are suitable prior to commencing work of this section. Do not proceed with installation until unsatisfactory conditions have been corrected.

1. Do not proceed with installation until after minimum concrete curing period recommended by air/vapor barrier manufacturer.

2. Ensure that:

   a. surfaces are sound, dry, even, and free of oil, grease, dirt, excess mortar or other contaminants
   b. concrete surfaces are cured and dry, smooth without large voids, spalled areas or sharp protrusions.
   c. masonry joints are flush and completely filled with mortar, and all excess mortar sitting on masonry ties has been removed.

3. Verify substrate is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D4263.
4. Notify Architect in writing of anticipated problems using air/vapor barrier over substrate.

3.2 SURFACE PREPARATION

A. Clean, prepare, and treat substrate according to manufacturer's written instructions. Provide clean, dust-free, and dry substrate for air/vapor barrier application.

B. Prime masonry, concrete substrates with conditioning primer when installing modified asphalt membrane transition membranes.

C. Prime glass-fiber surfaced gypsum sheathing an adequate number of coats to achieve required bond to transition membranes, with adequate drying time between coats.

D. Prime wood, metal, and painted substrates with primer recommended by membrane manufacturer.

E. Prepare, treat, and seal vertical and horizontal surfaces at terminations and penetrations through air/vapor barrier and at protrusions according to air/vapor barrier manufacturer's written instructions and approved tested system in accordance with ABAA air barrier testing protocol.

1. Verify that surfaces and conditions are suitable to accept work as outlined in this section.
2. Prior to commencement of work report in writing to the architect [consultant] any defects in surfaces or conditions that may adversely affect the performance of products installed under this section.
3. Commencement of work outlined in this section shall be deemed as acceptance of existing work and conditions.
4. Examine joints before sealing to ensure configurations, surfaces and widths are suitable for spray polyurethane foam. Report in writing all defects stating the locations of joints deemed unacceptable for the application of the spray polyurethane foam.

## 3.3 PREPARATION

A. Protection:

1. Mask and cover adjacent areas to protect from over spray.
2. Ensure any required foam stop or back up material are in place to prevent over spray and achieve complete seal.
3. Seal off existing ventilation equipment. Install temporary ducting and fans to ensure exhaust fumes. Provide for make-up air.
4. Erect barriers, isolate area and post warning signs to advise non-protected personnel to avoid the spray area.

B. Surface Preparation

1. Surfaces to receive foam insulation shall be clean, dry and properly fastened to ensure adhesion of the polyurethane foam to the substrate.
2. Ensure that all work by other trades that may penetrate through the air barrier system is in place and complete.
3. Ensure that surface preparation and any primers required conform to the manufacturer’s instructions.
4. Prepare surfaces by brushing, scrubbing. Scraping, or grinding to remove loose mortar, dust, oil, grease, oxidation, mill scale and other contaminants which will affect adhesion and integrity of the spray polyurethane foam. Wipe down metal surfaces to remove release agents or other non-compatible coatings, using clean sponges or rags soaked in a solvent compatible with the spray polyurethane foam. Ensure surfaces are dry before proceeding.
5. Install transition membranes to all applicable surfaces and ensure proper adhesion of the transition membranes to the substrate, capable of having spray polyurethane foam insulation.

6. Install counter-flashings”

a. Metal: Mechanically fasten metal counter-flashings with screws at 8” (200 mm) o.c.
b. Membrane: Cut into and uncover only 3” of siliconized release paper along one edge of the counter-flashing membrane. Adhere membrane flashing to the pre-primed substrate a minimum of 3” and roll firmly in place.

7. Ensure veneer anchors are in place.

C. APPLICATION:

1. Spray-application of polyurethane foam shall be installed in accordance with ULC S705.2-02 and the manufacturer’s instructions.
2. Apply only when surfaces and environmental conditions are within limits prescribed by the material manufacturer and the ULC S705.2 Installation standard.
3. Apply in consecutive passes as recommended by manufacturer to thickness as indicated on drawings. Passes shall be not less than ½ inch and not greater than 2 inches.
4. Do not install spray polyurethane foam within 3 inches of heat emitting devices such as light fixtures and chimneys.
5. Finished surface of foam insulation to be free of voids and embedded foreign objects.
6. Remove masking materials and over spray from adjacent areas immediately after foam surface has hardened. Ensure cleaning methods do not damage work performed by other sections.
7. Trim, as required, any excess thickness that would interfere with the application of cladding/covering system by other trades.
8. Clean and restore surfaces soiled or damaged by work of the section. Consult with section of work soiled before cleaning to ensure methods used will not damage the work.
9. Do not permit adjacent work to be damaged by work of this section. Damage to work of this section caused by other sections shall be repaired by this section at the expense of the subcontractor causing the damage.
10. Complete connections to other components or repair any gaps, holes or other damage using material which conforms to ULC S710.1 Polyurethane Sealant Foam – One Component – Material or ULC S711.1 Polyurethane Sealant Foam – Two Components – Material and shall be installed in accordance with ULC S710.2 Polyurethane Sealant Foam – One component – Installation or ULC S711.2 Polyurethane Sealant Foam – Two Component – Installation, whichever is appropriate.

D. FIELD QUALITY CONTROL

1. Site Tests
   a. The Licensed Installer shall conduct daily visual inspection, adhesion/cohesion testing and density measurements as outlined by the ULC S705.2-02 Installation standard.
   b. The Licensed Installer shall complete the Daily Work Record and record all information required including the results of the testing. The Daily Work Record shall be kept on site for routine inspection. Copies of the Daily Work Record shall be forwarded to the owner or owner’s representative upon request. Copies of the Daily Work Record or monthly summaries shall be sent to the ABAA office on a monthly basis as required by the Quality Assurance Program.
   c. Transition membranes shall be pull tested in accordance with the ABAA Quality Assurance Program requirements before installing the spray polyurethane air barrier material.
   d. The costs incurred for daily testing and inspection by the Licensed Installer and the completion of the Daily Work Record shall be borne by the Licensed Contractor.

2. Inspection

a. Arrange for site inspections by ABAA. The cost of inspections shall be included in the bid provided by the Licensed Contractor.
b. The ABAA site-inspections shall verify conformance with the manufacturer's instructions, the standard ULC S705.2-02 Installation standard, the ABAA Quality Assurance Program, and this section of the project specification.
c. Inspections and testing shall be carried out at 5%, 50% and 95% of completion. A written inspection report shall be forwarded to the architect, the owner's representative, the Contractor, and the ABAA-licensed installer within 3 working days of the inspection and test being performed. In the case of any deficiencies, the ABAA-licensed inspector may verbally advise the licensed installer at the time of the inspection.
d. If the inspection reveals any defects, the Licensed Contractor shall immediately rectify all such defects at his cost.

E. TOLERANCES

1. Maximum variation from indicated thickness: minus (-) ¼ inch; plus (+) ½ inch.

F. PROTECTION

1. Protect the spray polyurethane foam from ultraviolet radiation when installed on the exterior of a building.
2. Cover the spray polyurethane foam with a thermal barrier when installed on the interior of the building.

END OF SECTION 072110

# SECTION 074113 - STANDING-SEAM METAL ROOFING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section includes Work associated with Selbyville Middle School:

1. Standing-seam metal roof panels.
2. Metal soffit panels.

B. Related Sections:

1. Section 077253 "Snow Guards" for prefabricated devices designed to hold snow on the roof surface, allowing it to melt and drain off slowly.

### 1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Meet with Owner, Owner's insurer if applicable, metal panel Installer, metal panel manufacturer's representative, structural-support Installer, and installers whose work interfaces with or affects metal panels, including installers of roof accessories and roof-mounted equipment.
2. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
3. Review methods and procedures related to metal panel installation, including manufacturer's written instructions.
4. Examine support conditions for compliance with requirements, including alignment between and attachment to structural members.
5. Review structural loading limitations of deck during and after roofing.
6. Review flashings, special details, drainage, penetrations, equipment curbs, and condition of other construction that affect metal panels.
7. Review governing regulations and requirements for insurance, certificates, and tests and inspections if applicable.
8. Review temporary protection requirements for metal panel systems during and after installation.
9. Review procedures for repair of metal panels damaged after installation.
10. Document proceedings, including corrective measures and actions required, and furnish copy of record to each participant.

### 1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of panel and accessory.

B. Shop Drawings:

1. Include fabrication and installation layouts of metal panels; details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details.
2. Accessories: Include details of the flashing, trim, and anchorage systems, at a scale of not less than 1-1/2 inches per 12 inches (1:10).

C. Samples for Initial Selection: For each type of metal panel indicated with factory-applied color finishes.

1. Include similar Samples of trim and accessories involving color selection.

D. Samples for Verification: For each type of exposed finish required, prepared on Samples of size indicated below.

1. Metal Panels: 12 inches (305 mm) long by actual panel width. Include clips, fasteners, closures, and other metal panel accessories.

## 1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Product Test Reports: For each product, for tests performed by a qualified testing agency.

C. Field quality-control reports.

D. Sample Warranties: For special warranties.

## 1.6 CLOSEOUT SUBMITTALS

A. Maintenance Data: For metal panels to include in maintenance manuals.

## 1.7 QUALITY ASSURANCE

A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer. Minimum ten years experience installing standing seam roofing.

B. Manufacturer Qualifications: Manufacturer shall have minimum ten years experience in fabrication of metal standing seam roof panels.

## 1.8 DELIVERY, STORAGE, AND HANDLING

A. Deliver components, metal panels, and other manufactured items so as not to be damaged or deformed. Package metal panels for protection during transportation and handling.

B. Unload, store, and erect metal panels in a manner to prevent bending, warping, twisting, and surface damage.

C. Stack metal panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal panels to ensure dryness, with positive slope for drainage of water. Do not store metal panels in contact with other materials that might cause staining, denting, or other surface damage.

D. Retain strippable protective covering on metal panels during installation.

1.9 FIELD CONDITIONS

A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of metal panels to be performed according to manufacturers' written instructions and warranty requirements.

1.10 COORDINATION

A. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

B. Coordinate metal panel installation with rain drainage work, flashing, trim, construction of soffits, and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.11 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal panel systems that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Structural failures including rupturing, cracking, or puncturing.
b. Deterioration of metals and other materials beyond normal weathering.

2. Warranty Period: Two years from date of Substantial Completion.

B. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.

1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:

a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.

2. Finish Warranty Period: 20 years from date of Substantial Completion.

C. Special Weathertightness Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace standing-seam metal roof panel assemblies that fail to remain weathertight, including leaks, within specified warranty period.

1. Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Energy Performance: Provide roof panels that are listed on the EPA/DOE's ENERGY STAR "Roof Product List" for steep-slope roof products.

B. Structural Performance: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing according to ASTM E 1592:

1. Wind Loads: As indicated on Drawings.
2. Other Design Loads: As indicated on Drawings.
3. Deflection Limits: For wind loads, no greater than 1/240 of the span.

C. Air Infiltration: Air leakage of not more than 0.06 cfm/sq. ft. (0.3 L/s per sq. m) when tested according to ASTM E 1680 at the following test-pressure difference:

1. Test-Pressure Difference: 6.24 lbf/sq. ft. (300 Pa).

D. Water Penetration under Static Pressure: No water penetration when tested according to ASTM E 1646 at the following test-pressure difference:

1. Test-Pressure Difference: 6.24 lbf/sq. ft. (300 Pa).

E. Hydrostatic-Head Resistance: No water penetration when tested according to ASTM E 2140.

F. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift-resistance class indicated.

1. Uplift Rating: UL 90.

G. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

2.2 STANDING-SEAM METAL ROOF PANELS

A. General: Provide factory-formed metal roof panels designed to be installed by lapping and interconnecting raised side edges of adjacent panels with joint type indicated and mechanically attaching panels to supports using concealed clips in side laps. Include clips, cleats, pressure plates, and accessories required for weathertight installation.

1. Steel Panel Systems: Unless more stringent requirements are indicated, comply with ASTM E 1514.

B. Integral-Standing-Seam Metal Roof Panels: Formed with integral ribs at panel edges and intermediate stiffening ribs symmetrically spaced between ribs; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels and lapping and interconnecting side edges of adjacent panels.

1. Basis-of-Design Product: Subject to compliance with requirements, provide ATAS International, Inc.; 2” Field-Lok panel or comparable product by one of the following:

    a. Architectural Metal Systems; a Nucor company.
    b. ATAS International, Inc.
    c. Cheney Flashing Company.
    d. McElroy Metal, Inc.
    e. Petersen Aluminum Corporation.

2. Metallic-Coated Steel Sheet: Zinc-coated (galvanized) steel sheet complying with ASTM A 653/A 653M, G90 (Z275) coating designation, or aluminum-zinc alloy-coated steel sheet complying with ASTM A 792/A 792M, Class AZ50 (Class AZM150) coating designation; structural quality. Prepainted by the coil-coating process to comply with ASTM A 755/A 755M.

    a. Nominal Thickness: Minimum 0.028 inch (0.71 mm).
    b. Exterior Finish: Two-coat fluoropolymer.
    c. Color: To match existing.

3. Clips: Two-piece floating to accommodate thermal movement.

    a. Material: 0.064-inch- (1.63-mm-) nominal thickness, zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet.

4. Panel Coverage: 15.25 inches.

    a. Where existing panels are to be replaced, match existing 14.5 inches width, or replace panels from penetration to start of new work.

5. Panel Height: 2.0 inches (51 mm).
6. Panel Length: Continuous without end laps.

## 2.3 UNDERLAYMENT MATERIALS

A. Self-Adhering, High-Temperature Underlayment: Provide self-adhering, cold-applied, sheet underlayment, a minimum of 30 mils (0.76 mm) thick, consisting of slip-resistant, polyethylene-film top surface laminated to a layer of butyl or SBS-modified asphalt adhesive, with release-paper backing. Provide primer when recommended by underlayment manufacturer.

    1. Thermal Stability: Stable after testing at 240 deg F (116 deg C); ASTM D 1970.
    2. Low-Temperature Flexibility: Passes after testing at minus 20 deg F (29 deg C); ASTM D 1970.
    3. Products: Subject to compliance with requirements and manufacturer’s written approval, available products that may be incorporated into the Work include, but are not limited to, the following:

        a. Carlisle Residential, a division of Carlisle Construction Materials; WIP 300HT.
        b. Grace Construction Products, a unit of W. R. Grace & Co.; Grace Ice and Water Shield HT.
        c. Henry Company; Blueskin PE200 HT.
        d. Kirsch Building Products, LLC; Sharkskin Ultra SA.
        e. Metal-Fab Manufacturing, LLC; MetShield.
        f. Owens Corning; WeatherLock Metal High Temperature Underlayment.

B. Slip Sheet: Manufacturer's recommended slip sheet, of type required for application, if required.

## 2.4 METAL SOFFIT PANELS

A. General: Provide metal soffit panels designed to be installed by lapping and interconnecting side edges of adjacent panels and mechanically attaching through panel to supports using concealed fasteners in side laps. Include accessories required for weathertight installation.

B. Metal Soffit Panels: Match profile and material of existing metal soffit panels.

1. Finish: Match finish and color of existing metal soffit panels.
2. Sealant: Factory applied within interlocking joint.

C. Flush-Profile Metal Soffit Panels: Solid panels formed with vertical panel edges and intermediate stiffening ribs symmetrically spaced between panel edges; with flush joint between panels.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

a. AEP Span; a BlueScope Steel company.
b. Architectural Building Components.
c. ATAS International, Inc.
d. CENTRIA Architectural Systems.
e. Dimensional Metals, Inc.
f. Firestone Metal Products, LLC.
g. McElroy Metal, Inc.
h. Merchant & Evans Inc.
i. Metal-Fab Manufacturing, LLC.
j. Other roofing manufacturer listed above.

2. Material: Same material, finish, and color as existing metal soffit panels.
3. Metallic-Coated Steel Sheet: Zinc-coated (galvanized) steel sheet complying with ASTM A 653/A 653M, G90 (Z275) coating designation, or aluminum-zinc alloy-coated steel sheet complying with ASTM A 792/A 792M, Class AZ50 (Class AZM150) coating designation; structural quality. Prepainted by the coil-coating process to comply with ASTM A 755/A 755M.

a. Nominal Thickness: 0.028 inch (0.71 mm) minimum.
b. Exterior Finish: Two-coat fluoropolymer.
c. Color: To match existing.

4. Panel Coverage: 12 inches (305 mm) or 16 inches (406 mm).
5. Rib spacing: To match existing.
6. Panel Height: 0.875 inch (22 mm).

## 2.5 MISCELLANEOUS MATERIALS

A. Miscellaneous Metal Subframing and Furring: ASTM C 645; cold-formed, metallic-coated steel sheet, ASTM A 653/A 653M, G90 (Z275 hot-dip galvanized) coating designation or ASTM A 792/A 792M, Class AZ50 (Class AZM150) coating designation unless otherwise indicated. Provide manufacturer's standard sections as required for support and alignment of metal panel system.

B. Cover Board: Subject to compliance with requirements available products include, but are not limited to Dens Deck or Dens Deck Prime, as recommending in writing by roofing manufacturer.

C. Panel Accessories: Provide components required for a complete, weathertight panel system including trim, copings, fasciae, mullions, sills, corner units, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal panels unless otherwise indicated.

1. Closures: Provide closures at eaves and ridges, fabricated of same metal as metal panels.
2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch- (25-mm-) thick, flexible closure strips; cut or premolded to match metal panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.

D. Flashing and Trim: Provide flashing and trim formed from same material as metal panels as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers. Finish flashing and trim with same finish system as adjacent metal panels.

E. Gutters: Formed from same material as roof panels, complete with end pieces, outlet tubes, and other special pieces as required. Fabricate in minimum 96-inch- (2400-mm-) long sections, of size and metal thickness according to SMACNA's "Architectural Sheet Metal Manual." Furnish gutter supports spaced a maximum of 36 inches (914 mm) o.c., fabricated from same metal as gutters. Provide wire ball strainers of compatible metal at outlets. Finish gutters to match metal roof panels.

F. Downspouts: Formed from same material as roof panels. Fabricate in 10-foot- (3-m-) long sections, complete with formed elbows and offsets, of size and metal thickness according to SMACNA's "Architectural Sheet Metal Manual." Finish downspouts to match gutters.

G. Roof Curbs: Fabricated from same material as roof panels, 0.048-inch (1.2-mm) nominal thickness; with bottom of skirt profiled to match roof panel profiles and with welded top box and integral full-length cricket. Fabricate curb subframing of 0.060-inch- (1.52-mm-) nominal thickness, angle-, C-, or Z-shaped steel sheet. Fabricate curb and subframing to withstand indicated loads of size and height indicated. Finish roof curbs to match metal roof panels.

1. Insulate roof curb with minimum 1-inch- (25-mm-) thick, rigid insulation.

H. Panel Fasteners: Self-tapping screws designed to withstand design loads.

I. Panel Sealants: Provide sealant type recommended by manufacturer that are compatible with panel materials, are nonstaining, and do not damage panel finish.

1. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch (13 mm) wide and 1/8 inch (3 mm) thick.
2. Joint Sealant: ASTM C 920; elastomeric polyurethane or silicone sealant; of type, grade, class, and use classifications required to seal joints in metal panels and remain weathertight; and as recommended in writing by metal panel manufacturer.
3. Butyl-Rubber-Based, Solvent-Release Sealant: ASTM C 1311.

## 2.6 FABRICATION

A. General: Fabricate and finish metal panels and accessories at the factory, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.

B. On-Site Fabrication: Subject to compliance with requirements of this Section, metal panels may be fabricated on-site using UL-certified, portable roll-forming equipment if panels are of same profile and warranted by manufacturer to be equal to factory-formed panels. Fabricate according to equipment manufacturer's written instructions and to comply with details shown.

C. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.

D. Fabricate metal panel joints with factory-installed captive gaskets or separator strips that provide a weathertight seal and prevent metal-to-metal contact, and that minimize noise from movements.

E. Sheet Metal Flashing and Trim: Fabricate flashing and trim to comply with manufacturer's recommendations and recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, metal, and other characteristics of item indicated.

1. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
2. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.
3. Seams for Other Than Aluminum: Fabricate nonmoving seams in accessories with flat-lock seams. Tin edges to be seamed, form seams, and solder.
4. Sealed Joints: Form nonexpansion, but movable, joints in metal to accommodate sealant and to comply with SMACNA standards.
5. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.
6. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal recommended in writing by metal panel manufacturer.

    a. Size: As recommended by SMACNA's "Architectural Sheet Metal Manual" or metal panel manufacturer for application, but not less than thickness of metal being secured.

## 2.7 FINISHES

A. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

B. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in same piece are unacceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

C. Steel Panels and Accessories:

1. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil (0.013 mm).

# PART 3 - EXECUTION

## 3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, metal panel supports, and other conditions affecting performance of the Work.

1. Examine primary and secondary roof framing to verify that rafters, purlins, angles, channels, and other structural panel support members and anchorages have been installed within alignment tolerances required by metal roof panel manufacturer.
2. Examine solid roof sheathing to verify that sheathing joints are supported by framing or blocking and that installation is within flatness tolerances required by metal roof panel manufacturer.

    a. Verify that air- or water-resistive barriers have been installed over sheathing or backing substrate to prevent air infiltration or water penetration.

B. Examine roughing-in for components and systems penetrating metal panels to verify actual locations of penetrations relative to seam locations of metal panels before installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 PREPARATION

A. Miscellaneous Supports: Install subframing, furring, and other miscellaneous panel support members and anchorages according to ASTM C 754 and metal panel manufacturer's written recommendations.

1. Soffit Framing: Wire tie or clip furring channels to supports, as required to comply with requirements for assemblies indicated.

## 3.3 UNDERLAYMENT INSTALLATION

A. Self-Adhering Sheet Underlayment: Apply primer if required by manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation. Apply at locations indicated below, wrinkle free, in shingle fashion to shed water, and with end laps of not less than 6 inches (152 mm) staggered 24 inches (610 mm) between courses. Overlap side edges not less than 3-1/2 inches (90 mm). Roll laps with roller. Cover underlayment within 14 days.

1. Apply over the entire roof surface.

B. Slip Sheet: Apply slip sheet over underlayment before installing metal roof panels, where required by manufacturer.

C. Flashings: Install flashings to cover underlayment to comply with requirements specified in Section 076200 "Sheet Metal Flashing and Trim."

## 3.4 METAL PANEL INSTALLATION

A. General: Install metal panels according to manufacturer's written instructions in orientation, sizes, and locations indicated. Install panels perpendicular to supports unless otherwise indicated. Anchor metal panels and other components of the Work securely in place, with provisions for thermal and structural movement.

1. Shim or otherwise plumb substrates receiving metal panels.
2. Flash and seal metal panels at perimeter of all openings. Fasten with self-tapping screws. Do not begin installation until air- or water-resistive barriers and flashings that will be concealed by metal panels are installed.
3. Install screw fasteners in predrilled holes.
4. Locate and space fastenings in uniform vertical and horizontal alignment.
5. Install flashing and trim as metal panel work proceeds.

6. Locate panel splices over, but not attached to, structural supports. Stagger panel splices and end laps to avoid a four-panel lap splice condition.
7. Align bottoms of metal panels and fasten with blind rivets, bolts, or self-tapping screws. Fasten flashings and trim around openings and similar elements with self-tapping screws.
8. Provide weathertight escutcheons for pipe- and conduit-penetrating panels.

B. Fasteners:

1. Steel Panels: Use stainless-steel fasteners for surfaces exposed to the exterior; use galvanized-steel fasteners for surfaces exposed to the interior.

C. Anchor Clips: Anchor metal roof panels and other components of the Work securely in place, using manufacturer's approved fasteners according to manufacturers' written instructions.

D. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action as recommended in writing by metal panel manufacturer.

E. Standing-Seam Metal Roof Panel Installation: Fasten metal roof panels to supports with concealed clips at each standing-seam joint at location, spacing, and with fasteners recommended in writing by manufacturer.

1. Install clips to supports with self-tapping fasteners.
2. Install pressure plates at locations indicated in manufacturer's written installation instructions.
3. Seamed Joint: Crimp standing seams with manufacturer-approved, motorized seamer tool so clip, metal roof panel, and factory-applied sealant are completely engaged.
4. Watertight Installation:

   a. Apply a continuous ribbon of sealant or tape to seal joints of metal panels, using sealant or tape as recommend in writing by manufacturer as needed to make panels watertight.
   b. Provide sealant or tape between panels and protruding equipment, vents, and accessories.

F. Accessory Installation: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.

1. Install components required for a complete metal panel system including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items. Provide types indicated by metal roof panel manufacturers; or, if not indicated, types recommended by metal roof panel manufacturer.

G. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

1. Install exposed flashing and trim that is without buckling and tool marks, and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and achieve waterproof and weather-resistant performance.
2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet (3 m) with no joints allowed within 24 inches (610 mm) of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with mastic sealant (concealed within joints).

H. Gutters: Join sections with riveted and soldered or lapped and sealed joints. Attach gutters to eave with gutter hangers spaced not more than 36 inches (914 mm) o.c. using manufacturer's standard fasteners. Provide end closures and seal watertight with sealant. Provide for thermal expansion.

I. Downspouts: Join sections with telescoping joints. Provide fasteners designed to hold downspouts securely 1 inch (25 mm) away from walls; locate fasteners at top and bottom and at approximately 60 inches (1524 mm) o.c. in between.

1. Provide elbows at base of downspouts to direct water away from building.
2. Connect downspouts to underground drainage system indicated.

J. Roof Curbs: Install flashing around bases where they meet metal roof panels.

K. Pipe Flashing: Form flashing around pipe penetration and metal roof panels. Fasten and seal to metal roof panels as recommended by manufacturer.

## 3.5 ERECTION TOLERANCES

A. Installation Tolerances: Shim and align metal panel units within installed tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines as indicated and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

## 3.6 FIELD QUALITY CONTROL

A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect metal roof panel installation, including accessories. Report results in writing.

B. Remove and replace applications of metal roof panels where tests and inspections indicate that they do not comply with specified requirements.

C. Additional tests and inspections, at Contractor's expense, are performed to determine compliance of replaced or additional work with specified requirements.

D. Prepare test and inspection reports.

## 3.7 CLEANING AND PROTECTION

A. Remove temporary protective coverings and strippable films, if any, as metal panels are installed, unless otherwise indicated in manufacturer's written installation instructions. On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer. Maintain in a clean condition during construction.

B. Replace metal panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 074113

# SECTION 076200 - SHEET METAL FLASHING AND TRIM

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes the following sheet metal flashing and trim:

1. Manufactured through-wall flashing.
2. Formed roof drainage system.
3. Formed low-slope roof flashing and trim.
4. Formed wall flashing and trim.

B. Related Sections include the following:

1. Division 7 Section "Expansion Control" for manufactured expansion-joint covers.

### 1.3 PERFORMANCE REQUIREMENTS

A. General: Install sheet metal flashing and trim to withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failing, rattling, leaking, and fastener disengagement.

B. Thermal Movements: Provide sheet metal flashing and trim that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Provide clips that resist rotation and avoid shear stress as a result of sheet metal and trim thermal movements. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.

C. Water Infiltration: Provide sheet metal flashing and trim that do not allow water infiltration to building interior.

### 1.4 SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

### 1.5 QUALITY ASSURANCE

A. Sheet Metal Flashing and Trim Standard: Comply with SMACNA's "Architectural Sheet Metal Manual." Conform to dimensions and profiles shown unless more stringent requirements are indicated.

1. Copper Standard: Comply with CDA's "Copper in Architecture Handbook."

### 1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver sheet metal flashing materials and fabrications undamaged. Protect sheet metal flashing and trim materials and fabrications during transportation and handling.

B. Unload, store, and install sheet metal flashing materials and fabrications in a manner to prevent bending, warping, twisting, and surface damage.

C. Stack materials on platforms or pallets, covered with suitable weathertight and ventilated covering. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage.

1.7 COORDINATION

A. Coordinate installation of sheet metal flashing and trim with interfacing and adjoining construction to provide a leakproof, secure, and noncorrosive installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Products: Subject to compliance with requirements, provide one of the products specified.

2.2 SHEET METALS

A. Copper Sheet: ASTM B 370, Temper H00 or H01, cold-rolled copper sheet.

B. Aluminum Sheet: ASTM B 209, Alloy 3003, 3004, 3105, or 5005, Temper suitable for forming and structural performance required, but not less than H14, finished as follows:

1. High-Performance Organic Finish: AA-C12C42R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: acid-chromate-fluoride-phosphate conversion coating; Organic Coating: as specified below). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

a. Fluoropolymer 2-Coat System: Manufacturer's standard 2-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight; complying with AAMA 2604.

1) Color: As selected by Architect from manufacturer's full range.

2.3 UNDERLAYMENT MATERIALS

A. Polyethylene Sheet: 6-mil- thick polyethylene sheet complying with ASTM D 4397.

B. Felts: ASTM D 226, Type II (No. 30), asphalt-saturated organic felt, nonperforated.

C. Slip Sheet: Rosin-sized paper, minimum 3 lb/100 sq. ft.

2.4 MISCELLANEOUS MATERIALS

A. General: Provide materials and types of fasteners, solder, welding rods, protective coatings, separators, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation.

B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads.

1. Nails for Copper Sheet: Copper, hardware bronze, or Series 300 stainless steel, 0.109 inch minimum and not less than 7/8 inch long, barbed with large head.
2. Exposed Fasteners: Heads matching color of sheet metal by means of plastic caps or factory-applied coating.
3. Fasteners for Flashing and Trim: Blind fasteners or self-drilling screws, gasketed, with hex washer head.
4. Blind Fasteners: High-strength aluminum or stainless-steel rivets.
5. Spikes and Ferrules: Same material as gutter; with spike with ferrule matching internal gutter width.

C. Solder for Copper: ASTM B 32, Grade Sn50, 50 percent tin and 50 percent lead.

D. Sealing Tape: Pressure-sensitive, 100 percent solids, polyisobutylene compound sealing tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape.

E. Elastomeric Sealant: ASTM C 920, elastomeric silicone polymer sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.

F. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant, polyisobutylene plasticized, heavy bodied for hooked-type expansion joints with limited movement.

G. Epoxy Seam Sealer: Two-part, noncorrosive, aluminum seam-cementing compound, recommended by aluminum manufacturer for exterior nonmoving joints, including riveted joints.

H. Bituminous Coating: Cold-applied asphalt mastic, SSPC-Paint 12, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

I. Asphalt Roofing Cement: ASTM D 4586, asbestos free, of consistency required for application.

## 2.5 MANUFACTURED SHEET METAL FLASHING AND TRIM

A. Through-Wall Ribbed Sheet Metal Flashing: Manufacture through-wall sheet metal flashing for embedment in masonry with ribs at 3-inch intervals along length of flashing to provide an integral mortar bond. Manufacture through-wall flashing with snaplock receiver on exterior face to receive counterflashing.

1. Copper: 10 oz. minimum for fully concealed flashing; 16 oz. elsewhere.

a. Products:
   1) Advanced Building Products Inc.; Cop-R-Loc Interlocking Flashing.
   2) Cheney Flashing Company, Inc.; Cheney Flashing (Dovetail).
   3) Cheney Flashing Company, Inc.; Cheney Flashing (Sawtooth).
   4) Dur-O-Wal, Dayton Superior Corporation; Polytite Copper Flashing.
   5) Keystone Flashing Company, Inc.; Keystone Three-Way Interlocking Thruwall Flashing.
   6) Sandell Manufacturing Company, Inc.; Three-Way Saw Tooth Flashing.
   7) York Manufacturing, Inc.; Cop-R-Loc Interlocking Flashing.

## 2.6 FABRICATION, GENERAL

A. General: Custom fabricate sheet metal flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, metal, and other characteristics of item indicated. Shop fabricate items where practicable. Obtain field measurements for accurate fit before shop fabrication.

B. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.

C. Fabricate sheet metal flashing and trim without excessive oil canning, buckling, and tool marks and true to line and levels indicated, with exposed edges folded back to form hems.

1. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.
2. Seams for Other Than Aluminum: Fabricate nonmoving seams in accessories with flat-lock seams. Tin edges to be seamed, form seams, and solder.

D. Sealed Joints: Form nonexpansion but movable joints in metal to accommodate elastomeric sealant to comply with SMACNA recommendations.

E. Expansion Provisions: Where lapped or bayonet-type expansion provisions in the Work cannot be used, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with elastomeric sealant concealed within joints.

F. Conceal fasteners and expansion provisions where possible on exposed-to-view sheet metal flashing and trim, unless otherwise indicated.

G. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.

1. Thickness: As recommended by SMACNA's "Architectural Sheet Metal Manual" and FMG Loss Prevention Data Sheet 1-49 for application but not less than thickness of metal being secured.

2.7 ROOF DRAINAGE SHEET METAL FABRICATIONS

A. Hanging Gutters: Fabricate to cross section indicated, complete with end pieces, outlet tubes, and other accessories as required. Fabricate in minimum 96-inch- long sections. Furnish flat-stock gutter spacers and gutter brackets fabricated from same metal as gutters, of size recommended by SMACNA but not less than twice the gutter thickness. Fabricate expansion joints, expansion-joint covers, and gutter accessories from same metal as gutters.

1. Gutter Style: See Drawings.
2. Expansion Joints: Lap type.
3. Accessories: Valley baffles.
4. Gutters with Girth 26 to 30 Inches: Fabricate from the following material:

a. Aluminum: 0.063 inch thick.

B. Downspouts: Fabricate rectangular open-face downspouts complete with mitered elbows. Furnish with metal hangers, from same material as downspouts, and anchors.

1. Manufactured Hanger Style: Bracket.
2. Fabricate downspouts from the following material:

a. Aluminum: 0.024 inch thick.

C. Parapet Scuppers: Fabricate scuppers of dimensions required with closure flange trim to exterior, 4-inch-wide wall flanges to interior, and base extending 4 inches beyond cant or tapered strip into field of roof. Fasten gravel guard angles to base of scupper.

1. Fabricate parapet scuppers from the following material:

a. Aluminum: 0.0320 inch thick.

D. Conductor Heads: Fabricate conductor heads with flanged back and stiffened top edge and of dimensions and shape indicated complete with outlet tubes, exterior flange trim, and built-in overflows.

1. Fabricate conductor heads from the following material:

a. Aluminum: 0.0320 inch thick.

2.8 LOW-SLOPE ROOF SHEET METAL FABRICATIONS

A. Copings: Fabricate in minimum 96-inch- long, but not exceeding 10-foot- long, sections. Fabricate joint plates of same thickness as copings. Furnish with continuous cleats to support edge of external leg and drill elongated holes for fasteners on interior leg. Miter corners, seal, and solder or weld watertight.

1. Joint Style: Butt, with 12-inch- wide concealed backup plate.
2. Fabricate copings from the following material:

a. Aluminum: 0.050 inch thick.

B. Roof and Roof to Wall Transition Expansion-Joint Cover: Fabricate from the following material:

1. Aluminum: 0.050 inch thick.

C. Base Flashing: Fabricate from the following material:

1. Aluminum: 0.040 inch thick.

D. Counterflashing: Fabricate from the following material:

1. Aluminum: 0.0320 inch thick.

E. Flashing Receivers: Fabricate from the following material:

1. Aluminum: 0.0320 inch thick.

2.9 WALL SHEET METAL FABRICATIONS

A. Through-Wall Flashing: Fabricate continuous flashings in minimum 96-inch- long, but not exceeding 12 foot long, sections, under copings, at shelf angles, and where indicated. Fabricate discontinuous lintel, sill, and similar flashings to extend 6 inches beyond each side of wall openings. Form with 2-inch- high end dams. Fabricate from the following material:

1. Copper: 16 oz./sq. ft..

B. Wall Expansion-Joint Cover: Fabricate from the following material:

1. Aluminum: 0.040 inch thick.

2.10 FINISHES

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions and other conditions affecting performance of work.

1. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
2. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement. Use fasteners, solder, welding rods, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.

1. Torch cutting of sheet metal flashing and trim is not permitted.

B. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating or by other permanent separation as recommended by fabricator or manufacturers of dissimilar metals.

1. Underlayment: Where installing metal flashing directly on cementitious or wood substrates, install a course of felt underlayment and cover with a slip sheet or install a course of polyethylene underlayment.
2. Bed flanges in thick coat of asphalt roofing cement where required for waterproof performance.

C. Install exposed sheet metal flashing and trim without excessive oil canning, buckling, and tool marks.

D. Install sheet metal flashing and trim true to line and levels indicated. Provide uniform, neat seams with minimum exposure of solder, welds, and elastomeric sealant.

E. Install sheet metal flashing and trim to fit substrates and to result in watertight performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.

1. Space cleats not more than 12 inches apart. Anchor each cleat with two fasteners. Bend tabs over fasteners.

F. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped or bayonet-type expansion provisions cannot be used or would not be sufficiently watertight, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with elastomeric sealant concealed within joints.

G. Fasteners: Use fasteners of sizes that will penetrate substrate not less than 1-1/4 inches for nails and not less than 3/4 inch for wood screws.

1. Aluminum: Use aluminum or stainless-steel fasteners.
2. Copper: Use copper, hardware bronze, or stainless-steel fasteners.

H. Seal joints with elastomeric sealant as required for watertight construction.

1. Where sealant-filled joints are used, embed hooked flanges of joint members not less than 1 inch into sealant. Form joints to completely conceal sealant. When ambient temperature at time of installation is moderate, between 40 and 70 deg F, set joint members for 50 percent movement either way. Adjust setting proportionately for installation at higher ambient temperatures. Do not install sealant-type joints at temperatures below 40 deg F.
2. Prepare joints and apply sealants to comply with requirements in Division 7 Section "Joint Sealants."

I. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pretin edges of sheets to be soldered to a width of 1-1/2 inches except where pretinned surface would show in finished Work.

1. Do not solder aluminum sheet.
2. Copper Soldering: Tin uncoated copper surfaces at edges of sheets using solder recommended for copper work.
3. Do not use open-flame torches for soldering. Heat surfaces to receive solder and flow solder into joints. Fill joints completely. Completely remove flux and spatter from exposed surfaces.

J. Aluminum Flashing: Rivet or weld joints in uncoated aluminum where necessary for strength.

3.3 ROOF DRAINAGE SYSTEM INSTALLATION

A. General: Install sheet metal roof drainage items to produce complete roof drainage system according to SMACNA recommendations and as indicated. Coordinate installation of roof perimeter flashing with installation of roof drainage system.

B. Hanging Gutters: Join sections with riveted and soldered joints or with lapped joints sealed with elastomeric sealant. Provide for thermal expansion. Attach gutters at eave or fascia to firmly anchored gutter brackets spaced not more than 36 inches apart. Provide end closures and seal watertight with sealant. Slope to downspouts.

1. Fasten gutter spacers to front and back of gutter.
2. Loosely lock straps to front gutter bead and anchor to roof deck.
3. Anchor and loosely lock back edge of gutter to continuous eave or apron flashing.
4. Anchor back of gutter that extends onto roof deck with cleats spaced not more than 24 inches apart.
5. Install gutter with expansion joints at locations indicated but not exceeding 50 feet apart. Install expansion joint caps.

C. Downspouts: Join sections with 1-1/2-inch telescoping joints. Provide fasteners designed to hold downspouts securely 1 inch away from walls; locate fasteners at top and bottom and at approximately 60 inches o.c. in between.

1. Provide elbows at base of downspout to direct water away from building.

D. Parapet Scuppers: Install scuppers where indicated through parapet. Continuously support scupper, set to correct elevation, and seal flanges to interior wall face, over cants or tapered edge strips, and under roofing membrane.

1. Anchor scupper closure trim flange to exterior wall and seal or solder to scupper.
2. Loosely lock front edge of scupper with conductor head.
3. Seal or solder exterior wall scupper flanges into back of conductor head.

E. Conductor Heads: Anchor securely to wall with elevation of conductor head rim 1 inch below scupper discharge.

F. Expansion-Joint Covers: Install expansion-joint covers at locations and of configuration indicated. Lap joints a minimum of 4 inches in direction of water flow.

3.4 ROOF FLASHING INSTALLATION

A. General: Install sheet metal roof flashing and trim to comply with performance requirements, sheet metal manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, set units true to line, and level as indicated. Install work with laps, joints, and seams that will be permanently watertight.

B. Pipe or Post Counterflashing: Install counterflashing umbrella with close-fitting collar with top edge flared for elastomeric sealant, extending a minimum of 4 inches over base flashing. Install stainless-steel draw band and tighten.

C. Counterflashing: Coordinate installation of counterflashing with installation of base flashing. Insert counterflashing in reglets or receivers and fit tightly to base flashing. Extend counterflashing 4 inches over base flashing. Lap counterflashing joints a minimum of 4 inches and bed with elastomeric sealant.

1. Secure in a waterproof manner by means of interlocking folded seam or blind rivets and sealant.

3.5 WALL FLASHING INSTALLATION

A. General: Install sheet metal wall flashing to intercept and exclude penetrating moisture according to SMACNA recommendations and as indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.

B. Through-Wall Flashing: Installation of manufactured through-wall flashing is specified in Division 4 Section "Unit Masonry Assemblies."

3.6 CLEANING AND PROTECTION

A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.

B. Clean and neutralize flux materials. Clean off excess solder and sealants.

C. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed. On completion of installation, clean finished surfaces, including removing unused fasteners, metal filings, pop rivet stems, and pieces of flashing. Maintain in a clean condition during construction.

D. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 076200

# SECTION 077253 - SNOW GUARDS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Pad-type, flat-mounted snow guards.
2. Rail-type, seam-mounted snow guards.

### 1.3 ACTION SUBMITTALS

A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for snow guards.

B. Shop Drawings: Include roof plans showing layouts and attachment details of snow guards.

1. Include details of rail-type snow guards.
2. Include calculation of number and location of snow guards based on snow load, roof slope, roof type, components, spacings, and finish.

C. Samples: Base, bracket, and 12-inch- (300-mm-) long rail.

### 1.4 INFORMATIONAL SUBMITTALS

A. Product Test Reports: For each type of snow guard, for tests performed by manufacturer and witnessed by a qualified testing agency.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

A. Performance Requirements: Provide snow guards that withstand exposure to weather and resist thermally induced movement without failure, rattling, or fastener disengagement due to defective manufacture, fabrication, installation, or other defects in construction.

1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

B. Structural Performance:

1. Snow Loads: As indicated on Drawings.

2.2 PAD-TYPE SNOW GUARDS

A. Flat-Mounted Metal Snow Guard Pads:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Alpine SnowGuards; a division of Vermont Slate & Copper Services, Inc.
b. Berger Building Products.
c. PMC Industries, Inc.
d. Roofers Edge.
e. Sieger Snow Guards Inc.
f. Sno-Gem, Inc.
g. SnoGuard.
h. TRA-MAGE, Inc.
i. Zaleski Snow-Guards for Roofs, Inc.

2. Material: Manufacturer's standard noncorrosive metal.
3. Finish and Color: Powder coat; color as selected by Architect from manufacturer's full range.

2.3 RAIL-TYPE SNOW GUARDS

A. Seam-Mounted, Rail-Type Snow Guards:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Alpine SnowGuards; a division of Vermont Slate & Copper Services, Inc.
b. LMCurbs.
c. Metal Roof Innovations, Ltd.; S-5! Attachment Solutions.
d. Snow Management Systems; a division of Contek, Inc.
e. TRA-MAGE, Inc.

2. Description: Snow guard rails fabricated from metal pipes, bars, or extrusions, anchored to brackets and equipped with one rail.
3. Material and Finish: Aluminum; Color to match standing seam metal roofing.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances, snow guard attachment, and other conditions affecting performance of the Work.

1. Verify compatibility with and suitability of substrates including compatibility with existing finishes or primers.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean and prepare substrates for bonding snow guards.

B. Prime substrates according to snow guard manufacturer's written instructions.

3.3 INSTALLATION

A. Install snow guards according to manufacturer's written instructions. Space rows as recommended by manufacturer.

B. Attachment for Asphalt Shingle Roofing:

1. Flat-Mounted, Snow Guard Pads: Mechanically anchored through predrilled holes concealed by the shingles.

C. Attachment for Standing-Seam Metal Roofing:

1. Do not use fasteners that will penetrate metal roofing, or fastening methods that void metal roofing finish warranty.
2. Seam-Mounted, Rail-Type Snow Guards: Stainless-steel clamps attached to vertical ribs of standing-seam metal roof panels.

END OF SECTION 077253

# SECTION 078413 - PENETRATION FIRESTOPPING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Penetrations in fire-resistance-rated walls.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Product Schedule: For each penetration firestopping system. Include location and design designation of qualified testing and inspecting agency.

1. Where Project conditions require modification to a qualified testing and inspecting agency's illustration for a particular penetration firestopping condition, submit illustration, with modifications marked, approved by penetration firestopping manufacturer's fire-protection engineer as an engineering judgment or equivalent fire-resistance-rated assembly.

### 1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Installer Certificates: From Installer indicating penetration firestopping has been installed in compliance with requirements and manufacturer's written recommendations.

C. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for penetration firestopping.

### 1.5 QUALITY ASSURANCE

A. Installer Qualifications: A firm experienced in installing penetration firestopping similar in material, design, and extent to that indicated for this Project, whose work has resulted in construction with a record of successful performance. Qualifications include having the necessary experience, staff, and training to install manufacturer's products per specified requirements. Manufacturer's willingness to sell its penetration firestopping products to Contractor or to Installer engaged by Contractor does not in itself confer qualification on buyer.

B. Fire-Test-Response Characteristics: Penetration firestopping shall comply with the following requirements:

1. Penetration firestopping tests are performed by a qualified testing agency acceptable to authorities having jurisdiction.
2. Penetration firestopping is identical to those tested per testing standard referenced in "Penetration Firestopping" Article. Provide rated systems complying with the following requirements:

    a. Penetration firestopping products bear classification marking of qualified testing and inspecting agency.
    b. Classification markings on penetration firestopping correspond to designations listed by the following:

        1) UL in its "Fire Resistance Directory."
        2) Intertek ETL SEMKO in its "Directory of Listed Building Products."
        3) FM Global in its "Building Materials Approval Guide."

1.6 PROJECT CONDITIONS

A. Environmental Limitations: Do not install penetration firestopping when ambient or substrate temperatures are outside limits permitted by penetration firestopping manufacturers or when substrates are wet because of rain, frost, condensation, or other causes.

B. Install and cure penetration firestopping per manufacturer's written instructions using natural means of ventilations or, where this is inadequate, forced-air circulation.

1.7 COORDINATION

A. Coordinate construction of openings and penetrating items to ensure that penetration firestopping is installed according to specified requirements.

B. Coordinate sizing of sleeves, openings, core-drilled holes, or cut openings to accommodate penetration firestopping.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. A/D Fire Protection Systems Inc.
2. Grace Construction Products.
3. Hilti, Inc.
4. Johns Manville.
5. Nelson Firestop Products.
6. NUCO Inc.
7. Passive Fire Protection Partners.
8. RectorSeal Corporation.
9. Specified Technologies Inc.
10. 3M Fire Protection Products.
11. Tremco, Inc.; Tremco Fire Protection Systems Group.
12. USG Corporation.

## 2.2 PENETRATION FIRESTOPPING

A. Provide penetration firestopping that is produced and installed to resist spread of fire according to requirements indicated, resist passage of smoke and other gases, and maintain original fire-resistance rating of construction penetrated. Penetration firestopping systems shall be compatible with one another, with the substrates forming openings, and with penetrating items if any.

B. Penetrations in Fire-Resistance-Rated Walls: Provide penetration firestopping with ratings determined per ASTM E 814 or UL 1479, based on testing at a positive pressure differential of 0.01-inch wg (2.49 Pa).

1. Fire-resistance-rated walls include fire-barrier walls and fire partitions.
2. F-Rating: Not less than the fire-resistance rating of constructions penetrated.

C. W-Rating: Provide penetration firestopping showing no evidence of water leakage when tested according to UL 1479.

D. Exposed Penetration Firestopping: Provide products with flame-spread and smoke-developed indexes of less than 25 and 450, respectively, as determined per ASTM E 84.

E. VOC Content: Penetration firestopping sealants and sealant primers shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):

1. Sealants: 250 g/L.
2. Sealant Primers for Nonporous Substrates: 250 g/L.
3. Sealant Primers for Porous Substrates: 775 g/L.

F. Accessories: Provide components for each penetration firestopping system that are needed to install fill materials and to maintain ratings required. Use only those components specified by penetration firestopping manufacturer and approved by qualified testing and inspecting agency for firestopping indicated.

1. Permanent forming/damming/backing materials, including the following:

   a. Slag-wool-fiber or rock-wool-fiber insulation.
   b. Sealants used in combination with other forming/damming/backing materials to prevent leakage of fill materials in liquid state.
   c. Fire-rated form board.
   d. Fillers for sealants.

2. Temporary forming materials.
3. Substrate primers.
4. Collars.
5. Steel sleeves.

## 2.3 FILL MATERIALS

A. Cast-in-Place Firestop Devices: Factory-assembled devices for use in cast-in-place concrete floors and consisting of an outer metallic sleeve lined with an intumescent strip, a radial extended flange attached to one end of the sleeve for fastening to concrete formwork, and a neoprene gasket.

B. Latex Sealants: Single-component latex formulations that do not re-emulsify after cure during exposure to moisture.

C. Firestop Devices: Factory-assembled collars formed from galvanized steel and lined with intumescent material sized to fit specific diameter of penetrant.

D. Intumescent Composite Sheets: Rigid panels consisting of aluminum-foil-faced elastomeric sheet bonded to galvanized-steel sheet.

E. Intumescent Putties: Nonhardening dielectric, water-resistant putties containing no solvents, inorganic fibers, or silicone compounds.

F. Intumescent Wrap Strips: Single-component intumescent elastomeric sheets with aluminum foil on one side.

G. Mortars: Prepackaged dry mixes consisting of a blend of inorganic binders, hydraulic cement, fillers, and lightweight aggregate formulated for mixing with water at Project site to form a nonshrinking, homogeneous mortar.

H. Pillows/Bags: Reusable heat-expanding pillows/bags consisting of glass-fiber cloth cases filled with a combination of mineral-fiber, water-insoluble expansion agents, and fire-retardant additives. Where exposed, cover openings with steel-reinforcing wire mesh to protect pillows/bags from being easily removed.

I. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

J. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below:

1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces, and nonsag formulation for openings in vertical and sloped surfaces, unless indicated firestopping limits use of nonsag grade for both opening conditions.

## 2.4 MIXING

A. For those products requiring mixing before application, comply with penetration firestopping manufacturer's written instructions for accurate proportioning of materials, water (if required), type of mixing equipment, selection of mixer speeds, mixing containers, mixing time, and other items or procedures needed to produce products of uniform quality with optimum performance characteristics for application indicated.

# PART 3 - EXECUTION

## 3.1 EXAMINATION

A. Examine substrates and conditions, with Installer present, for compliance with requirements for opening configurations, penetrating items, substrates, and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 PREPARATION

A. Surface Cleaning: Clean out openings immediately before installing penetration firestopping to comply with manufacturer's written instructions and with the following requirements:

1. Remove from surfaces of opening substrates and from penetrating items foreign materials that could interfere with adhesion of penetration firestopping.
2. Clean opening substrates and penetrating items to produce clean, sound surfaces capable of developing optimum bond with penetration firestopping. Remove loose particles remaining from cleaning operation.
3. Remove laitance and form-release agents from concrete.

B. Priming: Prime substrates where recommended in writing by manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.

C. Masking Tape: Use masking tape to prevent penetration firestopping from contacting adjoining surfaces that will remain exposed on completion of the Work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove stains. Remove tape as soon as possible without disturbing firestopping's seal with substrates.

## 3.3 INSTALLATION

A. General: Install penetration firestopping to comply with manufacturer's written installation instructions and published drawings for products and applications indicated.

B. Install forming materials and other accessories of types required to support fill materials during their application and in the position needed to produce cross-sectional shapes and depths required to achieve fire ratings indicated.

1. After installing fill materials and allowing them to fully cure, remove combustible forming materials and other accessories not indicated as permanent components of firestopping.

C. Install fill materials for firestopping by proven techniques to produce the following results:

1. Fill voids and cavities formed by openings, forming materials, accessories, and penetrating items as required to achieve fire-resistance ratings indicated.
2. Apply materials so they contact and adhere to substrates formed by openings and penetrating items.
3. For fill materials that will remain exposed after completing the Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.

## 3.4 IDENTIFICATION

A. Identify penetration firestopping with preprinted metal or plastic labels. Attach labels permanently to surfaces adjacent to and within 6 inches (150 mm) of firestopping edge so labels will be visible to anyone seeking to remove penetrating items or firestopping. Use mechanical fasteners or self-adhering-type labels with adhesives capable of permanently bonding labels to surfaces on which labels are placed. Include the following information on labels:

1. The words "Warning - Penetration Firestopping - Do Not Disturb. Notify Building Management of Any Damage."
2. Contractor's name, address, and phone number.

3. Designation of applicable testing and inspecting agency.
4. Date of installation.
5. Manufacturer's name.
6. Installer's name.

## 3.5 CLEANING AND PROTECTION

A. Clean off excess fill materials adjacent to openings as the Work progresses by methods and with cleaning materials that are approved in writing by penetration firestopping manufacturers and that do not damage materials in which openings occur.

B. Provide final protection and maintain conditions during and after installation that ensure that penetration firestopping is without damage or deterioration at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, immediately cut out and remove damaged or deteriorated penetration firestopping and install new materials to produce systems complying with specified requirements.

END OF SECTION 078413

# SECTION 079200 - JOINT SEALANTS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Exterior joints in the following vertical surfaces and horizontal nontraffic surfaces:
   a. Perimeter joints between materials listed above and frames of doors, windows, and louvers.
   b. Other joints as indicated.

2. Interior joints in the following vertical surfaces and horizontal nontraffic surfaces.

   a. Control and expansion joints on exposed interior surfaces of exterior walls.
   b. Perimeter joints of exterior openings where indicated.
   c. Perimeter joints between interior wall surfaces and frames of interior doors and windows.
   d. Other joints as indicated.

### 1.3 PRECONSTRUCTION TESTING

A. Preconstruction Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, samples of materials that will contact or affect joint sealants.

1. Use ASTM C 1087 to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
2. Submit not fewer than two pieces of each kind of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures including use of specially formulated primers.
5. Testing will not be required if joint-sealant manufacturers submit joint preparation data that are based on previous testing, not older than 24 months, of sealant products for adhesion to, and compatibility with, joint substrates and other materials matching those submitted.

### 1.4 SUBMITTALS

A. Product Data: For each joint-sealant product indicated.

B. Samples for Initial Selection: For each type of product indicated.

C. Preconstruction Compatibility and Adhesion Test Reports: From sealant manufacturer, indicating the following:

1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with joint sealants.
2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.

D. Field-Adhesion Test Reports: For each sealant application tested.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.

B. Source Limitations: Obtain each kind of joint sealant from single source from single manufacturer.

C. Products: Provide joint sealants that have been produced and installed to establish and maintain airtight and watertight continuous seals without causing staining or deterioration of joint substrates.

1.6 PROJECT CONDITIONS

A. Do not proceed with installation of joint sealants under the following conditions:

1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F (5 deg C).
2. When joint substrates are wet.
3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.

B. Liquid-Applied Joint Sealants: Comply with ASTM C 920 and other requirements indicated for each liquid-applied joint sealant specified, including those referencing ASTM C 920 classifications for type, grade, class, and uses related to exposure and joint substrates.

1. Suitability for Immersion in Liquids. Where sealants are indicated for Use I for joints that will be continuously immersed in liquids, provide products that have undergone testing according to ASTM C 1247. Liquid used for testing sealants is deionized water, unless otherwise indicated.

C. Stain-Test-Response Characteristics: Where sealants are specified to be nonstaining to porous substrates, provide products that have undergone testing according to ASTM C 1248 and have not stained porous joint substrates indicated for Project.

D. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

2.2 URETHANE JOINT SEALANTS

A. Single-Component, Nonsag, Urethane Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.

1. Products: Subject to compliance with requirements, provide one of the following:

a. BASF Building Systems; Sonolastic NP1.

b. Bostik, Inc.; Chem-Calk 900, Chem-Calk 915.
c. Pacific Polymers International, Inc.; Elasto-Thane 230 Type II.
d. Pecora Corporation; Dynatrol II.
e. Polymeric Systems, Inc.; Flexiprene 1000.
f. Schnee-Morehead, Inc.; Permathane SM7100, Permathane SM7108, Permathane SM7110.
g. Sika Corporation, Construction Products Division; Sikaflex - 1a.
h. Tremco Incorporated; Dymonic.

2. Uses Related to Joint Substrate: M, G, A, and as applicable to joint substrates indicated, O.

a. Use O Joint Substrates: curtain walls, copings, window and door perimeters, and glazing.

2.3 POLYSULFIDE JOINT SEALANTS

A. Single-Component, Nonsag, Polysulfide Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Pacific Polymers International, Inc.; Elastoseal 230 Type I.
b. W. R. Meadows, Inc.; Deck-O-Seal One Step.

2. Uses Related to Joint Substrate: M, G, A, and as applicable to joint substrates indicated, O.

a. Use O Joint Substrates: color anodic aluminum, aluminum coated with a high-performance coating, galvanized steel, and brick.

2.4 LATEX JOINT SEALANTS

A. Latex Joint Sealant: Acrylic latex or siliconized acrylic latex, ASTM C 834, Type OP, Grade NF.

1. Products: Subject to compliance with requirements, provide one of the following:

a. BASF Building Systems; Sonolac.
b. Bostik, Inc.; Chem-Calk 600.
c. Pecora Corporation; AC-20+.
d. Schnee-Morehead, Inc.; SM 8200.
e. Tremco Incorporated; Tremflex 834.

2.5 JOINT SEALANT BACKING

A. General: Provide sealant backings of material that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

B. Cylindrical Sealant Backings: ASTM C 1330, Type C (closed-cell material with a surface skin), and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance.

2.6 MISCELLANEOUS MATERIALS

A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.

B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.

C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:

1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:

    a. Concrete.
    b. Masonry.
    c. Unglazed surfaces of ceramic tile.
    d. Exterior insulation and finish systems.

3. Remove laitance and form-release agents from concrete.
4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:

    a. Metal.
    b. Glass.
    c. Porcelain enamel.
    d. Glazed surfaces of ceramic tile.

B. Joint Priming: Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.

C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF JOINT SEALANTS

A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.

B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.

C. Install sealant backings of kind indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.

1. Do not leave gaps between ends of sealant backings.
2. Do not stretch, twist, puncture, or tear sealant backings.
3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

D. Install sealants using proven techniques that comply with the following and at the same time backings are installed:

1. Place sealants so they directly contact and fully wet joint substrates.
2. Completely fill recesses in each joint configuration.
3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.

E. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.

1. Remove excess sealant from surfaces adjacent to joints.
2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
3. Provide concave joint profile per Figure 8A in ASTM C 1193, unless otherwise indicated.

F. Installation of Preformed Foam Sealants: Install each length of sealant immediately after removing protective wrapping. Do not pull or stretch material. Produce seal continuity at ends, turns, and intersections of joints. For applications at low ambient temperatures, apply heat to sealant in compliance with sealant manufacturer's written instructions.

G. Acoustical Sealant Installation: At sound-rated assemblies and elsewhere as indicated, seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and with manufacturer's written recommendations.

3.4 FIELD QUALITY CONTROL

A. Field-Adhesion Testing: Field test joint-sealant adhesion to joint substrates as follows:

1. Extent of Testing: Test completed and cured sealant joints as follows:

a. Perform 3 tests for each kind of sealant and joint substrate.
b. Perform additional tests as directed by Architect if any of the three initial tests fail.

2. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.

   a. For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.

3. Inspect tested joints and report on the following:

   a. Whether sealants filled joint cavities and are free of voids.
   b. Whether sealant dimensions and configurations comply with specified requirements.
   c. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.

4. Record test results in a field-adhesion-test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
5. Repair sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.

B. Evaluation of Field-Adhesion Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.5 CLEANING

A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.6 PROTECTION

A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

END OF SECTION 079200

# SECTION 081113 - HOLLOW METAL DOORS AND FRAMES

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section Includes:

1. Standard and custom hollow metal doors and frames.
2. Steel sidelight, borrowed lite and transom frames.
3. Light frames and glazing installed in hollow metal doors.

B. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.

1. ANSI/SDI A250.8 - Recommended Specifications for Standard Steel Doors and Frames.
2. ANSI/SDI A250.4 - Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors, Frames, Frames Anchors and Hardware Reinforcing.
3. ANSI/SDI A250.6 - Recommended Practice for Hardware Reinforcing on Standard Steel Doors and Frames.
4. ANSI/SDI A250.10 - Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Doors and Frames.
5. ANSI/SDI A250.11 - Recommended Erection Instructions for Steel Frames.
6. ASTM A1008 - Standard Specification for Steel Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability.
7. ASTM A653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
8. ANSI/BHMA A156.115 - Hardware Preparation in Steel Doors and Frames.
9. ANSI/SDI 122 - Installation and Troubleshooting Guide for Standard Steel Doors and Frames.
10. ANSI/NFPA 80 - Standard for Fire Doors and Fire Windows; National Fire Protection Association.
11. ANSI/NFPA 105: Standard for the Installation of Smoke Door Assemblies.
12. NFPA 252 - Standard Methods of Fire Tests of Door Assemblies; National Fire Protection Association.
13. UL 10C - Positive Pressure Fire Tests of Door Assemblies.
14. UL 1784 - Standard for Air Leakage Tests of Door Assemblies.

### 1.2 SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material descriptions, core descriptions, hardware reinforcements, profiles, anchors, fire-resistance rating, and finishes.

B. Door hardware supplier is to furnish templates, template reference number and/or physical hardware to the steel door and frame supplier in order to prepare the doors and frames to receive the finish hardware items.

C. Shop Drawings: Include the following:

1. Elevations of each door design.
2. Details of doors, including vertical and horizontal edge details and metal thicknesses.
3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
4. Locations of reinforcement and preparations for hardware.
5. Details of anchorages, joints, field splices, and connections.
6. Details of accessories.

7. Details of moldings, removable stops, and glazing.
8. Details of conduit and preparations for power, signal, and control systems.

D. Samples for Verification:

1. Samples are only required by request of the architect and for manufacturers that are not current members of the Steel Door Institute.

1.3 QUALITY ASSURANCE

A. Source Limitations: Obtain hollow metal doors and frames through one source from a single manufacturer wherever possible.

B. Quality Standard: In addition to requirements specified, comply with ANSI/SDI A250.8, latest edition, "Recommended Specifications for Standard Steel Doors and Frames".

C. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 (neutral pressure at 40” above sill) or UL 10C.

1. Oversize Fire-Rated Door Assemblies Construction: For units exceeding sizes of tested assemblies, attach construction label certifying doors are built to standard construction requirements for tested and labeled fire rated door assemblies except for size.
2. Temperature-Rise Limit: Where indicated and at vertical exit enclosures (stairwell openings) and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire-test exposure.
3. Smoke Control Door Assemblies: Comply with NFPA 105.

a. Smoke "S" Label: Doors to bear “S” label, and include smoke and draft control gasketing applied to frame and on meeting stiles of pair doors.

D. Fire-Rated, Borrowed-Light Frame Assemblies: Assemblies complying with NFPA 80 that are listed and labeled, by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing according to NFPA 257. Provide labeled glazing material.

E. Pre-Submittal Conference: Conduct conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier, Installer, and Contractor to review proper methods and procedures for installing hollow metal doors and frames and to verify installation of electrical knockout boxes and conduit at frames with electrified or access control hardware.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Deliver hollow metal work palletized, wrapped, or crated to provide protection during transit and Project site storage. Do not use non-vented plastic.

B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.

C. Store hollow metal work under cover at Project site. Place in stacks of five units maximum in a vertical position with heads up, spaced by blocking, on minimum 4-inch high wood blocking. Do not store in a manner that traps excess humidity.

1. Provide minimum 1/4-inch space between each stacked door to permit air circulation. Door and frames to be stacked in a vertical upright position.

1.5 PROJECT CONDITIONS

A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

1.6 COORDINATION

A. Coordinate installation of anchorages for hollow metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

1.7 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.

B. Warranty includes installation and finishing that may be required due to repair or replacement of defective doors.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. CECO Door Products.
2. Curries Company.
3. Steelcraft.

2.2 MATERIALS

A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B; suitable for exposed applications.

B. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with minimum G60 (Z180) or A60 (ZF180) metallic coating.

C. Frame Anchors: ASTM A 653/A 653M, Commercial Steel (CS), Commercial Steel (CS), Type B; with minimum G60 (Z180) or A60 (ZF180) metallic coating.

2.3 STANDARD HOLLOW METAL DOORS

A. General: Provide 1-3/4 inch doors of design indicated, not less than thickness indicated; fabricated with smooth surfaces, without visible joints or seams on exposed faces unless otherwise indicated. Comply with ANSI/SDI A250.8.

B. Interior Doors: Face sheets fabricated of commercial quality cold rolled steel that complies with ASTM A 1008/A 1008M. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model and ANSI/SDI A250.4 for physical performance level:

1. Design: Flush panel.
2. Core Construction: Manufacturer's standard kraft-paper honeycomb, or one-piece polystyrene core, securely bonded to both faces.

    a. Fire Door Core: As required to provide fire-protection and temperature-rise ratings indicated.

3. Level/Model: Level 2 and Physical Performance Level B (Heavy Duty), Minimum 18 gauge (0.042-inch - 1.0-mm) thick steel, Model 2.
4. Top and Bottom Edges: Reinforce tops and bottoms of doors with a continuous steel channel not less than 16 gauge, extending the full width of the door and welded to the face sheet.
5. Hinge Reinforcement: Minimum 7 gauge (3/16") plate 1-1/4" x 9" or minimum 14 gauge continuous channel with pierced holes, drilled and tapped.
6. Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.

C. Basis of Design:

1. Curries Company 707 Series.

## 2.4 STANDARD HOLLOW METAL FRAMES

A. General: Comply with ANSI/SDI A250.8 and with details indicated for type and profile.

B. Interior Frames: Fabricated from cold-rolled steel sheet that complies with ASTM A 1008/A 1008M.

1. Fabricate frames with mitered or coped corners.
2. Fabricate frames, with the exception of slip-on drywall types, with "closed and tight" miter seams continuously welded on face, finished smooth with no visible seam unless otherwise indicated.
3. Frames for Steel Doors: Minimum 16 gauge (0.053-inch -1.3-mm) thick steel sheet.
4. Frames for Wood Doors: Minimum 16 gauge (0.053-inch-1.3-mm-) thick steel sheet.
5. Frames for Borrowed Lights: Minimum 16 gauge (0.053-inch-1.3-mm-) thick steel sheet.
6. Basis of Design:

    a. Curries Company M/CM Series.

C. Fire rated frames: Fabricate frames in accordance with NFPA 80, listed and labeled by a qualified testing agency, for fire-protection ratings indicated.

D. Hardware Reinforcement: Fabricate according to ANSI/SDI A250.6 Table 4 with reinforcement plates from same material as frames.

## 2.5 FRAME ANCHORS

A. Jamb Anchors:

1. Masonry Type: Adjustable strap-and-stirrup or T-shaped anchors to suit frame size, formed from A60 metallic coated material, not less than 0.042 inch thick, with corrugated or perforated straps not less than 2 inches wide by 10 inches long; or wire anchors not less than 0.177 inch thick.
2. Stud Wall Type: Designed to engage stud and not less than 0.042 inch thick.

B. Floor Anchors: Floor anchors to be provided at each jamb, formed from A60 metallic coated material, not less than 0.042 inches thick.

C. Mortar Guards: Formed from same material as frames, not less than 0.016 inches thick.

2.6 LIGHT OPENINGS AND GLAZING

A. Stops and Moldings: Provide stops and moldings around glazed lites where indicated. Form corners of stops and moldings with butted or mitered hairline joints at fabricator's shop. Fixed and removable stops to allow multiple glazed lites each to be removed independently. Coordinate frame rabbet widths between fixed and removable stops with the type of glazing and installation indicated.

B. Moldings for Glazed Lites in Doors and Loose Stops for Glazed Lites in Frames: Minimum 20 gauge thick, fabricated from same material as door face sheet in which they are installed.

C. Fixed Frame Moldings: Formed integral with hollow metal frames, a minimum of 5/8 inch (16 mm) high unless otherwise indicated. Provide fixed frame moldings and stops on outside of exterior and on secure side of interior doors and frames

D. Preformed Metal Frames for Light Openings: Manufacturer's standard frame formed of 0.048-inch-thick, cold rolled steel sheet; with baked enamel or powder coated finish; and approved for use in doors of fire protection rating indicated. Match pre-finished door paint color where applicable.

E. Glazing: Comply with requirements in Division 08 Section "Glazing" and with the hollow metal door manufacturer's written instructions.

1. Factory Glazing: Factory install glazing in doors as indicated. Doors with factory installed glass to include all of the required glazing material.

2.7 ACCESSORIES

A. Mullions and Transom Bars: Join to adjacent members by welding or rigid mechanical anchors.

B. Grout Guards: Formed from same material as frames, not less than 0.016 inches thick.

2.8 FABRICATION

A. Fabricate hollow metal work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for thickness of metal. Where practical, fit and assemble units in manufacturer's plant. When shipping limitations so dictate, frames for large openings are to be fabricated in sections for splicing or splining in the field by others.

B. Tolerances: Fabricate hollow metal work to tolerances indicated in ANSI/SDI A250.8.

C. Hollow Metal Doors:

1. Exterior Doors: Provide optional weep-hole openings in bottom of exterior doors to permit moisture to escape where specified.
2. Glazed Lites: Factory cut openings in doors with applied trim or kits to fit. Factory install glazing where indicated.
3. Astragals: Provide overlapping astragals as noted in door hardware sets in Division 08 Section "Door Hardware" on one leaf of pairs of doors where required by NFPA 80 for fire-performance rating or where indicated. Extend minimum 3/4 inch beyond edge of door on which astragal is mounted.

4. Continuous Hinge Reinforcement: Provide welded continuous 12 gauge strap for continuous hinges specified in hardware sets in Division 08 Section "Door Hardware".

D. Hollow Metal Frames:

1. Shipping Limitations: Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.
2. Welded Frames: Weld flush face joints continuously; grind, fill, dress, and make smooth, flush, and invisible.

    a. Welded frames are to be provided with two steel spreaders temporarily attached to the bottom of both jambs to serve as a brace during shipping and handling. Spreader bars are for bracing only and are not to be used to size the frame opening.

3. Sidelight and Transom Bar Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by butt welding.
4. High Frequency Hinge Reinforcement: Provide high frequency hinge reinforcements at door openings 48-inches and wider with mortise butt type hinges at top hinge locations.
5. Continuous Hinge Reinforcement: Provide welded continuous 12 gauge straps for continuous hinges specified in hardware sets in Division 08 Section "Door Hardware".
6. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated for removable stops, provide security screws at exterior locations.
7. Mortar Guards: Provide guard boxes at back of hardware mortises in frames at all hinges and strike preps regardless of grouting requirements.
8. Floor Anchors: Weld anchors to bottom of jambs and mullions with at least four spot welds per anchor.
9. Jamb Anchors: Provide number and spacing of anchors as follows:

    a. Masonry Type: Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches o.c. and as follows:

        1) Two anchors per jamb up to 60 inches high.
        2) Three anchors per jamb from 60 to 90 inches high.
        3) Four anchors per jamb from 90 to 120 inches high.
        4) Four anchors per jamb plus 1 additional anchor per jamb for each 24 inches or fraction thereof above 120 inches high.

    b. Stud Wall Type: Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches o.c. and as follows:

        1) Three anchors per jamb up to 60 inches high.
        2) Four anchors per jamb from 60 to 90 inches high.
        3) Five anchors per jamb from 90 to 96 inches high.
        4) Five anchors per jamb plus 1 additional anchor per jamb for each 24 inches or fraction thereof above 96 inches high.
        5) Two anchors per head for frames above 42 inches wide and mounted in metal stud partitions.
10. Door Silencers: Except on weatherstripped or gasketed doors, drill stops to receive door silencers. Silencers to be supplied by frame manufacturer regardless if specified in Division 08 Section "Door Hardware".

E. Hardware Preparation: Factory prepare hollow metal work to receive template mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping according to the Door Hardware Schedule and templates furnished as specified in Division 08 Section "Door Hardware."

1. Locate hardware as indicated, or if not indicated, according to ANSI/SDI A250.8.
2. Reinforce doors and frames to receive non-template, mortised and surface mounted door hardware.
3. Comply with applicable requirements in ANSI/SDI A250.6 and ANSI/DHI A115 Series specifications for preparation of hollow metal work for hardware.
4. Coordinate locations of conduit and wiring boxes for electrical connections with Division 26 Sections.

2.9 STEEL FINISHES

A. Prime Finishes: Doors and frames to be cleaned, and chemically treated to insure maximum finish paint adhesion. Surfaces of the door and frame exposed to view to receive a factory applied coat of rust inhibiting shop primer.

1. Shop Primer: Manufacturer's standard, fast-curing, lead and chromate free primer complying with ANSI/SDI A250.10 acceptance criteria; recommended by primer manufacturer for substrate; and compatible with substrate and field-applied coatings.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. General Contractor to verify the accuracy of dimensions given to the steel door and frame manufacturer for existing openings or existing frames (strike height, hinge spacing, hinge back set, etc.).

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Remove welded in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.

B. Prior to installation, adjust and securely brace welded hollow metal frames for squareness, alignment, twist, and plumbness.

C. Tolerances shall comply with SDI-117 "Manufacturing Tolerances Standard Steel Doors and Frames."

D. Drill and tap doors and frames to receive non-template, mortised, and surface-mounted door hardware.

3.3 INSTALLATION

A. General: Install hollow metal work plumb, rigid, properly aligned, and securely fastened in place; comply with Drawings and manufacturer's written instructions.

B. Hollow Metal Frames: Install hollow metal frames of size and profile indicated. Comply with ANSI/SDI A250.11 and NFPA 80 at fire rated openings.

1. Set frames accurately in position, plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete and frames properly set and secured, remove temporary braces, leaving surfaces smooth and undamaged. Shim as necessary to comply with installation tolerances.

2. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, and secure with post-installed expansion anchors.
3. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with mortar.
4. Grout Requirements: Do not grout head of frames unless reinforcing has been installed in head of frame. Do not grout vertical or horizontal closed mullion members.

C. Hollow Metal Doors: Fit hollow metal doors accurately in frames, within clearances specified below. Shim as necessary.

1. Non-Fire-Rated Standard Steel Doors:

a. Jambs and Head: 1/8 inch plus or minus 1/16 inch.
b. Between Edges of Pairs of Doors: 1/8 inch plus or minus 1/16 inch.
c. Between Bottom of Door and Top of Threshold: Maximum 3/8 inch.
d. Between Bottom of Door and Top of Finish Floor (No Threshold): Maximum 3/4 inch.

2. Fire-Rated Doors: Install doors with clearances according to NFPA 80.

D. Field Glazing: Comply with installation requirements in Division 08 Section "Glazing" and with hollow metal manufacturer's written instructions.

3.4 ADJUSTING AND CLEANING

A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including hollow metal work that is warped, bowed, or otherwise unacceptable.

B. Remove grout and other bonding material from hollow metal work immediately after installation.

C. Prime-Coat and Painted Finish Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat, or painted finishes, and apply touchup of compatible air drying, rust-inhibitive primer, zinc rich primer (exterior and galvanized openings) or finish paint.

END OF SECTION 081113

# SECTION 081416 - FLUSH WOOD DOORS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section Includes:

1. Solid core doors with wood veneer, hardboard or MDF faces.
2. Factory finishing wood doors.
3. Factory fitting wood doors to frames and factory machining for hardware.
4. Light frames and glazing installed in wood doors.

B. Standards and References: Comply with the version year adopted by the Authority Having Jurisdiction.

1. ANSI A208.1 – Wood Particleboard.
2. Intertek Testing Service (ITS Warnock Hersey) - Certification Listings for Fire Doors.
3. NFPA 80 - Standard for Fire Doors and Fire Windows; National Fire Protection Association.
4. NFPA 252 - Standard Methods of Fire Tests of Door Assemblies; National Fire Protection Association.
5. UL 10C - Positive Pressure Fire Tests of Door Assemblies; UL 1784 - Standard for Air Leakage Tests of Door Assemblies.
6. Window and Door Manufacturers Association - WDMA I.S.1-A Architectural Wood Flush Doors.

### 1.2 SUBMITTALS

A. Product Data: For each type of door indicated. Include details of core and edge construction, louvers, trim for openings, and WDMA I.S.1-A or AWS classifications. Include factory finishing specifications.

B. Door hardware supplier is to furnish templates, template reference number and/or physical hardware to the wood door supplier in order to prepare the doors and frames to receive the finish hardware items.

C. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; location and extent of hardware blocking; and other pertinent data.

1. Indicate dimensions and locations of mortises and holes for hardware.
2. Indicate dimensions and locations of cutouts.
3. Indicate requirements for veneer matching.
4. Indicate doors to be factory finished and finish requirements.
5. Indicate fire protection ratings for fire rated doors.

D. Samples for Initial Selection: For factory finished doors.

1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches, for each material and finish. For each wood species and transparent finish, provide set of three samples showing typical range of color and grain to be expected in the finished work.

2. Corner sections of doors, 8 by 10 inches, with door faces and edges representing actual materials to be used.

a. Provide samples for each species of veneer and solid lumber required.
b. Finish veneer faced door samples with same materials proposed for factory finished doors.

3. Frames for light openings, 6 inches long, for each material, type, and finish required.

E. Warranty: Sample of special warranties.

1.3 QUALITY ASSURANCE

A. Source Limitations: Obtain flush wood doors through one source from a single manufacturer wherever possible.

B. Quality Standard: In addition to requirements specified, comply with WDMA I.S.1-A, latest edition, "Industry Standard for Architectural Wood Flush Doors'.

C. Fire Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing at positive pressure according to NFPA 252 (neutral pressure at 40" above sill) or UL 10C (neutral pressure testing according to UL 10B where specified).

1. Oversize Fire Rated Door Assemblies: For units exceeding sizes of tested assemblies provide manufacturer's construction label, indicating compliance to independent 3rd party certification agency's procedure, except for size.

2. Temperature Rise Limit: Where indicated and at vertical exit enclosures (stairwell openings) and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire test exposure.

3. Smoke Control Door Assemblies: Comply with NFPA 105.

1) Smoke "S" Label: Doors to bear "S" label, and include smoke and draft control gasketing applied to frame and on meeting stiles of pair doors.

4. Blocking: Indicate size and location of blocking in 45, 60 and 90 minute mineral core doors.

D. Pre-Submittal Conference: Conduct conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier, Installer, and Contractor to review proper methods and procedures for receiving, handling, and installing flush wood doors.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Comply with requirements of referenced standard and manufacturer's written instructions.

B. Package pre-finished doors individually in plastic bags or cardboard cartons and wrap bundles of doors in plastic sheeting.

C. Mark each door on top rail with opening number used on Shop Drawings.

1.5 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weather tight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

1.6 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Warping (bow, cup, or twist) more than 1/4 inch in a 42-by-84-inch section.
b. Telegraphing of core construction in wood face veneers exceeding 0.01 inch in a 3-inch span.
c. Telegraphing of core construction and delaminating of face in decorative laminate-faced doors.

2. Warranty includes installation and finishing that may be required due to repair or replacement of defective doors.

3. Warranty Period for Solid Core Interior Doors: Life of installation according to manufacturer's written warranty.

PART 2 - PRODUCTS

2.1 DOOR CONSTRUCTION – GENERAL

A. WDMA I.S.1-A Performance Grade: Extra Heavy Duty; Aesthetic Grade: Premium.

B. Fire Rated Doors: Provide construction and core as needed to provide fire ratings indicated.

1. Category A Edge Construction: Provide fire rated door edge construction with intumescent seals concealed by outer stile (Category A) at 45, 60, and 90 minute rated doors. Comply with specified requirements for exposed edges.

2. Pairs: Provide fire retardant stiles that are listed and labeled for applications indicated without formed steel edges and astragals. Provide stiles with concealed intumescent seals. Comply with specified requirements for exposed edges.

a. Where required or specified, provide formed steel edges and astragals with intumescent seals. Finish steel edges and astragals with baked enamel.

2.2 CORE CONSTRUCTION

A. Particleboard Core Doors:

1. Particleboard: Wood fiber based materials complying with ANSI A208.1 Particleboard standard. Grade LD-2.
2. Adhesive: Fully bonded construction using Polyurethane (PUR) glue.
3. Blocking: When through-bolted hardware is not used, provide wood blocking in particleboard core doors as follows:

    a. 5-inch (125-mm) top-rail blocking, in doors indicated to have closers.
    b. 5-inch (125-mm) mid-rail blocking, in doors indicated to have exit devices.

        1) Optional Cores for Blocking: Provide doors with either glued-wood-stave or structural-composite-lumber core instead of particleboard core for doors indicated to receive closers and exit devices.

4. Basis of Design:

    a. Graham: PC, PC5

B. Mineral Core Doors:

1. Core: Non-combustible mineral product complying with requirements of referenced quality standard and testing and inspecting agency for fire protection rating indicated.

2. Blocking: Provide composite blocking with improved screw holding capability approved for use in doors of fire protection ratings indicated as needed to eliminate through-bolting hardware.

3. Edge Construction: At hinge stiles, provide laminated edge construction with improved screw holding capability and split resistance. Comply with specified requirements for exposed edges.

4. Basis of Design: Graham FD.

2.3 VENEERED DOORS FOR TRANSPARENT FINISH

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Eggers Industries: Premium
2. Graham: GPD
3. Marshfield: Signature
4. VT Industries: Artistry

B. Interior Solid Core Doors:

1. Grade: Premium

2. Faces: Veneer grades as noted below; veneer minimum 1/50-inch (0.5mm) thickness at moisture content of 12% or less.

    a. Plain Sliced Red Oak, A grade faces, to match existing.

3. Match between Veneer Leaves: Book match.
4. Assembly of Veneer Leaves on Door Faces: Running Match.
5. Pair and Set Match: Provide for doors hung in same opening or separated only by mullions.

6. Vertical Edges: Matching same species as faces. Wood or composite material, one piece, laminated, or veneered. Minimum requirements per WDMA section P-1, Performance Standards for Architectural Wood Flush Doors.
7. Horizontal Edges: Solid wood or structural composite material meeting the minimum requirements per WDMA section P-1, Performance Standards for Architectural Wood Flush Doors
8. Construction: Five plies. Stiles and rails are bonded to core, then entire unit sanded before applying face veneers.
9. At doors over 40% of the face cut-out for lights and or louvers, furnish engineered composite lumber core.

2.4 LIGHT FRAMES AND GLAZING

A. Wood Beads for Light Openings in Wood Doors up to and including 20-minute rating:

1. Wood Species: Same species as door faces.
2. Profile: Manufacturer’s standard lipped profile. At wood core doors with 20-minute fire protection ratings, provide wood beads and metal glazing clips approved for such use.

B. Metal Frames for Light Openings in Fire Rated Doors over 20-minute rating: Manufacturer's standard frame formed of 0.048-inch-thick, cold rolled steel sheet; with baked enamel or powder coated finish; and approved for use in doors of fire protection rating indicated.

C. Glazing: Comply with installation requirements in Division 08 Section "Glazing" and with the flush wood door manufacturer's written instructions.

2.5 FABRICATION

A. Factory fit doors to suit frame opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.

1. Comply with requirements in NFPA 80 for fire rated doors.

B. Factory machine doors for hardware that is not surface applied. Comply with final hardware schedules, door frame Shop Drawings, DHI A115-W series standards, and hardware templates.

1. Coordinate with hardware mortises in metal frames to verify dimensions and alignment before factory machining.
2. Metal Astragals: Factory machine astragals and formed steel edges for hardware for pairs of fire rated doors.

C. Openings: Cut and trim openings through doors in factory.

1. Light Openings: Trim openings with moldings of material and profile indicated.
2. Glazing: Comply with applicable requirements in Division 08 Section "Glazing."
3. Louvers: Factory install louvers in prepared openings.

D. Electrical Raceways: Provide flush wood doors receiving electrified hardware with concealed wiring harness and standardized Molex™ plug connectors on both ends to accommodate up to twelve wires. Coordinate connectors on end of the wiring harness to plug directly into the electrified hardware and the through wire transfer hardware or wiring harness specified in hardware sets in Division 08 "Door Hardware". Wire nut connections are not acceptable.

2.6 FACTORY FINISHING

A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.

1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.

B. Transparent Finish: Provide a clear protective coating over the wood veneer allowing the natural color and grain of the selected wood species to provide the appearance specified. Stain is applied to the wood surface underneath the transparent finish to add color and design flexibility.

1. Grade: Premium.
2. Finish: Meet or exceed WDMA I.S. 1A TR6 Catalyzed Polyurethane finish performance requirements.
3. Staining: To match existing.
4. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine doors and installed door frames before hanging doors.

1. Verify that frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
2. Reject doors with defects.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Hardware: For installation, see Division 8 Section "Door Hardware."

B. Installation Instructions: Install doors to comply with manufacturer's written instructions and the referenced quality standard, and as indicated.

1. Install fire rated doors in corresponding fire rated frames according to NFPA 80.

C. Factory Fitted Doors: Align in frames for uniform clearance at each edge.

D. Factory Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.3 ADJUSTING

A. Operation: Re-hang or replace doors that do not swing or operate freely.

B. Finished Doors: Replace doors that do not comply with requirements. Doors may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416

# SECTION 084113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section Includes:

1. Exterior storefront framing.
2. Storefront framing for punched openings.
3. Exterior and interior manual-swing entrance doors and door frame units.

### 1.2 PERFORMANCE REQUIREMENTS

A. General Performance: Aluminum-framed systems shall withstand the effects of the following performance requirements without exceeding performance criteria or failure due to defective manufacture, fabrication, installation, or other defects in construction:

1. Movements of supporting structure indicated on Drawings including, but not limited to, story drift and deflection from uniformly distributed and concentrated live loads.
2. Dimensional tolerances of building frame and other adjacent construction.
3. Failure includes the following:

   a. Deflection exceeding specified limits.
   b. Thermal stresses transferring to building structure.
   c. Framing members transferring stresses, including those caused by thermal and structural movements to glazing.
   d. Noise or vibration created by wind and by thermal and structural movements.
   e. Loosening or weakening of fasteners, attachments, and other components.
   f. Failure of operating units.

B. Delegated Design: Design aluminum-framed systems, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

C. Wind Loads: Determine design wind loads applicable to Project from basic wind speed indicated in miles per hour at 33 feet above grade, according to ASCE 7, Section 6.5, “Method 2-Analytical Procedure,” based on mean roof heights above grade indicated on Drawings

   a. Basic Wind Speed: 90 mph.
   b. Importance Factor: III.
   c. Exposure Category: B.

D. Deflection of Framing Members:

1. Deflection Normal to Wall Plane: Limited to edge of glass in a direction perpendicular to glass plane shall not exceed L/175 of the glass edge length for each individual glazing lite or an amount that restricts edge deflection of individual glazing lites to 3/4 inch (19 mm), whichever is less.
2. Deflection Parallel to Glazing Plane: Limited to L/360 of clear span or 1/8 inch (3.2 mm), whichever is smaller.

E. Structural-Test Performance: Provide aluminum-framed systems tested according to ASTM E 330 as follows:

1. When tested at 150 percent of positive and negative wind-load design pressures, systems, including anchorage, do not evidence material failures, structural distress, and permanent deformation of main framing members exceeding 0.2 percent of span.
2. Test Durations: 10 seconds.

F. Air Infiltration: Provide aluminum-framed systems with maximum air leakage through fixed glazing and framing areas of 0.06 cfm/sq. ft. (0.03 L/s per sq. m) of fixed wall area when tested according to ASTM E 283 at a minimum static-air-pressure difference of 6.24 lbf/sq. ft. (300 Pa).

G. Water Penetration under Static Pressure: Provide aluminum-framed systems that do not evidence water penetration through fixed glazing and framing areas when tested according to ASTM E 331 at a minimum static-air-pressure difference of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft. (300 Pa).

## 1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: For aluminum-framed systems. Include plans, elevations, sections, details, and attachments to other work.

C. Samples: For each type of exposed finish required.

D. Coordination Submittal:

1. Entrance Door Hardware Schedule: Prepared under Division 08 Section “Door Hardware.”

E. Delegated-Design Submittal: For aluminum-framed systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

F. Warranties: Sample of special warranties.

## 1.4 QUALITY ASSURANCE

A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.

B. Testing Agency Qualifications: Qualified according to ASTM E 699 for testing indicated.

C. Engineering Responsibility: Prepare data for aluminum-framed systems, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in systems similar to those indicated for this Project.

D. Accessible Entrances: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and ICC/ANSI A117.1.

E. Source Limitations for Aluminum-Framed Systems: Obtain from single source from single manufacturer.

1.5 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of aluminum-framed systems that do not comply with requirements or that fail in materials or workmanship within specified warranty period.

1. Warranty Period: 10 years from date of Substantial Completion.

B. Special Finish Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components on which finishes do not comply with requirements or that fail in materials or workmanship within specified warranty period. Warranty does not include normal weathering.

1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Basis-of-Design Product: Subject to compliance with requirements, provide **EFCO Corporation; System 403 Thermal Flush – Glazed Screw Spline Storefront**, or comparable product by one of the following:

1. Kawneer North America; Trifab 451T.
2. Oldcastle Building Envelope; Series 3000 thermal.
3. Wausau Window and Wall Systems; 14000 series, thermal.
4. YKK AP America Inc.; YES45 TU.

B. Provide for systems identified as **AL** and **SF** on drawings.

2.2 MATERIALS

A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.

1. Sheet and Plate: ASTM B 209 (ASTM B 209M).
2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221 (ASTM B 221M).
3. Extruded Structural Pipe and Tubes: ASTM B 429.
4. Structural Profiles: ASTM B 308/B 308M.
5. Welding Rods and Bare Electrodes: AWS A5.10/A5.10M.

B. Steel Reinforcement: Manufacturer's standard zinc-rich, corrosion-resistant primer, complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM and prepare surfaces according to applicable SSPC standard.

1. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
2. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.
3. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

2.3 FRAMING SYSTEMS

A. Framing Members: Manufacturer's standard extruded-aluminum framing members of thickness required and reinforced as required to support imposed loads.

1. Construction: Thermally improved.
2. Glazing System: Retained mechanically with gaskets on four sides.
3. Glazing Plane: Center.

B. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.

C. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.

1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
2. Reinforce members as required to receive fastener threads.
3. Use exposed fasteners with countersunk Phillips screw heads, finished to match framing system.

D. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts, complying with ASTM A 123/A 123M or ASTM A 153/A 153M.

E. Concealed Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials.

F. Framing System Gaskets and Sealants: Manufacturer's standard, recommended by manufacturer for joint type.

2.4 GLAZING SYSTEMS

A. Glazing: As specified in Division 08 Section "Glazing."

B. Glazing Gaskets: Manufacturer's standard compression types; replaceable, molded or extruded, of profile and hardness required to maintain watertight seal.

C. Spacers and Setting Blocks: Manufacturer's standard elastomeric type.

2.5 ENTRANCE DOOR SYSTEMS

A. Entrance Doors: Manufacturer's standard heavy-duty wide stile glazed entrance doors for manual-swing operation.

1. Door Construction: 2-inch (51-mm) overall thickness, with minimum 0.125-inch- (3.2-mm-) thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.

a. Thermal Construction: High-performance plastic connectors separate aluminum members exposed to the exterior from members exposed to the interior.

2. Door Design: As indicated on drawings.

a. Accessible Doors: Smooth surfaced for width of door in area within 10 inches (255 mm) above floor or ground plane.

3. Glazing Stops and Gaskets: Beveled, snap-on, extruded-aluminum stops and preformed gaskets.

a. Provide nonremovable glazing stops on outside of door.

B. Entrance Door Hardware: As specified in Division 08 Section "Door Hardware."

## 2.6 ACCESSORY MATERIALS

A. Bituminous Paint: Cold-applied, asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos; formulated for 30-mil (0.762-mm) thickness per coat.

## 2.7 FABRICATION

A. Form or extrude aluminum shapes before finishing.

B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.

C. Framing Members, General: Fabricate components that, when assembled, have the following characteristics:

1. Profiles that are sharp, straight, and free of defects or deformations.
2. Accurately fitted joints with ends coped or mitered.
3. Means to drain water passing joints, condensation within framing members, and moisture migrating within the system to exterior.
4. Physical and thermal isolation of glazing from framing members.
5. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
6. Provisions for field replacement of glazing from interior for vision glass and exterior for spandrel glazing.
7. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.

D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.

E. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.

F. Entrance Doors: Reinforce doors as required for installing entrance door hardware.

G. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.

H. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

## 2.8 ALUMINUM FINISHES

A. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Comply with manufacturer's written instructions.
2. Do not install damaged components.
3. Fit joints to produce hairline joints free of burrs and distortion.
4. Rigidly secure non-movement joints.
5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration.
6. Seal joints watertight unless otherwise indicated.

B. Metal Protection:

1. Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or applying sealant or tape, or by installing nonconductive spacers as recommended by manufacturer for this purpose.
2. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.

C. Install components to drain water passing joints, condensation occurring within framing members, and moisture migrating within the system to exterior.

D. Set continuous sill members and flashing in full sealant bed as specified in Division 07 Section "Joint Sealants" to produce weathertight installation.

E. Install components plumb and true in alignment with established lines and grades, and without warp or rack.

F. Install glazing as specified in Division 08 Section "Glazing."

G. Entrance Doors: Install doors to produce smooth operation and tight fit at contact points.

1. Exterior Doors: Install to produce weathertight enclosure and tight fit at weather stripping.

3.2 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified independent testing and inspecting agency to perform field tests and inspections.

B. Testing Services: Testing and inspecting of representative areas to determine compliance of installed systems with specified requirements shall take place as follows. Do not proceed with installation of the next area until test results for previously completed areas show compliance with requirements.

1. Water Spray Test: Before installation of interior finishes has begun, areas designated by Architect shall be tested according to AAMA 501.2 and shall not evidence water penetration.

a. Test Area: A minimum area of 75 feet (23 m) by 1 story of aluminum-framed systems.

C. Repair or remove work if test results and inspections indicate that it does not comply with specified requirements.

D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

E. Aluminum-framed assemblies will be considered defective if they do not pass tests and inspections.

F. Prepare test and inspection reports.

END OF SECTION 084113

# SECTION 087100 – DOOR HARDWARE

## PART 1 - GENERAL

### 1.1 SUMMARY

A. This Section includes commercial door hardware for the following:

1. Swinging doors.
2. Other doors to the extent indicated.

B. Door hardware includes, but is not necessarily limited to, the following:

1. Mechanical door hardware.

C. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.

1. ANSI A117.1 - Accessible and Usable Buildings and Facilities.
2. ICC/IBC - International Building Code.
3. NFPA 70 - National Electrical Code.
4. NFPA 80 - Fire Doors and Windows.
5. NFPA 101 - Life Safety Code.
6. NFPA 105 - Installation of Smoke Door Assemblies.
7. State Building Codes, Local Amendments.

D. Standards: All hardware specified herein shall comply with the following industry standards:

1. ANSI/BHMA Certified Product Standards - A156 Series
2. UL10C – Positive Pressure Fire Tests of Door Assemblies

### 1.2 SUBMITTALS

A. Product Data: Manufacturer's product data sheets including installation details, material descriptions, dimensions of individual components and profiles, operational descriptions and finishes.

B. Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of door hardware, as well as procedures and diagrams. Coordinate the final Door Hardware Schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of door hardware.

1. Format: Comply with scheduling sequence and vertical format in DHI's "Sequence and Format for the Hardware Schedule."

2. Organization: Organize the Door Hardware Schedule into door hardware sets indicating complete designations of every item required for each door or opening. Organize door hardware sets in same order as in the Door Hardware Sets at the end of Part 3. Submittals that do not follow the same format and order as the Door Hardware Sets will be rejected and subject to resubmission.

3. Content: Include the following information:

a. Type, style, function, size, label, hand, and finish of each door hardware item.
b. Manufacturer of each item.
c. Fastenings and other pertinent information.
d. Location of door hardware set, cross-referenced to Drawings, both on floor plans and in door and frame schedule.
e. Explanation of abbreviations, symbols, and codes contained in schedule.
f. Mounting locations for door hardware.
g. Door and frame sizes and materials.

4. Submittal Sequence: Submit the final Door Hardware Schedule at earliest possible date, particularly where approval of the Door Hardware Schedule must precede fabrication of other work that is critical in the Project construction schedule. Include Product Data, Samples, Shop Drawings of other work affected by door hardware, and other information essential to the coordinated review of the Door Hardware Schedule.

C. Keying Schedule: Prepared under the supervision of the Owner, separate schedule detailing final keying instructions for locksets and cylinders in writing. Include keying system explanation, door numbers, key set symbols, hardware set numbers and special instructions. Owner to approve submitted keying schedule prior to the ordering of permanent cylinders.

D. Operating and Maintenance Manuals: Provide manufacturers operating and maintenance manuals for each item comprising the complete door hardware installation in quantity as required in Division 01, Closeout Submittals. The manual to include the name, address, and contact information of the manufacturers providing the hardware and their nearest service representatives. The final copies delivered after completion of the installation test to include "as built" modifications made during installation, checkout, and acceptance.

E. Warranties and Maintenance: Special warranties and maintenance agreements specified in this Section.

## 1.3 QUALITY ASSURANCE

A. Manufacturers Qualifications: Engage qualified manufacturers with a minimum 5 years of documented experience in producing hardware and equipment similar to that indicated for this Project and that have a proven record of successful in-service performance.

B. Installer Qualifications: Installers, trained by the primary product manufacturers, with a minimum 3 years documented experience installing both standard and electrified builders hardware similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.

C. Door Hardware Supplier Qualifications: Experienced commercial door hardware distributors with a minimum 5 years documented experience supplying both mechanical and electromechanical hardware installations comparable in material, design, and extent to that indicated for this Project. Supplier recognized as a factory direct distributor in good standing by the manufacturers of the primary materials with a warehousing facility in Project's vicinity. Supplier to have on staff a certified Architectural Hardware Consultant (AHC) available during the course of the Work to consult with Contractor, Architect, and Owner concerning both standard and electromechanical door hardware and keying.

1. Scheduling Responsibility: Preparation of door hardware and keying schedules.

D. Source Limitations: Obtain each type and variety of Door Hardware specified in this Section from a single source, qualified supplier unless otherwise indicated.

1. Electrified modifications or enhancements made to a source manufacturer's product line by a secondary or third party source will not be accepted.

2. Provide electromechanical door hardware from the same manufacturer as mechanical door hardware, unless otherwise indicated.

E. Regulatory Requirements: Comply with NFPA 70, NFPA 80, NFPA 101 and ANSI A117.1 requirements and guidelines as directed in the model building code including, but not limited to, the following:

1. NFPA 70 "National Electrical Code", including electrical components, devices, and accessories listed and labeled as defined in Article 100 by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

2. Where indicated to comply with accessibility requirements, comply with Americans with Disabilities Act (ADA), "Accessibility Guidelines for Buildings and Facilities (ADAAG)," ANSI A117.1 as follows:

   a. Handles, Pulls, Latches, Locks, and other Operating Devices: Shape that is easy to grasp with one hand and does not require tight grasping, tight pinching, or twisting of the wrist.
   b. Door Closers: Comply with the following maximum opening-force requirements indicated:

      1) Interior Hinged Doors: 5 lbf applied perpendicular to door.
      2) Fire Doors: Minimum opening force allowable by authorities having jurisdiction.

   c. Thresholds: Not more than 1/2 inch high. Bevel raised thresholds with a slope of not more than 1:2.

3. NFPA 101: Comply with the following for means of egress doors:

   a. Latches, Locks, and Exit Devices: Not more than 15 lbf to release the latch. Locks shall not require the use of a key, tool, or special knowledge for operation.

   b. Thresholds: Not more than 1/2 inch high.

4. Fire-Rated Door Assemblies: Provide door hardware for assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 252 (neutral pressure at 40" above sill) or UL-10C.

   a. Test Pressure: Positive pressure labeling.

F. Each unit to bear third party permanent label demonstrating compliance with the referenced standards.

G. Keying Conference: Conduct conference to comply with requirements in Division 01 Section "Project Meetings." Keying conference to incorporate the following criteria into the final keying schedule document:

1. Function of building, purpose of each area and degree of security required.
2. Plans for existing and future key system expansion.
3. Requirements for key control storage and software.
4. Installation of permanent keys, cylinder cores and software.
5. Address and requirements for delivery of keys.

H. Pre-Submittal Conference: Conduct coordination conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier(s), Installer(s), and

Contractor(s) to review proper methods and the procedures for receiving, handling, and installing door hardware.

1. Prior to installation of door hardware, conduct a project specific training meeting to instruct the installing contractors' personnel on the proper installation and adjustment of their respective products. Product training to be attended by installers of door hardware (including electromechanical hardware) for aluminum, hollow metal and wood doors. Training will include the use of installation manuals, hardware schedules, templates and physical product samples as required.
2. Inspect and discuss electrical roughing-in, power supply connections, and other preparatory work performed by other trades.
3. Review sequence of operation narratives for each unique access controlled opening.
4. Review and finalize construction schedule and verify availability of materials.
5. Review the required inspecting, testing, commissioning, and demonstration procedures

I. At completion of installation, provide written documentation that components were applied to manufacturer's instructions and recommendations and according to approved schedule.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Inventory door hardware on receipt and provide secure lock-up and shelving for door hardware delivered to Project site. Do not store electronic access control hardware, software or accessories at Project site without prior authorization.

B. Tag each item or package separately with identification related to the final Door Hardware Schedule, and include basic installation instructions with each item or package.

C. Deliver, as applicable, permanent keys, cylinders, cores, access control credentials, software and related accessories directly to Owner via registered mail or overnight package service. Instructions for delivery to the Owner shall be established at the "Keying Conference".

1.5 COORDINATION

A. Templates: Obtain and distribute to the parties involved templates for doors, frames, and other work specified to be factory prepared for installing standard and electrified hardware. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing hardware to comply with indicated requirements.

B. Door Hardware and Electrical Connections: Coordinate the layout and installation of scheduled electrified door hardware and related access control equipment with required connections to source power junction boxes, low voltage power supplies, detection and monitoring hardware, and fire and detection alarm systems.

C. Door and Frame Preparation: Related Division 08 Sections (Steel, Aluminum and Wood) doors and corresponding frames are to be prepared, reinforced and pre-wired (if applicable) to receive the installation of the specified electrified, monitoring, signaling and access control system hardware without additional in-field modifications.

1.6 WARRANTY

A. General Warranty: Reference Division 01, General Requirements. Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract

Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.

B. Warranty Period: Written warranty, executed by manufacturer(s), agreeing to repair or replace components of standard and electrified door hardware that fails in materials or workmanship within specified warranty period after final acceptance by the Owner. Failures include, but are not limited to, the following:

1. Structural failures including excessive deflection, cracking, or breakage.
2. Faulty operation of the hardware.
3. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
4. Electrical component defects and failures within the systems operation.

C. Standard Warranty Period: One year from date of Substantial Completion, unless otherwise indicated.

D. Special Warranty Periods:

1. Five years for exit hardware.
2. Twenty five years for manual surface door closers.

1.7 MAINTENANCE SERVICE

A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of door hardware.

B. Continuing Service: Beginning at Substantial Completion, and running concurrent with the specified warranty period, provide continuous (6) months full maintenance including repair and replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper door opening operation. Provide parts and supplies as used in the manufacture and installation of original products.

PART 2 - PRODUCTS

2.1 SCHEDULED DOOR HARDWARE

A. General: Provide door hardware for each door to comply with requirements in Door Hardware Sets and each referenced section that products are to be supplied under.

1. Designations: Requirements for quantity, item, size, finish or color, grade, function, and other distinctive qualities of each type of door hardware are indicated in the Door Hardware Sets at the end of Part 3. Products are identified by using door hardware designations, as follows:

a. Named Manufacturer's Products: Product designation and manufacturer are listed for each door hardware type required for the purpose of establishing requirements. Manufacturers' names are abbreviated in the Door Hardware Schedule.

B. Substitutions: Requests for substitution and product approval for inclusive mechanical and electromechanical door hardware in compliance with the specifications must be submitted in writing and in accordance with the procedures and time frames outlined in Division 01, Substitution Procedures. Approval of requests is at the discretion of the architect, owner, and their designated consultants.

2.2 HANGING DEVICES

A. Hinges: ANSI/BHMA A156.1 certified butt hinges with number of hinge knuckles as specified in the Door Hardware Sets.

1. Quantity: Provide the following hinge quantity, unless otherwise indicated:

   a. Two Hinges: For doors with heights up to 60 inches.
   b. Three Hinges: For doors with heights 61 to 90 inches.
   c. Four Hinges: For doors with heights 91 to 120 inches.
   d. For doors with heights more than 120 inches, provide 4 hinges, plus 1 hinge for every 30 inches of door height greater than 120 inches.

2. Hinge Size: Provide the following, unless otherwise indicated, with hinge widths sized for door thickness and clearances required:

   a. Widths up to 3’0”: 4-1/2” standard or heavy weight as specified.
   b. Sizes from 3’1” to 4’0”: 5” standard or heavy weight as specified.

3. Hinge Options: Comply with the following where indicated in the Hardware Sets or on Drawings:

   a. Non-removable Pins: Provide set screw in hinge barrel that, when tightened into a groove in hinge pin, prevents removal of pin while door is closed; for the following applications:

      1) Out-swinging exterior doors.
      2) Out-swinging access controlled doors.
      3) Out-swinging lockable doors.

4. Acceptable Manufacturers:

   a. Bommer Industries (BO).
   b. Hager Companies (HA).
   c. McKinney Products (MK).

B. Continuous Geared Hinges: ANSI/BHMA A156.26 certified continuous geared hinge with minimum 0.120-inch thick extruded 6060 T6 aluminum alloy hinge leaves and a minimum overall width of 4 inches. Hinges are non-handed, reversible and fabricated to template screw locations. Provide concealed flush mount (with or without inset), full surface, or half surface, in standard and heavy duty models, as specified in the Hardware Sets. Concealed continuous hinges to be U.L. listed for use on up to and including 90 minute rated door installations and U.L. listed for windstorm components where applicable. Factory cut hinges for door size and provide with removable service power transfer panel where indicated at electrified openings.

1. Acceptable Manufacturers:

   a. Bommer Industries (BO).
   b. McKinney Products (MK).
   c. Pemko Manufacturing (PE).

2.3 DOOR OPERATING TRIM

A. Door Push Plates and Pulls: ANS/BHMA A156.6 certified door pushes and pulls of type and design specified below or in the Hardware Sets. Coordinate and provide proper width and height as required where conflicting hardware dictates.

1. Push/Pull Plates: Minimum .050 inch thick, size as indicated in hardware sets, with beveled edges, secured with exposed screws unless otherwise indicated.
2. Door Pull and Push Bar Design: Size, shape, and material as indicated in the hardware sets. Minimum clearance of 2 1/2-inches from face of door unless otherwise indicated.
3. Offset Pull Design: Size, shape, and material as indicated in the hardware sets. Minimum clearance of 2 1/2-inches from face of door and offset of 90 degrees unless otherwise indicated.
4. Fasteners: Provide manufacturer's designated fastener type as indicated in Hardware Sets.

a. Acceptable Manufacturers:

1) Burns Manufacturing (BU).
2) Rockwood Manufacturing (RO).
3) Trimco (TC).

2.4 CYLINDERS AND KEYING

A. General: Cylinder manufacturer to have minimum (10) years experience designing secured master key systems and have on record a published security keying system policy.

B. Source Limitations: Obtain each type of keyed cylinder and keys from the same source manufacturer as locksets and exit devices, unless otherwise indicated.

C. Cylinders: Original manufacturer cylinders complying with the following:

1. Mortise Type: Threaded cylinders with rings and straight- or clover-type cam.
2. Rim Type: Cylinders with back plate, flat-type vertical or horizontal tailpiece, and raised trim ring.
3. Bored-Lock Type: Cylinders with tailpieces to suit locks.
4. Mortise and rim cylinder collars to be solid and recessed to allow the cylinder face to be flush and be free spinning with matching finishes.
5. Keyway: Match Facility Standard.

D. Permanent Cores: Manufacturer's standard; finish face to match lockset; complying with the following:

1. Removable Cores: Core insert, removable by use of a special key, and for use with only the core manufacturer's cylinder and door hardware. Provide removable core (small or large format) as specified in Hardware Sets.

E. Security Cylinders: ANSI/BHMA A156.5, Grade 1, patented security cylinders and keys able to be used together under the same facility master or grandmaster key system. Cylinders are to be factory keyed.

1. Acceptable Manufacturers:

a. Corbin Russwin (RU) - Pyramid PS Series (Interior).
b. Sargent Manufacturing (SA) - KESO Series (Exterior).

F. Keying System: Each type of lock and cylinders to be factory keyed. Conduct specified "Keying Conference" to define and document keying system instructions and requirements. Furnish factory cut,

nickel-silver large bow permanently inscribed with a visual key control number as directed by Owner. Incorporate decisions made in keying conference, and as follows:

1. Existing System: Master key or grand master key locks to Owner's existing system.

G. Key Quantity: Provide the following minimum number of keys:

1. Top Master Key: One (1)
2. Change Keys per Cylinder: Two (2)
3. Master Keys (per Master Key Group): Two (2)
4. Grand Master Keys (per Grand Master Key Group): Two (2)
5. Construction Keys (where required): Ten (10)
6. Construction Control Keys (where required): Two (2)
7. Permanent Control Keys (where required): Two (2)

H. Construction Keying: Provide construction master keyed cylinders or temporary keyed construction cores where specified. Provide construction master keys in quantity as required by project Contractor. Replace construction cores with permanent cores. Furnish permanent cores for installation as directed under specified "Keying Conference".

I. Key Registration List: Provide keying transcript list to Owner's representative in the proper format for importing into key control software.

## 2.5 MECHANICAL LOCKS AND LATCHING DEVICES

A. Cylindrical Locksets, Grade 1 (Heavy Duty): ANSI/BHMA A156.2, Series 4000, Grade 1 certified cylindrical (bored) locksets furnished in the functions as specified in the Hardware Sets. Lock chassis fabricated of heavy gauge steel, zinc dichromate plated, with through-bolted application. Furnish with solid cast levers, standard 2 3/4” backset, and 1/2" (3/4" at rated paired openings) throw brass or stainless steel latchbolt. Locks are to be non-handed and fully field reversible.

1. Acceptable Manufacturers:

a. Corbin Russwin Hardware (RU) – CL3300 Series.
b. No Substitution – Facility Standard.

B. Lock Trim Design: As specified in Hardware Sets.

## 2.6 LOCK AND LATCH STRIKES

A. Strikes: Provide manufacturer's standard strike with strike box for each latch or lock bolt, with curved lip extended to protect frame, finished to match door hardware set, unless otherwise indicated, and as follows:

1. Flat-Lip Strikes: For locks with three-piece antifriction latchbolts, as recommended by manufacturer.
2. Extra-Long-Lip Strikes: For locks used on frames with applied wood casing trim.
3. Aluminum-Frame Strike Box: Provide manufacturer's special strike box fabricated for aluminum framing.

B. Standards: Comply with the following:

1. Strikes for Mortise Locks and Latches: BHMA A156.13.

2. Strikes for Bored Locks and Latches: BHMA A156.2.
3. Strikes for Auxiliary Deadlocks: BHMA A156.5.
4. Dustproof Strikes: BHMA A156.16.

2.7 CONVENTIONAL EXIT DEVICES

A. General Requirements: All exit devices specified herein shall meet or exceed the following criteria:

1. At doors not requiring a fire rating, provide devices complying with NFPA 101 and listed and labeled for "Panic Hardware" according to UL305. Provide proper fasteners as required by manufacturer including sex nuts and bolts at openings specified in the Hardware Sets.

2. Where exit devices are required on fire rated doors, provide devices complying with NFPA 80 and with UL labeling indicating "Fire Exit Hardware". Provide devices with the proper fasteners for installation as tested and listed by UL. Consult manufacturer's catalog and template book for specific requirements.

   a. Fire Exit Removable Mullions: Provide keyed removable mullions for use with fire exit devices complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire and panic protection, based on testing according to UL 305 and NFPA 252. Mullions to be used only with exit devices for which they have been tested.

3. Except on fire rated doors, provide exit devices with hex key dogging device to hold the pushbar and latch in a retracted position. Provide optional keyed cylinder dogging on devices where specified in Hardware Sets.

4. Devices must fit flat against the door face with no gap that permits unauthorized dogging of the push bar. The addition of filler strips is not acceptable except in any case where the door light extends behind the device as in a full glass configuration.

5. Flush End Caps: Provide heavy weight impact resistant flush end caps made of architectural metal in the same finish as the devices as in the Hardware Sets. Plastic end caps will not be acceptable.

6. Lever Operating Trim: Where exit devices require lever trim, furnish manufacturer's heavy duty trim with cold forged escutcheons, beveled edges, and four threaded studs for thru-bolts.

   a. Lock Trim Design: As indicated in Hardware Sets, provide finishes and designs to match that of the specified locksets. Provided free-wheeling type trim where indicated.
   b. Where function of exit device requires a cylinder, provide an interchangeable core type keyed cylinder (Rim or Mortise) as specified in Hardware Sets.

7. Vertical Rod Exit Devices: Provide and install interior surface and concealed vertical rod exit devices as Less Bottom Rod (LBR) unless otherwise indicated.

8. Narrow Stile Applications: At doors constructed with narrow stiles, or as specified in Hardware Sets, provide devices designed for maximum 2" wide stiles.

9. Dummy Push Bar: Nonfunctioning push bar matching functional push bar.

10. Rail Sizing: Provide exit device rails factory sized for proper door width application.

11. Through Bolt Installation: For exit devices and trim as indicated in Door Hardware Sets.

B. Conventional Push Rail Exit Devices (Heavy Duty): ANSI/BHMA A156.3, Grade 1 certified panic and fire exit hardware devices furnished in the functions specified in the Hardware Sets. Mounting rails to be formed from smooth stainless steel, brass or bronze architectural materials no less than 0.072" thick, with push rails a minimum of 0.062" thickness. Painted or aluminum metal rails are not acceptable. Exit device latch to be investment cast stainless steel, pullman type, with deadlock feature.

1. Acceptable Manufacturers:

   a. Corbin Russwin Hardware (RU) - ED4000 / ED5000 Series.
   b. Von Duprin (VD) - 35A/98 XP Series.
   c. Yale Locks and Hardware (YA) - 7000 Series.

C. Tube Steel Removable Mullions: ANSI/BHMA A156.3 removable steel mullions with malleable-iron top and bottom retainers and a primed paint finish. Provide keyed removable feature, stabilizers, and mounting brackets as specified in the Hardware Sets. At openings designed for severe wind load conditions due to hurricanes or tornadoes, provide manufacturers approved mullion and accessories to meet applicable state and local windstorm codes.

1. Acceptable Manufacturers:

   a. Corbin Russwin Hardware (RU) - 700/900 Series.
   b. Von Duprin (VD) - 9954 Series.
   c. Yale Locks and Hardware (YA) - M200 Series.

## 2.8 DOOR CLOSERS

A. All door closers specified herein shall meet or exceed the following criteria:

1. General: Door closers to be from one manufacturer, matching in design and style, with the same type door preparations and templates regardless of application or spring size. Closers to be non-handed with full sized covers including installation and adjusting information on inside of cover.

2. Standards: Closers to comply with UL-10C and UBC 7-2 for Positive Pressure Fire Test and be U.L. listed for use of fire rated doors.

3. Cycle Testing: Provide closers which have surpassed 15 million cycles in a test witnessed and verified by UL.

4. Size of Units: Comply with manufacturer's written recommendations for sizing of door closers depending on size of door, exposure to weather, and anticipated frequency of use. Where closers are indicated for doors required to be accessible to the physically handicapped, provide units complying with ANSI ICC/A117.1.

5. Closer Arms: Provide heavy duty, forged steel closer arms unless otherwise indicated in Hardware Sets.

   a. Where closers are indicated to have mechanical dead-stop, provide heavy duty arms and brackets with an integral positive stop.
   b. Where closers are indicated to have mechanical hold open, provide heavy duty units with an additional built-in mechanical holder assembly designed to hold open against normal wind and traffic conditions. Holder to be manually selectable to on-off position.
   c. Where closers are indicated to have a cushion-type stop, provide heavy duty arms and brackets with spring stop mechanism to cushion door when opened to maximum degree.

d. Closers shall not be installed on exterior or corridor side of doors; where possible install closers on door for optimum aesthetics. Provide drop plates or other accessories as required for proper mounting.

6. Closer Accessories: Provide door closer accessories including custom templates, special mounting brackets, spacers and drop plates, and through-bolt or security type fasteners as specified in the door Hardware Sets.

B. Door Closers, Surface Mounted (Heavy Duty): ANSI/BHMA A156.4, Grade 1 surface mounted, heavy duty door closers with complete spring power adjustment, sizes 1 thru 6; and fully operational adjustable according to door size, frequency of use, and opening force. Closers to be rack and pinion type, one piece cast iron or aluminum alloy body construction, with adjustable backcheck and separate non-critical valves for closing sweep and latch speed control. Provide non-handed units standard.

1. Acceptable Manufacturers:

a. Corbin Russwin Hardware (RU) - DC8000 Series.
b. LCN Closers (LC) - 4040XP Series.
c. Norton Door Controls (NO) - 7500 Series.

## 2.9 ARCHITECTURAL TRIM

A. Door Protective Trim

1. General: Door protective trim units to be of type and design as specified below or in the Hardware Sets.

2. Size: Fabricate protection plates (kick, armor, or mop) not more than 2" less than door width (LDW) on stop side of single doors and 1” LDW on stop side of pairs of doors, and not more than 1" less than door width on pull side. Coordinate and provide proper width and height as required where conflicting hardware dictates. Height to be as specified in the Hardware Sets.

3. Metal Protection Plates: ANSI/BHMA A156.6 certified metal protection plates (kick, armor, or mop), beveled on four edges (B4E), fabricated from the following:

a. Stainless Steel: 300 series, 050-inch thick, with countersunk screw holes (CSK).

4. Fasteners: Provide manufacturer's designated fastener type as specified in the Hardware Sets.

5. Acceptable Manufacturers:

a. Burns Manufacturing (BU).
b. Rockwood Manufacturing (RO).
c. Trimco (TC).

## 2.10 DOOR STOPS AND HOLDERS

A. General: Door stops and holders to be of type and design as specified below or in the Hardware Sets.

B. Door Stops and Bumpers: ANSI/BHMA A156.16, Grade 1 certified door stops and wall bumpers. Provide wall bumpers, either convex or concave types with anchorage as indicated, unless floor or other

types of door stops are specified in Hardware Sets. Do not mount floor stops where they will impede traffic. Where floor or wall bumpers are not appropriate, provide overhead type stops and holders.

1. Acceptable Manufacturers:

    a. Burns Manufacturing (BU).
    b. Rockwood Manufacturing (RO).
    c. Trimco (TC).

2.11 ARCHITECTURAL SEALS

A. General: Thresholds, weatherstripping, and gasket seals to be of type and design as specified below or in the Hardware Sets. Provide continuous weatherstrip gasketing on exterior doors and provide smoke, light, or sound gasketing on interior doors where indicated. At exterior applications provide non-corrosive fasteners and elsewhere where indicated.

B. Smoke Labeled Gasketing: Assemblies complying with NFPA 105 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for smoke control ratings indicated, based on testing according to UL 1784.

    1. Provide smoke labeled perimeter gasketing at all smoke labeled openings.

C. Fire Labeled Gasketing: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to UL-10C.

    1. Provide intumescent seals as indicated to meet UL10C Standard for Positive Pressure Fire Tests of Door Assemblies, and UBC 7-2, Fire Tests of Door Assemblies.

D. Sound-Rated Gasketing: Assemblies that are listed and labeled by a testing and inspecting agency, for sound ratings indicated, based on testing according to ASTM E 1408.

E. Replaceable Seal Strips: Provide only those units where resilient or flexible seal strips are easily replaceable and readily available from stocks maintained by manufacturer.

F. Acceptable Manufacturers:

    1. Pemko Manufacturing (PE).
    2. Reese Enterprises, Inc. (RS).
    3. Zero International (ZE).

2.12 FABRICATION

A. Fasteners: Provide door hardware manufactured to comply with published templates generally prepared for machine, wood, and sheet metal screws. Provide screws according to manufacturers recognized installation standards for application intended.

2.13 FINISHES

A. Standard: Designations used in the Hardware Sets and elsewhere indicate hardware finishes complying with ANSI/BHMA A156.18, including coordination with traditional U.S. finishes indicated by certain manufacturers for their products.

B. Provide quality of finish, including thickness of plating or coating (if any), composition, hardness, and other qualities complying with manufacturer's standards, but in no case less than specified by referenced standards for the applicable units of hardware.

C. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine scheduled openings, with Installer present, for compliance with requirements for installation tolerances, labeled fire door assembly construction, wall and floor construction, and other conditions affecting performance.

B. Notify architect of any discrepancies or conflicts between the door schedule, door types, drawings and scheduled hardware. Proceed only after such discrepancies or conflicts have been resolved in writing.

3.2 PREPARATION

A. Hollow Metal Doors and Frames: Comply with ANSI/DHI A115 series.

B. Wood Doors: Comply with ANSI/DHI A115-W series.

3.3 INSTALLATION

A. Install each item of mechanical and electromechanical hardware and access control equipment to comply with manufacturer's written instructions and according to specifications.

1. Installers are to be trained and certified by the manufacturer on the proper installation and adjustment of fire, life safety, and security products including: hanging devices; locking devices; closing devices; and seals.

B. Mounting Heights: Mount door hardware units at heights indicated in following applicable publications, unless specifically indicated or required to comply with governing regulations:

1. Standard Steel Doors and Frames: DHI's "Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames."
2. Wood Doors: DHI WDHS.3, "Recommended Locations for Architectural Hardware for Wood Flush Doors."
3. Where indicated to comply with accessibility requirements, comply with ANSI A117.1 "Accessibility Guidelines for Buildings and Facilities."
4. Provide blocking in drywall partitions where wall stops or other wall mounted hardware is located.

C. Retrofitting: Install door hardware to comply with manufacturer's published templates and written instructions. Where cutting and fitting are required to install door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation of surface protective trim units with finishing work specified in Division 9 Sections. Do not install surface-mounted items until finishes have been completed on substrates involved.

D. Thresholds: Set thresholds for exterior and acoustical doors in full bed of sealant complying with requirements specified in Division 7 Section "Joint Sealants."

E. Storage: Provide a secure lock up for hardware delivered to the project but not yet installed. Control the handling and installation of hardware items so that the completion of the work will not be delayed by hardware losses before and after installation.

3.4 FIELD QUALITY CONTROL

A. Field Inspection: Supplier will perform a final inspection of installed door hardware and state in report whether work complies with or deviates from requirements, including whether door hardware is properly installed, operating and adjusted.

3.5 ADJUSTING

A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.

3.6 CLEANING AND PROTECTION

A. Protect all hardware stored on construction site in a covered and dry place. Protect exposed hardware installed on doors during the construction phase. Install any and all hardware at the latest possible time frame.

B. Clean adjacent surfaces soiled by door hardware installation.

C. Clean operating items as necessary to restore proper finish. and provide final protection and maintain conditions that ensure door hardware is without damage or deterioration at time of owner occupancy.

3.7 DEMONSTRATION

A. Instruct Owner's maintenance personnel to adjust, operate, and maintain mechanical and electromechanical door hardware.

3.8 DOOR HARDWARE SCHEDULE

A. The hardware sets represent the design intent and direction of the owner and architect. They are a guideline only and should not be considered a detailed hardware schedule. Discrepancies, conflicting hardware and missing items should be brought to the attention of the architect with corrections made prior to the bidding process. Omitted items not included in a hardware set should be scheduled with the appropriate additional hardware required for proper application and functionality.

B. Manufacturer’s Abbreviations:

1. MK - McKinney
2. RU - Corbin Russwin

3. SA - Sargent
4. RO - Rockwood
5. NO - Norton
6. PE - Pemko

## Hardware Schedule

### Set: 1.0

Doors: 106/1, 108/1

| | | | |
|---|---|---|---|
| 3 Hinge (heavy weight) | T4A3786 | US26D | MK |
| 1 Cylindrical Lock (classroom intruder) | CL3352 PZD CTPD | 626 | RU |
| 1 Cylinder Core (Pyramid) | 8027 | | RU |
| 1 Door Closer | PR7500 | 689 | NO |
| 1 Kick Plate | K1050 8" 4BE | US32D | RO |
| 1 Door Stop | 403 (or) 441CU | US26D | RO |
| 1 Gasketing | S773BL | | PE |

### Set: 2.0

Doors: 107/1, 109/1

| | | | |
|---|---|---|---|
| 2 Continuous Hinge | MCK-12HD - DOOR HEIGHT | CL | MK |
| 1 Removable Mullion | 900BKM - DOOR HEIGHT | | RU |
| 1 Exit Device (rim, dummy trim) | ED4200 P1050 M52 | 630 | RU |
| 1 Exit Device (rim, nightlatch) | ED4200 P1057 M52 | 630 | RU |
| 3 Cylinder (KESO, mortise) | 82-72 CMK | US26D | SA |
| 1 Cylinder (KESO, rim) | 82-64 CMK | US26D | SA |
| 2 Door Closer | PR7500 | 689 | NO |
| 2 Door Stop - HD Floor | 471 | US26D | RO |
| 1 Threshold | 2005AT MSES25SS | | PE |
| 2 Sweep | 3452CNB | | PE |

Notes: Perimeter/meeting stile seals by door/frame supplier.

END OF SECTION 087100

# SECTION 088000 - GLAZING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section includes glazing for the following products and applications, including those specified in other Sections where glazing requirements are specified by reference to this Section:

1. Hollow metal and wood doors.
2. Storefront framing

### 1.3 DEFINITIONS

A. Glass Manufacturers: Firms that produce primary glass, fabricated glass, or both, as defined in referenced glazing publications.

B. Glass Thicknesses: Indicated by thickness designations in millimeters according to ASTM C 1036.

C. Interspace: Space between lites of an insulating-glass unit.

### 1.4 PERFORMANCE REQUIREMENTS

A. General: Installed glazing systems shall withstand normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.

B. Delegated Design: Design glass, including comprehensive engineering analysis according to ASTM E 1300 and ICC's 2003 International Building Code by a qualified professional engineer, using the following design criteria:

1. Design Wind Pressures: Determine design wind pressures applicable to Project according to ASCE/SEI 7, based on heights above grade indicated on Drawings.

   a. Basic Wind Speed: 110 mph (49 m/s).
   b. Importance Factor: III.
   c. Exposure Category: B.

2. Vertical Glazing: For glass surfaces sloped 15 degrees or less from vertical, design glass to resist design wind pressure based on glass type factors for short-duration load.
3. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than 1/50 times the short-side length or 1 inch (25 mm), whichever is less.

4. Differential Shading: Design glass to resist thermal stresses induced by differential shading within individual glass lites.

C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes acting on glass framing members and glazing components.

1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

1.5 ACTION SUBMITTALS

A. Product Data: For each glass product and glazing material indicated.

B. Glass Samples: For each type of glass product other than clear monolithic vision glass; 12 inches (300 mm) square.

1. Tinted glass.
2. Coated glass.
3. Insulating glass.
4. Fire rated glass.

C. Glazing Schedule: List glass types and thicknesses for each size opening and location. Use same designations indicated on Drawings.

1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: For installers.

B. Product Certificates: For glass and glazing products, from manufacturer.

C. Warranties: Sample of special warranties.

1.7 QUALITY ASSURANCE

A. Manufacturer Qualifications for Insulating-Glass Units with Sputter-Coated, Low-E Coatings: A qualified insulating-glass manufacturer who is approved and certified by coated-glass manufacturer.

B. Installer Qualifications: A qualified installer who employs glass installers for this Project who are certified under the National Glass Association's Certified Glass Installer Program.

C. Source Limitations for Glass: Obtain insulating glass from single source from single manufacturer for each glass type.

D. Source Limitations for Glazing Accessories: Obtain from single source from single manufacturer for each product and installation method.

E. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below, unless more stringent requirements are indicated. Refer to these publications for glazing terms not otherwise defined in this Section or in referenced standards.

1. IGMA Publication for Insulating Glass: SIGMA TM-3000, "North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use."

F. Safety Glazing Labeling: Where safety glazing labeling is indicated, permanently mark glazing with certification label of the SGCC or another certification agency acceptable to authorities having jurisdiction. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.

G. Fire-Protection-Rated Glazing Labeling: Permanently mark fire-protection-rated glazing with certification label of a testing agency acceptable to authorities having jurisdiction. Label shall indicate manufacturer's name, test standard, whether glazing is for use in fire doors or other openings, whether or not glazing passes hose-stream test, whether or not glazing has a temperature rise rating of 450 deg F (250 deg C), and the fire-resistance rating in minutes.

H. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of IGCC.

## 1.8 DELIVERY, STORAGE, AND HANDLING

A. Protect glazing materials according to manufacturer's written instructions. Prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.

## 1.9 PROJECT CONDITIONS

A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.

1. Do not install glazing sealants when ambient and substrate temperature conditions are outside limits permitted by sealant manufacturer or below 40 deg F (4.4 deg C).

## 1.10 WARRANTY

A. Manufacturer's Special Warranty for Coated-Glass Products: Manufacturer's standard form in which coated-glass manufacturer agrees to replace coated-glass units that deteriorate within specified warranty period. Deterioration of coated glass is defined as defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning coated glass contrary to manufacturer's written instructions. Defects include peeling, cracking, and other indications of deterioration in coating.

1. Warranty Period: 10 years from date of Substantial Completion.

B. Manufacturer's Special Warranty on Insulating Glass: Manufacturer's standard form in which insulating-glass manufacturer agrees to replace insulating-glass units that deteriorate within specified warranty period. Deterioration of insulating glass is defined as failure of hermetic seal under normal use that is not attributed to glass breakage or to maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is the obstruction of vision by dust, moisture, or film on interior surfaces of glass.

1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GLASS PRODUCTS, GENERAL

A. Thickness: Where glass thickness is indicated, it is a minimum. Provide glass lites in thicknesses as needed to comply with requirements indicated.

1. Minimum Glass Thickness for Exterior Lites: Not less than 6.0 mm.
2. Thickness of Tinted Glass: Provide same thickness for each tint color indicated throughout Project.

B. Strength: Where float glass is indicated, provide annealed float glass, Kind HS heat-treated float glass, or Kind FT heat-treated float glass as needed to comply with "Performance Requirements" Article. Where heat-strengthened glass is indicated, provide Kind HS heat-treated float glass or Kind FT heat-treated float glass as needed to comply with "Performance Requirements" Article. Where fully tempered glass is indicated, provide Kind FT heat-treated float glass.

C. Thermal and Optical Performance Properties: Provide glass with performance properties specified, as indicated in manufacturer's published test data, based on procedures indicated below:

1. For insulating-glass units, properties are based on units of thickness indicated for overall unit and for each lite.
2. U-Factors: Center-of-glazing values, according to NFRC 100 and based on LBL's WINDOW 5.2 computer program, expressed as Btu/sq. ft. x h x deg F (W/sq. m x K).
3. Solar Heat-Gain Coefficient and Visible Transmittance: Center-of-glazing values, according to NFRC 200 and based on LBL's WINDOW 5.2 computer program.
4. Visible Reflectance: Center-of-glazing values, according to NFRC 300.

2.2 GLASS PRODUCTS

A. Float Glass: ASTM C 1036, Type I, Quality-Q3, Class I (clear) unless otherwise indicated.

B. Heat-Treated Float Glass: ASTM C 1048; Type I; Quality-Q3; Class I (clear) unless otherwise indicated; of kind and condition indicated.

1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.
2. For uncoated glass, comply with requirements for Condition A.
3. For coated vision glass, comply with requirements for Condition C (other coated glass).

2.3 INSULATING GLASS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. PPG Industries, Inc.; Solarban 70XL w/ Azuria tint.

B. Insulating-Glass Units: Factory-assembled units consisting of sealed lites of glass separated by a dehydrated interspace, qualified according to ASTM E 2190, and complying with other requirements specified.

1. Sealing System: Dual seal, with manufacturer's standard primary and secondary.

2. Spacer: Manufacturer's standard spacer material and construction.
3. Desiccant: Molecular sieve or silica gel, or blend of both.

C. Glass: Comply with applicable requirements in "Glass Products" Article as indicated by designations in "Insulating-Glass Types" Article.

## 2.4 FIRE-RATED GLAZING (**FG**)

A. Fire-Protection- and Fire-Resistance-Rated Glazing, General: Listed and labeled by a testing agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing according to NFPA 252 for door assemblies.

B. Laminated Ceramic Glazing: Laminated glass made from 2 or more plies of clear, ceramic flat glass; complying with testing requirements in 16 CFR 1201 for Category II materials.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Nippon Electric Glass Co., Ltd. (distributed by Technical Glass Products).
b. Schott North America, Inc..
c. Vetrotech Saint-Gobain.

## 2.5 GLAZING GASKETS

A. Dense Compression Gaskets: Molded or extruded gaskets of profile and hardness required to maintain watertight seal, made from one of the following:

1. Neoprene complying with ASTM C 864.
2. EPDM complying with ASTM C 864.
3. Silicone complying with ASTM C 1115.
4. Thermoplastic polyolefin rubber complying with ASTM C 1115.

B. Soft Compression Gaskets: Extruded or molded, closed-cell, integral-skinned neoprene, EPDM, silicone, or thermoplastic polyolefin rubber gaskets complying with ASTM C 509, Type II, black; of profile and hardness required to maintain watertight seal.

1. Application: Use where soft compression gaskets will be compressed by inserting dense compression gaskets on opposite side of glazing or pressure applied by means of pressure-glazing stops on opposite side of glazing.

C. Lock-Strip Gaskets: Neoprene extrusions in size and shape indicated, fabricated into frames with molded corner units and zipper lock-strips, complying with ASTM C 542, black.

## 2.6 GLAZING SEALANTS

A. General:

1. Compatibility: Provide glazing sealants that are compatible with one another and with other materials they will contact, including glass products, seals of insulating-glass units, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.

2. Suitability: Comply with sealant and glass manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
3. Sealants used inside the weatherproofing system, shall have a VOC content of not more than 250 g/L when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
4. Colors of Exposed Glazing Sealants: As selected by Architect from manufacturer's full range.

B. Glazing Sealant: Neutral-curing silicone glazing sealant complying with ASTM C 920, Type S, Grade NS, Class 50, Use NT.

1. Products: Subject to compliance with requirements, provide one of the following:

a. BASF Building Systems; Omniseal 50.
b. Dow Corning Corporation; 795.
c. Pecora Corporation; 898.
d. Polymeric Systems, Inc.; PSI-641.
e. Sika Corporation, Construction Products Division; SikaSil-C995.

## 2.7 MISCELLANEOUS GLAZING MATERIALS

A. General: Provide products of material, size, and shape complying with referenced glazing standard, requirements of manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.

B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.

C. Setting Blocks: Elastomeric material with a Shore, Type A durometer hardness of 85, plus or minus 5.

D. Spacers: Elastomeric blocks or continuous extrusions of hardness required by glass manufacturer to maintain glass lites in place for installation indicated.

E. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).

## 2.8 FABRICATION OF GLAZING UNITS

A. Fabricate glazing units in sizes required to fit openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.

## 2.9 MONOLITHIC-GLASS TYPES

A. Glass Type TEMP: Clear fully tempered float glass.

1. Thickness: 6.0 mm.
2. Provide safety glazing labeling.

## 2.10 INSULATING-GLASS TYPES

A. Glass Type IG-1: Low-e-coated, tinted insulating glass.

1. Overall Unit Thickness: 1 inch (25 mm).

2. Thickness of Each Glass Lite: 6.0 mm.
3. Outdoor Lite: Fully tempered float glass.
4. Interspace Content: Argon.
5. Indoor Lite: Fully tempered float glass.
6. Low-E Coating: Sputtered on second surface.
7. Visible Light Transmittance: 54 percent minimum.
8. Winter Nighttime U-Factor: 0.29 maximum.
9. Summer Daytime U-Factor: 0.27 maximum.
10. Solar Heat Gain Coefficient: 0.29 maximum.
11. Provide safety glazing labeling.

2.11 FIRE-PROTECTION-RATED GLAZING TYPES (FG)

A. Glass Type : D-20 fire-rated glazing; laminated ceramic glazing.

B. Glass Type : D-H-45 and D-H-T-45 fire-rated glazing; laminated ceramic glazing.

C. Glass Type : D-H-W-90 fire-rated glazing; laminated ceramic glazing.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine framing, glazing channels, and stops, with Installer present, for compliance with the following:

1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
2. Presence and functioning of weep systems.
3. Minimum required face and edge clearances.
4. Effective sealing between joints of glass-framing members.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.

B. Examine glazing units to locate exterior and interior surfaces. Label or mark units as needed so that exterior and interior surfaces are readily identifiable. Do not use materials that will leave visible marks in the completed work.

3.3 GLAZING, GENERAL

A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.

B. Adjust glazing channel dimensions as required by Project conditions during installation to provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances.

C. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass is glass with edge damage or other imperfections that, when installed, could weaken glass and impair performance and appearance.

D. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction testing.

E. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.

F. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.

G. Provide spacers for glass lites where length plus width is larger than 50 inches (1270 mm).

1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
2. Provide 1/8-inch (3-mm) minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.

H. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and according to requirements in referenced glazing publications.

I. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.

J. Set glass lites with proper orientation so that coatings face exterior or interior as specified.

K. Where wedge-shaped gaskets are driven into one side of channel to pressurize sealant or gasket on opposite side, provide adequate anchorage so gasket cannot walk out when installation is subjected to movement.

L. Square cut wedge-shaped gaskets at corners and install gaskets in a manner recommended by gasket manufacturer to prevent corners from pulling away; seal corner joints and butt joints with sealant recommended by gasket manufacturer.

## 3.4 GASKET GLAZING (DRY)

A. Cut compression gaskets to lengths recommended by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.

B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.

C. Installation with Drive-in Wedge Gaskets: Center glass lites in openings on setting blocks and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward

centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.

D. Installation with Pressure-Glazing Stops: Center glass lites in openings on setting blocks and press firmly against soft compression gasket. Install dense compression gaskets and pressure-glazing stops, applying pressure uniformly to compression gaskets. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.

E. Install gaskets so they protrude past face of glazing stops.

3.5 SEALANT GLAZING (WET)

A. Install continuous spacers, or spacers combined with cylindrical sealant backing, between glass lites and glazing stops to maintain glass face clearances and to prevent sealant from extruding into glass channel and blocking weep systems until sealants cure. Secure spacers or spacers and backings in place and in position to control depth of installed sealant relative to edge clearance for optimum sealant performance.

B. Force sealants into glazing channels to eliminate voids and to ensure complete wetting or bond of sealant to glass and channel surfaces.

C. Tool exposed surfaces of sealants to provide a substantial wash away from glass.

3.6 LOCK-STRIP GASKET GLAZING

A. Comply with ASTM C 716 and gasket manufacturer's written instructions. Provide supplementary wet seal and weep system unless otherwise indicated.

3.7 CLEANING AND PROTECTION

A. Protect exterior glass from damage immediately after installation by attaching crossed streamers to framing held away from glass. Do not apply markers to glass surface. Remove nonpermanent labels and clean surfaces.

B. Protect glass from contact with contaminating substances resulting from construction operations. If, despite such protection, contaminating substances do come into contact with glass, remove substances immediately as recommended in writing by glass manufacturer.

C. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for buildup of dirt, scum, alkaline deposits, or stains; remove as recommended in writing by glass manufacturer.

D. Remove and replace glass that is broken, chipped, cracked, or abraded or that is damaged from natural causes, accidents, and vandalism, during construction period.

E. Wash glass on both exposed surfaces in each area of Project not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended in writing by glass manufacturer.

END OF SECTION 088000

# SECTION 089000 - LOUVERS AND VENTS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes the following:

1. Fixed, extruded-aluminum louvers.

### 1.3 DEFINITIONS

A. Louver Terminology: Definitions of terms for metal louvers contained in AMCA 501 apply to this Section unless otherwise defined in this Section or in referenced standards.

B. Drainable-Blade Louver: Louver with blades having gutters that collect water and drain it to channels in jambs and mullions, which carry it to bottom of unit and away from opening.

### 1.4 PERFORMANCE REQUIREMENTS

A. Structural Performance: Provide louvers capable of withstanding the effects of gravity loads and the following loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver blade rattle or flutter, or permanent damage to fasteners and anchors. Wind pressures shall be considered to act on vertical projection of louvers.

1. Wind Loads: Determine loads based on pressures as indicated in the International Building Code.

B. Thermal Movements: Provide louvers that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.

C. Air-Performance, Water-Penetration, Air-Leakage, and Wind-Driven Rain Ratings: Provide louvers complying with performance requirements indicated, as demonstrated by testing manufacturer's stock units identical to those provided, except for length and width according to AMCA 500-L.

### 1.5 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: For louvers and accessories. Include plans, elevations, sections, details, and attachments to other Work. Show blade profiles, angles, and spacing.

1. For installed louvers and vents indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

C. Samples for Initial Selection: For units with factory-applied color finishes.

1.6 QUALITY ASSURANCE

A. Source Limitations: Obtain louvers and vents through one source from a single manufacturer where indicated to be of same type, design, or factory-applied color finish.

B. Welding: Qualify procedures and personnel according to the following:

1. AWS D1.2, "Structural Welding Code--Aluminum."

C. SMACNA Standard: Comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" for fabrication, construction details, and installation procedures.

1.7 PROJECT CONDITIONS

A. Field Measurements: Verify louver openings by field measurements before fabrication and indicate measurements on Shop Drawings.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Aluminum Extrusions: ASTM B 221, alloy 6063-T5 or T-52.

B. Aluminum Sheet: ASTM B 209, alloy 3003 or 5005 with temper as required for forming, or as otherwise recommended by metal producer for required finish.

C. Aluminum Castings: ASTM B 26/B 26M, alloy 319.

D. Fasteners: Of same basic metal and alloy as fastened metal or 300 Series stainless steel, unless otherwise indicated. Do not use metals that are incompatible with joined materials.

1. Use types and sizes to suit unit installation conditions.
2. Use hex-head or Phillips pan-head screws for exposed fasteners, unless otherwise indicated.

E. Postinstalled Fasteners for Concrete and Masonry: Torque-controlled expansion anchors, made from stainless-steel components, with capability to sustain, without failure, a load equal to 4 times the loads imposed, for concrete, or 6 times the load imposed, for masonry, as determined by testing per ASTM E 488, conducted by a qualified independent testing agency.

F. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.

2.2 FABRICATION, GENERAL

A. Assemble louvers in factory to minimize field splicing and assembly. Disassemble units as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.

B. Maintain equal louver blade spacing to produce uniform appearance.

C. Fabricate frames, including integral sills, to fit in openings of sizes indicated, with allowances made for fabrication and installation tolerances, adjoining material tolerances, and perimeter sealant joints.

1. Frame Type: Channel, unless otherwise indicated.

D. Include supports, anchorages, and accessories required for complete assembly.

E. Provide subsills made of same material as louvers or extended sills for recessed louvers.

F. Join frame members to each other and to fixed louver blades with fillet welds concealed from view, unless otherwise indicated or size of louver assembly makes bolted connections between frame members necessary.

2.3 FIXED, EXTRUDED-ALUMINUM LOUVERS

A. Horizontal Storm-Resistant Louver (See Architectural and Mechanical drawings for Louver sizes):

1. Products:

a. Basis of Design: Greenheck; Dual Drainable Model EHH-601.
b. Airline Products Co.
c. Airolite Company (The).
d. Hohmann & Barnard, Inc.
e. Industrial Louvers, Inc.
f. Reliable Products; Hart & Cooley, Inc.

2. Louver Depth: 6 inches.
3. Frame and Blade Nominal Thickness: As required to comply with structural performance requirements, but not less than 0.080 inch.
4. Performance Requirements:

a. Free Area: Not less than 7.58 square feet for 48-inch- wide by 48-inch- high louver.
b. Air Performance: Not more than 0.240-inch wg static pressure drop at 700-fpm free-area velocity.

5. AMCA Seal: Mark units with AMCA Certified Ratings Seal.

2.4 LOUVER SCREENS

A. General: Provide screen at each exterior louver.

1. Screen Location for Fixed Louvers: Interior face.
2. Screening Type: Insect screening.

B. Secure screens to louver frames with stainless-steel machine screws, spaced a maximum of 6 inches from each corner and at 12 inches o.c.

C. Louver Screen Frames: Fabricate with mitered corners to louver sizes indicated.

1. Metal: Same kind and form of metal as indicated for louver to which screens are attached. Reinforce extruded-aluminum screen frames at corners with clips.
2. Finish: Same finish as louver frames to which louver screens are attached.
3. Type: Rewirable frames with a driven spline or insert for securing screen mesh.

D. Louver Screening for Aluminum Louvers:

1. Insect Screening: Stainless steel, 18-by-18 mesh, 0.009-inch wire.

2.5 BLANK-OFF PANELS

A. Insulated, Blank-off Panels: Laminated metal-faced panels consisting of insulating core surfaced on back and front with metal sheets.

1. Thickness: 2 inches.
2. Metal Facing Sheets: Aluminum sheet, not less than 0.032-inch nominal thickness.
3. Insulating Core: Unfaced mineral-fiber or foamed-plastic rigid insulation board.
4. Edge Treatment: Trim perimeter edges of blank-off panels with louver manufacturer's standard extruded-aluminum-channel frames, not less than 0.080-inch nominal thickness, with corners mitered and with same finish as panels.
5. Seal perimeter joints between panel faces and louver frames with 1/8-by-l-inch PVC compression gaskets.
6. Panel Finish: Same finish applied to louvers.
7. Attach blank-off panels to back of louver frames with clips.

2.6 FINISHES, GENERAL

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Finish louvers after assembly.

2.7 ALUMINUM FINISHES

A. Finish designations prefixed by AA comply with system established by the Aluminum Association for designating aluminum finishes.

B. High-Performance Organic-Coating Finish: AA-C12C42R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: acid-chromate-fluoride-phosphate conversion coating; Organic Coating: as specified below). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

1. Fluoropolymer Three-Coat Coating System: Manufacturer's standard three-coat, thermocured system consisting of specially formulated inhibitive primer, fluoropolymer color coat, and clear fluoropolymer topcoat, with both color coat and clear topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight; complying with AAMA 2605.

a. Color and Gloss: Up to three (3) selections to match existing conditions as selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and openings, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.

1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Coordinate setting drawings, diagrams, templates, instructions, and directions for installation of anchorages that are to be embedded in concrete or masonry construction. Coordinate delivery of such items to Project site.

3.3 INSTALLATION

A. Locate and place louvers and vents level, plumb, and at indicated alignment with adjacent work.

B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.

C. Form closely fitted joints with exposed connections accurately located and secured.

D. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.

E. Repair finishes damaged by cutting, welding, soldering, and grinding. Restore finishes so no evidence remains of corrective work. Return items that cannot be refinished in the field to the factory, make required alterations, and refinish entire unit or provide new units.

F. Protect galvanized and nonferrous-metal surfaces from corrosion or galvanic action by applying a heavy coating of bituminous paint on surfaces that will be in contact with concrete, masonry, or dissimilar metals.

G. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Division 7 Section "Joint Sealants" for sealants applied during louver installation.

3.4 ADJUSTING AND CLEANING

A. Clean exposed surfaces of louvers and vents that are not protected by temporary covering, to remove fingerprints and soil during construction period. Do not let soil accumulate until final cleaning.

B. Before final inspection, clean exposed surfaces with water and a mild soap or detergent not harmful to finishes. Thoroughly rinse surfaces and dry.

C. Restore louvers and vents damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.

1. Touch up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

END OF SECTION 089000

SECTION 092216 - NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes non-load-bearing steel framing members for the following applications:

1. Interior framing systems (e.g., supports for partition walls, framed soffits, furring, etc.).
2. Interior suspension systems (e.g., supports for ceilings, suspended soffits, etc.).

1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

1.4 QUALITY ASSURANCE

A. Fire-Test-Response Characteristics: For fire-resistance-rated assemblies that incorporate non-load-bearing steel framing, provide materials and construction identical to those tested in assembly indicated according to ASTM E 119 by an independent testing agency.

B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 90 and classified according to ASTM E 413 by an independent testing agency.

PART 2 - PRODUCTS

2.1 NON-LOAD-BEARING STEEL FRAMING, GENERAL

A. Framing Members, General: Comply with ASTM C 754 for conditions indicated.

1. Steel Sheet Components: Comply with ASTM C 645 requirements for metal, unless otherwise indicated.
2. Protective Coating: ASTM A 653/A 653M, G60 (Z180), hot-dip galvanized, unless otherwise indicated.

2.2 SUSPENSION SYSTEM COMPONENTS

A. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.0625-inch- (1.59-mm-) diameter wire, or double strand of 0.0475-inch- (1.21-mm-) diameter wire.

B. Wire Hangers: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.162-inch (4.12-mm) diameter.

C. Carrying Channels: Cold-rolled, commercial-steel sheet with a base-metal thickness of 0.0538 inch (1.37 mm) and minimum 1/2-inch- (12.7-mm-) wide flanges.

1. Depth: 2 inches (51 mm).

D. Furring Channels (Furring Members):

1. Steel Studs: ASTM C 645.

    a. Minimum Base-Metal Thickness: 0.01790 (26 gauge).
    b. Depth: As indicated on Drawings.

2. Hat-Shaped, Rigid Furring Channels: ASTM C 645, 7/8 inch (22.2 mm) deep.

    a. Minimum Base Metal Thickness: 0.01790 (26 gauge).

E. Grid Suspension System for Ceilings: ASTM C 645, direct-hung system composed of main beams and cross-furring members that interlock.

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:

2. Products: Subject to compliance with requirements, provide one of the following:

    a. Armstrong World Industries, Inc.; Drywall Grid Systems.
    b. Chicago Metallic Corporation; 640-C Drywall Furring System.
    c. USG Corporation; Drywall Suspension System.

2.3 STEEL FRAMING FOR FRAMED ASSEMBLIES

A. Steel Studs and Runners: ASTM C 645.

1. Minimum Base-Metal Thickness: 0.01790 (26 gauge).
    1) See Framing Schedule for additional requirements.
2. Depth: As indicated on Drawings.

B. Slip-Type Head Joints: Where indicated, provide one of the following:

1. Single Long-Leg Runner System: ASTM C 645 top runner with 2-inch- (50.8-mm-) deep flanges in thickness not less than indicated for studs, installed with studs friction fit into top runner and with continuous bridging located within 12 inches (305 mm) of the top of studs to provide lateral bracing.
2. Double-Runner System: ASTM C 645 top runners, inside runner with 2-inch- (50.8-mm-) deep flanges in thickness not less than indicated for studs and fastened to studs, and outer runner sized to friction fit inside runner.

C. Hat-Shaped, Rigid Furring Channels: ASTM C 645.

1. Minimum Base Metal Thickness: 0.0312 inch (0.79 mm).
2. Depth: As indicated on Drawings.

D. Resilient Furring Channels: 1/2-inch- (12.7-mm-) deep, steel sheet members designed to reduce sound transmission.

1. Configuration: Asymmetrical or hat shaped.

E. Cold-Rolled Furring Channels: 0.0538-inch (1.37-mm) bare-steel thickness, with minimum 1/2-inch- (12.7-mm-) wide flanges.

1. Depth: As indicated on Drawings or 3/4 inch (19.1 mm) minimum.
2. Furring Brackets: Adjustable, corrugated-edge type of steel sheet with minimum bare-steel thickness of 0.0312 inch (0.79 mm).

3. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.0625-inch- (1.59-mm-) diameter wire, or double strand of 0.0475-inch- (1.21-mm-) diameter wire.

F. Z-Shaped Furring: With slotted or nonslotted web, face flange of 1-1/4 inches (31.8 mm), wall attachment flange of 7/8 inch (22.2 mm), minimum bare-metal thickness of 0.0179 inch (0.45 mm), and depth required to fit insulation thickness indicated.

2.4 AUXILIARY MATERIALS

A. General: Provide auxiliary materials that comply with referenced installation standards.

1. Fasteners for Metal Framing: Of type, material, size, corrosion resistance, holding power, and other properties required to fasten steel members to substrates.

B. Isolation Strip at Exterior Walls: Provide the following:

1. Foam Gasket: Adhesive-backed, closed-cell vinyl foam strips that allow fastener penetration without foam displacement, 1/8 inch (3.2 mm) thick, in width to suit steel stud size.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames, cast-in anchors, and structural framing, for compliance with requirements and other conditions affecting performance.

1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Suspended Assemblies: Coordinate installation of suspension systems with installation of overhead structure to ensure that inserts and other provisions for anchorages to building structure have been installed to receive hangers at spacing required to support the Work and that hangers will develop their full strength.

1. Furnish concrete inserts and other devices indicated to other trades for installation in advance of time needed for coordination and construction.

3.3 INSTALLATION, GENERAL

A. Installation Standard: ASTM C 754, except comply with framing sizes and spacing indicated.

1. Gypsum Veneer Plaster Assemblies: Also comply with requirements in ASTM C 844 that apply to framing installation.

2. Gypsum Board Assemblies: Also comply with requirements in ASTM C 840 that apply to framing installation.

B. Install supplementary framing, and blocking to support fixtures, equipment services, heavy trim, grab bars, toilet accessories, furnishings, or similar construction.

C. Install bracing at terminations in assemblies.

D. Do not bridge building control and expansion joints with non-load-bearing steel framing members. Frame both sides of joints independently.

3.4 INSTALLING SUSPENSION SYSTEMS

A. Install suspension system components in sizes and spacings indicated on Drawings, but not less than those required by referenced installation standards for assembly types and other assembly components indicated.

B. Isolate suspension systems from building structure where they abut or are penetrated by building structure to prevent transfer of loading imposed by structural movement.

C. Suspend hangers from building structure as follows:

1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structural or suspension system.

   a. Splay hangers only where required to miss obstructions and offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.

2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with locations of hangers required to support standard suspension system members, install supplemental suspension members and hangers in the form of trapezes or equivalent devices.

   a. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced installation standards.

3. Wire Hangers: Secure by looping and wire tying, either directly to structures or to inserts, eye screws, or other devices and fasteners that are secure and appropriate for substrate, and in a manner that will not cause hangers to deteriorate or otherwise fail.
4. Do not attach hangers to steel roof deck.
5. Do not attach hangers to permanent metal forms. Furnish cast-in-place hanger inserts that extend through forms.
6. Do not attach hangers to rolled-in hanger tabs of composite steel floor deck.
7. Do not connect or suspend steel framing from ducts, pipes, or conduit.

D. Fire-Resistance-Rated Assemblies: Wire tie furring channels to supports.

E. Grid Suspension Systems: Attach perimeter wall track or angle where grid suspension systems meet vertical surfaces. Mechanically join main beam and cross-furring members to each other and butt-cut to fit into wall track.

F. Installation Tolerances: Install suspension systems that are level to within 1/8 inch in 12 feet (3 mm in 3.6 m) measured lengthwise on each member that will receive finishes and transversely between parallel members that will receive finishes.

3.5 INSTALLING FRAMED ASSEMBLIES

A. Where studs are installed directly against exterior masonry walls or dissimilar metals at exterior walls, install isolation strip between studs and exterior wall.

B. Install studs so flanges within framing system point in same direction.

1. Space studs as scheduled in structural drawings.

C. Install tracks (runners) at floors and overhead supports. Extend framing full height to structural supports or substrates above suspended ceilings, except where partitions are indicated to terminate at suspended ceilings. Continue framing around ducts penetrating partitions above ceiling.

1. Slip-Type Head Joints: Where framing extends to overhead structural supports, install to produce joints at tops of framing systems that prevent axial loading of finished assemblies.
2. Door Openings: Screw vertical studs at jambs to jamb anchor clips on door frames; install runner track section (for cripple studs) at head and secure to jamb studs.

    a. Install two studs at each jamb, unless otherwise indicated.
    b. Install cripple studs at head adjacent to each jamb stud, with a minimum 1/2-inch (12.7-mm) clearance from jamb stud to allow for installation of control joint in finished assembly.
    c. Extend jamb studs through suspended ceilings and attach to underside of overhead structure.

3. Other Framed Openings: Frame openings other than door openings the same as required for door openings, unless otherwise indicated. Install framing below sills of openings to match framing required above door heads.
4. Fire-Resistance-Rated Partitions: Install framing to comply with fire-resistance-rated assembly indicated and support closures and to make partitions continuous from floor to underside of solid structure.
5. Sound-Rated Partitions: Install framing to comply with sound-rated assembly indicated.

D. Direct Furring:

1. Screw to wood framing.
2. Attach to concrete or masonry with stub nails, screws designed for masonry attachment, or powder-driven fasteners spaced 24 inches (610 mm) o.c.

E. Z-Furring Members:

1. Erect insulation (specified in Division 07 Section "Thermal Insulation") vertically and hold in place with Z-furring members spaced 24 inches (610 mm) o.c.
2. Except at exterior corners, securely attach narrow flanges of furring members to wall with concrete stub nails, screws designed for masonry attachment, or powder-driven fasteners spaced 24 inches (600 mm) o.c.
3. At exterior corners, attach wide flange of furring members to wall with short flange extending beyond corner; on adjacent wall surface, screw-attach short flange of furring channel to web of attached channel. At interior corners, space second member no more than 12 inches (300 mm) from corner and cut insulation to fit.

F. Installation Tolerance: Install each framing member so fastening surfaces vary not more than 1/8 inch (3 mm) from the plane formed by faces of adjacent framing.

3.6 FRAMING SCHEDULE

A. Provide metal framing in thickness recommended by manufacturer for height and loading combination but not less than the following.

B. Heights up to 8 feet.
1. 3 5/8” metal framing; provide minimum 0.0209 inch (25 gauge).
2. 6” metal framing; provide minimum 0.0179 inch (26 gauge).

C. Heights up to 12 feet.

1. 3 5/8” metal framing; provide minimum 0.0270 inch (22 gauge).
2. 6” metal framing; provide minimum 0.0179 inch (26 gauge).

D. Heights up to 16 feet.
1. 6” & 8” metal framing; provide minimum 0.0270 inch (22 gauge).

END OF SECTION 092216

# SECTION 092900 - GYPSUM BOARD

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes the following:

1. Interior Gypsum Board.

### 1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

### 1.4 QUALITY ASSURANCE

A. Fire-Resistance-Rated Assemblies: For fire-resistance-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 119 by an independent testing agency.

B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 90 and classified according to ASTM E 413 by an independent testing agency.

C. Source Limitations for Gypsum Board and Accessories: Obtain all products noted within this specification section from single manufacturer.

### 1.5 STORAGE AND HANDLING

A. Store materials inside under cover and keep them dry and protected against damage from weather, condensation, direct sunlight, construction traffic, and other causes. Stack panels flat to prevent sagging.

### 1.6 PROJECT CONDITIONS

A. Environmental Limitations: Comply with ASTM C 840 requirements or gypsum board manufacturer's written recommendations, whichever are more stringent.

B. Do not install interior products until installation areas are enclosed and conditioned.

C. Do not install panels that are wet, those that are moisture damaged, and those that are mold damaged.

1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

PART 2 - PRODUCTS

2.1 PANELS, GENERAL

A. Size: Provide in maximum lengths and widths available that will minimize joints in each area and that correspond with support system indicated.

2.2 INTERIOR GYPSUM BOARD

A. General: Complying with ASTM C 36/C 36M or ASTM C 1396/C 1396M, as applicable to type of gypsum board indicated and whichever is more stringent.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. G-P Gypsum.
b. National Gypsum Company.
c. USG Corporation.

B. Regular Type:

1. Thickness: 1/4 inch (6.4 mm) and 5/8 inch (15.9 mm).
2. Long Edges: Tapered.

C. Type X:

1. Thickness: 5/8 inch (15.9 mm).
2. Long Edges: Tapered.

D. Ceiling Type: Manufactured to have more sag resistance than regular-type gypsum board.

1. Thickness: 1/2 inch (12.7 mm).
2. Long Edges: Tapered.

E. Impact and Abuse-Resistant Type: Manufactured to produce greater resistance to surface indentation, through-penetration (impact resistance), and abrasion than standard, regular-type and Type X gypsum board.

1. Core: 5/8 inch (15.9 mm), Type X.
2. Long Edges: Tapered.

F. Moisture- and Mold-Resistant Type: With moisture- and mold-resistant core and surfaces.

1. Core: 5/8 inch (15.9 mm), Type X.
2. Long Edges: Tapered.
3. Subject to compliance with requirements, provide one of the following products:

a. USG’s “SHEETROCK Brand HUMITEK” or “SHEETROCK Brand MOLD TOUGH"
b. National Gypsum’s “XP Wallboard.”
c. G-P’s “DensArmor Interior Guard.”

G. Paperless Interior Type: With moisture- and mold-resistant core and paperless face.

1. Core: 5/8 inch (15.9 mm), Type X.
2. Long Edges: Tapered.
3. Subject to compliance with requirements, provide one of the following products:

    a. USG's "FIBERROCK CLIMA TOUGH Interior Board."
    b. G-P's "DensArmor Plus Interior Drywall."

2.3 TRIM ACCESSORIES

A. Interior Trim: ASTM C 1047.

1. Material: Galvanized or aluminum-coated steel sheet or rolled zinc or Plastic (only where noted on drawings).
2. Shapes:

    a. Cornerbead.
    b. Bullnose bead.
    c. LC-Bead: J-shaped; exposed long flange receives joint compound.
    d. L-Bead: L-shaped; exposed long flange receives joint compound.
    e. U-Bead: J-shaped; exposed short flange does not receive joint compound.
    f. Expansion (control) joint.
    g. Molding End Closure: Provide Fry Reglet DMEC-4875

2.4 JOINT TREATMENT MATERIALS

A. General: Comply with ASTM C 475/C 475M.

B. Joint Tape:

1. Interior Gypsum Wallboard: Paper.
2. Interior Gypsum Wallboard: Fiberglass.

C. Joint Compound for Interior Gypsum Wallboard: For each coat use formulation that is compatible with other compounds applied on previous or for successive coats.

1. Prefilling: At open joints and damaged surface areas, use setting-type taping compound.
2. Embedding and First Coat: For embedding tape and first coat on joints, fasteners, and trim flanges, use drying-type, all-purpose compound.

    a. Use setting-type compound for installing paper-faced metal trim accessories.

3. Fill Coat: For second coat, use drying-type, all-purpose compound.
4. Finish Coat: For third coat, use drying-type, all-purpose compound.
5. Skim Coat: For final coat of Level 5 finish, use setting-type, sandable topping compound.

2.5 AUXILIARY MATERIALS

A. General: Provide auxiliary materials that comply with referenced installation standards and manufacturer's written recommendations.

B. Laminating Adhesive: Adhesive or joint compound recommended for directly adhering gypsum panels to continuous substrate.

1. Use adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. Steel Drill Screws: ASTM C 1002, unless otherwise indicated.

1. Use screws complying with ASTM C 954 for fastening panels to steel members from 0.033 to 0.112 inch (0.84 to 2.84 mm) thick.

D. Acoustical Sealant: As specified in Division 07 Section "Joint Sealants."

E. Thermal and Acoustical Insulation: As specified in Division 07 Section "Building Insulation."

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames and framing, for compliance with requirements and other conditions affecting performance.

B. Examine panels before installation. Reject panels that are wet, moisture damaged, and mold damaged.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLYING AND FINISHING PANELS, GENERAL

A. Comply with ASTM C 840.

B. Install ceiling panels across framing to minimize the number of abutting end joints and to avoid abutting end joints in central area of each ceiling. Stagger abutting end joints of adjacent panels not less than one framing member.

C. Install panels with face side out. Butt panels together for a light contact at edges and ends with not more than 1/16 inch (1.5 mm) of open space between panels. Do not force into place.

D. Locate edge and end joints over supports, except in ceiling applications where intermediate supports or gypsum board back-blocking is provided behind end joints. Do not place tapered edges against cut edges or ends. Stagger vertical joints on opposite sides of partitions. Do not make joints other than control joints at corners of framed openings.

E. Form control and expansion joints with space between edges of adjoining gypsum panels.

F. Cover both faces of support framing with gypsum panels in concealed spaces (above ceilings, etc.), except in chases braced internally.

1. Unless concealed application is indicated or required for sound, fire, air, or smoke ratings, coverage may be accomplished with scraps of not less than 8 sq. ft. (0.7 sq. m) in area.

2. Fit gypsum panels around ducts, pipes, and conduits.

3. Where partitions intersect structural members projecting below underside of floor/roof slabs and decks, cut gypsum panels to fit profile formed by structural members; allow 1/4- to 3/8-inch- (6.4- to 9.5-mm-) wide joints to install sealant.

G. Isolate perimeter of gypsum board applied to non-load-bearing partitions at structural abutments, except floors. Provide 1/4- to 1/2-inch- (6.4- to 12.7-mm-) wide spaces at these locations, and trim edges with edge trim where edges of panels are exposed. Seal joints between edges and abutting structural surfaces with acoustical sealant.

H. Attachment to Steel Framing: Attach panels so leading edge or end of each panel is attached to open (unsupported) edges of stud flanges first.

I. Wood Framing: Install gypsum panels over wood framing, with floating internal corner construction. Do not attach gypsum panels across the flat grain of wide-dimension lumber, including floor joists and headers. Float gypsum panels over these members, or provide control joints to counteract wood shrinkage.

J. STC-Rated Assemblies: Seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and with manufacturer's written recommendations for locating edge trim and closing off sound-flanking paths around or through assemblies, including sealing partitions above acoustical ceilings.

3.3 APPLYING INTERIOR GYPSUM BOARD

A. Install interior gypsum board in the following locations:

1. Regular Type: See wall types, finish schedule and floor plans for designated areas.
2. Type X: See wall types, finish schedule and floor plans for designated areas and where required for fire-resistance rated assembly.
3. Ceiling Type: See finish schedule and reflected ceiling plans for designated areas.
4. Abuse-Resistant Type: See wall types, finish schedule, and floor plans for designated areas, provide fire-resistance type where required for a rated assembly.
5. Moisture- and Mold-Resistant Type: Required at all shower, toilet rooms and kitchen areas.
6. Paperless Interior Type: Required at all basement areas.

B. Single-Layer Application:

1. On ceilings, apply gypsum panels before wall/partition board application to greatest extent possible and at right angles to framing, unless otherwise indicated.
2. On partitions/walls, apply gypsum panels horizontally (perpendicular to framing), unless otherwise indicated or required by fire-resistance-rated assembly, and minimize end joints.

    a. Stagger abutting end joints not less than one framing member in alternate courses of panels.
    b. At stairwells and other high walls, install panels horizontally, unless otherwise indicated or required by fire-resistance-rated assembly.

3. On Z-furring members, apply gypsum panels vertically (parallel to framing) with no end joints. Locate edge joints over furring members.
4. Fastening Methods: Apply gypsum panels to supports with steel drill screws.

C. Multilayer Application:

1. On ceilings, apply gypsum board indicated for base layers before applying base layers on walls/partitions; apply face layers in same sequence. Apply base layers at right angles to framing members and offset face-layer joints 1 framing member, 16 inches (400 mm) minimum, from parallel base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly.

2. On partitions/walls, apply gypsum board indicated for base layers and face layers vertically (parallel to framing) with joints of base layers located over stud or furring member and face-layer joints offset at least one stud or furring member with base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly. Stagger joints on opposite sides of partitions.

3. On Z-furring members, apply base layer vertically (parallel to framing) and face layer either vertically (parallel to framing) or horizontally (perpendicular to framing) with vertical joints offset at least one furring member. Locate edge joints of base layer over furring members.

4. Fastening Methods: Fasten base layers and face layers separately to supports with screws.

D. Laminating to Substrate: Where gypsum panels are indicated as directly adhered to a substrate (other than studs, joists, furring members, or base layer of gypsum board), comply with gypsum board manufacturer's written recommendations and temporarily brace or fasten gypsum panels until fastening adhesive has set.

3.4 INSTALLING TRIM ACCESSORIES

A. General: For trim with back flanges intended for fasteners, attach to framing with same fasteners used for panels. Otherwise, attach trim according to manufacturer's written instructions.

B. Control Joints: Install control joints according to ASTM C 840 and in specific locations approved by Architect for visual effect.

C. Interior Trim: Install in the following locations:

1. Cornerbead: Use at outside corners, unless otherwise indicated.
2. Bullnose Bead: Use at outside corners.
3. LC-Bead: Use at exposed panel edges.
4. L-Bead: Use where indicated.
5. U-Bead: Use at exposed panel edges.
6. Molding End Closures: Use where partitions intersect a window or curtain wall.

3.5 FINISHING GYPSUM BOARD

A. General: Treat gypsum board joints, interior angles, edge trim, control joints, penetrations, fastener heads, surface defects, and elsewhere as required to prepare gypsum board surfaces for decoration. Promptly remove residual joint compound from adjacent surfaces.

B. Prefill open joints and damaged surface areas.

C. Apply joint tape over gypsum board joints, except those with trim having flanges not intended for tape.

D. Paperless Interior Type: As recommended by Manufacturer.

E. Gypsum Board Finish Levels: Finish panels to levels indicated below and according to ASTM C 840:

1. Level 4: At panel surfaces that will be exposed to view, unless otherwise indicated.

a. Primer and its application to surfaces are specified in other Division 09 Sections.

3.6 PROTECTION

A. Protect installed products from damage from weather, condensation, direct sunlight, construction, and other causes during remainder of the construction period.

B. Remove and replace panels that are wet, moisture damaged, and mold damaged.

1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.

2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION 092900

# SECTION 093000 - TILING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Ceramic tile.
2. Tile backing panels.

B. Related Sections:
1. Division 07 Section "Joint Sealants" for sealing of expansion, contraction, control, and isolation joints in tile surfaces.
2. Division 09 Section "Gypsum Board" for glass-mat, water-resistant backer board.

### 1.3 DEFINITIONS

A. General: Definitions in the ANSI A108 series of tile installation standards and in ANSI A137.1 apply to Work of this Section unless otherwise specified.

B. ANSI A108 Series: ANSI A108.01, ANSI A108.02, ANSI A108.1A, ANSI A108.1B, ANSI A108.1C, ANSI A108.4, ANSI A108.5, ANSI A108.6, ANSI A108.8, ANSI A108.9, ANSI A108.10, ANSI A108.11, ANSI A108.12, ANSI A108.13, ANSI A108.14, ANSI A108.15, ANSI A108.16, and ANSI A108.17, which are contained in "American National Standard Specifications for Installation of Ceramic Tile."

C. Module Size: Actual tile size plus joint width indicated.

D. Face Size: Actual tile size, excluding spacer lugs.

### 1.4 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Samples for Initial Selection: For each type of tile and grout indicated. Include Samples of accessories involving color selection.

C. Samples for Verification:

1. Full-size units of each type and composition of tile and for each color and finish required.
2. Assembled samples mounted on a rigid panel, with grouted joints, for each type and composition of tile and for each color and finish required. Make samples at least 24 inches (600 mm) square, but not fewer than 4 tiles. Use grout of type and in color or colors approved for completed Work.

D. Qualification Data: For qualified Installer.

E. Master Grade Certificates: For each shipment, type, and composition of tile, signed by tile manufacturer and Installer.

1.5 QUALITY ASSURANCE

A. Source Limitations for Tile: Obtain tile from one source or producer.

1. Obtain tile of each type and color or finish from same production run and of consistent quality in appearance and physical properties for each contiguous area.

B. Source Limitations for Setting and Grouting Materials: Obtain ingredients of a uniform quality for each mortar, adhesive, and grout component from one manufacturer and each aggregate from one source or producer.

C. Source Limitations for Other Products: Obtain each of the following products specified in this Section from a single manufacturer for each product:

1. Joint sealants.
2. Cementitious backer units.
3. Metal edge strips.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver and store packaged materials in original containers with seals unbroken and labels intact until time of use. Comply with requirements in ANSI A137.1 for labeling tile packages.

B. Store tile and cementitious materials on elevated platforms, under cover, and in a dry location.

C. Store aggregates where grading and other required characteristics can be maintained and contamination can be avoided.

D. Store liquid materials in unopened containers and protected from freezing.

E. Handle tile that has temporary protective coating on exposed surfaces to prevent coated surfaces from contacting backs or edges of other units. If coating does contact bonding surfaces of tile, remove coating from bonding surfaces before setting tile.

1.7 PROJECT CONDITIONS

A. Environmental Limitations: Do not install tile until construction in spaces is complete and ambient temperature and humidity conditions are maintained at the levels indicated in referenced standards and manufacturer's written instructions.

1.8 EXTRA MATERIALS

A. Furnish extra materials that match and are from same production runs as products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Tile and Trim Units: Furnish quantity of full-size units equal to 3 percent of amount installed for each type, composition, color, pattern, and size indicated.

2. Grout: Furnish quantity of grout equal to 3 percent of amount installed for each type, composition, and color indicated.

PART 2 - PRODUCTS

2.1 PRODUCTS, GENERAL

A. ANSI Ceramic Tile Standard: Provide tile that complies with ANSI A137.1 for types, compositions, and other characteristics indicated.

1. Provide tile complying with Standard grade requirements unless otherwise indicated.

B. ANSI Standards for Tile Installation Materials: Provide materials complying with ANSI A108.02, ANSI standards referenced in other Part 2 articles, ANSI standards referenced by TCA installation methods specified in tile installation schedules, and other requirements specified.

C. Factory Blending: For tile exhibiting color variations within ranges, blend tile in factory and package so tile units taken from one package show same range in colors as those taken from other packages and match approved Samples.

D. Mounting: For factory-mounted tile, provide back- or edge-mounted tile assemblies as standard with manufacturer unless otherwise indicated.

E. Factory-Applied Temporary Protective Coating: Where indicated under tile type, protect exposed surfaces of tile against adherence of mortar and grout by precoating with continuous film of petroleum paraffin wax, applied hot. Do not coat unexposed tile surfaces.

2.2 TILE PRODUCTS

A. Tile Type CT-1: Glazed wall tile.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. American Marazzi Tile, Inc.
b. American Olean; Division of Dal-Tile International Inc.
c. Daltile; Division of Dal-Tile International Inc.
d. Deutsche Steinzeug America, Inc.
e. Florida Tile Industries, Inc.
f. Florim USA.
g. Laufen.
h. Grupo Porcelanite.
i. Portobello America, Inc.
j. Seneca Tiles, Inc.
k. United States Ceramic Tile Company.

2. Module Size: 4-1/4 by 4-1/4 inches (108 by 108 mm).
3. Thickness: 5/16 inch (8 mm).
4. Face: Pattern of design indicated, with manufacturer's standard edges.
5. Finish: Bright, opaque glaze.
6. Tile Color: As selected by Architect from manufacturer's full range, (1) field and (2) accents to match existing.
7. Grout Color: As selected by Architect from manufacturer's full range.
8. Trim Units: Coordinated with sizes and coursing of adjoining flat tile where applicable and matching characteristics of adjoining flat tile. Provide shapes as follows, selected from manufacturer's standard shapes:
   a. Base for Thin-Set Mortar Installations: Straight, module size 4-1/4 by 12-3/4 inches (108 by 324 mm).

b. Wainscot Cap for Thin-Set Mortar Installations: Surface bullnose, module size 6 by 2 inches (152 by 51 mm).
c. External Corners for Thin-Set Mortar Installations: Surface bullnose, same size as adjoining flat tile.
d. Internal Corners: Field-butted square corners. For coved base and cap use angle pieces designed to fit with stretcher shapes.

B. Ceramic Tile Type CT-2: Unglazed ceramic mosaic tile.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. American Marazzi Tile, Inc.
b. American Olean; Division of Dal-Tile International Inc.
c. Daltile; Division of Dal-Tile International Inc.
d. Deutsche Steinzeug America, Inc.
e. Florida Tile Industries, Inc.
f. Florim USA.
g. Laufen.
h. Grupo Porcelanite.
i. Portobello America, Inc.
j. Seneca Tiles, Inc.
k. United States Ceramic Tile Company.

2. Composition: Porcelain [Impervious natural clay or porcelain] [Vitreous or impervious natural clay or porcelain].
3. Certification: Porcelain tile certified by the Porcelain Tile Certification Agency.
4. Module Size: 2 by 2 inches (50.8 by 50.8 mm).
5. Thickness: 1/4 inch (6.4 mm).
6. Face: Plain with cushion edges.
7. Surface: Slip resistant, with abrasive admixture.
8. Dynamic Coefficient of Friction: Not less than 0.42.
9. Finish: Match existing glaze.
10. Tile Color and Pattern: Match existing color.
11. Grout Color: Match existing color.
12. Trim Units: Coordinated with sizes and coursing of adjoining flat tile where applicable and matching characteristics of adjoining flat tile. Provide shapes as follows, selected from manufacturer's standard shapes:
    a. Base Cove: Cove, module size 2 by 1 inch (50.8 by 25.4 mm).
    b. External Corners for Thinset Mortar Installations: Surface bullnose, module size 2 by 2 inches (50.8 by 50.8 mm).
    c. Internal Corners: Field-butted square corners. For coved base and cap, use angle pieces designed to fit with stretcher shapes.

## 2.3 THRESHOLDS

A. General: Fabricate to sizes and profiles indicated or required to provide transition between adjacent floor finishes.
1. Bevel edges at 1:2 slope, with lower edge of bevel aligned with or up to 1/16 inch (1.5 mm) above adjacent floor surface. Finish bevel to match top surface of threshold. Limit height of threshold to 1/2 inch (12.7 mm) or less above adjacent floor surface.

B. Marble Thresholds: ASTM C 503/C 503M, with a minimum abrasion resistance of [**10**] [**12**] according to ASTM C 1353 or ASTM C 241/C 241M and with honed finish.
   1. Description: Uniform, fine-grained white stone with gray veining.
   2. Description: Black.

C. Slate Thresholds: ASTM C 629/C 629M, Classification II Interior, with fine, even grain and honed finish.
   1. Description: Uniform, gray stone.

2.4 TILE BACKING PANELS

A. Cementitious Backer Units: ANSI A118.9 or ASTM C 1325, in maximum lengths available to minimize end-to-end butt joints.

   1. Products: Subject to compliance with requirements, provide one of the following:

      a. C-Cure; C-Cure Board 990.
      b. Custom Building Products; Wonderboard.
      c. FinPan, Inc.; Util-A-Crete Concrete Backer Board.
      d. USG Corporation; DUROCK Cement Board.

   2. Thickness: 1/2 inch (12.7 mm).

2.5 SETTING MATERIALS

A. Dry-Set Portland Cement Mortar (Thin Set): ANSI A118.1.

   1. For wall applications, provide mortar that complies with requirements for nonsagging mortar in addition to the other requirements in ANSI A118.1.

B. Latex-Portland Cement Mortar (Thin Set): ANSI A118.4.

   1. Provide prepackaged, dry-mortar mix containing dry, redispersible, vinyl acetate or acrylic additive to which only water must be added at Project site.
   2. For wall applications, provide mortar that complies with requirements for nonsagging mortar in addition to the other requirements in ANSI A118.4.

2.6 GROUT MATERIALS

A. Standard Cement Grout: ANSI A118.6.

B. Polymer-Modified Tile Grout: ANSI A118.7.

2.7 MIXING MORTARS AND GROUT

A. Mix mortars and grouts to comply with referenced standards and mortar and grout manufacturers' written instructions.

B. Add materials, water, and additives in accurate proportions.

C. Obtain and use type of mixing equipment, mixer speeds, mixing containers, mixing time, and other procedures to produce mortars and grouts of uniform quality with optimum performance characteristics for installations indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions where tile will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of installed tile.

1. Verify that substrates for setting tile are firm, dry, clean, free of coatings that are incompatible with tile-setting materials including curing compounds and other substances that contain soap, wax, oil, or silicone; and comply with flatness tolerances required by ANSI A108.01 for installations indicated.
2. Verify that installation of grounds, anchors, recessed frames, electrical and mechanical units of work, and similar items located in or behind tile has been completed.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 TILE INSTALLATION

A. Comply with TCA's "Handbook for Ceramic Tile Installation" for TCA installation methods specified in tile installation schedules. Comply with parts of the ANSI A108 Series "Specifications for Installation of Ceramic Tile" that are referenced in TCA installation methods, specified in tile installation schedules, and apply to types of setting and grouting materials used.

B. Extend tile work into recesses and under or behind equipment and fixtures to form complete covering without interruptions unless otherwise indicated. Terminate work neatly at obstructions, edges, and corners without disrupting pattern or joint alignments.

C. Accurately form intersections and returns. Perform cutting and drilling of tile without marring visible surfaces. Carefully grind cut edges of tile abutting trim, finish, or built-in items for straight aligned joints. Fit tile closely to electrical outlets, piping, fixtures, and other penetrations so plates, collars, or covers overlap tile.

D. Jointing Pattern: Lay tile in grid pattern unless otherwise indicated. Lay out tile work and center tile fields in both directions in each space or on each wall area. Lay out tile work to minimize the use of pieces that are less than half of a tile. Provide uniform joint widths unless otherwise indicated.

1. Where adjoining tiles on floor, base, walls, or trim are specified or indicated to be same size, align joints.
2. Where tiles are specified or indicated to be whole integer multiples of adjoining tiles on floor, base, walls, or trim, align joints unless otherwise indicated.

E. Joint Widths: Unless otherwise indicated, install tile with the following joint widths:

1. Glazed Wall Tile: 1/16 inch (1.6 mm).
2. Decorative Thin Wall Tile: 1/16 inch (1.6 mm).

F. Lay out tile wainscots to dimensions indicated or to next full tile beyond dimensions indicated.

G. Expansion Joints: Provide expansion joints and other sealant-filled joints, including control, contraction, and isolation joints, where indicated. Form joints during installation of setting materials, mortar beds, and tile. Do not saw-cut joints after installing tiles.

1. Where joints occur in concrete substrates, locate joints in tile surfaces directly above them.

2. Prepare joints and apply sealants to comply with requirements in Division 07 Section "Joint Sealants."

3.3 TILE BACKING PANEL INSTALLATION

A. Install cementitious backer units and treat joints according to ANSI A108.11 and manufacturer's written instructions for type of application indicated.

3.4 CLEANING AND PROTECTING

A. Cleaning: On completion of placement and grouting, clean all ceramic tile surfaces so they are free of foreign matter.

1. Remove grout residue from tile as soon as possible.
2. Clean grout smears and haze from tile according to tile and grout manufacturer's written instructions but no sooner than 10 days after installation. Use only cleaners recommended by tile and grout manufacturers and only after determining that cleaners are safe to use by testing on samples of tile and other surfaces to be cleaned. Protect metal surfaces and plumbing fixtures from effects of cleaning. Flush surfaces with clean water before and after cleaning.
3. Remove temporary protective coating by method recommended by coating manufacturer and that is acceptable to tile and grout manufacturer. Trap and remove coating to prevent drain clogging.

B. Protect installed tile work with kraft paper or other heavy covering during construction period to prevent staining, damage, and wear. If recommended by tile manufacturer, apply coat of neutral protective cleaner to completed tile walls and floors.

C. Before final inspection, remove protective coverings and rinse neutral protective cleaner from tile surfaces.

3.5 INTERIOR TILE INSTALLATION SCHEDULE

A. Interior Wall Installations, Masonry or Concrete:

B. Interior Wall Installations, Metal Studs or Furring:

1. Tile Installation W244: Thin-set mortar on cementitious backer units or fiber cement underlayment; TCA W244.

a. Tile Type: **CT-1**.
b. Thin-Set Mortar: Latex- portland cement mortar.
c. Grout: Standard or Polymer-modified unsanded cement grout.

END OF SECTION 093000

# SECTION 095113 - ACOUSTICAL PANEL CEILINGS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes:

1. Acoustical panels and exposed suspension systems for ceilings.

### 1.3 DEFINITIONS

A. AC: Articulation Class.

B. CAC: Ceiling Attenuation Class.

C. LR: Light Reflectance coefficient.

D. NRC: Noise Reduction Coefficient.

### 1.4 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Samples for Initial Selection: For components with factory-applied color finishes.

C. Maintenance Data: For finishes to include in maintenance manuals.

### 1.5 QUALITY ASSURANCE

A. Source Limitations: Obtain each type of acoustical ceiling panel and supporting suspension system through one source from a single manufacturer.

### 1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver acoustical panels, suspension system components, and accessories to Project site in original, unopened packages and store them in a fully enclosed, conditioned space where they will be protected against damage from moisture, humidity, temperature extremes, direct sunlight, surface contamination, and other causes.

B. Before installing acoustical panels, permit them to reach room temperature and a stabilized moisture content.

C. Handle acoustical panels carefully to avoid chipping edges or damaging units in any way.

### 1.7 PROJECT CONDITIONS

A. Environmental Limitations: Do not install acoustical panel ceilings until spaces are enclosed and weatherproof, wet work in spaces is complete and dry, work above ceilings is complete, and ambient

temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.

1. Pressurized Plenums: Operate ventilation system for not less than 48 hours before beginning acoustical panel ceiling installation.

1.8 COORDINATION

A. Coordinate layout and installation of acoustical panels and suspension system with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system, and partition assemblies.

1.9 EXTRA MATERIALS

A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Acoustical Ceiling Panels: Full-size panels equal to 2.0 percent of quantity installed.
2. Suspension System Components: Quantity of each exposed component equal to 1.0 percent of quantity installed.

PART 2 - PRODUCTS

2.1 ACOUSTICAL PANELS, GENERAL

A. Acoustical Panel Standard: Provide manufacturer's standard panels of configuration indicated that comply with ASTM E 1264 classifications as designated by types, patterns, acoustical ratings, and light reflectances, unless otherwise indicated.

1. Mounting Method for Measuring NRC: Type E-400; plenum mounting in which face of test specimen is 15-3/4 inches away from test surface per ASTM E 795.

B. Acoustical Panel Colors and Patterns: Match appearance characteristics indicated for each product type.

1. Where appearance characteristics of acoustical panels are indicated by referencing pattern designations in ASTM E 1264 and not manufacturers' proprietary product designations, provide products selected by Architect from each manufacturer's full range that comply with requirements indicated for type, pattern, color, light reflectance, acoustical performance, edge detail, and size.

2.2 ACOUSTICAL PANELS FOR ACOUSTICAL PANEL CEILING (**ACT-1**)

A. Basis-of-Design Product: Subject to compliance with requirements, provide **Armstrong; Fine Fissured #1729** or a comparable product by one of the following:

1. BPB America Inc. USA.
2. Chicago Metallic Corp.
3. National Gypsum Company
4. United States Gypsum Company

B. Classification: Provide panels complying with ASTM E 1264 for type, form, and pattern as follows:

1. Type and Form: Type III, mineral base with vinyl painted finish; Form 2, water felted.
2. Pattern: CE (perforated, small holes and lightly textured).

C. Color: White.

D. LR: Not less than 0.85.

E. NRC: Not less than 0.55.

F. CAC: Not less than 35.

G. Edge/Joint Detail: Square.

H. Thickness: 5/8 inch.

I. Modular Size: 24 by 48 inches.

J. Recyclable Content: 35 – 58%.

K. Humidity Resistance: HumiGuard Plus

L. Anti-Microbial Protection: BioBlock

2.3 ACOUSTICAL PANELS FOR ACOUSTICAL PANEL CEILING (**ACT-2**)

A. Basis-of-Design Product: Subject to compliance with requirements, provide **Armstrong; Cirrus #534** or a comparable product by one of the following:

1. BPB America Inc. USA.
2. Chicago Metallic Corp.
3. National Gypsum Company
4. United States Gypsum Company

B. Classification: Provide panels complying with ASTM E 1264 for type, form, and pattern as follows:

1. Type and Form: Type III, mineral base with vinyl painted finish; Form 1, nodular.
2. Pattern: E (lightly textured) and I (embossed).

C. Color: White.

D. LR: Not less than 0.86.

E. NRC: Not less than 0.70.

F. CAC: Not less than 38.

G. Edge/Joint Detail: Angled Tegular.

H. Thickness: 7/8 inch.

I. Modular Size: 24 by 24 inches.

J. Recyclable Content: 72 – 82%.

K. Humidity Resistance: HumiGuard Plus

L. Anti-Microbial Protection: BioBlock

2.4 HIGH-DENSITY, CERAMIC-AND MINERAL-BASE ACOUSTICAL PANELS WITH SCRUBBABLE FINISH FOR ACOUSTICAL PANEL CEILING **(ACT-3)**

A. Basis-of-Design Product: Subject to compliance with requirements, provide Armstrong: Fine Fissured Ceramaguard #605 or a comparable product by one of the following:

1. BPB America In. USA.
2. Chicago Metallic Corp.
3. National Gypsum Company
4. United States Gypsum Company

B. Classification: Provide panels complying with ASTM E 1264 for Type XX, other types; described as high-density, ceramic- and mineral-base panels with scrubbable finish, resistant to heat, moisture, and corrosive fumes.

1. Patterns: G (smooth).

C. Color: White.

D. LR: Not less than 0.80.

E. NRC: Not less than 0.10.

F. CAC: Not less than 40.

G. Edge Detail: Square.

H. Thickness: 5/8 inch.

I. Size: As indicated on Drawings.

2.5 SUSPENSION SYSTEMS, GENERAL

A. Metal Suspension System Standard: Provide manufacturer's standard direct-hung metal suspension systems of types, structural classifications, and finishes indicated that comply with applicable requirements in ASTM C 635.

B. Finishes and Colors, General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes. Provide manufacturer's standard factory-applied finish for type of system indicated.

1. High-Humidity Finish: Comply with ASTM C 635 requirements for "Coating Classification for Severe Environment Performance" where high-humidity finishes are indicated.

C. Attachment Devices: Size for five times the design load indicated in ASTM C 635, Table 1, "Direct Hung," unless otherwise indicated. Comply with seismic design requirements.

1. Anchors in Concrete: Anchors of type and material indicated below, with holes or loops for attaching hangers of type indicated and with capability to sustain, without failure, a load equal to five times that imposed by ceiling construction, as determined by testing per ASTM E 488 or ASTM E 1512 as applicable, conducted by a qualified testing and inspecting agency.

a. Type: Postinstalled expansion anchors.
b. Corrosion Protection: Stainless-steel components complying with ASTM F 593 and ASTM F 594, Group 1 Alloy 304 or 316 for bolts; Alloy 304 or 316 for anchor.

D. Wire Hangers, Braces, and Ties: Provide wires complying with the following requirements:
1. Stainless-Steel Wire: ASTM A 580/A 580M, Type 304, nonmagnetic.
2. Size: Select wire diameter so its stress at 3 times hanger design load (ASTM C 635, Table 1, "Direct Hung") will be less than yield stress of wire, but provide not less than 0.135-inch-diameter wire.

E. Hanger Rods: Mild steel, zinc coated or protected with rust-inhibitive paint.

2.6 METAL SUSPENSION SYSTEM FOR ACOUSTICAL PANEL CEILING

A. Basis-of-Design Product: Subject to compliance with requirements, provide **Armstrong; Prelude ML** or a comparable product by one of the following:

1. BPB America Inc. USA.
2. Chicago Metallic Corp.
3. National Gypsum Company
4. United States Gypsum Company

B. Wide-Face, Single-Web, Steel Suspension System: Main and cross runners roll formed from cold-rolled steel sheet electrolytically zinc coated, with prefinished flanges of width indicated.

1. Structural Classification: Intermediate-duty system.
2. Face Width and Finish: 15/16”, Painted white (Baked Polyester).
3. Profile: Exposed Tee

2.7 METAL EDGE MOLDINGS AND TRIM

A. Roll-Formed, Sheet-Metal Edge Moldings and Trim: Type and profile indicated or, if not indicated, manufacturer's standard moldings for edges and penetrations that comply with seismic design requirements; formed from sheet metal of same material, finish, and color as that used for exposed flanges of suspension system runners.

1. Provide manufacturer's standard edge moldings that fit acoustical panel edge details and suspension systems indicated and that match width and configuration of exposed runners, unless otherwise indicated.
2. For lay-in panels with reveal edge details, provide stepped edge molding that forms reveal of same depth and width as that formed between edge of panel and flange at exposed suspension member.
3. For circular penetrations of ceiling, provide edge moldings fabricated to diameter required to fit penetration exactly.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, including structural framing to which acoustical panel ceilings attach or abut, with Installer present, for compliance with requirements specified in this and other Sections that affect ceiling installation and anchorage and with requirements for installation tolerances and other conditions affecting performance of acoustical panel ceilings.

1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Measure each ceiling area and establish layout of acoustical panels to balance border widths at opposite edges of each ceiling. Avoid using less-than-half-width panels at borders, and comply with layout shown on reflected ceiling plans.

3.3 INSTALLATION

A. General: Install acoustical panel ceilings to comply with ASTM C 636 and seismic design requirements indicated, per manufacturer's written instructions and CISCA's "Ceiling Systems Handbook."

B. Suspend ceiling hangers from building's structural members and as follows:

1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structure or of ceiling suspension system.
2. Splay hangers only where required to miss obstructions; offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
3. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with location of hangers at spacings required to support standard suspension system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices.
4. Secure wire hangers to ceiling suspension members and to supports above with a minimum of three tight turns. Connect hangers directly either to structures or to inserts, eye screws, or other devices that are secure and appropriate for substrate and that will not deteriorate or otherwise fail due to age, corrosion, or elevated temperatures.
5. Do not support ceilings directly from permanent metal forms or floor deck. Fasten hangers to cast-in-place hanger inserts, postinstalled mechanical or adhesive anchors, or power-actuated fasteners that extend through forms into concrete.
6. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels or other supplemental support for attachment of hanger wires.
7. Do not attach hangers to steel deck tabs.
8. Do not attach hangers to steel roof deck. Attach hangers to structural members.
9. Space hangers not more than 48 inches o.c. along each member supported directly from hangers, unless otherwise indicated; provide hangers not more than 8 inches from ends of each member.
10. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced standards and publications.

C. Secure bracing wires to ceiling suspension members and to supports with a minimum of four tight turns. Suspend bracing from building's structural members as required for hangers, without attaching to permanent metal forms, steel deck, or steel deck tabs. Fasten bracing wires into concrete with cast-in-place or postinstalled anchors.

D. Install edge moldings and trim of type indicated at perimeter of acoustical ceiling area and where necessary to conceal edges of acoustical panels.

1. Apply acoustical sealant in a continuous ribbon concealed on back of vertical legs of moldings before they are installed.
2. Screw attach moldings to substrate at intervals not more than 16 inches o.c. and not more than 3 inches from ends, leveling with ceiling suspension system to a tolerance of 1/8 inch in 12 feet. Miter corners accurately and connect securely.
3. Do not use exposed fasteners, including pop rivets, on moldings and trim.

E. Install suspension system runners so they are square and securely interlocked with one another. Remove and replace dented, bent, or kinked members.

F. Install acoustical panels with undamaged edges and fit accurately into suspension system runners and edge moldings. Scribe and cut panels at borders and penetrations to provide a neat, precise fit.

1. Arrange directionally patterned acoustical panels as follows:

   a. As indicated on reflected ceiling plans.

2. For square-edged panels, install panels with edges fully hidden from view by flanges of suspension system runners and moldings.
3. For reveal-edged panels on suspension system runners, install panels with bottom of reveal in firm contact with top surface of runner flanges.

3.4 CLEANING

A. Clean exposed surfaces of acoustical panel ceilings, including trim, edge moldings, and suspension system members. Comply with manufacturer's written instructions for cleaning and touchup of minor finish damage. Remove and replace ceiling components that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

END OF SECTION 095113

# SECTION 096513 - RESILIENT BASE AND ACCESSORIES

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Resilient base.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Samples: For each exposed product and for each color and texture specified, not less than 12 inches (300 mm) long.

### 1.4 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Furnish not less than 10 linear feet (3 linear m) for every 500 linear feet (150 linear m) or fraction thereof, of each type, color, pattern, and size of resilient product installed.

### 1.5 DELIVERY, STORAGE, AND HANDLING

A. Store resilient products and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than 50 deg F (10 deg C) or more than 90 deg F (32 deg C).

### 1.6 FIELD CONDITIONS

A. Maintain ambient temperatures within range recommended by manufacturer, but not less than 70 deg F (21 deg C) or more than 95 deg F (35 deg C), in spaces to receive resilient products during the following time periods:

1. 48 hours before installation.
2. During installation.
3. 48 hours after installation.

B. After installation and until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than 55 deg F (13 deg C) or more than 95 deg F (35 deg C).

C. Install resilient products after other finishing operations, including painting, have been completed.

PART 2 - PRODUCTS

2.1 VINYL BASE **(R)**

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Armstrong World Industries, Inc.
2. Burke Mercer Flooring Products, Division of Burke Industries Inc.
3. Johnsonite; A Tarkett Company.
4. Roppe Corporation, USA.

B. Product Standard: ASTM F 1861, Type TV (vinyl, thermoplastic).

1. Group: I (solid, homogeneous).
2. Style B, Cove.

C. Minimum Thickness: 0.125 inch (3.2 mm).

D. Height: 4 inches (102 mm).

E. Lengths: Cut lengths 48 inches (1219 mm) long or coils in manufacturer's standard length.

F. Outside Corners: Job formed or preformed.

G. Inside Corners: Job formed or preformed.

H. Colors and Patterns: As selected by Architect from full range of industry colors.

2.2 INSTALLATION MATERIALS

A. Trowelable Leveling and Patching Compounds: Latex-modified, portland cement based or blended hydraulic-cement-based formulation provided or approved by resilient-product manufacturer for applications indicated.

B. Adhesives: Water-resistant type recommended by resilient-product manufacturer for resilient products and substrate conditions indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.

1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of resilient products.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

1. Installation of resilient products indicates acceptance of surfaces and conditions.

3.2 PREPARATION

A. Prepare substrates according to manufacturer's written instructions to ensure adhesion of resilient products.

B. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound; remove bumps and ridges to produce a uniform and smooth substrate.

C. Do not install resilient products until they are the same temperature as the space where they are to be installed.

1. At least 48 hours in advance of installation, move resilient products and installation materials into spaces where they will be installed.

D. Immediately before installation, sweep and vacuum clean substrates to be covered by resilient products.

3.3 RESILIENT BASE INSTALLATION

A. Comply with manufacturer's written instructions for installing resilient base.

B. Apply resilient base to walls, columns, pilasters, casework and cabinets in toe spaces, and other permanent fixtures in rooms and areas where base is required.

C. Install resilient base in lengths as long as practical without gaps at seams and with tops of adjacent pieces aligned.

D. Tightly adhere resilient base to substrate throughout length of each piece, with base in continuous contact with horizontal and vertical substrates.

E. Do not stretch resilient base during installation.

F. On masonry surfaces or other similar irregular substrates, fill voids along top edge of resilient base with manufacturer's recommended adhesive filler material.

G. Preformed Corners: Install preformed corners before installing straight pieces.

H. Job-Formed Corners:

1. Outside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 3 inches (76 mm) in length.

a. Form without producing discoloration (whitening) at bends.

2. Inside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 3 inches (76 mm) in length.

a. Miter corners to minimize open joints.

3.4 RESILIENT ACCESSORY INSTALLATION

A. Comply with manufacturer's written instructions for installing resilient accessories.

B. Resilient Molding Accessories: Butt to adjacent materials and tightly adhere to substrates throughout length of each piece. Install reducer strips at edges of floor covering that would otherwise be exposed.

3.5 CLEANING AND PROTECTION

A. Comply with manufacturer's written instructions for cleaning and protecting resilient products.

B. Perform the following operations immediately after completing resilient-product installation:

1. Remove adhesive and other blemishes from exposed surfaces.
2. Sweep and vacuum horizontal surfaces thoroughly.
3. Damp-mop horizontal surfaces to remove marks and soil.

C. Protect resilient products from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.

D. Floor Polish: Remove soil, visible adhesive, and surface blemishes from resilient stair treads before applying liquid floor polish.

1. Apply one coat(s).

E. Cover resilient products subject to wear and foot traffic until Substantial Completion.

END OF SECTION 096513

# SECTION 096519 - RESILIENT TILE FLOORING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Vinyl composition floor tile.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Samples for Initial Selection: For each type of floor tile indicated.

C. Samples for Verification: Full-size units of each color and pattern of floor tile required.

### 1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

### 1.5 CLOSEOUT SUBMITTALS

A. Maintenance Data: For each type of floor tile to include in maintenance manuals.

### 1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Floor Tile: Furnish one box for every 50 boxes or fraction thereof, of each type, color, and pattern of floor tile installed.

### 1.7 QUALITY ASSURANCE

A. Installer Qualifications: A qualified installer who employs workers for this Project who are competent in techniques required by manufacturer for floor tile installation and seaming method indicated.

1. Engage an installer who employs workers for this Project who are trained or certified by floor tile manufacturer for installation techniques required.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Store floor tile and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than 50 deg F (10 deg C) or more than 90 deg F (32 deg C). Store floor tiles on flat surfaces.

1.9 FIELD CONDITIONS

A. Maintain ambient temperatures within range recommended by manufacturer, but not less than 70 deg F (21 deg C) or more than 95 deg F (35 deg C), in spaces to receive floor tile during the following time periods:

1. 48 hours before installation.
2. During installation.
3. 48 hours after installation.

B. After installation and until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than 55 deg F (13 deg C) or more than 95 deg F (35 deg C).

C. Close spaces to traffic during floor tile installation.

D. Close spaces to traffic for 48 hours after floor tile installation.

E. Install floor tile after other finishing operations, including painting, have been completed.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Fire-Test-Response Characteristics: For resilient tile flooring, as determined by testing identical products according to ASTM E 648 or NFPA 253 by a qualified testing agency.

1. Critical Radiant Flux Classification: Class I, not less than 0.45 W/sq. cm.

2.2 VINYL COMPOSITION FLOOR TILE **(VCT)**

A. Products: Subject to compliance with requirements, provide one of the following:

1. Azrock Commercial Flooring.
2. Basis-of-Design: Armstrong World Industries, Inc.
3. Congoleum Corporation.
4. Mannington Mills, Inc.

B. Tile Standard: ASTM F 1066, Class 2, through-pattern tile.

C. Wearing Surface: Smooth.

D. Thickness: 0.125 inch (3.2 mm).

E. Size: 12 by 12 inches (305 by 305 mm).

F. Colors and Patterns: Three colors, to match existing VCT at middle school.

2.3 INSTALLATION MATERIALS

A. Trowelable Leveling and Patching Compounds: Latex-modified, portland cement based or blended hydraulic-cement-based formulation provided or approved by floor tile manufacturer for applications indicated.

B. Adhesives: Water-resistant type recommended by floor tile and adhesive manufacturers to suit floor tile and substrate conditions indicated.

1. Adhesives shall comply with the following limits for VOC content:

a. Vinyl Composition Tile Adhesives: 50 g/L or less.

2. Adhesives shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

C. Floor Polish: Provide protective, liquid floor-polish products recommended by floor tile manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.

1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of floor tile.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Prepare substrates according to floor tile manufacturer's written instructions to ensure adhesion of resilient products.

B. Concrete Substrates: Prepare according to ASTM F 710.

1. Verify that substrates are dry and free of curing compounds, sealers, and hardeners.
2. Remove substrate coatings and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by floor tile manufacturer. Do not use solvents.
3. Alkalinity and Adhesion Testing: Perform tests recommended by floor tile manufacturer. Proceed with installation only after substrate alkalinity falls within range on pH scale recommended by manufacturer in writing, but not less than 5 or more than 9 pH.
4. Moisture Testing: Proceed with installation only after substrates pass testing according to floor tile manufacturer's written recommendations, but not less stringent than the following:

a. Perform anhydrous calcium chloride test according to ASTM F 1869. Proceed with installation only after substrates have maximum moisture-vapor-emission rate of 3 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m) in 24 hours.
b. Perform relative humidity test using in situ probes according to ASTM F 2170. Proceed with installation only after substrates have a maximum 75 percent relative humidity level.

C. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound; remove bumps and ridges to produce a uniform and smooth substrate.

D. Do not install floor tiles until they are the same temperature as the space where they are to be installed.

1. At least 48 hours in advance of installation, move resilient floor tile and installation materials into spaces where they will be installed.

E. Immediately before installation, sweep and vacuum clean substrates to be covered by resilient floor tile.

## 3.3 FLOOR TILE INSTALLATION

A. Comply with manufacturer's written instructions for installing floor tile.

B. Lay out floor tiles from center marks established with principal walls, discounting minor offsets, so tiles at opposite edges of room are of equal width. Adjust as necessary to avoid using cut widths that equal less than one-half tile at perimeter.

1. Lay tiles square with room axis.

C. Match floor tiles for color and pattern by selecting tiles from cartons in the same sequence as manufactured and packaged, if so numbered. Discard broken, cracked, chipped, or deformed tiles.

1. Lay tiles with grain direction alternating in adjacent tiles (basket-weave pattern).

D. Scribe, cut, and fit floor tiles to butt neatly and tightly to vertical surfaces and permanent fixtures including built-in furniture, cabinets, pipes, outlets, and door frames.

E. Extend floor tiles into toe spaces, door reveals, closets, and similar openings. Extend floor tiles to center of door openings.

F. Maintain reference markers, holes, and openings that are in place or marked for future cutting by repeating on floor tiles as marked on substrates. Use chalk or other nonpermanent marking device.

G. Install floor tiles on covers for telephone and electrical ducts, building expansion-joint covers, and similar items in finished floor areas. Maintain overall continuity of color and pattern between pieces of tile installed on covers and adjoining tiles. Tightly adhere tile edges to substrates that abut covers and to cover perimeters.

H. Adhere floor tiles to flooring substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.

## 3.4 CLEANING AND PROTECTION

A. Comply with manufacturer's written instructions for cleaning and protecting floor tile.

B. Perform the following operations immediately after completing floor tile installation:

1. Remove adhesive and other blemishes from exposed surfaces.
2. Sweep and vacuum surfaces thoroughly.
3. Damp-mop surfaces to remove marks and soil.

C. Protect floor tile from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.

D. Floor Polish: Remove soil, adhesive, and blemishes from floor tile surfaces before applying liquid floor polish.

1. Apply one coat.

E. Cover floor tile until Substantial Completion.

END OF SECTION 096519

# SECTION 099113 - EXTERIOR PAINTING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes surface preparation and the application of paint systems on the following exterior substrates:

1. Steel.
2. Galvanized metal.
3. PVC and Fiberglass Trim.

### 1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

1. Include documentation of OTC Compliance.

B. Product List: For each product indicated, include the following:

1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.

### 1.4 QUALITY ASSURANCE

A. OTC (Ozone Transport Commission)

1. Products: Complying with OTC Regulations regarding lower VOC limits. All products must be identified and documented as OTC Compliant.

### 1.5 DELIVERY, STORAGE, AND HANDLING

A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.

1. Maintain containers in clean condition, free of foreign materials and residue.
2. Remove rags and waste from storage areas daily.

### 1.6 PROJECT CONDITIONS

A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.

B. Do not apply paints in snow, rain, fog, or mist; when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

1.7 EXTRA MATERIALS

A. Furnish extra materials described below that are from same production run (batch mix) as materials applied and that are packaged for storage and identified with labels describing contents.

1. Quantity: Furnish an additional 5 percent, but not less than 1 gal. (3.8 L) of each material and color applied

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Benjamin Moore & Co.
2. Duron, Inc.
3. Sherwin-Williams Company.

2.2 PAINT, GENERAL

A. Material Compatibility:

1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.

B. Colors: As selected by Architect from manufacturer's full range. Up to four (4) Exterior Color Selections.

2.3 PRIMERS

A. Primer System 1:

1. D.T.M. Acrylic Semi-Gloss #M29 by Benjamin Moore & Co.
2. Duron Dura Clad 65 Waterborne Wash Primer DU1Y00650 by Duron, Inc.
3. Pro-Cryl (B66-310 Series) by Sherwin-Williams Company.

B. Primer System 2:

1. Moorcraft Super Spec Latex Exterior Primer #169 by Benjamin Moore & Co.
2. Duron Dura Clad 63 Direct-To-Metal Acrylic Bonding Primer DU1A00630 by Duron, Inc.
3. S-W All Surface Enamel Latex Primer, A41W210 by Sherwin-Williams Company.

2.4 COATINGS

A. Coating System 1 (Semigloss):

1. D.T.M. Acrylic Semi-Gloss #M29 by Benjamin Moore & Co.
2. Duron Dura Clad Direct-To-Metal Acrylic Coating, 95-4XX Series by Duron, Inc.
3. Sher-Cryl (B66-300 Series) by Sherwin-Williams Company.

B. Coating System 2 (Semigloss):

1. D.T.M. Acrylic Semi-Gloss #M29 by Benjamin Moore & Co.
2. Weathershield Exterior 100% Acrylic Coating, 03 Series by Duron, Inc.
3. S-W Metalatex Semi-Gloss Coating, B42 Series by Sherwin-Williams Company.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.

B. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.

C. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.

1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

3.2 PREPARATION

A. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.

1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.

B. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.

1. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.

C. Steel Substrates: Remove rust and loose mill scale. Clean using methods recommended in writing by paint manufacturer.

D. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.

E. PVC and Fiberglass Substrates: Clean thoroughly by scrubbing with a warm, soapy water solution. Rinse thoroughly.

3.3 APPLICATION

A. Apply paints according to manufacturer's written instructions.

1. Use applicators and techniques suited for paint and substrate indicated.
2. Paint surfaces behind movable items same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed items with prime coat only.

B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.

C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.

D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

3.4 FIELD QUALITY CONTROL

A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when paints are being applied:

1. Owner will engage the services of a qualified testing agency to sample paint materials being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.
2. Testing agency will perform tests for compliance of paint materials with product requirements.
3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

3.5 CLEANING AND PROTECTION

A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.

B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.

C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.

D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

3.6 EXTERIOR PAINTING SCHEDULE

A. Steel and Galvanized-Metal Substrates:

1. System 1:

a. Prime Coat: Primer System 1.
b. Intermediate Coat and Topcoat: System 1 Coating (semigloss).

B. PVC and Fiberglass Substrates (Manufacturer to verify compatibility with product provided):

1. System 2:

a. Prime Coat: Primer System 2
b. Intermediate Coat and Topcoat: System 2 Coating (semigloss).

END OF SECTION 099113

# SECTION 099123 - INTERIOR PAINTING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes surface preparation and the application of paint systems on the following interior substrates:

1. Concrete masonry units (CMU).
2. Glazed CMU and Ceramic Tile (CT) Prepping for Paint
3. Steel.
4. Galvanized metal.
5. Gypsum board.
6. Wood.
7. Plaster.

### 1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

1. Include documentation of OTC Compliance.

B. Product List: For each product indicated, include the following:

1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.

### 1.4 QUALITY ASSURANCE

A. OTC (Ozone Transport Commission)

1. Products: Complying with OTC Regulations regarding lower VOC limits. All products must be identified and documented as OTC Compliant.

### 1.5 DELIVERY, STORAGE, AND HANDLING

A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.

1. Maintain containers in clean condition, free of foreign materials and residue.
2. Remove rags and waste from storage areas daily.

### 1.6 PROJECT CONDITIONS

A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.

B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

1.7 EXTRA MATERIALS

A. Furnish extra materials described below that are from same production run (batch mix) as materials applied and that are packaged for storage and identified with labels describing contents.

1. Quantity: Furnish an additional 5 percent, but not less than 1 gal. (3.8 L) of each material and color applied.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Benjamin Moore & Co.
2. Duron, Inc.
3. Sherwin-Williams Company.

2.2 PAINT, GENERAL

A. Material Compatibility:

1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.

B. Colors: As selected by Architect from manufacturer's full range. Up to seventeen (17) Interior color selections. Refer to painting color schedule and corridors color keys in Drawings.

2.3 ETCHING CREAM

A. Brushable Etching Cream:

1. XIM Etch-I-M by XIM Products, Inc.

2.4 BLOCK FILLERS

A. Interior/Exterior Latex Block Filler:

1. Latex Block Filler #M88 by Benjamin Moore & Co.
2. Duron Block Kote Latex Block Filler 08-128 by Duron, Inc.
3. PrepRite Block Filler (B25W25) by Sherwin-Williams Company.

2.5 PRIMERS/SEALERS

A. Interior Latex Primer/Sealer #1:

1. Pristine Eco Spec Interior Latex Primer Sealer #231 by Benjamin Moore & Co.
2. Duron Interior Acrylic Latex Drywall Primer Sealer 04-124 by Duron, Inc.
3. Harmony Interior Latex Primer by Sherwin-Williams Company.

B. Interior Latex Primer/Sealer #2:

1. Fresh Start All Purpose 100% Acrylic Primer #023 by Benjamin Moore & Co.
2. Duron Interior Alkyd Stain Block Enamel Undercoater 04-024 by Duron, Inc.
3. PrepRite 200 Interior Latex Primer by Sherwin-Williams Company.

2.6 METAL PRIMERS

A. Metal Primer:

1. D.T.M. Acrylic Semi-Gloss #M29 by Benjamin Moore & Co.
2. Duron Dura Clad 65 Waterborne Wash Primer DUIY00650 by Duron, Inc.
3. Pro-Cryl (B66-310 Series) by Sherwin-Williams Company.

2.7 COATINGS

A. Coating #1 (Semigloss):

1. D.T.M. Acrylic Semi-Gloss #M29 by Benjamin Moore & Co.
2. Duron Dura Clad Direct-to-Metal Acrylic Coating, 95-4XX Series by Duron, Inc.
3. Sher-Cryl (B66-300 Series) by Sherwin-Williams Company.

B. Coating #2 (Eggshell):

1. Pristine Eco Spec Interior Latex Enamel #223 by Benjamin Moore & Co.
2. Duron Ultra Deluxe Interior Acrylic Latex Enamel, 36 Series by Duron, Inc.
3. Harmony Low Odor Interior Latex Finish by Sherwin-Williams Company.

C. Coating #3 (Semigloss):

1. Satin Impervo #C235 by Benjamin Moore & Co.
2. Duron Ultra Deluxe Interior Acrylic Latex Enamel, 35 Series by Duron, Inc.
3. Harmony Low Odor Interior Latex Finish by Sherwin-Williams Company.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.

B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:

1. Concrete: 12 percent.
2. Masonry (Clay and CMU): 12 percent.
3. Wood: 15 percent.
4. Gypsum Board: 12 percent.
5. Plaster: 12 percent.

C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.

D. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.

1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

3.2 PREPARATION

A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates indicated.

B. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.

1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.

C. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.

1. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.

D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.

E. Clay Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content of surfaces or alkalinity of mortar joints to be painted exceed that permitted in manufacturer's written instructions.

F. Concrete Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.

G. Steel Substrates: Remove rust and loose mill scale. Clean using methods recommended in writing by paint manufacturer.

H. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.

I. Aluminum Substrates: Remove surface oxidation.

J. Wood Substrates:

1. Scrape multiple layers of existing paint to ensure proper adhesion of new paint. Field verify existing surfaces to be painted to become familiar with the existing surfaces to be re-painted.
2. Scrape and clean knots, and apply coat of knot sealer before applying primer.
3. Sand surfaces that will be exposed to view, and dust off.
4. Prime edges, ends, faces, undersides, and backsides of wood.
5. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dried.

K. Gypsum Board Substrates: Do not begin paint application until finishing compound is dry and sanded smooth.

L. Plaster Substrates: Do not begin paint application until plaster is fully cured and dry.

M. Cotton or Canvas Insulation Covering Substrates: Remove dust, dirt, and other foreign material that might impair bond of paints to substrates.

3.3 APPLICATION

A. Apply paints according to manufacturer's written instructions.

1. Use applicators and techniques suited for paint and substrate indicated.
2. Paint surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
3. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.

B. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.

C. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

D. Painting Mechanical and Electrical Work: Paint items exposed in equipment rooms and occupied spaces including, but not limited to, the following:

1. Mechanical Work:

a. Uninsulated metal piping.
b. Uninsulated plastic piping.
c. Pipe hangers and supports.
d. Tanks that do not have factory-applied final finishes.
e. Visible portions of internal surfaces of metal ducts, without liner, behind air inlets and outlets.
f. Duct, equipment, and pipe insulation having cotton or canvas insulation covering or other paintable jacket material.
g. Mechanical equipment that is indicated to have a factory-primed finish for field painting.

2. Electrical Work:

a. Switchgear.
b. Panelboards.
c. Electrical equipment that is indicated to have a factory-primed finish for field painting.

3.4 FIELD QUALITY CONTROL

A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when paints are being applied:

1. Owner will engage the services of a qualified testing agency to sample paint materials being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.
2. Testing agency will perform tests for compliance with product requirements.
3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

3.5 CLEANING AND PROTECTION

A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.

B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.

C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.

D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

3.6 INTERIOR PAINTING SCHEDULE

A. CMU Substrates:

1. Institutional Low-Odor/VOC Latex System:

a. Prime Coat: Interior/exterior latex block filler.
b. Intermediate Coat: Coating #3 matching topcoat.
c. Topcoat: Coating #3 (semigloss).

B. Steel and Galvanized-Metal Substrates:

1. System:

a. Prime Coat: Metal Primer.
b. Intermediate Coat: Coating #1.
c. Topcoat: Coating #1 (semigloss).

C. Gypsum Board Substrates:

1. Institutional Low-Odor/VOC Latex System:

a. Prime Coat: Interior latex primer/sealer #1.
b. Intermediate Coat: Coating #2 matching topcoat.
c. Topcoat: Coating #2 (eggshell).

D. Wood Substrates:

1. Institutional Low-Odor/VOC Latex System:

a. Prime Coat: Interior latex primer/sealer #2.
b. Intermediate Coat: Coating #2 matching topcoat.
c. Topcoat: Coating #2 (eggshell).

E. Plaster Substrates:

1. Institutional Low-Odor/VOC Latex System:

a. Prime Coat: Interior latex primer/sealer #1.
b. Intermediate Coat: Coating #2 matching topcoat.
c. Topcoat: Coating #2 (eggshell).

F. Glazed CMU and Ceramic Tile (CT)

1. Prepping for Paint, Contractors Option:

a. Manual or Machine Sanding.
b. Etching Cream.

END OF SECTION 099123

# SECTION 099600 - HIGH-PERFORMANCE COATINGS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes surface preparation and application of high-performance coating systems on the following substrates:

1. Interior Substrates:

a. Clay masonry.
b. Concrete masonry units (CMU).
c. Glazed Concrete masonry units and Ceramic Tile (CT).
d. Gypsum board.

### 1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

1. Include documentation of OTC Compliance.

B. Product List: For each product indicated. Cross-reference products to coating system and locations of application areas. Use same designations indicated on Drawings and in schedules.

### 1.4 QUALITY ASSURANCE

A. OTC (Ozone Transport Commission)

1. Products: Complying with OTC Regulations regarding lower VOC limits. All products must be identified and documented as OTC Compliant

### 1.5 DELIVERY, STORAGE, AND HANDLING

A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.

1. Maintain containers in clean condition, free of foreign materials and residue.
2. Remove rags and waste from storage areas daily.

### 1.6 PROJECT CONDITIONS

A. Apply coatings only when temperature of surfaces to be coated and surrounding air temperatures are between 50 and 95 deg F.

B. Do not apply coatings in snow, rain, fog, or mist; when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

## PART 2 - PRODUCTS

2.1 HIGH-PERFORMANCE COATINGS, GENERAL

A. Material Compatibility:

1. Provide materials for use within each coating system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
2. Provide products of same manufacturer for each coat in a coating system.

B. Colors: As selected by Architect from manufacturer's full range. Up to three (3) Epoxy color selections.

2.2 BLOCK FILLERS

A. Interior/Exterior Latex Block Filler:

1. Products: Subject to compliance with requirements, provide one of the following:

a. Benjamin Moore & Co.; Moorcraft, Super Craft Latex Block Filler, 285-01.
b. ICI Paints; Devoe Coatings, Bloxfil Acrylic Block Filler, 4000.
c. PPG Architectural Finishes, Inc.; Interior/Exterior Latex Block Filler, 6-12.
d. Sherwin-Williams Company (The); PrepRite, Int/Ext Block Filler, B25W25.
e. Duron: Duron Dura Clad 700 Heavy Duty Cementitious Waterborne Block Filler, DU1W07000.

2.3 EPOXY COATINGS **(EP)**

A. Epoxy, Cold-Cured, Gloss:

1. Products: Subject to compliance with requirements, provide one of the following:

a. Benjamin Moore & Co.; Polyamide Epoxy Coating, M36/M37.
b. ICI Paints; Devoe/Fuller, Guardcote, DP34UXX.
c. PPG Architectural Finishes, Inc.; Aquapon, Epoxy Cold Cured Gloss, 95-1.
d. Duron: Dura Pre-Catalized Acrylic Epoxy, Gloss 901-00XX Series.
e. Sherwin-Williams Company (The); S-W Sher-Tile HS Epoxy, B67-200 Series.

B. Water-Based Epoxy (Interior and Exterior):

1. Products: Subject to compliance with requirements, provide one of the following:

a. Benjamin Moore & Co.; Acrylic Epoxy Gloss "A", Hardener "B", M43/M44.
b. ICI Paints; Devoe Coatings, Tru Glaze WB Epoxy Coating, 4418.
c. PPG Architectural Finishes, Inc.; Aquapon, Waterborne Epoxy, 98-1/98-98.
d. Sherwin-Williams Company (The); Industrial & Marine, Water Based Catalyzed Epoxy, B70W Series.
e. Duron: Dura Clad 800 High Build Epoxy, Gloss, DU1X08000 Series.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.

1. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:

    a. Masonry (Clay and CMU): 12 percent.

2. Verify compatibility with and suitability of substrates, including compatibility with existing finishes or primers.
3. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.
4. Coating application indicates acceptance of surfaces and conditions.

3.2 PREPARATION

A. Comply with manufacturer's written instructions applicable to substrates indicated.

B. Remove plates, machined surfaces, and similar items already in place that are not to be coated. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and coating.

1. After completing coating operations, reinstall items that were removed; use workers skilled in the trades involved.

C. Clean substrates of substances that could impair bond of coatings, including dirt, oil, grease, and incompatible paints and encapsulants.

1. Remove incompatible primers and reprime substrate with compatible primers as required to produce coating systems indicated.

D. Clay Masonry Substrates: Remove efflorescence and chalk. Do not coat surfaces if moisture content or alkalinity of surfaces to be coated exceeds that permitted in manufacturer's written instructions.

1. Clean surfaces with pressurized water. Use pressure range of 100 to 600 psi at 6 to 12 inches.

E. CMU Substrates: Remove efflorescence and chalk. Do not coat surfaces if moisture content or alkalinity of surfaces to be coated exceeds that permitted in manufacturer's written instructions.

3.3 APPLICATION

A. Apply high-performance coatings according to manufacturer's written instructions.

1. Use applicators and techniques suited for coating and substrate indicated.
2. Coat surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, coat surfaces behind permanently fixed equipment or furniture with prime coat only.
3. Coat back sides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.

B. If undercoats or other conditions show through final coat, apply additional coats until cured film has a uniform coating finish, color, and appearance.

C. Apply coatings to produce surface films without cloudiness, spotting, holidays, laps, brush marks, runs, sags, ropiness, or other surface imperfections. Produce sharp glass lines and color breaks.

3.4 CLEANING AND PROTECTION

A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.

B. After completing coating application, clean spattered surfaces. Remove spattered coatings by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.

C. Protect work of other trades against damage from coating operation. Correct damage by cleaning, repairing, replacing, and recoating, as approved by Architect, and leave in an undamaged condition.

D. At completion of construction activities of other trades, touch up and restore damaged or defaced coated surfaces.

3.5 INTERIOR HIGH-PERFORMANCE COATING SCHEDULE

A. Clay-Masonry Substrates:

1. Epoxy Coating System:

a. Prime Coat: Epoxy, cold-cured, gloss.
b. Intermediate Coat: Epoxy, cold-cured, gloss.
c. Topcoat: Epoxy, cold-cured, gloss.

B. CMU / Glazed CMU/CT Substrates:

1. Water-Based Epoxy Coating System:

a. Prime Coat: Interior/exterior latex block filler.
b. Intermediate Coat: Water-based epoxy (interior and exterior).
c. Topcoat: Water-based epoxy (interior and exterior).

END OF SECTION 099600

# SECTION 101100 - VISUAL DISPLAY UNITS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Markerboards.
2. Tackboards.
3. Visual display rails.

### 1.3 DEFINITIONS

A. Tackboard: Framed or unframed, tackable, visual display board assembly.

B. Visual Display Surface: Surfaces that are used to convey information visually, including surfaces of chalkboards, markerboards, tackboards, and surfacing materials that are not fabricated into composite panel form but are applied directly to walls.

### 1.4 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for visual display surfaces.

B. Shop Drawings: For visual display surfaces. Include plans, elevations, sections, details, and attachments to other work.

1. Show locations of panel joints.
2. Show locations of special-purpose graphics for visual display surfaces.
3. Include sections of typical trim members.

C. Samples for Initial Selection: For each type of visual display surface indicated, for units with factory-applied color finishes, and as follows:

1. Actual sections of porcelain-enamel face sheet and tackboard assembly.
2. Fabric swatches of vinyl-fabric-faced tack assemblies.
3. Include accessory Samples to verify color selected.

D. Samples for Verification: For each type of visual display surface indicated.

1. Visual Display Surface: Not less than 8-1/2 by 11 inches (215 by 280 mm), mounted on substrate indicated for final Work. Include one panel for each type, color, and texture required.
2. Trim: 6-inch- (152-mm-) long sections of each trim profile.

3. Display Rail: 6-inch- (152-mm-) long sections.
4. Accessories: Full-size Sample of each type of accessory.

E. Product Schedule: For visual display surfaces. Use same designations indicated on Drawings.

1.5 INFORMATIONAL SUBMITTALS

A. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for surface-burning characteristics of fabrics.

B. Warranties: Sample of special warranties.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For visual display surfaces and power-operated units to include in maintenance manuals.

1.7 QUALITY ASSURANCE

A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of motor-operated, sliding visual display units required for this Project.

B. Source Limitations: Obtain visual display surfaces from single source from single manufacturer.

C. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Flame-Spread Index: 25 or less.
2. Smoke-Developed Index: 450 or less.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Deliver factory-built visual display surfaces, including factory-applied trim where indicated, completely assembled in one piece without joints, where possible. If dimensions exceed maximum manufactured panel size, provide two or more pieces of equal length as acceptable to Architect. When overall dimensions require delivery in separate units, prefit components at the factory, disassemble for delivery, and make final joints at the site.

B. Store visual display surfaces vertically with packing materials between each unit.

1.9 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install visual display surfaces until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above ceilings is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

B. Field Measurements: Verify actual dimensions of construction contiguous with visual display surfaces by field measurements before fabrication.

1. Allow for trimming and fitting where taking field measurements before fabrication might delay the Work.

1.10 WARRANTY

A. Special Warranty for Porcelain-Enamel Face Sheets: Manufacturer's standard form in which manufacturer agrees to repair or replace porcelain-enamel face sheets that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Surfaces lose original writing and erasing qualities.
b. Surfaces exhibit crazing, cracking, or flaking.

2. Warranty Period: 50 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

A. Porcelain-Enamel Face Sheet: Manufacturer's standard steel sheet with porcelain-enamel coating fused to steel; uncoated thickness indicated.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Claridge Products and Equipment, Inc.; LCS-II Markerboard
b. PolyVision Corporation; a Steelcase company; $P^3$ ceramicsteel Markerboard.

2. Gloss Finish: Gloss as indicated; dry-erase markers wipe clean with dry cloth or standard eraser.

B. Natural Cork Sheet: Seamless, single-layer, compressed fine-grain cork sheet; bulletin board quality; face sanded for natural finish with surface-burning characteristics indicated.

C. Plastic-Impregnated Cork Sheet: Seamless, homogeneous, self-sealing sheet consisting of granulated cork, linseed oil, resin binders, and dry pigments that are mixed and calendared onto fabric backing; with washable vinyl finish and integral color throughout with surface-burning characteristics indicated.

D. Vinyl Fabric: Mildew resistant, washable, complying with FS CCC-W-408D, Type II, burlap weave; weighing not less than 13 oz./sq. yd. (440 g/sq. m); with surface-burning characteristics indicated.

E. Hardboard: ANSI A135.4, tempered.

F. Particleboard: ANSI A208.1, Grade M-1, made with binder containing no urea formaldehyde.

G. Fiberboard: ASTM C 208.

H. Extruded Aluminum: ASTM B 221 (ASTM B 221M), Alloy 6063.

## 2.2 MARKERBOARD ASSEMBLIES

A. Porcelain-Enamel Markerboards: Balanced, high-pressure, factory-laminated markerboard assembly of three-ply construction consisting of backing sheet, core material, and 0.021-inch- (0.53-mm-) thick, porcelain-enamel face sheet with high-gloss finish.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. AARCO Products, Inc.
   b. ADP Lemco, Inc.
   c. Bangor Cork Company, Inc.
   d. Best-Rite Manufacturing.
   e. Basis of Design: Claridge Products and Equipment, Inc.
   f. Egan Visual Inc.
   g. Ghent Manufacturing, Inc.
   h. Marsh Industries, Inc.; Visual Products Group.
   i. Platinum Visual Systems; a division of ABC School Equipment, Inc.
   j. PolyVision Corporation; a Steelcase company.

2. Particleboard Core: 3/8 inch (9.5 mm) thick; with 0.015-inch- (0.38-mm-) thick, aluminum sheet backing.
3. Laminating Adhesive: Manufacturer's standard, moisture-resistant thermoplastic type.

## 2.3 TACKBOARD ASSEMBLIES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AARCO Products, Inc.
2. ADP Lemco, Inc.
3. Bangor Cork Company, Inc.
4. Best-Rite Manufacturing.
5. Basis of Design: Claridge Products and Equipment, Inc.
6. Egan Visual Inc.
7. Ghent Manufacturing, Inc.
8. Marsh Industries, Inc.; Visual Products Group.
9. Platinum Visual Systems; a division of ABC School Equipment, Inc.
10. PolyVision Corporation; a Steelcase company.

B. Vinyl-Fabric-Faced Tackboard: 1/4-inch- (6-mm-) thick, vinyl-fabric-faced cork sheet factory laminated to 1/4-inch- (6-mm-) thick hardboard backing.

## 2.4 VISUAL DISPLAY RAILS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AARCO Products, Inc.
2. Bangor Cork Company, Inc.
3. Best-Rite Manufacturing.
4. Claridge Products and Equipment, Inc.
5. Ghent Manufacturing, Inc.
6. Marsh Industries, Inc.; Visual Products Group.
7. Platinum Visual Systems; a division of ABC School Equipment, Inc.

8. PolyVision Corporation; a Steelcase company.

B. General: Manufacturer's standard, aluminum-framed, tackable cork visual display surface fabricated into narrow rail shape and designed for displaying material.

## 2.5 MARKERBOARD AND TACKBOARD ACCESSORIES

A. Aluminum Frames and Trim: Fabricated from not less than 0.062-inch- (1.57-mm-) thick, extruded aluminum; standard size and shape.

1. Factory-Applied Trim: Manufacturer's standard.

B. Chalktray: Manufacturer's standard, continuous.

1. Box Type: Extruded aluminum with slanted front, grooved tray, and cast-aluminum end closures.

C. Map Rail: Provide the following accessories:

1. Display Rail: Continuous and integral with map rail; fabricated from cork approximately 1 to 2 inches (25 to 50 mm) wide.
2. End Stops: Located at each end of map rail.
3. Map Hooks and Clips: Two map hooks with flexible metal clips for every 48 inches (1219 mm) of map rail or fraction thereof.
4. Flag Holder: One for each room.
5. Paper Holder: Extruded aluminum; designed to hold paper by clamping action.

## 2.6 FABRICATION

A. Porcelain-Enamel Visual Display Assemblies: Laminate porcelain-enamel face sheet and backing sheet to core material under heat and pressure with manufacturer's standard flexible, waterproof adhesive.

B. Visual Display Boards: Factory assemble visual display boards unless otherwise indicated.

1. Where factory-applied trim is indicated, trim shall be assembled and attached to visual display boards at manufacturer's factory before shipment.

C. Aluminum Frames and Trim: Fabricate units straight and of single lengths, keeping joints to a minimum. Miter corners to a neat, hairline closure.

1. Where factory-applied trim is indicated, trim shall be assembled and attached to visual display units at manufacturer's factory before shipment.

## 2.7 GENERAL FINISH REQUIREMENTS

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.8 ALUMINUM FINISHES

A. Clear Anodic Finish: AAMA 611, AA-M12C22A31, Class II, 0.010 mm or thicker.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances, surface conditions of wall, and other conditions affecting performance of the Work.

B. Examine walls and partitions for proper preparation and backing for visual display surfaces.

C. Examine walls and partitions for suitable framing depth where sliding visual display units will be installed.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Comply with manufacturer's written instructions for surface preparation.

B. Clean substrates of substances that could impair the performance of and affect the smooth, finished surfaces of visual display boards, including dirt, mold, and mildew.

C. Prepare surfaces to achieve a smooth, dry, clean surface free of flaking, unsound coatings, cracks, defects, projections, depressions, and substances that will impair bond between visual display surfaces and wall surfaces.

3.3 INSTALLATION, GENERAL

A. General: Install visual display surfaces in locations and at mounting heights indicated on Drawings, or if not indicated, at heights indicated below. Keep perimeter lines straight, level, and plumb. Provide grounds, clips, backing materials, adhesives, brackets, anchors, trim, and accessories necessary for complete installation.

1. Mounting Height for Grades K through 3: 24 inches (610 mm) above finished floor to top of chalktray.
2. Mounting Height for Grades 4 through 6: 28 inches (711 mm) above finished floor to top of chalktray.
3. Mounting Height for Grades 7 and Higher: 36 inches (914 mm) above finished floor to top of chalktray.

3.4 INSTALLATION OF FACTORY-FABRICATED VISUAL DISPLAY BOARDS AND ASSEMBLIES

A. Visual Display Boards: Attach visual display boards to wall surfaces with egg-size adhesive gobs at 16 inches (400 mm) o.c., horizontally and vertically.

3.5 INSTALLATION OF VISUAL DISPLAY RAILS

A. Display Rails: Install rails in locations and at mounting heights indicated on Drawings, or if not indicated, at height indicated below. Attach to wall surface with fasteners at not more than 16 inches (400 mm) o.c.

1. Mounting Height: 60 inches (1524 mm) above finished floor to top of rail.

3.6 CLEANING AND PROTECTION

A. Clean visual display surfaces according to manufacturer's written instructions. Attach one cleaning label to visual display surface in each room.

B. Touch up factory-applied finishes to restore damaged or soiled areas.

C. Cover and protect visual display surfaces after installation and cleaning.

END OF SECTION 101100

SECTION 101400 - SIGNS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Panel signs.
2. Dimensional characters (letters) for exterior use.
3. Signage accessories.

1.3 SUBMITTALS

A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of sign.

B. Shop Drawings: Include plans, elevations, and large-scale sections of typical members and other components. Show mounting methods, grounds, mounting heights, layout, spacing, reinforcement, accessories, and installation details.

1. Provide message list for each sign, including large-scale details of wording, lettering, and braille layout.

C. Samples for Initial Selection: For each type of sign material indicated that involves color selection.

1. Provide full size samples of Panel Signs
2. Provide full size sample of typical Cast Letter.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: An authorized representative of signage manufacturer for installation and maintenance of units required for this Project.

B. Source Limitations: Obtain each sign type through one source from a single manufacturer.

C. Regulatory Requirements: Comply with the Americans with Disabilities Act (ADA) and with code provisions as adopted by authorities having jurisdiction.

1. Interior Code Signage: Provide signage as required by accessibility regulations and requirements of authorities having jurisdiction. These include, but are not limited to, the following:

a. Illuminated Exit Signs: Refer to Division 26.
b. Fire Doors: IBC and NFPA 101 Requirements.
c. Room Capacity: IBC and NFPA 101 Requirements.
d. Elevator Signs: IBC and NFPA 101 Requirements.
e. Stairway Identification: IBC and NFPA 101 Requirements.

1.5 PROJECT CONDITIONS

A. Field Measurements: Where sizes of signs are determined by dimensions of surfaces on which they are installed, verify dimensions by field measurement before fabrication and indicate measurements on Shop Drawings.

1.6 COORDINATION

A. For signs supported by or anchored to permanent construction, advise installers of anchorage devices about specific requirements for placement of anchorage devices and similar items to be used for attaching signs.

1. For signs supported by or anchored to permanent construction, furnish templates for installation of anchorage devices.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply for product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PANEL SIGNS

A. General: Provide panel signs that comply with requirements indicated for materials, thicknesses, finishes, colors, designs, shapes, sizes, and details of construction.

1. Produce smooth panel sign surfaces constructed to remain flat under installed conditions within tolerance of plus or minus 1/16 inch measured diagonally.

B. Manufacturers:

1. Andco Industries Corp.
2. Basis of Design: ASI - Modulex.: **EmBoss ADA-Ready Sign System**
3. Best Manufacturing Co.
4. Grimco, Inc.
5. Innerface Sign Systems, Inc.
6. Mills Manufacturing, Inc.
7. Mohawk Sign Systems.

C. Cast-Acrylic Sheet Mounting Panel: .125 inch thick clear and as follows:

1. Color: As selected by Architect from manufacturer's full range (up to two selections per sign for background and additional color for lettering).

D. Face: Vacuum formed 1.5mil, clear scratch resistant PVC/vinyl acetate bonded to acrylic mounting panel.

E. Unframed Panel Signs: Fabricate signs with edges mechanically and smoothly finished to comply with the following requirements:

1. Edge Condition: Square cut, eased.
2. Corner Condition: Rounded.

F. Graphic Content and Style: Provide sign copy that complies with requirements indicated on Drawings for size, style, spacing, content, mounting height and location, material, finishes, and colors of signage.

G. Tactile and Braille Copy: Manufacturer's standard vacuum formed embossing process for producing copy complying with ADA Accessibility Guidelines and ICC/ANSI A117.1. Text shall be accompanied by Grade 2 braille. Produce precisely formed characters with square cut edges free from burrs and cut marks.

1. Panel Material: Opaque acrylic sheet.
2. Raised-Copy Thickness: Not less than 1/32 inch.

H. Colored Coatings for Acrylic Sheet: For copy and background colors, provide Manufacturer's standard range of solid colors.

2.3 DIMENSIONAL CHARACTERS

A. Manufacturers:

1. A.R.K. Ramos.
2. Basis of Design: ASI - Modulex.: **LC Series Cast Metal Letters**
3. Grimco, Inc.
4. Innerface Sign Systems, Inc.
5. Mills Manufacturing, Inc.
6. Mohawk Sign Systems.
7. Southwell Co. (The).

B. Aluminum Castings: Provide aluminum castings of alloy and temper recommended by sign manufacturer for casting process used and for type of use and finish indicated.

C. Cast Characters: Form individual letters and numbers by casting. Produce characters with smooth flat faces, sharp corners, and precisely formed lines and profiles, free from pits, scale, sand holes, and other defects. Cast lugs into back of characters and tap to receive threaded mounting studs. Comply with requirements indicated for finish, style, and size.

1. Material: Aluminum.
2. Finish: Architect's choice of clear or Stain Annodized
3. Letterstyle & Height: See Drawings

2.4 PANEL SIGN TYPES

A. Room Signs:

1. Material: Cast-acrylic sheet.
2. Perimeter: Unframed.
3. Copy: Raised, Tactile and braille.
4. Character Style: Helvetica.
5. Text: Room name and number as shown on the finish schedule (and confirmed by the Owner).
6. Message: Fixed.
7. Sizes:
   a. Sign: See Drawings.
   b. Character: Minimum 1-inch- high characters.
8. Colors:
   a. Character: One Color as selected by Architect.
   b. Background: Two Colors as selected by Architect.
9. Schedule: Provide signage identifying each room listed on Finish Schedule at each door leading to a room or space mounted on door latch side. Stairs and closets do not require identification.

B. Toilet Room Signs:

1. Material: Cast-acrylic sheet Plastic laminate Insert material.
2. Perimeter: Unframed.
3. Copy: Raised, Tactile and braille.
4. Character Style: Helvetica.
5. Text: According to requirements in the ADA or of authorities having jurisdiction, whichever are more stringent.
6. Message: Fixed.
7. Sizes:

   a. Sign: See Drawings.
   b. Character: Minimum 1-inch- high characters.

8. Colors:

   a. Character: White.
   b. Background: ADA Approved Color as selected by Architect.

9. Schedule: Provide at all Toilet Rooms and Locker Rooms.

2.5 ACCESSORIES

A. Mounting Methods: Use double-sided vinyl tape fabricated from materials that are not corrosive to sign material and mounting surface.

B. Anchors and Inserts: Provide nonferrous-metal or hot-dip galvanized anchors and inserts for exterior installations and elsewhere as required for corrosion resistance. Use toothed steel or lead expansion-bolt devices for drilled-in-place anchors. Furnish inserts, as required, to be set into concrete or masonry work.

2.6 FINISHES, GENERAL

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Protect mechanical finishes on exposed surfaces from damage by applying strippable, temporary protective covering before shipping.

C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of range of approved Samples. Noticeable variations in same piece are not acceptable. Variations in appearance of other components are acceptable if they are within range of approved Samples and are assembled or installed to minimize contrast.

2.7 ALUMINUM FINISHES

A. Clear Anodic Finish: Manufacturer's standard clear anodic coating, 0.018 mm or thicker, over a satin (directionally textured) mechanical finish.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.

B. Verify that items, including anchor inserts, provided under other sections of Work are sized and located to accommodate signs.

C. Examine supporting members to ensure that surfaces are at elevations indicated or required to comply with authorities having jurisdiction and are free from dirt and other deleterious matter.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. General: Locate signs and accessories where indicated, using mounting methods of types described and in compliance with manufacturer's written instructions.

1. Install signs level, plumb, and at heights indicated, with sign surfaces free from distortion and other defects in appearance.

B. Wall-Mounted Panel Signs: Attach panel signs to wall surfaces using methods indicated below:

1. Vinyl-Tape Mounting: Use double-sided foam tape to mount signs to smooth, nonporous surfaces. Do not use this method for vinyl-covered or rough surfaces.
2. Hook-and-Loop Tapes: Use hook-and-loop tapes to mount signs to smooth, nonporous surfaces.
3. Where panel signs are mounted on glass, provide matching plate on opposite side of glass to conceal mounting materials.

C. Dimensional Characters: Mount characters using standard fastening methods recommended in writing by manufacturer for character form, type of mounting, wall construction, and condition of exposure indicated. Provide heavy paper template to establish character spacing and to locate holes for fasteners.

1. Flush Mounting: Mount characters with backs in contact with wall surface.

3.3 CLEANING AND PROTECTION

A. After installation, clean soiled sign surfaces according to manufacturer's written instructions. Protect signs from damage until acceptance by Owner.

END OF SECTION 101400

# SECTION 102800 – TOILET, BATH AND LAUNDRY ACCESSORIES

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes the following:

1. Public-use washroom accessories.
2. Public-use shower room accessories.
3. Underlavatory guards.
4. Custodial accessories

B. Owner-Furnished Material: Soap Dispensers.

### 1.3 SUBMITTALS

A. Product Data: For each type of product indicated. Include the following:

1. Construction details and dimensions.
2. Anchoring and mounting requirements, including requirements for cutouts in other work and substrate preparation.
3. Material and finish descriptions.
4. Features that will be included for Project.
5. Manufacturer's warranty.

B. Product Schedule: Indicating types, quantities, sizes, and installation locations by room of each accessory required.

1. Identify locations using room designations indicated on Drawings.
2. Identify products using designations indicated on Drawings.

### 1.4 COORDINATION

A. Coordinate accessory locations with other work to prevent interference with clearances required for access by people with disabilities, and for proper installation, adjustment, operation, cleaning, and servicing of accessories.

B. Deliver inserts and anchoring devices set into concrete or masonry as required to prevent delaying the Work.

### 1.5 WARRANTY

A. Special Mirror Warranty: Manufacturer's standard form in which manufacturer agrees to replace mirrors that develop visible silver spoilage defects and that fail in materials or workmanship within specified warranty period.

1. Warranty Period: Five (5) years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: ASTM A 666, Type 304, 0.0312-inch minimum nominal thickness, unless otherwise indicated.

B. Steel Sheet: ASTM A 1008/A 1008M, Designation CS (cold rolled, commercial steel), 0.0359-inch minimum nominal thickness.

C. Galvanized Steel Sheet: ASTM A 653/A 653M, with G60 hot-dip zinc coating.

D. Galvanized Steel Mounting Devices: ASTM A 153/A 153M, hot-dip galvanized after fabrication.

E. Fasteners: Screws, bolts, and other devices of same material as accessory unit and tamper-and-theft resistant where exposed, and of galvanized steel where concealed.

F. Chrome Plating: ASTM B 456, Service Condition Number SC 2 (moderate service).

G. Mirrors: ASTM C 1503, Mirror Glazing Quality, clear-glass mirrors, nominal 6.0 mm thick.

H. ABS Plastic: Acrylonitrile-butadiene-styrene resin formulation.

2.2 PUBLIC-USE WASHROOM ACCESSORIES

A. Basis-of-Design Product: The design for accessories is based on products indicated. See Drawings for Toilet Accessory Schedule. Subject to compliance with requirements, provide the named product or a comparable product by one of the following:

1. A & J Washroom Accessories, Inc.
2. Bobrick Washroom Equipment, Inc.
3. Bradley Corporation.

B. Toilet Tissue Multi-Roll Dispenser (Drawing designation: **A**)

1. Basis-of-Design Product: **Bobrick; B-2888**.
2. Description: Roll-in-reserve dispenser with hinged front secured with tumbler lockset.
3. Mounting: Surface mounted.
4. Operation: Noncontrol delivery with theft-resistant spindle.
5. Capacity: Designed for 5-1/4 inch diameter tissue rolls.
6. Material and Finish: Stainless steel, No. 4 finish (satin).

C. Combination Towel (Roll) Dispenser/Waste Receptacle (Drawing designation: **D**)

1. Basis-of-Design Product: **Bobrick; B-39619**.
2. Description: Combination unit for dispensing preset length of roll paper towels, with removable waste receptacle.
3. Mounting: Surface mounted.
4. Minimum Towel-Dispenser Capacity: 8-inch wide, 800-foot long roll.
5. Minimum Waste Receptacle Capacity: 12 gal.
6. Material and Finish: Stainless steel, No. 4 finish (satin).
7. Liner: Reusable, vinyl waste-receptacle liner (Bobrick 3944-12).
8. Lockset: Tumbler type for towel dispenser compartment and waste receptacle.

D. Combination Towel (Roll) Dispenser/Waste Receptacle (Drawing designation: **E**)

1. Basis-of-Design Product: **Bobrick; B-3961**.
2. Description: Combination unit for dispensing preset length of roll paper towels, with removable waste receptacle.
3. Mounting: Semi-recessed.
4. Minimum Towel-Dispenser Capacity: 8-inch wide, 800-foot long roll.
5. Minimum Waste Receptacle Capacity: 12 gal.
6. Material and Finish: Stainless steel, No. 4 finish (satin).
7. Liner: Reusable, vinyl waste-receptacle liner (Bobrick 3944-12).
8. Lockset: Tumbler type for towel dispenser compartment and waste receptacle.

E. Liquid-Soap Dispenser (Drawing designation: **G**)

1. Provided by Owner.

F. Grab Bar (Drawing designation: **L, M, N**)

1. Basis-of-Design Product: **Bobrick; B-6806.99**.
2. Mounting: Flanges with concealed fasteners.
3. Material: Stainless steel, 0.05 inch thick.

    a. Finish: Smooth, No. 4, satin finish on ends and slip-resistant texture in grip area.

4. Outside Diameter: 1-1/2 inches.
5. Configuration and Length:

    a. Type L: 18” long (installed vertically).
    b. Type M: 36” long
    c. Type N: 42” long

G. Sanitary-Napkin Disposal Unit (Drawing designation: **B** )

1. Basis-of-Design Product: **Bobrick; B-270**.
2. Mounting: Surface mounted.
3. Door or Cover: Self-closing disposal-opening cover.
4. Receptacle: Removable.
5. Material and Finish: Stainless steel, No. 4 finish (satin).
6. Construction: All – Welded with radius corner and edges.

H. Mirror Unit (Drawing designation: **C, J,** & **K**)

1. Basis-of-Design Product: **Bobrick; B-165-2460 / B-165-1830 / B-165-3636**
2. Mirror: No.1 quality, ¼” float glass; selected for silvering, electrolytically copper-plated by the galvanic process and guaranteed for 10 years against silver spoilage.

    a. Corners are protected by friction-absorbing filler strips; back is protected by full-size, shock-absorbing, water-resistant, nonabrasive, 3/16” thick polyethylene padding.

3. Frame: Stainless-steel channel.

    a. Corners: Mitered and mechanically interlocked.

4. Hangers: Produce concealed, rigid, tamper- and theft-resistant installation, using method indicated below.

    a. Wall bracket of 20 gauge galvanized steel. Incorporates lower support member, forming rigid rectangle, which engages lower back plate louvers to keep bottom of mirror against wall.

1) Snap Locking Design (for Mirrors up to 24” Wide): Locking devices automatically secure mirror to concealed wall hanger when it is lowered into final position. Locking devices may be unlocked by inserting two flat blade screwdrivers behind each side of mirror near the bottom or under the bottom of the mirror and pulling mirror bottom forward and then up.

2) Screw Locking Design (for Mirrors up to 36” Wide): Lock mirror to wall hanger by tightening Phillips-head locking screws that are concealed in the bottom of frame at points indicated by a *T*. Mirror may be unlocked from wall hanger by loosening locking screws and lifting mirror off of concealed wall hanger.

5. Size (WxH): Type C: 24” x 60”, Type J: 18” x 30”, Type K: 36” x 36”.

I. Electric Hand Dryer (Drawing designation: **P**) – Alternate

1. Product: **Dyson Airblade 13043-01**
2. Mounting: Surface mounted.
3. Material and Finish: Die-cast aluminum with glass lacquer finish.

2.3 PUBLIC-USE SHOWER ROOM ACCESSORIES

A. Basis-of-Design Product: The design for accessories is based on products indicated see Drawings for Toilet Accessory Schedule. Subject to compliance with requirements, provide the named product or a comparable product by one of the following:

1. A & J Washroom Accessories, Inc.
2. Bobrick Washroom Equipment, Inc.
3. Bradley Corporation.

B. Shower Curtain Rod (Drawing designation: **R**)

1. Basis-of-Design Product: **Bobrick; B-6107 (Length as required).**
2. Description: 1-inch OD; fabricated from nominal 0.0375-inch- thick stainless steel.
3. Mounting Flanges: Stainless-steel flanges designed for exposed fasteners.
4. Finish: No. 4 (satin).
5. Length: As required for applicable shower unit.

C. Shower Curtain (referenced in Drawing designation: **R**)

1. Basis-of-Design Product: **Bobrick; 204-2 / 204-3**.
2. Size: Minimum 6 inches wider than opening by 72 inches high.
3. Material: Vinyl, minimum 0.008-inch- thick, opaque, matte containing antibacterial and flame-retardant agents.
4. Color: White.
5. Grommets: Nickel-Plated Brass at minimum 6 inches o.c. through top hem.
6. Shower Curtain Hooks: **Bobrick 204-1**; Stainless steel, spring wire curtain hooks with snap fasteners, sized to accommodate specified curtain rod. Provide one hook per curtain grommet.

D. Robe Hook (Drawing designation: **Y**)

1. Basis-of-Design Product: **Bobrick; B-6727**.
2. Description: Surface mounted double robe hook with flange and support arm.
3. Mounting: Flanges with concealed fasteners.
4. Material and Finish: Stainless steel, No. 4 finish (satin).

2.4 UNDERLAVATORY GUARDS

A. Basis-of-Design Product: The design for accessories is based on products indicated. Subject to compliance with requirements, provide the named product or a comparable product by one of the following:

1. Plumberex Specialty Products, Inc.
2. TCI Products.
3. Truebro, Inc.

B. Underlavatory Guard (Drawing designation: **H**)

1. Basis-of-Design Product: **Truebro; Lav-Shield #2018**.

a. Provide factory pre-cut shield based on approved lavatory model.

2. Description: Single-piece conceals all lavatory piping, electronic faucet connections, mixing valves, trap primers, and instantaneous hot water heaters at once. Provides the proper knee and toe clearances mandated by the ADA for wheelchair users, prevents pipe component tampering. Can be quickly removed for convenient, unhindered access to all plumbing and mechanical components.

3. Material and Finish: Molded from impact-resistant, stain-resistant, and chemical-resistant .093" Boltaron 4333 Rigiwall E™ protective vinyl for durability, safety, and long life.

2.5 CUSTODIAL ACCESSORIES

A. Basis-of-Design Product: The design for accessories is based on products indicated. See Drawings for Toilet Accessory Schedule. Subject to compliance with requirements, provide the named product or a comparable product by one of the following:

1. A & J Washroom Accessories, Inc.
2. Bobrick Washroom Equipment, Inc.
3. Bradley Corporation.

B. Mop and Broom Holder (Drawing designation: **Z**):

1. Basis-of-Design Product: **Bobrick; B-239**.
2. Description: Unit with shelf, hooks, holders, and rod suspended beneath shelf.
3. Length: 34 inches.
4. Hooks: Four.
5. Mop/Broom Holders: Three, spring-loaded, rubber hat, cam type.
6. Material and Finish: Stainless steel, No. 4 finish (satin).

a. Shelf: Not less than nominal 0.05-inch- (1.3-mm-) thick stainless steel.

2.6 FABRICATION

A. General: Fabricate units with tight seams and joints, and exposed edges rolled. Hang doors and access panels with full-length, continuous hinges. Equip units for concealed anchorage and with corrosion-resistant backing plates.

B. Keys: Provide universal keys for internal access to accessories for servicing and resupplying. Provide minimum of ten keys to Owner's representative.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install accessories according to manufacturers' written instructions, using fasteners appropriate to substrate indicated and recommended by unit manufacturer. Install units level, plumb, and firmly anchored in locations and at heights indicated.

B. Grab Bars: Install to withstand a downward load of at least 250 lbf, when tested according to method in ASTM F 446.

3.2 ADJUSTING AND CLEANING

A. Adjust accessories for unencumbered, smooth operation. Replace damaged or defective items.

B. Remove temporary labels and protective coatings.

C. Clean and polish exposed surfaces according to manufacturer's written recommendations.

END OF SECTION 102800

SECTION 104400 - FIRE-PROTECTION SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Portable fire extinguishers.
2. Fire-protection cabinets for fire extinguishers.
3. Mounting brackets for fire extinguishers.

1.3 SUBMITTALS

A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for fire-protection cabinets.

1. Fire Extinguishers: Include rating and classification.
2. Fire-Protection Cabinets: Include roughing-in dimensions, details showing mounting methods, relationships of box and trim to surrounding construction, door hardware, cabinet type, trim style, and panel style.
3. Show location of knockouts for hose valves.

1.4 QUALITY ASSURANCE

A. Source Limitations: Obtain fire extinguishers and fire-protection cabinets through one source from a single manufacturer.

B. NFPA Compliance: Fabricate and label fire extinguishers to comply with NFPA 10, "Portable Fire Extinguishers."

C. Fire Extinguishers: Listed and labeled for type, rating, and classification by an independent testing agency acceptable to authorities having jurisdiction.

1. Provide fire extinguishers approved, listed, and labeled by FMG.

D. Fire-Rated Fire-Protection Cabinets: Listed and labeled to comply with requirements of ASTM E 814 for fire-resistance rating of walls where they are installed.

1.5 COORDINATION

A. Coordinate size of fire-protection cabinets to ensure that type and capacity of fire extinguishers indicated are accommodated.

B. Coordinate size of fire-protection cabinets to ensure that type and capacity of fire hoses, hose valves, and hose racks indicated are accommodated.

1.6 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of portable fire extinguishers that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Failure of hydrostatic test according to NFPA 10.
b. Faulty operation of valves or release levers.

2. Warranty Period: Six years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 MATERIALS

A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B.

B. Tempered Float Glass: ASTM C 1048, Kind FT, Condition A, Type I, Quality q3, 3 mm thick, Class 1 (clear).

2.3 PORTABLE FIRE EXTINGUISHERS

A. Manufacturers:

1. Amerex Corporation.
2. Ansul Incorporated.
3. Badger Fire Protection.
4. Buckeye Fire Equipment Company.
5. Fire End & Croker Corporation.
6. General Fire Extinguisher Corporation.
7. JL Industries, Inc.
8. Kidde Fyrnetics.
9. Larsen's Manufacturing Company.
10. Modern Metal Products; Div. of Technico.
11. Moon American.
12. Potter Roemer; Div. of Smith Industries, Inc.
13. Watrous; Div. of American Specialties, Inc.

B. General: Provide fire extinguishers of type, size, and capacity for each fire-protection cabinet and mounting bracket indicated.

1. Valves: Manufacturer's standard.
2. Handles and Levers: Manufacturer's standard.
3. Instruction Labels: Include pictorial marking system complying with NFPA 10, Appendix B.

C. Multipurpose Dry-Chemical Type in Steel Container Insert (Drawing designation: **FEC & FE**) - UL-rated 2-A:10-B:C, 5-lb nominal capacity, with monoammonium phosphate-based dry chemical in enameled-steel container.

1. Basis of Design: JL Industries, Inc.: Cosmic 5E

2.4 FIRE-PROTECTION CABINET (**FEC & FEC-2**)

A. Manufacturers:

1. Fire End & Croker Corporation.
2. General Accessory Mfg. Co.
3. JL Industries, Inc.
4. Kidde Fyrnetics.
5. Larsen's Manufacturing Company.
6. Modern Metal Products; Div. of Technico.
7. Moon American.
8. Potter Roemer; Div. of Smith Industries, Inc.
9. Watrous; Div. of American Specialties, Inc.

B. Cabinet Type: Basis of Design: JL Industries, Inc.: Cosmopolitan 1037 (semi-recessed) and Cosmopolitan 1033 (surface mounted).

C. Cabinet Construction:

a. FEC: Nonrated.
b. FEC-2: Fire-FX option for 1 hr. rated walls.

D. Cabinet Material: Stainless-steel sheet.

E. Semi-recessed Cabinet: Cabinet box partially recessed in walls of shallow depth to suit style of trim indicated; with one-piece combination trim and perimeter door frame overlapping surrounding wall surface with exposed trim face and wall return at outer edge (backbend).

1. Square-Edge Trim: 3-inch backbend depth.

F. Surface-mounted Cabinet: Cabinet box mounted on surface of walls.

G. Cabinet Trim Material: Same material and finish as door.

H. Door Material: Stainless-steel sheet.

I. Door Style: Fully glazed panel with frame.

J. Door Glazing: Tempered float glass (clear).

K. Door Hardware: Manufacturer's standard door-operating hardware of proper type for cabinet type, trim style, and door material and style indicated.

1. Provide projecting door pull and friction latch.
2. Provide continuous hinge, of same material and finish as trim, permitting door to open 180 degrees.

L. Accessories:

1. Mounting Bracket: Manufacturer's standard steel, designed to secure fire extinguisher to fire-protection cabinet, of sizes required for types and capacities of fire extinguishers indicated, with plated or baked-enamel finish.
2. Lettered Door Handle: One-piece, cast-iron door handle with the word "FIRE" embossed into face.
3. Door Lock: Cylinder lock, keyed alike to other cabinets.
4. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as indicated by Architect.

    a. Identify fire extinguisher in fire-protection cabinet with the words "FIRE EXTINGUISHER."

        1) Location: Applied to cabinet glazing.
        2) Application Process: Pressure-sensitive vinyl letters.
        3) Lettering Color: Red.
        4) Orientation: Vertical.

M. Finishes:

1. Manufacturer's standard Stainless Steel with #4 finish

2.5 MOUNTING BRACKETS (**FE**)

A. Manufacturers:

1. Amerex Corporation.
2. Ansul Incorporated.
3. Badger Fire Protection.
4. Buckeye Fire Equipment Company.
5. Fire End & Croker Corporation.
6. General Fire Extinguisher Corporation.
7. JL Industries, Inc.
8. Larsen's Manufacturing Company.
9. Potter Roemer; Div. of Smith Industries, Inc.

B. Mounting Brackets: Manufacturer's standard galvanized steel, designed to secure fire extinguisher to wall or structure, of sizes required for types and capacities of fire extinguishers indicated, with plated or baked-enamel finish.

1. Color: Red.

C. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as indicated by Architect.

1. Identify bracket-mounted fire extinguishers with the words "FIRE EXTINGUISHER" in red letter decals applied to mounting surface.

    a. Orientation: Vertical.

2.6 FABRICATION

A. Fire-Protection Cabinets: Provide manufacturer's standard box (tub), with trim, frame, door, and hardware to suit cabinet type, trim style, and door style indicated.

1. Weld joints and grind smooth.

2. Construct fire-rated cabinets with double walls fabricated from 0.0428-inch- thick, cold-rolled steel sheet lined with minimum 5/8-inch- thick, fire-barrier material.

    a. Provide factory-drilled mounting holes.

B. Cabinet Doors: Fabricate doors according to manufacturer's standards, from materials indicated and coordinated with cabinet types and trim styles selected.

1. Fabricate door frames with tubular stiles and rails and hollow-metal design, minimum 1/2 inch thick.
2. Miter and weld perimeter door frames.

C. Cabinet Trim: Fabricate cabinet trim in one piece with corners mitered, welded, and ground smooth.

2.7 FINISHES, GENERAL

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Finish fire-protection cabinets after assembly.

C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.8 STEEL FINISHES

A. Surface Preparation: Clean surfaces of dirt, oil, grease, mill scale, rust, and other contaminants that could impair paint bond using manufacturer's standard methods.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine walls and partitions for suitable framing depth and blocking where recessed and semi-recessed cabinets will be installed.

B. Examine fire extinguishers for proper charging and tagging.

1. Remove and replace damaged, defective, or undercharged units.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Prepare recesses for semi-recessed fire-protection cabinets as required by type and size of cabinet and trim style.

3.3 INSTALLATION

A. General: Install fire-protection specialties in locations and at mounting heights indicated or, if not indicated, at heights acceptable to authorities having jurisdiction.

B. Fire-Protection Cabinets: Fasten fire-protection cabinets to structure, square and plumb.

1. Unless otherwise indicated, provide recessed fire-protection cabinets. If wall thickness is not adequate for recessed cabinets, provide semi-recessed fire-protection cabinets.

2. Fasten mounting brackets to inside surface of fire-protection cabinets, square and plumb.

C. Mounting Brackets: Fasten mounting brackets to surfaces, square and plumb, at locations indicated.

D. Identification: Apply vinyl lettering at locations indicated.

3.4 ADJUSTING AND CLEANING

A. Remove temporary protective coverings and strippable films, if any, as fire-protection specialties are installed, unless otherwise indicated in manufacturer's written installation instructions.

B. Adjust fire-protection cabinet doors to operate easily without binding. Verify that integral locking devices operate properly.

C. On completion of fire-protection cabinet installation, clean interior and exterior surfaces as recommended by manufacturer.

D. Touch up marred finishes, or replace fire-protection cabinets that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by fire-protection cabinet manufacturer.

E. Replace fire-protection cabinets that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 104400

# SECTION 105113 - METAL LOCKERS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Standard metal lockers.

### 1.3 SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of metal locker and bench.

B. Shop Drawings: For metal lockers. Include plans, elevations, sections, details, and attachments to other work.

1. Show locker trim and accessories.
2. Include locker identification system and numbering sequence.
3. Identify ADA lockers.

C. Qualification Data: For qualified Installer.

D. Maintenance Data: For adjusting, repairing, and replacing locker doors and latching mechanisms to include in maintenance manuals.

E. Warranty: Sample of special warranty.

### 1.4 QUALITY ASSURANCE

A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.

B. Source Limitations: Obtain metal lockers, locker benches, and accessories from single source from single manufacturer.

C. Regulatory Requirements: Where metal lockers and benches are indicated to comply with accessibility requirements, comply with the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA) and Architectural Barriers Act (ABA) Accessibility Guidelines for Buildings and Facilities" and ICC/ANSI A117.1.

### 1.5 DELIVERY, STORAGE, AND HANDLING

A. Do not deliver metal lockers until spaces to receive them are clean, dry, and ready for their installation.

B. Deliver combination control charts to Owner by registered mail or overnight package service.

1.6 PROJECT CONDITIONS

A. Field Measurements: Verify actual dimensions of recessed openings by field measurements before fabrication.

1.7 COORDINATION

A. Coordinate sizes and locations of concrete bases for metal lockers.

B. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of work specified in other Sections to ensure that metal lockers can be supported and installed as indicated.

1.8 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal lockers that fail in materials or workmanship, excluding finish, within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Structural failures.
b. Faulty operation of latches and other door hardware.

2. Damage from deliberate destruction and vandalism is excluded.
3. Warranty Period for Knocked-Down Metal Lockers: Two years from date of Substantial Completion.

1.9 EXTRA MATERIALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Full-size units of the following metal locker hardware items equal to 10 percent of amount installed for each type and finish installed, but no fewer than two units:

a. Identification plates.
b. Hooks.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B, suitable for exposed applications.

B. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with A60 (ZF180) zinc-iron, alloy (galvannealed) coating designation.

C. Stainless-Steel Sheet: ASTM A 666, Type 304.

D. Plastic Laminate: NEMA LD 3, Grade HGP.

E. Extruded Aluminum: ASTM B 221 (ASTM B 221M), alloy and temper recommended by aluminum producer and manufacturer for type of use and finish indicated.

F. Steel Tube: ASTM A 500, cold rolled.

G. Particleboard: ANSI A208.1, Grade M-2.

H. Fasteners: Zinc- or nickel-plated steel, slotless-type, exposed bolt heads; with self-locking nuts or lock washers for nuts on moving parts.

I. Anchors: Material, type, and size required for secure anchorage to each substrate.

1. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls, and elsewhere as indicated, for corrosion resistance.
2. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

2.2 STANDARD METAL LOCKERS

A. Basis-of-Design Product: Subject to compliance with requirements, provide Emperor Locker by Hadrian Manufacturing, Inc. or comparable product by one of the following:

1. Art Metal Products.
2. Penco Products, Inc.

B. Locker Arrangement: Double tier.

1. See Schedule for sizes.

C. Material: Cold-rolled Metallic-coated steel sheet.

D. Body: Assembled by riveting or bolting body components together. Fabricate from unperforated steel sheet as follows:

1. Tops, Bottoms, and Intermediate Dividers: 0.024-inch nominal thickness, with single bend at sides.
2. Backs and Sides: 0.024-inch nominal thickness, with full-height, double-flanged connections.
3. Shelves: 0.024-inch nominal thickness, with double bend at front and single bend at sides and back.

E. Frames: Channel formed; fabricated from 0.060-inch nominal-thickness steel sheet; lapped and factory welded at corners; with top and bottom main frames factory welded into vertical main frames. Form continuous, integral door strike full height on vertical main frames.

1. Cross Frames between Tiers: Channel formed and fabricated from same material as main frames; welded to vertical main frames.
2. Frame Vents: Fabricate face frames with vents.

F. Doors: One piece; shall consist of 20 gauge over panel welded to form into channel shape with double bend at vertical edges and with right-angle single bend at horizontal edges.

1. Doors 24 inner panel.
2. Doors for box lockers less than 15 inches wide may be fabricated from 0.048-inch nominal-thickness steel sheet.
3. Reinforcement: Manufacturer's standard reinforcing angles, channels, or stiffeners for doors more than 15 inches wide; welded to inner face of doors.
4. Stiffeners: Manufacturer's standard full-height stiffener fabricated from 0.048-inch nominal-thickness steel sheet; welded to inner face of doors.
5. Sound-Dampening Panels: Manufacturer's standard, designed to stiffen doors and reduce sound levels when doors are closed, of die-formed metal with full perimeter flange and sound-dampening material; welded to inner face of doors.
6. Door Style: Unperforated panel.

G. Hinges: Welded to door and attached to door frame with no fewer than two factory-installed rivets per hinge that are completely concealed and tamper resistant when door is closed; fabricated to swing 180 degrees; self-closing.

1. Continuous Hinges: Manufacturer's standard, steel, full height.

H. Recessed Door Handle and Latch: Manufacturer's standard housing, formed from 0.0359 inch (0.90 mm) thick nickel-plated steel or stainless steel, with integral door pull, recessed for latch lifter and locking devices; non-protruding latch lifter; and automatic, prelocking, pry-resistant latch, as follows:

1. Provide minimum three-point latching for each door more than 42 inches (1067 mm) high; minimum two-point latching for each door 42 inches (1067 mm) high or less.

a. Provide strike and eye for padlock.

I. Equipment: Equip each metal locker with identification plate and the following unless otherwise indicated:

1. Single-Tier Units: Shelf, one double-prong ceiling hook, and two single-prong wall hooks.
2. Double-Tier Units: One double-prong ceiling hook and two single-prong wall hooks.

J. Accessories:

1. Recess Trim: Fabricated from 0.048-inch nominal-thickness steel sheet.
2. Filler Panels: Fabricated from manufacturer's standard thickness, but not less than 0.036-inch nominal-thickness steel sheet.
3. Boxed End Panels: Fabricated from 0.060-inch nominal-thickness steel sheet.
4. Finished End Panels: Fabricated from 0.024-inch nominal-thickness steel sheet.

K. Finish: powder coat.

1. Color(s): To match existing.

2.3 FABRICATION

A. Fabricate metal lockers square, rigid, and without warp and with metal faces flat and free of dents or distortion. Make exposed metal edges safe to touch and free of sharp edges and burrs.

1. Form body panels, doors, shelves, and accessories from one-piece steel sheet unless otherwise indicated.
2. Provide fasteners, filler plates, supports, clips, and closures as required for complete installation.

B. Fabricate each metal locker with an individual door and frame; individual top, bottom, and back; and common intermediate uprights separating compartments. Factory weld frame members of each metal locker together to form a rigid, one-piece assembly.

C. Knocked-Down Construction: Fabricate metal lockers using nuts, bolts, screws, or rivets for nominal assembly at Project site.

D. Accessible Lockers: Fabricate as follows:

1. Locate bottom shelf no lower than 15 inches above the floor.
2. Where hooks, coat rods, or additional shelves are provided, locate no higher than 48 inches above the floor.

E. Hooks: Manufacturer's standard ball-pointed type, aluminum or steel; zinc plated.

F. Identification Plates: Manufacturer's standard, etched, embossed, or stamped aluminum plates, with numbers and letters at least 3/8 inch high.

G. Continuous Sloping Tops: Fabricated in lengths as long as practical, without visible fasteners at splice locations; finished to match lockers.

1. Sloping-top corner fillers, mitered.

H. Recess Trim: Fabricated with minimum 2-1/2-inch face width and in lengths as long as practical; finished to match lockers.

I. Filler Panels: Fabricated in an unequal leg angle shape; finished to match lockers. Provide slip-joint filler angle formed to receive filler panel.

J. Boxed End Panels: Fabricated with 1-inch wide edge dimension, and designed for concealing fasteners and holes at exposed ends of nonrecessed metal lockers; finished to match lockers.

1. Provide one-piece panels for double-row (back-to-back) locker ends.

K. Finished End Panels: Designed for concealing unused penetrations and fasteners, except for perimeter fasteners, at exposed ends of nonrecessed metal lockers; finished to match lockers.

1. Provide one-piece panels for double-row (back-to-back) locker ends.

2.4 STEEL SHEET FINISHES

A. Factory finish steel surfaces and accessories except stainless-steel and chrome-plated surfaces.

B. Baked-Enamel Finish: Immediately after cleaning, pretreating, and phosphatizing, apply manufacturer's standard thermosetting baked-enamel finish. Comply with paint manufacturer's written instructions for application, baking, and minimum dry film thickness.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine walls, floors, and support bases, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. General: Install level, plumb, and true; shim as required, using concealed shims.

1. Anchor locker runs at ends and at intervals recommended by manufacturer, but not more than 36 inches o.c. Using concealed fasteners, install anchors through backup reinforcing plates, channels, or blocking as required to prevent metal distortion.
2. Anchor single rows of metal lockers to walls near top and bottom of lockers.
3. Anchor back-to-back metal lockers to floor.

B. Knocked-Down Metal Lockers: Assemble with standard fasteners, with no exposed fasteners on door faces or face frames.

C. Equipment and Accessories: Fit exposed connections of trim, fillers, and closures accurately together to form tight, hairline joints, with concealed fasteners and splice plates.

1. Attach hooks with at least two fasteners.
2. Attach door locks on doors using security-type fasteners.
3. Identification Plates: Identify metal lockers with identification indicated on Drawings.

    a. Attach plates to each locker door, near top, centered, with at least two aluminum rivets.
    b. Attach plates to upper shelf of each open-front metal locker, centered, with a least two aluminum rivets.

4. Attach recess trim to recessed metal lockers with concealed clips.
5. Attach filler panels with concealed fasteners. Locate filler panels where indicated on Drawings.
6. Attach sloping-top units to metal lockers, with closures at exposed ends.
7. Attach boxed end panels with concealed fasteners to conceal exposed ends of nonrecessed metal lockers.
8. Attach finished end panels with fasteners only at perimeter to conceal exposed ends of nonrecessed metal lockers.

3.3 ADJUSTING, CLEANING, AND PROTECTION

A. Clean, lubricate, and adjust hardware. Adjust doors and latches to operate easily without binding.

B. Protect metal lockers from damage, abuse, dust, dirt, stain, or paint. Do not permit use during construction.

C. Touch up marred finishes, or replace metal lockers that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by locker manufacturer.

3.4 LOCKER SCHEDULE

A. ML-1: Standard double tier (12" W x 12" D x 72" H).

B. Provide one ADA locker for every fifty lockers, but no less than one per type area.

END OF SECTION 105113

# SECTION 122113 - HORIZONTAL LOUVER BLINDS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Horizontal louver blinds with aluminum slats.

B. Related Requirements:

1. Section 061053 "Miscellaneous Rough Carpentry" for wood blocking and grounds for mounting horizontal louver blinds and accessories.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Show fabrication and installation details for horizontal louver blinds.

C. Samples: For each exposed product and for each color and texture specified, 12 inches (300 mm) long.

D. Window-Treatment Schedule: For horizontal louver blinds. Use same designations indicated on Drawings.

### 1.4 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of horizontal louver blind.

B. Product Test Reports: For each type of horizontal louver blind, for tests performed by a qualified testing agency.

### 1.5 CLOSEOUT SUBMITTALS

A. Maintenance Data: For horizontal louver blinds to include in maintenance manuals.

### 1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Horizontal Louver Blinds: Full-size units equal to 5 percent of quantity installed for each size, color, texture, pattern, and gloss indicated, but no fewer than two units.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Deliver horizontal louver blinds in factory packages, marked with manufacturer, product name, and location of installation using same designations indicated on Drawings.

1.8 FIELD CONDITIONS

A. Environmental Limitations: Do not install horizontal louver blinds until construction and wet and finish work in spaces, including painting, is complete and dry and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.

B. Field Measurements: Where horizontal louver blinds are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Allow clearances for operating hardware of operable glazed units through entire operating range. Notify Architect of installation conditions that vary from Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Source Limitations: Obtain horizontal louver blinds from single source from single manufacturer.

2.2 HORIZONTAL LOUVER BLINDS, ALUMINUM SLATS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Hunter Douglas Contract.
2. Levolor Contract; a Newell Rubbermaid company.
3. Springs Window Fashions.

B. Slats: Aluminum; alloy and temper recommended by producer for type of use and finish indicated; with crowned profile and radius corners.

1. Width: 1 inch (25 mm).
2. Thickness: Manufacturer's standard.
3. Spacing: Not less than every 0.77 inch.
4. Finish: Ionized antistatic, dust-repellent, baked polyester finish.

C. Headrail: Formed steel or extruded aluminum; long edges returned or rolled. Headrails fully enclose operating mechanisms on three sides.

1. Capacity: One blind per headrail unless otherwise indicated.
2. Ends: Manufacturer's standard.
3. Manual Lift Mechanism:

a. Lift-Cord Lock: Variable; stops lift cord at user-selected position within blind full operating range.
b. Operator: Extension of lift cord(s) through lift-cord lock mechanism to form cord pull.

4. Manual Tilt Mechanism: Enclosed worm-gear mechanism and linkage rod that adjusts ladders.

a. Tilt: Full.
b. Operator: Clear-plastic wand.
c. Over-Rotation Protection: Manufacturer's detachable operator or slip clutch to prevent over rotation of gear.

5. Manual Lift-Operator and Tilt-Operator Lengths: Length required to extend to 48 inches (1219 mm) above floor level when blind is fully closed.
6. Manual Lift-Operator and Tilt-Operator Locations: Right side and left side of headrail, respectively unless otherwise indicated.
7. Integrated Headrail/Valance: Curved face.

D. Bottom Rail: Formed-steel or extruded-aluminum tube that secures and protects ends of ladders and lift cords and has plastic- or metal-capped ends.

1. Type: Top contoured to match crowned shape of slat.

E. Lift Cords: Manufacturer's standard braided cord.

F. Ladders: Evenly spaced across headrail at spacing that prevents long-term slat sag.

1. Type: Braided cord.

G. Valance: Manufacturer's standard.

H. Mounting Brackets: With spacers and shims required for blind placement and alignment indicated.

1. Type: Wall, overhead, or end, as required by existing conditions, permitting removal and replacement without damaging blind or adjacent surfaces and finishes.
2. Intermediate Support: Provide intermediate support brackets to produce support spacing recommended by blind manufacturer for weight and size of blind.

I. Colors, Textures, Patterns, and Gloss:

1. Slats: As selected by Architect from manufacturer's full range.
2. Components: Provide rails, cords, ladders, and materials exposed to view matching or coordinating with slat color unless otherwise indicated.

## 2.3 HORIZONTAL LOUVER BLIND FABRICATION

A. Product Safety Standard: Fabricate horizontal louver blinds to comply with WCMA A 100.1 including requirements for corded, flexible, looped devices; lead content of components; and warning labels.

B. Unit Sizes: Fabricate units in sizes to fill window and other openings as follows, measured at 74 deg F (23 deg C):

1. Between (Inside) Jamb Installation: Width equal to jamb-to-jamb dimension of opening in which blind is installed less 1/4 inch (6 mm) per side or 1/2 inch (13 mm) total, plus or minus 1/8 inch

(3.1 mm). Length equal to head-to-sill dimension of opening in which blind is installed less 1/4 inch (6 mm), plus or minus 1/8 inch (3.1 mm).

2. Outside of Jamb Installation: Width and length as indicated, with terminations between blinds of end-to-end installations at centerlines of mullion or other defined vertical separations between openings.

C. Concealed Components: Noncorrodible or corrosion-resistant-coated materials.

1. Lift-and-Tilt Mechanisms: With permanently lubricated moving parts.

D. Mounting and Intermediate Brackets: Designed for removal and reinstallation of blind without damaging blind and adjacent surfaces, for supporting blind components, and for bracket positions and blind placement indicated.

E. Installation Fasteners: No fewer than two fasteners per bracket, fabricated from metal noncorrosive to brackets and adjoining construction; type designed for securing to supporting substrate; and supporting blinds and accessories under conditions of normal use.

F. Color-Coated Finish:

1. Metal: For components exposed to view, apply manufacturer's standard baked finish complying with manufacturer's written instructions for surface preparation including pretreatment, application, baking, and minimum dry film thickness.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, operational clearances, and other conditions affecting performance.

1. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

A. Install horizontal louver blinds level and plumb, aligned and centered on openings, and aligned with adjacent units according to manufacturer's written instructions.

1. Locate so exterior slat edges are not closer than 1 inch (25 mm) from interior faces of glass and not closer than 1/2 inch (13 mm) from interior faces of glazing frames through full operating ranges of blinds.
2. Install mounting and intermediate brackets to prevent deflection of headrails.
3. Install with clearances that prevent interference with adjacent blinds, adjacent construction, and operating hardware of glazed openings, other window treatments, and similar building components and furnishings.

B. Electrical Connections: Connect motorized operators to building electrical system.

### 3.3 ADJUSTING

A. Adjust horizontal louver blinds to operate free of binding or malfunction through full operating ranges.

3.4 CLEANING AND PROTECTION

A. Clean horizontal louver blind surfaces after installation according to manufacturer's written instructions.

B. Provide final protection and maintain conditions in a manner acceptable to manufacturer and Installer and that ensures that horizontal louver blinds are without damage or deterioration at time of Substantial Completion.

C. Replace damaged horizontal louver blinds that cannot be repaired in a manner approved by Architect before time of Substantial Completion.

END OF SECTION 122113

SECTION 123200 - INSTITUTIONAL CASEWORK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Plastic-laminate-faced wood cabinets of stock design.
2. Plastic-laminate countertops.
3. Wall shelving.

B. Related Sections include the following:

1. Division 6 Section "Rough Carpentry" for wood blocking for anchoring institutional casework.
2. Division 9 Section "Gypsum Board Assemblies" for reinforcements in gypsum board partitions for anchoring institutional casework.
3. Division 9 Section "Resilient Wall Base and Accessories" for resilient base applied to institutional casework.
4. Division 22 for Mechanical furnishing, installation and hook-up of sinks, fixtures, outlets, strainers, tailpieces, traps, vacuum breakers, stops, etc. Sink cut-outs shall be done by Casework Contractor. Furnishing, installation and final connections of ductwork to range hoods shall be by Mechanical Contractor.
5. Division 26 for Electrical furnishing, installation and final connections of wiring, conduit and electrical items within casework shall be performed by the Electrical Contractor.

1.3 DEFINITIONS

A. Exposed Portions of Cabinets: Surfaces visible when doors and drawers are closed, including bottoms of cabinets more than 48 inches above floor, and surfaces visible in open cabinets.

B. Semi exposed Portions of Cabinets: Surfaces behind opaque doors, such as interiors of cabinets, shelves, dividers, interiors and sides of drawers, and interior faces of doors. Tops of cases 78 inches or more above floor are defined as semi exposed.

C. Concealed Portions of Cabinets: Surfaces not usually visible after installation, including sleepers, web frames, dust panels, and ends and backs that are placed directly against walls or other cabinets.

1.4 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Show fabrication and installation details for institutional casework. Include plans, elevations, sections, details, and attachments to other Work.

C. Samples for Initial Selection: For cabinet finishes and for each type of top material indicated.

D. Samples for Verification: 6-inch- square Samples for each type of finish, including top material and the following:

1.5 QUALITY ASSURANCE

A. Installer Qualifications: An authorized representative of institutional casework manufacturer for installation and maintenance of units required for this Project.

B. Source Limitations: Obtain institutional casework through one source from a single manufacturer.

C. Quality Standard: Unless otherwise indicated, comply with AWI's "Architectural Woodwork Quality Standards," Section 1600.

1. Provide AWI Quality Certification Program certificate indicating that institutional casework complies with requirements.

D. Product Designations: Drawings indicate sizes, configurations, and finish material of institutional casework by referencing designated manufacturer's catalog numbers. Other manufacturers' casework of similar sizes and door and drawer configurations, of same finish material, and complying with the Specifications may be considered. Refer to Division 1 Section "Product Requirements."

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver institutional casework only after painting, utility roughing-in, and similar operations that could damage, soil, or deteriorate casework have been completed in installation areas. If casework must be stored in other than installation areas, store only in areas where environmental conditions meet requirements specified in "Project Conditions" Article.

B. Keep finished surfaces covered with polyethylene film or other protective covering during handling and installation.

1.7 PROJECT CONDITIONS

A. Environmental Limitations: Do not deliver or install institutional casework until building is enclosed, wet work is complete, and HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period.

B. Field Measurements: Where institutional casework is indicated to fit to other construction, verify dimensions by field measurements before fabrication and indicate measurements on Shop Drawings.

1.8 COORDINATION

A. Coordinate layout and installation of metal framing and reinforcements in gypsum board assemblies for support of institutional casework.

B. Coordinate layout and installation of associated Mechanical and Electrical items for integration with institutional casework.

1.9 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of institutional casework that fail in materials or workmanship within specified warranty period. Failures include, but are not limited to, the following:

1. Delamination of components or other failures of glue bond.
2. Warping of components.
3. Failure of operating hardware.
4. Deterioration of finishes.

B. Warranty Period: Five years from date of Substantial Completion.

1.10 EXTRA MATERIALS

A. Furnish complete touchup kit for each type and finish of institutional casework provided. Include scratch fillers, stains, finishes, and other materials necessary to perform permanent repairs to damaged casework finish.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

B. Basis-of-Design Product: The design for institutional casework is based on **TMI Systems Design Corp**., see the Casework Schedule for detailed designations and model numbers. Subject to compliance with requirements, provide the named product or a comparable product by one of the following:

1. Plastic-Laminate-Faced Institutional Casework:

   a. Case Systems, Inc.
   b. Fisher Hamilton Inc.
   c. Hausmann Industries, Inc.
   d. LSI Corporation of America, Inc.
   e. Norlab, Inc.
   f. Polyvision Corporation
   g. Terrill Manufacturing Company.
   h. TMI Systems Design Corp.
   i. Southside Manufacturing
   j. Stevens Industries

2. Plastic-Laminate Material:

   a. Formica Corporation.
   b. International Paper; Decorative Products Div.
   c. Laminart.
   d. Pioneer Plastics Corp.
   e. Wilsonart International; Div. of Premark International, Inc.

3. Solid-Surfacing Material:

   a. Division 6 Section “Interior Architectural Woodwork.”

2.2 MATERIALS

A. General:

1. Certified Wood Materials: Provide cabinets made from wood and wood-based materials that are produced from wood obtained from forests certified by an FSC-accredited certification body to comply with FSC 1.2, "Principles and Criteria."
2. Adhesives: Do not use adhesives that contain urea formaldehyde.
3. Maximum Moisture Content for Lumber: 7 percent for hardwood and 12 percent for softwood.
4. Hardwood Plywood: HPVA HP-1, either veneer core or particle core, unless otherwise indicated, made without urea formaldehyde.
5. Softwood Plywood: DOC PS 1.
6. Particleboard: ANSI A208.1, Grade M-2-Exterior Glue.

7. Medium-Density Fiberboard: ANSI A208.2, Grade MD-Exterior Glue.
8. Hardboard: AHA A135.4, Class 1 Tempered.
9. Plastic Laminate: High-pressure decorative laminate complying with NEMA LD 3.
10. Edgebanding for Plastic Laminate: Rigid PVC extrusions, through color with satin finish, 3 mm thick at doors and drawer fronts, 1 mm thick elsewhere.

B. Exposed Cabinet Materials:

1. Plastic Laminate: Type VGS.

   a. Unless otherwise indicated, provide plastic laminate for exposed surfaces.
   b. Provide plastic laminate for doors and drawer fronts.

C. Semi exposed Cabinet Materials:

1. Melamine-Faced Particleboard: Particleboard with decorative surface of thermally fused, melamine-impregnated web and complying with LMA SAT-1.

   a. Provide melamine-faced particleboard for semiexposed surfaces, unless otherwise indicated.
   b. Color Options to match Wilsonart Frosty White, Light Beige and Dove Grey.

2. Metal for Steel Drawer Pans: Cold-rolled, carbon-steel sheet complying with ASTM A 366/A 366M; matte finish; suitable for exposed applications.

D. Concealed Cabinet Materials:

1. Plastic Laminate: Type BKL.

2.3 DESIGN, COLOR, AND FINISH

A. Design: Provide institutional casework of the following design:

1. Flush overlay with wire pulls.

2. Architect to select up to 3 different color selections for Plastic Laminate, Melamine, PVC edging and Solid Surfacing materials.

B. Melamine-Faced Particleboard Colors, Patterns, and Finishes: As selected by Architect from casework manufacturer's full range.

C. Plastic-Laminate Colors, Patterns, and Finishes: As selected by Architect from plastic-laminate manufacturer's full range.

2.4 CABINET FABRICATION

A. Plastic-Laminate-Faced Cabinet Construction:

1. Bottoms and Ends of Cabinets, Shelves, and Tops of Wall Cabinets and Tall Cabinets: 3/4-inch particleboard, plastic-laminate faced on exposed surfaces, melamine faced on semi exposed surfaces.
2. Backs of Cabinets: 1/2-inch particleboard, plastic-laminate faced on exposed surfaces, melamine faced on semi exposed surfaces.
3. Drawer Fronts: 3/4-inch particleboard, plastic-laminate faced on both sides.
4. Drawer Sides and Backs: 1/2-inch melamine-faced particleboard, with glued dovetail or multiple-dowel joints.

5. Drawer Bottoms: 1/4-inch melamine-faced particleboard glued and dadoed into front, back, and sides of drawers. Use 1/2-inch material for drawers more than 24 inches wide.
6. Drawer Bodies: Steel drawer pans formed from 0.0359-inch- thick metal, metallic phosphate treated, and finished with manufacturer's standard 2-coat, baked-enamel finish consisting of prime coat and thermosetting topcoat with a minimum dry film thickness of 1 mil for topcoat and 2 mils for system.
7. Doors: 3/4-inch particleboard or medium-density fiberboard, plastic-laminate faced on both sides.

B. Filler Strips: Provide as needed to close spaces between cabinets and walls, ceilings, and indicated equipment. Fabricate from same material and with same finish (for exposed surfaces) as cabinets.

2.5 CASEWORK HARDWARE

A. Hardware, General: Provide manufacturer's standard satin-finish, commercial-quality, heavy-duty hardware complying with requirements indicated.

1. Use threaded metal or plastic inserts with machine screws for fastening to particleboard except where hardware is through-bolted from back side.

B. Frameless Concealed Hinges (European Type): BHMA A156.9, B01602, 120 degrees of opening.

C. Pulls: Solid stainless-steel wire pulls, fastened from back with two screws. For sliding doors, provide recessed stainless-steel flush-pulls. Provide 2 pulls for drawers more than 24 inches wide.

D. Door Catches: Powder-coated, nylon-roller spring catch or dual, self-aligning, permanent magnet catch. Provide 2 catches on doors more than 48 inches high.

E. Drawer Slides: Powder-coated, metal-channel, self-closing drawer slides, designed to prevent rebound when drawers are closed, with nylon-tired, ball-bearing rollers, and complying with BHMA A156.9, Type B05091, and rated for the following loads:

1. Box Drawer Slides: 100 lbf.
2. File and Paper Drawer Slides: 150 lbf.
3. Keyboard Slide: 100 lbf.

F. Drawer and Cupboard Locks: Cylindrical (cam) type, 5-pin tumbler, brass with chrome-plated finish, complying with BHMA A156.11, Grade 1.

1. Provide a minimum of two keys per lock and six master keys.
2. Provide locks on all doors and drawers.

G. Sliding-Door Hardware Sets: Manufacturer's standard, to suit type and size of sliding-door units.

H. Adjustable Shelf Supports: 2-pin locking plastic shelf rests complying with BHMA A156.9, Type B04013.

I. Adjustable Shelf Supports: Mortise-type, powder-coated steel standards and shelf rests complying with BHMA A156.9, Types B04071 and B04091.

J. Grommets

2.6 COUNTERTOPS

A. Countertops, General: Provide smooth, clean exposed tops and edges in uniform plane free of defects. Provide front and end overhang of 1 inch over base cabinets.

B. Plastic-Laminate Tops: Plastic-laminate sheet, shop bonded with waterproof glue to both sides of 3/4-inch plywood or particleboard. Sand surfaces to which plastic laminate is to be bonded.

1. Plastic-Laminate Type for Flat Tops: HGS.
2. Plastic-Laminate Type for Formed Tops: HGP.
3. Plastic-Laminate Type for Backing: BKL.
4. Provide 1-mm PVC edging on front edge of top, on top edges of backsplashes and end splashes, and on ends of tops and splashes.
5. Construct top and backsplash from one piece of plastic laminate with rolled edges and coved intersection. Where indicated, provide separate end splashes fitted to top.
6. Use exterior plywood or phenolic-resin-bonded particleboard for countertops containing sinks.

C. Solid-Surfacing-Material Tops: Division 6 Section “Interior Architectural Woodwork.”

2.7 WALL SHELVING

A. Plastic-Laminate Shelving: Plastic-laminate sheet, Type HGL or HGP, shop bonded with waterproof glue to both sides of 3/4-inch particleboard plywood. Sand surfaces to which plastic laminate is to be bonded.

1. Shelf Thickness: 3/4 inch.
2. Edge Treatment: Finish both edges with rigid PVC T-molding, through color with satin finish.

B. Heavy-duty Adjustable Shelf Supports: Powder-coated steel standards and shelf brackets, complying with BHMA A156.9, Types B04102 and B04112, surface mounted.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas, with Installer present, for compliance with requirements for installation tolerances, location of reinforcements, and other conditions affecting performance of institutional casework.

1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CASEWORK INSTALLATION

A. Install plumb, level, and true; shim as required, using concealed shims. Where institutional casework abuts other finished work, apply filler strips and scribe for accurate fit, with fasteners concealed where practical.

B. Base Cabinets: Set cabinets straight, level, and plumb. Adjust subtops within 1/16 inch of a single plane. Fasten cabinets to partition framing, wood blocking, or reinforcements in partitions with fasteners spaced 24 inches o.c. Bolt adjacent cabinets together with joints flush, tight, and uniform. Align similar adjoining doors and drawers to a tolerance of 1/16 inch.

1. Where base cabinets are not installed adjacent to walls, fasten to floor at toe space with fasteners spaced 24 inches o.c. Secure sides of cabinets to floor, where they do not adjoin other cabinets, with not less than two fasteners.

C. Wall Cabinets: Hang cabinets straight, level, and plumb. Adjust fronts and bottoms within 1/16 inch of a single plane. Fasten to hanging strips, masonry, partition framing, blocking, or reinforcements in partitions. Align similar adjoining doors to a tolerance of 1/16 inch.

1. Fasten through back, near top and bottom, at ends, and not more than 16 inches o.c. with No. 10 wafer-head screws sized for 1-inch penetration into wood framing, blocking, or hanging strips and toggle bolts through metal backing or metal framing behind wall finish.

D. Install hardware uniformly and precisely. Set hinges snug and flat in mortises, unless otherwise indicated. Adjust and align hardware so moving parts operate freely and contact points meet accurately. Allow for final adjustment after installation.

E. Adjust casework and hardware so doors and drawers operate smoothly without warp or bind. Lubricate operating hardware as recommended by manufacturer.

3.3 INSTALLATION OF TOPS

A. Field Jointing: Where possible make in the same manner as shop jointing, using dowels, splines, adhesives, and fasteners recommended by manufacturer. Prepare edges to be joined in shop so Project-site processing of top and edge surfaces is not required. Locate field joints where shown on Shop Drawings.

1. Secure field joints in plastic-laminate countertops with concealed clamping devices located within 6 inches of front and back edges and at intervals not exceeding 24 inches. Tighten according to manufacturer's written instructions to exert a constant, heavy-clamping pressure at joints.

B. Secure tops to cabinets with Z-type fasteners or equivalent, using two or more fasteners at each front, end, and back.

C. Abut top and edge surfaces in one true plane, with internal supports placed to prevent deflection.

D. Secure backsplashes to tops with concealed metal brackets at 16 inches o.c. and walls with adhesive.

E. Seal junctures of top, splash, and walls with mildew-resistant silicone sealant or another permanently elastic sealing compound recommended by countertop material manufacturer.

3.4 INSTALLATION OF SHELVING

A. Securely fasten adjustable shelving supports to partition framing, wood blocking, or reinforcements in partitions.

B. Install shelf standards plumb and at heights to align shelf brackets for level shelves. Install shelving level and straight, closely fitted to other work where indicated.

3.5 CLEANING AND PROTECTING

A. Repair or remove and replace defective work as directed on completion of installation.

B. Clean finished surfaces, touch up as required, and remove or refinish damaged or soiled areas to match original factory finish, as approved by Architect.

C. Protection: Provide 6-mil plastic or other suitable water-resistant covering over countertop surfaces. Tape to underside of countertop at a minimum of 48 inches o.c. Remove protection at Substantial Completion.

END OF SECTION 123200

# SECTION 21 05 17

# SLEEVES AND SLEEVE SEALS FOR FIRE-SUPPRESSION PIPING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Selbyville Middle School.

B. Section Includes:

1. Sleeves.
2. Sleeve seal systems.
3. Grout.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

## PART 2 - PRODUCTS

### 2.1 SLEEVES

A. Galvanized Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.

B. Galvanized Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.

C. Galvanized Steel Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

### 2.2 SLEEVE SEAL SYSTEMS

A. Sleeve seal systems in this article are used for piping penetrations in slabs on grade and below grade in exterior walls. These systems are available for NPS 1/2 to NPS 48 (DN 15 to DN 1200) piping.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Advance Products & Systems, Inc.
2. CALPICO, Inc.
3. Metraflex Company (The).

C. Description: Modular sealing element unit, designed for field assembly, for filling annular space between piping and sleeve.

1. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
2. Pressure Plates: Carbon steel.
3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

## 2.3 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

# PART 3 - EXECUTION

## 3.1 SLEEVE INSTALLATION

A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.

B. For sleeves that will have sleeve seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.

1. Sleeves are not required for core-drilled holes.

C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.

1. Cut sleeves to length for mounting flush with both surfaces.

a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.

2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.

D. Install sleeves for pipes passing through interior partitions.

1. Cut sleeves to length for mounting flush with both surfaces.
2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants."

E. Fire Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.2 SLEEVE SEAL-SYSTEM INSTALLATION

A. Install sleeve seal systems in sleeves in exterior concrete walls and slabs on grade at service piping entries into building.

B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 SLEEVE AND SLEEVE SEAL SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above Grade:

   a. Piping Smaller Than NPS 6: Galvanized steel wall sleeves.

2. Exterior Concrete Walls below Grade:

   a. Piping Smaller Than NPS 6: Cast iron wall sleeves with sleeve seal system.

      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

3. Concrete Slabs on Grade:

   a. Piping Smaller Than NPS 6: Galvanized steel-pipe sleeves with sleeve-seal system.

      1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.

4. Concrete Slabs above Grade:

   a. Piping Smaller Than NPS 6: Galvanized steel pipe sleeves.

5. Interior Partitions:

   a. Piping Smaller Than NPS 6: Galvanized steel pipe sleeves.

END OF SECTION

# SECTION 21 05 18

# ESCUTCHEONS FOR FIRE-SUPPRESSION PIPING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Selbyville Middle School.

B. Section Includes:

1. Escutcheons.
2. Floor plates.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

## PART 2 - PRODUCTS

### 2.1 ESCUTCHEONS

A. One Piece, Cast-Brass Type: With polished, chrome plated finish and setscrew fastener.

B. One Piece, Deep Pattern Type: Deep drawn, box shaped brass with chrome plated finish and spring clip fasteners.

C. One Piece, Stamped-Steel Type: With chrome plated finish and spring clip fasteners.

### 2.2 FLOOR PLATES

A. One Piece Floor Plates: Cast iron flange with holes for fasteners.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.

B. Install escutcheons with ID to closely fit around pipe, tube, and with OD that completely covers opening.

1. Escutcheons for New Piping:

a. Piping with Fitting or Sleeve Protruding from Wall: One piece, deep pattern type.
b. Chrome Plated Piping: One-piece, cast brass type with polished, chrome plated finish.

c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One piece, cast brass type with polished, chrome plated finish.
d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One piece, stamped steel type.
e. Bare Piping at Ceiling Penetrations in Finished Spaces: One piece, cast brass type with polished, chrome plated finish.
f. Bare Piping at Ceiling Penetrations in Finished Spaces: One piece, stamped steel type.
g. Bare Piping in Unfinished Service Spaces: One piece, cast brass type with rough brass finish.
h. Bare Piping in Unfinished Service Spaces: One piece, stamped steel type.
i. Bare Piping in Equipment Rooms: One piece, cast brass type with rough brass finish.
j. Bare Piping in Equipment Rooms: One piece, stamped steel type.

C. Install floor plates for piping penetrations of equipment-room floors.

D. Install floor plates with ID to closely fit around pipe, tube, and with OD that completely covers opening.

1. New Piping: One piece, floor plate type.

## 3.2 FIELD QUALITY CONTROL

A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION

# SECTION 21 05 53

# IDENTIFICATION FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Selbyville Middle School.

B. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Equipment Label Schedule: Include a listing of all equipment to be labeled and the proposed content for each label.

## PART 2 - PRODUCTS

### 2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Material and Thickness: Brass, 0.032 inch thick, with predrilled holes for attachment hardware.
2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
4. Fasteners: Stainless steel rivets or self-tapping screws.
5. Adhesive: Contact type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, with predrilled holes for attachment hardware.
2. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
3. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
4. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
5. Fasteners: Stainless steel rivets or self-tapping screws.

6. Adhesive: Contact type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

## 2.2 WARNING SIGNS AND LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, with predrilled holes for attachment hardware.

B. Letter Color: White.

C. Background Color: Red.

D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

G. Fasteners: Stainless steel rivets or self-tapping screws.

H. Adhesive: Contact type permanent adhesive, compatible with label and with substrate.

I. Label Content: Include caution and warning information, plus emergency notification instructions.

## 2.3 PIPE LABELS

A. General Requirements for Manufactured Pipe Labels: Preprinted, color coded, with lettering indicating service and showing flow direction.

B. Self-adhesive Pipe Labels: Printed plastic with contact type, permanent adhesive backing.

C. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.

1. Flow Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
2. Lettering Size: At least 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 LABEL INSTALLATION REQUIREMENTS

A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be installed.

B. Coordinate installation of identifying devices with locations of access panels and doors.

C. Install or permanently fasten labels on each major item of mechanical equipment.

D. Locate equipment labels where accessible and visible.

E. Piping: Painting of piping is specified in Section 099123 "Interior Painting." NCED to confirm this section will be included.

F. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Near each valve and control device.
2. Near each branch connection excluding short takeoffs. Where flow pattern is not obvious, mark each pipe at branch.
3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
4. At access doors, manholes, and similar access points that permit a view of concealed piping.
5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.

END OF SECTION

# SECTION 21 13 13

# WET-PIPE SPRINKLER SYSTEMS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Selbyville Middle School.

B. Section Includes:

1. Pipes, fittings, and specialties.
2. Fire protection valves.
3. Sprinklers.
4. Alarm devices.
5. Pressure gages.

C. Related Sections:

1. Section 211119 "Fire-Department Connections" for exposed, flush, and yard-type fire-department connections.
2. Section 211316 "Dry-Pipe Sprinkler Systems" for dry-pipe sprinkler piping.

### 1.2 SYSTEM DESCRIPTIONS

A. Wet Pipe Sprinkler System: Automatic sprinklers are attached to piping containing water and that is connected to water supply through alarm valve. Water discharges immediately from sprinklers when they are opened. Sprinklers open when heat melts fusible link or destroys frangible device. Hose connections are included if indicated.

### 1.3 PERFORMANCE REQUIREMENTS

A. Standard Pressure Piping System Component: Listed for 175-psig minimum working pressure.

B. Delegated Design: Design sprinkler system(s), including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria provided by the University.

C. Sprinkler system design shall be approved by authorities having jurisdiction.

1. Margin of Safety for Available Water Flow and Pressure: 10 psi, including losses through water-service piping, valves, and backflow preventers.
2. Sprinkler Occupancy Hazard Classifications:

a. Building Service Areas: Ordinary Hazard, Group 1; HC-2.
b. Electrical Equipment Rooms: Ordinary Hazard, Group 1; HC-2.
c. General Storage Areas: Ordinary Hazard, Group 1; HC-2.
d. Mechanical Equipment Rooms: Ordinary Hazard, Group 1; HC-2.
e. Office and Public Areas: Light Hazard; HC-1.

f. Laboratory Areas: Light Hazard; HC-1.

3. Minimum Density for Automatic-Sprinkler Piping Design:

   a. Light-Hazard Occupancy; HC-1: 0.10 gpm over 1500-sq. ft. area.
   b. Ordinary-Hazard, Group 1 Occupancy; HC-2: 0.2 gpm over 2500-sq. ft area.

4. Maximum Protection Area per Sprinkler: Per UL listing.
5. Maximum Protection Area per Sprinkler:
   a. Office Spaces: 120 sq. ft.
   b. Storage Areas: 130 sq. ft.
   c. Mechanical Equipment Rooms: 130 sq. ft.
   d. Electrical Equipment Rooms: 130 sq. ft.
   e. Other Areas: According to NFPA 13 recommendations unless otherwise indicated.

6. Total Combined Hose-Stream Demand Requirement: According to NFPA 13 unless otherwise indicated:

   a. Light-Hazard Occupancies; HC-1: 250 gpm for 60 minutes.
   b. Ordinary-Hazard Occupancies; HC-2: 250 gpm for 90 minutes.

D. Seismic Performance: Sprinkler piping shall withstand the effects of earthquake motions determined according to NFPA 13 and ASCE/SEI 7.

## 1.4 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: For wet pipe sprinkler systems. Include plans, elevations, sections, details, and attachments to other work.

C. Delegated Design Submittal: For sprinkler systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

D. Qualification Data: For qualified Installer and professional engineer.

E. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations if applicable.

F. Welding certificates.

G. Field Test Reports and Certificates: Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping."

H. Field quality control reports.

I. Operation and maintenance data.

## 1.5 QUALITY ASSURANCE

A. Installer Qualifications:

1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.

    a. Engineering Responsibility: Preparation of working plans, calculations, and field test reports by a qualified professional engineer.

B. Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

D. NFPA Standards: Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:

1. NFPA 13, "Installation of Sprinkler Systems."

E. Factory Mutual Global Standards: Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:

1. FM Global Property Loss Prevention Data Sheets, "Fire Protection Water Demand for Non Storage Sprinklered Properties."

## PART 2 - PRODUCTS

### 2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, and fitting materials, and for joining methods for specific services, service locations, and pipe sizes.

### 2.2 STEEL PIPE AND FITTINGS

A. Standard Weight, Galvanized and Black Steel Pipe: ASTM A 53/A 53M, Type E, Grade B. Pipe ends may be factory or field formed to match joining method.

B. Galvanized and Black Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, standard weight, seamless steel pipe with threaded ends.

C. Galvanized, Steel Couplings: ASTM A 865, threaded.

D. Galvanized, Gray Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.

E. Malleable or Ductile Iron Unions: UL 860.

F. Cast Iron Flanges: ASME 16.1, Class 125.

G. Steel Flanges and Flanged Fittings: ASME B16.5, Class 150.

H. Steel Welding Fittings: ASTM A 234/A 234M and ASME B16.9.

I. Grooved Joint, Steel Pipe Appurtenances:

1. Pressure Rating: 175 psig minimum.
2. Galvanized and Uncoated, Grooved End Fittings for Steel Piping: ASTM A 47/A 47M, malleable iron casting or ASTM A 536, ductile iron casting; with dimensions matching steel pipe.
3. Grooved End Pipe Couplings for Steel Piping: AWWA C606 and UL 213, rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM rubber gasket, and bolts and nuts.

J. Steel Pressure Seal Fittings: UL 213, FM approved, 175-psig pressure rating with steel housing, rubber O-rings, and pipe stop; for use with fitting manufacturers' pressure seal tools.

## 2.3 PIPING JOINING MATERIALS

A. Pipe Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free.

1. Class 125, Cast-Iron Flat-Face Flanges: Full-face gaskets.

B. Metal, Pipe Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

C. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

## 2.4 LISTED FIRE-PROTECTION VALVES

A. General Requirements:

1. Valves shall be UL listed or FM approved.
2. Minimum Pressure Rating: 175 psig.

B. Check Valves:

1. Standard: UL 312.
2. Pressure Rating: 250 psig minimum.
3. Type: Swing check.
4. Body Material: Cast iron.
5. End Connections: Flanged or grooved.

C. Bronze OS&Y Gate Valves:

1. Standard: UL 262.
2. Pressure Rating: 175 psig.
3. Body Material: Bronze.
4. End Connections: Threaded.

D. Iron OS&Y Gate Valves:

1. Standard: UL 262.
2. Pressure Rating: 250 psig minimum.
3. Body Material: Cast or ductile iron.
4. End Connections: Flanged or grooved.

E. Indicating-Type Butterfly Valves:

1. Standard: UL 1091.
2. Pressure Rating: 175 psig minimum.
3. Valves NPS 2 and Smaller:

    a. Valve Type: Ball or butterfly.
    b. Body Material: Bronze.
    c. End Connections: Threaded.

4. Valves NPS 2-1/2 and Larger:

    a. Valve Type: Butterfly.
    b. Body Material: Cast or ductile iron.
    c. End Connections: Flanged, grooved, or wafer.

5. Valve Operation: Integral electrical, 115-V ac, prewired, single-circuit, supervisory switch visual indicating device.

## 2.5 TRIM AND DRAIN VALVES

A. General Requirements:

1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
2. Minimum Pressure Rating: 175 psig.

## 2.6 SPECIALTY VALVES

A. General Requirements:

1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
2. Minimum Pressure Rating: 175 psig.
3. Body Material: Cast or ductile iron.
4. Size: Same as connected piping.
5. End Connections: Flanged or grooved.

B. Alarm Valves:

1. Standard: UL 193.
2. Design: For horizontal or vertical installation.
3. Include trim sets for bypass, drain, electrical sprinkler alarm switch, pressure gages, and fill line attachment with strainer.
4. Drip Cup Assembly: Pipe drain without valves and separate from main drain piping.
5. Drip Cup Assembly: Pipe drain with check valve to main drain piping.

C. Automatic (Ball Drip) Drain Valves:

1. Standard: UL 1726.
2. Pressure Rating: 175 psig minimum.
3. Type: Automatic draining, ball check.
4. Size: NPS 3/4.
5. End Connections: Threaded.

2.7 SPRINKLER SPECIALTY PIPE FITTINGS

A. Branch Outlet Fittings:

1. Standard: UL 213.
2. Pressure Rating: 175 psig minimum.
3. Body Material: Ductile-iron housing with EPDM seals and bolts and nuts.
4. Type: Mechanical-T and cross fittings.
5. Configurations: Snap-on and strapless, ductile-iron housing with branch outlets.
6. Size: Of dimension to fit onto sprinkler main and with outlet connections as required to match connected branch piping.
7. Branch Outlets: Grooved, plain-end pipe, or threaded.

B. Flow Detection and Test Assemblies:

1. Standard: UL's "Fire Protection Equipment Directory” listing or "Approval Guide," published by FM Global, listing.
2. Pressure Rating: 175 psig minimum.
3. Body Material: Cast or ductile-iron housing with orifice, sight glass, and integral test valve.
4. Size: Same as connected piping.
5. Inlet and Outlet: Threaded.

C. Branch Line Testers:

1. Standard: UL 199.
2. Pressure Rating: 175 psig minimum.
3. Body Material: Brass.
4. Size: Same as connected piping.
5. Inlet: Threaded.
6. Drain Outlet: Threaded and capped.
7. Branch Outlet: Threaded, for sprinkler.

D. Sprinkler Inspector's Test Fittings:

1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
2. Pressure Rating: 175 psig minimum.
3. Body Material: Cast or ductile-iron housing with sight glass.
4. Size: Same as connected piping.
5. Inlet and Outlet: Threaded.

E. Adjustable Drop Nipples:

1. Standard: UL 1474.
2. Pressure Rating: 250 psig minimum.
3. Body Material: Steel pipe with EPDM rubber O-ring seals.
4. Size: Same as connected piping.
5. Length: Adjustable.
6. Inlet and Outlet: Threaded.

F. Flexible, Sprinkler Hose Fittings:

1. Standard: UL 1474.
2. Type: Flexible hose for connection to sprinkler, and with bracket for connection to ceiling grid.
3. Pressure Rating: 175 psig minimum.

4. Size: Same as connected piping, for sprinkler.

## 2.8 SPRINKLERS

A. General Requirements:

1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
2. Pressure Rating for Residential Sprinklers: 175 psig maximum.
3. Pressure Rating for Automatic Sprinklers: 175 psig minimum.
4. Pressure Rating for High-Pressure Automatic Sprinklers: 250 psig minimum.

B. Automatic Sprinklers with Heat-Responsive Element:

1. Early-Suppression, Fast Response Applications: UL 1767.
2. Nonresidential Applications: UL 199.
3. Residential Applications: UL 1626.
4. Characteristics: Nominal 1/2-inch orifice with Discharge Coefficient K of 5.6, and for "Ordinary" temperature classification rating unless otherwise indicated or required by application.

C. Sprinkler Finishes:

1. Chrome plated.
2. Bronze.
3. Painted.

D. Special Coatings:

1. Wax.
2. Lead.
3. Corrosion resistant paint.

E. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.

1. Ceiling Mounting: Chrome plated steel, one piece, flat.
2. Sidewall Mounting: Chrome plated steel, one piece, flat.

F. Sprinkler Guards:

1. Standard: UL 199.
2. Type: Wire cage with fastening device for attaching to sprinkler.

## 2.9 ALARM DEVICES

A. Alarm device types shall match piping and equipment connections.

B. Water Motor Operated Alarm:

1. Standard: UL 753.
2. Type: Mechanically operated, with Pelton wheel.
3. Alarm Gong: Cast aluminum with red-enamel factory finish.
4. Size: 10-inch diameter.

5. Components: Shaft length, bearings, and sleeve to suit wall construction.
6. Inlet: NPS 3/4.
7. Outlet: NPS 1 drain connection.

C. Water Flow Indicators:

1. Standard: UL 346.
2. Water Flow Detector: Electrically supervised.
3. Components: Two single-pole, double-throw circuit switches for isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal if removed.
4. Type: Paddle operated.
5. Pressure Rating: 250 psig.
6. Design Installation: Horizontal or vertical.

D. Valve Supervisory Switches:

1. Standard: UL 346.
2. Type: Electrically supervised.
3. Components: Single-pole, double-throw switch with normally closed contacts.
4. Design: Signals that controlled valve is in other than fully open position.

## 2.10 PRESSURE GAGES

A. Standard: UL 393.

B. Dial Size: 3-1/2- to 4-1/2-inch diameter.

C. Pressure Gage Range: 0 to 250 psig minimum.

D. Water System Piping Gage: Include "WATER" or "AIR/WATER" label on dial face.

E. Air System Piping Gage: Include "AIR" or "AIR/WATER" label on dial face.

# PART 3 - EXECUTION

## 3.1 SERVICE-ENTRANCE PIPING

A. Connect sprinkler piping to water-service piping for service entrance to building.

B. Install shutoff valve, backflow preventer, check valve, pressure gage, and drain at connection to water service.

## 3.2 PIPING INSTALLATION

A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated, as far as practical.

1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.

B. Piping Standard: Comply with requirements for installation of sprinkler piping in NFPA 13.

C. Install seismic restraints on piping. Comply with requirements for seismic restraint device materials and installation in NFPA 13.

D. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.

E. Install unions adjacent to each valve in pipes NPS 2 and smaller.

F. Install flanges, flange adapters, or couplings for grooved end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.

G. Install "Inspector's Test Connections" in sprinkler system piping, complete with shutoff valve, and sized and located according to NFPA 13.

H. Install sprinkler piping with drains for complete system drainage.

I. Install sprinkler control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.

J. Install automatic (ball drip) drain valve at each check valve for fire department connection, to drain piping between fire department connection and check valve. Install drain piping to and spill over floor drain or to outside building.

K. Install alarm devices in piping systems.

L. Install hangers and supports for sprinkler system piping according to NFPA 13. Comply with requirements for hanger materials in NFPA 13.

M. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they will not be subject to freezing.

N. Fill sprinkler system piping with water.

O. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."

P. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."

Q. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 210518 "Escutcheons for Fire Suppression Piping."

## 3.3 JOINT CONSTRUCTION

A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.

B. Install unions adjacent to each valve in pipes NPS 2 and smaller.

C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.

D. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.

F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.

G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.

H. Twist Locked Joints: Insert plain end of steel pipe into plain end pipe fitting. Rotate retainer lugs one-quarter turn or tighten retainer pin.

I. Steel-Piping, Pressure Sealed Joints: Join light wall steel pipe and steel pressure seal fittings with tools recommended by fitting manufacturer.

J. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.

1. Shop weld pipe joints where welded piping is indicated. Do not use welded joints for galvanized steel pipe.

K. Steel Piping, Cut Grooved Joints: Cut square edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved end fittings according to AWWA C606 for steel pipe joints.

L. Steel Piping, Roll Grooved Joints: Roll rounded edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved end fittings according to AWWA C606 for steel-pipe grooved joints.

M. Steel-Piping, Pressure Sealed Joints: Join Schedule 5 steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.

N. Dissimilar Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

## 3.4 VALVE AND SPECIALTIES INSTALLATION

A. Install listed fire protection valves, trim and drain valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.

B. Install listed fire protection shutoff valves supervised open, located to control sources of water supply except from fire department connections. Install permanent identification signs indicating portion of system controlled by each valve.

C. Install check valve in each water supply connection. Install backflow preventers instead of check valves in potable water-supply sources.

D. Specialty Valves:

1. General Requirements: Install in vertical position for proper direction of flow, in main supply to system.
2. Alarm Valves: Include bypass check valve and retarding chamber drain line connection.

3.5 SPRINKLER INSTALLATION

A. Install sprinklers in suspended ceilings in center of acoustical ceiling panels.

B. Install dry type sprinklers with water supply from heated space. Do not install pendent or sidewall, wet type sprinklers in areas subject to freezing.

C. Install sprinklers into flexible, sprinkler hose fittings and install hose into bracket on ceiling grid.

3.6 IDENTIFICATION

A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.

B. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.7 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
4. Energize circuits to electrical equipment and devices.
5. Coordinate with fire-alarm tests. Operate as required.
6. Coordinate with fire-pump tests. Operate as required.
7. Verify that equipment hose threads are same as local fire department equipment.

C. Sprinkler piping system will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

3.8 CLEANING

A. Clean dirt and debris from sprinklers.

B. Remove and replace sprinklers with paint other than factory finish.

3.9 PIPING SCHEDULE

A. Piping between Fire Department Connections and Check Valves: Galvanized, standard weight steel pipe with threaded ends; cast iron threaded fittings; and threaded joints.

B. Sprinkler specialty fittings may be used, downstream of control valves, instead of specified fittings.

C. Wet-pipe sprinkler system, NPS 2 and smaller, shall be one of the following:

1. Standard weight, black steel pipe with threaded ends; uncoated, gray iron threaded fittings; and threaded joints.
2. Standard weight, galvanized steel pipe with threaded ends; galvanized, gray iron threaded fittings; and threaded joints.
3. Standard weight, black steel pipe with cut or roll grooved ends; uncoated, grooved end fittings for steel piping; grooved end pipe couplings for steel piping; and grooved joints.
4. Standard-weight, galvanized steel pipe with cut grooved ends; galvanized, grooved- nd fittings for steel piping; grooved end pipe couplings for steel piping; and grooved joints.
5. Standard-weight, black steel pipe with plain ends; steel welding fittings; and welded joints.
6. Thin wall black steel pipe with roll grooved ends; uncoated, grooved end fittings for steel piping; grooved end pipe couplings for steel piping; and grooved joints.
7. Thin wall black steel pipe with plain ends; uncoated, plain end pipe fittings; and twist locked joints.
8. Thin wall black steel pipe with plain ends; welding fittings; and welded joints.

D. Standard pressure, wet-pipe sprinkler system, NPS 2-1/2 to NPS 6, shall be one of the following:

1. Standard weight, black steel pipe with threaded ends; uncoated, gray iron threaded fittings; and threaded joints.
2. Standard weight, galvanized steel pipe with threaded ends; galvanized, gray iron threaded fittings; and threaded joints.
3. Standard weight, black steel pipe with cut or roll grooved ends; uncoated, grooved end fittings for steel piping; grooved end pipe couplings for steel piping; and grooved joints.
4. Standard weight, galvanized steel pipe with cut grooved ends; galvanized, grooved end fittings for steel piping; grooved end pipe couplings for steel piping; and grooved joints.
5. Standard weight, black steel pipe with plain ends; steel welding fittings; and welded joints.
6. Thinwall black steel pipe with roll grooved ends; uncoated, grooved end fittings for steel piping; grooved end pipe couplings for steel piping; and grooved joints.
7. Thinwall black steel pipe with plain ends; welding fittings; and welded joints.

3.10 SPRINKLER SCHEDULE

A. Use sprinkler types in subparagraphs below for the following applications:

1. Rooms without Ceilings: Upright sprinklers.
2. Rooms with Suspended Ceilings: Pendent, recessed, flush, or concealed sprinklers.
3. Wall Mounting: Sidewall sprinklers.
4. Spaces Subject to Freezing: Upright, pendent, dry sprinklers; or sidewall, dry sprinklers.

B. Provide sprinkler types in subparagraphs below with finishes indicated.

1. Concealed Sprinklers: Rough brass, with factory painted white cover plate.
2. Flush Sprinklers: Bright chrome, with painted white escutcheon.
3. Recessed Sprinklers: Bright chrome, with bright chrome escutcheon.
4. Residential Sprinklers: Dull chrome.

5. Upright Pendent and Sidewall Sprinklers: Chrome plated in finished spaces exposed to view; rough bronze in unfinished spaces not exposed to view; wax coated where exposed to acids, chemicals, or other corrosive fumes.

END OF SECTION

# SECTION 22 05 17

# SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Sleeves.
2. Sleeve seal systems.
3. Grout.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

## PART 2 - PRODUCTS

### 2.1 SLEEVES

A. Cast Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Galvanized Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.

C. Galvanized Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.

D. Galvanized Steel Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

### 2.2 SLEEVE SEAL SYSTEMS

A. Sleeve seal systems in this article are used for piping penetrations in slabs on grade and below grade in exterior walls. These systems are available for NPS 1/2 to NPS 48 (DN 15 to DN 1200) piping.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Advance Products & Systems, Inc.
2. CALPICO, Inc.
3. Metraflex Company (The).

C. Description: Modular sealing element unit, designed for field assembly, for filling annular space between piping and sleeve.

1. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
2. Pressure Plates: Carbon steel.
3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post hardening and volume adjusting, dry, hydraulic cement grout.

B. Characteristics: Non-shrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.

B. For sleeves that will have sleeve seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.

1. Sleeves are not required for core drilled holes.

C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.

1. Cut sleeves to length for mounting flush with both surfaces.

a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.

2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.

D. Install sleeves for pipes passing through interior partitions.

1. Cut sleeves to length for mounting flush with both surfaces.
2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants."

E. Fire Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

## 3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve seal systems in sleeves in exterior concrete walls and slabs on grade at service piping entries into building.

B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

## 3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls below Grade:

    a. Piping Smaller Than NPS 6: Cast iron wall sleeves with sleeve seal system.

        1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve seal system.

2. Concrete Slabs on Grade:

    a. Piping Smaller Than NPS 6: Cast iron wall sleeves with sleeve seal system.

        1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve seal system.

3. Concrete Slabs above Grade:

    a. Piping Smaller Than NPS 6: Galvanized steel pipe sleeves.

4. Interior Partitions:

    a. Piping Smaller Than NPS 6: Galvanized steel pipe sleeves.

END OF SECTION

# SECTION 22 05 18

# ESCUTCHEONS FOR PLUMBING PIPING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Escutcheons.
2. Floor plates.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

## PART 2 - PRODUCTS

### 2.1 ESCUTCHEONS

A. One Piece, Cast Brass Type: With polished, chrome-plated finish and setscrew fastener.

B. One Piece, Deep Pattern Type: Deep drawn, box shaped brass with chrome plated finish and spring clip fasteners.

C. One Piece, Stamped Steel Type: With chrome plated finish and spring clip fasteners.

### 2.2 FLOOR PLATES

A. One Piece Floor Plates: Cast iron flange with holes for fasteners.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.

B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

1. Escutcheons for New Piping:

a. Piping with Fitting or Sleeve Protruding from Wall: One piece, deep pattern type.
b. Chrome Plated Piping: One piece, cast brass type with polished, chrome plated finish.
c. Insulated Piping: One piece, stamped steel type.
d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One piece, cast brass type with polished, chrome plated finish.
e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One piece, stamped steel type.
f. Bare Piping at Ceiling Penetrations in Finished Spaces: One piece, cast brass type with polished, chrome plated finish.
g. Bare Piping at Ceiling Penetrations in Finished Spaces: One piece, stamped steel type.
h. Bare Piping in Unfinished Service Spaces: One piece, cast brass type with rough brass finish.
i. Bare Piping in Unfinished Service Spaces: One piece, stamped steel type.
j. Bare Piping in Equipment Rooms: One piece, cast brass type with rough brass finish.
k. Bare Piping in Equipment Rooms: One piece, stamped steel type.

C. Install floor plates for piping penetrations of equipment room floors.

D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

1. New Piping: One piece, floor plate type.

## 3.2 FIELD QUALITY CONTROL

A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION

# SECTION 22 05 23.12

# BALL VALVES FOR PLUMBING PIPING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Brass ball valves.
2. Bronze ball valves.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of valve.

1. Certification that products comply with NSF 61.

## PART 2 - PRODUCTS

### 2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded end valves.
2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
3. ASME B16.18 for solder-joint connections.
4. ASME B31.9 for building services piping valves.

C. NSF Compliance: NSF 61 for valve materials for potable-water service.

D. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

E. Valve Pressure Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

F. Valve Sizes: Same as upstream piping unless otherwise indicated.

G. Valve Actuator Types:

1. Gear Actuator: For quarter-turn valves NPS 4 and larger.
2. Handlever: For quarter-turn valves smaller than NPS 4.

H. Valves in Insulated Piping:

1. Include 2-inch stem extensions.
2. Extended operating handles of non-thermal conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
3. Memory stops that are fully adjustable after insulation is applied.

## 2.2 BRASS BALL VALVES

A. One Piece, Brass Ball Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. KITZ Corporation.

2. Description:

   a. Standard: MSS SP-110.
   b. CWP Rating: 400 psig.
   c. Body Design: One piece.
   d. Body Material: Forged brass or bronze.
   e. Ends: Threaded and soldered.
   f. Seats: PTFE.
   g. Stem: Brass or stainless steel.
   h. Ball: Chrome plated brass or stainless steel.
   i. Port: Reduced.

B. Two Piece, Brass Ball Valves with Full Port and Brass Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. American Valve, Inc.
   b. Conbraco Industries, Inc.
   c. Crane; Crane Energy Flow Solutions.

2. Description:

   a. Standard: MSS SP-110.
   b. CWP Rating: 600 psig.
   c. Body Design: Two piece.
   d. Body Material: Forged brass.
   e. Ends: Threaded and soldered.
   f. Seats: PTFE.
   g. Stem: Brass.
   h. Ball: Chrome plated brass.
   i. Port: Full.

C. Two Piece, Brass Ball Valves with Regular Port and Brass Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Hammond Valve.
b. Legend Valve.
c. Milwaukee Valve Company.

2. Description:

a. Standard: MSS SP-110.
b. CWP Rating: 600 psig.
c. Body Design: Two piece.
d. Body Material: Forged brass.
e. Ends: Threaded and soldered.
f. Seats: PTFE.
g. Stem: Brass.
h. Ball: Chrome plated brass.
i. Port: Regular.

## 2.3 BRONZE BALL VALVES

A. One Piece, Bronze Ball Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Conbraco Industries, Inc.
b. NIBCO INC.
c. Watts; a Watts Water Technologies company.

2. Description:

a. Standard: MSS SP-110.
b. CWP Rating: 400 psig.
c. Body Design: One piece.
d. Body Material: Bronze.
e. Ends: Threaded.
f. Seats: PTFE.
g. Stem: Bronze.
h. Ball: Chrome plated brass.
i. Port: Reduced.

B. Two Piece, Bronze Ball Valves with Full Port, and Bronze or Brass Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Conbraco Industries, Inc.
b. Crane; Crane Energy Flow Solutions.
c. Hammond Valve.

2. Description:

a. Standard: MSS SP-110.
b. CWP Rating: 600 psig.
c. Body Design: Two piece.
d. Body Material: Bronze.

e. Ends: Threaded and soldered.
f. Seats: PTFE.
g. Stem: Bronze or brass.
h. Ball: Chrome plated brass.
i. Port: Full.

C. Two Piece, Bronze Ball Valves with Regular Port and Bronze or Brass Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Conbraco Industries, Inc.
b. DynaQuip Controls.
c. Hammond Valve.

2. Description:

a. Standard: MSS SP-110.
b. CWP Rating: 600 psig.
c. Body Design: Two piece.
d. Body Material: Bronze.
e. Ends: Threaded.
f. Seats: PTFE.
g. Stem: Bronze or brass.
h. Ball: Chrome plated brass.
i. Port: Regular.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

3.2 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

B. Select valves with the following end connections:

1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder joint valve end option is indicated in valve schedules below.
2. For Steel Piping, NPS 2 and Smaller: Threaded ends.

3.3 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. One piece, brass ball valve.
3. One piece, bronze ball valve with bronze trim.
4. Two-piece, brass ball valves with full port and brass trim.
5. Two-piece, bronze ball valves with full port and bronze or brass trim.

END OF SECTION

# SECTION 22 05 29

# HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Thermal hanger shield inserts.
4. Fastener systems.
5. Pipe positioning systems.
6. Equipment supports.

### 1.2 PERFORMANCE REQUIREMENTS

A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.

1. Design supports for multiple pipes capable of supporting combined weight of supported systems, system contents, and test water.
2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
3. Design seismic restraint hangers and supports for piping and equipment.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

### 1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

### 1.5 QUALITY ASSURANCE

A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pre-galvanized or hot dipped.
3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous thread rod, nuts, and washer made of zinc plated or galvanized.

B. Stainless Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
3. Hanger Rods: Continuous thread rod, nuts, and washer made of stainless steel.

C. Copper Pipe Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper coated steel, factory fabricated components.
2. Hanger Rods: Continuous thread rod, nuts, and washer made of zinc plated or galvanized.

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop or field fabricated pipe support assembly made from structural carbon steel shapes with MSS SP-58 carbon steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

A. Insulation Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.

B. Insulation Insert Material for Hot Piping: Water repellent treated, ASTM C 533, Type I calcium silicate with 100-psig ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.

C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

A. Powder Actuated Fasteners: Threaded steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

B. Mechanical-Expansion Anchors: Insert wedge type, zinc coated or stainless steel anchors, for use in hardened portland cement concrete; with pull out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.5 PIPE POSITIONING SYSTEMS

A. Description: IAPMO PS 42, positioning system of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.6 EQUIPMENT SUPPORTS

A. Description: Welded, shop or field fabricated equipment support made from structural carbon steel shapes.

2.7 MISCELLANEOUS MATERIALS

A. Structural Steel: ASTM A 36/A 36M, carbon steel plates, shapes, and bars; black and galvanized.

B. Grout: ASTM C 1107, factory mixed and packaged, dry, hydraulic-cement, non-shrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Non-staining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

B. Metal Trapeze Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.

1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
2. Field fabricate from ASTM A 36/A 36M, carbon steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.

C. Thermal Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.

D. Fastener System Installation:

1. Install powder actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are

licensed by powder actuated tool manufacturer. Install fasteners according to powder actuated tool manufacturer's operating manual.

2. Install mechanical expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

E. Pipe Positioning System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.

F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

G. Equipment Support Installation: Fabricate from welded-structural steel shapes.

H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

I. Install lateral bracing with pipe hangers and supports to prevent swaying.

J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

M. Insulated Piping:

1. Attach clamps and spacers to piping.

   a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
   b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
   c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.

   a. Option: Thermal hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.

   a. Option: Thermal hanger shield inserts may be used. Include steel weight distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

4. Shield Dimensions for Pipe: Not less than the following:

   a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
   b. NPS 4: 12 inches long and .06 inch thick.

c. NPS 5 and NPS 6: 18 inches long and .06 inch thick.

5. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

## 3.2 EQUIPMENT SUPPORTS

A. Fabricate structural steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

## 3.3 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

## 3.4 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

## 3.5 PAINTING

A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.

B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Section 099123 "Interior Painting."

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field applied finish.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.

F. Use stainless steel pipe hangers and stainless steel or corrosion resistant attachments for hostile environment applications.

G. Use copper plated pipe hangers and zinc plated or galvanized attachments for copper piping and tubing.

H. Use padded hangers for piping that is subject to scratching.

I. Use thermal hanger shield inserts for insulated piping and tubing.

J. Horizontal Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of non-insulated or insulated, stationary pipes NPS 1/2 to NPS 30.
2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
4. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of non-insulated, stationary pipes NPS 1/2 to NPS 8.
5. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
6. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
7. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.

K. Vertical Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
2. Carbon or Alloy Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.

L. Hanger Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.

M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
2. Top Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
3. Side Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
4. Center Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
6. C-Clamps (MSS Type 23): For structural shapes.
7. Welded Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:

    a. Light (MSS Type 31): 750 lb.
    b. Medium (MSS Type 32): 1500 lb.
    c. Heavy (MSS Type 33): 3000 lb.

8. Side Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
9. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.

N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel Pipe Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
3. Thermal Hanger Shield Inserts: For supporting insulated pipe.

O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
2. Spring Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
3. Variable Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.

P. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.

Q. Use powder actuated fasteners or mechanical expansion anchors instead of building attachments where required in concrete construction.

R. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION

# SECTION 22 05 53

# IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

## PART 2 - PRODUCTS

### 2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Brady Corporation.
   b. Brimar Industries, Inc.
   c. Carlton Industries, LP.

2. Material and Thickness: Brass, 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
3. Letter Color: White.
4. Background Color: Black.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Brady Corporation.
    b. Brimar Industries, Inc.
    c. Carlton Industries, LP.

2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
3. Letter Color: White.
4. Background Color: Black, Sprinkler is Red.
5. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
6. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
7. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
8. Fasteners: Stainless steel rivets or self-tapping screws.
9. Adhesive: Contact type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

## 2.2 WARNING SIGNS AND LABELS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Brady Corporation.
2. Brimar Industries, Inc.
3. Carlton Industries, LP.

B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.

C. Letter Color: White.

D. Background Color: Red.

E. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.

H. Fasteners: Stainless steel rivets or self-tapping screws.

I. Adhesive: Contact type permanent adhesive, compatible with label and with substrate.

J. Label Content: Include caution and warning information plus emergency notification instructions.

## 2.3 PIPE LABELS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Actioncraft Products, Inc.; a division of Industrial Test Equipment Co., Inc.
2. Brady Corporation.
3. Brimar Industries, Inc.

B. General Requirements for Manufactured Pipe Labels: Preprinted, color coded, with lettering indicating service, and showing flow direction.

C. Pretensioned Pipe Labels: Precoiled, semi rigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.

D. Self-Adhesive Pipe Labels: Printed plastic with contact type, permanent adhesive backing.

E. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.

1. Flow Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
2. Lettering Size: Size letters according to ASME A13.1 for piping.

# PART 3 - EXECUTION

## 3.1 EQUIPMENT LABEL INSTALLATION

A. Install or permanently fasten labels on each major item of mechanical equipment.

B. Locate equipment labels where accessible and visible.

## 3.2 PIPE LABEL INSTALLATION

A. Piping Color Coding: Painting of piping is specified in Section 099123 "Interior Painting."

B. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Near each valve and control device.
2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
4. At access doors, manholes, and similar access points that permit view of concealed piping.

5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.

C. Pipe Label Color Schedule:

1. Domestic Water Piping

   a. Background: Safety green.
   b. Letter Colors: White.

2. Sanitary Waste and Storm Drainage Piping:

   a. Background Color: Green.
   b. Letter Color: White.

END OF SECTION

# SECTION 22 07 19

# PLUMBING PIPING INSULATION

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section includes insulating the following plumbing piping services:

1. Domestic hot water piping.
2. Domestic recirculating hot water piping.
3. Domestic cold water piping
4. Sanitary waste piping exposed to freezing conditions.
5. Supplies and drains for handicap-accessible lavatories and sinks.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

### 1.3 INFORMATIONAL SUBMITTALS

A. Field quality control reports.

### 1.4 QUALITY ASSURANCE

A. Surface Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

B. Comply with the following applicable standards and other requirements specified for miscellaneous components:

1. Supply and Drain Protective Shielding Guards: ICC A117.1.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," articles for where insulating materials shall be applied.

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.

D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory applied jacket requirements are specified in "Factory Applied Jackets" Article.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Armstrong.
b. Certain-Teed.
c. Owens Corning.

2. Special Shaped Insulation: ASTM C 552, Type III.
3. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
4. Preformed Pipe Insulation with Factory Applied [ASJ] [ASJ-SSL]: Comply with ASTM C 552, Type II, Class 2.
5. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.

G. Flexible Elastomeric Insulation: Closed cell, sponge or expanded rubber materials. Comply with ASTM C 534, Type I for tubular materials.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Armstrong.
b. Certain-Teed.
c. Owens Corning.

H. Mineral Fiber, Pipe Insulation Wicking System: Preformed pipe insulation complying with ASTM C 547, Type I, Grade A, with absorbent cloth factory applied to the entire inside surface of preformed pipe insulation and extended through the longitudinal joint to outside surface of insulation under insulation jacket. Factory apply a white, polymer, vapor retarder jacket with self-sealing adhesive tape seam and evaporation holes running continuously along the longitudinal seam, exposing the absorbent cloth.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Knauf Insulation.
b. Owens Corning.

2.2 INSULATING CEMENTS

A. Mineral Fiber, Hydraulic Setting Insulating and Finishing Cement: Comply with ASTM C 449.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Ramco Insulation, Inc.

2.3 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.

B. Cellular Glass Adhesive: Two component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Foster Brand; H. B. Fuller Construction Products.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Aeroflex USA, Inc.
b. Armacell LLC.
c. Foster Brand; H. B. Fuller Construction Products.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

D. Mineral Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Eagle Bridges - Marathon Industries.
c. Foster Brand; H. B. Fuller Construction Products.
d. Mon-Eco Industries, Inc.

2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

E. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Childers Brand; H. B. Fuller Construction Products.
   b. Eagle Bridges - Marathon Industries.
   c. Foster Brand; H. B. Fuller Construction Products.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

F. PVC Jacket Adhesive: Compatible with PVC jacket.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Dow Corning Corporation.
   b. Johns Manville; a Berkshire Hathaway company.
   c. P.I.C. Plastics, Inc.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## 2.4 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor Barrier Mastic: Water based; suitable for indoor use on below ambient services.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Foster Brand; H. B. Fuller Construction Products.
   b. Vimasco Corporation.

2. Water Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
5. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Childers Brand; H. B. Fuller Construction Products.
   b. Eagle Bridges - Marathon Industries.
   c. Foster Brand; H. B. Fuller Construction Products.

2. Water Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Solids Content: 60 percent by volume and 66 percent by weight.
5. Color: White.

## 2.5 SEALANTS

A. Joint Sealants:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Childers Brand; H. B. Fuller Construction Products.
   b. Eagle Bridges - Marathon Industries.
   c. Foster Brand; H. B. Fuller Construction Products.

2. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. FSK and Metal Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Childers Brand; H. B. Fuller Construction Products.
   b. Eagle Bridges - Marathon Industries.
   c. Foster Brand; H. B. Fuller Construction Products.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire and water resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Childers Brand; H. B. Fuller Construction Products.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire and water resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## 2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory applied jackets on various applications. When factory applied jackets are indicated, comply with the following:

1. ASJ: White, kraft paper, fiberglass reinforced scrim with aluminum foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure sensitive, acrylic based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum foil, fiberglass reinforced scrim with kraft paper backing; complying with ASTM C 1136, Type II.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for pipe.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Foster Brand; H. B. Fuller Construction Products.
2. Vimasco Corporation.

2.8 FIELD APPLIED JACKETS

A. Field applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

B. PVC Jacket: High impact resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Johns Manville; a Berkshire Hathaway company.
   b. P.I.C. Plastics, Inc.
   c. Proto Corporation.

2. Adhesive: As recommended by jacket material manufacturer.
3. Color: White.
4. Factory fabricated fitting covers to match jacket if available; otherwise, field fabricate.

   a. Shapes: 45 and 90 degree, short and long radius elbows, tees, valves, flanges, unions, reducers, end caps, soil pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

C. Underground Direct Buried Jacket: 125-mil thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven glass fiber or polyester scrim and laminated aluminum foil.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Pittsburgh Corning Corporation.
   b. Polyguard Products, Inc.

2.9 TAPES

A. ASJ Tape: White vapor retarder tape matching factory applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Avery Dennison Corporation, Specialty Tapes Division.
   b. Compac Corporation.
   c. Ideal Tape Co., Inc,; an American Biltrite company.

2. Width: 3 inches.
3. Thickness: 11.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil face, vapor retarder tape matching factory applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Avery Dennison Corporation, Specialty Tapes Division.
   b. Compac Corporation.
   c. Ideal Tape Co., Inc,; an American Biltrite company.

2. Width: 3 inches.
3. Thickness: 6.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor retarder tape matching field applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Compac Corporation.
   b. Ideal Tape Co., Inc,; an American Biltrite company.
   c. Venture Tape.

2. Width: 2 inches.
3. Thickness: 6 mils.
4. Adhesion: 64 ounces force/inch in width.
5. Elongation: 500 percent.
6. Tensile Strength: 18 lbf/inch in width.

D. Aluminum-Foil Tape: Vapor retarder tape with acrylic adhesive.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Avery Dennison Corporation, Specialty Tapes Division.
    b. Compac Corporation.
    c. Ideal Tape Co., Inc,; an American Biltrite company.

2. Width: 2 inches.
3. Thickness: 3.7 mils.
4. Adhesion: 100 ounces force/inch in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch in width.

## 2.10 SECUREMENTS

A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. ITW Insulation Systems; Illinois Tool Works, Inc.
    b. RPR Products, Inc.

B. Staples: Outward clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

C. Wire: 0.062-inch soft annealed, galvanized steel.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. C & F Wire.

## 2.11 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Engineered Brass Company.
    b. Insul-Tect Products Co.
    c. McGuire Manufacturing.

2. Description: Manufactured plastic wraps for covering plumbing fixture hot and cold water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

B. Protective Shielding Piping Enclosures:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Truebro.
b. Zurn Industries, LLC.

2. Description: Manufactured plastic enclosure for covering plumbing fixture hot and cold water supplies and trap and drain piping. Comply with ADA requirements.

PART 3 - EXECUTION

3.1 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

G. Keep insulation materials dry during application and finishing.

H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

I. Install insulation with least number of joints practical.

J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.

4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

L. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.
2. Cover circumferential joints with 3 inch wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.

   a. For below ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

P. For above ambient services, do not install insulation to the following:

1. Vibration control devices.
2. Testing agency labels and stamps.
3. Nameplates and data plates.
4. Cleanouts.

## 3.3 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.

C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
4. Seal jacket to wall flashing with flashing sealant.

D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

E. Insulation Installation at Fire Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire rated walls and partitions.

1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire resistive joint sealers.

F. Insulation Installation at Floor Penetrations:

1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

## 3.4 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.

6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

D. Install removable insulation covers at locations indicated. Installation shall conform to the following:

1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless steel or aluminum bands. Select band material compatible with insulation and jacket.
3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

## 3.5 INSTALLATION OF CELLULAR-GLASS INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor barrier mastic and joint sealant.
3. For insulation with factory applied jackets on above ambient services, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory applied jackets on below ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturers recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturers recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

## 3.7 INSTALLATION OF MINERAL FIBER PREFORMED PIPE INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor barrier mastic and joint sealant.
3. For insulation with factory applied jackets on above ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with factory applied jackets on below ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

## 3.8 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3 inch wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor retarder jackets and exposed insulation with vapor barrier mastic.

B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturers recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches o.c. and at end joints.

3.9 FINISHES

A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

a. Finish Coat Material: Interior, flat, latex emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

D. Do not field paint aluminum or stainless steel jackets.

3.10 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.11 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

3.12 INDOOR PIPING INSULATION SCHEDULE

A. Domestic Hot and Recirculated Hot Water: Insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Fiberglass, Preformed Pipe Insulation, Type I: 1 inch thick.

B. Domestic Cold Water: Insulation shall be made of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Fiberglass, Wicking System: 1 inch thick.

C. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities: Insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Fiberglass, Preformed Pipe Insulation, Type I: 1 inch thick.
3. Skal-Guard insulating devices on all exposed under-counter sink plumbing.

3.13 INDOOR, FIELD APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Piping, Concealed:

1. Not required.

D. Piping, Exposed:

1. PVC: 20 mils thick.

END OF SECTION

# SECTION 22 11 16

# DOMESTIC WATER PIPING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section includes under building slab and aboveground domestic water pipes, tubes, and fittings inside buildings.

### 1.2 ACTION SUBMITTALS

A. Product Data: For transition fittings and dielectric fittings.

### 1.3 INFORMATIONAL SUBMITTALS

A. System purging and disinfecting activities report.

B. Field quality-control reports.

## PART 2 - PRODUCTS

### 2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

B. Potable water piping and components shall comply with NSF 14 and NSF 61. Plastic piping components shall be marked with "NSF-pw."

### 2.2 COPPER TUBE AND FITTINGS

A. Hard Copper Tube: ASTM B 88, Type L (ASTM B 88M, Type B) and ASTM B 88, Type K (ASTM B 88M, Type B) water tube, drawn temper.

B. Soft Copper Tube: ASTM B 88, Type K (ASTM B 88M, Type A and ASTM B 88, Type L (ASTM B 88M, Type B) water tube, annealed temper.

C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.

D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.

E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.

F. Copper Unions:

1. MSS SP-123.
2. Cast copper alloy, hexagonal stock body.
3. Ball and socket, metal to metal seating surfaces.
4. Solder joint or threaded ends.

2.3 PIPING JOINING MATERIALS

A. Pipe-Flange Gasket Materials:

1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
2. Full face or ring type unless otherwise indicated.

B. Metal, Pipe Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

C. Solder Filler Metals: ASTM B 32, lead free alloys.

D. Flux: ASTM B 813, water flushable.

E. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general duty brazing unless otherwise indicated.

2.4 TRANSITION FITTINGS

A. General Requirements:

1. Same size as pipes to be joined.
2. Pressure rating at least equal to pipes to be joined.
3. End connections compatible with pipes to be joined.

B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

2.5 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. A.Y. McDonald Mfg. Co.
   b. Capitol Manufacturing Company.
   c. Central Plastics Company.

2. Standard: ASSE 1079.
3. Pressure Rating: 125 psig minimum at 180 deg F.
4. End Connections: Solder joint copper alloy and threaded ferrous.

C. Dielectric Flanges:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Capitol Manufacturing Company.
   b. Central Plastics Company.
   c. Matco-Norca.

2. Standard: ASSE 1079.
3. Factory fabricated, bolted, companion flange assembly.
4. Pressure Rating: 125 psig minimum at 180 deg F.
5. End Connections: Solder joint copper alloy and threaded ferrous; threaded solder joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Advance Products & Systems, Inc.
   b. Calpico, Inc.
   c. Central Plastics Company.

2. Non-conducting materials for field assembly of companion flanges.
3. Pressure Rating: 150 psig.
4. Gasket: Neoprene or phenolic.
5. Bolt Sleeves: Phenolic or polyethylene.
6. Washers: Phenolic with steel backing washers.

E. Dielectric Nipples:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Elster Perfection Corporation.
   b. Grinnell Mechanical Products.
   c. Matco-Norca.

2. Standard: IAPMO PS 66.
3. Electroplated steel nipple complying with ASTM F 1545.
4. Pressure Rating and Temperature: 300 psig at 225 deg F.
5. End Connections: Male threaded or grooved.
6. Lining: Inert and noncorrosive, propylene.

## PART 3 - EXECUTION

### 3.1 EARTHWORK

A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

## 3.2 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install shutoff valve immediately upstream of each dielectric fitting.

C. Install domestic water piping level without pitch and plumb.

D. Install seismic restraints on piping. Comply with requirements for seismic restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."

E. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.

F. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

G. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.

H. Install piping to permit valve servicing.

I. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.

J. Install piping free of sags and bends.

K. Install fittings for changes in direction and branch connections.

L. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.

M. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements for thermometers in Section 220519 "Meters and Gages for Plumbing Piping."

N. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

O. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

P. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

## 3.3 JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs.

B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.

C. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.

D. Soldered Joints for Copper Tubing: Apply ASTM B 813, water flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."

E. Pressure Sealed Joints for Copper Tubing: Join copper tube and pressure seal fittings with tools recommended by fitting manufacturer.

F. Flanged Joints: Select appropriate asbestos free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.

G. Joints for Dissimilar Material Piping: Make joints using adapters compatible with materials of both piping systems.

## 3.4 TRANSITION FITTING INSTALLATION

A. Install transition couplings at joints of dissimilar piping.

B. Transition Fittings in Underground Domestic Water Piping:

1. Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.
2. Fittings for NPS 2 and Larger: Sleeve-type coupling.

C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 and Smaller: Plastic to metal transition fittings or unions.

## 3.5 DIELECTRIC FITTING INSTALLATION

A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings or nipples.

C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.

D. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

## 3.6 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements for pipe hanger, support products, and installation in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

1. Vertical Piping: MSS Type 8 or 42, clamps.
2. Individual, Straight, Horizontal Piping Runs:

   a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
   b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
   c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.

3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
4. Base of Vertical Piping: MSS Type 52, spring hangers.

B. Support vertical piping and tubing at base and at each floor.

C. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.

D. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.

E. Install supports for vertical copper tubing every 10 feet.

F. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

## 3.7 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.

C. Connect domestic water piping to exterior water service piping. Use transition fitting to join dissimilar piping materials.

D. Connect domestic water piping to water service piping with shutoff valve; extend and connect to the following:

1. Water Heaters: Cold water inlet and hot water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
2. Plumbing Fixtures: Cold and hot water supply piping in sizes indicated, but not smaller than that required by plumbing code.
3. Equipment: Cold and hot water supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

## 3.8 IDENTIFICATION

A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."

B. Label pressure piping with system operating pressure.

## 3.9 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Piping Inspections:

a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:

1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.

c. Re-inspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for re-inspection.
d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

2. Piping Tests:

a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
f. Prepare reports for tests and for corrective action required.

B. Domestic water piping will be considered defective if it does not pass tests and inspections.

C. Prepare test and inspection reports.

## 3.10 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Adjust balancing valves in hot water circulation return piping to provide adequate flow.

a. Manually adjust ball type balancing valves in hot water circulation return piping to provide hot water flow in each branch.
b. Adjust calibrated balancing valves to flows indicated.

5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.11 CLEANING

A. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:

a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
b. Fill and isolate system according to either of the following:

1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.

c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
d. Repeat procedures if biological examination shows contamination.
e. Submit water samples in sterile bottles to authorities having jurisdiction.

B. Prepare and submit reports of purging and disinfecting activities. Include copies of water sample approvals from authorities having jurisdiction.

C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.12 PIPING SCHEDULE

A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.

B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.

C. Aboveground domestic water piping, NPS 2 (DN 50) and smaller, shall be one of the following:

1. Hard copper tube, ASTM B 88, Type L (ASTM B 88M, Type B); wrought-copper, solder-joint fittings; and soldered joints.

END OF SECTION

# SECTION 22 11 19

# DOMESTIC WATER PIPING SPECIALTIES

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

1. Trap Seal Primer TP-1 are specific for Phillip C. Showell Elementary School.

B. Section Includes:

1. Vacuum breakers.
2. Strainers.
3. Drain valves.
4. Water hammer arresters.
5. Trap seal primer valves.

C. Related Requirements:

1. Section 224713 "Drinking Fountains" for water coolers.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

### 1.3 INFORMATIONAL SUBMITTALS

A. Field quality control reports.

### 1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

## PART 2 - PRODUCTS

### 2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

A. Potable water piping and components shall comply with NSF 61.

### 2.2 PERFORMANCE REQUIREMENTS

A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

## 2.3 VACUUM BREAKERS

A. Pipe Applied, Atmospheric Type Vacuum Breakers:

1. Standard: ASSE 1001.
2. Size: NPS 1/4 to NPS 3, as required to match connected piping.
3. Body: Bronze.
4. Inlet and Outlet Connections: Threaded.
5. Finish: Rough bronze or Chrome plated.

B. Hose Connection Vacuum Breakers:

1. Standard: ASSE 1011.
2. Body: Bronze, non-removable, with manual drain.
3. Outlet Connection: Garden hose threaded complying with ASME B1.20.7.
4. Finish: Chrome or nickel plated.

## 2.4 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig minimum unless otherwise indicated.
2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved, epoxy coated and for NPS 2-1/2 and larger.
3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
4. Screen: Stainless steel with round perforations unless otherwise indicated.
5. Perforation Size:

    a. Strainers NPS 2 and Smaller: 0.020 inch.
    b. Strainers NPS 2-1/2 to NPS 4: 0.045 inch.

6. Drain: Factory installed hose end drain valve.

## 2.5 DRAIN VALVES

A. Ball Valve Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden hose thread complying with ASME B1.20.7 and cap with brass chain.

## 2.6 WATER-HAMMER ARRESTERS/SHOCK ABSORBERS

A. Water Hammer:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. AMTROL, Inc.
    b. Josam Company.
    c. MIFAB, Inc.

2. Standard: ASSE 1010 or PDI-WH 201.
3. Type: Metal bellows.
4. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.
5. Refer to drawings for water-hammer sizing and locations.

2.7 TRAP SEAL - PRIMER DEVICE

A. Supply Type, Trap Seal - Primer Device TP-1:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. MIFAB, Inc.
    b. Precision Plumbing Products, Inc.
    c. Sioux Chief Manufacturing Company, Inc.

2. Standard: ASSE 1018.
3. Pressure Rating: 125 psig minimum.
4. Body: Bronze.
5. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
6. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.
8. Refer to plumbing drawings for further specifications.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install Y-pattern strainers for water on supply side of each control valve, solenoid valve and pump.

B. Install water hammer arresters in water piping according to PDI-WH 201.

C. Install supply type, trap seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor drain body, trap, or inlet fitting. Adjust valve for proper flow. Refer to plumbing drawings and manufacturer’s documentation for further installation requirements.

3.2 CONNECTIONS

A. Comply with requirements for ground equipment in Section 260526 "Grounding and Bonding for Electrical Systems."

B. Fire retardant treated wood blocking is specified in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for electrical connections.

END OF SECTION

# SECTION 22 13 16

# SANITARY WASTE AND VENT PIPING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Pipe, tube, and fittings.
2. Specialty pipe fittings.

### 1.2 PERFORMANCE REQUIREMENTS

A. Seismic Performance: Soil, waste, and vent piping and support and installation shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

### 1.3 INFORMATIONAL SUBMITTALS

A. Seismic Qualification Certificates: For waste and vent piping, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Detailed description of piping anchorage devices on which the certification is based and their installation requirements.

B. Field quality control reports.

### 1.4 QUALITY ASSURANCE

A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

B. Comply with NSF/ANSI 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-DWV" for plastic drain, waste, and vent piping and "NSF-Sewer" for plastic sewer piping.

## PART 2 - PRODUCTS

### 2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUB AND SPIGOT, CAST IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 74, Service class.

B. Gaskets: ASTM C 564, rubber.

2.3 HUBLESS, CAST IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 888 or CISPI 301.

B. CISPI, Hubless Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. ANACO-Husky.
   b. Dallas Specialty & Mfg. Co.
   c. Fernco Inc.

2. Standards: ASTM C 1277 and CISPI 310.
3. Description: Stainless steel corrugated shield with stainless steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

C. Heavy Duty, Hubless Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. ANACO-Husky.
   b. Clamp-All Corp.
   c. Dallas Specialty & Mfg. Co.

2. Standards: ASTM C 1277 and ASTM C 1540.
3. Description: Stainless steel shield with stainless steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.4 PVC PIPE AND FITTINGS

A. Solid Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.

B. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.

C. Adhesive Primer: ASTM F 656.

1. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Adhesive primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

D. Solvent Cement: ASTM D 2564.

1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Solvent cement shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

## 2.5 SPECIALTY PIPE FITTINGS

A. Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
3. Unshielded, Non-pressure Transition Couplings:

    a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

        1) Dallas Specialty & Mfg. Co.
        2) Fernco Inc.
        3) Froet Industries LLC.

    b. Standard: ASTM C 1173.
    c. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion resistant metal tension band and tightening mechanism on each end.
    d. Sleeve Materials:

        1) For Cast Iron Soil Pipes: ASTM C 564, rubber.
        2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
        3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

4. Shielded, Non-pressure Transition Couplings:

    a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

        1) Cascade Waterworks Mfg. Co.
        2) Mission Rubber Company, LLC; a division of MCP Industries.

    b. Standard: ASTM C 1460.
    c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion resistant metal tension band and tightening mechanism on each end.

PART 3 - EXECUTION

3.1 EARTH MOVING

A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping at indicated slopes.

F. Install piping free of sags and bends.

G. Install fittings for changes in direction and branch connections.

H. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

I. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.

J. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:

1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 2 and smaller; 1 percent downward in direction of flow for piping NPS 3 and larger.
2. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.

K. Install cast iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."

L. Install aboveground PVC piping according to ASTM D 2665.

M. Install underground PVC piping according to ASTM D 2321.

N. Plumbing Specialties:

1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity flow piping. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
2. Install drains in sanitary drainage gravity flow piping. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."

O. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

P. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

## 3.3 JOINT CONSTRUCTION

A. Join hub and spigot, cast iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

B. Join hubless, cast iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

C. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.

D. Plastic, Non-pressure Piping, Solvent Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:

1. Comply with ASTM F 402 for safe handling practice of cleaners, primers, and solvent cements.
2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

## 3.4 SPECIALTY PIPE FITTING INSTALLATION

A. Transition Couplings:

1. Install transition couplings at joints of piping with small differences in OD's.
2. In Drainage Piping: Unshielded, non-pressure transition couplings.

## 3.5 VALVE INSTALLATION

A. Backwater Valves: Install backwater valves in piping subject to backflow.

1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
2. Floor Drains: Drain outlet backwater valves unless drain has integral backwater valve.
3. Install backwater valves in accessible locations.
4. Comply with requirements for backwater valve specified in Section 221319 "Sanitary Waste Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

A. Comply with requirements for seismic restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."

B. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

1. Install carbon steel pipe hangers for horizontal piping in noncorrosive environments.
2. Install stainless steel pipe hangers for horizontal piping in corrosive environments.
3. Install carbon steel pipe support clamps for vertical piping in noncorrosive environments.
4. Install stainless steel pipe support clamps for vertical piping in corrosive environments.
5. Vertical Piping: MSS Type 8 or Type 42, clamps.
6. Install individual, straight, horizontal piping runs:

   a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
   b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
   c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.

7. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
8. Base of Vertical Piping: MSS Type 52, spring hangers.

C. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.

D. Support vertical piping and tubing at base and at each floor.

E. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.

F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
2. NPS 3: 60 inches with 1/2- inch rod.
3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.

G. Install supports for vertical cast iron soil piping every 15 feet.

H. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 1-1/4: 72 inches with 3/8-inch rod.
2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
3. NPS 2-1/2: 108 inches with 1/2-inch rod.

I. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.
2. NPS 3: 48 inches with 3/8-inch rod.
3. NPS 4 and NPS 5: 48 inches with 3/8-inch rod.

J. Install supports for vertical PVC piping every 48 inches.

K. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

## 3.7 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.

C. Connect drainage and vent piping to the following:

1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
5. Install horizontal backwater valves in pit with pit cover flush with floor.
6. Comply with requirements for cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
7. Equipment: Connect drainage piping as indicated. Provide shutoff valve if indicated and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.

D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

E. Make connections according to the following unless otherwise indicated:

1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

## 3.8 IDENTIFICATION

A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

## 3.9 FIELD QUALITY CONTROL

A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.

1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.

B. Re-inspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for re-inspection.

C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:

1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

## 3.10 CLEANING AND PROTECTION

A. Clean interior of piping. Remove dirt and debris as work progresses.

B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.

C. Place plugs in ends of uncompleted piping at end of day and when work stops.

D. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water based latex paint.

## 3.11 PIPING SCHEDULE

A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.

B. Aboveground, soil and waste piping NPS 4 and smaller shall be one of the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
3. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

C. Aboveground, vent piping NPS 4 and smaller shall be one of the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints..
3. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

D. Underground, soil, waste, and vent piping NPS 4 and smaller shall be one of the following:

1. Service class, cast-iron soil piping; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
3. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
4. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

END OF SECTION

# SECTION 22 42 13.13

# COMMERCIAL WATER CLOSETS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

1. Water Closets WC-1A are specific for Phillip C. Showell Elementary School.
2. Water Closets WC-2A are specific for Selbyville Middle School.

B. Section Includes:

1. Water closets.
2. Flushometer valves.
3. Toilet seats.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

### 1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For flushometer valves to include in operation and maintenance manuals.

## PART 2 - PRODUCTS

### 2.1 FLOOR-MOUNTED, BOTTOM OUTLET WATER CLOSETS

A. Water Closets WC-1A: Floor mounted, child height, bottom outlet, top spud.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. American Standard America.
   b. Kohler Co.
   c. Sloan Valve Company.

2. Bowl:

   a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
   b. Material: Vitreous china.
   c. Type: Siphon jet.
   d. Style: Flushometer valve.

e. Height: Child.
f. Rim Contour: Elongated.
g. Water Consumption: 1.6 gal. per flush.
h. Spud Size and Location: NPS 1-1/2 (DN 40); top.
i. Color: White.

3. Refer to Plumbing Fixture Schedule for further requirements.

## 2.2 WALL-MOUNTED WATER CLOSETS

A. Water Closets WC-2A: Wall mounted, top spud, accessible.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. American Standard America.
b. Kohler Co.
c. Sloan Valve Company.

2. Bowl:

a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
b. Material: Vitreous china.
c. Type: Siphon jet.
d. Style: Flushometer valve.
e. Height: ADA Accessible.
f. Rim Contour: Elongated.
g. Water Consumption: 1.6 gal. per flush.
h. Spud Size and Location: NPS 1-1/2; top.

3. Support:

a. Standard: ASME A112.6.1M.
b. Description: Waste-fitting assembly as required to match drainage piping material and arrangement with faceplates, couplings gaskets, and feet; bolts and hardware matching fixture.
c. Water-Closet Mounting Height: Handicapped/elderly according to ICC/ANSI A117.1.

4. Refer to Plumbing Fixture Schedule for further requirements.

## 2.3 FLUSHOMETER VALVES

A. Lever-Handle, Diaphragm Flushometer Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. American Standard.
b. Kohler, Co.
c. Sloan Valve Company.

2. Standard: ASSE 1037.
3. Minimum Pressure Rating: 125 psig (860 kPa).

4. Features: Include integral check stop and backflow-prevention device.
5. Material: Brass body with corrosion-resistant components.
6. Exposed Flushometer Valve Finish: Chrome plated.
7. Panel Finish: Chrome plated or stainless steel.
8. Style: Exposed.
9. Consumption: 1.6 gal (6 L) per flush.
10. Minimum Inlet: NPS 1 (DN 25).
11. Minimum Outlet: NPS 1-1/4 (DN 32).
12. Refer to Plumbing Fixture Schedule for further requirements.

## 2.4 TOILET SEATS

A. Toilet Seats:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. American Standard America.
   b. Bemis Manufacturing Company.
   c. Kohler Co.

2. Standard: IAPMO/ANSI Z124.5.
3. Material: Plastic.
4. Type: Commercial (Standard).
5. Shape: Elongated rim, open front.
6. Hinge: Self-sustaining, check.
7. Hinge Material: Noncorroding metal.
8. Seat Cover: Not required.
9. Color: To be selected by architect and owner.
10. Refer to Plumbing Fixture Schedule for further requirements.

# PART 3 - EXECUTION

## 3.1 INSTALLATION

A. Water-Closet Installation:

1. Install level and plumb according to roughing-in drawings.
2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
3. Install accessible, floor-mounted water closets at mounting height for handicapped/elderly, according to ICC/ANSI A117.1.
4. Install accessible, floor-mounted water closets at mounting height for children’s use, according to ADA Standards for Accessible Design section 604.9.

B. Flushometer Valve Installation:

1. Install flushometer valve, water-supply fitting on each supply to each water closet.
2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
3. Install lever-handle flushometer valves for accessible water closets with handle mounted on open side of water closet.
4. Install actuators in locations that are easy for people with disabilities to reach.

C. Install toilet seats on water closets.

D. Wall Flange and Escutcheon Installation:

1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.
3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

E. Joint Sealing:

1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to water closet color.
3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

## 3.2 CONNECTIONS

A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

D. Where installing piping adjacent to water closets, allow space for service and maintenance.

## 3.3 ADJUSTING

A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.

B. Adjust water pressure at flushometer valves to produce proper flow.

## 3.4 CLEANING AND PROTECTION

A. Clean water closets and fittings with manufacturer’s recommended cleaning methods and materials.

B. Install protective covering for installed water closets and fittings.

C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION

# SECTION 22 42 16.13

# COMMERCIAL LAVATORIES

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

1. Water Closets WC-1A are specific for Phillip C. Showell Elementary School.
2. Water Closets WC-2A are specific for Selbyville Middle School.

B. Section Includes:

1. Lavatories.
2. Faucets.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

### 1.3 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For lavatories and faucets to include in operation and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

a. Servicing and adjustments of automatic faucets.

## PART 2 - PRODUCTS

### 2.1 VITREOUS-CHINA, WALL-MOUNTED LAVATORIES

A. Lavatory L-1A: Vitreous china, child height, wall mounted, with back.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. American Standard America.
b. Crane Plumbing, L.L.C.
c. Kohler Co.

2. Fixture:

a. Standard: ASME A112.19.2/CSA B45.1 and ADA.
b. Type: For wall hanging.
c. Nominal Size: Rectangular, 20 by 18 inches (508 by 457 mm).
d. Faucet-Hole Punching: Three holes, 4-inch (102-mm) centers.
e. Faucet-Hole Location: Top.
f. Color: White.
g. Mounting Material: Chair carrier.

3. Support: ASME A112.6.1M, Type II, concealed-arm lavatory carrier.

4. Refer to Plumbing Fixture Schedule for further requirements.

B. Lavatory L-2A: Vitreous china, wall mounted, with back.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. American Standard America.
b. Crane Plumbing, L.L.C.
c. Kohler Co.

2. Fixture:

a. Standard: ASME A112.19.2/CSA B45.1.
b. Type: For wall hanging.
c. Nominal Size: Oval, 20 by 18 inches (508 by 457 mm).
d. Faucet-Hole Punching: Three holes, 4-inch (102-mm) centers.
e. Faucet-Hole Location: Top.
f. Color: White.
g. Mounting Material: Chair carrier.

3. Support: ASME A112.6.1M, Type II, concealed-arm lavatory carrier.

4. Refer to Plumbing Fixture Schedule for further requirements.

## 2.2 SOLID-BRASS, MANUALLY OPERATED FAUCETS

A. NSF Standard: Comply with NSF/ANSI 61, "Drinking Water System Components - Health Effects," for faucet materials that will be in contact with potable water.

B. Lavatory Faucets L-1A and L-2A: Manual-type, commercial, solid-brass valve.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Kohler Co.
b. Moen.
c. Delta.

2. Standard: ASME A112.18.1/CSA B125.1.
3. General: Coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and fixture receptor.
4. Body Type: Single hole.
5. Body Material: Commercial, solid brass.

6. Finish: Polished chrome plate.
7. Maximum Flow Rate: 0.5 gpm (1.5L/min.).
8. Maximum Flow: 0.25 gal/ 0.95 L) per metering cycle.
9. Mounting Type: Deck, exposed.
10. Valve Handle(s): Push button.
11. Spout: Rigid.
12. Spout Outlet: Aerator.
13. Operation: Compression, manual.
14. Drain: Not part of faucet.
15. Mixing Valve: Valve conforming to ASSE 1070 with a mixed outlet of 105 degrees F maximum.
16. Refer to plumbing fixture schedule for further requirements.

## 2.3 SUPPLY FITTINGS

A. NSF Standard: Comply with NSF/ANSI 61, "Drinking Water System Components - Health Effects," for supply-fitting materials that will be in contact with potable water.

B. Standard: ASME A112.18.1/CSA B125.1.

C. Supply Piping: Chrome-plated-brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated-brass or stainless-steel wall flange.

D. Supply Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.

E. Operation: Four-arm handle.

F. Risers:

1. NPS 1/2 (DN 15).
2. Chrome-plated, soft-copper flexible tube.

## 2.4 WASTE FITTINGS

A. Standard: ASME A112.18.2/CSA B125.2.

B. Drain: Grid type with NPS 1-1/4 (DN 32) offset and straight tailpiece.

C. Trap:

1. Size: NPS 1-1/4 (DN 32).
2. Material: Chrome-plated, one-piece, cast-brass trap with clean-out plug and swivel 0.029-inch (73-mm) thick tubular brass wall bend; and chrome-plated, brass or steel wall flange.

# PART 3 - EXECUTION

## 3.1 EXAMINATION

A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before lavatory installation.

B. Examine counters and walls for suitable conditions where lavatories will be installed.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 INSTALLATION

A. Install lavatories level and plumb according to roughing-in drawings.

B. Install supports, affixed to building substrate, for wall-mounted lavatories.

C. Install accessible wall-mounted lavatories at mounting height for children's use, according to ADA Standards for Accessible Design section 604.9.

D. Install accessible wall-mounted lavatories at handicapped/elderly mounting height for people with disabilities or the elderly, according to ICC/ANSI A117.1.

E. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

F. Seal joints between lavatories and counters and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

G. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

## 3.3 CONNECTIONS

A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."

C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

## 3.4 ADJUSTING

A. Operate and adjust lavatories and controls. Replace damaged and malfunctioning lavatories, fittings, and controls.

B. Adjust water pressure at faucets to produce proper flow.

C. Adjust mixing valve mixed outlet temperature to 105 degree F maximum.

## 3.5 CLEANING AND PROTECTION

A. After completing installation of lavatories, inspect and repair damaged finishes.

B. Clean lavatories, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.

C. Provide protective covering for installed lavatories and fittings.

D. Do not allow use of lavatories for temporary facilities unless approved in writing by Owner.

END OF SECTION

# SECTION 23 05 13

# COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

### 1.2 COORDINATION

A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:

1. Motor controllers.
2. Torque, speed, and horsepower requirements of the load.
3. Ratings and characteristics of supply circuit and required control sequence.
4. Ambient and environmental conditions of installation location.

### 1.3 WARRANTY

A. Special Warranty: Manufacturer’s standard form in which manufacturer agrees to repair or replace motors that fail from materials or workmanship within five (5) years.

## PART 2 - PRODUCTS

### 2.1 GENERAL MOTOR REQUIREMENTS

A. Comply with NEMA MG 1 unless otherwise indicated.

### 2.2 MOTOR CHARACTERISTICS

A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet (1000 m) above sea level.

B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

A. Description: NEMA MG 1, Design B, medium induction motor.

B. Efficiency: Energy efficient, as defined in NEMA MG 1.

C. Service Factor: 1.15.

D. Multispeed Motors: Variable torque.

1. For motors with 2:1 speed ratio, consequent pole, single winding.
2. For motors with other than 2:1 speed ratio, separate winding for each speed.

E. Rotor: Random-wound, squirrel cage.

F. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.

G. Temperature Rise: Match insulation rating.

H. Insulation: Class F.

I. Code Letter Designation:

1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.

J. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.

B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.

1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

2.5 SINGLE-PHASE MOTORS

A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:

1. Permanent-split capacitor.
2. Split phase.
3. Capacitor start, inductor run.

4. Capacitor start, capacitor run.

B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.

C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.

D. Motors 1/20 HP and Smaller: Shaded-pole type.

E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION

# SECTION 23 05 17

# SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Sleeves.
2. Sleeve-seal systems.
3. Grout.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

## PART 2 - PRODUCTS

### 2.1 SLEEVES

A. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.

B. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.

C. Galvanized-Steel-Sheet Sleeves: 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint.

### 2.2 SLEEVE-SEAL SYSTEMS

A. Sleeve-seal systems in this article are used for piping penetrations in slabs-on-grade and below grade in exterior walls. These systems are available for NPS 1/2 to NPS 48 (DN 15 to DN 1200) piping.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Advance Products & Systems, Inc.
2. CALPICO, Inc.
3. Metraflex Company (The).
4. Pipeline Seal and Insulator, Inc.
5. Proco Products, Inc.

C. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.

1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
2. Pressure Plates: Carbon steel.
3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

## 2.3 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

# PART 3 - EXECUTION

## 3.1 SLEEVE INSTALLATION

A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.

B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch (25-mm) annular clear space between piping and concrete slabs and walls.

1. Sleeves are not required for core-drilled holes.

C. Install sleeves in concrete floors, and concrete walls as new slabs and walls are constructed.

1. Cut sleeves to length for mounting flush with both surfaces.

a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches (50 mm) above finished floor level.

2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.

D. Install sleeves for pipes passing through interior partitions.

1. Cut sleeves to length for mounting flush with both surfaces.
2. Install sleeves that are large enough to provide 1/4-inch (6.4-mm) annular clear space between sleeve and pipe or pipe insulation.
3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants."

E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.

B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above Grade:

a. Piping Smaller Than NPS 6 (DN 150): Galvanized-steel-pipe sleeves.
b. Piping NPS 6 (DN 150): Galvanized-steel wall sleeves.

2. Exterior Concrete Walls below Grade:

a. Piping Smaller Than NPS 6 (DN 150): Galvanized-steel wall sleeves with sleeve-seal system.

1) Select sleeve size to allow for 1-inch (25-mm) annular clear space between piping and sleeve for installing sleeve-seal system.

b. Piping NPS 6 (DN 150): Galvanized-steel wall sleeves with sleeve-seal system.

1) Select sleeve size to allow for 1-inch (25-mm) annular clear space between piping and sleeve for installing sleeve-seal system.

3. Concrete Slabs-on-Grade:

a. Piping Smaller Than NPS 6 (DN 150): Galvanized-steel-pipe sleeves with sleeve-seal system.

1) Select sleeve size to allow for 1-inch (25-mm) annular clear space between piping and sleeve for installing sleeve-seal system.

b. Piping NPS 6 (DN 150): Galvanized-steel wall sleeves with sleeve-seal system.

1) Select sleeve size to allow for 1-inch (25-mm) annular clear space between piping and sleeve for installing sleeve-seal system.

4. Interior Partitions:

a. Piping Smaller Than NPS 6 (DN 150): Galvanized-steel-pipe sleeves.
b. Piping NPS 6 (DN 150) and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION

# SECTION 23 05 18

# ESCUTCHEONS FOR HVAC PIPING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Escutcheons.
2. Floor plates.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

## PART 2 - PRODUCTS

### 2.1 ESCUTCHEONS

A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.

B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.

C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.

### 2.2 FLOOR PLATES

A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.

B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

1. Escutcheons for New Piping:

a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
b. Insulated Piping: One-piece, stamped-steel type.
c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
d. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
e. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type.
f. Bare Piping in Equipment Rooms: One-piece, stamped-steel type.

C. Install floor plates for piping penetrations of equipment-room floors.

D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

## 3.2 FIELD QUALITY CONTROL

A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION

# SECTION 230523

# GENERAL-DUTY VALVES FOR HVAC PIPING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section includes work associated with Selbyville Middle School.

B. Section Includes:

1. Bronze angle valves.
2. Bronze ball valves.
3. Iron ball valves.
4. Bronze gate valves.
5. Iron gate valves.

C. Related Sections:

1. Division 23 HVAC piping Sections for specialty valves applicable to those Sections only.
2. Division 23 Section "Identification for HVAC Piping and Equipment" for valve tags and schedules.

### 1.3 DEFINITIONS

A. CWP: Cold working pressure.

B. EPDM: Ethylene propylene copolymer rubber.

C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.

D. NRS: Non-rising stem.

E. OS&Y: Outside screw and yoke.

F. RS: Rising stem.

### 1.4 SUBMITTALS

A. Product Data: For each type of valve indicated.

1.5 QUALITY ASSURANCE

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
2. ASME B31.9 for building services piping valves.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads.
3. Set angle and gate valves closed to prevent rattling.
4. Set ball valves open to minimize exposure of functional surfaces.

B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Refer to HVAC valve schedule articles for applications of valves.

B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

C. Valve Sizes: Same as upstream piping unless otherwise indicated.

D. Valve Actuator Types:

1. Handwheel: For valves other than quarter-turn types.
2. Handlever: For quarter-turn valves NPS 6 and smaller except plug valves.

E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:

1. Gate Valves: With rising stem.
2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.

F. Valve-End Connections:

1. Solder Joint: With sockets according to ASME B16.18.
2. Threaded: With threads according to ASME B1.20.1.

G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE ANGLE VALVES

A. Class 125, Bronze Angle Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to the following:

   a. American Valve, Inc.
   b. NIBCO INC.

2. Description:

   a. Standard: MSS SP-80, Type 2.
   b. CWP Rating: 200 psig.
   c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
   d. Ends: Threaded.
   e. Stem: Bronze.
   f. Disc: PTFE or TFE.
   g. Packing: Asbestos free.
   h. Handwheel: Malleable iron, bronze, or aluminum.

2.3 BRONZE BALL VALVES

A. Two-Piece, Regular-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, provide available manufacturers offering products that may be incorporated into the work include, but are not limited to the following:

   a. American Valve, Inc.
   b. Conbraco Industries, Inc.; Apollo Valves.
   c. Crane Co.; Crane Valve Group; Jenkins Valves.
   d. Crane Co.; Crane Valve Group; Stockham Division.
   e. DynaQuip Controls.
   f. Hammond Valve.
   g. Lance Valves; a division of Advanced Thermal Systems, Inc.
   h. Milwaukee Valve Company.
   i. NIBCO INC.

2. Description:

   a. Standard: MSS SP-110.
   b. CWP Rating: 600 psig.
   c. Body Design: Two piece.
   d. Body Material: Bronze.
   e. Ends: Threaded.
   f. Seats: PTFE or TFE.
   g. Stem: Bronze.
   h. Ball: Chrome-plated brass.
   i. Port: Regular.

2.4 IRON BALL VALVES

A. Class 125, Iron Ball Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to the following:

   a. American Valve, Inc.
   b. Conbraco Industries, Inc.; Apollo Valves.
   c. Kitz Corporation.
   d. Sure Flow Equipment Inc.
   e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

   a. Standard: MSS SP-72.
   b. CWP Rating: 200 psig.
   c. Body Design: Split body.
   d. Body Material: ASTM A 126, gray iron.
   e. Ends: Flanged.
   f. Seats: PTFE or TFE.
   g. Stem: Stainless steel.
   h. Ball: Stainless steel.
   i. Port: Full.

2.5 BRONZE GATE VALVES

A. Class 125, RS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to the following:

   a. American Valve, Inc.
   b. Crane Co.; Crane Valve Group; Crane Valves.
   c. Crane Co.; Crane Valve Group; Jenkins Valves.
   d. Crane Co.; Crane Valve Group; Stockham Division.
   e. Hammond Valve.
   f. Kitz Corporation.
   g. Milwaukee Valve Company.
   h. NIBCO INC.
   i. Powell Valves.
   j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
   k. Zy-Tech Global Industries, Inc.

2. Description:

   a. Standard: MSS SP-80, Type 2.
   b. CWP Rating: 200 psig.
   c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
   d. Ends: Threaded or solder joint.
   e. Stem: Bronze.
   f. Disc: Solid wedge; bronze.
   g. Packing: Asbestos free.
   h. Handwheel: Malleable iron, bronze, or aluminum.

2.6 IRON GATE VALVES

A. Class 125, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to the following:

a. Crane Co.; Crane Valve Group; Crane Valves.
b. Crane Co.; Crane Valve Group; Jenkins Valves.
c. Crane Co.; Crane Valve Group; Stockham Division.
d. Flo Fab Inc.
e. Hammond Valve.
f. Kitz Corporation.
g. Legend Valve.
h. Milwaukee Valve Company.
i. NIBCO INC.
j. Powell Valves.
k. Red-White Valve Corporation.
l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
m. Zy-Tech Global Industries, Inc.

2. Description:

a. Standard: MSS SP-70, Type I.
b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
c. Body Material: ASTM A 126, gray iron with bolted bonnet.
d. Ends: Flanged.
e. Trim: Bronze.
f. Disc: Solid wedge.
g. Packing and Gasket: Asbestos free.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine threads on valve and mating pipe for form and cleanliness.

D. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

A. Install valves with unions at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

## 3.3 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

## 3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valve applications are not indicated, use the following:

1. Shutoff Service: Ball, or gate valves.
2. Throttling Service: Ball valves.

B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.

C. Select valves, except wafer types, with the following end connections:

1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
2. For Steel Piping, NPS 2 and Smaller: Threaded ends.

## 3.5 CONDENSER-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze Angle Valves: Class 125 nonmetallic disc.
3. Ball Valves: Two-piece, regular port, bronze with bronze trim.
4. Bronze Gate Valves: Class 125 RS, bronze.
5. Iron Ball Valves: Class 125, gray iron.
6. Iron Gate Valves: Class 125, OS & Y.

END OF SECTION

# SECTION 23 05 29

# HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Thermal-hanger shield inserts.
4. Fastener systems.
5. Equipment supports.

### 1.2 PERFORMANCE REQUIREMENTS

A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

B. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.

1. Design supports for multiple pipes capable of supporting combined weight of supported systems, system contents, and test water.
2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Show fabrication and installation details and include Product Data for components:

1. Trapeze pipe hangers.
2. Equipment supports.

### 1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.5 QUALITY ASSURANCE

A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Copper Pipe Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

A. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig (688-kPa) or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig (862-kPa) minimum compressive strength and vapor barrier.

B. Insulation-Insert Material for Hot Piping: ASTM C 552, Type II cellular glass with 100-psig (688-kPa) or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig (862-kPa) minimum compressive strength.

C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

E. Insert Length: Extend 2 inches (50 mm) beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated -steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.5 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.6 MISCELLANEOUS MATERIALS

A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.

B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.

1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.

C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.

D. Fastener System Installation:

1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches (100 mm) thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

F. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

G. Install hangers and supports to allow controlled thermal movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion bends, and similar units.

H. Install lateral bracing with pipe hangers and supports to prevent swaying.

I. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

J. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

L. Insulated Piping:

1. Attach clamps and spacers to piping.

    a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
    b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
    c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.

    a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 (DN 100) and larger if pipe is installed on rollers.

3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.

    a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 (DN 100) and larger if pipe is installed on rollers.

4. Shield Dimensions for Pipe: Not less than the following:

    a. NPS 1/4 to NPS 3-1/2 (DN 8 to DN 90): 12 inches (305 mm) long and 0.048 inch (1.22 mm) thick.
    b. NPS 4 (DN 100): 12 inches (305 mm) long and 0.06 inch (1.52 mm) thick.
    c. NPS 5 and NPS 6 (DN 125 and DN 150): 18 inches (457 mm) long and 0.06 inch (1.52 mm) thick.
    d. NPS 8 to NPS 14 (DN 200 to DN 350): 24 inches (610 mm) long and 0.075 inch (1.91 mm) thick.

5. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches (40 mm).

3.5 PAINTING

A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils (0.05 mm).

B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.

F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.

G. Use thermal-hanger shield inserts for insulated piping and tubing.

H. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30 (DN 15 to DN 750).
2. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8 (DN 15 to DN 200).
3. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30 (DN 15 to DN 750).
4. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30 (DN 25 to DN 750), from two rods if longitudinal movement caused by expansion and contraction might occur.
5. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 (DN 50 to DN 1050) if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.

I. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24 (DN 24 to DN 600).

J. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel Clevises (MSS Type 14): For 120 to 450 deg F (49 to 232 deg C) piping installations.

K. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
6. C-Clamps (MSS Type 23): For structural shapes.
7. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:

    a. Light (MSS Type 31): 750 lb (340 kg).

b. Medium (MSS Type 32): 1500 lb (680 kg).
c. Heavy (MSS Type 33): 3000 lb (1360 kg).

8. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
9. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.

L. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.

M. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches (32 mm).
2. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.

N. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.

O. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION

# SECTION 23 05 48.13

# VIBRATION CONTROLS FOR HVAC

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes Work associated with Phillip C. Showell Elementary School and Selbyville Middle School. Elastomeric isolation pads are specific for the grade-mounted equipment at Phillip C. Showell Elementary School.

B. Section Includes:

1. Elastomeric isolation pads.
2. Elastomeric isolation mounts.
3. Restrained elastomeric isolation mounts.
4. Open-spring isolators.
5. Housed-spring isolators.
6. Restrained-spring isolators.
7. Housed-restrained-spring isolators.
8. Pipe-riser resilient supports.
9. Resilient pipe guides.
10. Elastomeric hangers.
11. Spring hangers.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Delegated-Design Submittal: For each vibration isolation device.

1. Include design calculations for selecting vibration isolators.

## PART 2 - PRODUCTS

### 2.1 ELASTOMERIC ISOLATION PADS

A. Elastomeric Isolation Pads:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Ace Mountings Co., Inc.
b. California Dynamics Corporation.
c. Isolation Technology, Inc.
d. Kinetics Noise Control, Inc.
e. Mason Industries, Inc.
f. Vibration Eliminator Co., Inc.

g. Vibration Isolation.
h. Vibration Mountings & Controls, Inc.

2. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
3. Size: Factory or field cut to match requirements of supported equipment.
4. Pad Material: Oil and water resistant with elastomeric properties.
5. Surface Pattern: Waffle pattern.
6. Infused nonwoven cotton or synthetic fibers.
7. Load-bearing metal plates adhered to pads.

## 2.2 ELASTOMERIC ISOLATION MOUNTS

A. Double-Deflection, Elastomeric Isolation Mounts:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Ace Mountings Co., Inc.
b. California Dynamics Corporation.
c. Isolation Technology, Inc.
d. Kinetics Noise Control, Inc.
e. Mason Industries, Inc.
f. Vibration Eliminator Co., Inc.
g. Vibration Isolation.
h. Vibration Mountings & Controls, Inc.

2. Mounting Plates:

a. Top Plate: Encapsulated steel load transfer top plates, factory drilled and threaded.
b. Baseplate: Encapsulated steel bottom plates with holes provided for anchoring to support structure.

3. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

## 2.3 RESTRAINED ELASTOMERIC ISOLATION MOUNTS

A. Restrained Elastomeric Isolation Mounts:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Ace Mountings Co., Inc.
b. California Dynamics Corporation.
c. Isolation Technology, Inc.
d. Kinetics Noise Control, Inc.
e. Mason Industries, Inc.
f. Vibration Eliminator Co., Inc.
g. Vibration Isolation.
h. Vibration Mountings & Controls, Inc.

2. Description: All-directional isolator with restraints containing two separate and opposing elastomeric elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.

    a. Housing: Cast-ductile iron or welded steel.
    b. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

## 2.4 OPEN-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Ace Mountings Co., Inc.
    b. California Dynamics Corporation.
    c. Isolation Technology, Inc.
    d. Kinetics Noise Control, Inc.
    e. Mason Industries, Inc.
    f. Vibration Eliminator Co., Inc.
    g. Vibration Isolation.
    h. Vibration Mountings & Controls, Inc.

2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Baseplates: Factory-drilled steel plate for bolting to structure with an elastomeric isolator pad attached to the underside. Baseplates shall limit floor load to 500 psig (3447 kPa).
7. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.

## 2.5 HOUSED-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators in Two-Part Telescoping Housing:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Ace Mountings Co., Inc.
    b. California Dynamics Corporation.
    c. Isolation Technology, Inc.
    d. Kinetics Noise Control, Inc.
    e. Mason Industries, Inc.
    f. Vibration Eliminator Co., Inc.
    g. Vibration Isolation.
    h. Vibration Mountings & Controls, Inc.

2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.

4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators.

    a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig (3447 kPa).
    b. Top housing with threaded mounting holes and internal leveling device.

## 2.6 RESTRAINED-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators with Vertical-Limit Stop Restraint:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Ace Mountings Co., Inc.
    b. California Dynamics Corporation.
    c. Isolation Technology, Inc.
    d. Kinetics Noise Control, Inc.
    e. Mason Industries, Inc.
    f. Vibration Eliminator Co., Inc.
    g. Vibration Isolation.
    h. Vibration Mountings & Controls, Inc.

2. Housing: Steel housing with vertical-limit stops to prevent spring extension due to weight being removed.

    a. Base with holes for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig (3447 kPa).
    b. Top plate with threaded mounting holes.
    c. Internal leveling bolt that acts as blocking during installation.

3. Restraint: Limit stop as required for equipment and authorities having jurisdiction.
4. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
5. Minimum Additional Travel: 50 percent of the required deflection at rated load.
6. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
7. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

## 2.7 HOUSED-RESTRAINED-SPRING ISOLATORS

A. Freestanding, Steel, Open-Spring Isolators with Vertical-Limit Stop Restraint in Two-Part Telescoping Housing:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Ace Mountings Co., Inc.
    b. California Dynamics Corporation.
    c. Isolation Technology, Inc.

d. Kinetics Noise Control, Inc.
e. Mason Industries, Inc.
f. Vibration Eliminator Co., Inc.
g. Vibration Isolation.
h. Vibration Mountings & Controls, Inc.

2. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators. Housings are equipped with adjustable snubbers to limit vertical movement.

a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig (3447 kPa).
b. Threaded top housing with adjustment bolt and cap screw to fasten and level equipment.

3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

## 2.8 PIPE-RISER RESILIENT SUPPORT

A. Description: All-directional, acoustical pipe anchor consisting of two steel tubes separated by a minimum 1/2-inch (13-mm) thick neoprene.

1. Vertical-Limit Stops: Steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions.
2. Maximum Load Per Support: 500 psig (3.45 MPa) on isolation material providing equal isolation in all directions.

## 2.9 RESILIENT PIPE GUIDES

A. Description: Telescopic arrangement of two steel tubes or post and sleeve arrangement separated by a minimum 1/2-inch (13-mm) thick neoprene.

1. Factory-Set Height Guide with Shear Pin: Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

## 2.10 ELASTOMERIC HANGERS

A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Ace Mountings Co., Inc.
b. California Dynamics Corporation.
c. Isolation Technology, Inc.
d. Kinetics Noise Control, Inc.
e. Mason Industries, Inc.
f. Vibration Eliminator Co., Inc.

g. Vibration Mountings & Controls, Inc.

2. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
3. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

2.11 SPRING HANGERS

A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Ace Mountings Co., Inc.
b. California Dynamics Corporation.
c. Kinetics Noise Control, Inc.
d. Mason Industries, Inc.
e. Vibration Eliminator Co., Inc.
f. Vibration Isolation.
g. Vibration Mountings & Controls, Inc.

2. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
7. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
8. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
9. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.

PART 3 - EXECUTION

3.1 VIBRATION CONTROL DEVICE INSTALLATION

A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in Section 033000 "Cast-in-Place Concrete."

B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.

END OF SECTION

# SECTION 23 05 53

# IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School. Valve tags are specific to the condenser water valves at Selbyville Middle School.

B. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.
4. Duct labels.
5. Valve Tags.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Chart and Schedule: Submit valve chart and schedule, including valve tag number, location, function, and valve manufacturer's name and model number.

## PART 2 - PRODUCTS

### 2.1 EQUIPMENT LABELS

A. Plastic Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Brady Corporation.
   b. Brimar Industries, Inc.
   c. Carlton Industries, LP.
   d. Champion America.
   e. Craftmark Pipe Markers.
   f. emedco.
   g. Kolbi Pipe Marker Co.
   h. LEM Products Inc.
   i. Marking Services, Inc.
   j. Seton Identification Products.

2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch (1.6 mm) thick, and having predrilled holes for attachment hardware.
3. Letter Color: White.

4. Background Color: Black.
5. Maximum Temperature: Able to withstand temperatures up to 160 deg F (71 deg C).
6. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).
7. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances up to 72 inches (1830 mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
8. Fasteners: Stainless-steel rivets or self-tapping screws.
9. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch (A4) bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

## 2.2 WARNING SIGNS AND LABELS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Brady Corporation.
2. Brimar Industries, Inc.
3. Carlton Industries, LP.
4. Champion America.
5. Craftmark Pipe Markers.
6. emedco.
7. LEM Products Inc.
8. Marking Sevices Inc.
9. National Marker Company.
10. Seton Identification Products.
11. Stranco, Inc.

B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch (1.6 mm) thick, and having predrilled holes for attachment hardware.

C. Letter Color: White.

D. Background Color: Red.

E. Maximum Temperature: Able to withstand temperatures up to 160 deg F (71 deg C).

F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).

G. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances up to 72 inches (1830 mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.

H. Fasteners: Stainless-steel rivets or self-tapping screws.

I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

J. Label Content: Include caution and warning information plus emergency notification instructions.

## 2.3 PIPE LABELS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Actioncraft Products, Inc.; a division of Industrial Test Equipment Co., Inc.
2. Brady Corporation.
3. Brimar Industries, Inc.
4. Carlton Industries, LP.
5. Champion America.
6. Craftmark Pipe Markers.
7. emedco.
8. Kolbi Pipe Marker Co.
9. LEM Products Inc.
10. Marking Sevices Inc.
11. Seton Identification Products.

B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction according to ASME A13.1.

C. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.

D. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

E. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
2. Lettering Size: Size letters according to ASME A13.1 for piping.

## 2.4 DUCT LABELS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Brady Corporation.
2. Brimar Industries, Inc.
3. Carlton Industries, LP.
4. Champion America.
5. Craftmark Pipe Markers.
6. emedco.
7. Kolbi Pipe Marker Co.
8. LEM Products Inc.
9. Marking Sevices Inc.
10. Seton Identification Products.

B. Material: Pre-printed, plastic labels for self adhesive installation.

C. Maximum Temperature: Able to withstand temperatures up to 160 deg F (71 deg C).

D. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm). Size letters according to ASME A13.1.

E. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

F. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings; also include duct size and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions or as separate unit on each duct label to indicate flow direction.

## 2.5 VALVE TAGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Advanced Graphic Engraving.
2. Brady Corporation.
3. Seton Identification Products.

B. Metal Tags: Brass with stamped letters; tag size minimum 1-1/2 inch diameter with smooth edges.

C. Valve Tag Chart: Type written letter size list in anodized aluminum frame.

# PART 3 - EXECUTION

## 3.1 PREPARATION

A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

## 3.2 EQUIPMENT LABEL INSTALLATION

A. Install or permanently fasten labels on each major item of mechanical equipment.

B. Locate equipment labels where accessible and visible.

## 3.3 PIPE LABEL INSTALLATION

A. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as plenums; and exterior exposed locations as follows:

1. Near each valve and control device.
2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.

3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
4. At access doors, and similar access points that permit view of concealed piping.
5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet (15 m) along each run. Reduce intervals to 25 feet (7.6 m) in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

B. Pipe Label Color Schedule:

1. Refrigerant Piping: White letters on a safety-purple background.
2. Condenser-Water Piping: White letters on green background.

## 3.4 DUCT LABEL INSTALLATION

A. Install self-adhesive duct labels with permanent adhesive on air ducts in the following color codes:

1. Blue: For supply and outside air ducts.
2. Green: For exhaust, relief, return, and mixed-air ducts.

B. Locate labels near points where ducts enter into and exit from concealed spaces and at maximum intervals of 50 feet (15 m) in each space where ducts are exposed or concealed by removable ceiling system.

## 3.5 VALVE TAG INSTALLATION

A. Install tags with corrosion resistant chain.

END OF SECTION

# SECTION 23 05 93

# TESTING, ADJUSTING, AND BALANCING FOR HVAC

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School. Balancing of hydronic systems is specific to the condenser water system at Selbyville Middle School.

B. Section Includes:

1. Balancing Air Systems:

   a. Constant-volume air systems.

2. Balancing Hydronic Systems:

   a. Constant-flow hydronic systems.

### 1.2 DEFINITIONS

A. AABC: Associated Air Balance Council.

B. NEBB: National Environmental Balancing Bureau.

C. TAB: Testing, adjusting, and balancing.

D. TABB: Testing, Adjusting, and Balancing Bureau.

E. TAB Specialist: An entity engaged to perform TAB Work.

### 1.3 INFORMATIONAL SUBMITTALS

A. Strategies and Procedures Plan: Within 30 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.

B. Certified TAB reports.

### 1.4 QUALITY ASSURANCE

A. TAB Contractor Qualifications: Engage a TAB entity certified by AABC.

1. TAB Field Supervisor: Employee of the TAB contractor and certified by AABC.
2. TAB Technician: Employee of the TAB contractor and who is certified by AABC as a TAB technician.

B. Certify TAB field data reports and perform the following:

1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
2. Certify that the TAB team complied with the approved TAB plan and the procedures specified and referenced in this Specification.

C. TAB Report Forms: Use standard TAB contractor's forms approved by Engineer.

D. Instrumentation Type, Quantity, Accuracy, and Calibration: As described in ASHRAE 111, Section 5, "Instrumentation."

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.

B. Examine systems for installed balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, and manual volume dampers. Verify that locations of these balancing devices are accessible.

C. Examine the approved submittals for HVAC systems and equipment.

D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.

E. Examine equipment performance data including fan curves.

1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.

F. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.

G. Examine test reports specified in individual system and equipment Sections.

H. Examine HVAC equipment and filters and verify that bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.

I. Examine terminal units, and verify that they are accessible and their controls are connected and functioning.

J. Examine strainers. Verify that startup screens are replaced by permanent screens with indicated perforations.

K. Examine heat-transfer coils for correct piping connections and for clean and straight fins.

L. Examine system pumps to ensure absence of entrained air in the suction piping.

M. Examine operating safety interlocks and controls on HVAC equipment.

N. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

## 3.2 PREPARATION

A. Prepare a TAB plan that includes strategies and step-by-step procedures.

B. Complete system-readiness checks and prepare reports. Verify the following:

1. Permanent electrical-power wiring is complete.
2. Hydronic systems are filled, clean, and free of air.
3. Automatic temperature-control systems are operational.
4. Equipment and duct access doors are securely closed.
5. Balance, smoke, and fire dampers are open.
6. Isolating and balancing valves are open and control valves are operational.
7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
8. Windows and doors can be closed so indicated conditions for system operations can be met.

## 3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance," ASHRAE 111, SMACNA's "HVAC Systems - Testing, Adjusting, and Balancing", and in this Section.

B. Cut insulation, ducts, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.

1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," and Section 230719 "HVAC Piping Insulation."

C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.

D. Take and report testing and balancing measurements in inch-pound (IP) units.

## 3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.

B. Prepare schematic diagrams of systems' "as-built" duct layouts.

C. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.

D. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.

E. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.

F. Verify that motor starters are equipped with properly sized thermal protection.

G. Check dampers for proper position to achieve desired airflow path.

H. Check for airflow blockages.

I. Check condensate drains for proper connections and functioning.

J. Check for proper sealing of air-handling-unit components.

K. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

## 3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.

1. Measure total airflow.

    a. Where sufficient space in ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow.

2. Measure fan static pressures as follows to determine actual static pressure:

    a. Measure outlet static pressure as far downstream from the fan as practical and upstream from restrictions in ducts such as elbows and transitions.
    b. Measure static pressure directly at the fan outlet or through the flexible connection.
    c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from the flexible connection, and downstream from duct restrictions.
    d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.

3. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.

    a. Report the cleanliness status of filters and the time static pressures are measured.

4. Measure static pressures entering and leaving other devices, such as heat-recovery equipment, under final balanced conditions.

5. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
6. Obtain approval from Engineer for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
7. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.

B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.

1. Measure airflow of submain and branch ducts.

a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.

2. Measure static pressure at a point downstream from the balancing damper, and adjust volume dampers until the proper static pressure is achieved.
3. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.

C. Measure air outlets and inlets without making adjustments.

1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.

D. Adjust air outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using branch volume dampers rather than extractors and the dampers at air terminals.

1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
2. Adjust patterns of adjustable outlets for proper distribution without drafts.

## 3.6 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

A. Prepare test reports with pertinent design data, and number in sequence starting at pump to end of system. Check the sum of branch-circuit flows against the approved pump flow rate. Correct variations that exceed plus or minus 5 percent.

B. Prepare schematic diagrams of systems' "as-built" piping layouts.

C. Prepare hydronic systems for testing and balancing according to the following, in addition to the general preparation procedures specified above:

1. Open all manual valves for maximum flow.
2. Check makeup water-station pressure gage for adequate pressure for highest vent.
3. Check flow-control valves for specified sequence of operation, and set at indicated flow.

4. Set differential-pressure control valves at the specified differential pressure. Do not set at fully closed position when pump is positive-displacement type unless several terminal valves are kept open.
5. Check pump-motor load. If motor is overloaded, throttle main flow-balancing device so motor nameplate rating is not exceeded.
6. Check air vents for a forceful liquid flow exiting from vents when manually operated.

3.7 PROCEDURES FOR CONSTANT-FLOW HYDRONIC SYSTEMS

A. Measure water flow at pumps. Use the following procedures except for positive-displacement pumps:

1. Verify impeller size by operating the pump with the discharge valve closed. Read pressure differential across the pump. Convert pressure to head and correct for differences in gage heights. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.

a. If impeller sizes must be adjusted to achieve pump performance, obtain approval from Engineer and comply with requirements in Section 232123 "Hydronic Pumps."

2. Check system resistance. With all valves open, read pressure differential across the pump and mark pump manufacturer's head-capacity curve. Adjust pump discharge valve until indicated water flow is achieved.

a. Monitor motor performance during procedures and do not operate motors in overload conditions.

3. Verify pump-motor brake horsepower. Calculate the intended brake horsepower for the system based on pump manufacturer's performance data. Compare calculated brake horsepower with nameplate data on the pump motor. Report conditions where actual amperage exceeds motor nameplate amperage.
4. Report flow rates that are not within plus or minus 10 percent of design.

B. Measure flow at all automatic flow control valves to verify that valves are functioning as designed.

C. Measure flow at all pressure-independent characterized control valves, with valves in fully open position, to verify that valves are functioning as designed.

D. Set calibrated balancing valves, if installed, at calculated presettings.

E. Measure flow at all stations and adjust, where necessary, to obtain first balance.

1. System components that have Cv rating or an accurately cataloged flow-pressure-drop relationship may be used as a flow-indicating device.

F. Measure flow at main balancing station and set main balancing device to achieve flow that is 5 percent greater than indicated flow.

G. Adjust balancing stations to within specified tolerances of indicated flow rate as follows:

1. Determine the balancing station with the highest percentage over indicated flow.
2. Adjust each station in turn, beginning with the station with the highest percentage over indicated flow and proceeding to the station with the lowest percentage over indicated flow.
3. Record settings and mark balancing devices.

H. Measure pump flow rate and make final measurements of pump amperage, voltage, rpm, pump heads, and systems' pressures and temperatures including outdoor-air temperature.

I. Measure the differential-pressure-control-valve settings existing at the conclusion of balancing.

J. Check settings and operation of each safety valve. Record settings.

## 3.8 PROCEDURES FOR MOTORS

A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:

1. Manufacturer's name, model number, and serial number.
2. Motor horsepower rating.
3. Motor rpm.
4. Efficiency rating.
5. Nameplate and measured voltage, each phase.
6. Nameplate and measured amperage, each phase.
7. Starter thermal-protection-element rating.

B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.

## 3.9 PROCEDURES FOR VARIABLE REFRIGERANT CONDENSING UNITS

A. Measure and record the following data with each condensing unit operating at design conditions:

1. Condenser refrigerant temperatures and pressures, using instruments furnished by chiller manufacturer.
2. Power factor if factory-installed instrumentation is furnished for measuring kilowatts.
3. Kilowatt input if factory-installed instrumentation is furnished for measuring kilowatts.
4. Capacity: Calculate in tons of cooling.
5. Verify condenser-fan rotation and record fan and motor data including number of fans and entering- and leaving-air temperatures.

## 3.10 TOLERANCES

A. Set HVAC system's air flow rates within the following tolerances:

1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 5 percent.
2. Air Outlets and Inlets: Plus or minus 10 percent.

3.11 REPORTING

A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.

B. Status Reports: Prepare monthly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system.

3.12 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
2. Include a list of instruments used for procedures, along with proof of calibration.

B. Final Report Contents: In addition to certified field-report data, include the following:

1. Fan curves.
2. Manufacturers' test data.
3. Field test reports prepared by system and equipment installers.
4. Other information relative to equipment performance; do not include Shop Drawings and product data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB contractor.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents including the following:

    a. Indicated versus final performance.
    b. Notable characteristics of systems.
    c. Description of system operation sequence if it varies from the Contract Documents.

12. Nomenclature sheets for each item of equipment.
13. Data for terminal units, including manufacturer's name, type, size, and fittings.
14. Notes to explain why certain final data in the body of reports vary from indicated values.
15. Test conditions for fans performance forms including the following:

    a. Settings for outdoor-, return-, and exhaust-air dampers.

b. Conditions of filters.
c. Cooling coil, wet- and dry-bulb conditions.
d. Fan drive settings including settings and percentage of maximum pitch diameter.
e. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of air distribution systems. Present each system with single-line diagram and include the following:

1. Quantities of outdoor, supply, return, and exhaust airflows.
2. Duct, outlet, and inlet sizes.
3. Terminal units.

3.13 ADDITIONAL TESTS

A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.

B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION

# SECTION 23 07 13

# DUCT INSULATION

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section includes insulating the following duct services:

1. Indoor, concealed supply and outdoor air.
2. Indoor, exposed supply and outdoor air.
3. Indoor, concealed return located in unconditioned space.
4. Indoor, exposed return located in unconditioned space.
5. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
6. Indoor, exposed exhaust between isolation damper and penetration of building exterior.

C. Related Sections:

1. Section 230719 "HVAC Piping Insulation."
2. Section 233113 "Metal Ducts" for duct liners.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

### 1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

### 1.4 QUALITY ASSURANCE

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," article for where insulating materials shall be applied.

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.

D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

F. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket or Type III with factory-applied FSP jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. CertainTeed Corporation.
b. Johns Manville; a Berkshire Hathaway company.
c. Knauf Insulation.
d. Owens Corning.

G. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied ASJ or with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. CertainTeed Corporation.
b. Johns Manville; a Berkshire Hathaway company.
c. Knauf Insulation.
d. Owens Corning.

2.2 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Foster Brand; H. B. Fuller Construction Products.

2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Eagle Bridges - Marathon Industries.
c. Foster Brand; H. B. Fuller Construction Products.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## 2.3 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Foster Brand; H. B. Fuller Construction Products.

2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm (0.009 metric perm) at 43-mil (1.09-mm) dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
5. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Eagle Bridges - Marathon Industries.
c. Foster Brand; H. B. Fuller Construction Products.

2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms (1.2 metric perms) at 0.0625-inch (1.6-mm) dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
4. Solids Content: 60 percent by volume and 66 percent by weight.
5. Color: White.

2.4 SEALANTS

A. FSK Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Childers Brand; H. B. Fuller Construction Products.
   b. Foster Brand; H. B. Fuller Construction Products.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
5. Color: Aluminum.
6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Childers Brand; H. B. Fuller Construction Products.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.5 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.
5. Vinyl Jacket: White vinyl with a permeance of 1.3 perms (0.86 metric perm) when tested according to ASTM E 96/E 96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.6 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Width: 3 inches (75 mm).

2. Thickness: 11.5 mils (0.29 mm).
3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Width: 3 inches (75 mm).
2. Thickness: 6.5 mils (0.16 mm).
3. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Width: 2 inches (50 mm).
2. Thickness: 3.7 mils (0.093 mm).
3. Adhesion: 100 ounces force/inch (1.1 N/mm) in width.
4. Elongation: 5 percent.
5. Tensile Strength: 34 lbf/inch (6.2 N/mm) in width.

## 2.7 SECUREMENTS

A. Insulation Pins and Hangers:

1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:

   a. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch (0.76 mm) thick by 2 inches (50 mm) square.
   b. Spindle: Copper or zinc-coated, low-carbon steel, fully annealed, 0.106-inch (2.6-mm) diameter shank, length to suit depth of insulation indicated.
   c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.

2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch (0.41-mm) thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches (38 mm) in diameter.

   a. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch (19-mm) wide, stainless steel or Monel.

C. Wire: 0.062-inch (1.6-mm) soft-annealed, galvanized steel.

PART 3 - EXECUTION

3.1 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.

B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Keep insulation materials dry during application and finishing.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.

J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.
2. Cover circumferential joints with 3-inch (75-mm) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches (100 mm) o.c.

a. For below ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.

L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

## 3.3 PENETRATIONS

A. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

B. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches (50 mm).

1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

## 3.4 INSTALLATION OF MINERAL-FIBER INSULATION

A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:

    a. On duct sides with dimensions 18 inches (450 mm) and smaller, place pins along longitudinal centerline of duct. Space 3 inches (75 mm) maximum from insulation end joints, and 16 inches (400 mm) o.c.
    b. On duct sides with dimensions larger than 18 inches (450 mm), place pins 16 inches (400 mm) o.c. each way, and 3 inches (75 mm) maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
    c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
    d. Do not overcompress insulation during installation.
    e. Impale insulation over pins and attach speed washers.
    f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.

4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches (50 mm) from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch (13-mm) outward-clinching staples, 1 inch (25 mm) o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
b. Install vapor stops for ductwork and plenums operating below 50 deg F (10 deg C) at 18-foot (5.5-m) intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches (75 mm).

5. Overlap unfaced blankets a minimum of 2 inches (50 mm) on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches (450 mm) o.c.
6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-(150-mm-) wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches (150 mm) o.c.

B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:

a. On duct sides with dimensions 18 inches (450 mm) and smaller, place pins along longitudinal centerline of duct. Space 3 inches (75 mm) maximum from insulation end joints, and 16 inches (400 mm) o.c.
b. On duct sides with dimensions larger than 18 inches (450 mm), space pins 16 inches (400 mm) o.c. each way, and 3 inches (75 mm) maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
d. Do not overcompress insulation during installation.
e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.

4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches (50 mm) from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch (13-mm) outward-clinching staples, 1 inch (25 mm) o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
b. Install vapor stops for ductwork and plenums operating below 50 deg F (10 deg C) at 18-foot (5.5-m) intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches (75 mm).

5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-(150-mm-) wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches (150 mm) o.c.

## 3.5 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Inspect ductwork, randomly selected by Architect, by removing insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.

C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

## 3.6 DUCT INSULATION SCHEDULE, GENERAL

A. Plenums and Ducts Requiring Insulation:

1. Indoor, concealed supply and outdoor air.
2. Indoor, exposed supply and outdoor air.
3. Indoor, concealed return located in unconditioned space.
4. Indoor, exposed return located in unconditioned space.
5. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
6. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
7. Flexible duct connectors shall have blanket type insulation.

B. Items Not Insulated:

1. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
2. Factory-insulated flexible ducts.
3. Factory-insulated plenums and casings.
4. Vibration-control devices.
5. Factory-insulated access panels and doors.

## 3.7 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Concealed, Supply-Air Duct and Plenum Insulation: Mineral-fiber blanket, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu. m) nominal density.

B. Concealed, Return-Air Duct and Plenum Insulation: Mineral-fiber blanket, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu. m) nominal density.

C. Concealed, Outdoor-Air Duct and Plenum Insulation: Mineral-fiber blanket, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu. m) nominal density.

D. Concealed, Exhaust-Air Duct and Plenum Insulation: Mineral-fiber blanket, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu. m) nominal density.

E. Exposed, Supply-Air Duct and Plenum Insulation: Mineral-fiber board, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu. m) nominal density.

F. Exposed, Return-Air Duct and Plenum Insulation: Mineral-fiber board, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu. m) nominal density.

G. Exposed, Outdoor-Air Duct and Plenum Insulation: Mineral-fiber board, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu. m) nominal density.

H. Exposed, Exhaust-Air Duct and Plenum Insulation: Mineral-fiber board, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu. m) nominal density.

I. Flexible Duct Connector Insualtion: Mineral-fiber blanket, 2 inches (50 mm) thick and 1.5-lb/cu. ft. (24-kg/cu.m) nominal density.

3.8 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Ducts and Plenums, Concealed:

1. None.

B. Ducts and Plenums, Exposed:

1. None.

END OF SECTION

# SECTION 23 07 19

# HVAC PIPING INSULATION

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School. Refrigerant suction and hot-gas piping is specific to Phillip C. Showell Elementary School and condenser-water piping is specific to Selbyville Middle School.

B. Section includes insulating the following HVAC piping systems:

1. Condensate drain piping.
2. Refrigerant suction and hot-gas piping.
3. Condenser-water piping.

C. Related Sections:

1. Section 230713 "Duct Insulation."

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

### 1.3 QUALITY ASSURANCE

A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

## PART 2 - PRODUCTS

### 2.1 INSULATION MATERIALS

A. Products shall not contain asbestos, lead, mercury, or mercury compounds.

B. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

C. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Pittsburgh Corning Corporation.

2. Block Insulation: ASTM C 552, Type I.
3. Special-Shaped Insulation: ASTM C 552, Type III.
4. Board Insulation: ASTM C 552, Type IV.
5. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
6. Preformed Pipe Insulation with Factory-Applied ASJ: Comply with ASTM C 552, Type II, Class 2.
7. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.

D. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Aeroflex USA, Inc.
    b. Armacell LLC.
    c. K-Flex USA.

E. Mineral-Fiber, Preformed Pipe Insulation:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Johns Manville; a Berkshire Hathaway company.
    b. Knauf Insulation.
    c. Manson Insulation Inc.
    d. Owens Corning.

2. Type I, 850 deg F (454 deg C) Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

F. Mineral-Fiber, Pipe Insulation Wicking System: Preformed pipe insulation complying with ASTM C 547, Type I, Grade A, with absorbent cloth factory-applied to the entire inside surface of preformed pipe insulation and extended through the longitudinal joint to outside surface of insulation under insulation jacket. Factory apply a white, polymer, vapor-retarder jacket with self-sealing adhesive tape seam and evaporation holes running continuously along the longitudinal seam, exposing the absorbent cloth.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Knauf Insulation.
    b. Owens Corning.

G. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Armacell LLC.
b. Nomaco Insulation.

2.2 INSULATING CEMENTS

A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Ramco Insulation, Inc.

2.3 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F (minus 73 to plus 93 deg C).

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Foster Brand; H. B. Fuller Construction Products.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Aeroflex USA, Inc.
b. Armacell LLC.
c. Foster Brand; H. B. Fuller Construction Products.
d. K-Flex USA.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Eagle Bridges - Marathon Industries.
c. Foster Brand; H. B. Fuller Construction Products.
d. Mon-Eco Industries, Inc.

2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

E. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Childers Brand; H. B. Fuller Construction Products.
   b. Eagle Bridges - Marathon Industries.
   c. Foster Brand; H. B. Fuller Construction Products.
   d. Mon-Eco Industries, Inc.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

F. PVC Jacket Adhesive: Compatible with PVC jacket.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Dow Corning Corporation.
   b. Johns Manville; a Berkshire Hathaway company.
   c. P.I.C. Plastics, Inc.
   d. Speedline Corporation.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## 2.4 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Foster Brand; H. B. Fuller Construction Products.
   b. Vimasco Corporation.

2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm (0.009 metric perm) at 43-mil (1.09-mm) dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
5. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Eagle Bridges - Marathon Industries.
c. Foster Brand; H. B. Fuller Construction Products.
d. Mon-Eco Industries, Inc.
e. Vimasco Corporation.

2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms (1.2 metric perms) at 0.0625-inch (1.6-mm) dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
4. Solids Content: 60 percent by volume and 66 percent by weight.
5. Color: White.

## 2.5 SEALANTS

A. Joint Sealants:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Eagle Bridges - Marathon Industries.
c. Foster Brand; H. B. Fuller Construction Products.
d. Mon-Eco Industries, Inc.
e. Pittsburgh Corning Corporation.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Permanently flexible, elastomeric sealant.
4. Service Temperature Range: Minus 100 to plus 300 deg F (Minus 73 to plus 149 deg C).
5. Color: White or gray.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. FSK and Metal Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. Eagle Bridges - Marathon Industries.
c. Foster Brand; H. B. Fuller Construction Products.
d. Mon-Eco Industries, Inc.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
5. Color: Aluminum.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. ASJ Flashing Sealants, and PVC Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Childers Brand; H. B. Fuller Construction Products.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## 2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

## 2.7 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Johns Manville; a Berkshire Hathaway company.
b. P.I.C. Plastics, Inc.
c. Proto Corporation.
d. Speedline Corporation.

2. Adhesive: As recommended by jacket material manufacturer.
3. Color: White.
4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.

a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

C. Aluminum Jacket: Comply with ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005, Temper H-14.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Childers Brand; H. B. Fuller Construction Products.
b. ITW Insulation Systems; Illinois Tool Works, Inc.
c. RPR Products, Inc.

2. Sheet and roll stock ready for shop or field sizing.
3. Finish and thickness are indicated in field-applied jacket schedules.
4. Moisture Barrier for Outdoor Applications: 3-mil (0.075-mm) thick, heat-bonded polyethylene and kraft paper.
5. Factory-Fabricated Fitting Covers:

    a. Same material, finish, and thickness as jacket.
    b. Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
    c. Tee covers.
    d. Flange and union covers.
    e. End caps.
    f. Beveled collars.
    g. Valve covers.
    h. Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

## 2.8 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Avery Dennison Corporation, Specialty Tapes Division.
    b. Compac Corporation.
    c. Ideal Tape Co., Inc,; an American Biltrite company.
    d. Venture Tape.

2. Width: 3 inches (75 mm).
3. Thickness: 11.5 mils (0.29 mm).
4. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Avery Dennison Corporation, Specialty Tapes Division.
    b. Compac Corporation.
    c. Ideal Tape Co., Inc,; an American Biltrite company.
    d. Venture Tape.

2. Width: 3 inches (75 mm).
3. Thickness: 6.5 mils (0.16 mm).
4. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Compac Corporation.
   b. Ideal Tape Co., Inc,; an American Biltrite company.
   c. Venture Tape.

2. Width: 2 inches (50 mm).
3. Thickness: 6 mils (0.15 mm).
4. Adhesion: 64 ounces force/inch (0.7 N/mm) in width.
5. Elongation: 500 percent.
6. Tensile Strength: 18 lbf/inch (3.3 N/mm) in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Avery Dennison Corporation, Specialty Tapes Division.
   b. Compac Corporation.
   c. Ideal Tape Co., Inc,; an American Biltrite company.
   d. Venture Tape.

2. Width: 2 inches (50 mm).
3. Thickness: 3.7 mils (0.093 mm).
4. Adhesion: 100 ounces force/inch (1.1 N/mm) in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch (6.2 N/mm) in width.

## 2.9 SECUREMENTS

A. Aluminum Bands: ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch (0.51 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. ITW Insulation Systems; Illinois Tool Works, Inc.
   b. RPR Products, Inc.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- (19-mm-) wide, stainless steel or Monel.

C. Wire: 0.080-inch (2.0-mm) nickel-copper alloy.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. C & F Wire.

PART 3 - `EXECUTION

3.1 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

G. Keep insulation materials dry during application and finishing.

H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

I. Install insulation with least number of joints practical.

J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

L. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.
2. Cover circumferential joints with 3-inch- (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.

3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches (50 mm) o.c.

    a. For below-ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

P. For above-ambient services, do not install insulation to the following:

1. Vibration-control devices.
2. Testing agency labels and stamps.
3. Nameplates and data plates.
4. Cleanouts.

## 3.3 PENETRATIONS

A. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches (50 mm).
4. Seal jacket to wall flashing with flashing sealant.

B. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

C. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.

1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

## 3.4 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

D. Install removable insulation covers at locations indicated. Installation shall conform to the following:

1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches (50 mm) over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish

cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.

5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

## 3.5 INSTALLATION OF CELLULAR-GLASS INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward-clinched staples at 6 inches (150 mm) o.c.
4. For insulation with factory-applied jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch (25 mm), and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

## 3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.

2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

## 3.7 INSTALLATION OF MINERAL-FIBER PREFORMED PIPE INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches (150 mm) o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch (25 mm), and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

## 3.8 INSTALLATION OF POLYOLEFIN INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of polyolefin pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

## 3.9 FIELD-APPLIED JACKET INSTALLATION

A. Where PVC jackets are indicated, install with 1-inch (25-mm) overlap at longitudinal seams and end joints; for horizontal applications. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

B. Where metal jackets are indicated, install with 2-inch (50-mm) overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches (300 mm) o.c. and at end joints.

3.10 FINISHES

A. Pipe Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below.

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.

a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.

C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

D. Do not field paint aluminum jackets.

3.11 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings or valves, three locations of welded fittings, two locations of strainers, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.12 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

3.13 INDOOR PIPING INSULATION SCHEDULE

A. Condensate Drain Piping: Insulation shall be one of the following:

1. Cellular Glass: 1-1/2 inches (38 mm) thick.
2. Mineral-Fiber, Pipe Insulation Wicking System: 1-1/2 inches (38 mm) thick.

B. Refrigerant Suction and Hot-Gas Piping: Flexible elastomeric, Mineral-fiber, preformed pipe insulation or Polyolefin, 1 inch (25 mm) thick.

C. Refrigerant Suction and Hot-Gas Flexible Tubing: Flexible elastomeric or Polyolefin, 1 inch (25 mm) thick.

D. Condenser-Water Supply and Return:

1. Cellular Glass: 1-1/2 inches (38 mm) thick.
2. Mineral-Fiber, Pipe Insulation Wicking System: 1-1/2 inches (38 mm) thick.

3.14 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

A. Refrigerant Suction and Hot-Gas Piping: Insulation shall be one of the following:

1. Cellular Glass: 2 inches (50 mm) thick.
2. Flexible Elastomeric: 2 inches (50 mm) thick.
3. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches (50 mm) thick.
4. Polyolefin: 2 inches (50 mm) thick.

B. Refrigerant Suction and Hot-Gas Flexible Tubing: Insulation shall be one of the following:

1. Flexible Elastomeric: 2 inches (50 mm) thick.
2. Polyolefin: 2 inches (50 mm) thick.

3.15 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Piping, Concealed:

1. None.

D. Piping, Exposed:

1. PVC 30 mils (0.8 mm) thick.

3.16 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Piping, Concealed:

1. None.

D. Piping, Exposed:

1. Aluminum, Corrugated: 0.016 inch (0.41 mm) thick.

END OF SECTION

# SECTION 23 09 50

# BUILDING AUTOMATION SYSTEM (BAS) GENERAL

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School. Stand-alone BAS system requirements with BACnet compatibility for future system integration, is specific to Phillip C. Showell Elementary School. BAS system integration, with existing BAS, is specific to Selbyville Middle School.

### 1.2 SECTION INCLUDES

A. General Requirements.

B. Description of Work.

C. Quality Assurance.

D. System Architecture.

E. Demolition and Reuse of Existing Materials and Equipment.

F. Sequence of Work.

### 1.3 RELATED DOCUMENTS

A. Section 23 09 51 - Building Automation System (BAS) Basic Materials, Interface Devices, and Sensors

B. Section 23 09 53 - BAS Field Panels

C. Section 23 09 58 - Sequence of Operation

### 1.4 DESCRIPTION OF WORK

A. The building automation system (BAS) defined in this specification shall be capable of interfacing with the Delaware's State Network, and shall utilize the BACnet communication requirements as defined by ASHRAE/ANSI 135 (current version and addendum) for all communication.

B. Contractor shall furnish and install a building automation system (BAS). The new BAS shall utilize electronic sensing, microprocessor-based digital control, and electronic actuation of dampers to perform control sequences and functions specified. The BAS for this project will generally consist of monitoring and control of systems listed below. Reference also floor pans, flow diagrams, and sequences of operation.

C. The systems to be controlled under work of this section basically comprise the gas detection systems. The HVAC systems being controlled are the purge exhaust fans/systems at each of the facilities. This Section defines the manner and method by which these controls function.

## 1.5 APPLICATION OF OPEN PROTOCOLS

A. Subject to the detailed requirements provided throughout the specifications, the BAS and digital control and communications components installed, as work of this contract shall be an integrated distributed processing system utilizing BACnet. System components shall communicate using native BACnet in accordance with ASHRAE Standard 135 and current addenda and annexes, including all workstations, all building controllers, and all application specific controllers. Gateways to other communication protocols are not acceptable.

## 1.6 QUALITY ASSURANCE

A. Product Line Demonstrated History: The product line being proposed for the project must have an installed history of demonstrated satisfactory operation for a length of 2 years since date of final completion in at least 10 installations of comparative size and complexity. Submittals shall document this requirement with references.

B. Installer's Qualifications: Firms specializing and experienced in control system installations for not less than 5 years. Firms with experience in BAS installation projects with point counts equal to this project and systems of the same character as this project. If installer is a Value Added Reseller (VAR) of a manufacturer's product, installer must demonstrate at least three years prior experience with that manufacturer's products. Experience starts with awarded Final Completion of previous projects. Submittals must document this experience with references.

C. Installer's Experience with Proposed Product Line: Firms shall have specialized in and be experienced with the installation of the proposed product line for not less than one year from date of final completion on at least 3 projects of similar size and complexity. Submittals shall document this experience with references.

D. Installer's Field Coordinator and Sequence Programmer Qualifications: Individual(s) shall specialize in and be experienced with control system installation for not less than 5 years. Proposed field coordinator shall have experience with the installation of the proposed product line for not less than 2 projects of similar size and complexity. Installer shall submit the names of the proposed individual and at least one alternate for each duty. Submittals shall document this experience with references. The proposed individuals must show proof of the following training:

1. Product Line Training: Individuals overseeing the installation and configuration of the proposed product line must provide evidence of the most advanced training offered by the Manufacturer on that product line for installation and configuration.
2. Programming Training: Individuals involved with programming the site-specific sequences shall provide evidence of the most advanced programming training offered by the vendor of the programming application offered by the Manufacturer.

E. Installer's Service Qualifications: The installer must be experienced in control system operation, maintenance and service. Installer must document a minimum 5 year history of servicing installations of similar size and complexity. Installer must also document at least a one year history of servicing the proposed product line.

F. Installer's Response Time and Proximity

1. Installer must maintain a fully capable service facility within a 45 mile radius of the project site. Service facility shall manage the emergency service dispatches and maintain the inventory of spare parts.
2. Emergency response times are listed below in this section. Installer must demonstrate the ability to meet the response times.

## 1.7 CODES AND STANDARDS

A. American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE).

1. ASHRAE 135: BACnet - A Data Communication Protocol for Building Automation and Control Networks. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. current edition including all related addenda shall apply.

B. Electronics Industries Alliance

1. EIA-709.1-A-99: Control Network Protocol Specification
2. EIA-709.3-99: Free-Topology Twisted-Pair Channel Specification
3. EIA-232: Interface between Data Terminal Equipment and Data Circuit-Terminating Equipment Employing Serial Binary Data Interchange.
4. EIA-458: Standard Optical Fiber Material Classes and Preferred Sizes.
5. EIA-485: Standard for Electrical Characteristics of Generator and Receivers for use in Balanced Digital Multipoint Systems.
6. EIA-472: General and Sectional Specifications for Fiber Optic Cable.
7. EIA-475: Generic and Sectional Specifications for Fiber Optic Connectors and all Sectional Specifications.

C. Underwriters Laboratories

1. UL 916: Energy Management Systems.

D. NEMA Compliance

1. NEMA 250: Enclosure for Electrical Equipment
2. NEMA ICS 1: General Standards for Industrial Controls.

E. NFPA Compliance

1. NFPA 90A "Standard for the Installation of Air Conditioning and Ventilating Systems" where applicable to controls and control sequences.
2. NFPA 70 National Electrical Code (NEC).

F. Institute of Electrical and Electronics Engineers (IEEE)
1. IEEE 142: Recommended Practice for Grounding of Industrial and Commercial Power Systems.
2. IEEE 802.3: CSMA/CD (Ethernet - Based) LAN
3. IEEE 802.4: Token Bus Working Group (ARCNET - Based) LAN

## 1.8 DEFINITIONS

A. Application Specific Controller (ASC): A device with limited resources. It may support a level of programming and may also be intended for application-specific applications.

B. BACnet/BACnet Standard: BACnet communication requirements as defined by ASHRAE/ANSI 135 (Current edition and addendum).

C. BACnet Interoperability Building Blocks (BIBB): A BIBB defines a small portion of BACnet functionality that is needed to perform a particular task. BIBBS are combined to build the BACnet functional requirements for a device in a specification.

D. Binding: In the general sense, binding refers to the associations or mappings of the sources network variable and their intended opr required destinations.

E. Building Automation System (BAS): The entire integrated management and control system.

F. Change of Value (COV): An event that occurs when a measured or calculated analog value changes by a predefined amount (ASHRAE/ANSI 135 (current version and addendum)).

G. Controller or Control Unit (CU): Intelligent stand-alone control device. Controller is a generic reference and shall include ASCs.

H. Direct Digital Control (DDC): Microprocessor-based control including Analog/Digital conversion and program logic.

I. Gateway (GTWY): A device, which contains two or more dissimilar networks/protocols, permitting information exchange between them.

J. LAN Interface Device (LANID): Device or function used to facilitate communication and sharing of data throughout the BAS.

K. Local Area Network (LAN): General term for a network segment within the architecture. Various types and functions of LANs are defined herein.

L. Point-to-Point (PTP): Serial communication as defined in the BACnet standard.

M. Protocol Implementation Conformance Statement (PICS): A written document, created by the manufacturer of a device, which identifies the particular options specified by BACnet that are implemented in the device (ASHRAE/ANSI 135 (current version and addendum)).

N. Router: A device that connects two or more networks at the network layer.

O. Extensible Markup Language (XML): A specification developed by the World Wide Web Consortium. XML is a pared-down version of SGML, designed especially for Web documents. It is a set of rules for encoding documents in machine-readable form that allows designers to create their own customized tags, enabling the definition, transmission, validation, and interpretation of data between applications and between organizations.

## 1.9 FUNCTIONAL INTENT

A. Throughout Sections 23 09 50 through 23 09 53, the Sequences of Operation detailed requirements are specified, some of which indicate a means, method or configuration acceptable to meet that requirement. Contractor may submit products that utilize alternate means, methods, and configurations that meet the functional intent. However these will only be allowed with prior approval.

1.10 SUBMITTALS

A. Submit under provisions of Section 01 33 00.

B. Electronic Submittals: While all requirements for hard copy submittal apply, control submittals and O&M information shall also be provided in electronic format as follows.
   1. Drawings and Diagrams: Shop drawings shall be provided on electronic media as an AutoCAD (current version) and/or Adobe Portable Document Format file. All 'X reference' and font files must be provided with AutoCAD files.
   2. Other Submittals: All other submittals shall be provided in Adobe Portable Document Format (PDF).

C. Qualifications: Manufacturer, Installer, and Key personnel qualifications as indicated for the appropriate item above.

D. Product Data: Submit manufacturer's technical product data for each control device, panel, and accessory furnished, indicating dimensions, capacities, performance and electrical characteristics, and material finishes. Also include installation and start-up instructions.

E. Shop Drawings: Submit shop drawings for each control system, including a complete drawing for each system, device, etc. with all point descriptors, addresses and point names indicated. Each shop drawing shall contain the following information:

   1. System Architecture and System Layout:

      a. One-line diagram indicating schematic locations of all control units, LAN interface devices, gateways, etc. Indicate network number, device ID, instance number, MAC address, drawing reference number, and controller type for each control unit. Indicate media, protocol, baud rate, and type of each LAN. Indicate media, protocol, baud rate, and type of each LAN. All optical isolators, repeaters, end-of-line resistors, junctions, ground locations etc. shall be located on the diagram.
      b. Provide electronic floor plans locating all control units, LAN interface devices, gateways, etc. Include all network communication wiring routing, power wiring, power originating sources, and low voltage power wiring. Indicate network number, device ID, instance number, MAC address, drawing reference number, and controller type for each control unit. Indicate media, protocol, baud rate, and type of each LAN. All optical isolators, repeaters, end-of-line resistors, junctions, ground locations etc. shall be located on the floor plans. Wiring routing as-built conditions shall be maintained accurately throughout the construction period and the drawing shall be updated to accurately reflect accurate, actual installed conditions.
   2. Schematic flow diagram of each system showing fans, dampers, and control devices. Include written description of sequence of operation.
   3. All physical points on the schematic flow diagram shall be indicated with names, descriptors, and point addresses identified as listed in the point summary table.
   4. Label each control device with setting or adjustable range of control.
   5. Label each input and output with the appropriate range.
   6. Provide a Bill of Materials with each schematic. Indicate device identification to match schematic and actual field labeling, quantity, actual product ordering number, manufacturer, description, size, voltage range, pressure range, temperature range, etc. as applicable.
   7. With each schematic, provide actuator information including size, manufacturer, model number, etc. Indicate normal positions of dampers.
   8. Indicate all required electrical wiring. Electrical wiring diagrams shall include both ladder logic type diagram for motor starter, control, and safety circuits and detailed digital interface panel point termination diagrams with all wire numbers and terminal block numbers identified. Provide panel termination drawings. Ladder diagrams shall appear on system schematic. Clearly differentiate between portions of wiring, which are existing, factory-installed and portions to be field-installed.

9. Details of control panels, including controls, instruments, and labeling shown in plan or elevation indicating the installed locations.
10. Sheets shall be consecutively numbered.
11. Each sheet shall have a title indicating the type of information included and the HVAC system controlled.
12. Table of Contents listing sheet titles and sheet numbers.
13. Legend and list of abbreviations.

F. Open Protocol Information

1. BACnet Systems:

a. BACnet object description, object ID, and device ID, for each I/O point.
b. Documentation for any non-standard BACnet objects, properties, or enumerations used detailing their structure, data types, and any associated lists of enumerated values.
c. Submit PICS indicating the BACnet functionality and configuration of each controller.

G. Operation and Maintenance Materials:

1. One copy of the materials shall be delivered directly to the State facilities operation staff, in addition to the copies required by other Sections.
2. Submit maintenance instructions and spare parts lists for each type of control device, control unit, and accessory.
3. Submit BAS User's Guides (Operating Manuals) for each controller type.
4. Submit BAS advanced Programming Manuals for each controller type.
5. Include all submittals (product data, shop drawings, hardware manuals, software manuals, installation guides or manuals, maintenance instructions and spare parts lists) in maintenance manual; in accordance with requirements of Division 1.

H. Controls contractor shall provide the State with all product line technical manuals and technical bulletins, to include new and upgraded products, by the same distribution channel as to dealers or branches. This service will be provided for 5 years as part of the contract price, and will be offered to the State thereafter for the same price as to a dealer or branch.

I. Manufacturers Certificates: For all listed and/or labeled products, provide certificate of conformance.

J. Product Warranty Certificates: submit manufacturers product warranty certificates covering the hardware provided.

## 1.11 PROJECT RECORD DOCUMENTS

A. Record copies of product data and control shop drawings updated to reflect the final installed CONDITION.

B. Record copies of approved control logic programming and database on paper and on CD's. Accurately record actual setpoints and settings of controls, final sequence of operation, including changes to programs made after submission and approval of shop drawings and including changes to programs made during specified testing.

C. Record copies shall include individual floor plans with controller locations with all interconnecting wiring routing including space sensors, LAN wiring, power wiring, low voltage power wiring. Indicate device instance, MAC address and drawing reference number.

D. Maintain project record documents throughout the warranty period and submit final documents at the end of the warranty period.

1.12 SYSTEM ARCHITECTURE

A. The system provided shall incorporate hardware resources sufficient to meet the functional requirements of these Specifications. The Contractor shall include all items not specifically itemized in these Specifications that are necessary to implement, maintain, and operate the system in compliance with the functional intent of these Specifications.

B. The system shall be configured as a distributed processing network(s) capable of expansion as specified below.

C. The system architecture shall allow future integration with an Ethernet-based State Network, Building Automation System. The following indicates a functional description of the BAS structure.

1. State Network: Internet-based network connecting multiple facilities with a central data and application server, accessible via standard web-browser. This is an existing infrastructure and contractor is not required to configure any components of this network. The following describe items on the State Network (included for reference):

a. Local Supervisory LAN: The Local Supervisory LAN shall be an Ethernet-based, 100 Mbps LAN connecting Primary Control LANs and OWSs. The LAN serves as the inter-BC gateway and OWS-to-BC gateway and communications path. Contractor shall provide this as a dedicated LAN for the control system. LAN shall be IEEE 802.3 Ethernet over Fiber or Category 5 cable with switches and routers that support 100 Mbps throughput. Power-line carrier communication shall not be acceptable for communications. The physical media will be that installed for the IT infrastructure of the facility and as such network drops will be provided under that scope of work to facilitate work of this scope. This network will be 100 Mbps and therefore all network interface cards shall support that speed. The higher level layers of this network shall be BACnet as described below:

1) BACnet Supervisory LAN: Shall be BACnet/IP as defined in the BACnet standard, and shall share a common network number for the Ethernet backbone, as defined in the BACnet standard. Point/Object naming conventions are specified in 23 09 55 - Part III.

b. Controlling LAN: High-speed, peer-to-peer communicating LAN used to connect AACs, ASCs and Building Controllers (BCs) and communicate exclusively control information. Acceptable technologies include:

1) Ethernet (IEEE802.3).
2) ARCNET (IEEE802.4).
3) Communication to/from building controller (BC) and the control system server (CSS) shall utilize standard TCP/IP, BACnet/IP ports (80and/or 47808).

c. Secondary Controlling LAN: Network used to connect AACs, ASCs or SDs. These can be Master Slave/ Token Passing or polling, in addition to those allowed for Primary Controller LANs. Network speed vs. the number of controllers on the LAN shall be dictated by the response time and trending requirements.

D. Dynamic Data Access: Any data throughout any level of the network shall be available to and accessible by other devices and Controllers, whether directly connected or connected remotely.

E. Remote Data Access: The system shall support the following methods of remote access to the building data.

1. Browser-based access: A remote user using a standard browser shall be able to access all control system facilities and graphics with proper authentication. The State shall maintain continuous network connection. The following paradigms are acceptable for browser-based access:

a. Native Internet-based user interface (HTML, Java, XML, etc.) via a standard freely distributed web browser that does not require a Windows client software installation.

F. The ASCs shall monitor, control, and provide the field interface for all points specified. Each ASC shall be capable of performing all specified DDC functions, independent of other ASCs as more fully specified in Section 23 09 53 - BAS Field Panels.

1.13 WARRANTY MAINTENANCE

A. Contractor shall warrant all products and labor for a period of five (5) years after Substantial Completion.

B. The State reserves the right to make changes to the BAS during the warranty period. Such changes do not constitute a waiver of warranty. The Contractor shall warrant parts and installation work regardless of any such changes made by the State, unless the Contractor provides clear and convincing evidence that a specific problem is the result of such changes to the BAS.

C. At no cost to the State, during the warranty period, the Contractor shall provide maintenance services for software and hardware components as specified below:

1. Maintenance services shall be provided for all devices and hardware specified in sections 23 09 51 through 23 09 53. Service all equipment per the manufacturer's recommendations. All devices shall be calibrated within the last month of the warranty period.
2. Emergency Service: Any malfunction, failure, or defect in any hardware component or failure of any control programming that would result in property damage or loss of comfort control shall be corrected and repaired following notification by the State to the Contractor.

a. Response by telephone to any request for service shall be provided within two (2) hours of the State's initial telephone request for service.
b. In the event that the malfunction, failure, or defect is not corrected through the telephonic communication, at least one (1) hardware and software technician, trained in the system to be serviced, shall be dispatched to the State's site within eight (8) hours of the State's initial telephone request for such services, as specified.

3. Normal Service: Any malfunction, failure, or defect in any hardware component or failure of any control programming that would not result in property damage or loss of comfort control shall be corrected and repaired following telephonic notification by the State to the Contractor.

a. Response by telephone to any request for service shall be provided within eight (8) working hours (contractor specified 40 hour per week normal working period) of the State's initial telephone request for service.
b. In the event that the malfunction, failure, or defect is not corrected through the telephonic communication, at least one (1) hardware and software technician, trained in the system to be serviced, shall be dispatched to the State's site within three (3) working days of the State's initial telephone request for such services, as specified.

4. Telephonic Request for Service: Contractor shall specify a maximum of three telephone numbers for The State to call in the event of a need for service. At least one of the lines shall be attended at

any given time at all times. Alternatively, pagers can be used for technicians trained in system to be serviced. One of the three paged technicians shall respond to every call within 15 minutes.

5. Technical Support: Contractor shall provide technical support by telephone throughout the warranty period.
6. Preventive maintenance shall be provided throughout the warranty period in accordance with the hardware component manufacturer's requirements.

1.14 DELIVERY, STORAGE, AND HANDLING

A. Provide factory-shipping cartons for each piece of equipment and control device. Maintain cartons during shipping, storage and handling as required to prevent equipment damage, and to eliminate dirt and moisture from equipment. Store equipment and materials inside and protect from weather.

PART 2 - PRODUCTS

2.1 MANUFACTURERS (Pre-Approved by the State)

A. Automated Logic by Radius Systems.

B. BuildingLogix / Lynxspring / KMC Controls by Seiberlich Trane.

C. Johnson Controls by Modern Controls.

D. Substitutions: See Section 01 33 00 – Submittal Procedures.

2.2 MATERIALS AND EQUIPMENT

A. Materials shall be new, the best of their respective kinds without imperfections or blemishes and shall not be damaged in any way. Used equipment shall not used in any way for the permanent installation except where drawings or specs specifically allow existing materials to remain in place.

2.3 UNIFORMITY

A. To the extent practical, all equipment of the same type serving the same function shall be identical and from the same manufacturer.

PART 3 - EXECUTION

3.1 INSPECTION

A. Examine areas and conditions under which control systems are to be installed. Do not proceed with work until unsatisfactory conditions have been corrected in manner acceptable to Installer.

3.2 INSTALLATION OF CONTROL SYSTEMS

A. General: Install systems and materials in accordance with manufacturer's instructions, roughing-in drawings and details shown on drawings.

3.3 SURGE PROTECTION

A. The Contractor shall furnish and install any power supply surge protection, filters, etc. as necessary for proper operation and protection of all BCs, AAC/ASCS operator interfaces, printers, routers, gateways and other hardware and interface devices. All equipment shall be capable of handling voltage variations 10% above or below measured nominal value, with no effect on hardware, software, communications, and data storage.

3.4 DEMOLITION AND REUSE OF EXISTING MATERIALS AND EQUIPMENT

A. Contractor shall assume that existing equipment that specifically is indicated to be reused is in good condition and is operable. Contractor, during the course of work, shall inspect these devices and determine if any devices are in need of replacement or repair. Contractor shall prepare an itemized list of suggested repairs/replacement. This repair/replacement will be at the discretion of the State and will be accomplished by expanding this contract.

B. Existing wire, conduit, and control panel cabinets may be reused at the State Project Engineer's discretion, but only if such materials or equipment comply with the applicable specification for new materials and equipment. Such materials shall not be reused if visibly damaged or otherwise unsuitable for the intended service.

C. Where such materials are reused, the contractor's shop drawings shall reflect the existing wiring designation. If existing labeling is illegible or otherwise does not comply with the applicable specification for labeling, wiring runs shall be relabeled in accordance with the requirements specified elsewhere.

D. Existing dampers and their operators may be reused only when preapproved by the State. Contractor shall lubricate all damper linkages of dampers being controlled under this project.

E. Other materials and equipment not specifically mentioned herein may be reused only if specifically allowed by indications on the drawings.

F. For HVAC systems which are indicated to receive a new control strategy, all existing materials and equipment associated with the existing controls shall be removed unless otherwise specified or indicated to remain, or unless reused in accordance with the above requirements, except for the following: 1) conduit and electrical boxes (but not wiring within conduit) may remain in place if not reused (leave a pull line). Existing materials and equipment to be removed shall be removed subject to the requirements in paragraph “Sequence of Work”. For HVAC systems, which are not to receive new controls, the existing control system shall remain fully functional.

3.5 SEQUENCE OF WORK For Existing Systems Conversion

A. General: All work shall be performed in accordance with the following sequence in order to minimize the duration of equipment outages. The following descriptions are intended to indicate the sequence in which the work shall be performed, not to define fully the scope of the work.

B. Work which requires shutting down a pump motor, fan motor, or chiller shall be considered a utility shutdown and shall be subject to the restrictions specified in Division 0.1.

C. The following sequence applies to an individually controlled HVAC subsystem, such as an air handling unit. Only one such system shall be placed under manual control (as described below) at any given time.

1. Install controllers adjacent to (or within) existing control panel. Programming shall be complete (except for loading and debugging) prior to installation. Install all field devices, which do not require interruption of the existing control system.
2. Install all conduit and wiring, which does not require interruption of the existing control system.
3. Remove existing controls including wiring and conduit (except materials to be reused in accordance with provisions specified elsewhere) which must be removed to facilitate installation of new materials and equipment.

## 3.6 CONTROL POWER SOURCE AND SUPPLY

A. Section 23 09 50 Contractor shall extend all power source wiring required for operation of all equipment and devices provided under Sections 23 09 50 through 23 09 53 and Sequences of Operation.

B. General requirements for obtaining power include the following:

1. Obtain power from a source that feeds the equipment being controlled such that both the control component and the equipment are powered from the same panel. Where equipment is powered from a 460V source, obtain power from the electrically most proximate 120v source fed from a common origin.
2. Where control equipment is located inside a new equipment enclosure, coordinate with the equipment manufacturer and feed the control with the same source as the equipment. If the equipment's control transformer is large enough and of the correct voltage to supply the controls it may be used. If the equipment's control transformer is not large enough or of the correct voltage to supply the controls provide separate transformer.
3. Where a controller controls multiple systems on varying levels of power reliability (normal, emergency, and/or interruptible), the controller shall be powered by the highest level of reliability served. Furthermore, the controller in that condition shall monitor each power type served to determine so logic can assess whether a failure is due to a power loss and respond appropriately. A three-phase monitor into a digital input shall suffice as power monitoring.
4. Standalone Functionality: Refer to Section 23 09 53.

## 3.7 SEQUENCE OF OPERATION

A. Refer to Section 23 09 58 – Sequence of Operation

END OF SECTION

# SECTION 23 09 51

# BAS BASIC MATERIALS, INTERFACE DEVICES, AND SENSORS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

### 1.2 SECTION INCLUDES

A. Wiring.

B. Control Dampers and Actuators.

C. Control Panels.

D. Temperature Sensors.

E. Electric Control Components (Switches, Thermostats, Relays, etc.)

F. Nameplates.

G. Testing Equipment.

### 1.3 RELATED DOCUMENTS

A. Section 23 09 50 - Building Automation System (BAS) General.

B. Section 23 09 53 - BAS Field Panels.

C. Section 23 09 58 - Sequence of Operation

### 1.4 DESCRIPTION OF WORK

A. Refer to Section 23 09 50 for general requirements.

B. Refer to other Division 23 sections for installation dampers in mechanical systems; not work of this section.

C. Provide the following electrical work of this section, complying with requirements of Division 26 sections:

1. Control wiring between field-installed controls, indicating devices, and unit control panels.
2. Interlock wiring between electrically interlocked devices, sensors, and between a hand or auto position of motor starters as indicated for all mechanical and controls.

3. Wiring associated with indicating and alarm panels (remote alarm panels) and connections to their associated field devices.
4. All other necessary wiring for fully complete and functional control system as specified.

1.5 WORK BY OTHERS

A. Control Dampers furnished under this section shall be installed under the applicable air distribution or air handling equipment section under the direction of Section 23 09 51 Contractor who will be fully responsible for the proper operation of the damper.

B. Controlled Equipment Power Wiring shall be furnished and installed under Division 26. Where control involves 120V control devices controlling 120V equipment, Division 26 Contractor shall extend power wiring to the equipment. Section 23 09 51 Contractor shall extend it from the equipment to the control device.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT

A. General: Provide electronic control products in sizes and capacities indicated, consisting of dampers, thermostats, controllers, sensors, and other components as required for complete installation and reviewed and approved by the State. Except as otherwise indicated, provide manufacturer's standard materials and components as published in their product information; designed and constructed as recommended by manufacturer, and as required for application indicated.

B. Communication Wiring: All wiring shall be in accordance with National Electrical Codes and Division 26 of this specification.

1. Contractor shall supply all communication wiring between Building Controllers, Routers, Gateways, AAC's, ASC's and local and remote peripherals (e.g., operator workstations, printers, and modems).
2. Local Supervisory LAN: For any portions of this network required under this section of the specification, contractor shall use Fiber or Category 6 of standard TIA/EIA (100/1000BaseT). Network shall be run with no splices and separate from any wiring over thirty (30) volts.
3. Primary and Secondary Controller LANs: Communication wiring shall be individually 100% shielded pairs per manufacturers recommendations for distances installed, with overall PVC cover, Class 2, plenum-rated run with no splices and separate from any wiring over thirty (30) volts. Shield shall be terminated and wiring shall be grounded as recommended by BC manufacturer.

C. Signal Wiring: Contractor shall run all signal wiring in accordance with National Electric Codes and Division 26 of this Specification.

1. Signal wiring to all field devices, including, but not limited to, all sensors, transducers, transmitters, switches, etc. shall be twisted, 100% shielded pair, minimum 18-gauge wire, with PVC cover. Signal wiring shall be run with no splices and separate from any wiring above thirty (30) volts.
2. Signal wiring shield shall be grounded at controller end only unless otherwise recommended by the controller manufacturer.

D. Low Voltage Analog Output Wiring: Contractor shall run all low voltage control wiring in accordance with National Electric Codes and Division 26 of this Specification.

1. Low voltage control wiring shall be minimum 16-gauge, twisted pair, 100% shielded, with PVC cover, Class 2 plenum-rated. Low voltage control wiring shall be run with no splices separate from any wiring above thirty (30) volts.

E. Control Panels: Provide control panels with suitable brackets for wall mounting for each control system. Locate panel adjacent to systems served.

1. Fabricate panels of 16-gage furniture-grade steel, or 6063-T5 extruded aluminum alloy, totally enclosed on four sides, with hinged door and keyed lock, with manufacturer's standard shop-painted finish and color.
2. Provide UL-listed cabinets for use with line voltage devices.
3. Control panel shall be completely factory wired and piped, and all electrical connections made to a terminal strip. Control panel shall have standard manufacturer's color.
4. All gauges and control components shall be identified by means of nameplates.
5. All control wiring shall be run neatly and orderly in open slot wiring duct with cover.
6. Complete wiring termination drawings shall be mounted in or adjacent to panel.

## 2.2 CONTROL DAMPERS

A. General: Provide factory fabricated automatic control dampers of sizes, velocity and pressure classes as required for smooth, stable, and controllable air flow. Provide parallel or opposed blade dampers as recommended by manufacturers sizing techniques. For dampers located near fan outlets, provide dampers rated for fan outlet velocity and close-off pressure, and recommended by damper manufacturer for fan discharge damper service.

B. For general isolation and modulating control service in rectangular ducts at velocities not greater than 1500 fpm (7.62 m/s), differential pressure not greater than 2.5” w.c. (622 Pa):

1. Performance: Test in accordance with AMCA 500.
2. Frames: Galvanized steel, 16-gauge minimum thickness, welded or riveted with corner reinforcement.
3. Blades: Stainless steel in lab exhausts and galvanized steel elsewhere, maximum blade size 8 inches (200 mm) wide by 48 inches (1219 mm) long, attached to minimum 1/2 inch (12.7 mm) shafts with set screws, 16 gauge minimum thickness.
4. Blade Seals: Synthetic elastomer, mechanically attached, field replaceable.
5. Jamb Seals: Stainless steel.
6. Shaft Bearings: Oil impregnated sintered bronze, graphite impregnated nylon sleeve or other molded synthetic sleeve, with thrust washers at bearings.
7. Linkage: Concealed in frame.
8. Linkage Bearings: Oil impregnated sintered bronze or graphite impregnated nylon.
9. Leakage: Less than one percent based on approach velocity of 1500 ft./min. (7.62 m/s) and 1 inches wg. (249Pa).
10. Maximum Pressure Differential: 2.5 inches wg. (622 Pa).
11. Temperature Limits: -40 to 200 °F (-40 to 93 °C).
12. Where opening size is larger than 48 inches (1219 mm) wide, or 72 inches (1829 mm) high, provide dampers in multiple sections, with intermediate frames and jackshafts appropriate for installation.

C. For general isolation and modulating control service in rectangular ducts at velocities not greater than 4000 fpm (20.3 m/s), differential pressure not greater than 6” w.c. (1493 Pa):

1. Performance: Test in accordance with AMCA 500.
2. Frames: Galvanized steel, 16-gauge minimum thickness, welded or riveted with corner reinforcement.

3. Blades: extruded aluminum hollow airfoil shape, maximum blade size 8 inches (200 mm) wide by 48 inches (1219 mm) long, attached to minimum 1/2 inch (12.7 mm) shafts, 14 gauge minimum extrusion thickness.
4. Blade Seals: Synthetic elastomeric, mechanically attached, field replaceable.
5. Jamb Seals: Stainless steel.
6. Shaft Bearings: Oil impregnated sintered bronze sleeve, graphite impregnated nylon sleeve, molded synthetic sleeve, or stainless steel sleeve, with thrust washers at bearings.
7. Linkage: Concealed in frame.
8. Linkage Bearings: Oil impregnated sintered bronze or graphite impregnated nylon.
9. Leakage: Less than 0.1 percent based on approach velocity of 4000 ft./min. (20.3 m/s) and 1 inches wg. (249Pa).
10. Maximum Pressure Differential: 6 inches wg. (622 Pa).
11. Temperature Limits: -40 to 200 °F (-40 to 93 °C).
12. Where opening size is larger than 48 inches (1219 mm) wide, or 72 inches (1829 mm) high, provide dampers in multiple sections, with appropriately intermediate frames, and jackshafts.

## 2.3 ACTUATORS

A. General: Size actuators and linkages to operate their appropriate dampers with sufficient reserve torque or force to provide smooth modulating action or 2-position action as specified. Select spring-return actuators with manual override to provide positive shut-off of devices as they are applied.

B. Damper Actuators

1. Ambient Operating Temperature Limits: -10 to 150°F (-12.2 to 66 °C).
2. Two Position Electric Actuators: Line voltage with spring return.
3. Electronic Actuators: Provide actuators with spring return for two-position (24v), 0-5 Vdc, 0-10 Vdc, 2-10Vdc, 4-20 mA, or PWM input (subject to restrictions) as required. Actuators shall travel full stroke in less than 90 seconds. Actuators shall be designed for a minimum of 60,000 full cycles at full torque and be UL 873 listed. Provide stroke indicator. Actuators shall have positive positioning circuit. Where two actuators are required in parallel or in sequence provide an auxiliary actuator driver. Actuators shall have current limiting motor protection. Actuators shall have manual override where indicated.

    a. Close-Off Pressure: Provide the minimum torque required, and spring return for fail positioning (unless otherwise specifically indicated) sized for required close-off pressure. Required close-off rating of air damper applications shall be shutoff pressure of associated fan, plus 10 percent.
    b. Acceptable Manufacturers: Subject to compliance with requirements approved manufacturers are as follows:
        1) Belimo
        2) Johnson Controls
        3) Delta
        4) Invensys
        5) Substitutions: See Section 01 60 00 - Product Requirements

## 2.4 GENERAL FIELD DEVICES

A. Provide field devices for input and output of digital (binary) and analog signals into controllers. Provide signal conditioning for all field devices as recommended by field device manufacturers, and as required for proper operation in the system.

B. It shall be the Contractor's responsibility to assure that all field devices are compatible with controller hardware and software.

C. Field devices specified herein are generally 'two-wire' type transmitters, with power for the device to be supplied from the respective controller. If the controller provided is not equipped to provide this power, or is not designed to work with 'two-wire' type transmitters, or if field device is to serve as input to more than one controller, or where the length of wire to the controller will unacceptably affect the accuracy, the Contractor shall provide 'four-wire' type equal transmitter and necessary regulated DC power supply or 120 VAC power supply, as required.

D. For field devices specified hereinafter that require signal conditioners, signal boosters, signal repeaters, or other devices for proper interface to controllers, Contractor shall furnish and install proper device, including 120V power as required. Such devices shall have accuracy equal to, or better than, the accuracy listed for respective field devices.

E. Accuracy: As stated in this Section, accuracy shall include combined effects of nonlinearity, nonrepeatability and hysteresis.

## 2.5 TEMPERATURE SENSORS (TS)

A. Sensor range: Sensor range shall provide a resolution of no worse than 0.3°F (0.16 °C) (unless noted otherwise). Where thermistors are used, the stability shall be better than 0.25°F over 5 years.

B. Room Temperature Sensor: Shall be an element contained within a ventilated cover, suitable for wall mounting. Provide insulated base. Following sensing elements are acceptable:

1. Sensing element shall be platinum RTD, thermistor, or integrated circuit, +/- 0.4°F accuracy at calibration point.
2. Provide setpoint adjustment where indicated. The setpoint adjustment shall be a warmer/cooler indication.
3. Provide current temperature indication via an LCD or LED readout.

## 2.6 ELECTRIC CONTROL COMPONENTS

A. Limit Switches (LS): Limit switches shall be UL listed, SPDT or DPDT type, with adjustable trim arm. Limit switches shall be as manufactured by Square D, Allen Bradley. Substitutions shall be allowed per Division 1.

B. Control Relays: All control relays shall be UL listed, with contacts rated for the application, and mounted in minimum NEMA-1 enclosure for indoor locations, NEMA-4 for outdoor locations.

1. Control relays for use on electrical systems of 120 volts or less shall have, as a minimum, the following:

a. AC coil pull-in voltage range of +10%, -15% or nominal voltage.
b. Coil sealed volt-amperes (VA) not greater than four (4) VA.
c. Silver cadmium Form C (SPDT) contacts in a dustproof enclosure, with 8 or 11 pin type plug.
d. Pilot light indication of power-to-coil and coil retainer clips.
e. Coil rated for 50 and 60 Hz service.
f. Acceptable Manufacturers: Relays shall be Potter Brumfield, Model KRPA. Substitutions shall be allowed per Division 1.

g. Relays used for across-the-line control (start/stop) of 120V motors, 1/4 HP, and 1/3 HP, shall be rated to break minimum 10 Amps inductive load. Relays shall be IDEC. Substitutions shall be allowed per Division 1.

h. Relays used for stop/start control shall have low voltage coils (30 VAC or less), and shall be provided with transient and surge suppression devices at the controller interface.

C. General Purpose Power Contactors: NEMA ICS 2, AC general-purpose magnetic contactor. ANSI/NEMA ICS 6, NEMA type 1enclosure. Manufacturer shall be Square 'D'.

D. Control Transformers: Furnish and install control transformers as required. Control transformers shall be machine tool type, and shall be US and CSA listed. Primary and secondary sides shall be fused in accordance with the NEC. Transformer shall be proper size for application, and mounted in minimum NEMA-1 enclosure.

1. Transformers shall be manufactured by Square 'D'. Substitutions shall be allowed per Division 1.

## 2.7 NAMEPLATES

A. Provide engraved phenolic or micarta nameplates for all equipment, components, and field devices furnished. Nameplates shall be 1/8 thick, black, with white center core, and shall be minimum 1" x 3", with minimum 1/4" high block lettering. Nameplates for devices smaller than 1" x 3" shall be attached to adjacent surface.

B. Each nameplate shall identify the function for each device.

## 2.8 TESTING EQUIPMENT

A. Contractor shall test and calibrate all signaling circuits of all field devices to ascertain that required digital and accurate analog signals are transmitted, received, and displayed at system operator terminals, and make all repairs and recalibrations required to complete test. Contractor shall be responsible for test equipment required to perform these tests and calibrations. Test equipment used for testing and calibration of field devices shall be at least twice as accurate as respective field device (e.g., if field device is +/-0.5% accurate, test equipment shall be +/-0.25% accurate over same range).

# PART 3 - EXECUTION

## 3.1 INSPECTION

A. Examine areas and conditions under which control systems are to be installed. Do not proceed with work until unsatisfactory conditions have been corrected in manner acceptable to Installer.

## 3.2 INSTALLATION OF CONTROL SYSTEMS

A. General: Install systems and materials in accordance with manufacturer's instructions, roughing-in drawings and details shown on drawings. Install electrical components and use electrical products complying with requirements of National Electric Code and all local codes.

B. Control Wiring: The term "control wiring" is defined to include providing of wire, conduit and miscellaneous materials as required for mounting and connection of electric control devices.

1. Wiring System: Install complete wiring system for electric control systems. Conceal wiring except in mechanical rooms and areas where other conduit and piping are exposed. Installation of wiring shall generally follow building lines. Install in accordance with National Electrical Code and Division 26 of this Specification. Fasten flexible conductors bridging cabinets and doors, neatly along hinge side, and protect against abrasion. Tie and support conductors neatly.
2. Control Wiring Conductors: Install control wiring conductors, without splices between terminal points, color-coded. Install in neat workmanlike manner, securely fastened. Install in accordance with National Electrical Code and Division 16 of this Specification.
3. Communication wiring, signal wiring and low voltage control wiring shall be installed separate from any wiring over thirty (30) volts. Signal wiring shield shall be grounded at controller end only, unless otherwise recommended by the controller manufacturer.
4. All Communication wiring shall be terminated as recommended by controller manufacturer.
5. Install all control wiring external to panels in electric metallic tubing or raceway. However, communication wiring, signal wiring and low voltage control wiring may be run without conduit in concealed, accessible locations if noise immunity is ensured. Contractor will be fully responsible for noise immunity and rewire in conduit if electrical or RF noise affects performance. Accessible locations are defined as areas inside mechanical equipment enclosures, such as instrument panels etc.; or suspended ceilings with easy access. Installation of wiring shall generally follow building lines. Run in a neat and orderly fashion, bundled where applicable, and completely suspended (strapped to rigid elements or routed through wiring rings) away from areas of normal access. Tie and support conductors neatly with suitable nylon ties. Conductors shall not be supported by the ceiling system or ceiling support system. Conductors shall be pulled tight and be installed as high as practically possible in ceiling cavities. Wiring shall not be laid on the ceiling or duct. Conductors shall not be installed between the top cord of a joist or beam and the bottom of roof decking. Contractor shall be fully responsible for noise immunity and rewire in conduit if electrical or RF noise affects performance.
6. Number-code or color-code conductors appropriately for future identification and servicing of control system. Code shall be as indicated on approved installation drawings.

## 3.3 INSTRUMENTS, GENERAL INSTALLATION REQUIREMENTS

A. Mounting Location:

1. Mount switches and transmitters not required to be mounted within system control panels on walls, or floor-supported structural support frames. Use manufacturer's mounting brackets to accommodate field mounting. Securely support and brace products to prevent vibration and movement.

B. Mounting Height:

1. Mount instrument panels and carbon dioxide sensors in user-occupied space to match mounting height of light switches unless otherwise indicated on Drawings. Mounting height shall comply with codes and accessibility requirements.

C. Seal penetrations to ductwork, plenums, and air-moving equipment to comply with duct static-pressure class and leakage and seal classes indicated, using neoprene gaskets or grommets.

## 3.4 IDENTIFICATION

A. Install engraved phenolic nameplate with instrument identification on face.

3.5 CHECKOUT PROCEDURES

A. Check out installed products before continuity tests, leak tests, and calibration.

B. Check instruments for proper location and accessibility.

3.6 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain instrumentation and control devices.

B. Coordinate gas instrument demonstration video with operation and maintenance manuals and classroom instruction for use by Owner in operating, maintaining, and troubleshooting.

C. Record videos on DVD disks.

D. Owner shall have right to make additional copies of video for internal use without paying royalties.

END OF SECTION

# SECTION 23 09 53

# BAS FIELD PANELS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

### 1.2 SECTION INCLUDES

A. Application Specific Controller (ASC).

### 1.3 RELATED DOCUMENTS

A. Section 23 09 50 - Building Automation System (BAS) General - Refer to this section for definitions of terminology.

B. Section 23 09 51 - BAS Basic Materials, Interface Devices, and Sensors.

C. Section 23 09 58 - Sequence of Operation.

### 1.4 DESCRIPTION OF WORK

A. Furnish and install DDC Control units required to support specified building automation system functions.

B. Refer to Section 23 09 50 for general requirements.

## PART 2 - PRODUCTS

### 2.1 STAND-ALONE FUNCTIONALITY

A. Network communication protocol(s) used throughout entire DDC system shall be open to public and available to other companies for use in making future modifications to DDC system.

B. General: These requirements clarify the requirement for stand-alone functionality relative to packaging I/O devices with a controller. Stand-alone functionality is specified with the controller and for each Application Category specified in Part 3. This item refers to acceptable paradigms for associating the points with the processor.

C. Functional Boundary: Provide controllers so that all points associated with and common to one unit or other complete system/equipment shall reside within a single control unit. The boundaries of a standalone system shall be as dictated in the contract documents. Generally systems specified for the Application Category will dictate the boundary of the standalone control functionality. See related

restrictions below. When referring to the controller as pertains to the standalone functionality, reference is specifically made to the processor. One processor shall execute all the related I/O control logic via one operating system that uses a common programming and configuration tool.

D. The following configurations are considered acceptable with reference to a controller's standalone functionality:

1. Points packaged as integral to the controller such that the point configuration is listed as an essential piece of information for ordering the controller (having a unique ordering number).
2. Controllers with processors and modular back planes that allow plug in point modules as an integral part of the controller.
3. I/O point expander boards, plugged directly into the main controller board to expand the point capacity of the controller.

2.2 APPLICATION SPECIFIC CONTROLLER (ASC)

A. General Requirements:

1. ASCs shall provide intelligent, standalone control of HVAC equipment. Each unit shall have its own internal RAM, non-volatile memory and will continue to operate all local control functions in the event of a loss of communications on the ASC LAN or sub-LAN. Refer to standalone requirements by application specified in Part 3 of this section.

2. ASC shall include self-test diagnostics that allow the ASC to automatically relay any malfunctions or abnormal conditions within the ASC or alarm conditions of inputs that exceed desired parameters as determined by programming input.

3. ASCs shall include sufficient memory to perform the specific control functions required for its application and to communicate with other devices.

4. Each ASC must be capable of stand-alone direct digital operation utilizing its own processor, non-volatile memory, input/output, minimum 8 bit A to D conversion, voltage transient and lightning protection devices. All volatile memory shall have a battery backup of at least fifty- (50) hrs with a battery life of (5) five years.

5. All point data; algorithms and application software within an ASC shall have provisions to allow it to be modifiable from a future integrated Building Automation System.

6. ASC Input-Output Processing

a. Digital Outputs (DO): Outputs shall be rated for a minimum 24 VAC or VDC, 1 amp maximum current. Each shall be configurable as normally open or normally closed. Each DO shall be discrete outputs from the ASC's board (multiplexing to a separate manufacturer's board is unacceptable). Provide suppression to limit transients to acceptable levels.
b. Analog Inputs (AI): AI shall be O-5 Vdc, 0-10Vdc, 0-20Vdc, and 0-20 mA. Provide signal conditioning, and zero and span calibration for each input. A/D converters shall have a minimum resolution of 8-10 bits depending on application.
c. Digital Inputs (DI): Monitor dry contact closures. Accept pulsed inputs of at least one per second. Software multiplexing of an AI and resistors may only be done in non-critical applications and only with prior approval of Architect/Engineer.
d. Universal Inputs (UI-AI or DI): To serve as either AI or DI as specified above.
e. Electronic Analog Outputs (AO) as required by application: voltage mode, 0-5VDC and 0-10VDC; current mode (4-20 mA). Provide zero and span calibration and circuit protection.

Pulse Width Modulated (PWM) analog via a DO is acceptable only with State approval (Generally, PWM will not be allowed on loops with a short time constant. They are generally acceptable for standard room temperature control loops.). Where PWM is allowed, actuator shall be programmable for normally open, normally closed, or hold last position and shall allow adjustable timing. D/A converters shall have a minimum resolution of 8 bits.

B. BACnet ASC(s) Requirements:

1. The ASC(s) shall support all BIBBs defined in the BACnet Building Controller (B-ASC) device profile as defined in the BACnet standard.
2. ASC(s) shall have the capability to communicate over a BACnet Building Controller LAN or the ASC LAN or sub-LAN.

PART 3 - EXECUTION

3.1 INSPECTION

A. Examine areas and conditions under which control systems are to be installed. Do not proceed with work until unsatisfactory conditions have been corrected in manner acceptable to Installer.

3.2 INSTALLATION OF CONTROL SYSTEMS

A. General: Install systems and materials in accordance with manufacturer's instructions, specifications roughing-in drawings and details shown on drawings. Contractor shall install all controllers in accordance with manufacturer's installation procedures and practices.

3.3 HARDWARE APPLICATION REQUIREMENTS

A. General: The functional intent of this specification is to allow cost effective application of manufacturers standard products while maintain the integrity and reliability of the control functions. Specific requirements indicated below are required for the respective application.

B. Standalone Capability: Each Control Unit shall be capable of performing the required sequence of operation for the associated equipment. All physical point data and calculated values required to accomplish the sequence of operation shall originate within the associated Control Unit. Refer to Item 2.1 above for physical limitations of standalone functionality.

C. Application Specific Controller Requirements.
1. Applications in this category include the following:

a. Equipment (Variable Refrigerant Flow System, Air Handling Units and Condensing Units) Start/Stop.
b. Misc. Equipment (Energy Recovery Ventilator) Start/Stop.
c. Misc. Monitoring.

2. This category requires a general-purpose ASC to which application-specific control algorithms can be attached.

3. Standalone Capability: In the event of a loss of communication, or any fault in any system hardware that interrupts system operation, the ASC shall use the last value obtained before the

fault occurred. If such fault has not been corrected after the specified default delay time, default value(s) shall then be substituted until such fault has been corrected.

4. Mounting:

   a. ASCs that control equipment located in occupied spaces or outside shall either be mounted within the equipment enclosure (responsibility for physical fit remains with the contractor) or in a nearby mechanical/utility room in which case it shall be enclosed in a NEMA 1, locking enclosure.

5. Programmability: Operator shall be able to modify all setpoints (temperature and airflow), scheduling parameters associated with the unit, tuning and set up parameters, interstage timing parameters, and mode settings. Operator shall be able to address and configure spare inputs for monitoring. Application-specific block control algorithms shall be used to meet the sequence of operations.

END OF SECTION

# SECTION 23 09 58

# SEQUENCE OF OPERATION

## PART 1 - GENERAL

1.1 Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School. Variable refrigerant flow air handling units & condensing units is specific to Phillip C. Showell Elementary School. Water source heat pumps are specific to Selbyville Middle School.

1.2 SECTION INCLUDES

A. Variable Refrigerant Flow Air Handling Units & Condensing Units.

B. Energy Recovery Ventilators.

C. Water Source Heat Pumps.

1.3 RELATED DOCUMENTS

A. Section 23 09 50 - Building Automation System (BAS) General.

B. Section 23 09 51 - BAS Basic Materials, Interface Devices, and Sensors.

C. Section 23 09 53 – BAS Field Panels.

1.4 SYSTEM DESCRIPTION

A. The systems to be controlled under work of this section basically comprise variable refrigerant flow (VRF) and energy recovery systems. The systems being controlled are the VRF air handling units and condensing units, the ductless split system,, and the energy recovery ventilator.

B. This Section defines the manner and method by which controls function.

C. Equipment shall be provided with BACnet interface and connected to the existing Building Automation System by Pritchett Controls.

1.5 SUBMITTALS

A. Refer to Section 23 09 50 and Division 1 for requirements for control shop drawings, product data, User Manual, etc.

B. Programming Manual: Provide BAS system programming manual as well as documentation of site-specific programming prior to the start of Acceptance Phase.

1.6 PROJECT RECORD DOCUMENTS

A. Within two weeks of the completion of commissioning, provide record documents to represent the final control configuration with actual setpoints and tuning parameters as existed a acceptance.

B. Record documents shall be modified control drawings with the actual installed information. Drawings shall be delivered in both reproducible hard copy and electronic format in AutoCAD (current version) drawing files. Provide all supporting files, blocks, fonts, etc. required by the drawings.

C. Provide final points list as described above.

D. Provide final detailed wiring diagrams with all wire numbers and termination points indicated.

E. Accurately record final sequences and control logic made after submission of shop drawings.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 GENERAL

A. Sequences specified herein indicate the functional intent of the systems operation and may not fully detail every aspect of the programming that may be required to obtain the indicated operation. Contractor shall provide all programming necessary to obtain the sequences/system operation indicated.

B. When the building is in unoccupied mode, control devices shall remain in their “off” positions. “Off” positions may differ from the “normal” (meaning failed) position. Except as specified otherwise, “off” and “normal” positions of control devices shall be as follows:

| Device | “Off Position” | “Normal Position” |
|---|---|---|
| Outside Air Damper | closed | closed |
| Return air damper | Open | open |
| Exhaust/relief air damper | Closed | closed |

C. Except as specified otherwise, throttling ranges, proportional bands, and cycle differentials shall be centered on the associated setpoint. All modulating feedback control loops shall include the capability of having proportional, integral, and derivative action. Unless the loop is specified “proportional only” or “P+I”, Contractor shall apply appropriate elements of integral and derivative gain to each control loop which shall result in stable operation, minimum settling time, and shall maintain the primary variable within the specified maximum allowable variance.

D. Scheduling Terminology: When air handlers are scheduled throughout the day, the following defines the terminology used:

1. Occupied Period: Period of time when the building is in use and occupied. Unless indicated otherwise, this period is defined as 7:00 AM - 5:00 PM weekdays. Exclude all national holidays. Generally systems will be fully operational throughout this period and ventilation air shall be continuously introduced. Space temperature setpoints will generally be in the "normal" range of 69-77°F.
2. Unoccupied period: Period of time when the building or zone is not in use and unoccupied. Ventilation air shall not be introduced.
3. Preoccupancy Period: Time prior to the Occupied period when the systems are returning the space temperatures from setback to "normal" or occupied setpoints (warm-up and cool-down). Ventilation air shall not be introduced unless outside air conditions permit free-cooling. Time period shall be determined by an optimum start strategy unless otherwise specified.
4. Setback Period: Setback will typically coincide start with the end of the occupied period and end with the start of the preoccupancy period, however it shall be provided with its own schedule. Generally systems will be off except to maintain a "setback" temperature.

E. Wherever a value is indicated as adjustable (adj.), it shall be modifiable, with the proper privilege level, from the operator interface or via a function block menu. For these points, it is unacceptable to have to modify programming statements to change the setpoint.

F. When a power failure is detected in any phase, the BAS start commands shall be retracted immediately from all electrically powered units served by the failed power source. If the associated primary control unit (PCU) is powered by normal or emergency power, it may monitor its own power source as an indication of power status. When the BAS detects that power has been restored, all equipment for which the BAS start command had been retracted shall be automatically restarted on staggered 5 second intervals to minimize inrush current. When loss of equipment status coincides with a power failure, system shall not alarm individual equipment failures.

G. Where reset action is specified in a sequence of operation, but a reset schedule is not indicated on the drawings, one of the following methods shall be employed:

1. Contractor shall determine a fixed reset schedule which shall result in stable operation and shall maintain the primary variable within the specified maximum allowable variance.
2. A floating reset algorithm shall be used which increments the secondary variable setpoint (setpoint of control loop being reset) on a periodic basis to maintain primary variable setpoint. The recalculation time and reset increment shall be chosen to maintain the primary variable within the specified maximum allowable variance.
3. Primary variable shall control the devices directly using a PID feedback control loop without resetting the secondary variable. However, the control devices shall still modulate as necessary to maintain upper and lower limits on the secondary variable. Proportional band, integral gain, and derivative term shall be selected to maintain the primary variable within the specified maximum allowable tolerance while minimizing overshoot and settling time. Contractor shall gain prior approval for implementing this method of reset.

## 3.2 AIR HANDLING UNITS - GENERAL

A. Logic Strategies: The BAS shall fully control the air handlers. Generally the BAS shall energize the AH (start the fans and activate control loops) as dictated for each air handle. The following indicates when and how the BAS shall energize the AHs and control various common aspects of them. The following "logic strategies" shall be included by reference with each air handler with any specific clarifications required:

1. Scheduled Occupancy: BAS shall determine the occupancy periods (occupied, unoccupied, preoccupancy, and setback) as defined above. The following details the common control aspects related to the scheduled occupancy.

a. Occupied Period: BAS shall energize the AH during all occupied periods. Note that the beginning of the occupancy period shall be set sufficiently before the actual start of occupancy to obtain the required building component of ventilation per ASHREA 62. Specific times shall be as directed by the A/E. Minimum OA flow setpoint shall be as scheduled on the drawings. "Normal" setpoints shall apply.

b. Unoccupied Period: Minimum OA flow shall be 0 CFM or the minimum OA damper position shall be 0%. If during the unoccupied period there is a request for occupancy override, the occupancy mode shall become active for an adjustable period. The unoccupied period and the preoccupancy period will typically overlap.

c. Setback Period: BAS shall deenergize the unit except as required to maintain a setback temperature as indicated in the individual sequences with a 5°F cycle differential. Generally, where setback temperatures apply in multiple zones, the worst zone shall control the system. Setback setpoints generally apply except during preoccupancy [and night purge]. If during the unoccupied period there is a request for occupancy override, the occupancy mode shall become active for an adjustable period.

d. Preoccupancy: BAS shall energize the AH continuously during the preoccupancy period. Minimum OA flow shall be 0 CFM or the minimum OA damper position shall be 0%. "Normal" setpoints shall apply. Preoccupancy duration shall be one of the following as specified by reference:

1) Fixed: The duration of the preoccupancy period shall be fixed as scheduled by the operator.

2) Optimum: The duration of the morning warm-up period shall vary according to outside air temperature and space temperature such that the space temperature rises to occupied period heating setpoint at the beginning of, but not before, the scheduled occupied period. The duration of the cool-down period shall vary according to outside air temperature and space temperature such that the space temperature falls to the occupied period cooling setpoint at the beginning of, but not before, the scheduled occupied period.

B. The detailed "logic strategies" above shall be required by reference to them in each of the individual sequences specified below.

## 3.3 AIR HANDLING UNIT DIAGNOSTICS – GENERAL

A. Diagnostic Strategies: In addition to the standard alarm limits specified for all sensed variables the BAS monitor and diagnose anomalies in the operation of the air handlers. The following "diagnostic strategies" shall be included by reference with each air handler with any specific clarifications required:

1. Run Time Limit: BAS shall accumulate the runtime of the status of associated rotating equipment and enunciate a level 5 alarm to indicate that the unit is in need of service.
2. Filter Monitoring: BAS shall monitor the differential pressure transmitter across the filter bank(s). A level 5 alarm shall be reported when pressure drop exceeds the transmitter's setting.
3. Start Monitoring: BAS shall accumulate the starts of cycling equipment. BAS shall further enunciate a level 5 alarm when the number of starts exceeds the specified value within the specified time period. (ie: more than 3 starts in a 30 min period).

## 3.4 ENERGY RECOVERY VENTILATOR

A. Air-to-Air Heat Exchanger: Heat exchanger shall recover energy from the exhaust air stream, and precondition the outside air.

B. Smoke Control: Duct mounted smoke detector(s) shall signal alarm and stop fans when products of combustion are detected in the air stream.

C. BAS Interface: Indicate the following on the existing building automation system's operator's display terminal.

1. System components and corresponding data.
2. System on/off indication.
3. System occupied/unoccupied mode.
4. Supply fan on/off indication.
5. Exhaust fan on/off indication.
6. Filter low and high air pressure set points.

## 3.5 VARIABLE REFRIGERANT FLOW CONDENSING UNITS

A. Condensing unit(s) operation shall be staged to achieve system capacity requirements, with the following features.

1. Control routines to allow most efficient combination of compressor operation.
2. Variable speed control of the compressor(s).
3. Simultaneous heating and cooling for different zones connected to the system.
4. Staged defrosting of the units when conditions allow.

B. System shall be provided with a master controller, with individual zone monitoring and control /override.

C. BAS Interface: Indicate the following on the existing building automation system's operator's display terminal.

1. System components and corresponding data.
2. System on/off indication.
3. System occupied/unoccupied mode.
4. Individual zone equipment on/off indication.
5. Individual zone temperature set points.
6. Filter low and high air pressure set points.

## 3.6 WATER SOURCE HEAT PUMPS

A. During occupied periods, the supply fan shall run continuously. The unit controller shall activate stages of cooling and heating to maintain the occupied space temperature setpoint.

B. During unoccupied periods, when the space temperature is below the unoccupied heating setpoint of 60-degrees F (adj.) or above the unoccupied cooling setpoint of 85-degrees F (adj.), the supply fan shall start and the applicable mode of heating or cooling shall be enabled.

C. The two-way isolation control valve shall be open when unit is energized, and close when unit is de-energized.

D. BAS Interface: Indicate the following on the existing building automation system's operator's display terminal.

1. System components and corresponding data.
2. System on/off indication.
3. System occupied/unoccupied mode.
4. Individual zone temperature set points.

END OF SECTION

# SECTION 23 21 13

# HYDRONIC PIPING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School. Condenser-water piping is specific to Selbyville Middle School.

B. Section includes pipe and fitting materials and joining methods for the following:

1. Condensate-drain piping.
2. Condenser-water piping.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of the following:

1. Each type of piping material to be installed as part of the work.

### 1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

### 1.4 QUALITY ASSURANCE

A. ASME Compliance: Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:

1. Condensate-Drain Piping: 150 deg F (66 deg C).
2. Condenser-Water Piping: 150 psig (1035 kPa) at 200 deg F. (93 deg C).

### 2.2 COPPER TUBE AND FITTINGS

A. Drawn-Temper Copper Tubing: ASTM B 88, Type L (ASTM B 88M, Type B).

B. DWV Copper Tubing: ASTM B 306, Type DWV.

C. Wrought-Copper Unions: ASME B16.22.

2.3 STEEL PIPE AND FITTINGS

A. Steel Pipe: ASTM A 53/A 53M, black steel with plain ends; welded and seamless, Grade B, and wall thickness as indicated in "Piping Applications" Article.

B. Cast-Iron Threaded Fittings: ASME B16.4; Classes 125 and 250 as indicated in "Piping Applications" Article.

C. Malleable-Iron Threaded Fittings: ASME B16.3, Classes 150 and 300 as indicated in "Piping Applications" Article.

D. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in "Piping Applications" Article.

E. Cast-Iron Pipe Flanges and Flanged Fittings: ASME B16.1, Classes 25, 125, and 250; raised ground face, and bolt holes spot faced as indicated in "Piping Applications" Article.

F. Wrought Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:

1. Material Group: 1.1.
2. End Connections: Butt welding.
3. Facings: Raised face.

G. Grooved Mechanical-Joint Fittings and Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Anvil International; a subsidiary of Mueller Water Products, Inc.
   b. Central Sprinkler Company.
   c. National Fittings, Inc.
   d. Nexus Valve, Inc.
   e. S. P. Fittings.
   f. Smith-Cooper International.
   g. Star Pipe Products.
   h. Victaulic Company.

2. Joint Fittings: ASTM A 536, Grade 65-45-12 ductile iron; ASTM A 47/A 47M, Grade 32510 malleable iron; ASTM A 53/A 53M, Type F, E, or S, Grade B fabricated steel; or ASTM A 106/A 106M, Grade B steel fittings with grooves or shoulders constructed to accept grooved-end couplings; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.
3. Couplings: Ductile or malleable-iron housing and EPDM or nitrile gasket of central cavity pressure-responsive design; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.

2.4 JOINING MATERIALS

A. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.

B. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for joining copper with copper; or BAg-1, silver alloy for joining copper with bronze or steel.

2.5 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions/Waterway Fittings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Victaulic, Anvil.
b. Watts; a Watts Water Technologies company.
c. Wilkins.
d. Zurn Industries, LLC.

2. Description:

a. Standard: ASSE 1079.
b. Pressure Rating: 150 psig (1035 kPa).
c. End Connections: Solder-joint copper alloy and threaded ferrous.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

A. Condensate-Drain Piping: Type L (Type B) or Type DWV, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.

B. Condenser-Water Piping shall be any of the following:

1. Type L (Type B), drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
2. Schedule 40 steel pipe; Class 150 malleable-iron fittings; cast-iron fittings and flange fittings; and threaded joints.

3.2 PIPING INSTALLATIONS

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping to permit valve servicing.

F. Install piping at indicated slopes.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Install piping to allow application of insulation.

J. Select system components with pressure rating equal to or greater than system operation pressure.

K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.

L. Install drains, consisting of a tee fitting, NPS 3/4 (DN 20) ball valve, and short NPS 3/4 (DN 20) threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.

M. Install piping at a uniform grade of 0.2 percent downward in direction of flow.

N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.

O. Install valves according to Section 230523 "General-Duty Valves for HVAC Piping,"

P. Install unions in piping, NPS 2 (DN 50) and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.

Q. Install shutoff valve immediately upstream of each dielectric fitting.

R. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for identifying piping.

S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

## 3.3 HANGERS AND SUPPORTS

A. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hanger, support, and anchor devices. Comply with the following requirements for maximum spacing of supports.

B. Install the following pipe attachments:

1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet (6 m) long.
2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet (6 m) or longer.
3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet (6 m) or longer, supported on a trapeze.
4. Spring hangers to support vertical runs.
5. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.

C. Install hangers for drawn-temper copper piping with the following maximum spacing and minimum rod sizes:

1. NPS 3/4 (DN 20): Maximum span, 5 feet (1.5 m); minimum rod size, 1/4 inch (6.4 mm).
2. NPS 1 (DN 25): Maximum span, 6 feet (1.8 m); minimum rod size, 1/4 inch (6.4 mm).
3. NPS 1-1/4 ((DN 32):)Maximum span, 7 feet (2.1 m); minimum rod size, 3/8 inch (10 mm).
4. NPS 1-1/2 (DN 40): Maximum span, 8 feet (2.4 m); minimum rod size, 3/8 inch (10 mm).

## 3.4 PIPE JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.

D. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8/A5.8M.

## 3.5 TERMINAL EQUIPMENT CONNECTIONS

A. Sizes for piping connections shall be the same as or larger than equipment connections.

END OF SECTION

# SECTION 23 21 16

# HYDRONIC PIPING SPECIALTIES

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Selbyville Middle School.

B. Section includes special-duty valves and specialties for the following:

1. Condenser water piping.
2. Air-vent piping.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of the following:

1. Valves: Include flow and pressure drop curves based on manufacturer's testing for calibrated-orifice balancing valves.
2. Air-control devices.
3. Hydronic specialties.

### 1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:

1. Condenser Water Piping: 200 psig (1380 kPa) at 200 deg F (93 deg C).
2. Air-Vent Piping: 200 deg F (93 deg C).

### 2.2 VALVES AND FLOW METERS

A. Ball Valves: Comply with requirements specified in Section 230523 "General-Duty Ball Valves for HVAC Piping."

B. Automatic Temperature-Control Valves, Actuators, and Sensors: Comply with requirements specified in Section 230951 "BAS Basic Materials, Interface Devices, and Sensors."

C. Bronze, Calibrated-Orifice, Balancing Valves, NPS 2 (DN 50) and Smaller:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Armstrong Pumps, Inc.
    b. Bell & Gossett; a Xylem brand.
    c. Taco.

2. Body: Bronze, ball or plug type with calibrated orifice or venturi.
3. Ball: Brass or stainless steel.
4. Plug: Resin.
5. Seat: PTFE.
6. End Connections: Threaded or socket.
7. Pressure Gage Connections: Integral seals for portable differential pressure meter.
8. Handle Style: Lever, with memory stop to retain set position.
9. CWP Rating: Minimum 125 psig (860 kPa).
10. Maximum Operating Temperature: 250 deg F (121 deg C).

2.3 AIR-CONTROL DEVICES

A. Manual Air Vents:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. AMTROL, Inc.
    b. Armstrong Pumps, Inc.
    c. Bell & Gossett; a Xylem brand.
    d. Nexus Valve, Inc.
    e. Taco, Inc.

2. Body: Bronze.
3. Internal Parts: Nonferrous.
4. Operator: Screwdriver or thumbscrew.
5. Inlet Connection: NPS 1/2 (DN 15).
6. Discharge Connection: NPS 1/8 (DN 6).
7. CWP Rating: 150 psig (1035 kPa).
8. Maximum Operating Temperature: 225 deg F (107 deg C).

PART 3 - EXECUTION

3.1 VALVE APPLICATIONS

A. Install shutoff-duty valves at each branch connection to supply mains and at supply connection to each piece of equipment.

B. Install throttling-duty valves at each branch connection to return main.

C. Install calibrated-orifice, balancing valves in the return pipe of each heating or cooling terminal.

3.2 HYDRONIC SPECIALTIES INSTALLATION

A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.

END OF SECTION

# SECTION 23 31 13

# METAL DUCTS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Rectangular ducts and fittings.
2. Round ducts and fittings.
3. Sheet metal materials.
4. Duct liner.
5. Sealants and gaskets.
6. Hangers and supports.

C. Related Sections:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

### 1.2 PERFORMANCE REQUIREMENTS

A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.

B. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.

3. Duct layout indicating sizes, configuration, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment, and vibration isolation.

## 1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling including the following:

   a. Lighting fixtures.
   b. Air outlets and inlets.
   c. Sprinklers.
   d. Access panels.

B. Welding certificates.

## 1.5 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."

C. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 RECTANGULAR DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.

B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 ROUND DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.

B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SHEET METAL MATERIALS

A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Galvanized Coating Designation: G90 (Z275).
2. Finishes for Surfaces Exposed to View: Mill phosphatized.

C. Aluminum Sheets: Comply with ASTM B 209 (ASTM B 209M) Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.

D. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.

E. Tie Rods: Galvanized steel, 1/4-inch (6-mm) minimum diameter for lengths 36 inches (900 mm) or less; 3/8-inch (10-mm) minimum diameter for lengths longer than 36 inches (900 mm).

## 2.4 DUCT LINER

A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. CertainTeed Corporation.
b. Johns Manville; a Berkshire Hathaway company.
c. Knauf Insulation.
d. Owens Corning.

2. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.

B. Insulation Pins and Washers:

1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch (2.6-mm) diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch (38-mm) galvanized carbon-steel washer.

2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch (0.41-mm) thick galvanized steel; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches (38 mm) in diameter.

C. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."

1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
3. Butt transverse joints without gaps, and coat joint with adhesive.
4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.

6. Secure liner with mechanical fasteners 4 inches (100 mm) from corners and at intervals not exceeding 12 inches (300 mm) transversely; at 3 inches (75 mm) from transverse joints and at intervals not exceeding 18 inches (450 mm) longitudinally.
7. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:

    a. Fan discharges.
    b. Intervals of lined duct preceding unlined duct.
    c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm (12.7 m/s) or where indicated.

8. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

## 2.5 SEALANT AND GASKETS

A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.

B. Two-Part Tape Sealing System:

1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
2. Tape Width: 4 inches (102 mm).
3. Sealant: Modified styrene acrylic.
4. Water resistant.
5. Mold and mildew resistant.
6. Maximum Static-Pressure Class: 3-inch wg (750 Pa), positive and negative.
7. Service Temperature: Minus 40 to plus 200 deg F (Minus 40 to plus 93 deg C).
8. Substrate: Compatible with galvanized sheet steel, or aluminum.
9. Sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. Water-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 3-inch wg (750 Pa), positive and negative.
8. Substrate: Compatible with galvanized sheet steel, or aluminum sheets.

D. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.

6. Sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

F. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg (0.14 L/s per sq. m) and shall be rated for 3-inch wg (750-Pa) static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

## 2.6 HANGERS AND SUPPORTS

A. Hanger Rods: Cadmium-plated steel rods and nuts.

B. Strap and Rod Sizes: Comply with SMACNA’s “HVAC Duct Construction Standards - Metal and Flexible," Table 5-1 (Table 5-1M), "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."

C. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.

D. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.

E. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.

F. Trapeze and Riser Supports:

1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
2. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

# PART 3 - EXECUTION

## 3.1 DUCT INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.

B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.

C. Install round ducts in maximum practical lengths.

D. Install ducts with fewest possible joints.

E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.

F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.

G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.

H. Install ducts with a clearance of 1 inch (25 mm), plus allowance for insulation thickness.

I. Route ducts to avoid passing through server rooms and electrical equipment rooms and enclosures.

J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches (38 mm).

K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers.

L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials.

## 3.2 DUCT SEALING

A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":

1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
2. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg (500 Pa) and Lower: Seal Class B.
3. Unconditioned Space, Exhaust Ducts: Seal Class C.
4. Unconditioned Space, Return-Air Ducts: Seal Class B.
5. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg (500 Pa) and Lower: Seal Class C.
6. Conditioned Space, Exhaust Ducts: Seal Class B.
7. Conditioned Space, Return-Air Ducts: Seal Class C.

## 3.3 HANGER AND SUPPORT INSTALLATION

A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."

B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.

1. Where practical, install concrete inserts before placing concrete.
2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches (100 mm) thick.
4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches (100 mm) thick.

C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1 (Table 5-1M), "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches (610 mm) of each elbow and within 48 inches (1200 mm) of each branch intersection.

D. Hangers Exposed to View: Threaded rod and angle or channel supports.

E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet (5 m).

F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

## 3.4 CONNECTIONS

A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."

B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

## 3.5 DUCT CLEANING

A. Clean duct system(s) before testing, adjusting, and balancing.

B. Use service openings for entry and inspection.

1. Create openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
3. Remove and reinstall ceiling to gain access during the cleaning process.

C. Particulate Collection and Odor Control:

1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.

D. Clean the following components by removing surface contaminants and deposits:

1. Air outlets and inlets (registers, grilles, and diffusers).
2. Supply, return, and exhaust fans including fan housings, plenums, scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
3. Air-handling equipment internal surfaces and components including coil section, condensate drain pans, filters and filter sections, and condensate collectors and drains.
4. Coils and related components.
5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
6. Supply-air ducts, dampers, actuators, and turning vanes.

7. Dedicated exhaust and ventilation components and makeup air systems.

E. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

## 3.6 START UP

A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

## 3.7 DUCT SCHEDULE

A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:

B. Supply Ducts:

1. Ducts Connected to Terminal Units:

a. Pressure Class: Positive 2-inch wg (500 Pa).
b. Minimum SMACNA Seal Class: C.
c. SMACNA Leakage Class for Rectangular: 24.
d. SMACNA Leakage Class for Round and Flat Oval: 12.

2. Ducts Connected to Constant-Volume Air-Handling Equipment:

a. Pressure Class: Positive 3-inch wg (750 Pa).
b. Minimum SMACNA Seal Class: A.
c. SMACNA Leakage Class for Rectangular: 6.
d. SMACNA Leakage Class for Round and Flat Oval: 3.

C. Return Ducts:

1. Ducts Connected to Air-Handling Equipment:

a. Pressure Class: Positive or negative 3-inch wg (750 Pa).
b. Minimum SMACNA Seal Class: B.
c. SMACNA Leakage Class for Rectangular: 12.
d. SMACNA Leakage Class for Round and Flat Oval: 6.

D. Exhaust Ducts:

1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:

a. Pressure Class: Negative 2-inch wg (500 Pa).
b. Minimum SMACNA Seal Class: A if negative pressure, and A if positive pressure.
c. SMACNA Leakage Class for Rectangular: 12.
d. SMACNA Leakage Class for Round and Flat Oval: 12.

E. Outdoor-Air Ducts:

1. Ducts Connected to Air-Handling Equipment:

a. Pressure Class: Positive or negative 2-inch wg (500 Pa).
b. Minimum SMACNA Seal Class: B.
c. SMACNA Leakage Class for Rectangular: 12.
d. SMACNA Leakage Class for Round and Flat Oval: 12.

F. Outdoor-Air and Relief/Exhaust Air Plenums:

1. Aluminum:

a. Pressure Class: Positive or negative 2-inch wg (500 Pa).
b. Minimum SMACNA Seal Class: B.
c. SMACNA Leakage Class for Rectangular: 12.
d. SMACNA Leakage Class for Round and Flat Oval: 12.

G. Intermediate Reinforcement:

1. Galvanized-Steel Ducts: Galvanized steel or carbon steel coated with zinc-chromate primer.

2. Aluminum Ducts: Aluminum.

H. Elbow Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."

a. Velocity 1000 fpm (5 m/s) or Lower:

1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.

b. Velocity 1000 to 1500 fpm (5 to 7.6 m/s):

1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

c. Velocity 1500 fpm (7.6 m/s) or Higher:

1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.

3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."

a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.

1) Velocity 1000 fpm (5 m/s) or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
2) Velocity 1000 to 1500 fpm (5 to 7.6 m/s): 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
3) Velocity 1500 fpm (7.6 m/s) or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
4) Radius-to Diameter Ratio: 1.5.

b. Round Elbows, 12 Inches (305 mm) and Smaller in Diameter: Stamped or pleated.
c. Round Elbows, 14 Inches (356 mm) and Larger in Diameter: Standing seam or Welded.

I. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."

a. Rectangular Main to Rectangular Branch: 45-degree entry.
b. Rectangular Main to Round Branch: Spin in.

2. Round: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees."

a. Velocity 1000 fpm (5 m/s) or Lower: 90-degree tap.
b. Velocity 1000 to 1500 fpm (5 to 7.6 m/s): Conical tap.
c. Velocity 1500 fpm (7.6 m/s) or Higher: 45-degree lateral.

END OF SECTION

# SECTION 23 33 00

# AIR DUCT ACCESSORIES

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School. Fire dampers are specific to Phillip C. Showell Elementary School.

B. Section Includes:

1. Backdraft and pressure relief dampers.
2. Manual volume dampers.
3. Control dampers.
4. Fire dampers.
5. Flange connectors.
6. Turning vanes.
7. Duct-mounted access doors.
8. Flexible connectors.
9. Flexible ducts.
10. Duct accessory hardware.

C. Related Requirements:

1. Section 283111 "Digital, Addressable Fire-Alarm System" for duct-mounted fire and smoke detectors.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:

a. Special fittings.
b. Manual volume damper installations.
c. Control-damper installations.
d. Fire-damper installations, including sleeves; and duct-mounted access doors.
e. Wiring Diagrams: For power, signal, and control wiring.

### 1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Galvanized Coating Designation: G90 (Z275).
2. Exposed-Surface Finish: Mill phosphatized.

B. Aluminum Sheets: Comply with ASTM B 209 (ASTM B 209M), Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.

C. Extruded Aluminum: Comply with ASTM B 221 (ASTM B 221M), Alloy 6063, Temper T6.

D. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.

E. Tie Rods: Galvanized steel, 1/4-inch (6-mm) minimum diameter for lengths 36 inches (900 mm) or less; 3/8-inch (10-mm) minimum diameter for lengths longer than 36 inches (900 mm).

2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. American Warming and Ventilating; a Mestek Architectural Group Company.
2. Greenheck Fan Corporation.
3. Ruskin Company.

B. Description: Gravity balanced.

C. Maximum Air Velocity: 1250 fpm (6.4 m/s).

D. Maximum System Pressure: 2-inch wg (0.5 kPa).

E. Frame: Hat-shaped, 0.094-inch (2.4-mm-) thick, galvanized sheet steel, with welded corners or mechanically attached and mounting flange.

F. Blades: Multiple single-piece blades, center pivoted, maximum 6-inch (150-mm) width, 0.050-inch (1.2-mm) thick aluminum sheet with sealed edges.

G. Blade Action: Parallel.

H. Blade Seals: Extruded vinyl, mechanically locked.

I. Blade Axles:

1. Material: Nonferrous metal.
2. Diameter: 0.20 inch (5 mm).

J. Tie Bars and Brackets: Galvanized steel.

K. Return Spring: Adjustable tension.

L. Bearings: Steel ball or synthetic pivot bushings.

M. Accessories:

1. Adjustment device to permit setting for varying differential static pressure.
2. Counterweights and spring-assist kits for vertical airflow installations.
3. Electric actuators.
4. Chain pulls.
5. 90-degree stops.

## 2.4 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. American Warming and Ventilating; a Mestek Architectural Group Company.
   b. McGill AirFlow LLC.
   c. Ruskin Company.

2. Standard leakage rating, with linkage outside airstream.
3. Suitable for horizontal or vertical applications.
4. Frames:

   a. Frame: Hat-shaped, 0.094-inch- (2.4-mm-) thick, galvanized sheet steel.
   b. Mitered and welded corners.
   c. Flanges for attaching to walls and flangeless frames for installing in ducts.

5. Blades:

   a. Multiple or single blade.
   b. Parallel- or opposed-blade design.
   c. Stiffen damper blades for stability.
   d. Galvanized-steel, 0.064 inch (1.62 mm) thick.

6. Blade Axles: Nonferrous metal.
7. Bearings:

   a. Molded synthetic.
   b. Dampers in ducts with pressure classes of 3-inch wg (750 Pa) or less shall have axles full length of damper blades and bearings at both ends of operating shaft.

8. Tie Bars and Brackets: Galvanized steel.

B. Standard, Aluminum, Manual Volume Dampers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. American Warming and Ventilating; a Mestek Architectural Group Company.
   b. McGill AirFlow LLC.
   c. Ruskin Company.

2. Standard leakage rating.
3. Suitable for horizontal or vertical applications.
4. Frames: Hat-shaped, 0.10-inch (2.5-mm) thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
5. Blades:

   a. Multiple or single blade.
   b. Parallel- or opposed-blade design.
   c. Stiffen damper blades for stability.
   d. Roll-Formed Aluminum Blades: 0.10-inch (2.5-mm) thick aluminum sheet.
   e. Extruded-Aluminum Blades: 0.050-inch (1.2-mm) thick extruded aluminum.

6. Blade Axles: Nonferrous metal.
7. Bearings:

   a. Molded synthetic.
   b. Dampers in ducts with pressure classes of 3-inch wg (750 Pa) or less shall have axles full length of damper blades and bearings at both ends of operating shaft.

8. Tie Bars and Brackets: Aluminum.

C. Jackshaft:

1. Size: 0.5-inch (13-mm) diameter.
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

D. Damper Hardware:

1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch (2.4-mm) thick zinc-plated steel, and a 3/4-inch (19-mm) hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

## 2.5 CONTROL DAMPERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Greenheck Fan Corporation.
2. McGill AirFlow LLC.

3. Ruskin Company.

B. Frames:

1. Hatshaped.
2. 0.094-inch (2.4-mm) thick, galvanized sheet steel.
3. Mitered and welded corners.

C. Blades:

1. Multiple blade with maximum blade width of 8 inches (200 mm).
2. Parallel and opposed-blade design.
3. Galvanized-steel.
4. 0.064 inch (1.62 mm) thick single skin or 0.0747-inch- (1.9-mm-) thick dual skin.
5. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.

D. Blade Axles: 1/2-inch- (13-mm-) diameter; nonferrous metal; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.

1. Operating Temperature Range: From minus 40 to plus 200 deg F (minus 40 to plus 93 deg C).

E. Bearings:

1. Molded synthetic.
2. Dampers in ducts with pressure classes of 3-inch wg (750 Pa) or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
3. Thrust bearings at each end of every blade.

## 2.6 FIRE DAMPERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. American Warming and Ventilating; a Mestek Architectural Group Company.
2. Greenheck Fan Corporation.
3. Ruskin Company.

B. Type: Dynamic; rated and labeled according to UL 555 by an NRTL.

C. Closing rating in ducts up to 4-inch wg (1-kPa) static pressure class and minimum 2000-fpm (10-m/s) velocity.

D. Fire Rating: 1-1/2 hours.

E. Frame: Curtain type with blades outside airstream except when located behind grille where blades may be inside airstream; fabricated with roll-formed, 0.034-inch (0.85-mm) thick galvanized steel; with mitered and interlocking corners.

F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.

1. Minimum Thickness: 0.138 inch (3.5 mm) thick, as indicated, and of length to suit application.
2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.

G. Mounting Orientation: Vertical or horizontal as indicated.

H. Blades: Roll-formed, interlocking, 0.034-inch (0.85-mm) thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch (0.85-mm) thick, galvanized-steel blade connectors.

I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.

J. Heat-Responsive Device: Replaceable, 165 deg F (74 deg C) rated, fusible links.

## 2.7 FLANGE CONNECTORS

A. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.

B. Material: Galvanized steel.

C. Gage and Shape: Match connecting ductwork.

## 2.8 TURNING VANES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Ductmate Industries, Inc.
2. Duro Dyne Inc.
3. METALAIRE, Inc.
4. SEMCO Incorporated.

B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."

D. Vane Construction: Single wall.

## 2.9 DUCT-MOUNTED ACCESS DOORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Ductmate Industries, Inc.
2. Greenheck Fan Corporation.
3. McGill AirFlow LLC.

B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2 (7-2M), "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."

1. Door:

a. Double wall, rectangular.

b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
c. Vision panel.
d. Hinges and Latches: 1-by-1-inch (25-by-25-mm) butt or piano hinge and cam latches.
e. Fabricate doors airtight and suitable for duct pressure class.

2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
3. Number of Hinges and Locks:

a. Access Doors Less Than 12 Inches (300 mm) Square: No hinges and two sash locks.
b. Access Doors up to 18 Inches (460 mm) Square: Continuous and two sash locks.
c. Access Doors up to 24 by 48 Inches (600 by 1200 mm): Continuous and two compression latches with outside and inside handles.

C. Pressure Relief Access Door:

1. Door and Frame Material: Galvanized sheet steel.
2. Door: Double wall with insulation fill with metal thickness applicable for duct pressure class.
3. Operation: Open outward for positive-pressure ducts and inward for negative-pressure ducts.
4. Factory set at 3.0- to 8.0-inch wg (800 to 2000 Pa).
5. Doors close when pressures are within set-point range.
6. Hinge: Continuous piano.
7. Latches: Cam.
8. Seal: Neoprene or foam rubber.
9. Insulation Fill: 1-inch (25-mm) thick, fibrous-glass or polystyrene-foam board.

## 2.10 DUCT ACCESS PANEL ASSEMBLIES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. 3M.
2. Ductmate Industries, Inc.

B. Labeled according to UL 1978 by an NRTL.

C. Panel and Frame: Minimum thickness 0.0528-inch (1.3-mm) carbon steel.

D. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.

E. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F (1093 deg C).

F. Minimum Pressure Rating: 4-inch wg (1000 Pa), positive or negative.

## 2.11 FLEXIBLE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Ductmate Industries, Inc.
2. Duro Dyne Inc.

B. Materials: Flame-retardant or noncombustible fabrics.

C. Coatings and Adhesives: Comply with UL 181, Class 1.

D. Flexible Connector Fabric: Glass fabric double coated with neoprene.

1. Minimum Weight: 26 oz./sq. yd. (880 g/sq. m).
2. Tensile Strength: 480 lbf/inch (84 N/mm) in the warp and 360 lbf/inch (63 N/mm) in the filling.
3. Service Temperature: Minus 40 to plus 200 deg F (Minus 40 to plus 93 deg C).

## 2.12 FLEXIBLE DUCTS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Flexmaster U.S.A., Inc.
2. McGill AirFlow LLC.

B. Insulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.

1. Pressure Rating: 10-inch wg (2500 Pa) positive and 1.0-inch wg (250 Pa) negative.
2. Maximum Air Velocity: 4000 fpm (20 m/s).
3. Temperature Range: Minus 20 to plus 210 deg F (Minus 29 to plus 99 deg C).
4. Insulation R-value: Comply with ASHRAE/IESNA 90.1.

C. Flexible Duct Connectors:

1. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches (75 through 460 mm), to suit duct size.
2. Non-Clamp Connectors: Adhesive plus sheet metal screws.

## 2.13 DUCT ACCESSORY HARDWARE

A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.

B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

# PART 3 - EXECUTION

## 3.1 INSTALLATION

A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.

B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.

C. Install backdraft or control dampers (as applicable) at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.

D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.

1. Install steel volume dampers in steel ducts.
2. Install aluminum volume dampers in aluminum ducts.

E. Set dampers to fully open position before testing, adjusting, and balancing.

F. Install test holes at fan inlets and outlets and elsewhere as indicated.

G. Install fire dampers according to UL listing.

H. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:

1. At outdoor-air intakes and mixed-air plenums.
2. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
3. Adjacent to and close enough to fire dampers, to reset or reinstall fusible links. Access doors for access to fire dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
4. At each change in direction and at maximum 50-foot (15-m) spacing.
5. Upstream from turning vanes.
6. Control devices requiring inspection.
7. Elsewhere as indicated.

I. Install access doors with swing against duct static pressure.

J. Access Door Sizes:

1. One-Hand or Inspection Access: 8 by 5 inches (200 by 125 mm).
2. Two-Hand Access: 12 by 6 inches (300 by 150 mm).
3. Head and Hand Access: 18 by 10 inches (460 by 250 mm).
4. Head and Shoulders Access: 21 by 14 inches (530 by 355 mm).
5. Body Access: 25 by 14 inches (635 by 355 mm).
6. Body plus Ladder Access: 25 by 17 inches (635 by 430 mm).

K. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.

L. Install flexible connectors to connect ducts to equipment.

M. Connect terminal units to supply ducts with maximum 12-inch (300-mm) lengths of flexible duct. Do not use flexible ducts to change directions.

N. Connect diffusers to ducts with maximum 60-inch (1500-mm) lengths of flexible duct clamped or strapped in place.

O. Connect flexible ducts to metal ducts with draw bands.

P. Install duct test holes where required for testing and balancing purposes.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors and verify that purpose of access door can be performed.
3. Operate fire dampers to verify full range of movement and verify that proper heat-response device is installed.
4. Inspect turning vanes for proper and secure installation.

END OF SECTION

# SECTION 23 37 13

# DIFFUSERS, REGISTERS, AND GRILLES

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Perforated diffusers.
2. Adjustable bar registers.
3. Fixed face registers.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated, include the following:

1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

## PART 2 - PRODUCTS

### 2.1 CEILING DIFFUSERS

A. Perforated Ceiling Diffuser:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Carnes Company.
   b. Krueger.
   c. Nailor Industries Inc.
   d. Price Industries.
   e. Titus

2. Devices shall be specifically designed for variable-air-volume flows.
3. Material: Steel backpan and pattern controllers, with aluminum face.
4. Finish: Baked enamel, white.
5. Face Size: 24 by 24 inches (600 by 600 mm).
6. Duct Inlet: Round.
7. Face Style: Flush.
8. Mounting: T-bar.
9. Pattern Controller: Adjustable with louvered pattern modules at inlet.

10. Dampers: Radial opposed blade.
11. Accessories:

    a. Equalizing grid.
    b. Plaster ring.
    c. Safety chain.
    d. Wire guard.
    e. Sectorizing baffles.
    f. Operating rod extension.

12. Perforated Ceiling Return Air Grilles shall match supply devices, but do not require pattern controllers, equalizing grid, or sectorizing baffles.

## 2.2 REGISTERS AND GRILLES

A. Adjustable Bar Supply Register:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Carnes Company.
    b. Krueger.
    c. Nailor Industries Inc.
    d. Price Industries.
    e. Titus.

2. Material: Aluminum.
3. Finish: Baked enamel, white.
4. Face Blade Arrangement: Horizontal spaced 3/4 inch (19 mm) apart.
5. Core Construction: Removable.
6. Rear-Blade Arrangement: Vertical spaced 3/4 inch (19 mm) apart.
7. Frame: 1-1/4 inches (32 mm) wide.
8. Mounting: Concealed.
9. Damper Type: Adjustable opposed blade.
10. Accessories:

    a. Front and Rear-blade gang operator.

B. Fixed Face Exhaust Register:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Carnes Company.
    b. Krueger.
    c. Nailor Industries Inc.
    d. Price Industries.
    e. Titus.

2. Material: Aluminum.
3. Finish: Baked enamel, white.
4. Face Blade Arrangement: Horizontal spaced 3/4-inch (19-mm) apart.
5. Core Construction: Removable.
6. Frame: 1-1/4 inches (32 mm) wide.

7. Mounting: Concealed.
8. Damper Type: Adjustable opposed blade.

## 2.3 SOURCE QUALITY CONTROL

A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

# PART 3 - EXECUTION

## 3.1 INSTALLATION

A. Install diffusers, registers, and grilles level and plumb.

B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

## 3.2 ADJUSTING

A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION

# SECTION 23 72 00

# AIR-TO-AIR ENERGY RECOVERY EQUIPMENT

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School. Fixed-plate total heat exchangers are specific to Phillip C. Showell Elementary School. Packaged energy recovery units with heat wheels are specific to Selbyville Middle School.

B. Section Includes:

1. Fixed-plate total heat exchangers.
2. Packaged energy recovery units with heat wheels.

### 1.2 PERFORMANCE REQUIREMENTS

A. Delegated Design: Design vibration isolation details, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: For air-to-air energy recovery equipment. Include plans, elevations, sections, details, and attachments to other work.

1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
2. Wiring Diagrams: For power, signal, and control wiring.

C. Delegated-Design Submittal: For air-to-air energy recovery equipment indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Detail fabrication and assembly of air-to-air energy recovery equipment.
2. Vibration Isolation Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
3. Design Calculations: Calculate requirements for selecting vibration isolators and for designing vibration isolation bases.

### 1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. ARI Compliance:

1. Capacity ratings for air-to-air energy recovery equipment shall comply with ARI 1060, "Performance Rating of Air-to-Air Heat Exchangers for Energy Recovery Ventilation Equipment."

C. ASHRAE Compliance:

1. Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

D. UL Compliance:

1. Packaged heat recovery ventilators shall comply with requirements in UL 1812, "Ducted Heat Recovery Ventilators."

1.6 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of air-to-air energy recovery equipment that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Fixed-Plate Total Heat Exchangers: 10 years.

1.7 EXTRA MATERIALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Filters: One set for each unit.
2. Fan belts: One set for each fan.
3. Wheel Belts: One set for each unit.

PART 2 - PRODUCTS

2.1 FIXED-PLATE TOTAL HEAT EXCHANGERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Greenheck Fan Corporation.
2. RenewAire LLC.
3. American Aldes Ventilation Corporation.

B. Casing: Galvanized steel.

C. Plates: Evenly spaced and sealed and arranged for counter airflow.

1. Plate Material: Chemically treated paper with selective hydroscopicity and moisture permeability, and gas barrier properties.

D. Bypass Plenum: Within casing, with gasketed face-and-bypass dampers having operating rods extended outside casing.

E. Disposable Panel Filters:

1. Comply with NFPA 90A.
2. Filter Holding Frames: Arranged for flat or angular orientation, with access doors on both sides of unit. Filters shall be removable from one side or lift out from access plenum.
3. Factory-fabricated, viscous-coated, flat-panel type.
4. Thickness: 2 inches (50 mm).
5. Minimum Arrestance: 90, according to ASHRAE 52.1.
6. MERV: 8, according to ASHRAE 52.2.
7. Media: Interlaced glass fibers sprayed with nonflammable adhesive.
8. Frame: Galvanized steel with metal grid on outlet side, steel rod grid on inlet side, hinged, and with pull and retaining handles.

## 2.2 PACKAGED ENERGY RECOVERY UNITS WITH HEAT WHEELS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Airxchange.
2. Greenheck Fan Corporation.
3. Loren Cook Company.
4. Venmar CES, Inc.

B. Housing: Manufacturer's standard construction with corrosion-protection coating and exterior finish, removable panels, with neoprene gaskets for inspection and access to internal parts, minimum 1-inch-(25-mm-) thick thermal insulation, knockouts for electrical connections, and lifting lugs.

1. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.

C. Heat Recovery Device: Heat wheel.

D. Supply and Exhaust Fans: Forward-curved, centrifugal fan with neoprene isolator hangers and insulated flexible duct connections.

1. Motor and Drive: Direct driven.
2. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
3. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
4. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 26 Sections.

E. Disposable Panel Filters:

1. Comply with NFPA 90A.
2. Provide minimum arrestance according to ASHRAE 52.1, and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.

3. Provide filter holding frames arranged for flat or angular orientation, with access doors on both sides of unit. Filters shall be removable from one side or lift out from access plenum.
4. Factory-fabricated, viscous-coated, flat-panel type.
5. Thickness: 1 inch (25 mm).
6. Arrestance (ASHRAE 52.1): 30.

F. Wiring: Fabricate units with space within housing for electrical conduits. Wire motors and controls so only external connections are required during installation.

1. Indoor Enclosure: NEMA 250, Type 12 enclosure contains relays, starters, and terminal strip.
2. Solid state speed controller to achieve design requirements.

G. Accessories:

1. Duct flanges.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine casing insulation materials and filter media before air-to-air energy recovery equipment installation. Reject insulation materials and filter media that are wet, moisture damaged, or mold damaged.

C. Examine roughing-in for electrical services to verify actual locations of connections before installation.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install heat wheels and fixed-plate heat exchangers so supply and exhaust airstreams flow in opposite directions; and heat wheels such that rotation is away from exhaust side to purge section to supply side.

1. Install duct access doors in both supply and exhaust ducts, both upstream and downstream, for access to heat exchanger. Access doors and panels are specified in Section 233300 "Air Duct Accessories."

B. Suspended Units: Suspend units from structural-steel support frame using threaded steel rods and spring hangers. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."

C. Install units with clearances for service and maintenance.

D. Install new filters at completion of equipment installation and before testing, adjusting, and balancing.

3.3 CONNECTIONS

A. Connect ductwork to units with flexible connectors.

3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Tests and Inspections:

1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
2. Adjust seals and purge.
3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

C. Air-to-air energy recovery equipment will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

3.5 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain air-to-air energy recovery units.

END OF SECTION

# SECTION 238146

# WATER-SOURCE UNITARY HEAT PUMPS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section includes work associated with Selbyville Middle School.

B. This Section includes the following types of water-source heat pumps:

1. Concealed horizontal units, 6 tons and smaller.

### 1.3 SUBMITTALS

A. Product Data: Include rated capacities, furnished specialties, and accessories for each model.

B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

1. Wiring Diagrams: Power, signal, and control wiring.

C. Samples for Initial Selection: For units with factory-applied color finishes.

D. Field quality-control test reports.

E. Operation and Maintenance Data: For water-source heat pumps to include in emergency, operation, and maintenance manuals.

F. Warranty: Special warranty specified in this Section.

### 1.4 QUALITY ASSURANCE

A. Product Options: Drawings indicate size, profiles, and dimensional requirements of water-source heat pumps and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements."

1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

C. ASHRAE Compliance:

1. ASHRAE 15.
2. Applicable requirements in ASHRAE 62.1-2004, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

D. ASHRAE/IESNA 90.1-2004 Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004, Section 6 - "Heating, Ventilating, and Air-Conditioning."

E. Comply with NFPA 70.

F. Comply with safety requirements in UL 484 for assembly of free-delivery water-source heat pumps.

G. Comply with safety requirements in UL 1995 for duct-system connections.

## 1.5 COORDINATION

A. Coordinate layout and installation of water-source heat pumps and suspension components with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system components, and partition assemblies.

## 1.6 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of water-source heat pumps that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, refrigeration components.
2. Warranty Period: Five years from date of Substantial Completion.

## 1.7 EXTRA MATERIALS

A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. One set of matched fan belts for each belt-driven fan.
2. One set of filters for each unit.

# PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 CONCEALED WATER-SOURCE HEAT PUMPS, 6 TONS AND SMALLER

A. Manufacturers:

1. Addison Products Company.
2. Bard Manufacturing Company.
3. Carrier Corporation.
4. Climate Master, Inc.
5. FHP Manufacturing Inc.
6. Hydro-Temp Corporation, Inc.
7. Mammoth Inc.
8. McQuay International.
9. Trane.
10. WaterFurnace International, Inc.

B. Description: Packaged water-source heat pump with temperature controls; factory assembled, tested, and rated according to ARI-ISO-13256-1.

C. Cabinet and Chassis: Galvanized-steel casing with the following features:

1. Access panel for access and maintenance of internal components.
2. Knockouts for electrical and piping connections.
3. Flanged duct connections.
4. Cabinet Insulation: Glass-fiber liner, minimum 1/2 inch thick, complying with UL 181.
5. Condensate Drainage: Plastic or stainless-steel drain pan with condensate drain piping projecting through unit cabinet and complying with ASHRAE 62.1-2004.
6. Airstream Surfaces: Surfaces in contact with the air stream shall comply with requirements in ASHRAE 62.1-2004.
7. Sound Attenuation Package:

   a. Minimum 0.598-inch- thick compressor enclosure and front panel. Minimum 0.0937-inch-thick foam gasket around the compressor and perimeter of end panel.
   b. Sound attenuating blanket over compressor.
   c. Hot-gas muffler.

D. Fan: Direct driven, centrifugal, with multi-speed motor resiliently mounted in fan inlet.

1. General requirements for motors are specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
2. Motor: Multi-speed, permanently lubricated, ECM motor.

E. Water Circuit:

1. Refrigerant-to-Water Heat Exchangers:

   a. Coaxial heat exchangers with cupronickel water tube with enhanced heat-transfer surfaces inside a steel shell; both shell and tube leak tested to 450 psig on refrigerant side and 400 psig on water side. Factory mount heat exchanger in unit on resilient rubber vibration isolators.
2. Motorized Water Control Valve: Stop water flow through the unit when compressor is off.

F. Refrigerant-to-Air Coils: Copper tubes with aluminum fins, leak tested to 450 psig.

G. Refrigerant Circuit Components:

1. Sealed Refrigerant Circuit: Charge with R-407C or R-410A refrigerant.
2. Filter-Dryer: Factory installed to clean and dehydrate the refrigerant circuit.
3. Charging Connections: Service fittings on suction and liquid for charging and testing.
4. Reversing Valve: Pilot-operated sliding-type valve designed to be fail-safe in heating position with replaceable magnetic coil.
5. Compressor: Hermetic reciprocating compressor installed on vibration isolators and housed in an acoustically treated enclosure with factory-installed safeties as follows:

    a. Anti-recycle timer.
    b. High-pressure cutout.
    c. Low-pressure cutout or loss of charge switch.
    d. Internal thermal-overload protection.
    e. Freezestat to stop compressor if water-loop temperature in refrigerant-to-water heat exchanger falls below 25 deg F.
    f. Condensate overflow switch to stop compressor with high condensate level in condensate drain pan.

6. Refrigerant Piping Materials: ASTM B 743 copper tube with wrought-copper fittings and brazed joints.
7. Pipe Insulation: Refrigerant minimum 3/8-inch- thick, flexible elastomeric insulation on piping exposed to airflow through the unit. Maximum 25/50 flame-spread/smoke-development indexes according to ASTM E 84.
8. Refrigerant Metering Device: Thermal expansion valve to allow specified operation with entering-water temperatures from 25 to 125 deg F.

H. Filters: Disposable, pleated type, 2 inch thick and with a minimum of 90 percent arrestance according to ASHRAE 52.1 and a minimum efficiency reporting value of 7 according to ASHRAE 52.2.

I. Control equipment and sequence of operation are specified in Division 23 Section "Sequence of Operations" and other related BAS sections.

J. Controls:

1. Basic Unit Controls:

    a. Low- and high-voltage protection.
    b. Overcurrent protection for compressor and fan motor.
    c. Random time delay, three to ten seconds, start on power up.
    d. Time delay override for servicing.
    e. Control voltage transformer.

2. Thermostat:

    a. Wall-Mounted Thermostat:

        1) Heat-cool-off switch.
        2) Fan on-auto switch.
        3) Automatic changeover.
        4) Concealed temperature set point.
        5) Concealed temperature indication.
        6) Deg F indication.

b. Unoccupied period override push button.
c. LED to indicate fault condition at heat pump.
d. Data entry and access port.

1) Input data include room temperature and humidity set points for occupied and unoccupied periods.
2) Output data include room temperature and humidity, supply-air temperature, entering-water temperature, operating mode, and status.

3. BAS interface requirements as further described in Division 23 Sections "Building Automation System (BAS) General" and "Sequence of Operations."

a. Interface relay for scheduled operation.
b. Interface relay to provide indication of fault at central workstation.
c. Provide BAC-net or Lonworks interface for central BAS workstation for the following functions:

1) Set-point adjustment for set points identified in this Section.
2) Start/stop and operating status of heat-pump unit.
3) Data inquiry to include supply air, room air temperature and humidity, and entering-water temperature.
4) Occupied and unoccupied schedules.

## 2.3 HOSE KITS

A. General: Hose kits shall be designed for minimum 400 psig working pressure, and operating temperatures from 25 to 211 deg F. Tag hose kits to equipment designations.

B. Hose: Length 24 inches. Minimum diameter, equal to water-source heat-pump connection size.

C. Isolation Valves: Two-piece bronze-body ball valves with stainless-steel ball and stem and galvanized-steel lever handle. Provide valve for supply and return. If balancing device is combination shutoff type with memory stop, the isolation valve may be omitted on the return.

D. Strainer: Y-type with blow down valve in supply connection.

E. Balancing Device: Mount in return connection. Include meter ports to allow flow measurement with differential pressure gage.

1. Manual, calibrated-orifice balancing valve.

# PART 3 - EXECUTION

## 3.1 EXAMINATION

A. Examine areas and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of water-source heat pumps.

B. Examine roughing-in for piping and electric installations for water-source heat pumps to verify actual locations of piping connections and electrical conduit before installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 INSTALLATION

A. Suspend water-source heat pumps from structure with threaded steel rods and minimum 0.25-inch static deflection rubber-in-shear vibration isolators. Vibration isolators are specified in Division 23 Section "Vibration Controls for HVAC Piping and Equipment."

B. Install wall-mounting thermostats, humidistats, and switch controls in electrical outlet boxes at heights to match lighting controls or as required in Division 23 Section "BAS Basic Materials, Interface Devices, and Sensors."

## 3.3 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties. Specific connection requirements are as follows:

1. Connect supply and return hydronic piping to heat pump with hose kits.
2. Connect heat-pump condensate drain pan to indirect waste connection with condensate trap of adequate depth to seal against the pressure of fan. Install cleanouts in piping at changes of direction.

B. Duct installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of ducts. Specific connection requirements are as follows:

1. Connect supply and return ducts to water-source heat pumps with flexible duct connectors specified in Division 23 Section "Air Duct Accessories."

C. Install electrical devices furnished by manufacturer but not specified to be factory mounted.

D. Install piping adjacent to machine to allow service and maintenance.

E. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."

F. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

## 3.4 FIELD QUALITY CONTROL

A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections. Report results in writing.

B. Perform the following field tests and inspections and prepare test reports:

1. After installing water-source heat pumps and after electrical circuitry has been energized, test units for compliance with requirements.
2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

C. Remove and replace malfunctioning units and retest as specified above.

## 3.5 STARTUP SERVICE

A. Engage a factory-authorized service representative to perform startup service.

B. Complete installation and startup checks according to manufacturer's written instructions and do the following:

1. Inspect for visible damage to unit casing.
2. Inspect for visible damage to compressor, coils, and fans.
3. Inspect internal insulation.
4. Verify that labels are clearly visible.
5. Verify that clearances have been provided for servicing.
6. Verify that controls are connected and operable.
7. Verify that filters are installed.
8. Adjust vibration isolators.
9. Verify bearing lubrication on fan.
10. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.
11. Adjust fan belts to proper alignment and tension.
12. Start unit according to manufacturer's written instructions.
13. Complete startup sheets and attach copy with Contractor's startup report.
14. Inspect and record performance of interlocks and protective devices; verify sequences.
15. Operate unit for an initial period as recommended or required by manufacturer.
16. Verify thermostat calibration.
17. Inspect controls for correct sequencing of heating, refrigeration, and normal and emergency shutdown.
18. Start refrigeration system and measure and record the following:

    a. Coil leaving-air, dry- and wet-bulb temperatures.
    b. Coil entering-air, dry- and wet-bulb temperatures.

19. Measure and record the following minimum and maximum airflows. Plot fan volumes on fan curve.

    a. Supply-air volume.
    b. Return-air volume.

## 3.6 ADJUSTING

A. Adjust initial temperature set points.

B. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

C. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other than normal occupancy hours for this purpose.

## 3.7 CLEANING

A. Replace filters used during construction prior to air balance or substantial completion. In addition, extra materials are listed under 1.7, of this section.

3.8 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain water-source heat pumps. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION

# SECTION 26 05 19

# LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Building wires and cables rated 600 V and less.
2. Connectors, splices, and terminations rated 600 V and less.

C. Related Requirements:

1. Section 260523 "Control-Voltage Electrical Power Cables" for control systems communications cables and Classes 1, 2 and 3 control cables.
2. Section 271500 "Communications Horizontal Cabling" for cabling used for voice and data circuits.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

### 1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

## PART 2 - PRODUCTS

### 2.1 CONDUCTORS AND CABLES

A. Copper Conductors: Comply with NEMA WC 70/ICEA S-95-658.

B. Conductor Insulation: Comply with NEMA WC 70/ICEA S-95-658 for Type THHN-2-THWN-2 and Type XHHW-2.

C. Multiconductor Cable: Comply with NEMA WC 70/ICEA S-95-658 for metal-clad cable, Type MC with ground wire. Use of Metal-clad cable, Type MC is only permitted for drops of 6 feet or less from a junction box to a light fixture.

2.2 CONNECTORS AND SPLICES

A. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

2.3 SYSTEM DESCRIPTION

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with NFPA 70.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

A. Feeders: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

A. Exposed Feeders: Type THHN-2-THWN-2, single conductors in raceway.

B. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspaces: Type THHN-2-THWN-2, single conductors in raceway.

C. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-2-THWN-2, single conductors in raceway.

D. Exposed Branch Circuits, Including in Crawlspaces: Type THHN-2-THWN-2, single conductors in raceway.

E. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-2-THWN-2, single conductors in raceway or Metal-clad cable, Type MC.

F. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-2-THWN-2, single conductors in raceway.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.

B. Complete raceway installation between conductor and cable termination points according to Section 260533 "Raceways and Boxes for Electrical Systems" prior to pulling conductors and cables.

C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.

E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.

F. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."

## 3.4 CONNECTIONS

A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.

B. Make splices, terminations, and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.

1. Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.

C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches of slack.

## 3.5 IDENTIFICATION

A. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."

B. Identify each spare conductor at each end with identity number and location of other end of conductor, and identify as spare conductor.

## 3.6 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

## 3.7 FIRESTOPPING

A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Section 078413 "Penetration Firestopping."

## 3.8 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors and branch panels for compliance with requirements.
2. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
3. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each splice in conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner. Correct deficiencies determined during the scan.

a. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each splice 11 months after date of Substantial Completion.
b. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
c. Record of Infrared Scanning: Prepare a certified report that identifies splices checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

B. Test and Inspection Reports: Prepare a written report to record the following:

1. Procedures used.
2. Results that comply with requirements.
3. Results that do not comply with requirements and corrective action taken to achieve compliance with requirements.

C. Cables will be considered defective if they do not pass tests and inspections.

END OF SECTION

# SECTION 26 05 23

# CONTROL-VOLTAGE ELECTRICAL POWER CABLES

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. UTP cabling.
2. Low-voltage control cabling.
3. Control-circuit conductors.
4. Identification products.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

### 1.3 INFORMATIONAL SUBMITTALS

A. Source quality-control reports.

B. Field quality-control reports.

## PART 2 - PRODUCTS

### 2.1 SYSTEM DESCRIPTION

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

### 2.2 PERFORMANCE REQUIREMENTS

A. Flame Travel and Smoke Density in Plenums: As determined by testing identical products according to NFPA 262 by a qualified testing agency. Identify products for installation in plenums with appropriate markings of applicable testing agency.

1. Flame Travel Distance: 60 inches or less.
2. Peak Optical Smoke Density: 0.5 or less.
3. Average Optical Smoke Density: 0.15 or less.

B. Flame Travel and Smoke Density for Riser Cables in Non-Plenum Building Spaces: As determined by testing identical products according to UL 1666.

C. Flame Travel and Smoke Density for Cables in Non-Riser Applications and Non-Plenum Building Spaces: As determined by testing identical products according to UL 1685.

## 2.3 BACKBOARDS

A. Description: Plywood, fire-retardant treated, 3/4 by 48 by 96 inches. Comply with requirements for plywood backing panels in Section 061000 "Rough Carpentry."

## 2.4 UTP CABLE

A. Copy this article and re-edit for each product if cable products with multiple four-pair binder groups are specified.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. 3M.
2. Alpha Wire Company.
3. Belden CDT Networking Division/NORDX.
4. General Cable; General Cable Corporation.
5. Superior Essex Inc.

C. Description: 100-ohm, four-pair UTP, 25-pair UTP covered with a thermoplastic jacket.

1. Comply with ICEA S-102-700 for mechanical properties of Category 6 cables.
2. Comply with TIA-568-C.1 for performance specifications.
3. Comply with TIA-568-C.2, Category 6.
4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:

    a. Communications, Plenum Rated: Type CMP complying with UL 1685.
    b. Communications, Riser Rated: Type CMP, or Type CMR in listed plenum or riser communications raceway.
    c. Communications, General Purpose: Type CM, Type CMG, Type CMP, Type CMR, or Type CMX in metallic conduit installed per NFPA 70.

## 2.5 UTP CABLE HARDWARE

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Belden Inc.
2. Hubbell Premise Wiring.
3. Leviton Manufacturing Co., Inc.
4. Panduit Corp.

B. General Requirements for Cable Connecting Hardware: Comply with TIA/EIA-568-C.2, IDC type, with modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of same category or higher.

C. Connecting Blocks: 110-style IDC for Category 6. Provide blocks for the number of cables terminated on the block, plus 25 percent spare. Integral with connector bodies, including plugs and jacks where indicated.

D. Patch Panel: Modular panels housing multiple-numbered jack units with IDC-type connectors at each jack for permanent termination of pair groups of installed cables.

E. Jacks and Jack Assemblies: 100-ohm, balanced, twisted-pair connector; four-pair, eight-position modular. Comply with TIA/EIA-568-C.1.

F. Patch Cords: Factory-made, four-pair cables in 36-inch lengths; terminated with eight-position modular plug at each end.

1. Patch cords shall have bend-relief-compliant boots and color-coded icons to ensure Category 6 performance. Patch cords shall have latch guards to protect against snagging.
2. Patch cords shall have color-coded boots for circuit identification.

G. Workstation Outlets: Two-port-connector assemblies mounted in single faceplate.

H. Faceplates:

1. Metal Faceplate: Stainless steel, complying with requirements in Section 262726 "Wiring Devices."
2. For use with snap-in jacks accommodating any combination of UTP, optical-fiber, and coaxial work area cords.

a. Flush-mounted jacks, positioning the cord at a 45-degree angle.

I. Legend:

1. Factory labeled by silk-screening or engraving.
2. Machine printed, in the field, using adhesive-tape label.
3. Snap-in, clear-label covers and machine-printed paper inserts.

## 2.6 LOW-VOLTAGE CONTROL CABLE

A. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.

1. Multi-pair, twisted, No. 18 AWG, stranded (19x30) tinned-copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with NFPA 262.

## 2.7 CONTROL-CIRCUIT CONDUCTORS

A. Class 1 Control Circuits: Stranded copper, Type THHN-2-THWN-2, in raceway, complying with UL 44.

B. Class 2 Control Circuits: Stranded copper, Type THHN-2-THWN-2, in raceway, in raceway, complying with UL 44.

C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type THHN-2-THWN-2, in raceway, complying with UL 44.

D. Class 2 Control Circuits and Class 3 Remote-Control and Signal Circuits That Supply Critical Circuits: Circuit Integrity (CI) cable.

1. Smoke control signaling and control circuits.

2.8 SOURCE QUALITY CONTROL

A. Factory test UTP cables according to TIA-568-C.2.

B. Factory test optical-fiber cables according to TIA-568-C.3.

C. Cable will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Test cables on receipt at Project site.

1. Test each pair of UTP cable for open and short circuits.

3.2 INSTALLATION OF RACEWAYS AND BOXES

A. Comply with requirements in Section 260533 "Raceways and Boxes for Electrical Systems" for raceway selection and installation requirements for boxes, conduits, and wireways as supplemented or modified in this Section.

1. Outlet boxes shall be no smaller than 2 inches wide, 3 inches high, and 2-1/2 inches deep.
2. Flexible metal conduit shall not be used.

B. Comply with TIA-569-B for pull-box sizing and length of conduit and number of bends between pull points.

C. Install manufactured conduit sweeps and long-radius elbows if possible.

D. Raceway Installation in Equipment Rooms:

1. Position conduit ends adjacent to a corner on backboard if a single piece of plywood is installed, or in the corner of the room if multiple sheets of plywood are installed around perimeter walls of the room.
2. Install cable trays to route cables if conduits cannot be located in these positions.
3. Secure conduits to backboard if entering the room from overhead.
4. Extend conduits 3 inches above finished floor.
5. Install metal conduits with grounding bushings and connect with grounding conductor to grounding system.

E. Backboards: Install backboards with 96-inch dimension vertical. Butt adjacent sheets tightly and form smooth gap-free corners and joints.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

A. Comply with NECA 1 and NFPA 70.

B. General Requirements for Cabling:

1. Comply with TIA-568-C Series of standards.
2. Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems" and Ch. 6, "Optical Fiber Structured Cabling Systems."
3. Terminate all conductors and optical fibers; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, and patch panels.
4. Cables may not be spliced.
5. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
6. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems" and Ch. 6, "Optical Fiber Structured Cabling Systems." Install lacing bars and distribution spools.
7. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
8. Cold-Weather Installation: Bring cable to room temperature before dereeling. Do not use heat lamps for heating.
9. Pulling Cable: Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems" and Ch. 6, "Optical Fiber Structured Cabling Systems." Monitor cable pull tensions.
10. Support: Do not allow cables to lie on removable ceiling tiles.
11. Secure: Fasten securely in place with hardware specifically designed and installed so as to not damage cables.

C. UTP Cable Installation:

1. Comply with TIA-568-C.2.
2. Install termination hardware as specified in Section 271500 "Communications Horizontal Cabling" unless otherwise indicated.
3. Do not untwist UTP cables more than 1/2 inch at the point of termination to maintain cable geometry.

D. Open-Cable Installation:

1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches above ceilings by cable supports not more than 30 inches apart.
3. Cable shall not be run through or on structural members or in contact with pipes, ducts, or other potentially damaging items. Do not run cables between structural members and corrugated panels.

E. Separation from EMI Sources:

1. Comply with BICSI TDMM and TIA-569-B recommendations for separating unshielded copper voice and data communications cable from potential EMI sources including electrical power lines and equipment.

3.4 REMOVAL OF CONDUCTORS AND CABLES

A. Remove abandoned conductors and cables. Abandoned conductors and cables are those installed that are not terminated at equipment and are not identified for future use with a tag.

3.5 CONTROL-CIRCUIT CONDUCTORS

A. Minimum Conductor Sizes:

1. Class 1 remote-control and signal circuits; No 14 AWG.
2. Class 2 low-energy, remote-control, and signal circuits; No. 16 AWG.
3. Class 3 low-energy, remote-control, alarm, and signal circuits; No 12 AWG.

3.6 FIRESTOPPING

A. Comply with requirements in Section 078413 "Penetration Firestopping."

B. Comply with TIA-569-B, Annex A, "Firestopping."

C. Comply with BICSI TDMM, "Firestopping" Chapter.

3.7 GROUNDING

A. For data communication wiring, comply with ANSI-J-STD-607-A and with BICSI TDMM, "Bonding and Grounding (Earthing)" Chapter.

B. For low-voltage control wiring and cabling, comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

3.8 IDENTIFICATION

A. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

B. Identify data and communications system components, wiring, and cabling according to TIA-606-A; label printers shall use label stocks, laminating adhesives, and inks complying with UL 969.

3.9 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Visually inspect UTP cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA-568-C.1.
2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
3. Test UTP cabling for direct-current loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not after cross-connection.

a. Test instruments shall meet or exceed applicable requirements in TIA-568-C.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.

B. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.

C. End-to-end cabling will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

END OF SECTION

# SECTION 26 05 26

# GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section includes grounding and bonding systems and equipment.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Burndy; Part of Hubbell Electrical Systems.
2. ERICO International Corporation.
3. ILSCO.

### 2.2 SYSTEM DESCRIPTION

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with UL 467 for grounding and bonding materials and equipment.

### 2.3 CONDUCTORS

A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.

B. Bare Copper Conductors:

1. Solid Conductors: ASTM B 3.
2. Stranded Conductors: ASTM B 8.
3. Tinned Conductors: ASTM B 33.
4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch in diameter.
5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.

6. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.

2.4 CONNECTORS

A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.

B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy.

C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

D. Bus-Bar Connectors: Mechanical type, cast silicon bronze, solderless exothermic-type wire terminals, and long-barrel, two-bolt connection to ground bus bar.

PART 3 - EXECUTION

3.1 APPLICATIONS

A. Conductors: Install solid conductor for No. 10 AWG and smaller, and stranded conductors for No. 8 AWG and larger unless otherwise indicated.

B. Underground Grounding Conductors: Install bare copper conductor, No. 3/0 AWG minimum.

1. Bury at least 24 inches below grade.

C. Conductor Terminations and Connections:

1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
3. Connections to Structural Steel: Welded connectors.

3.2 GROUNDING AT THE SERVICE

A. Equipment grounding conductors and grounding electrode conductors shall be connected to the ground bus. Install a main bonding jumper between the neutral and ground buses.

3.3 EQUIPMENT GROUNDING

A. Install insulated equipment grounding conductors with all feeders and branch circuits.

B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:

1. Feeders and branch circuits.
2. Lighting circuits.
3. Receptacle circuits.

4. Single-phase motor and appliance branch circuits.
5. Three-phase motor and appliance branch circuits.
6. Flexible raceway runs.
7. Metal-clad cable runs.
8. Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in the switchgear, switchboard, or distribution panel to equipment grounding bar terminal on busway.

C. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.

D. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.

## 3.4 INSTALLATION

A. Grounding Conductors: Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.

B. Ground Bonding Common with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection systems. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.

C. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.

1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
3. Use exothermic-welded connectors for outdoor locations; if a disconnect-type connection is required, use a bolted clamp.

## 3.5 FIELD QUALITY CONTROL

A. Perform tests and inspections. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.

END OF SECTION

# SECTION 26 05 29

# HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section includes:

1. Hangers and supports for electrical equipment and systems.
2. Construction requirements for concrete bases.

### 1.2 PERFORMANCE REQUIREMENTS

A. Delegated Design: Design supports for multiple raceways, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

B. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.

C. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

D. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

### 1.3 ACTION SUBMITTALS

A. Product Data: For steel slotted support systems.

B. Shop Drawings: Show fabrication and installation details and include calculations for the following:

1. Trapeze hangers. Include Product Data for components.
2. Steel slotted channel systems. Include Product Data for components.
3. Equipment supports.

### 1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

### 1.5 QUALITY ASSURANCE

A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Cooper B-Line, Inc.; a division of Cooper Industries.
2. ERICO International Corporation.
3. Thomas & Betts Corporation.
4. Unistrut; an Atkore International company.

C. Raceway and Cable Supports: As described in NECA 1 and NECA 101.

D. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.

E. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for non-armored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be malleable iron.

F. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

G. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:

1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
2. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.
3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
6. Toggle Bolts: All-steel springhead type.
7. Hanger Rods: Threaded steel.

2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.

B. Materials: Comply with requirements in Section 055000 "Metal Fabrications" for steel shapes and plates.

PART 3 - EXECUTION

3.1 APPLICATION

A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.

B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as required by

C. NFPA 70. Minimum rod size shall be 1/4 inch in diameter.

D. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted or other support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.

1. Secure raceways and cables to these supports with single-bolt conduit clamps.

E. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.

B. Raceway Support Methods: In addition to methods described in NECA 1, EMT, IMC, and RMC may be supported by openings through structure members, as permitted in NFPA 70.

C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:

1. To Wood: Fasten with lag screws or through bolts.
2. To New Concrete: Bolt to concrete inserts.
3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
4. To Existing Concrete: Expansion anchor fasteners.
5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
6. To Steel: Beam clamps (MSS Type 19, 21, 23, 25, or 27) complying with MSS SP-69.
7. To Light Steel: Sheet metal screws.
8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, and other devices on slotted-channel racks attached to substrate by means that meet seismic-restraint strength and anchorage requirements.

E. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

A. Comply with installation requirements in Section 055000 "Metal Fabrications" for site-fabricated metal supports.

B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.

C. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 PAINTING

A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.

B. Touchup: Comply with requirements in Section 099123 "Interior Painting" for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION

# SECTION 26 05 33

# RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Metal conduits, tubing, and fittings.
2. Nonmetal conduits, tubing, and fittings.
3. Metal wireways and auxiliary gutters.
4. Nonmetal wireways and auxiliary gutters.
5. Surface raceways.
6. Boxes, enclosures, and cabinets.
7. Handholes and boxes for exterior underground cabling.

C. Related Requirements:

1. Section 270528 "Pathways for Communications Systems" for conduits, wireways, surface pathways, innerduct, boxes, faceplate adapters, enclosures, cabinets, and handholes serving communications systems.
2. Section 280528 "Pathways for Electronic Safety and Security" for conduits, surface pathways, innerduct, boxes, and faceplate adapters serving electronic safety and security.

### 1.2 ACTION SUBMITTALS

A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

B. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, and attachment details.

### 1.3 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of items involved:

1. Structural members in paths of conduit groups with common supports.
2. HVAC and plumbing items and architectural features in paths of conduit groups with common supports.

B. Seismic Qualification Certificates: For enclosures, cabinets, and conduit racks and their mounting provisions including those for internal components, from manufacturer.

PART 2 - PRODUCTS

2.1 METAL CONDUITS, TUBING, AND FITTINGS

A. Listing and Labeling: Metal conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. GRC: Comply with ANSI C80.1 and UL 6.

C. ARC: Comply with ANSI C80.5 and UL 6A.

D. IMC: Comply with ANSI C80.6 and UL 1242.

E. EMT: Comply with ANSI C80.3 and UL 797.

F. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.

G. Fittings for Metal Conduit: Comply with NEMA FB 1 and UL 514B.

1. Fittings for EMT:

a. Material: Steel.
b. Type: compression.

2. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.
3. Coating for Fittings for PVC-Coated Conduit: Minimum thickness of 0.040 inch, with overlapping sleeves protecting threaded joints.

H. Joint Compound for IMC, GRC, or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS, TUBING, AND FITTINGS

A. Listing and Labeling: Nonmetallic conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. ENT: Comply with NEMA TC 13 and UL 1653.

C. RNC: Type EPC-40-PVC, complying with NEMA TC 2 and UL 651 unless otherwise indicated.

D. LFNC: Comply with UL 1660.

E. Fittings for ENT and RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.

F. Fittings for LFNC: Comply with UL 514B.

G. Solvent cements and adhesive primers shall have a VOC content of 510 and 550 g/L or less, respectively, when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

H. Solvent cements and adhesive primers shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

## 2.3 METAL WIREWAYS AND AUXILIARY GUTTERS

A. Description: Sheet metal, complying with UL 870 and NEMA 250, Type 1 or Type 3R unless otherwise indicated, and sized according to NFPA 70.

1. Metal wireways installed outdoors shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

## 2.4 NONMETALLIC WIREWAYS AND AUXILIARY GUTTERS

A. Listing and Labeling: Nonmetallic wireways and auxiliary gutters shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Description: Fiberglass polyester, extruded and fabricated to required size and shape, without holes or knockouts. Cover shall be gasketed with oil-resistant gasket material and fastened with captive screws treated for corrosion resistance. Connections shall be flanged and have stainless-steel screws and oil-resistant gaskets.

C. Description: PVC, extruded and fabricated to required size and shape, and having snap-on cover, mechanically coupled connections, and plastic fasteners.

D. Fittings and Accessories: Couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings shall match and mate with wireways as required for complete system.

E. Solvent cements and adhesive primers shall have a VOC content of 510 and 550 g/L or less, respectively, when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

F. Solvent cements and adhesive primers shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

## 2.5 SURFACE RACEWAYS

A. Listing and Labeling: Surface raceways shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Surface Metal Raceways: Galvanized steel with snap-on covers complying with UL 5.

## 2.6 BOXES, ENCLOSURES, AND CABINETS

A. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.

B. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.

C. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, aluminum, Type FD, with gasketed cover.

D. Luminaire Outlet Boxes: Nonadjustable, designed for attachment of luminaire weighing 50 lb. Outlet boxes designed for attachment of luminaires weighing more than 50 lb shall be listed and marked for the maximum allowable weight.

E. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

F. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, cast aluminum with gasketed cover.

G. Box extensions used to accommodate new building finishes shall be of same material as recessed box.

H. Device Box Dimensions: 4 inches square by 2-1/8 inches deep.

I. Gangable boxes are allowed.

J. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250, Type 3R with continuous-hinge cover with flush latch unless otherwise indicated.

1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
2. Nonmetallic Enclosures: Plastic.
3. Interior Panels: Steel; all sides finished with manufacturer's standard enamel.

K. Cabinets:

1. NEMA 250, Type 1 galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
2. Hinged door in front cover with flush latch and concealed hinge.
3. Key latch to match panelboards.
4. Metal barriers to separate wiring of different systems and voltage.
5. Accessory feet where required for freestanding equipment.
6. Nonmetallic cabinets shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

## PART 3 - EXECUTION

### 3.1 RACEWAY APPLICATION

A. Outdoors: Apply raceway products as specified below unless otherwise indicated:

1. Exposed Conduit: RNC, Type EPC-40-PVC.
2. Concealed Conduit, Aboveground: EMT.
3. Underground Conduit: RNC, Type EPC-40-PVC.
4. Connection to Vibrating Equipment (Including Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFNC.
5. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.

B. Indoors: Apply raceway products as specified below unless otherwise indicated.

1. Exposed, Not Subject to Physical Damage: EMT.
2. Exposed, Not Subject to Severe Physical Damage: EMT.
3. Exposed and Subject to Severe Physical Damage: GRC. Raceway locations include the following:

    a. Loading dock.
    b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.

4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
5. Connection to Vibrating Equipment (Including Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
6. Damp or Wet Locations: GRC.
7. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4 nonmetallic in damp or wet locations.

C. Minimum Raceway Size: 3/4-inch trade size.

D. Raceway Fittings: Compatible with raceways and suitable for use and location.

1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with this type of conduit. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
3. EMT: Use compression, steel fittings. Comply with NEMA FB 2.10.
4. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.

E. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.

F. Install surface raceways only where indicated on Drawings.

G. Do not install nonmetallic conduit where ambient temperature exceeds 120 deg F.

## 3.2 INSTALLATION

A. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.

B. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.

C. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.

D. Arrange stub-ups so curved portions of bends are not visible above finished slab.

E. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches of changes in direction.

F. Conceal conduit and EMT within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.

G. Support conduit within 12 inches of enclosures to which attached.

H. Raceways Embedded in Slabs:

1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure raceways to reinforcement at maximum 10-foot intervals.
2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
3. Arrange raceways to keep a minimum of 2 inches of concrete cover in all directions.
4. Do not embed threadless fittings in concrete unless specifically approved by Architect for each specific location.
5. Change from ENT to RNC, Type EPC-40-PVC, before rising above floor.

I. Stub-ups to Above Recessed Ceilings:

1. Use EMT, IMC, or RMC for raceways.
2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

J. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.

K. Coat field-cut threads on PVC-coated raceway with a corrosion-preventing conductive compound prior to assembly.

L. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.

M. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch trade size and insulated throat metal bushings on 1-1/2-inch trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.

N. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.

O. Surface Raceways:

1. Install surface raceway with a minimum 2-inchradius control at bend points.
2. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding 48 inches and with no less than two supports per straight raceway section. Support surface raceway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.

P. Install raceway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces.

Q. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:

1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.

2. Where an underground service raceway enters a building or structure.
3. Where otherwise required by NFPA 70.

R. Expansion-Joint Fittings:

1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed 30 deg F and that has straight-run length that exceeds 25 feet.
2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:

   a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
   b. Outdoor Locations Exposed to Direct Sunlight: 155 deg Ftemperature change.
   c. Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F temperature change.
   d. Attics: 135 deg F temperature change.

3. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per degree F of temperature change for PVC conduits.
4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.

S. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 72 inches of flexible conduit for recessed and semirecessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.

1. Use LFMC in damp or wet locations subject to severe physical damage.
2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.

T. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to bottom of box unless otherwise indicated.

U. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between the box and cover plate or the supported equipment and box.

V. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.

W. Locate boxes so that cover plate will not span different building finishes.

X. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.

Y. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.

Z. Set metal floor boxes level and flush with finished floor surface.

## 3.3 INSTALLATION OF UNDERGROUND CONDUIT

A. Direct-Buried Conduit:

1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Section 312000 "Earth Moving" for pipe less than 6 inches in nominal diameter.
2. Install backfill as specified in Section 312000 "Earth Moving."
3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Section 312000 "Earth Moving."
4. Install manufactured duct elbows for stub-up at poles and equipment and at building entrances through floor unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
5. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through floor.

    a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete for a minimum of 12 inches on each side of the coupling.
    b. For stub-ups at equipment mounted on outdoor concrete bases and where conduits penetrate building foundations, extend steel conduit horizontally a minimum of 60 inches from edge of foundation or equipment base. Install insulated grounding bushings on terminations at equipment.

6. Underground Warning Tape: Comply with requirements in Section 260553 "Identification for Electrical Systems."

## 3.4 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

## 3.5 FIRESTOPPING

A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

## 3.6 PROTECTION

A. Protect coatings, finishes, and cabinets from damage and deterioration.

1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION

# SECTION 26 05 44

# SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
2. Sleeve-seal systems.
3. Sleeve-seal fittings.
4. Grout.
5. Silicone sealants.

C. Related Requirements:

1. Section 078413 "Penetration Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

## PART 2 - PRODUCTS

### 2.1 SLEEVES

A. Wall Sleeves:

1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.

C. Sleeves for Rectangular Openings:

1. Material: Galvanized sheet steel.
2. Minimum Metal Thickness:

a. For sleeve cross-section rectangle perimeter less than 50 inches and with no side larger than 16 inches, thickness shall be 0.052 inch.

b. For sleeve cross-section rectangle perimeter 50 inches or more and one or more sides larger than 16 inches, thickness shall be 0.138 inch.

## 2.2 SLEEVE-SEAL SYSTEMS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Specified Technologies, Inc.
   b. Advance Products & Systems, Inc.
   c. CALPICO, Inc.
   d. Pipeline Seal and Insulator, Inc.

2. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
3. Pressure Plates: Plastic.
4. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

## 2.3 SLEEVE-SEAL FITTINGS

A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Specified Technologies, Inc.
   b. HOLDRITE.

## 2.4 GROUT

A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.

B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

## 2.5 SILICONE SEALANTS

A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.

1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
2. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

A. Comply with NECA 1.

B. Comply with NEMA VE 2 for cable tray and cable penetrations.

C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:

1. Interior Penetrations of Non-Fire-Rated Walls and Floors:

a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 079200 "Joint Sealants."
b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.

2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
3. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed.
4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.

D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:

1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.

E. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.

F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

G. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between raceway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.

B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

A. Install sleeve-seal fittings in new walls and slabs as they are constructed.

B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.

C. Secure nailing flanges to concrete forms.

D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION

# SECTION 26 05 53

# IDENTIFICATION FOR ELECTRICAL SYSTEMS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Identification for raceways.
2. Identification of power and control cables.
3. Identification for conductors.
4. Underground-line warning tape.
5. Warning labels and signs.
6. Instruction signs.
7. Equipment identification labels.
8. Miscellaneous identification products.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each electrical identification product indicated.

### 1.3 QUALITY ASSURANCE

A. Comply with ANSI A13.1.

B. Comply with NFPA 70.

C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.

D. Comply with ANSI Z535.4 for safety signs and labels.

E. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.

## PART 2 - PRODUCTS

### 2.1 POWER RACEWAY IDENTIFICATION MATERIALS

A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway size.

B. Colors for Raceways Carrying Circuits at 600 V or Less:

1. Black letters on an orange field.
2. Legend: Indicate voltage.

C. Self-Adhesive Vinyl Labels for Raceways Carrying Circuits at 600 V or Less: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.

D. Snap-Around Labels for Raceways Carrying Circuits at 600 V or Less: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

E. Snap-Around, Color-Coding Bands for Raceways Carrying Circuits at 600 V or Less: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

F. Write-On Tags: Polyester tag, 0.010 inch thick, with corrosion-resistant grommet and cable tie for attachment to conductor or cable.

1. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.
2. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.

## 2.2 METAL-CLAD CABLE IDENTIFICATION MATERIALS

A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.

B. Colors for Raceways Carrying Circuits at 600 V and Less:

1. Black letters on an orange field.
2. Legend: Indicate voltage.

C. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.

D. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; 2 inches wide; compounded for outdoor use.

## 2.3 POWER AND CONTROL CABLE IDENTIFICATION MATERIALS

A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.

B. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.

C. Write-On Tags: Polyester tag, 0.010 inch thick, with corrosion-resistant grommet and cable tie for attachment to conductor or cable.

1. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.
2. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.

D. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

E. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

## 2.4 CONDUCTOR IDENTIFICATION MATERIALS

A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than 3 mils thick by 1 to 2 inches wide.

B. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.

C. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

D. Write-On Tags: Polyester tag, 0.010 inch thick, with corrosion-resistant grommet and cable tie for attachment to conductor or cable.

1. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.
2. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.

## 2.5 FLOOR MARKING TAPE

A. 2-inch- wide, 5-mil pressure-sensitive vinyl tape, with black and white stripes and clear vinyl overlay.

## 2.6 UNDERGROUND-LINE WARNING TAPE

A. Tape:

1. Recommended by manufacturer for the method of installation and suitable to identify and locate underground electrical utility lines.
2. Printing on tape shall be permanent and shall not be damaged by burial operations.
3. Tape material and ink shall be chemically inert, and not subject to degrading when exposed to acids, alkalis, and other destructive substances commonly found in soils.

B. Color and Printing:

1. Comply with ANSI Z535.1 through ANSI Z535.5.
2. Inscriptions for Red-Colored Tapes: ELECTRIC LINE, HIGH VOLTAGE.
3. Inscriptions for Orange-Colored Tapes: TELEPHONE CABLE, CATV CABLE, COMMUNICATIONS CABLE, OPTICAL FIBER CABLE.

C. Construction:

1. Detectable three-layer laminate, consisting of a printed pigmented polyolefin film, a solid aluminum-foil core, and a clear protective film that allows inspection of the continuity of the conductive core, bright-colored, continuous-printed on one side with the inscription of the utility, compounded for direct-burial service.

2. Overall Thickness: 5 mils.
3. Foil Core Thickness: 0.35 mil.
4. Weight: 28 lb/1000 sq. ft..
5. 3-Inch Tensile According to ASTM D 882: 70 lbf, and 4600 psi.

## 2.7 WARNING LABELS AND SIGNS

A. Comply with NFPA 70 and 29 CFR 1910.145.

B. Self-Adhesive Warning Labels: Factory-printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment unless otherwise indicated.

C. Baked-Enamel Warning Signs:

1. Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application.
2. 1/4-inch grommets in corners for mounting.
3. Nominal size, 7 by 10 inches.

D. Metal-Backed, Butyrate Warning Signs:

1. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with 0.0396-inch galvanized-steel backing; and with colors, legend, and size required for application.
2. 1/4-inch grommets in corners for mounting.
3. Nominal size, 10 by 14 inches.

E. Warning label and sign shall include, but are not limited to, the following legends:

1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES."

## 2.8 INSTRUCTION SIGNS

A. Engraved, laminated acrylic or melamine plastic, minimum 1/16 inch thick for signs up to 20 sq. inches and 1/8 inch thick for larger sizes.

1. Engraved legend with black letters on white face.
2. Punched or drilled for mechanical fasteners.
3. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

B. Adhesive Film Label: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch.

C. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch. Overlay shall provide a weatherproof and UV-resistant seal for label.

2.9 EQUIPMENT IDENTIFICATION LABELS

A. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch. Overlay shall provide a weatherproof and UV-resistant seal for label.

B. Self-Adhesive, Engraved, Laminated Acrylic or Melamine Label: Adhesive backed, with white letters on a dark-gray background. Minimum letter height shall be 3/8 inch.

C. Stenciled Legend: In nonfading, waterproof, black ink or paint. Minimum letter height shall be 1 inch.

2.10 MISCELLANEOUS IDENTIFICATION PRODUCTS

A. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Select paint system applicable for surface material and location (exterior or interior).

B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.

B. Apply identification devices to surfaces that require finish after completing finish work.

C. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.

D. In addition to self-adhesive ttach signs and plastic labels with mechanical fasteners appropriate to the location and substrate.

E. System Identification Color-Coding Bands for Raceways and Cables: Each color-coding band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction, at penetrations of walls and floors, at 50-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.

F. Underground-Line Warning Tape: During backfilling of trenches install continuous underground-line warning tape directly above line at 6 to 8 inches below finished grade. Use multiple tapes where width of multiple lines installed in a common trench exceeds 16 inches overall.

G. Painted Identification: Comply with requirements in painting Sections for surface preparation and paint application.

3.2 IDENTIFICATION SCHEDULE

A. Accessible Raceways and Metal-Clad Cables, 600 V or Less, for Service, Feeder, and Branch Circuits More Than 60 A, and 120 V to ground: Install labels at 10-foot maximum intervals.

B. Accessible Raceways and Cables within Buildings: Identify the covers of each junction and pull box of the following systems with self-adhesive vinyl labels with the wiring system legend and system voltage. System legends shall be as follows:

1. Emergency Power.
2. Power.
3. Low Voltage.
4. Tele/Data.

C. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use color-coding conductor tape to identify the phase.

1. Color-Coding for Phase Identification, 600 V or Less: Use colors listed below for ungrounded service, feeder, and branch-circuit conductors.

a. Color shall be factory applied or field applied for sizes larger than No. 8 AWG, if authorities having jurisdiction permit.
b. Colors for 208/120-V Circuits:

1) Phase A: Black.
2) Phase B: Red.
3) Phase C: Blue.

c. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.

D. Install instructional sign including the color-code for grounded and ungrounded conductors using adhesive-film-type labels.

E. Conductors to Be Extended in the Future: Attach write-on tags to conductors and list source.

F. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.

1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual.

G. Locations of Underground Lines: Identify with underground-line warning tape for power, lighting, communication, and control wiring and optical fiber cable.

1. Limit use of underground-line warning tape to direct-buried cables.
2. Install underground-line warning tape for both direct-buried cables and cables in raceway.

H. Workspace Indication: Install floor marking tape to show working clearances in the direction of access to live parts. Workspace shall be as required by NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.

I. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Baked-enamel warning signs.

1. Comply with 29 CFR 1910.145.
2. Identify system voltage with black letters on an orange background.
3. Apply to exterior of door, cover, or other access.
4. For equipment with multiple power or control sources, apply to door or cover of equipment including, but not limited to, the following:

    a. Power transfer switches.
    b. Controls with external control power connections.

J. Operating Instruction Signs: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.

K. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and the Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.

1. Labeling Instructions:

    a. Indoor Equipment: Self-adhesive, engraved, laminated acrylic or melamine label. Unless otherwise indicated, provide a single line of text with 1/2-inch- high letters on 1-1/2-inch-high label; where two lines of text are required, use labels 2 inches high.
    b. Outdoor Equipment: Engraved, laminated acrylic or melamine label.
    c. Elevated Components: Increase sizes of labels and letters to those appropriate for viewing from the floor.
    d. Unless provided with self-adhesive means of attachment, fasten labels with appropriate mechanical fasteners that do not change the NEMA or NRTL rating of the enclosure.

END OF SECTION

# SECTION 26 09 23

# LIGHTING CONTROL DEVICES

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Time switches.
2. Indoor ceiling mounted and switchbox-mounted occupancy sensors.

C. Related Requirements:

1. Section 262726 "Wiring Devices" for wall-box dimmers and manual light switches.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

### 1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

### 1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data

## PART 2 - PRODUCTS

### 2.1 TIME SWITCHES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Intermatic, Inc.
2. Leviton Manufacturing Co., Inc.
3. NSi Industries LLC.

2.2 INDOOR OCCUPANCY SENSORS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Leviton Manufacturing Co., Inc.
2. Lutron Electronics Co., Inc.
3. Sensor Switch, Inc.
4. Watt Stopper.

B. General Requirements for Sensors: Wall- or ceiling-mounted, solid-state indoor occupancy sensors with a separate power pack.

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Operation: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn them off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
3. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A. Sensor is powered from the power pack.
4. Power Pack: Dry contacts rated for 20-A ballast load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Sensor has 24-V dc, 150-mA, Class 2 power source, as defined by NFPA 70.
5. Mounting:

   a. Sensor: Suitable for mounting in any position on a standard outlet box.
   b. Relay: Externally mounted through a 1/2-inch knockout in a standard electrical enclosure.
   c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.

6. Indicator: Digital display, to show when motion is detected during testing and normal operation of sensor.
7. Bypass Switch: Override the "on" function in case of sensor failure.

C. PIR Type: Ceiling mounted; detect occupants in coverage area by their heat and movement.

1. Detector Sensitivity: Detect occurrences of 6-inch- minimum movement of any portion of a human body that presents a target of not less than 36 sq. in..
2. Detection Coverage (Room): Detect occupancy anywhere in a circular area of 1000 sq. ft. when mounted on a 96-inch- high ceiling.
3. Detection Coverage (Corridor): Detect occupancy within 90 feet when mounted on a 10-foot- high ceiling.

D. Ultrasonic Type: Ceiling mounted; detect occupants in coverage area through pattern changes of reflected ultrasonic energy.

1. Detector Sensitivity: Detect a person of average size and weight moving not less than 12 inches in either a horizontal or a vertical manner at an approximate speed of 12 inches/s.
2. Detection Coverage (Small Room): Detect occupancy anywhere within a circular area of 600 sq. ft. when mounted on a 96-inch- high ceiling.
3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. when mounted on a 96-inch- high ceiling.
4. Detection Coverage (Large Room): Detect occupancy anywhere within a circular area of 2000 sq. ft. when mounted on a 96-inch- high ceiling.
5. Detection Coverage (Corridor): Detect occupancy anywhere within 90 feet when mounted on a 10-foot- high ceiling in a corridor not wider than 14 feet.

E. Dual-Technology Type: Ceiling mounted; detect occupants in coverage area using PIR and ultrasonic detection methods. The particular technology or combination of technologies that control on-off functions is selectable in the field by operating controls on unit.

1. Sensitivity Adjustment: Separate for each sensing technology.
2. Detector Sensitivity: Detect occurrences of 6-inch- minimum movement of any portion of a human body that presents a target of not less than 36 sq. in., and detect a person of average size and weight moving not less than 12 inches in either a horizontal or a vertical manner at an approximate speed of 12 inches/s.
3. Detection Coverage (Small Room): Detect occupancy anywhere within a circular area of 600 sq. ft. when mounted on a 96-inch- high ceiling.
4. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. when mounted on a 96-inch- high ceiling.
5. Detection Coverage (Large Room): Detect occupancy anywhere within a circular area of 2000 sq. ft. when mounted on a 96-inch- high ceiling.
6. Detection Coverage (Corridor): Detect occupancy anywhere within 90 feet when mounted on a 10-foot- high ceiling in a corridor not wider than 14 feet.

## 2.3 SWITCHBOX-MOUNTED OCCUPANCY SENSORS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Leviton Manufacturing Co., Inc.
2. Lutron Electronics Co., Inc.
3. Sensor Switch, Inc.
4. Watt Stopper.

## 2.4 LIGHTING CONTACTORS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Eaton Corporation.
2. General Electric Company.
3. Square D.

B. Description: Electrically operated and mechanically held, combination-type lighting contactors with nonfused disconnect, complying with NEMA ICS 2 and UL 508.

1. Current Rating for Switching: Listing or rating consistent with type of load served, including tungsten filament, inductive, and high-inrush ballast (ballast with 15 percent or less total harmonic distortion of normal load current).
2. Fault Current Withstand Rating: Equal to or exceeding the available fault current at the point of installation.
3. Enclosure: Comply with NEMA 250.
4. Provide with control and pilot devices as indicated on Drawings, matching the NEMA type specified for the enclosure.

2.5 CONDUCTORS AND CABLES

A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than No. 12 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

B. Classes 2 and 3 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

C. Class 1 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18 AWG. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install and aim sensors in locations to achieve not less than 90 percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's written instructions.

B. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting sensors to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

1. For occupancy and motion sensors, verify operation at outer limits of detector range. Set time delay to suit Owner's operations.

C. Mount electrically held lighting contactors with elastomeric isolator pads to eliminate structure-borne vibration, unless contactors are installed in an enclosure with factory-installed vibration isolators.

D. Wiring Method: Comply with Section 260519 "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size is 1/2 inch.

E. Identify components and power and control wiring according to Section 260553 "Identification for Electrical Systems."

3.2 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to evaluate lighting control devices and perform tests and inspections.

B. Perform the following tests and inspections:

1. Operational Test: After installing time switches and sensors, and after electrical circuitry has been energized, start units to confirm proper unit operation.
2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

C. Lighting control devices will be considered defective if they do not pass tests and inspections.

D. Prepare test and inspection reports.

END OF SECTION

# SECTION 26 24 16

# PANELBOARDS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section includes distribution panelboards and lighting and appliance branch-circuit panelboards.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: For each panelboard and related equipment.

1. Include dimensioned plans, elevations, sections, and details. Show tabulations of installed devices, equipment features, and ratings.
2. Detail enclosure types and details for types other than NEMA 250, Type 1.
3. Detail bus configuration, current, and voltage ratings.
4. Short-circuit current rating of panelboards and overcurrent protective devices.
5. Include evidence of NRTL listing for series rating of installed devices.
6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
7. Include wiring diagrams for power, signal, and control wiring.
8. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards.

### 1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

B. Panelboard schedules for installation in panelboards.

### 1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

### 1.5 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with NEMA PB 1.

C. Comply with NFPA 70.

1.6 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.

1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PANELBOARDS

A. Enclosures: Surface-mounted cabinets.

1. Rated for environmental conditions at installed location.

a. Indoor Dry and Clean Locations: NEMA 250, Type 1.
b. Outdoor Locations: NEMA 250, Type 3R.

2. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions.
3. Directory Card: Inside panelboard door, mounted in transparent card holder.

B. Incoming Mains Location: Top and bottom.

C. Phase, Neutral, and Ground Buses: Hard-drawn copper, 98 percent conductivity.

D. Conductor Connectors: Suitable for use with conductor material and sizes.

1. Material: Hard-drawn copper, 98 percent conductivity.
2. Main and Neutral Lugs: Mechanical type.
3. Ground Lugs and Bus Configured Terminators: Mechanical type.

E. Future Devices: Mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.

F. Panelboard Short-Circuit Current Rating: Rated for series-connected system with integral or remote upstream overcurrent protective devices and labeled by an NRTL. Include size and type of allowable upstream and branch devices, and listed and labeled for series-connected short-circuit rating by an NRTL.

G. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals.

2.2 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Square D; by Schneider Electric.

B. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.

C. Mains: Circuit breaker or lugs only.

D. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.

E. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.

## 2.3 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Eaton Electrical Sector; Eaton Corporation.
2. General Electric Company.
3. Square D.

    a. Instantaneous trip.
    b. Long- and short-time pickup levels.
    c. Long- and short-time time adjustments.
    d. Ground-fault pickup level, time delay, and I squared x t response.

4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
5. GFCI Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
6. Ground-Fault Equipment Protection (GFEP) Circuit Breakers: Class B ground-fault protection (30-mA trip).
7. Molded-Case Circuit-Breaker (MCCB) Features and Accessories:

    a. Standard frame sizes, trip ratings, and number of poles.
    b. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
    c. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge (HID) lighting circuits.
    d. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
    e. Shunt Trip: 120-V trip coil energized from separate circuit, set to trip at 55 percent of rated voltage.
    f. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in on or off position.
    g. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.

B. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.

1. Fuses, and Spare-Fuse Cabinet: Comply with requirements specified in Section 262813 "Fuses."

## 2.4 ACCESSORY COMPONENTS AND FEATURES

A. Portable Test Set: For testing functions of solid-state trip devices without removing from panelboard. Include relay and meter test plugs suitable for testing panelboard meters and switchboard class relays.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Receive, inspect, handle, store and install panelboards and accessories according to NEMA PB 1.1.

B. Comply with mounting and anchoring requirements specified in Section 260548.16 "Seismic Controls for Electrical Systems."

C. Ensure that, whatever height is selected for top of trim that the operating handle of top-most switch or circuit breaker, in on position, is not higher than 79 inches (2000 mm).

D. Mount panelboard cabinet plumb and rigid without distortion of box. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.

E. Install overcurrent protective devices and controllers not already factory installed.

1. Set field-adjustable, circuit-breaker trip ranges.

F. Install filler plates in unused spaces.

G. Stub 1-inch empty conduits from panelboards into accessible ceiling space as indicated on panel schedules.

H. Arrange conductors in gutters into groups and bundle and wrap with wire ties.

I. Comply with NECA 1.

3.2 IDENTIFICATION

A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with Section 260553 "Identification for Electrical Systems."

B. Create a directory to indicate installed circuit loads and incorporating Owner's final room designations. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.

C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems." In addition, each panelboard identification nomenclature shall include the number of the room in which it is located.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Acceptance Testing Preparation:

1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

C. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.

D. Panelboards will be considered defective if they do not pass tests and inspections.

E. Prepare test and inspection reports including a certified report that identifies panelboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken and observations after remedial action.

END OF SECTION

# SECTION 26 27 26

# WIRING DEVICES

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Receptacles, receptacles with integral GFCI, and associated device plates.
2. Tamper-resistant receptacles and tamper-resistant receptacles with integral GFCI.
3. Tamper-resistant and weather-resistant receptacles.
4. Snap switches and wall-box dimmers.
5. Wall-switch.

### 1.2 ADMINISTRATIVE REQUIREMENTS

A. Coordination:

1. Receptacles for Owner-Furnished Equipment: Match plug configurations.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.

### 1.4 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

### 1.5 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Cooper Wiring Devices, Inc.
2. Hubbell.
3. Leviton Manufacturing Co., Inc.
4. Pass & Seymour/Legrand (Pass & Seymour).

B. Source Limitations: Obtain each type of wiring device and associated wall plate from single source from single manufacturer.

## 2.2 GENERAL WIRING-DEVICE REQUIREMENTS

A. Wiring Devices, Components, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with NFPA 70.

C. Devices that are manufactured for use with modular plug-in connectors may be substituted under the following conditions:

1. Connectors shall comply with UL 2459 and shall be made with stranding building wire.
2. Devices shall comply with the requirements in this Section.
3. Tamper-resistant devices shall be provided as noted on the plans.

## 2.3 STRAIGHT-BLADE RECEPTACLES

A. Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and FS W-C-596.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Cooper Wiring Devices, Inc.
b. Hubbell.
c. Leviton Manufacturing Co., Inc.
d. Pass & Seymour/Legrand (Pass & Seymour).

## 2.4 TAMPER-RESISTANT STRAIGHT-BLADE RECEPTACLES

A. Tamper-Resistant Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498 Supplement sd, and FS W-C-596.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Cooper Wiring Devices, Inc.
b. Hubbell.
c. Leviton Manufacturing Co., Inc.
d. Pass & Seymour/Legrand (Pass & Seymour).

## 2.5 GFCI RECEPTACLES

A. General Description:

1. Straight blade, non-feed-through type.
2. Comply with NEMA WD 1, NEMA WD 6, UL 498, UL 943 Class A, and FS W-C-596.
3. Include indicator light that shows when the GFCI has malfunctioned and no longer provides proper GFCI protection.

B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Cooper Wiring Devices, Inc.; Division of Cooper Industries, Inc.
   b. Hubbell Incorporated; Wiring Device-Kellems.
   c. Leviton Manufacturing Co., Inc.
   d. Pass & Seymour/Legrand (Pass & Seymour).

C. Tamper-Resistant GFCI Convenience Receptacles, 125 V, 20 A:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Cooper Wiring Devices, Inc.; Division of Cooper Industries, Inc.
   b. Hubbell Incorporated; Wiring Device-Kellems.
   c. Leviton Manufacturing Co., Inc.
   d. Pass & Seymour/Legrand (Pass & Seymour).

## 2.6 TOGGLE SWITCHES

A. Comply with NEMA WD 1, UL 20, and FS W-S-896.

B. Switches, 120/277 V, 20 A:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. Single Pole:

      1) Cooper; AH1221.
      2) Hubbell; HBL1221.
      3) Leviton; 1221-2.
      4) Pass & Seymour; CSB20AC1.

   b. Two Pole:

      1) Cooper; AH1222.
      2) Hubbell; HBL1222.
      3) Leviton; 1222-2.
      4) Pass & Seymour; CSB20AC2.

   c. Three Way:

      1) Cooper; AH1223.
      2) Hubbell; HBL1223.
      3) Leviton; 1223-2.
      4) Pass & Seymour; CSB20AC3.

d. Four Way:

1) Cooper; AH1224.
2) Hubbell; HBL1224.
3) Leviton; 1224-2.
4) Pass & Seymour; CSB20AC4.

2.7 WALL PLATES

A. Single and combination types shall match corresponding wiring devices.

1. Plate-Securing Screws: Metal with head color to match plate finish.
2. Material for Finished Spaces: 0.035-inch- thick, satin-finished, Type 302 stainless steel.
3. Material for Unfinished Spaces: Galvanized steel.
4. Material for Damp Locations: Cast aluminum with spring-loaded lift cover, and listed and labeled for use in wet and damp locations.

B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with Type 3R, weather-resistant, die-cast aluminum with lockable cover.

2.8 FINISHES

A. Device Color:

1. Wiring Devices Connected to Normal Power System: As selected by owner unless otherwise indicated or required by NFPA 70 or device listing.

B. Wall Plate Color: For plastic covers, match device color.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with NECA 1, including mounting heights listed in that standard, unless otherwise indicated.

B. Coordination with Other Trades:

1. Protect installed devices and their boxes. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of boxes.
2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
4. Install wiring devices after all wall preparation, including painting, is complete.

C. Conductors:

1. Do not strip insulation from conductors until right before they are spliced or terminated on devices.
2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.

3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
4. Existing Conductors:

    a. Cut back and pigtail, or replace all damaged conductors.
    b. Straighten conductors that remain and remove corrosion and foreign matter.
    c. Pigtailing existing conductors is permitted, provided the outlet box is large enough.

D. Device Installation:

1. Replace devices that have been in temporary use during construction and that were installed before building finishing operations were complete.
2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
4. Connect devices to branch circuits using pigtails that are not less than 6 inches in length.
5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, two-thirds to three-fourths of the way around terminal screw.
6. Use a torque screwdriver when a torque is recommended or required by manufacturer.
7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device-mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles up, and on horizontally mounted receptacles to the left.

F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

G. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multi-gang wall plates.

H. Adjust locations of service poles to suit arrangement of partitions and furnishings.

## 3.2 GFCI RECEPTACLES

A. Install non-feed-through-type GFCI receptacles where protection of downstream receptacles is not required.

## 3.3 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Test Instruments: Use instruments that comply with UL 1436.
2. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.

B. Tests for Convenience Receptacles:

1. Line Voltage: Acceptable range is 105 to 132 V.
2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is unacceptable.
3. Ground Impedance: Values of up to 2 ohms are acceptable.
4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
5. Using the test plug, verify that the device and its outlet box are securely mounted.
6. Tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.

C. Test every receptacle for polarity grounding and GFI protection

D. Wiring device will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

END OF SECTION

# SECTION 26 28 16

# ENCLOSED SWITCHES AND CIRCUIT BREAKERS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Fusible switches.
2. Nonfusible switches.
3. Shunt trip switches.
4. Molded-case circuit breakers (MCCBs).
5. Enclosures.

### 1.2 DEFINITIONS

A. NC: Normally closed.

B. NO: Normally open.

C. SPDT: Single pole, double throw.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated.

B. Shop Drawings: For enclosed switches and circuit breakers. Include plans, elevations, sections, details, and attachments to other work.

1. Wiring Diagrams: For power, signal, and control wiring.

### 1.4 INFORMATIONAL SUBMITTALS

A. Seismic Qualification Certificates: For enclosed switches and circuit breakers, accessories, and components, from manufacturer.

B. Field quality-control reports.

### 1.5 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.6 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 FUSIBLE SWITCHES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Eaton Electrical Sector; Eaton Corporation.
2. General Electric Company.
3. Square D.

2.2 NONFUSIBLE SWITCHES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Eaton Electrical Sector; Eaton Corporation.
2. General Electric Company.
3. Square D.

B. Type HD, Heavy Duty, Single Throw, 240-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

C. Accessories:

1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
3. Lugs: Suitable for number, size, and conductor material.

2.3 MOLDED-CASE CIRCUIT BREAKERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Eaton Electrical Sector; Eaton Corporation.
2. General Electric Company.
3. Square D.

B. General Requirements: Comply with UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents.

C. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.

D. Electronic Trip Circuit Breakers: Field-replaceable rating plug, rms sensing, with the following field-adjustable settings:

1. Instantaneous trip.
2. Long- and short-time pickup levels.
3. Long- and short-time time adjustments.
4. Ground-fault pickup level, time delay, and $I^2t$ response.

E. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller, and let-through ratings less than NEMA FU 1, RK-5.

F. Features and Accessories:

1. Standard frame sizes, trip ratings, and number of poles.
2. Lugs: Suitable for number, size, trip ratings, and conductor material.
3. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge lighting circuits.
4. Ground-Fault Protection: Comply with UL 1053; integrally mounted, self-powered type with mechanical ground-fault indicator; relay with adjustable pickup and time-delay settings, push-to-test feature, internal memory, and shunt trip unit; and three-phase, zero-sequence current transformer/sensor.
5. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.

## 2.4 ENCLOSURES

A. Enclosed Switches and Circuit Breakers: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.

1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
2. Outdoor Locations: NEMA 250, Type 3R.
3. Wash-Down Areas: NEMA 250, Type 4X stainless steel.
4. Other Wet or Damp, Indoor Locations: NEMA 250, [Type 4] <Insert type>.
5. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.

# PART 3 - EXECUTION

## 3.1 INSTALLATION

A. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.

B. Comply with mounting and anchoring requirements specified in Section 260548.16 "Seismic Controls for Electrical Systems."

C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.

D. Install fuses in fusible devices.

E. Comply with NECA 1.

3.2 IDENTIFICATION

A. Comply with requirements in Section 260553 "Identification for Electrical Systems."

1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Acceptance Testing Preparation:

1. Test insulation resistance for each enclosed switch and circuit breaker, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

C. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.

D. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.

E. Prepare test and inspection reports, including a certified report that identifies enclosed switches and circuit breakers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

END OF SECTION

# SECTION 26 29 13

# ENCLOSED CONTROLLERS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section includes the following enclosed controllers rated 600 V and less:

1. Full-voltage manual.
2. Full-voltage magnetic.

### 1.2 DEFINITIONS

A. CPT: Control power transformer.

B. MCCB: Molded-case circuit breaker.

C. MCP: Motor circuit protector.

D. N.C.: Normally closed.

E. N.O.: Normally open.

F. OCPD: Overcurrent protective device.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of enclosed controller.

B. Shop Drawings: For each enclosed controller. Include dimensioned plans, elevations, sections, details, and required clearances and service spaces around controller enclosures.

1. Wiring Diagrams: For power, signal, and control wiring.

### 1.4 INFORMATIONAL SUBMITTALS

A. Seismic Qualification Certificates: For enclosed controllers, accessories, and components, from manufacturer.

B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.6 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with NFPA 70.

C. IEEE Compliance: Fabricate and test enclosed controllers according to IEEE 344 to withstand seismic forces defined in Section 260548.16 "Seismic Controls for Electrical Systems."

PART 2 - PRODUCTS

2.1 FULL-VOLTAGE CONTROLLERS

A. General Requirements for Full-Voltage Controllers: Comply with NEMA ICS 2, general purpose, Class A.

B. Motor-Starting Switches: "Quick-make, quick-break" toggle or push-button action; marked to show whether unit is off or on.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Eaton Electrical Sector; Eaton Corporation.
b. General Electric Company.
c. Square D.

2. Configuration: Nonreversing.
3. Surface mounting.
4. Pilot light.

C. Fractional Horsepower Manual Controllers: "Quick-make, quick-break" toggle or push-button action; marked to show whether unit is off, on, or tripped.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Eaton Electrical Sector; Eaton Corporation.
b. General Electric Company.
c. Square D.

2. Configuration: Nonreversing.
3. Overload Relays: Inverse-time-current characteristics; NEMA ICS 2, Class 10 tripping characteristics; heaters matched to nameplate full-load current of actual protected motor; external reset push button; bimetallic type.
4. Surface mounting.
5. Pilot light.

D. Integral Horsepower Manual Controllers: "Quick-make, quick-break" toggle or push-button action; marked to show whether unit is off, on, or tripped.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Eaton Electrical Sector; Eaton Corporation.
    b. General Electric Company.
    c. Square D.

2. Configuration: Nonreversing.
3. Overload Relays: Inverse-time-current characteristics; NEMA ICS 2, Class 10 tripping characteristics; heaters matched to nameplate full-load current of actual protected motor; external reset push button; bimetallic type.
4. Surface mounting.
5. Pilot light.

E. Magnetic Controllers: Full voltage, across the line, electrically held.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

    a. Eaton Electrical Sector; Eaton Corporation.
    b. General Electric Company.
    c. Square D.

2. Configuration: Nonreversing.
3. Contactor Coils: Pressure-encapsulated type.

    a. Operating Voltage: Depending on contactor NEMA size and line-voltage rating, manufacturer's standard matching control power or line voltage.

4. Power Contacts: Totally enclosed, double-break, silver-cadmium oxide; assembled to allow inspection and replacement without disturbing line or load wiring.
5. Control Circuits: 120-V ac; obtained from control power source] of sufficient capacity to operate integral devices and remotely located pilot, indicating, and control devices.
6. Melting Alloy Overload Relays:

    a. Inverse-time-current characteristic.
    b. Class 10 tripping characteristic.
    c. Heaters in each phase matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.

7. Bimetallic Overload Relays:

    a. Inverse-time-current characteristic.
    b. Class 10 tripping characteristic.
    c. Heaters in each phase matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.

8. Solid-State Overload Relay:

    a. Switch or dial selectable for motor running overload protection.
    b. Sensors in each phase.

c. Class 10 tripping characteristic selected to protect motor against voltage and current unbalance and single phasing.

9. External overload reset push button.

F. Combination Magnetic Controller: Factory-assembled combination of magnetic controller, OCPD, and disconnecting means.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

2. Eaton Electrical Sector; Eaton Corporation.
3. General Electric Company.
4. Square D.

5. Fusible Disconnecting Means:

a. NEMA KS 1, heavy-duty, horsepower-rated, fusible switch with clips or bolt pads to accommodate Class J fuses.
b. Lockable Handle: Accepts three padlocks and interlocks with cover in closed position.

6. Auxiliary Contacts: N.O./N.C., arranged to activate before switch blades open.
7. Nonfusible Disconnecting Means:

a. NEMA KS 1, heavy-duty, horsepower-rated, nonfusible switch.
b. Lockable Handle: Accepts three padlocks and interlocks with cover in closed position.
c. Auxiliary Contacts: N.O./N.C., arranged to activate before switch blades open.

8. MCP Disconnecting Means:

a. UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents, instantaneous-only circuit breaker with front-mounted, field-adjustable, short-circuit trip coordinated with motor locked-rotor amperes.
b. Lockable Handle: Accepts three padlocks and interlocks with cover in closed position.
c. Auxiliary contacts "a" and "b" arranged to activate with MCP handle.

9. MCCB Disconnecting Means:

a. UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents; thermal-magnetic MCCB, with inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits.
b. Front-mounted, adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
c. Lockable Handle: Accepts three padlocks and interlocks with cover in closed position.
d. Auxiliary contacts "a" and "b" arranged to activate with MCCB handle.

## 2.2 ENCLOSURES

A. Enclosed Controllers: NEMA ICS 6, to comply with environmental conditions at installed location.

1. Dry and Clean Indoor Locations: Type 1.
2. Outdoor Locations: Type 3R.

2.3 ACCESSORIES

A. Push Buttons, Pilot Lights, and Selector Switches: NEMA ICS 5; heavy-duty type; factory installed in controller enclosure cover unless otherwise indicated.

B. Control Relays: Auxiliary and adjustable time-delay relays.

C. Phase-Failure, Phase-Reversal, and Undervoltage and Overvoltage Relays: Solid-state sensing circuit with isolated output contacts for hard-wired connections. Provide adjustable undervoltage, overvoltage, and time-delay settings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Wall-Mounted Controllers: Install enclosed controllers on walls with tops at uniform height, and with disconnect operating handles not higher than 79 inches above finished floor, unless otherwise indicated, and by bolting units to wall or mounting on lightweight structural-steel channels bolted to wall. For controllers not at walls, provide freestanding racks complying with Section 260529 "Hangers and Supports for Electrical Systems."

B. Floor-Mounted Controllers: Install enclosed controllers on 4-inch nominal-thickness concrete base.

1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
2. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
4. Install anchor bolts to elevations required for proper attachment to supported equipment.

C. Seismic Bracing: Comply with requirements specified in Section 260548.16 "Seismic Controls for Electrical Systems."

D. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.

E. Install fuses in each fusible-switch enclosed controller.

F. Install fuses in control circuits if not factory installed. Comply with requirements in Section 262813 "Fuses."

G. Install heaters in thermal overload relays. Select heaters based on actual nameplate full-load amperes after motors have been installed.

H. Comply with NECA 1.

3.2 IDENTIFICATION

A. Identify enclosed controllers, components, and control wiring. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
2. Label each enclosure with engraved nameplate.
3. Label each enclosure-mounted control and pilot device.

## 3.3 CONTROL WIRING INSTALLATION

A. Install wiring between enclosed controllers and remote devices. Comply with requirements in Section 260523 "Control-Voltage Electrical Power Cables."

B. Bundle, train, and support wiring in enclosures.

C. Connect selector switches and other automatic-control selection devices where applicable.

1. Connect selector switches to bypass only those manual- and automatic-control devices that have no safety functions when switch is in manual-control position.
2. Connect selector switches with enclosed-controller circuit in both manual and automatic positions for safety-type control devices such as low- and high-pressure cutouts, high-temperature cutouts, and motor overload protectors.

## 3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Acceptance Testing Preparation:

1. Test insulation resistance for each enclosed controller, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

C. Tests and Inspections:

1. Inspect controllers, wiring, components, connections, and equipment installation
2. Test insulation resistance for each enclosed-controller element, component, connecting motor supply, feeder, and control circuits.
3. Test continuity of each circuit.
4. Verify that voltages at controller locations are within plus or minus 10 percent of motor nameplate rated voltages. If outside this range for any motor, notify Owner before starting the motor(s).
5. Test each motor for proper phase rotation.
6. Perform each electrical test and visual and mechanical inspection stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
7. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
8. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.

D. Enclosed controllers will be considered defective if they do not pass tests and inspections.

E. Prepare test and inspection reports. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

## 3.5 ADJUSTING

A. Set field-adjustable switches and overload-relay pickup and trip ranges.

B. Adjust the trip settings of MCPs and thermal-magnetic circuit breakers with adjustable instantaneous trip elements. Initially adjust to six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify Owner before increasing settings.

## 3.6 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain enclosed controllers.

END OF SECTION

# SECTION 26 51 00

# INTERIOR LIGHTING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Interior lighting fixtures, lamps, and ballasts.
2. Emergency lighting units.
3. Exit signs.
4. Lighting fixture supports.

C. Related Sections:

1. Section 260923 "Lighting Control Devices" for automatic control of lighting.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of lighting fixture, arranged in order of fixture designation. Include data on features, accessories, and finishes.

B. Shop Drawings: Show details of nonstandard or custom lighting fixtures. Indicate dimensions, weights, methods of field assembly, components, features, and accessories. Product Certificates: For each type of ballast for bi-level and dimmer-controlled fixtures, from manufacturer.

### 1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

### 1.4 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, product(s) indicated on Drawings.

2.2 GENERAL REQUIREMENTS FOR LIGHTING FIXTURES AND COMPONENTS

A. Recessed Fixtures: Comply with NEMA LE 4 for ceiling compatibility for recessed fixtures.

B. Fluorescent Fixtures: Comply with UL 1598. Where LER is specified, test according to NEMA LE 5 and NEMA LE 5A as applicable.

C. Metal Parts: Free of burrs and sharp corners and edges.

D. Sheet Metal Components: Steel unless otherwise indicated. Form and support to prevent warping and sagging.

E. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.

F. Diffusers and Globes:

1. Acrylic Lighting Diffusers: 100 percent virgin acrylic plastic. High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.

   a. Lens Thickness: At least 0.125 inch minimum unless otherwise indicated.
   b. UV stabilized.

2. Glass: Annealed crystal glass unless otherwise indicated.

2.3 BALLASTS FOR LINEAR FLUORESCENT LAMPS

A. General Requirements for Electronic Ballasts:

1. Comply with UL 935 and with ANSI C82.11.
2. Designed for type and quantity of lamps served.
3. Ballasts shall be designed for full light output unless another BF, dimmer, or bi-level control is indicated.
4. Sound Rating: Class A.
5. Total Harmonic Distortion Rating: Less than 10 percent.
6. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
7. Operating Frequency: 42 kHz or higher.
8. Lamp Current Crest Factor: 1.7 or less.
9. BF: 0.88 or higher.
10. Power Factor: 0.95 or higher.

B. Luminaires controlled by occupancy sensors shall have programmed-start ballasts.

C. Electromagnetic Ballasts: Comply with ANSI C82.1; energy saving, high-power factor, Class P, and having automatic-reset thermal protection.

1. Ballast Manufacturer Certification: Indicated by label.

## 2.4 EXIT SIGNS

A. General Requirements for Exit Signs: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.

B. Internally Lighted Signs:

1. Lamps for AC Operation: LEDs, 50,000 hours minimum rated lamp life.
2. Self-Powered Exit Signs (Battery Type): Integral automatic charger in a self-contained power pack.

   a. Battery: Sealed, maintenance-free, nickel-cadmium type.
   b. Charger: Fully automatic, solid-state type with sealed transfer relay.
   c. Operation: Relay automatically energizes lamp from battery when circuit voltage drops to 80 percent of nominal voltage or below. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
   d. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
   e. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.

## 2.5 EMERGENCY LIGHTING UNITS

A. General Requirements for Emergency Lighting Units: Self-contained units complying with UL 924.

1. Battery: Sealed, maintenance-free, nickel cadmium type.
2. Charger: Fully automatic, solid-state type with sealed transfer relay.
3. Operation: Relay automatically turns lamp on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
4. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
5. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.

## 2.6 FLUORESCENT LAMPS

A. T8 program-start lamps, rated 32 W maximum, nominal length of 48 inches, 2800 initial lumens (minimum), CRI 75 (minimum), color temperature 3500 K, average rated life 20,000 hours, and mercury content of 3.5 mg or less, unless otherwise indicated.

B. T8 U-bent program-start lamps, rated 32 W maximum, nominal length of 24 inches, 2800 initial lumens (minimum), CRI 75 (minimum), color temperature 3500 K, and average rated life 20,000 hours, and mercury content of 3.5 mg or less, unless otherwise indicated.

## 2.7 LIGHTING FIXTURE SUPPORT COMPONENTS

A. Comply with Section 260529 "Hangers and Supports for Electrical Systems" for channel- and angle-iron supports and nonmetallic channel and angle supports.

B. Wires: ASTM A 641/A 641M, Class 3, soft temper, zinc-coated steel, 12 gage.

C. Wires for Humid Spaces: ASTM A 580/A 580M, Composition 302 or 304, annealed stainless steel, 12 gage.

D. Rod Hangers: 3/16-inch minimum diameter, cadmium-plated, threaded steel rod.

E. Hook Hangers: Integrated assembly matched to fixture and line voltage and equipped with threaded attachment, cord, and locking-type plug.

# PART 3 - EXECUTION

## 3.1 INSTALLATION

A. Lighting fixtures: Set level, plumb, and square with ceilings and walls. Install lamps in each fixture.

B. Comply with NFPA 70 for minimum fixture supports.

C. Suspended Lighting Fixture Support:

1. Pendants and Rods: Where longer than 48 inches, brace to limit swinging.
2. Stem-Mounted, Single-Unit Fixtures: Suspend with twin-stem hangers.

D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

## 3.2 FIELD QUALITY CONTROL

A. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery and retransfer to normal.

B. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

END OF SECTION

# SECTION 26 56 00

# EXTERIOR LIGHTING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Exterior luminaires with lamps and ballasts.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each luminaire, and support component, arranged in order of lighting unit designation. Include data on features, accessories, and finishes.

### 1.3 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with IEEE C2, "National Electrical Safety Code."

C. Comply with NFPA 70.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

A. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, product(s) indicated on Drawings.

### 2.2 GENERAL REQUIREMENTS FOR LUMINAIRES

A. Luminaires shall comply with UL 1598 and be listed and labeled for installation in wet locations by an NRTL acceptable to authorities having jurisdiction.

B. Lateral Light Distribution Patterns: Comply with IESNA RP-8 for parameters of lateral light distribution patterns indicated for luminaires.

C. Metal Parts: Free of burrs and sharp corners and edges.

D. Sheet Metal Components: Corrosion-resistant aluminum unless otherwise indicated. Form and support to prevent warping and sagging.

E. Housings: Rigidly formed, weather- and light-tight enclosures that will not warp, sag, or deform in use. Provide filter/breather for enclosed luminaires.

F. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses. Designed to disconnect ballast when door opens.

G. Plastic Parts: High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.

H. Light Shields: Metal baffles, factory installed and field adjustable, arranged to block light distribution to indicated portion of normally illuminated area or field.

I. Reflecting surfaces shall have minimum reflectance as follows unless otherwise indicated:

1. White Surfaces: 85 percent.
2. Specular Surfaces: 83 percent.
3. Diffusing Specular Surfaces: 75 percent.

J. Lenses and Refractors Gaskets: Use heat- and aging-resistant resilient gaskets to seal and cushion lenses and refractors in luminaire doors.

K. Luminaire Finish: Manufacturer's standard paint applied to factory-assembled and -tested luminaire before shipping. Where indicated, match finish process and color of support materials.

L. Factory-Applied Finish for Steel Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1, "Solvent Cleaning," to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning," or SSPC-SP 8, "Pickling."
2. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.

    a. Color: As selected from manufacturer's standard catalog of colors.

M. Factory-Applied Finish for Aluminum Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

1. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
2. Natural Satin Finish: Provide fine, directional, medium satin polish (AA-M32); buff complying with AA-M20; and seal aluminum surfaces with clear, hard-coat wax.
3. Class I, Clear Anodic Finish: AA-M32C22A41 (Mechanical Finish: medium satin; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.

4. Class I, Color Anodic Finish: AA-M32C22A42/A44 (Mechanical Finish: medium satin; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker) complying with AAMA 611.

    a. Color: Dark bronze.

N. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps and ballasts. Labels shall be located where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.

1. Label shall include the following lamp and ballast characteristics:

    a. "USES ONLY" and include specific lamp type.
    b. Lamp tube configuration (twin, quad, triple), base type, and nominal wattage for compact fluorescent luminaires.
    c. Start type (preheat, rapid start, instant start) compact fluorescent luminaires.
    d. CCT and CRI for all luminaires.

## 2.3 FLUORESCENT BALLASTS AND LAMPS

A. Ballasts for Low-Temperature Environments:

1. Temperatures 0 Deg F and Higher: Electronic type rated for 0 deg F starting and operating temperature with indicated lamp types.
2. Temperatures Minus 20 Deg F and Higher: Electromagnetic type designed for use with indicated lamp types.

B. Ballast Characteristics:

1. Power Factor: 90 percent, minimum.
2. Sound Rating: Class A.
3. Total Harmonic Distortion Rating: Less than 20 percent.
4. Electromagnetic Ballasts: Comply with ANSI C82.1, energy-saving, high power factor, Class P, automatic-reset thermal protection.
5. Case Temperature for Compact Lamp Ballasts: 65 deg C, maximum.
6. Transient-Voltage Protection: Comply with IEEE C62.41.1 and IEEE C62.41.2, Category A or better.

C. Low-Temperature Lamp Capability: Rated for reliable starting and operation with ballast provided at temperatures minus 20 deg F and higher.

# PART 3 - EXECUTION

## 3.1 LUMINAIRE INSTALLATION

A. Install lamps in each luminaire.

B. Fasten luminaire to indicated structural supports.

1. Use fastening methods and materials selected to resist seismic forces defined for the application and approved by manufacturer.

3.2 CORROSION PREVENTION

A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum by insulating fittings or treatment.

3.3 GROUNDING

A. Ground metal support structures according to Section 260526 "Grounding and Bonding for Electrical Systems."

B. Ground nonmetallic poles and support structures according to Section 260526 "Grounding and Bonding for Electrical Systems."

1. Install grounding conductor and conductor protector.

END OF SECTION

# SECTION 27 05 26

# GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes, But Not Limited To:

1. Grounding conductors.
2. Grounding connectors.
3. Grounding busbars.
4. Grounding rods.
5. Grounding labeling.

C. Related Requirements:

1. Section 003100 “Available Project Information” for Delaware State-Wide Information Technology And Architecture Standards. Also, known as DTI Cabling and Wiring Standards.

### 1.2 DEFINITIONS

A. BCT: Bonding conductor for telecommunications.

B. EMT: Electrical metallic tubing.

C. TGB: Telecommunications grounding busbar.

D. TMGB: Telecommunications main grounding busbar.

### 1.3 ADMINISTRATIVE REQUIREMENTS

A. Contractor shall contact Mr. D. Patches Hill, Technology Systems Manager for the Indian River School District, at #302-436-100 for the latest version of the DTI Cabling and Wiring Standards, which will be under this scope of work. Electrical contractor is responsible for all "IT" equipment, material, labor, installation, and testing requirements as defined in the DTI Cabling and Wiring Standards. Quantities and locations of equipment and devices indicated on the drawings need to be confirmed with the school district’s "IT" contact person prior to installation. Where applicable building codes do not dictate, the DTI Cabling and Wiring Standards shall supersede this specification section if a discrepancy arises.

### 1.4 ACTION SUBMITTALS

A. Contractor shall provide submittals to the school district’s "IT" department and architect/engineer for review. Final approval will come from the school district’s IT department.

B. Product Data: For each type of product.

1.5 INFORMATIONAL SUBMITTALS

A. As-Built Data: Plans showing as-built locations of grounding and bonding infrastructure, including the following:

1. Ground rods.
2. BCT, TMGB, TGBs, and routing of their bonding conductors.

B. Qualification Data: For Installer, installation supervisor, and field inspector.

C. Qualification Data: For testing agency and testing agency's field supervisor.

D. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

1.7 QUALITY ASSURANCE

A. Installer Qualifications: Cabling Installer must have personnel certified by BICSI on staff.

1. Installation Supervision: Installation shall be under the direct supervision of ITS Technician, who shall be present at all times when Work of this Section is performed at Project site.
2. Field Inspector: Currently registered by BICSI as ITS Installer 2 to perform the on-site inspection.

PART 2 - PRODUCTS

2.1 SYSTEM COMPONENTS

A. Comply with J-STD-607-A.

2.2 CONDUCTORS

A. See "Grounding Products" Article in the Evaluations for discussion on alternative conductor materials.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Harger Lightning & Grounding.
2. Panduit Corp.
3. Tyco Electronics Corp.

C. Comply with UL 486A-486B.

D. Insulated Conductors: Stranded copper wire, green or green with yellow stripe insulation, insulated for 600 V, and complying with UL 83.

1. Ground wire for custom-length equipment ground jumpers shall be No. 6 AWG, 19-strand, UL-listed, Type THHN wire.
2. Cable Tray Equipment Grounding Wire: No. 6 AWG.

E. Bare Copper Conductors:

1. Solid Conductors: ASTM B 3.
2. Stranded Conductors: ASTM B 8.
3. Tinned Conductors: ASTM B 33.
4. Bonding Cable: 28 kcmils (14.2 sq. mm), 14 strands of No. 17 AWG conductor, and 1/4 inch (6.3 mm) in diameter.
5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
6. Bonding Jumper: Tinned-copper tape, braided conductors terminated with two-hole copper ferrules; 1-5/8 inches (41 mm) wide and 1/16 inch (1.6 mm) thick.

## 2.3 CONNECTORS

A. Irreversible connectors listed for the purpose. Listed by an NRTL as complying with NFPA 70 for specific types, sizes, and combinations of conductors and other items connected. Comply with UL 486A-486B.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Cooper B-Line, Inc.; a division of Cooper Industries.
2. Chatsworth Products, Inc.
3. Panduit Corp.

C. Compression Wire Connectors: Crimp-and-compress connectors that bond to the conductor when the connector is compressed around the conductor. Comply with UL 467.

1. Electroplated tinned copper, C and H shaped.

D. Busbar Connectors: Cast silicon bronze, solderless exothermic-type, mechanical connector; with a long barrel and two holes spaced on 5/8- or 1-inch (15.8- or 25.4-mm) centers for a two-bolt connection to the busbar.

E. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

## 2.4 GROUNDING BUSBARS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Cooper B-Line, Inc.; a division of Cooper Industries.
2. Chatsworth Products, Inc.
3. Panduit Corp.

2.5 GROUND RODS

A. The installation of grounding electrode system for the alternating-current (ac) power system, which includes ground rods, ground rings, metal underground water pipes, metal building frames, concrete-encased electrodes, and pipe and plate electrodes, is specified in Section 260526 "Grounding and Bonding for Electrical Systems." The grounding and bonding system of this Section is connected to the grounding and bonding of the ac power system with the BCT from the TMGB specified in "Grounding Electrode System" Article.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Tyco Electronics Corp.
2. ERICO International Corp.

C. Ground Rods: Copper-clad; 3/4 inch by 10 feet (19 mm by 3 m) in diameter.

2.6 LABELING

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Brother International Corporation.
2. Panduit Corp.

B. Comply with TIA/EIA-606-A and UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.

C. Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch (10 mm). Overlay shall provide a weatherproof and UV-resistant seal for label.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine the ac grounding electrode system and equipment grounding for compliance with requirements for maximum ground-resistance level and other conditions affecting performance of grounding and bonding of the electrical system.

B. Inspect the test results of the ac grounding system measured at the point of BCT connection.

C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.

D. Proceed with connection of the BCT only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Bonding shall include the ac utility power service entrance, the communications cable entrance, and the grounding electrode system. The bonding of these elements shall form a loop so that each element is connected to at least two others.

B. Comply with NECA 1.

C. Comply with ANSI-J-STD-607-A.

## 3.3 APPLICATION

A. Conductors: Install solid conductor for No. 8 AWG and smaller and stranded conductors for No. 6 AWG and larger unless otherwise indicated.

1. The bonding conductors between the TMGB and structural steel of steel-frame buildings shall not be smaller than No. 6 AWG.

B. Underground Grounding Conductors: Install bare copper conductor, No. 2 AWG minimum.

C. Conductor Terminations and Connections:

1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
3. Connections to Ground Rods at Test Wells: Bolted connectors.
4. Connections to Structural Steel: Welded connectors.

D. Conductor Support:

1. Secure grounding and bonding conductors at intervals of not less than 36 inches (900 mm).

E. Grounding and Bonding Conductors:

1. Install in the straightest and shortest route between the origination and termination point, and no longer than required. The bend radius shall not be smaller than eight times the diameter of the conductor. No one bend may exceed 90 degrees.
2. Install without splices.
3. Support at not more than 36-inch (900-mm) intervals.
4. Install grounding and bonding conductors in 3/4-inch (21-mm) PVC conduit until conduit enters a telecommunications room. The grounding and bonding conductor pathway through a plenum shall be in EMT. Conductors shall not be installed in EMT unless otherwise indicated.

    a. If a grounding and bonding conductor is installed in ferrous metallic conduit, bond the conductor to the conduit using a grounding bushing that complies with requirements in Section 270528 "Pathways for Communications Systems," and bond both ends of the conduit to a TGB.

## 3.4 GROUNDING ELECTRODE SYSTEM

A. The BCT between the TMGB and the ac service equipment ground shall not be smaller than No. 3/0 AWG.

## 3.5 GROUNDING BUSBARS

A. Indicate locations of grounding busbars on Drawings. Install busbars horizontally, on insulated spacers 2 inches (50 mm) minimum from wall, 12 inches (300 mm) above finished floor unless otherwise indicated.

B. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, and down; connect to horizontal bus.

## 3.6 CONNECTIONS

A. Bond metallic equipment in a telecommunications equipment room to the grounding busbar in that room, using equipment grounding conductors not smaller than No. 6 AWG.

B. Stacking of conductors under a single bolt is not permitted when connecting to busbars.

C. Assemble the wire connector to the conductor, complying with manufacturer's written instructions and as follows:

1. Use crimping tool and the die specific to the connector.
2. Pretwist the conductor.
3. Apply an antioxidant compound to all bolted and compression connections.

D. Primary Protector: Bond to the TMGB with insulated bonding conductor.

E. Telecommunications Enclosures and Equipment Racks: Bond metallic components of enclosures to the telecommunications bonding and grounding system. Install vertically mounted rack grounding busbar unless the enclosure and rack are manufactured with the busbar. Bond the equipment grounding busbar to the TGB No. 2 AWG bonding conductors.

F. Structural Steel: Where the structural steel of a steel frame building is readily accessible within the room or space, bond each TGB and TMGB to the vertical steel of the building frame.

G. Electrical Power Panelboards: Where an electrical panelboard for telecommunications equipment is located in the same room or space, bond each TGB to the ground bar of the panelboard.

H. Shielded Cable: Bond the shield of shielded cable to the TGB in communications rooms and spaces. Comply with TIA/EIA-568-B.1 and TIA/EIA-568-B.2 when grounding screened, balanced, twisted-pair cables.

I. Rack- and Cabinet-Mounted Equipment: Bond powered equipment chassis to the cabinet or rack grounding bar. Power connection shall comply with NFPA 70; the equipment grounding conductor in the power cord of cord- and plug-connected equipment shall be considered as a supplement to bonding requirements in this Section.

## 3.7 IDENTIFICATION

A. Labels shall be preprinted or computer-printed type.

1. Label TMGB(s) with "fs-TMGB," where "fs" is the telecommunications space identifier for the space containing the TMGB.
2. Label TGB(s) with "fs-TGB," where "fs" is the telecommunications space identifier for the space containing the TGB.
3. Label the BCT and each telecommunications backbone conductor at its attachment point: "WARNING! TELECOMMUNICATIONS BONDING CONDUCTOR. DO NOT REMOVE OR DISCONNECT!"

3.8 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
2. Test the bonding connections of the system using an ac earth ground-resistance tester, taking two-point bonding measurements in each telecommunications equipment room containing a TMGB and a TGB and using the process recommended by BICSI TDMM. Conduct tests with the facility in operation.

    a. Measure the resistance between the busbar and the nearest available grounding electrode. The maximum acceptable value of this bonding resistance is 100 milliohms.

3. Test for ground loop currents using a digital clamp-on ammeter, with a full-scale of not more than 10 A, displaying current in increments of 0.01 A at an accuracy of plus/minus 2.0 percent.

    a. With the grounding infrastructure completed and the communications system electronics operating, measure the current in every conductor connected to the TMGB. Maximum acceptable ac current level is 1 A.

C. Excessive Ground Resistance: If resistance to ground at the BCT exceeds 20 ohms, notify Architect promptly and include recommendations to reduce ground resistance.

D. Grounding system will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

END OF SECTION

# SECTION 27 05 28

# PATHWAYS FOR COMMUNICATIONS SYSTEMS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes, But Not Limited To:

1. Metal conduits and fittings.
2. Nonmetallic conduits and fittings.
3. Optical-fiber-cable pathways and fittings.
4. Boxes, enclosures, and cabinets.

C. Related Requirements:

1. Section 260533 "Raceways and Boxes for Electrical Systems" for conduits, wireways, surface raceways, boxes, enclosures, cabinets, handholes, and faceplate adapters serving electrical systems.
2. Section 280528 "Pathways for Electronic Safety and Security" for conduits, surface pathways, innerduct, boxes, and faceplate adapters serving electronic safety and security.
3. Section 003100 “Available Project Information” for Delaware State-Wide Information Technology And Architecture Standards. Also, known as DTI Cabling and Wiring Standards.

### 1.2 ADMINISTRATIVE REQUIREMENTS

A. Contractor shall contact Mr. D. Patches Hill, Technology Systems Manager for the Indian River School District, at #302-436-100 for the latest version of the DTI Cabling and Wiring Standards, which will be under this scope of work. Electrical contractor is responsible for all "IT" equipment, material, labor, installation, and testing requirements as defined in the DTI Cabling and Wiring Standards. Quantities and locations of equipment and devices indicated on the drawings need to be confirmed with the school district’s "IT" contact person prior to installation. Where applicable building codes do not dictate, the DTI Cabling and Wiring Standards shall supersede this specification section if a discrepancy arises.

### 1.3 ACTION SUBMITTALS

A. Contractor shall provide submittals to the school district’s "IT" department and architect/engineer for review. Final approval will come from the school district’s IT department.

B. Product Data: For surface pathways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

C. Shop Drawings: For custom enclosures and cabinets.

1.4 INFORMATIONAL SUBMITTALS

A. Seismic Qualification Certificates: For pathway racks, enclosures, cabinets, equipment racks and their mounting provisions, including those for internal components, from manufacturer.

PART 2 - PRODUCTS

2.1 METAL CONDUITS AND FITTINGS

A. General Requirements for Metal Conduits and Fittings:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with TIA-569-B.

B. GRC: Comply with ANSI C80.1 and UL 6.

C. ARC: Comply with ANSI C80.5 and UL 6A.

D. EMT: Comply with ANSI C80.3 and UL 797.

E. Fittings for Metal Conduit: Comply with NEMA FB 1 and UL 514B.

1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886 and NFPA 70.
2. Fittings for EMT:

a. Material: Die cast.
b. Type: Compression.

3. Expansion Fittings: PVC or steel to match conduit type, complying with UL-467, rated for environmental conditions where installed, and including flexible external bonding jumper.

F. Joint Compound for GRC or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS AND FITTINGS

A. General Requirements for Nonmetallic Conduits and Fittings:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with TIA-569-B.

B. RNC: Type EPC-40-PVC, complying with NEMA TC 2 and UL 651 unless otherwise indicated.

C. Continuous HDPE: Comply with UL 651B.

D. Fittings for RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.

E. Solvent cements and adhesive primers shall have a VOC content of 510 and 550 g/L or less, respectively, when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

F. Solvent cements and adhesive primers shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

## 2.3 OPTICAL-FIBER-CABLE PATHWAYS AND FITTINGS

A. Description: Comply with UL 2024; flexible-type pathway, approved for plenum installation unless otherwise indicated.

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with TIA-569-B.

## 2.4 SURFACE PATHWAYS

A. General Requirements for Surface Pathways:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with TIA-569-B.

B. Surface Metal Pathways: Galvanized steel with snap-on covers complying with UL 5. Manufacturer's standard enamel finish.

## 2.5 BOXES, ENCLOSURES, AND CABINETS

A. General Requirements for Boxes, Enclosures, and Cabinets:

1. Comply with TIA-569-B.
2. Boxes, enclosures and cabinets installed in wet locations shall be listed for use in wet locations.

B. Sheet-Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.

C. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, aluminum, Type FD, with gasketed cover.

D. Box extensions used to accommodate new building finishes shall be of same material as recessed box.

E. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

F. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, cast aluminum with gasketed cover.

G. Device Box Dimensions: 4 inches square by 2-1/8 inches deep, unless noted otherwise.

H. Gangable boxes are prohibited.

I. Nonmetallic Outlet and Device Boxes: Comply with NEMA OS 2 and UL 514C.

J. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250, Type 1 with continuous-hinge cover with flush latch unless otherwise indicated.

1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
2. Nonmetallic Enclosures: Plastic or fiberglass.
3. Interior Panels: Steel; all sides finished with manufacturer's standard enamel.

K. Cabinets:

1. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
2. Hinged door in front cover with flush latch and concealed hinge.
3. Key latch to match panelboards.
4. Metal barriers to separate wiring of different systems and voltage.
5. Accessory feet where required for freestanding equipment.
6. Nonmetallic cabinets shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

## PART 3 - EXECUTION

### 3.1 PATHWAY APPLICATION

A. Outdoors: Apply pathway products as specified below unless otherwise indicated:

1. Exposed Conduit: GRC, RNC, Type EPC-40-PVC.
2. Concealed Conduit, Aboveground: EMT.
3. Underground Conduit: RNC, Type EPC-40-PVC, direct buried.
4. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.

B. Indoors: Apply pathway products as specified below unless otherwise indicated:

1. Exposed, Not Subject to Physical Damage: EMT.
2. Exposed, Not Subject to Severe Physical Damage: EMT.
3. Exposed and Subject to Severe Physical Damage: GRC.
4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
5. Damp or Wet Locations: GRC.
6. Pathways for Optical-Fiber or Communications Cable in Spaces Used for Environmental Air: Plenum-type, optical-fiber-cable pathway.
7. Pathways for Optical-Fiber or Communications-Cable Risers in Vertical Shafts: Riser-type, optical-fiber-cable pathway.
8. Pathways for Concealed General-Purpose Distribution of Optical-Fiber or Communications Cable: General-use, optical-fiber-cable pathway.
9. Boxes and Enclosures: NEMA 250 Type 1, except use NEMA 250 Type 4 stainless steel in institutional and commercial kitchens and damp or wet locations.

C. Minimum Pathway Size: 3/4-inch trade size. Minimum size for optical-fiber cables is 1 inch.

D. Pathway Fittings: Compatible with pathways and suitable for use and location.

1. Rigid Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
2. EMT: Use compression, cast-metal fittings. Comply with NEMA FB 2.10.

E. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.

F. Install surface pathways only where indicated on Drawings.

G. Do not install nonmetallic conduit where ambient temperature exceeds 120 deg F.

3.2 INSTALLATION

A. Comply with NECA 1, NECA 101, and TIA-569-B for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum pathways. Comply with NFPA 70 limitations for types of pathways allowed in specific occupancies and number of floors.

B. Keep pathways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal pathway runs above water and steam piping.

C. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.

D. Arrange stub-ups so curved portions of bends are not visible above finished slab.

E. Install no more than the equivalent of two 90-degree bends in any pathway run. Support within 12 inches of changes in direction. Utilize long radius ells for all optical-fiber cables.

F. Conceal conduit and EMT within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.

G. Pathways Embedded in Slabs:

1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure pathways to reinforcement at maximum 10-foot intervals.
2. Arrange pathways to cross building expansion joints at right angles with expansion fittings.
3. Arrange pathways to keep a minimum of 2 inches of concrete cover in all directions.
4. Do not embed threadless fittings in concrete unless specifically approved by Architect for each specific location.

H. Stub-ups to Above Recessed Ceilings:

1. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

I. Coat field-cut threads on PVC-coated pathway with a corrosion-preventing conductive compound prior to assembly.

J. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install insulated bushings on conduits terminated with locknuts.

K. Install pathways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.

L. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.

M. Spare Pathways: Install pull wires in empty pathways. Cap underground pathways designated as spare above grade alongside pathways in use.

N. Surface Pathways:

1. Install surface pathway for surface telecommunications outlet boxes only where indicated on Drawings.

O. Pathways for Optical-Fiber and Communications Cable: Install pathways as follows:

1. 3/4-Inch Trade Size and Smaller: Install pathways in maximum lengths of 50 feet.
2. 1-Inch Trade Size and Larger: Install pathways in maximum lengths of 75 feet.
3. Install with a maximum of two 90-degree bends or equivalent for each length of pathway unless Drawings show stricter requirements.

P. Install pathway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound.

Q. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all pathways at the following points:

1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
2. Where an underground service pathway enters a building or structure.
3. Where otherwise required by NFPA 70.

R. Expansion-Joint Fittings:

1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed 30 deg F, and that has straight-run length that exceeds 25 feet. Install in each run of aboveground RMC conduit that is located where environmental temperature change may exceed 100 deg F and that has straight-run length that exceeds 100 feet.
2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:

    a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
    b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
    c. Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F temperature change.
    d. Attics: 135 deg F temperature change.

3. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F of temperature change for metal conduits.
4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.

S. Mount boxes at heights indicated on Drawings in accordance with ADA requirements. Install boxes with height measured to bottom of box unless otherwise indicated.

T. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.

3.3 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR COMMUNICATIONS PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 270544 "Sleeves and Sleeve Seals for Communications Pathways and Cabling."

3.4 FIRESTOPPING

A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 PROTECTION

A. Protect coatings, finishes, and cabinets from damage or deterioration.

END OF SECTION

# SECTION 27 05 44

# SLEEVES AND SLEEVE SEALS FOR COMMUNICATIONS PATHWAYS AND CABLING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes, But Not Limited To:

1. Sleeves for pathway and cable penetration of non-fire-rated construction walls and floors.
2. Sleeve-seal systems.
3. Sleeve-seal fittings.
4. Grout.
5. Silicone sealants.

C. Related Requirements:

1. Section 078413 "Penetration Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.
2. Section 003100 “Available Project Information” for Delaware State-Wide Information Technology And Architecture Standards. Also, known as DTI Cabling and Wiring Standards.

### 1.2 ADMINISTRATIVE REQUIREMENTS

A. Contractor shall contact Mr. D. Patches Hill, Technology Systems Manager for the Indian River School District, at #302-436-100 for the latest version of the DTI Cabling and Wiring Standards, which will be under this scope of work. Electrical contractor is responsible for all "IT" equipment, material, labor, installation, and testing requirements as defined in the DTI Cabling and Wiring Standards. Quantities and locations of equipment and devices indicated on the drawings need to be confirmed with the school district’s "IT" contact person prior to installation. Where applicable building codes do not dictate, the DTI Cabling and Wiring Standards shall supersede this specification section if a discrepancy arises.

### 1.3 ACTION SUBMITTALS

A. Contractor shall provide submittals to the school district’s "IT" department and architect/engineer for review. Final approval will come from the school district’s IT department.

B. Product Data: For each type of product.

## PART 2 - PRODUCTS

### 2.1 SLEEVES

A. Wall Sleeves:

1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.

C. Sleeves for Rectangular Openings:

1. Material: Galvanized-steel sheet.
2. Minimum Metal Thickness:

a. For sleeve cross-section rectangle perimeter less than 50 inches and with no side larger than 16 inches, thickness shall be 0.052 inch.
b. For sleeve cross-section rectangle perimeter 50 inches or more and one or more sides larger than 16 inches, thickness shall be 0.138 inch.

## 2.2 SLEEVE-SEAL SYSTEMS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and pathway or cable.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Specified Technologies, Inc.
b. Advance Products & Systems, Inc.
c. CALPICO, Inc.
d. Pipeline Seal and Insulator, Inc.

2. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
3. Pressure Plates: Plastic.
4. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

## 2.3 SLEEVE-SEAL FITTINGS

A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Specified Technologies, Inc.
b. HOLDRITE.

## 2.4 GROUT

A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.

B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.

1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
2. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

A. Comply with NECA 1.

B. Comply with NEMA VE 2 for cable tray and cable penetrations.

C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:

1. Interior Penetrations of Non-Fire-Rated Walls and Floors:

a. Seal annular space between sleeve and pathway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 079200 "Joint Sealants."
b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.

2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
3. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and pathway or cable unless sleeve seal is to be installed.
4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.

D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:

1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.

E. Roof-Penetration Sleeves: Seal penetration of individual pathways and cables with flexible boot-type flashing units applied in coordination with roofing work.

F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

G. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between pathway or cable and sleeve for installing sleeve-seal system.

## 3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at pathway entries into building.

B. Install type and number of sealing elements recommended by manufacturer for pathway or cable material and size. Position pathway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pathway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

## 3.3 SLEEVE-SEAL-FITTING INSTALLATION

A. Install sleeve-seal fittings in new walls and slabs as they are constructed.

B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.

C. Secure nailing flanges to concrete forms.

D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION

# SECTION 27 11 00

# COMMUNICATIONS EQUIPMENT ROOM FITTINGS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School.

B. Section Includes, But Not Limited To:

1. Telecommunications mounting elements.
2. Backboards.
3. Telecommunications equipment racks.
4. Cable management for equipment racks.
5. Power distribution units.
6. Fire-stopping.
7. Grounding.

C. Related Requirements:

1. Section 270536 "Cable Trays for Communications Systems" for cable trays and accessories.
2. Section 271300 "Communications Backbone Cabling" for voice and data cabling associated with system panels and devices.
3. Section 271500 "Communications Horizontal Cabling" for voice and data cabling associated with system panels and devices.
4. Section 280513 "Conductors and Cables for Electronic Safety and Security" for voice and data cabling associated with system panels and devices.
5. Section 003100 “Available Project Information” for Delaware State-Wide Information Technology And Architecture Standards. Also, known as DTI Cabling and Wiring Standards.

### 1.2 ADMINISTRATIVE REQUIREMENTS

A. Contractor shall contact Mr. D. Patches Hill, Technology Systems Manager for the Indian River School District, at #302-436-100 for the latest version of the DTI Cabling and Wiring Standards, which will be under this scope of work. Electrical contractor is responsible for all "IT" equipment, material, labor, installation, and testing requirements as defined in the DTI Cabling and Wiring Standards. Quantities and locations of equipment and devices indicated on the drawings need to be confirmed with the school district’s "IT" contact person prior to installation. Where applicable building codes do not dictate, the DTI Cabling and Wiring Standards shall supersede this specification section if a discrepancy arises.

### 1.3 ACTION SUBMITTALS

A. Contractor shall provide submittals to the school district’s "IT" department and architect/engineer for review. Final approval will come from the school district’s IT department.

B. Product Data: For each type of product.

C. Shop Drawings: For communications equipment room fittings. Include plans, elevations, sections, details, and attachments to other work.

1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
2. Equipment Racks and Cabinets: Include workspace requirements and access for cable connections.
3. Grounding: Indicate location of grounding bus bar and its mounting detail showing standoff insulators and wall mounting brackets.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified layout technician, installation supervisor, and field inspector.

B. Seismic Qualification Certificates: For equipment frames from manufacturer.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Cabling Installer must have personnel certified by BICSI on staff.

1. Layout Responsibility: Preparation of Shop Drawings shall be under the direct supervision of RCDD.
2. Installation Supervision: Installation shall be under the direct supervision of Registered Technician, who shall be present at all times when Work of this Section is performed at Project site.
3. Field Inspector: Currently registered by BICSI as RCDD to perform the on-site inspection.

PART 2 - PRODUCTS

2.1 Comply with DTI Cabling and Wiring Standards.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with NECA 1.

B. Comply with BICSI TDMM for layout and installation of communications equipment rooms.

C. Bundle, lace, and train conductors and cables to terminal points without exceeding manufacturer's limitations on bending radii. Install lacing bars and distribution spools.

D. Coordinate layout and installation of communications equipment with Owner's telecommunications and LAN equipment and service suppliers.

E. Coordinate location of power raceways and receptacles with locations of communications equipment requiring electrical power to operate.

3.2 SLEEVE AND SLEEVE SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 270544 "Sleeves and Sleeve Seals for Communications Pathways and Cabling."

3.3 FIRESTOPPING

A. Comply with requirements in Section 078413 "Penetration Firestopping."

B. Comply with TIA-569-B, Annex A, "Firestopping."

C. Comply with BICSI TDMM, "Firestopping Systems" Article.

3.4 GROUNDING

A. Install grounding according to BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.

B. Comply with J-STD-607-A.

C. Locate grounding bus bar to minimize the length of bonding conductors. Fasten to wall allowing at least 2-inch clearance behind the grounding bus bar. Connect grounding bus bar with a minimum No. 4 AWG grounding electrode conductor from grounding bus bar to suitable electrical building ground.

D. Bond metallic equipment to the grounding bus bar, using not smaller than No. 6 AWG equipment grounding conductor.

1. Bond the shield of shielded cable to the grounding bus bar in communications rooms and spaces.

3.5 IDENTIFICATION

A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A. Comply with requirements in Division 26 Section "Identification for Electrical Systems."

B. Comply with requirements in Division 09 Section "Interior Painting" for painting backboards. For fire-resistant plywood, do not paint over manufacturer's label.

C. Labels shall be preprinted or computer-printed type.

END OF SECTION

# SECTION 27 15 00

# COMMUNICATIONS HORIZONTAL CABLING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes, But Not Limited To:

1. UTP cabling and hardware.
2. 62.5/125-micrometer, optical fiber cabling and hardware.
3. Coaxial cable and hardware.
4. Cable connecting hardware, patch panels, and cross-connects.
5. Telecommunications outlet/connectors.
6. Cabling system identification products.

C. Related Requirements:

1. Section 271300 "Communications Backbone Cabling" for voice and data cabling associated with system panels and devices.
2. Section 280513 "Conductors and Cables for Electronic Safety and Security" for voice and data cabling associated with system panels and devices.
3. Section 003100 “Available Project Information” for Delaware State-Wide Information Technology And Architecture Standards. Also, known as DTI Cabling and Wiring Standards.

### 1.2 HORIZONTAL CABLING DESCRIPTION

A. Horizontal cable and its connecting hardware provide the means of transporting signals between the telecommunications outlet/connector and the horizontal cross-connect located in the communications equipment room. This cabling and its connecting hardware are called a "permanent link," a term that is used in the testing protocols.

1. TIA/EIA-568-B.1 requires that a minimum of two telecommunications outlet/connectors be installed for each work area.
2. Horizontal cabling shall contain no more than one transition point or consolidation point between the horizontal cross-connect and the telecommunications outlet/connector.
3. Bridged taps and splices shall not be installed in the horizontal cabling.

### 1.3 PERFORMANCE REQUIREMENTS

A. General Performance: Horizontal cabling system shall comply with transmission standards in TIA/EIA-568-B.1 when tested according to test procedures of this standard.

B. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Flame-Spread Index: 25 or less.
2. Smoke-Developed Index: 50 or less.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

D. Grounding: Comply with ANSI-J-STD-607-A.

## 1.4 ADMINISTRATIVE REQUIREMENTS

A. Contractor shall contact Mr. D. Patches Hill, Technology Systems Manager for the Indian River School District, at #302-436-100 for the latest version of the DTI Cabling and Wiring Standards, which will be under this scope of work. Electrical contractor is responsible for all "IT" equipment, material, labor, installation, and testing requirements as defined in the DTI Cabling and Wiring Standards. Quantities and locations of equipment and devices indicated on the drawings need to be confirmed with the school district’s "IT" contact person prior to installation. Where applicable building codes do not dictate, the DTI Cabling and Wiring Standards shall supersede this specification section if a discrepancy arises.

B. Coordinate layout and installation of telecommunications cabling with Owner's telecommunications and LAN equipment and service suppliers.

C. Coordinate telecommunications outlet/connector locations with location of power receptacles at each work area. Verify final locations of telecommunication outlets with school district information technology department prior to rough-in.

## 1.5 ACTION SUBMITTALS

A. Contractor shall provide submittals to the school district’s "IT" department and architect/engineer for review. Final approval will come from the school district’s IT department.

B. Product Data: For each type of product.

C. Shop Drawings:

1. System Labeling Schedules: Electronic copy of labeling schedules that are part of the cabling and asset identification system of the software.
2. Wiring diagrams to show typical wiring schematics, including the following:

    a. Cross-connects.
    b. Patch panels.
    c. Patch cords.

3. Cross-connects and patch panels. Detail mounting assemblies, and show elevations and physical relationship between the installed components.

## 1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer, qualified layout technician, installation supervisor, and field inspector.

B. Source quality-control reports.

C. Field quality-control reports.

1.7 CLOSEOUT SUBMITTALS

A. Maintenance data.

1.8 QUALITY ASSURANCE

A. Installer Qualifications: Cabling Installer must have personnel certified by BICSI on staff.

1. Layout Responsibility: Preparation of Shop Drawings and Cabling Administration Drawings by an RCDD.
2. Installation Supervision: Installation shall be under the direct supervision of Level 2 Installer, who shall be present at all times when Work of this Section is performed at Project site.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Test cables upon receipt at Project site. Test each pair of UTP cable for open and short circuits.

B. Test optical fiber cable to determine the continuity of the strand end to end. Use optical fiber flashlight or optical loss test set.

C. Test optical fiber cable while on reels. Use an optical time domain reflectometer to verify the cable length and locate cable defects, splices, and connector, including the loss value of each. Retain test data and include the record in maintenannce data.

PART 2 - PRODUCTS

2.1 Comply with DTI Cabling and Wiring Standards.

PART 3 - EXECUTION

3.1 WIRING METHODS

A. Install cables in pathways and cable trays except within consoles, cabinets, desks, and counters and except in accessible ceiling spaces and in gypsum board partitions where unenclosed wiring method may be used. Conceal pathways and cables except in unfinished spaces.

1. Install plenum cable in environmental air spaces, including plenum ceilings.
2. Comply with requirements in Section 270528 "Pathways for Communications Systems."
3. Comply with requirements in Section 270536 "Cable Trays for Communications Systems."

B. Conceal conductors and cables in accessible ceilings, walls, and floors where possible.

C. Wiring within Enclosures:

1. Bundle, lace, and train conductors to terminal points with no excess and without exceeding manufacturer's limitations on bending radii.
2. Install lacing bars and distribution spools.
3. Install conductors parallel with or at right angles to sides and back of enclosure.

3.2 INSTALLATION OF CABLES

A. Comply with NECA 1.

B. General Requirements for Cabling:

1. Comply with TIA/EIA-568-B.1.
2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
3. Install 110-style IDC termination hardware unless otherwise indicated.
4. Consolidation points may be used only for making a direct connection to telecommunications outlet/connectors:

    a. Do not use consolidation point as a cross-connect point, as a patch connection, or for direct connection to workstation equipment.
    b. Locate consolidation points for UTP at least 49 feet from communications equipment room.

5. Terminate conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, cross-connects, and patch panels.
6. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
7. Install lacing bars to restrain cables, to prevent straining connections, and to prevent bending cables to smaller radii than minimums recommended by manufacturer.
8. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
9. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
10. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
11. In the communications equipment room, install a 10-foot- long service loop on each end of cable.
12. Pulling Cable: Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.

C. UTP Cable Installation:

1. Comply with TIA/EIA-568-B.2.
2. Do not untwist UTP cables more than 1/2 inch from the point of termination to maintain cable geometry.

D. Optical Fiber Cable Installation:

1. Comply with TIA/EIA-568-B.3.
2. Cable may be terminated on connecting hardware thast is rack or cabinet mounted.

E. Open-Cable Installation:

1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
2. Suspend UTP cable not in a wireway or pathway a minimum of 8 inches above ceilings by cable supports not more than 60 inches apart.
3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.

F. Group connecting hardware for cables into separate logical fields.

G. Separation from EMI Sources:

1. Comply with BICSI TDMM and TIA-569-B for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.
2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:

    a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches.
    b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches.
    c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches.

3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:

    a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches.
    b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches.
    c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches.

4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:

    a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
    b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches.
    c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches.

5. Separation between Communications Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches.
6. Separation between Communications Cables and Fluorescent Fixtures: A minimum of 5 inches.

## 3.3 FIRESTOPPING

A. Comply with requirements in Section 078413 "Penetration Firestopping."

B. Comply with TIA-569-B, Annex A, "Firestopping."

C. Comply with BICSI TDMM, "Firestopping Systems" Article.

## 3.4 GROUNDING

A. Install grounding according to BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.

B. Comply with ANSI-J-STD-607-A.

C. Locate grounding bus bar to minimize the length of bonding conductors. Fasten to wall allowing at least 2-inch clearance behind the grounding bus bar. Connect grounding bus bar with a minimum No. 4 AWG grounding electrode conductor from grounding bus bar to suitable electrical building ground.

D. Bond metallic equipment to the grounding bus bar, using not smaller than No. 6 AWG equipment grounding conductor.

3.5 IDENTIFICATION

A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

1. Administration Class: 2.
2. Color-code cross-connect fields. Apply colors to voice and data service backboards, connections, covers, and labels.

B. Comply with requirements in Section 099123 "Interior Painting" for painting backboards. For fire-resistant plywood, do not paint over manufacturer's label.

C. Paint and label colors for equipment identification shall comply with TIA/EIA-606-A for Class 2.

D. Cable Schedule: Post in prominent location in each equipment room and wiring closet. List incoming and outgoing cables and their designations, origins, and destinations. Protect with rigid frame and clear plastic cover. Furnish an electronic copy of final comprehensive schedules for Project.

E. Cabling Administration Drawings: Show building floor plans with cabling administration-point labeling. Identify labeling convention and show labels for telecommunications closets, backbone pathways and cables, terminal hardware and positions, horizontal cables, work areas and workstation terminal positions, grounding buses and pathways, and equipment grounding conductors. Follow convention of TIA/EIA-606-A. Furnish electronic record of all drawings, in software and format selected by Owner.

F. Cable and Wire Identification:

1. Label each cable within 4 inches of each termination and tap, where it is accessible in a cabinet or junction or outlet box, and elsewhere as indicated.
2. Each wire connected to building-mounted devices is not required to be numbered at device if color of wire is consistent with associated wire connected and numbered within panel or cabinet.
3. Exposed Cables and Cables in Cable Trays and Wire Troughs: Label each cable at intervals not exceeding 15 feet.
4. Label each terminal strip and screw terminal in each cabinet, rack, or panel.

    a. Individually number wiring conductors connected to terminal strips, and identify each cable or wiring group being extended from a panel or cabinet to a building-mounted device shall be identified with name and number of particular device as shown.
    b. Label each unit and field within distribution racks and frames.

5. Identification within Connector Fields in Equipment Rooms and Wiring Closets: Label each connector and each discrete unit of cable-terminating and connecting hardware. Where similar jacks and plugs are used for both voice and data communication cabling, use a different color for jacks and plugs of each service.
6. Uniquely identify and label work area cables extending from the MUTOA to the work area. These cables may not exceed the length stated on the MUTOA label.

G. Labels shall be preprinted or computer-printed type with printing area and font color that contrasts with cable jacket color but still complies with requirements in TIA/EIA-606-A.

1. Cables use flexible vinyl or polyester that flex as cables are bent.

3.6 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Visually inspect UTP and optical fiber jacket materials for NRTL certification markings. Inspect cabling terminations in communications equipment rooms for compliance with color-coding for pin assignments, and inspect cabling connections for compliance with TIA/EIA-568-B.1.
2. Visually confirm Category 6, marking of outlets, cover plates, outlet/connectors, and patch panels.
3. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
4. Test UTP backbone copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross-connection.

    a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.

5. Optical Fiber Cable Tests:

    a. Test instruments shall eet or exceed applicable requirements in TIA/EIA-568-B.2. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
    b. Link End-to-End Attenuation Tests:

        1) Horizontal and multimode backbone link measurements: Test at 850 or 1300 nm in 1 direction according to TIA/EIA-526-14-A, Method B, One Reference Jumper.

        2) Attenuation test results for backbone links shall be less than 2.0 dB. Attenuation test results shall be less than that calculated according to equation in TIA/EIA-568-B.1.

6. UTP Performance Tests:

    a. Test for each outlet and MUTOA. Perform the following tests according to TIA/EIA-568-B.1 and TIA/EIA-568-B.2:

        1) Wire map.
        2) Length (physical vs. electrical, and length requirements).
        3) Insertion loss.
        4) Near-end crosstalk (NEXT) loss.
        5) Power sum near-end crosstalk (PSNEXT) loss.
        6) Equal-level far-end crosstalk (ELFEXT).
        7) Power sum equal-level far-end crosstalk (PSELFEXT).
        8) Return loss.
        9) Propagation delay.
        10) Delay skew.

7. Optical Fiber Cable Performance Tests: Perform optical fiber end-to-end link tests according to TIA/EIA-568-B.1 and TIA/EIA-568-B.3.

8. Final Verification Tests: Perform verification tests for UTP and optical fiber systems after the complete communications cabling and workstation outlet/connectors are installed.

    a. Voice Tests: These tests assume that dial tone service has been installed. Connect to the network interface device at the demarcation point. Go off-hook and listen and receive a dial

tone. If a test number is available, make and receive a local, long distance, and digital subscription line telephone call.

b. Data Tests: These tests assume the Information Technology Staff has a network installed and is available to assist with testing. Connect to the network interface device at the demarcation point. Log onto the network to ensure proper connection to the network.

B. Document data for each measurement. Data for submittals shall be printed in a summary report that is formatted similar to Table 10.1 in BICSI TDMM, or transferred from the instrument to the computer, saved as text files, and printed and submitted.

C. End-to-end cabling will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

## 3.7 DEMONSTRATION

A. Train Owner's maintenance personnel in cable-plant management operations, including changing signal pathways for different workstations, rerouting signals in failed cables, and keeping records of cabling assignments and revisions when extending wiring to establish new workstation outlets.

END OF SECTION

# SECTION 27 51 16

# PUBLIC ADDRESS SYSTEMS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Preamplifiers.
2. Power amplifiers.
3. Equipment rack.
4. Telephone paging adapters.
5. Loudspeakers.
6. Noise-operated gain controllers.
7. Conductors and cables.
8. Pathways.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Power, signal, and control wiring.

C. Delegated-Design Submittal: For supports and seismic restraints for control consoles, equipment cabinets and racks, and components indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Detail fabrication and assembly of supports and seismic restraints for control consoles, equipment cabinets and racks, and components.

### 1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

### 1.4 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Bogen Communications, Inc.

B. Source Limitations: Obtain public address system from single source from single manufacturer.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

D. Comply with NFPA 70.

2.2 FUNCTIONAL DESCRIPTION OF SYSTEM

A. System Functions:

1. Selectively connect any zone to any available signal channel.
2. Selectively control sound from microphone outlets and other inputs.
3. "All-call" feature shall connect the all-call sound signal simultaneously to all zones regardless of zone or channel switch settings.
4. Telephone paging adapter shall allow paging by dialing an extension from any local telephone instrument and speaking into the telephone.
5. Produce a program-signal tone that is amplified and sounded over all speakers, overriding signals currently being distributed.
6. Reproduce high-quality sound that is free of noise and distortion at all loudspeakers at all times during equipment operation including standby mode with inputs off; output free of nonuniform coverage of amplified sound.

2.3 PERFORMANCE REQUIREMENTS

A. Delegated Design: Design supports and seismic restraints for control consoles, equipment cabinets and racks, and components.

B. Seismic Performance: Supports and seismic restraints for control consoles, equipment cabinets and racks, and components shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

2.4 SYSTEM DESCRIPTION

A. Compatibility of Components: Coordinate component features to form an integrated system. Match components and interconnections for optimum performance of specified functions.

B. Equipment: Comply with UL 813. Equipment shall be modular, using solid-state components, and fully rated for continuous duty unless otherwise indicated. Select equipment for normal operation on input power usually supplied at 110 to 130 V, 60 Hz.

C. Equipment Mounting: Where rack, cabinet, or console mounting is indicated, equipment shall be designed to mount in a 19-inch housing complying with EIA/ECA-310-E.

2.5 PREAMPLIFIERS

A. Preamplifier: Separately mounted.

B. Preamplifier: Integral to power amplifier.

C. Output Power: Plus 4 dB above 1 mW at matched power-amplifier load.

D. Total Harmonic Distortion: Less than 1 percent.

E. Frequency Response: Within plus or minus 2 dB from 20 to 20,000 Hz.

F. Input Jacks: Minimum of three. One matched for low-impedance microphone; one USB port; and the other matchable to DVD or CD player, or radio tuner signals without external adapters.

G. Minimum Noise Level: Minus 55 dB below rated output.

H. Controls: On-off, input levels, and master gain.

2.6 POWER AMPLIFIERS

A. Mounting: Rack.

B. Output Power: 70-V balanced line. 80 percent of the sum of wattage settings of connected for each station and speaker connected in all-call mode of operation, plus a 15 percent allowance for future stations.

C. Total Harmonic Distortion: Less than 3 percent at rated power output from 50 to 12,000 Hz.

D. Minimum Signal-to-Noise Ratio: 80 dB, at rated output.

E. Frequency Response: Within plus or minus 3 dB from 20 to 12,000 Hz.

F. Output Regulation: Less than 2 dB from full to no load.

G. Controls: On-off, input levels, and low-cut filter.

H. Input Sensitivity: Matched to preamplifier and to provide full-rated output with sound-pressure level of less than 10 dynes/sq. cm impinging on speaker microphone or handset transmitter.

2.7 LOUDSPEAKERS

A. Cone-Type Loudspeakers:

1. Minimum Axial Sensitivity: 91 dB at 1 m, with 1-W input.
2. Frequency Response: Within plus or minus 3 dB from 50 to 15,000 Hz.
3. Size: 8 inches with 1-inch voice coil and minimum 5-oz.ceramic magnet.
4. Rated Output Level: 8 W.
5. Minimum Dispersion Angle: 100 degrees.
6. Matching Transformer: Full-power rated with four taps. Maximum insertion loss of 0.5 dB.
7. Flush-Ceiling-Mounted Units: In steel back boxes, acoustically dampened. Metal ceiling grille with white baked enamel.

2.8 CONDUCTORS AND CABLES

A. Jacketed, twisted pair and twisted multipair, untinned solid copper.

1. Insulation for Wire in Conduit: Thermoplastic, not less than 1/32 inch thick.
2. Microphone Cables: Neoprene jacketed, not less than 2/64 inch thick, over shield with filled interstices. Shield No. 34 AWG, tinned, soft-copper strands formed into a braid or approved equivalent foil. Shielding coverage on conductors is not less than 60 percent.
3. Plenum Cable: Listed and labeled for plenum installation.

2.9 PATHWAYS

A. Conduit and Boxes: Comply with Section 270528 "Pathways for Communications Systems."

1. Outlet boxes shall be not less than 2 inches wide, 3 inches high, and 2-1/2 inches deep.

PART 3 - EXECUTION

3.1 WIRING METHODS

A. Wiring Method: Install cables in pathways and cable trays in accessible ceiling spaces and in gypsum board partitions where unenclosed wiring method may be used. Conceal pathway and cables except in unfinished spaces.

1. Install plenum cable in environmental air spaces, including plenum ceilings.
2. Comply with requirements for pathways and boxes specified in Section 270528 "Pathways for Communications Systems."

B. Wiring Method: Conceal conductors and cables in accessible ceilings, walls, and floors where possible.

C. Wiring within Enclosures: Bundle, lace, and train cables to terminal points with no excess and without exceeding manufacturer's limitations on bending radii. Provide and use lacing bars and distribution spools.

3.2 INSTALLATION OF PATHWAYS

A. Comply with requirements in Section 270528 "Pathways for Communications Systems." for installation of conduits and wireways.

B. Install manufactured conduit sweeps and long-radius elbows whenever possible.

3.3 INSTALLATION OF CABLES

A. Comply with NECA 1.

B. General Cable Installation Requirements:

1. Terminate conductors; no cable shall contain unterminated elements. Make terminations only at outlets and terminals.

2. Splices, Taps, and Terminations: Arrange on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Cables may not be spliced.
3. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
4. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii. Install lacing bars and distribution spools.
5. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
6. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used.

C. Open-Cable Installation:

1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
2. Suspend speaker cable not in a wireway or pathway a minimum of 8 inches above ceiling by cable supports not more than 60 inches apart.
3. Cable shall not be run through structural members or be in contact with pipes, ducts, or other potentially damaging items.

D. Separation of Wires: Separate speaker, line-level, speaker-level, and power wiring runs. Install in separate pathways or, where exposed or in same enclosure, separate conductors at least 12 inches apart for speaker and adjacent parallel power and telephone wiring. Separate other communication equipment conductors as recommended by equipment manufacturer.

## 3.4 INSTALLATION

A. Coordinate layout and installation of system components and suspension system with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system, and partition assemblies.

B. Match input and output impedances and signal levels at signal interfaces. Provide matching networks where required.

C. Identification of Conductors and Cables: Color-code conductors and apply wire and cable marking tape to designate wires and cables so they identify media in coordination with system wiring diagrams.

D. Equipment Cabinets and Racks:

1. Group items of same function together, either vertically or side by side, and arrange controls symmetrically. Mount monitor panel above the amplifiers.
2. Arrange all inputs, outputs, interconnections, and test points so they are accessible at rear of rack for maintenance and testing, with each item removable from rack without disturbing other items or connections.
3. Blank Panels: Cover empty space in equipment racks so entire front of rack is occupied by panels.

E. Conductor Sizing: Unless otherwise indicated, size speaker circuit conductors from racks to loudspeaker outlets not smaller than No. 18 AWG.

F. Connect wiring according to Section 271500 "Communications Horizontal Cabling" and Section 280513 "Conductors and Cables for Electronic Safety and Security."

## 3.5 GROUNDING

A. Ground cable shields and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments.

B. Signal Ground Terminal: Locate at main equipment cabinet. Isolate from power system and equipment grounding.

C. Install grounding electrodes as specified in Section 270526 "Grounding and Bonding for Communications Systems."

## 3.6 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Tests and Inspections:

1. Schedule tests with at least seven days' advance notice of test performance.
2. After installing public address system and after electrical circuitry has been energized, test for compliance with requirements.
3. Operational Test: Perform tests that include originating program and page messages at microphone outlets, preamplifier program inputs, and other inputs. Verify proper routing and volume levels and that system is free of noise and distortion.
4. Acoustic Coverage Test: Feed pink noise into system using octaves centered at 500 and 4000 Hz. Use sound-level meter with octave-band filters to measure level at five locations in each zone. For spaces with seated audiences, maximum permissible variation in level is plus or minus 2 dB. In addition, the levels between locations in same zone and between locations in adjacent zones must not vary more than plus or minus 3 dB.
5. Power Output Test: Measure electrical power output of each power amplifier at normal gain settings of 50, 1000, and 12,000 Hz. Maximum variation in power output at these frequencies must not exceed plus or minus 1 dB.

C. Inspection: Verify that units and controls are properly labeled and interconnecting wires and terminals are identified. Prepare a list of final tap settings of paging speaker-line matching transformers.

D. Public address system will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

1. Include a record of final speaker-line matching transformer-tap settings and signal ground-resistance measurement certified by Installer.

## 3.7 ADJUSTING

A. On-Site Assistance: Engage a factory-authorized service representative to provide on-site assistance in adjusting sound levels, resetting transformer taps, and adjusting controls to meet occupancy conditions.

END OF SECTION

# SECTION 275313

# CLOCK SYSTEMS

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Secondary indicating clocks.
2. Program signal devices.
3. Clock circuit power boosters.
4. System wire and cable.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated. Include dimensions of individual components and describe features and operating sequences, both automatic and manual.

### 1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

### 1.4 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. Comply with NFPA 70.

## PART 2 - PRODUCTS

### 2.1 MASTER AND SECONDARY CLOCK SYSTEM

A. System Functions and Features:

1. Supply power to remote indicating clocks.
2. Maintain correct synchronized time and transmit time-correction signals over dedicated system wiring from a master clock to any of the secondary indicating clocks, including the following:

    a. Analog Synchronous Clocks: Correct for minute- and second-hand synchronization at least once each hour and for hour-hand synchronization at least once each day.

b. Digital Clocks: Test clocks automatically for synchronization with master time control at least once every hour and automatically correct those not synchronized with the time reference unit. Automatically correct clocks immediately when power is restored after an outage of power to the master clock.

3. Initiate and execute programs for scheduled automatic operation of remote devices.
4. Provide for manual control of programmed signal and equipment-switching circuits.
5. Communicate with remote PC for access to UTC time base.

## 2.2 SECONDARY INDICATING CLOCKS

A. Analog Clock: Equipped with a sweep second hand. Movement shall be driven by self-starting, permanently lubricated, sealed synchronous motor equipped with a correcting solenoid actuator, or be a microprocessor-based, second impulse unit, compatible with the master clock.

B. Digital Clock: Microprocessor-controlled unit complying with Class A device requirements in 47 CFR 15, with red LED digital time display of hours and minutes.

1. Display Format: 24-hour format.
2. Connections for Power and Correction:

a. Wired synchronous connection to the master clock for both operating power and correction.

b. Correction by RS485, Ethernet, or similar data line with operating power supplied over a separate connection.
c. Power Connection for Secondary Indicating Clocks: Wire pigtail or compression splice.

C. Secondary Indicating Clock Characteristics:

1. Clock Type: See plans.
2. Face Configuration: See plans.
3. Mounting: See plans.
4. Analog Clock Crystal: Clear acrylic.
5. Seconds Display: No.
6. Digital Clock Lens: Antiglare acrylic material.
7. Battery Backup: No.

## 2.3 CLOCK CIRCUIT POWER BOOSTER

A. Description: Transformer power supply, mounted in steel cabinet with hinged door, and having fuse-protected input and output circuits.

## 2.4 BACK BOXES FOR SECONDARY INDICATING CLOCKS AND PROGRAM DEVICES

A. Description: Box and cover-plate assembly shall be furnished by device manufacturer and be suitable for device to be mounted. Back boxes shall be equipped with knockouts and hanger straps or mounting adapters arranged for flush mounting the device unless otherwise indicated.

2.5 CONDUCTORS AND CABLES

A. Conductors: Jacketed, twisted pair and twisted multipair, untinned solid copper. Sizes as recommended by system manufacturer, but not smaller than No. 22 AWG. Voltage drop for signal, control, and clock correction circuits shall not exceed 10 percent under peak load conditions.

B. 120-V AC and Class 1 Signal and Control Circuits: Stranded, single conductors of size and type recommended by system manufacturer.

C. Class 2 and Class 3 Signal and Control Circuits: Single conductor or twisted-pair cable, unshielded, unless manufacturer recommends shielded cable.

D. Data Circuits: Category 6 minimum, unshielded, twisted-pair cable, unless manufacturer recommends shielded cable.

E. Insulation: Thermoplastic, not less than 1/32 inch (0.8 mm) thick.

F. Plenum Cable: Listed and labeled for plenum installation.

G. Conductor Color-Coding: Uniformly identified and coordinated with wiring diagrams.

H. Shielding: For speaker-microphone leads and at other locations recommended by manufacturer; No. 34 AWG tinned, soft-copper strands formed into a braid or equivalent foil.

1. Minimum Shielding Coverage on Conductors: 60 percent.

PART 3 - EXECUTION

3.1 WIRING METHODS

A. Wiring Method: Install cables in raceways and cable trays except within consoles, cabinets, desks, and counters and except in accessible ceiling spaces and in gypsum board partitions where unenclosed wiring method may be used. Conceal raceway and cables except in unfinished spaces.

1. Install plenum cable in environmental air spaces, including plenum ceilings.

B. Wiring Method: Conceal conductors and cables in accessible ceilings, walls, and floors where possible.

C. Wiring within Enclosures: Bundle, lace, and train cables to terminal points with no excess and without exceeding manufacturer's limitations on bending radii. Provide and use lacing bars and distribution spools.

D. Support cables not enclosed in raceways on J-Hooks. Install, size, and space J-Hooks to comply with TIA/EIA-568-B.

3.2 ELECTRICAL CONNECTIONS

A. Make splices, taps, and terminations on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

B. Use splices for connections to clocks and signal devices.

C. Ground clocks, programming equipment, and conductor and cable shields to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments.

## 3.3 IDENTIFICATION

A. Comply with Section 260553 "Identification for Electrical Systems."

B. Color-code wires, and apply wire and cable marking tape to designate wires and cables so they are uniformly identified and coordinated with wiring diagrams throughout the system.

## 3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Tests and Inspections:

1. Perform operational-system tests to verify compliance with the Specifications and make adjustments to bring system into compliance. Include operation of all modes of clock correction and all programming and manually programmed signal and relay operating functions.
2. Verify that units and controls are properly labeled and interconnecting wires and terminals are identified.

C. Clock system will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

## 3.5 ADJUSTING

A. Program system according to Owner's requirements. Set system so signal devices operate on Owner-required schedules and are activated for durations selected by Owner. Program equipment-control output circuits to suit Owner's operating schedule for equipment controlled.

B. Adjust sound-output level of adjustable signal devices to suit Owner's requirements.

C. Occupancy Adjustments: When requested within 1 month of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

## 3.6 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain clock-and-program-control system components.

END OF SECTION

# SECTION 28 05 13

# CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. UTP cabling.
2. RS-232 cabling.
3. RS-485 cabling.
4. Low-voltage control cabling.
5. Control-circuit conductors.
6. Fire alarm wire and cable.
7. Identification products.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

### 1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified layout technician, installation supervisor, and field inspector.

B. Source quality-control reports.

C. Field quality-control reports.

### 1.5 QUALITY ASSURANCE

A. Testing Agency Qualifications: An NRTL.

1. Testing Agency's Field Supervisor: Currently certified by BICSI as an RCDD to supervise on-site testing.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Test cables upon receipt at Project site. Test each pair of UTP cable for open and short circuits.

1.7 FIELD CONDITIONS

A. Do not install conductors and cables that are wet, moisture damaged, or mold damaged.

1. Indications that wire and cables are wet or moisture damaged include, but are not limited to, discoloration and sagging of factory packing materials.

B. Environmental Limitations: Do not deliver or install UTP cable and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1. Flame-Spread Index: 25 or less.
2. Smoke-Developed Index: 50 or less.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 BACKBOARDS

A. Backboards: Plywood, fire-retardant treated, 3/4 by 48 by 96 inches.

2.3 UTP CABLE

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. 3M.
2. Belden CDT Networking Division/NORDX.
3. Superior Essex Inc.

B. Description: 100-ohm, four-pair UTP, covered with a gray thermoplastic jacket.

1. Comply with ICEA S-90-661 for mechanical properties.
2. Comply with TIA/EIA-568-B.1 for performance specifications.
3. Comply with TIA/EIA-568-B.2, Category 6.
4. Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 444 and NFPA 70 for the following types:

a. Communications, General Purpose: Type CM or CMG.

b. Communications, Plenum Rated: Type CMP or MPP, complying with NFPA 262.
c. Communications, Riser Rated: Type CMR, complying with UL 1666.
d. Communications, Limited Purpose: Type CMX.
e. Multipurpose: Type MP or MPG.
f. Multipurpose, Plenum Rated: Type MPP, complying with NFPA 262.
g. Multipurpose, Riser Rated: Type MPR, complying with UL 1666.

## 2.4 UTP CABLE HARDWARE

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Belden Inc.
2. Leviton Manufacturing Co., Inc.
3. Panduit Corp.

B. UTP Cable Connecting Hardware: IDC type, using modules designed for punch-down caps or tools. Cables shall be terminated with connecting hardware of the same category or higher.

C. Connecting Blocks: 110-style for Category 6. Provide blocks for the number of cables terminated on the block, plus 25 percent spare. Integral with connector bodies, including plugs and jacks where indicated.

## 2.5 RS-232 CABLE

A. Standard Cable: NFPA 70, Type CM.

1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Polypropylene insulation.
3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
4. PVC jacket.
5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
6. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated Cable: NFPA 70, Type CMP.

1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Plastic insulation.
3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
4. Plastic jacket.
5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
6. Flame Resistance: Comply with NFPA 262.

## 2.6 RS-485 CABLE

A. Standard Cable: NFPA 70, Type CM.

1. Paired, 2 pairs, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated Cable: NFPA 70, Type CMP.

1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Fluorinated ethylene propylene insulation.
3. Unshielded.
4. Fluorinated ethylene propylene jacket.
5. Flame Resistance: NFPA 262.

## 2.7 LOW-VOLTAGE CONTROL CABLE

A. Paired Cable: NFPA 70, Type CMG.

1. One pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1581.

B. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.

1. One pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with NFPA 262.

## 2.8 CONTROL-CIRCUIT CONDUCTORS

A. Class 1 Control Circuits: Stranded copper, Type THHN-THWN, complying with UL 83, in raceway.

B. Class 2 Control Circuits: Stranded copper, Type THHN-THWN, complying with UL 83, in raceway.

C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type TW or TF, complying with UL 83.

## 2.9 FIRE ALARM WIRE AND CABLE

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Draka Cableteq USA; a Prysmian Group company.
2. Genesis Cable Products; Honeywell International, Inc.
3. West Penn Wire.

B. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.

C. Signaling Line Circuits: Twisted, shielded pair, size as recommended by system manufacturer.

1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a 2-hour rating.

D. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation.

1. Low-Voltage Circuits: No. 16 AWG, minimum.
2. Line-Voltage Circuits: No. 12 AWG, minimum.
3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor with outer jacket with red identifier stripe, NTRL listed for fire alarm and cable tray installation, plenum rated, and complying with requirements in UL 2196 for a 2-hour rating.

2.10 IDENTIFICATION PRODUCTS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Brady Corporation.
2. Panduit Corp.

B. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.

C. Comply with requirements in Section 260553 "Identification for Electrical Systems."

2.11 SOURCE QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to evaluate cables.

B. Factory test UTP cables on reels according to TIA/EIA-568-B.1.

C. Factory test UTP cables according to TIA/EIA-568-B.2.

D. Cable will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for installation of supports for cables.

3.2 WIRING METHOD

A. Install wiring in metal pathways and wireways.

1. Minimum conduit size shall be 3/4 inch. Control and data transmission wiring shall not share conduit with other building wiring systems.
2. Comply with requirements in Section 280528 "Pathways for Electronic Safety and Security."

B. Install cable, concealed in accessible ceilings, walls, and floors when possible.

C. Wiring within Enclosures:

1. Bundle, lace, and train conductors to terminal points with no excess and without exceeding manufacturer's limitations on bending radii.
2. Install lacing bars and distribution spools.
3. Separate power-limited and non-power-limited conductors as recommended in writing by manufacturer.
4. Install conductors parallel with or at right angles to sides and back of enclosure.
5. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with intrusion system to terminal blocks.
6. Mark each terminal according to system's wiring diagrams.
7. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.

## 3.3 INSTALLATION OF CONDUCTORS AND CABLES

A. Comply with NECA 1.

B. Conductors: Size according to system manufacturer's written instructions unless otherwise indicated.

C. General Requirements for Cabling:

1. Comply with TIA/EIA-568-B.1.
2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
3. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
4. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
5. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
6. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
7. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
8. Pulling Cable: Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.

D. UTP Cable Installation: Install using techniques, practices, and methods that are consistent with Category 6 rating of components and that ensure Category 6 performance of completed and linked signal paths, end to end.

1. Comply with TIA/EIA-568-B.2.
2. Install 110-style IDC termination hardware unless otherwise indicated.
3. Do not untwist UTP cables more than 1/2 inch from the point of termination to maintain cable geometry.

E. Open-Cable Installation:

1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.

2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches above ceilings by cable supports not more than 60 inches apart.
3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.

F. Separation from EMI Sources:

1. Comply with BICSI TDMM and TIA-569-B recommendations for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.
2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:

   a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches.
   b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches.
   c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches.

3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:

   a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches.
   b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches.
   c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches.

4. Separation between cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:

   a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
   b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches.
   c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches.

5. Separation between Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches.
6. Separation between Cables and Fluorescent Fixtures: A minimum of 5 inches.

## 3.4 FIRE ALARM WIRING INSTALLATION

A. Comply with NECA 1 and NFPA 72.

B. Wiring Method: Install wiring in metal raceway according to Section 260533 "Raceways and Boxes for Electrical Systems."

1. Install plenum cable in environmental air spaces, including plenum ceilings.
2. Fire alarm circuits and equipment control wiring associated with the fire alarm system shall be installed in a dedicated raceway system. This system shall not be used for any other wire or cable.

C. Wiring Method:

1. Cables and raceways used for fire alarm circuits, and equipment control wiring associated with the fire alarm system, may not contain any other wire or cable.
2. Fire-Rated Cables: Use of 2-hour, fire-rated fire alarm cables, NFPA 70, Types MI and CI, is not permitted.
3. Signaling Line Circuits: Power-limited fire alarm cables may be installed in the same cable or raceway as signaling line circuits.

D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.

E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.

F. Color-Coding: Color-code fire alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire alarm system junction boxes and covers red.

G. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.

H. Wiring to Remote Alarm Transmitting Device: 1-inch conduit between the fire alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

## 3.5 POWER AND CONTROL-CIRCUIT CONDUCTORS

A. 120-V Power Wiring: Install according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables" unless otherwise indicated.

B. Minimum Conductor Sizes:

1. Class 1 remote-control and signal circuits, No. 14 AWG.
2. Class 2 low-energy, remote-control and signal circuits, No. 16 AWG.
3. Class 3 low-energy, remote-control, alarm and signal circuits, No. 12 AWG.

## 3.6 CONNECTIONS

A. Comply with requirements in Section 283111 "Digital, Addressable Fire-Alarm System” for connecting, terminating, and identifying wires and cables.

## 3.7 FIRESTOPPING

A. Comply with requirements in Section 078413 "Penetration Firestopping."

B. Comply with TIA-569-B, "Firestopping" Annex A.

C. Comply with BICSI TDMM, "Firestopping Systems" Article.

## 3.8 GROUNDING

A. For communications wiring, comply with J-STD-607-A and with BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.

B. For low-voltage wiring and cabling, comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

3.9 IDENTIFICATION

A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.10 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Visually inspect UTP cable jacket materials for NRTL certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA/EIA-568-B.1.
2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
3. Test UTP cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross connection.

    a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.

B. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.

C. End-to-end cabling will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

END OF SECTION

# SECTION 28 05 26

# GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Grounding conductors.
2. Grounding connectors.
3. Grounding busbars.

### 1.2 DEFINITIONS

A. Signal Ground: The ground reference point designated by manufacturer of the system that is considered to have zero voltage.

### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

## PART 2 - PRODUCTS

### 2.1 CONDUCTORS

A. See "Grounding Products" Article in the Evaluations for discussion on alternative conductor materials.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Harger Lightning & Grounding.
2. Panduit Corp.
3. Tyco Electronics Corp.

C. Comply with UL 486A-486B.

D. Insulated Conductors: Stranded copper wire, green or green with yellow stripe insulation, insulated for 600 V, and complying with UL 83.

1. Ground wire for custom-length equipment ground jumpers shall be No. 6 AWG, 19-strand, UL-listed, Type THHN wire.

E. Bare Copper Conductors:

1. Solid Conductors: ASTM B 3.
2. Stranded Conductors: ASTM B 8.
3. Tinned Conductors: ASTM B 33.
4. Bonding Cable: 28 kcmils, 14 strands of No. 17 AWG conductor, and 1/4 inch in diameter.
5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
6. Bonding Jumper: Tinned-copper tape, braided conductors terminated with two-hole copper ferrules; 1-5/8 inches wide and 1/16 inch thick.

2.2 CONNECTORS

A. Irreversible connectors listed for the purpose. Listed by an NRTL as complying with NFPA 70 for specific types, sizes, and combinations of conductors and other items connected. Comply with UL 486A-486B.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Cooper B-Line, Inc.; a division of Cooper Industries.
2. Panduit Corp.
3. Tyco Electronics Corp.

C. Compression Wire Connectors: Crimp-and-compress connectors that bond to the conductor when the connector is compressed around the conductor. Comply with UL 467.

1. Electroplated tinned copper, C and H shaped.

D. Busbar Connectors: Cast silicon bronze, solderless exothermic-type mechanical connector; with a long barrel and two holes spaced on 5/8- or 1-inch centers for a two-bolt connection to the busbar.

E. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.3 GROUNDING BUSBARS

A. Retain this article if size of grounding bus and mounting details are not indicated on Drawings. The default dimension is recommended by BICSI for telecommunications busbar.

B. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Cooper B-Line, Inc.; a division of Cooper Industries.
2. Chatsworth Products, Inc.
3. Panduit Corp.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with IEEE 1100, "Recommended Practice for Power and Grounding Electronic Equipment."

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments.
2. Bond shields and drain conductors to ground at only one point in each circuit.

B. Signal Ground:

1. For each system, establish the signal ground and label that location as such.
2. Bond the signal ground to the alternating-current (ac) power system service by connecting to one of the following listed locations, using insulated No. 6 AWG, stranded, Type THHN wire:

   a. Grounding bar in an electrical power panelboard if located in the same room or space as the signal ground.
   b. Telecommunications grounding busbar.

C. Comply with NECA 1.

## 3.2 APPLICATION

A. Conductors: Install solid conductor for No. 8 AWG and smaller and stranded conductors for No. 6 AWG and larger unless otherwise indicated.

B. Grounding and Bonding Conductors:

1. Install in the straightest and shortest route between the origination and termination point, and no longer than required. The bend radius shall not be smaller than eight times the diameter of the conductor. No one bend may exceed 90 degrees.
2. Install without splices.
3. Support at not more than 36-inch intervals.

## 3.3 CONNECTIONS

A. Stacking of conductors under a single bolt is not permitted when connecting to busbars.

B. Assemble the wire connector to the conductor, complying with manufacturer's written instructions and as follows:

1. Use crimping tool and the die specific to the connector.
2. Pretwist the conductor.
3. Apply an antioxidant compound to all bolted and compression connections.

C. Shielded Cable: Bond the shield of shielded cable to the signal ground. Comply with TIA/EIA-568-B.1 and TIA/EIA-568-B.2 when grounding screened, balanced, twisted-pair cables.

D. Rack- and Cabinet-Mounted Equipment: Bond powered equipment chassis to the cabinet or rack grounding bar. Power connection shall comply with NFPA 70; the equipment grounding conductor in the power cord of cord- and plug-connected equipment shall be considered as a supplement to bonding requirements in this Section.

## 3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Tests and Inspections:

1. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.

C. Grounding system will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports.

END OF SECTION

# SECTION 28 05 28

# PATHWAYS FOR ELECTRONIC SAFETY AND SECURITY

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Metal conduits, tubing, and fittings.
2. Nonmetallic conduits, tubing, and fittings.
3. Optical-fiber-cable pathways and fittings.
4. Surface pathways.
5. Boxes, enclosures, and cabinets.
6. Handholes and boxes for exterior underground cabling.

C. Related Requirements:

1. Section 260533 "Raceways and Boxes for Electrical Systems" for conduits, wireways, surface raceways, boxes, enclosures, cabinets, handholes, and faceplate adapters serving electrical systems.
2. Section 270528 "Pathways for Communications Systems" for conduits, surface pathways, innerduct, boxes, and faceplate adapters serving communications systems.

### 1.2 ACTION SUBMITTALS

A. Product Data: For surface pathways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

B. Shop Drawings: For custom enclosures and cabinets.

### 1.3 INFORMATIONAL SUBMITTALS

A. Seismic Qualification Certificates: For pathway racks, enclosures, cabinets, and equipment racks and their mounting provisions, including those for internal components, from manufacturer.

## PART 2 - PRODUCTS

### 2.1 METAL CONDUITS, TUBING, AND FITTINGS

A. General Requirements for Metal Conduits and Fittings:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2. Comply with TIA-569-B.

B. GRC: Comply with ANSI C80.1 and UL 6.

C. ARC: Comply with ANSI C80.5 and UL 6A.

D. EMT: Comply with ANSI C80.3 and UL 797.

E. Fittings for Metal Conduit: Comply with NEMA FB 1 and UL 514B.

1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886 and NFPA 70.
2. Fittings for EMT:

a. Material: Die cast.
b. Type: Compression.

3. Expansion Fittings: PVC or steel to match conduit type, complying with UL-467, rated for environmental conditions where installed, and including flexible external bonding jumper.

F. Joint Compound for GRC or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

## 2.2 NONMETALLIC CONDUITS, TUBING, AND FITTINGS

A. General Requirements for Nonmetallic Conduits and Fittings:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with TIA-569-B.

B. ENT: Comply with NEMA TC 13 and UL 1653.

C. RNC: Type EPC-40-PVC, complying with NEMA TC 2 and UL 651 unless otherwise indicated.

D. Continuous HDPE: Comply with UL 651B.

E. Fittings for ENT and RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.

F. Solvent cements and adhesive primers shall have a VOC content of 510 and 550 g/L or less, respectively, when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

G. Solvent cements and adhesive primers shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

## 2.3 OPTICAL-FIBER-CABLE PATHWAYS AND FITTINGS

A. Description: Comply with UL 2024; flexible-type pathway, approved for plenum installation unless otherwise indicated.

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2. Comply with TIA-569-B.

## 2.4 SURFACE PATHWAYS

A. General Requirements for Surface Pathways:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
2. Comply with TIA-569-B.

B. Surface Metal Pathways: Galvanized steel with snap-on covers complying with UL 5. Manufacturer's standard enamel finish.

## 2.5 BOXES, ENCLOSURES, AND CABINETS

A. General Requirements for Boxes, Enclosures, and Cabinets:

1. Comply with TIA-569-B.
2. Boxes, enclosures and cabinets installed in wet locations shall be listed for use in wet locations.

B. Sheet-Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.

C. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, aluminum, Type FD, with gasketed cover.

D. Box extensions used to accommodate new building finishes shall be of same material as recessed box.

E. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

F. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, cast aluminum with gasketed cover.

G. Device Box Dimensions: 4 inches square by 2-1/8 inches deep.

H. Gangable boxes are prohibited.

I. Nonmetallic Outlet and Device Boxes: Comply with NEMA OS 2 and UL 514C.

J. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250, Type 1 with continuous-hinge cover with flush latch unless otherwise indicated.

1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
2. Nonmetallic Enclosures: Plastic or fiberglass.
3. Interior Panels: Steel; all sides finished with manufacturer's standard enamel.

K. Cabinets:

1. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
2. Hinged door in front cover with flush latch and concealed hinge.
3. Key latch to match panelboards.
4. Metal barriers to separate wiring of different systems and voltage.
5. Accessory feet where required for freestanding equipment.

6. Nonmetallic cabinets shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

PART 3 - EXECUTION

3.1 PATHWAY APPLICATION

A. Outdoors: Apply pathway products as specified below unless otherwise indicated:

1. Exposed Conduit: GRC, RNC, Type EPC-40-PVC.
2. Concealed Conduit, Aboveground: EMT.
3. Underground Conduit: RNC, Type EPC-40-PVC, direct buried.
4. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.

B. Indoors: Apply pathway products as specified below unless otherwise indicated:

1. Exposed, Not Subject to Physical Damage: EMT.
2. Exposed, Not Subject to Severe Physical Damage: EMT.
3. Exposed and Subject to Severe Physical Damage: GRC.
4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
5. Damp or Wet Locations: GRC.
6. Pathways for Optical-Fiber or Communications Cable in Spaces Used for Environmental Air: Plenum-type, optical-fiber-cable pathway.
7. Pathways for Optical-Fiber or Communications-Cable Risers in Vertical Shafts: Riser-type, optical-fiber-cable pathway.
8. Pathways for Concealed General-Purpose Distribution of Optical-Fiber or Communications Cable: General-use, communications-cable pathway.
9. Boxes and Enclosures: NEMA 250 Type 1, except use NEMA 250, Type 4 stainless steel in damp or wet locations.

C. Minimum Pathway Size: 3/4-inch trade size. Minimum size for optical-fiber cables is 1 inch.

D. Pathway Fittings: Compatible with pathways and suitable for use and location.

1. Rigid Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
2. EMT: Use compression, cast-metal fittings. Comply with NEMA FB 2.10.
3. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.

E. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.

F. Install surface pathways only where indicated on Drawings.

G. Do not install nonmetallic conduit where ambient temperature exceeds 120 deg F.

3.2 INSTALLATION

A. Comply with NECA 1, NECA 101, and TIA-569-B for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum pathways. Comply with NFPA 70 limitations for types of pathways allowed in specific occupancies and number of floors.

B. Keep pathways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal pathway runs above water and steam piping.

C. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.

D. Install no more than the equivalent of three 90-degree bends in any conduit run except for communications wiring conduits for which only two 90-degree bends are allowed. Support within 12 inches of changes in direction.

E. Conceal conduit and EMT within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.

F. Pathways Embedded in Slabs:

1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure pathways to reinforcement at maximum 10-foot intervals.
2. Arrange pathways to cross building expansion joints at right angles with expansion fittings.
3. Arrange pathways to keep a minimum of 2 inches of concrete cover in all directions.
4. Do not embed threadless fittings in concrete unless specifically approved by Architect for each specific location.

G. Stub-ups to Above Recessed Ceilings:

1. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

H. Coat field-cut threads on PVC-coated pathway with a corrosion-preventing conductive compound prior to assembly.

I. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install insulated bushings on conduits terminated with locknuts.

J. Install pathways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.

K. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to conduit assembly to assure a continuous ground path.

L. Spare Pathways: Install pull wires in empty pathways. Cap underground pathways designated as spare above grade alongside pathways in use.

M. Surface Pathways:

1. Install surface pathway for surface electrical outlet boxes only where indicated on Drawings.

N. Pathways for Optical-Fiber and Communications Cable: Install pathways as follows:

1. 3/4-Inch Trade Size and Smaller: Install pathways in maximum lengths of 50 feet.
2. 1-Inch Trade Size and Larger: Install pathways in maximum lengths of 75 feet.
3. Install with a maximum of two 90-degree bends or equivalent for each length of pathway unless Drawings show stricter requirements.

O. Install pathway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound.

P. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all pathways at the following points:

1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
2. Where an underground service pathway enters a building or structure.
3. Where otherwise required by NFPA 70.

Q. Expansion-Joint Fittings:

1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed 30 deg F, and that has straight-run length that exceeds 25 feet. Install in each run of aboveground RMC that is located where environmental temperature change may exceed 100 deg F and that has straight-run length that exceeds 100 feet.
2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:

    a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
    b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
    c. Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F temperature change.
    d. Attics: 135 deg F temperature change.

3. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F of temperature change for metal conduits.
4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.

R. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 72 inches of flexible conduit for equipment subject to vibration, noise transmission, or movement; and for transformers and motors.

S. Mount boxes at heights indicated on Drawings according to ADA requirements. Install boxes with height measured to bottom of box unless otherwise indicated.

T. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.

## 3.3 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRONIC SAFETY AND SECURITY PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electronic Safety and Security Pathways and Cabling."

3.4 FIRESTOPPING

A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 PROTECTION

A. Protect coatings, finishes, and cabinets from damage and deterioration.

END OF SECTION

# SECTION 28 05 44

# SLEEVES AND SLEEVE SEALS FOR ELECTRONIC SAFETY AND SECURITY PATHWAYS AND CABLING

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:

1. Sleeves for pathway and cable penetration of non-fire-rated construction walls and floors.
2. Sleeve-seal systems.
3. Sleeve-seal fittings.
4. Grout.
5. Silicone sealants.

C. Related Requirements:

1. Section 078413 "Penetration Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

## PART 2 - PRODUCTS

### 2.1 SLEEVES

A. Wall Sleeves:

1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.

C. Sleeves for Rectangular Openings:

1. Material: Galvanized-steel sheet.
2. Minimum Metal Thickness:

a. For sleeve cross-section rectangle perimeter less than 50 inches and with no side larger than 16 inches, thickness shall be 0.052 inch.
b. For sleeve cross-section rectangle perimeter 50 inches or more and one or more sides larger than 16 inches, thickness shall be 0.138 inch.

## 2.2 SLEEVE-SEAL SYSTEMS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and pathway or cable.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Specified Technologies, Inc.
   b. Advance Products & Systems, Inc.
   c. CALPICO, Inc.
   d. Pipeline Seal and Insulator, Inc.

2. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
3. Pressure Plates: Plastic.
4. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating of length required to secure pressure plates to sealing elements.

## 2.3 SLEEVE-SEAL FITTINGS

A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Specified Technologies, Inc.
   b. HOLDRITE.

## 2.4 GROUT

A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.

B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

## 2.5 SILICONE SEALANTS

A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.

1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
2. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. Silicone Foams: Multicomponent, silicone-based, liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

A. Comply with NECA 1.

B. Comply with NEMA VE 2 for cable tray and cable penetrations.

C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:

1. Interior Penetrations of Non-Fire-Rated Walls and Floors:

a. Seal annular space between sleeve and pathway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 079200 "Joint Sealants."
b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.

2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
3. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and pathway or cable unless sleeve seal is to be installed.
4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.

D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:

1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.

E. Roof-Penetration Sleeves: Seal penetration of individual pathways and cables with flexible boot-type flashing units applied in coordination with roofing work.

F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

G. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between pathway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at pathway entries into building.

B. Install type and number of sealing elements recommended by manufacturer for pathway or cable material and size. Position pathway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pathway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

A. Install sleeve-seal fittings in new walls and slabs as they are constructed.

B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.

C. Secure nailing flanges to concrete forms.

D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION

# SECTION 28 31 11

# DIGITAL, ADDRESSABLE FIRE-ALARM SYSTEM

## PART 1 - GENERAL

### 1.1 SUMMARY

A. Section includes work associated with Phillip C. Showell Elementary School and Selbyville Middle School.

B. Section Includes:
1. Fire-alarm extender panel (Only applies to Phillip C. Showell Elementary School).
2. Manual fire-alarm boxes.
3. System smoke detectors (Only applies to Phillip C. Showell Elementary School).
4. Heat detectors (Only applies to Phillip C. Showell Elementary School).
5. Notification appliances.
6. Addressable interface device.

C. Related Requirements:

1. Section 280513 "Conductors and Cables for Electronic Safety and Security" for cables and conductors for fire-alarm systems.

### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product, including furnished options and accessories.

B. Shop Drawings: For fire-alarm system.

1. Comply with recommendations and requirements in the "Documentation" section of the "Fundamentals" chapter in NFPA 72.
2. Include plans, elevations, sections, details, and attachments to other work.
3. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and locations. Indicate conductor sizes, indicate termination locations and requirements, and distinguish between factory and field wiring.
4. Detail assembly and support requirements.
5. Include voltage drop calculations for notification-appliance circuits.
6. Include battery-size calculations.
7. Include input/output matrix.
8. Include statement from manufacturer that all equipment and components have been tested as a system and meet all requirements in this Specification and in NFPA 72.
9. Include performance parameters and installation details for each detector.
10. Include floor plans to indicate final outlet locations showing address of each addressable device. Show size and route of cable and conduits and point-to-point wiring diagrams.

C. General Submittal Requirements:

1. Submittals shall be approved by authorities having jurisdiction prior to submitting them to Architect.
2. Shop Drawings shall be prepared by persons with the following qualifications:

a. Trained and certified by manufacturer in fire-alarm system design.
b. NICET-certified, fire-alarm technician; Level IV minimum.
c. Licensed or certified by authorities having jurisdiction.

D. Delegated-Design Submittal: For notification appliances and smoke and heat detectors, in addition to submittals listed above, indicate compliance with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Drawings showing the location of each notification appliance and smoke and heat detector, ratings of each, and installation details as needed to comply with listing conditions of the device.
2. Design Calculations: Calculate requirements for selecting the spacing and sensitivity of detection, complying with NFPA 72. Calculate spacing and intensities for strobe signals and sound-pressure levels for audible appliances.
3. Indicate audible appliances required to produce square wave signal per NFPA 72.

## 1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Seismic Qualification Certificates: For fire-alarm control unit, accessories, and components, from manufacturer.

C. Field quality-control reports.

D. Sample warranty.

## 1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For fire-alarm systems and components to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

a. Comply with the "Records" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
b. Provide "Fire Alarm and Emergency Communications System Record of Completion Documents" according to the "Completion Documents" Article in the "Documentation" section of the "Fundamentals" chapter in NFPA 72.
c. Complete wiring diagrams showing connections between all devices and equipment.
d. Riser diagram.
e. Record copy of site-specific software.
f. Provide "Inspection and Testing Form" according to the "Inspection, Testing and Maintenance" chapter in NFPA 72, and include the following:

1) Equipment tested.
2) Frequency of testing of installed components.
3) Frequency of inspection of installed components.
4) Requirements and recommendations related to results of maintenance.
5) Manufacturer's user training manuals.

g. Manufacturer's required maintenance related to system warranty requirements.

h. Abbreviated operating instructions for mounting at fire-alarm control unit and each annunciator unit.

B. Software and Firmware Operational Documentation:

1. Software operating and upgrade manuals.
2. Program Software Backup: On magnetic media or compact disk, complete with data files.
3. Device address list.
4. Printout of software application and graphic screens.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Personnel shall be trained and certified by manufacturer for installation of units required for this Project.

B. Installer Qualifications: Installation shall be by personnel certified by NICET as fire-alarm Level II technician.

C. NFPA Certification: Obtain certification according to NFPA 72 by an NRTL (nationally recognized testing laboratory).

1.6 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace fire-alarm system equipment and components that fail in materials or workmanship within specified warranty period.

1. Warranty Extent: All equipment and components not covered in the Maintenance Service Agreement.
2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Source Limitations for Fire-Alarm System and Components: Components shall be compatible with, and operate as an extension of the existing system. Provide system manufacturer's certification that all components provided have been tested as, and will operate as, a system.

B. Noncoded, UL-certified addressable system, with multiplexed signal transmission and voice/strobe evacuation.

C. Automatic sensitivity control of certain smoke detectors.

D. All components provided shall be listed for use with the selected system.

E. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

## 2.2 SYSTEMS OPERATIONAL DESCRIPTION

A. Fire-alarm signal initiation shall be by one or more of the following devices:

1. Manual stations.
2. Smoke detectors.
3. Heat detectors.

B. Fire-alarm signal shall initiate the following actions:

1. Continuously operate alarm notification appliances, including voice evacuation notices.
2. Identify alarm and specific initiating device at fire-alarm control unit and remote annunciators.
3. Transmit an alarm signal to the remote alarm receiving station and the Delaware State Police Communication Center located at the Delaware Emergency Management Agency (DEMA) facility in Smyrna, Delaware.
4. Unlock electric door locks in designated egress paths.
5. Release fire and smoke doors held open by magnetic door holders.
6. Activate voice/alarm communication system.
7. Switch heating, ventilating, and air-conditioning equipment controls to fire-alarm mode.
8. Activate emergency shutoffs for gas and fuel supplies.
9. Record events in the system memory.

C. Supervisory signal initiation shall be by one or more of the following devices and actions:

1. Loss of communication with any panel on the network.

D. System trouble signal initiation shall be by one or more of the following devices and actions:

1. Open circuits, shorts, and grounds in designated circuits.
2. Opening, tampering with, or removing alarm-initiating and supervisory signal-initiating devices.
3. Loss of communication with any addressable sensor, input module, relay, control module, or remote annunciator.
4. Loss of primary power at fire-alarm control unit.
5. Ground or a single break in internal circuits of fire-alarm control unit.
6. Abnormal ac voltage at fire-alarm control unit.
7. Break in standby battery circuitry.
8. Failure of battery charging.
9. Abnormal position of any switch at fire-alarm control unit or annunciator.
10. Voice signal amplifier failure.

E. System Supervisory Signal Actions:

1. Initiate notification appliances.
2. Identify specific device initiating the event at fire-alarm control unit and remote annunciators.
3. After a time delay of 200 seconds, transmit a trouble or supervisory signal to the remote alarm receiving station.

## 2.3 PERFORMANCE REQUIREMENTS

A. Seismic Performance: Fire-alarm control unit and raceways shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

## 2.4 FIRE-ALARM EXTENDER PANEL

A. Provide Notifier FCPS-24S6, 6 Amp 24 Volt power supply or equal compatible with existing Notifier fire alarm control panel.

B. General Requirements for Fire-Alarm Extender Panel:

1. Field-programmable, microprocessor-based, modular, power-limited design with electronic modules, complying with UL 864.
2. Addressable Initiation Device Circuits: The FAEP shall indicate which communication zones have been silenced and shall provide selective silencing of alarm notification appliance by building communication zone.
3. Addressable Control Circuits for Operation of Notification Appliances and Mechanical Equipment: The FAEP shall be listed for releasing service.

C. Initiating-Device, Notification-Appliance, and Signaling-Line Circuits:

1. Pathway Class Designations: NFPA 72, Class B for Selbyville Middle School and Class A for Phillip C. Showell Elementary School.
2. Pathway Survivability: Level 0.

D. Notification-Appliance Circuit:

1. Visual alarm appliances shall flash in synchronization where multiple appliances are in the same field of view, as defined in NFPA 72.

E. Remote Smoke-Detector Sensitivity Adjustment: Controls shall select specific addressable smoke detectors for adjustment, display their current status and sensitivity settings, and change those settings. Allow controls to be used to program repetitive, time-scheduled, and automated changes in sensitivity of specific detector groups. Record sensitivity adjustments and sensitivity-adjustment schedule changes in system memory.

F. Transmission to Fire-Alarm Control Panel: Automatically transmit alarm, supervisory, and trouble signals to the Fire-Alarm Control Panel.

G. Primary Power: 24-V dc obtained from 120-V ac service and a power-supply module. Initiating devices, notification appliances, signaling lines, trouble signals, supervisory signals, supervisory and digital alarm communicator transmitters shall be powered by 24-V dc source.

1. Alarm current draw of entire fire-alarm system shall not exceed 80 percent of the power-supply module rating.

H. Secondary Power: 24-V dc supply system with batteries, automatic battery charger, and automatic transfer switch.

## 2.5 MANUAL FIRE-ALARM BOXES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Fire-Lite Alarms, Inc.; a Honeywell International company.
2. Silent Knight.

B. General Requirements for Manual Fire-Alarm Boxes: Comply with UL 38.

1. Single-action mechanism, pull-lever type; with integral addressable module arranged to communicate manual-station status (normal, alarm, or trouble) to fire-alarm control unit.
2. Station Reset: Key- operated switch.

2.6 SYSTEM SMOKE DETECTORS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Fire-Lite Alarms, Inc.; a Honeywell International company.
2. Silent Knight.

B. General Requirements for System Smoke Detectors:

1. Comply with UL 268; operating at 24-V dc, nominal.
2. Detectors shall be two-wire type.
3. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.
4. Base Mounting: Detector and associated electronic components shall be mounted in a twist-lock module that connects to a fixed base. Provide terminals in the fixed base for connection to building wiring.
5. Self-Restoring: Detectors do not require resetting or readjustment after actuation to restore them to normal operation.
6. Integral Visual-Indicating Light: LED type, indicating detector has operated.
7. Remote Control: Unless otherwise indicated, detectors shall be digital-addressable type, individually monitored at fire-alarm control unit for calibration, sensitivity, and alarm condition and individually adjustable for sensitivity by fire-alarm control unit.

    a. Rate-of-rise temperature characteristic of combination smoke- and heat-detection units shall be selectable at fire-alarm control unit for 15 or 20 deg F (8 or 11 deg C) per minute.
    b. Fixed-temperature sensing characteristic of combination smoke- and heat-detection units shall be independent of rate-of-rise sensing and shall be settable at fire-alarm control unit to operate at 135 or 155 deg F (57 or 68 deg C).
    c. Multiple levels of detection sensitivity for each sensor.
    d. Sensitivity levels based on time of day.

C. Photoelectric Smoke Detectors:

1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:

    a. Primary status.
    b. Device type.
    c. Present average value.
    d. Present sensitivity selected.
    e. Sensor range (normal, dirty, etc.).

## 2.7 HEAT DETECTORS

A. Manufacturers: Subject to compliance with requirements, provide products by the following:

1. Fire-Lite Alarms, Inc.; a Honeywell International company.
2. Silent Knight.

B. General Requirements for Heat Detectors: Comply with UL 521.

1. Temperature sensors shall test for and communicate the sensitivity range of the device.

C. Heat Detector, Combination Type: Actuated by either a fixed temperature or a rate of rise.

1. Mounting: Twist-lock base interchangeable with smoke-detector bases.
2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.

D. Heat Detector, Fixed-Temperature Type: Actuated by temperature that exceeds a fixed temperature.

1. Mounting: Twist-lock base interchangeable with smoke-detector bases.
2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.

## 2.8 NOTIFICATION APPLIANCES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Cooper Wheelock.
2. Gentex Corporation.
3. System Sensor.

B. General Requirements for Notification Appliances: Connected to notification-appliance signal circuits, zoned as indicated, equipped for mounting as indicated, and with screw terminals for system connections.

1. Combination Devices: Factory-integrated audible and visible devices in a single-mounting assembly, equipped for mounting as indicated, and with screw terminals for system connections.

C. Visible Notification Appliances: Xenon strobe lights complying with UL 1971, with clear or nominal white polycarbonate lens mounted on an aluminum faceplate. The word "FIRE" is engraved in minimum 1-inch- (25-mm-) high letters on the lens.

1. Mounting: Wall mounted unless otherwise indicated.
2. Flashing shall be in a temporal pattern, synchronized with other units.
3. Strobe Leads: Factory connected to screw terminals.
4. Mounting Faceplate: Factory finished, red.

D. Voice/Tone Notification Appliances:

1. Comply with UL 1480.

2. Speakers for Voice Notification: Locate speakers for voice notification to provide the intelligibility requirements of the "Notification Appliances" and "Emergency Communications Systems" chapters in NFPA 72.
3. High-Range Units: Rated 2 to 15 W.
4. Low-Range Units: Rated 1 to 2 W.
5. Matching Transformers: Tap range matched to acoustical environment of speaker location.

2.9 ADDRESSABLE INTERFACE DEVICE

A. General:

1. Include address-setting means on the module.
2. Store an internal identifying code for control panel use to identify the module type.
3. Listed for controlling HVAC fan motor controllers.

B. Monitor Module: Microelectronic module providing a system address for alarm-initiating devices for wired applications with normally open contacts.

C. Control Module:

1. Operate notification devices.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION

A. Comply with NFPA 72, NFPA 101, and requirements of authorities having jurisdiction for installation and testing of fire-alarm equipment. Install all electrical wiring to comply with requirements in NFPA 70 including, but not limited to, Article 760, "Fire Alarm Systems."

B. Connecting to Existing Equipment: Verify that existing fire-alarm system is operational before making changes or connections.

C. Install wall-mounted equipment, with tops of cabinets not more than 78 inches (1980 mm) above the finished floor.

D. Manual Fire-Alarm Boxes:

1. Install manual fire-alarm box in the normal path of egress within 60 inches (1520 mm) of the exit doorway.
2. Mount manual fire-alarm box on a background of a contrasting color.
3. The operable part of manual fire-alarm box shall be between 42 inches (1060 mm) and 48 inches (1220 mm) above floor level. All devices shall be mounted at the same height unless otherwise indicated.

E. Smoke- or Heat-Detector Spacing: Comply with NFPA 72.

F. Audible Alarm-Indicating Devices: Install not less than 6 inches (150 mm) below the ceiling. Install bells and horns on flush-mounted back boxes with the device-operating mechanism concealed behind a grille. Install all devices at the same height unless otherwise indicated.

G. Visible Alarm-Indicating Devices: Install adjacent to each alarm bell or alarm horn and at least 6 inches (150 mm) below the ceiling. Install all devices at the same height unless otherwise indicated.

H. Device Location-Indicating Lights: Locate in public space near the device they monitor.

## 3.2 PATHWAYS

A. Pathways above recessed ceilings and in nonaccessible locations may be routed exposed.

1. Exposed pathways located less than 96 inches (2440 mm) above the floor shall be installed in EMT.

B. Pathways shall be installed in EMT.

## 3.3 CONNECTIONS

A. For fire-protection systems related to doors in fire-rated walls and partitions and to doors in smoke partitions, comply with requirements in Section 087100 "Door Hardware." Connect hardware and devices to fire-alarm system.

1. Verify that hardware and devices are listed for use with installed fire-alarm system before making connections.

B. Make addressable connections with a supervised interface device to the following devices and systems. Install the interface device less than 36 inches (910 mm) from the device controlled. Make an addressable confirmation connection when such feedback is available at the device or system being controlled.

1. Electronically locked doors and access gates.

## 3.4 IDENTIFICATION

A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

## 3.5 GROUNDING

A. Ground fire-alarm extender panel and associated circuits; comply with IEEE 1100.

B. Ground shielded cables at the control panel location only. Insulate shield at device location.

## 3.6 FIELD QUALITY CONTROL

A. Field tests shall be witnessed by authorities having jurisdiction.

B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:

1. Visual Inspection: Conduct visual inspection prior to testing.

a. Inspection shall be based on completed record Drawings and system documentation that is required by NFPA 72 in its "Completion Documents, Preparation" table in the "Documentation" section of the "Fundamentals" chapter.
b. Comply with the "Visual Inspection Frequencies" table in the "Inspection" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72; retain the "Initial/Reacceptance" column and list only the installed components.

2. System Testing: Comply with the "Test Methods" table in the "Testing" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72.
3. Test audible appliances for the public operating mode according to manufacturer's written instructions. Perform the test using a portable sound-level meter complying with Type 2 requirements in ANSI S1.4.
4. Test audible appliances for the private operating mode according to manufacturer's written instructions.
5. Test visible appliances for the public operating mode according to manufacturer's written instructions.
6. Factory-authorized service representative shall prepare the "Fire Alarm System Record of Completion" in the "Documentation" section of the "Fundamentals" chapter in NFPA 72 and the "Inspection and Testing Form" in the "Records" section of the "Inspection, Testing and Maintenance" chapter in NFPA 72.

C. Reacceptance Testing: Perform reacceptance testing to verify the proper operation of added or replaced devices and appliances.

D. Fire-alarm system will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

F. Maintenance Test and Inspection: Perform tests and inspections listed for weekly, monthly, quarterly, and semiannual periods. Use forms developed for initial tests and inspections.

G. Annual Test and Inspection: One year after date of Substantial Completion, test fire-alarm system complying with visual and testing inspection requirements in NFPA 72. Use forms developed for initial tests and inspections.

## 3.7 SOFTWARE SERVICE AGREEMENT

A. Comply with UL 864.

B. Technical Support: Beginning at Substantial Completion, service agreement shall include software support for two years.

C. Upgrade Service: At Substantial Completion, update software to latest version. Install and program software upgrades that become available within two years from date of Substantial Completion. Upgrading software shall include operating system and new or revised licenses for using software.

1. Upgrade Notice: At least 30 days to allow Owner to schedule access to system and to upgrade computer equipment if necessary.

## 3.8 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain fire-alarm system.

END OF SECTION

# SECTION 311000 - SITE CLEARING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes the following:

1. Protecting existing trees, shrubs, plants and grass to remain.
2. Removing existing trees and other vegetation.
3. Clearing and grubbing.
4. Stripping and stockpiling topsoil.
5. Removing above- and below-grade site improvements.
6. Disconnecting, capping or sealing, and abandoning site utilities in place and removing site utilities.
7. Temporary erosion and sedimentation control measures.

B. Related Sections include the following:

1. Division 01 Section "Temporary Construction Utilities, Facilities & Controls" for temporary utilities, temporary construction and support facilities, temporary security and protection facilities.
2. Division 31 Section "Earth Moving" for soil materials, excavating, backfilling, and site grading.
3. Division 32 Section "Turf and Grasses" for finish grading including preparing and placing planting soil mixes and testing of topsoil material.

### 1.3 DEFINITIONS

A. Topsoil: Natural or cultivated surface-soil layer containing organic matter and sand, silt, and clay particles; friable, pervious, and black or a darker shade of brown, gray, or red than underlying subsoil; reasonably free of subsoil, clay lumps, gravel, and other objects more than 2 inches in diameter; and free of subsoil and weeds, roots, toxic materials, or other nonsoil materials.

B. Tree Protection Zone: Area surrounding individual trees or groups of trees to be protected during construction, and defined by the drip line of individual trees or the perimeter drip line of groups of trees, unless otherwise indicated.

### 1.4 MATERIAL OWNERSHIP

A. Except for stripped topsoil or other materials indicated to remain Owner's property, cleared materials shall become Contractor's property and shall be removed from Project site.

### 1.5 SUBMITTALS

A. Photographs or videotape, sufficiently detailed, of existing conditions of trees and plantings, adjoining construction, and site improvements that might be misconstrued as damage caused by site clearing.

1.6 QUALITY ASSURANCE

A. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

1.7 PROJECT CONDITIONS

A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during site-clearing operations.

1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
2. Provide alternate routes around closed or obstructed traffic ways if required by authorities having jurisdiction.

B. Utility Locator Service: Notify utility locator service for area where Project is located before site clearing. The contractor is responsible for all costs associated with a utility locator service.

C. Do not commence site clearing operations until temporary erosion and sedimentation control measures are in place.

PART 2 - PRODUCTS

2.1 SOIL MATERIALS

A. Satisfactory Soil Materials: Requirements for satisfactory soil materials are specified in Division 31 Section "Earth Moving."

1. Obtain approved borrow soil materials off-site when satisfactory soil materials are not available on-site.

PART 3 - EXECUTION

3.1 PREPARATION

A. Protect and maintain benchmarks and survey control points from disturbance during construction.

B. Locate and clearly flag trees and vegetation to remain or to be relocated.

C. Protect existing site improvements to remain from damage during construction.

1. Restore damaged improvements to their original condition, as acceptable to Owner.

D. Contact DNREC, Division of Sediment and Stormwater to arrange a preconstruction meeting prior to any site clearing or site disturbance activities.

3.2 TEMPORARY EROSION AND SEDIMENTATION CONTROL

A. Provide temporary erosion and sedimentation control measures to prevent soil erosion and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways, according to approved Sediment and Erosion Control Drawings.

B. Inspect, repair, and maintain erosion and sedimentation control measures during construction until permanent vegetation has been established.

C. Remove erosion and sedimentation controls and restore and stabilize areas disturbed during removal.

3.3 TREE PROTECTION

A. Erect and maintain temporary fencing around tree protection zones before starting site clearing. Remove fence when construction is complete.

1. Do not store construction materials, debris, or excavated material within fenced area.
2. Do not permit vehicles, equipment, or foot traffic within fenced area.
3. Maintain fenced area free of weeds and trash.

B. Do not excavate within tree protection zones, unless otherwise indicated.

C. Repair or replace trees and vegetation indicated to remain that are damaged by construction operations, in a manner approved by Architect.

1. Employ an arborist, licensed in jurisdiction where Project is located, to submit details of proposed repairs and to repair damage to trees and shrubs.
2. Replace trees that cannot be repaired and restored to full-growth status, as determined by Architect.

3.4 UTILITIES

A. Locate, identify, disconnect, and seal or cap off utilities indicated to be removed.

1. Construction Manager will arrange to shut off indicated on-site utilities when requested by Contractor.

B. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:

1. Notify Construction Manger and Owner not less than five days in advance of proposed utility interruptions.
2. Do not proceed with utility interruptions without Construction Manager's written permission.

C. Excavate for and remove underground utilities indicated to be removed. Refer to sections covering site utilities.

3.5 CLEARING AND GRUBBING

A. Remove obstructions, trees, shrubs, grass, and other vegetation to permit installation of new construction.

1. Do not remove trees, shrubs, and other vegetation indicated to remain or to be relocated.
2. Cut minor roots and branches of trees indicated to remain in a clean and careful manner where such roots and branches obstruct installation of new construction.
3. Grind stumps and remove roots, obstructions, and debris extending to a depth of 18 inches below exposed subgrade.
4. Use only hand methods for grubbing within tree protection zone.
5. Chip removed tree branches and dispose of off-site.

B. Fill depressions caused by clearing and grubbing operations with satisfactory soil material unless further excavation or earthwork is indicated.

1. Place fill material in horizontal layers not exceeding a loose depth of 8 inches, and compact each layer to a density equal to adjacent original ground.

3.6 TOPSOIL STRIPPING

A. Remove sod and grass before stripping topsoil.

B. Strip topsoil to whatever depths are encountered in a manner to prevent intermingling with underlying subsoil or other waste materials.

1. Remove subsoil and nonsoil materials from topsoil, including trash, debris, weeds, roots, and other waste materials.

C. Stockpile topsoil materials away from edge of excavations without intermixing with subsoil. Grade and shape stockpiles to drain surface water. Cover to prevent windblown dust.

1. Do not stockpile topsoil within tree protection zones.
2. Stockpile surplus topsoil to allow for respreading deeper topsoil.

3.7 SITE IMPROVEMENTS

A. Remove existing above- and below-grade improvements as indicated and as necessary to facilitate new construction.

B. Remove slabs, paving, curbs, gutters, and aggregate base as indicated.

1. Unless existing full-depth joints coincide with line of demolition, neatly saw-cut length of existing pavement to remain before removing existing pavement. Saw-cut faces vertically.
2. Paint cut ends of steel reinforcement in concrete to remain to prevent corrosion.

3.8 DISPOSAL

A. Disposal: Remove surplus soil material, unsuitable topsoil, obstructions, demolished materials, and waste materials including trash and debris, and legally dispose of them off Owner's property.

END OF SECTION 311000

SECTION 312000 – EARTH MOVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. The General Conditions, any Supplementary General Conditions and Division 1, General Requirements, are hereby made a part of this Section as fully as if repeated herein.

1.2 SECTION INCLUDES

A. Earthwork includes areas below building foundations, below concrete slabs on grade, below paved areas and grading of all unpaved area in the site.

1. Layout and staking for earthwork.
2. Excavation and rough grading.
3. Erosion and sediment control.
4. Foundation excavation for footings.
5. Establishing subgrades, leveling and proofrolling.
6. Filling, backfilling and compaction.
7. Keeping streets clean of materials tracked off site.
8. Includes trenching, excavation and backfill for utilities.
9. Maintenance and/or repair of damage to the rough grading.
10. Removal and disposal of stones, debris, excess and unsuitable materials.
11. Soil treatment for termite control.
12. Field quality control, testing, and inspection.

1.3 DEFINITIONS

A. Rock Excavation: Natural geological formations or other material which cannot be removed by adequate equipment (in good condition) as defined below, shall be considered a change in the scope of work and paid for by the Owner if encountered.

1. Open Excavation and Grading: Rock in excess of the capabilities of a Caterpillar D-8 tractor (or equivalent) with 2 cu. yd. bucket and hydraulically operated single tooth power ripper.
2. Trenches, Pits and Footings: Rock in excess of the capabilities of a Caterpillar 235 Hydraulic Backhoe (or equivalent) using a 2 ft. Bucket width (3/4 cu. yd.)
3. Minimum Effort: If rock is not removed during the process of normal digging and ripping, then extend the excavation to expose the rock surface within the limit of original excavation. Contact the A/E and he may direct the sides of rock to be exposed to a depth of 3 feet. This will be to determine to the extent of additional work.

B. Earth Excavation: Anything not classified as rock including as example: soils, gravels, stones, boulders, vegetation, debris, and unsuitable materials.

C. Unsuitable Materials: All excavated materials; debris, man made or fabricated materials, concrete spoil, organic, soft, expansive, or unstable matter; all shall be disposed of as herein specified. Excessive moisture content shall not classify a material as unsuitable.

D. Removal and disposal of unsuitable material above the subgrade elevation and placement of approved specific fill material (from on or off the site) above the subgrade elevation as directed by the Soils Engineer shall be considered a part of the work.

E. Removal and disposal of unsuitable material approved below the subgrade elevation and placement of approved specific fill material (from on or off the site) below the subgrade elevation as directed by the Soils Engineer shall be considered a change in the scope of work.

F. Soils Engineer or Inspection Agency: An Agency and its designated representatives who monitor and approve all earthwork operations described herein.

G. Subgrade: The finished elevation of the earth immediately below all slabs, granular and porous fill, paving, footings, walls, etc., except the subgrade elevation shall not be higher than 12" below the existing earth elevation at the start of the project.

H. Subgrade for utility construction: Underside of barrel of pipe, or underside of any cradle or bedding if noted on drawings, or referenced in applicable local government specifications. For pipe drains and miscellaneous structures encased in concrete or on concrete, stone and/or gravel cradle, subgrade is lowest outside surface of encasement or cradle.

I. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.

J. Bedding Course: Course placed over the excavated subgrade in a trench before laying pipe.

K. Drainage Course: Course supporting the slab on grade that also minimizes upward capillary flow of pore water.

L. Subbase Course: Course placed between the subgrade and base course for hot-mix asphalt pavement, or course placed between the subgrade and a cement concrete pavement or a cement concrete or hot-mix asphalt walk.

M. Utilities: On site underground pipes, conduits, ducts, and cables, as well as underground services within buildings.

N. Filter Material: Course placed around drainage pipes.

1.4 QUALITY ASSURANCE

A. Reference Standards:

1. American Association of State Highway and Transportation Officials (AASHTO).
2. American Society for Testing and Materials (ASTM).
3. Delaware Department of Transportation, State Highway Administration “Standard Specifications for Materials and Construction”, as amended to date (DelDOT as hereinafter referred). Delete references to Measurement and Payment.

B. Geotechnical Testing Agency Qualifications: An independent testing agency (with a Geotechnical engineer licensed in the state where the project is being constructed on staff) qualified according to ASTM E 329 to conduct soil materials and rock-definition testing, as documented according to ASTM D 3740 and ASTM E 548.

C. Tolerances: As indicated herein.

D. Testing: Requirements as specified herein.

1.5 SUBMITTALS

A. Notification:

1. Notify and provide data to regulatory authorities and A/E prior to commencement of work.
2. Provide notice of: encounter with unknown utilities; subgrades before filling; areas requiring testing or inspection.

B. Product Data: For the following:

1. Geotextile.
2. Detection Warning Tape.

C. Material Test Reports: From a qualified testing agency indicating and interpreting test results for compliance of the following with requirements indicated:

1. Classification according to ASTM D2487 of each on site and borrow soil material proposed for fill and backfill.
2. Laboratory compaction curve according to ASTM D1557 for each on site and borrow soil material proposed for fill and backfill.
3. Field reports; in-place soil density tests.
4. One optimum moisture – maximum density curve for each type of soil encountered.
5. Report of actual unconfined compressive strength and/or results of bearing tests of each strata tested.
6. Test reports must be submitted daily to the Architect and Owner.

1.6 PROJECT CONDITIONS

A. Subsurface Conditions: Subsurface soils investigations have been made at the site. The report and logs of the test borings and test pits are included in the Appendix of these specifications. Such investigations have been made for the purposes of design only and neither the Engineers, the Owner, nor the Geotechnical Engineer guarantee adequacy or accuracy of the data, or that data are representative of all conditions to be encountered. Such information is made available for general information only and shall not relieve the Contractor of the responsibility for making his own investigations, tests, and analysis. Any additional test borings and other exploratory operations may be made by Contractor shall be at no cost to Owner.

1. See Geotechnical Engineering Report prepared by Hillis Carnes Engineering Associates, Inc. in Division 1 for test boring data and other requirements.

B. Erosion and sediment control, in addition to erosion control specified in Section 31100 and Division 1:

1. Standards: Comply with the requirements of the "Standards and Specifications for Soil Erosion and Sediment Control in Developing Areas" by the U.S.D.A. Soil Conservation Service.
2. General Erosion: Prevent erosion of earthwork; repair and correct any ditches, gullies or erosion immediately and upon occurrence.
3. Excavations: Prevent water from flowing into open excavations and toward building walls.
4. Slopes: Cover (with continuous plastic membrane) and stake all slopes steeper than 1.5 horizontal to 1 vertical.

C. Environmental Conditions:

1. Do not apply soil treatment when temperature is at or below freezing or when ground is frozen or frost is expected.
2. Do not apply soil treatment when surface water is present.

D. Existing Conditions: Accept the site in the condition which it exists at the time of the award of the contract and perform all work to the grades indicated.

1. Protect plant material, lawns and other features not designated for removal.
2. Protect bench marks, existing structures, fences, sidewalks, paving and curbs from excavating equipment and vehicular traffic.

E. Existing Utilities: Locate existing underground utilities in areas of work. If utilities are to remain in place, provide adequate means of protection during earthwork operations.

1. Should uncharted, or incorrectly charted, piping or other utilities be encountered during excavation, consult utility Owner immediately for directions. Cooperate with Owner and utility companies in keeping respective services and facilities in operation. Repair damaged utilities to satisfaction of utility Owner.
2. Do not interrupt existing utilities serving facilities occupied and used by others, except when permitted in writing by A/E and then only after acceptable temporary utility services have been provided. Provide a minimum of 48 hour notices to utility Owners and receive written notice to proceed before interrupting any utility.

F. Rock Excavation: Rock excavation may be performed with hoe rams, jack hammers, or any method the Contractor wishes to employ except for explosives.

1.7 PROTECTION

A. Safety: Provide protective measures necessary for the safety of workmen, to the public and adjacent property. Prevent cave-ins, collapse of walls, structures and slopes, both on and adjacent to the site.

B. Standards: Comply with regulations of local authorities having jurisdiction, including all applicable O.S.H.A. requirements.

C. Repair: Includes the removal and replacement with new materials all materials so affected by settlement.

PART 2 - PRODUCTS

2.1 FILL AND BACKFILL

A. Satisfactory Soils:

1. Compacted fill and backfill shall be free of deleterious matter such as frozen materials, organics, wood, debris, or rock larger than 4 inches in diameter and be classified SP, SW, SM, SC, GP, GC, GM, or GW per ASTM D-2487. All material shall have a liquid limit and plasticity index not exceeding 40 and 20 respectively when tested in accordance with ASTM D-4318.
2. The minimum dry unit weight shall not be less than 105 PCF maximum dry density as determined by ASTM D-1557, modified proctor.
3. All fill and backfill materials shall be obtained from on site or from off site sources and shall be approved by the Geotechnical Engineer prior to placement.
4. Provide borrow soil materials when sufficient satisfactory soil materials are not available from excavations.

B. Engineered Fill: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; with a least 90 percent passing a 1 ½ inch sieve and not more than 12 percent passing a No. 200 sieve.

1. Locations: All on site fill areas

C. Structural Fill: On-site soils free of organic material, topsoil, miscellaneous fill, debris and rock fragments in excess of 3 inches in their largest dimension may be suitable as structural fill. The granular on-site soils may be suitable for re-use as structural fill. Some of these soils have an in-situ moisture content that exceeds the typical range that would allow the recommended compaction to be achieved. Therefore, drying of these soils may be required to achieve the recommended compaction.

If sufficient quantities of suitable on-site soils are not available for structural fill, imported borrow consisting of predominately granular soils conforming to the requirements of the Delaware Department of Transportation Standard Specifications Select Borrow, Type G should be utilized or AASHTO SP-57 stone.

D. Drainage fill:

1. Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel, (ASTM D 448 Coarse - aggregate grading size 57), with 100% passing of 1-1/2" sieve and not more than 5% passing a No. 8 sieve. Aggregate shall meet DELDOT specification for No. 106A aggregate. Provide by Contractor from off site source.

   a. Locations: All concrete slab on grade areas

2. For foundation drainage, use aggregate meeting DELDOT specification for No. 113 aggregate.

   a. Locations: Drainage fill behind basement walls and retaining walls.

E. Stone Base Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, reclaimed concrete, and natural or crushed sand (ASTM D2490) with at least 95% passing a 1 ½" sieve and not more than 8% passing a No. 200 sieve. Provide by contractor from off site sources.

F. Subbase Material: Designation CR-6 in accordance with DELDOT Specifications.

1. Locations: All vehicular traffic areas

G. Bedding Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 1 inch (25-mm) sieve and not more than 8 percent passing a No. 200 (0.075-mm) sieve. For utility installations, bedding shall conform to AASHTO #57 stone.

H. Filter Material: Narrowly graded mixture of natural or crushed gravel, or crushed stone and natural sand; AASHTO M-43, size No. 17.

I. Sand: ASTM C 33; fine aggregate, natural, or manufactured sand.

J. Processed Rubble Fill: Existing brick and concrete rubble, free of wood and steel may be processed by use of tracked equipment such that no particle size greater than 6 inches in the longest dimension remains.

K. Impervious Fill: Clayey gravel and sand mixture capable of compacting to a dense state.

2.2 FILL AND BACKFILL FOR UTILITIES

A. Backfill: Earth removed from the trench provided that in the opinion of Soils Engineer such excavated material is satisfactory for backfilling.

B. Should the excavated material be considered unsatisfactory for backfilling, the Contractor shall remove and dispose of such unsatisfactory material and substitute, in lieu thereof, suitable material obtained from elsewhere on or off the site.

C. Materials shall meet the requirements specified in paragraph 2.1.A above.

2.3 TOPSOIL

A. Refer to Section 329200 Turf and Grasses.

2.4 SOIL TREATMENT - TERMITE CONTROL

A. Emulsion soil chemicals of only water-based type. Do not use any fuel oil as a diluent.

B. Solutions and chemicals listed and approved by EPA, USDA, and Delaware State Department of Agriculture.

C. Chemicals used in retreatment shall also be certified and state type of chemical and rate of concentration.

2.5 ACCESSORIES

A. Detectable Warning Tape: Acid and alkali-resistant polyethylene film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches (150 mm) wide and 4 mils (0.1 mm) thick, continuously inscribed with a description of the utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches (750 mm) deep; colored as follows:

1. Red: Electric
2. Yellow: Gas, oil, steam, and dangerous materials.
3. Orange: Telephone and other communications.
4. Blue: Water systems
5. Green: Sewer systems.

2.6 GEOTEXTILES

A. Subsurface Drainage Geotextile: Nonwoven needle-punched geotextile, manufactured for subsurface drainage applications, made from polyolefins or polyesters; with elongation greater than 50 percent; complying with AASHTO M 288 and the following, measured per test methods referenced:

1. Survivability: Class 2; AASHTO M 288.
2. Grab Tensile Strength: 157 lbf; ASTM D 4632.
3. Sewn Seam Strength: 142 lbf; ASTM D 4632.
4. Tear Strength: 56 lbf; ASTM D 4533.
5. Puncture Strength: 56 lbf; ASTM D 4833.
6. Apparent Opening Size: No. 70 sieve, maximum; ASTM D 4751.
7. Permittivity: 0.5 per second, minimum; ASTM D 4491.
8. UV Stability: 50 percent after 500 hours' exposure; ASTM D 4355.

B. Separation Geotextile: Woven geotextile fabric, manufactured for separation applications, made from polyolefins or polyesters; with elongation less than 50 percent; complying with AASHTO M 288 and the following, measured per test methods referenced:

1. Survivability: Class 2; AASHTO M 288.
2. Grab Tensile Strength: 247 lbf; ASTM D 4632.
3. Sewn Seam Strength: 222 lbf; ASTM D 4632.
4. Tear Strength: 90 lbf; ASTM D 4533.
5. Puncture Strength: 90 lbf; ASTM D 4833.
6. Apparent Opening Size: No. 40 sieve, maximum; ASTM D 4751.
7. Permittivity: 0.02 per second, minimum; ASTM D 4491.
8. UV Stability: 50 percent after 500 hours' exposure; ASTM D 4355.

2.7 FLOWABLE FILL

A. Stabilized flowable fly ash mixture with a maximum slump of 8" and a minimum unconfined compressive strength of 100 psi used to fill construction excavations.

B. Manufacturer: American Stone Mix or approved equal.

PART 3 - EXECUTION

3.1 PREPARATION

A. Verify existing ground surfaces have been stripped of topsoil, root mat and existing pavement, unsatisfactory soils, concrete spoil, obstructions and deleterious material.

B. Following rough grading and prior to foundation excavation, placement of fill, or construction of the floor slabs, it is recommended that the exposed subgrade be proofrolled. The proofroll should be performed using a minimum 10-ton vibratory roller in the presence of the qualified soils technician working under the supervision of a geotechnical engineer. Yielding or otherwise unsuitable subgrade conditions encountered within the proposed building areas should be undercut to firm subgrade conditions and backfilled with compacted structural fill.

C. Locate underground utilities in areas of work. If utilities are to remain in place, provide adequate means of protection during earthwork operations. Contact "Miss Utility".

D. Use of explosives will not be permitted, unless approved by Owner in writing and Regulatory Agencies having jurisdiction.

E. Demolish and completely remove from site existing underground utilities indicated to be removed. Coordinate with utility companies to shut off services if lines are active.

F. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earthwork operations.

G. Protect subgrades and foundation soils against freezing temperatures or frost. Provide protective insulating materials as necessary.

H. Provide erosion-control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.

3.2 EXCAVATION

A. Excavation consists of removal and disposal of material encountered when establishing required finish grade elevations.

B. Unauthorized Excavations:

1. Unauthorized excavation consists of removal of materials beyond indicated subgrade elevations or dimensions without specific direction of A/E. Unauthorized excavation, as well as remedial work directed by A/E, shall be at Contractor's expense.
2. Under footings, foundations, or retaining walls, fill unauthorized excavation by extending indicated bottom elevation of footing to excavation bottom, without altering required top elevation. Lean concrete, flo-ash fill, or compacted structural fill may be used to bring elevations to proper position, when acceptable by A/E.

C. Additional Excavation: When excavation has reached required subgrade elevations, notify Soils Engineer who will make an inspection of conditions.

1. If unsuitable bearing materials are encountered at required subgrade elevations, carry excavations deeper and replace excavated materials as directed by A/E
2. Removal of unsuitable material below the subgrade elevation and its replacement as directed will be paid by the Owner on basis of contract conditions relative to change in work.

D. Stability of Excavations: Slope sides of excavations to comply with local codes and ordinances having jurisdiction. Shore and brace where sloping is not possible because of space restrictions or stability of materials excavated.

1. Maintain sides and slopes of excavations in safe conditions until completion of backfilling.

E. Shoring and Bracing: Provide materials for shoring and bracing, such as sheet piling, uprights, stringers, and cross braces, in good serviceable condition.

1. Establish requirements for trench shoring and bracing to comply with local, State & Federal codes and authorities having jurisdiction.
2. Maintain shoring and bracing in excavations regardless of time period excavations will be open. Carry down shoring and bracing as excavation progresses.

F. Dewatering: Prevent surface water and subsurface or ground water from flowing into excavations and from flooding project site and surrounding area.

1. Do not allow water to accumulate in excavations. Remove water to prevent softening of foundation bottoms, undercutting footings, and soil changes detrimental to stability of subgrades and foundations. Excavations shall be kept free of water for a minimum of two (2) inches below subgrade of excavation. Provide and maintain pumps, well points, sumps, suction and discharge lines, and other dewatering system components necessary to convey water away from excavations.
2. Convey water removed from excavations and rain water into approved sediment control devices. Establish and maintain temporary drainage ditches and other diversions outside excavation limits for each structure. Do not use trench excavations as temporary drainage ditches.
3. Excessive groundwater conditions: Refer to Article 4.3.6 of the General Conditions.

G. Material Storage: Stockpile satisfactory excavated materials where directed, until required for backfill or fill. Place, grade and shape stockpiles for proper drainage.

1. Prevent saturation of soil above the optimum moisture content.
2. Locate and retain soil materials away from edge of excavations.
3. Dispose of excess soil material and waste materials as herein specified.

H. Excavation for Structures: Conform to elevations and dimensions shown within a tolerance of plus or minus 0.10', and extending sufficient distance from footings and foundations to permit placing and removal of concrete formwork, installation of services, other construction, and for inspection.

1. In excavating for footings and foundations, take care not to disturb bottom of excavation. Excavate by hand to final grade just before concrete reinforcement is placed. Trim bottoms to required lines and grades to leave solid base to receive other work.
2. If in excavating for building foundations the soil directly below the building foundations is disturbed, the disturbed soil shall be removed and shall be re-compacted to 95% compaction or replaced with concrete backfill.

I. Excavation for Stone and Concrete Pavements: Cut surface under pavements to comply with cross sections, elevations and grades as shown:

1. Where rock or concrete spoil is encountered, carry excavation 18" below subgrade and backfill with suitable material approved by the A/E.

J. Excavation for Trenches: Dig trenches to the uniform width required for particular item to be installed with ample working room.

1. Excavate trenches to depth, lines, gradients, and elevations indicated or required. Carry depth of trenches for piping to establish indicated flow lines and invert elevations. Beyond building perimeter, keep bottoms of trenches sufficiently below finish grade to avoid freeze ups.
2. Where rock is encountered, carry excavation 6" below required elevation and backfill with a 6" layer of crushed stone or gravel prior to installation of pipe.
3. Grade bottoms of trenches as indicated, notching under pipe bells to provide solid bearing for entire body of pipe.

    a. For pipes and conduit less than 6 inches in nominal diameter and flat-bottomed, multiple-duct conduit units, hand-excavate trench bottoms and support pipe and conduit on an undisturbed subgrade.
    b. For pipes and conduit 6 inches or larger in nominal diameter, shape bottom of trench to support bottom 90 degrees of pipe circumference. Fill depressions with tamped sand backfill.

4. Backfill trenches with concrete where trench excavations pass within 18" of column or wall footings and which are carried below bottom of such footings, or which pass under wall footings. Place concrete to level of bottom of adjacent footing. Concrete is specified in Division 3.
5. Do not backfill trenches until tests and inspections have been made and backfilling authorized by A/E. Use care in backfilling to avoid damage or displacement of pipe systems.

K. Cold Weather Protection: Protect excavation bottoms against freezing when atmospheric temperature is less than 35 degrees F. (1 degree C.).

L. Ground Surface Preparation (Structural and Pavement areas):

1. The existing ground surface in the structural and pavement areas shall be stripped of topsoil, root mat, existing pavements, unsatisfactory soils, concrete spoil, obstructions and deleterious material. Base course material from the existing pavements may remain if approved by the A/E. The entire area shall be proof rolled, a minimum of four (4) passes, with a loaded dump truck with a minimum axle load of 10 tons in the presence of the soils engineer. Soft spots identified by the Soils Engineer during proofrolling will be undercut and backfilled in accordance with Section 3.4. Proofrolling and compaction equipment shall meet the requirements of Section 3.3.D. Undercutting and backfilling operations for eliminating soft spots above the subgrade elevation shall be included in the base bid.
2. In cut areas, prior to the construction of paving or concrete slab on grade, the entire subgrade shall be proofrolled in the presence of the Soils Engineer. Soft areas encountered during proofrolling shall be undercut and backfilled in accordance with section 3.4. Proofrolling and compaction equipment shall be in compliance with Section 3.3 D. The cost of undercutting and backfilling above the subgrade elevation shall be included in the base bid.

M. Earthwork Quantities:

1. Contractor shall be responsible for determining earthwork quantities for the completion of the work.

3.3 COMPACTION

A. General: Control soil compaction during construction providing percentage of dry density specified for each area classification.

B. Percentage of Maximum Density Requirements: Compact soil to not less than the following percentages of the maximum dry density which is determined in accordance with ASTM D 1557, or in accordance with ASTM D 2049 for soils which will not exhibit a well defined moisture density relationship.

1. Structural, pavement and walkway areas, steps and utility trenches - 95% of the maximum dry density.
2. Lawn areas outside the designated structural fill limits – minimum compaction 90% of the maximum dry density.

C. Moisture Control: Obtaining a uniformly high degree of compaction requires control over the moisture content of the material being placed in the fills and backfill. The soils used in fill and backfill shall be brought to within 3% of optimum moisture at no additional cost to the Owner.

1. Where the soil layer is too dry, the Contractor shall apply water uniformly using approved equipment to increase the moisture content to within 3% of the optimum, taking precautions to prevent free water from appearing on the surface during or subsequent to compaction operations.
2. Where the soil layer is too wet, the Contractor shall dry the soils by plowing or discing to aerate the soil and reduce the moisture content to within 3% of the optimum.

D. Compaction equipment shall be as required to complete the scope of work outlined in the geotechnical report, contract documents and specifications for this project.

3.4 BACKFILL AND FILL

A. General: Place acceptable soil material in layers not more than eight (8) inches in thickness to required subgrade elevations, for each area classification listed below. Each layer shall be compacted to the requirements of Section 3.3B.

1. Fill and backfill within building and pavement limits and in utility trenches shall be structural fill soils meeting the requirements of Section 2.1.A.
2. Under lawn areas outside the designated structural fill limits, backfill and fill soils shall be soils meeting the requirements of Section 2.1.A, or other on site materials approved by the Geotechnical Engineer.
3. Fill and backfill located below walkways and steps shall be constructed of structural fill soils meeting the requirements of Section 2.1.A.
4. Drainage fill material shall be proof rolled to a uniform stable condition prior to placement of vapor retarder.
5. Stone base course shall be compacted to 95% maximum dry density per ASTM D-1557.

B. Backfill excavations as promptly as work permits, but not until completion of the following:

1. Acceptance of construction below finish grade including, where applicable, subdrainage damp proofing, waterproofing, and perimeter insulation.
2. Concrete and masonry have cured 28 days and is adequately braced.
3. Inspection, testing, approval, and recording locations of underground utilities.
4. Removal of concrete formwork.
5. Removal of trash and debris.
6. Removing temporary shoring and bracing, and sheeting.
7. Installing permanent or temporary horizontal bracing on horizontally supported walls.

C. Ground surface preparation: Shall be in accordance with Section 3.2K.

1. When existing ground surface has density less than that specified under Section 3.3B for particular area classification, break up ground surface, pulverize, moisture condition to optimum moisture content, and compact to required depth and percentage of maximum dry density.

D. Placement and Compaction: Place backfill and fill materials in layers not more than 8" in loose depth, for material compacted by heavy compaction equipment and not more than 4" in loose depth for material compacted by hand operated tampers.

1. Before compaction, moisten or aerate each layer as may be necessary to provide optimum moisture content. Compact each layer to required percentage of maximum dry density for each classification. Do not place backfill or fill material on surfaces that are muddy, frozen, or contain frost or ice.
2. Place backfill and fill materials evenly adjacent to structures, to required elevations. Take care to prevent wedging action of backfill against structures by carrying material uniformly around structure to approximately same elevation in each lift.
3. Structural fill shall extend a minimum of five (5) feet beyond building and road pavement limits and shall include the support slopes to their full width.
4. Backfilling against pipe structures, whose joints involve the use of cement mortar or other concrete, or where buttresses are constructed, shall not be done until mortar has set at least 12 hours.
5. Compaction over one foot above the pipe shall be done with approved mechanical tampers. Compaction density shall be as specified in Section 3.3.

E. Utility trench backfill

1. Place and compact initial backfill of subbase material, free of particles larger than 1 inch, to a height of 12 inches over the utility pipe or conduit. Carefully compact material under pipe haunches and bring backfill evenly up on both sides and along the full length of utility piping or conduit to avoid damage or displacement of utility system.
2. Coordinate backfilling with utilities testing.
3. Provide 4-inch thick, concrete-base slab support for piping or conduit less than 30 inches below surface of roadways. After installing and testing, completely encase piping or conduit in a minimum of 4 inches of concrete before backfilling or placing roadway subbase.
4. Fill voids with approved backfill materials while shoring, bracing, and sheeting is removed.
5. Place and compact final backfill of satisfactory soil material to final subgrade.
6. Install warning tape directly above utilities, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.5 ROUGH GRADING

A. General: Uniformly grade areas within limits of grading under this section, including adjacent transition areas. Smooth finished surfaces with specified tolerances, compact with uniform levels or slopes between points where elevations are shown, or between such points and existing grades. In fill areas, sloped surfaces steeper than 5 horizontal to 1 vertical shall be benched so that fill materials will be placed on a level surface. All fill subgrades shall be observed by the Geotechnical Engineer.

B. Grading Outside Building Lines: Grade areas adjacent to building lines to drain away from structures and to prevent ponding. Finish surfaces free from irregular surface changes, and as follows:

1. Lawn or Unpaved Areas: Finish areas to receive topsoil to within not more than 2”' above or below required subgrade elevations.
2. Walks: Shape surface or areas under walks to line, grade and cross section, with finish surface not more than .04' above or below required subgrade elevation.
3. Pavements: Shape surface areas under pavement to line, grade and cross section, with finish surface not more than .04' for bituminous surfaces and 08' for stone surfaces, above or below required subgrade elevation.

C. Grading Surface or Fill Under Building Slabs: Grade smooth and even, free of voids, compacted as specified, and to required elevation. Provide final grades within a tolerance of .02' when tested with a 10' straightedge.

3.6 BUILDING SLAB BASE COURSE

A. General: Slab base course consists of placement of drainage fill or stone base course material, in layers of indicated thickness, over subgrade surface to support concrete building slabs.

B. Placing: Place slab base course on prepared subgrade in layers of uniform thickness, conforming to indicate cross section and thickness. Maintain optimum moisture content for compacting material during placement operations.

1. When a compacted drainage course is shown to be 6" thick or less, place material in a single layer. Where shown to be more than 6" thick, place material in equal layers, except no single layers more than 6" or less than 3" in thickness when compacted.

C. Any ruts or soft yielding spots which may occur or any areas having inadequate compaction or deviations from the requirements set forth herein shall be corrected by removing and adding uniformly graded crushed stone or by loosening crushed gravel, reshaping and re-compacting. The subgrade shall have a uniform density throughout its entire depth and width and shall be approved by the A/E prior to pouring any concrete.

D. Following this preparation, the subgrade shall be protected from damage as described below:

1. The subgrade shall be protected from damage by heavy loads or equipment moving on tracks or cleats.
2. The contractor shall at all times keep the subgrade drained.
3. No concrete shall be deposited upon a frozen subgrade nor, until the subgrade has been approved by the A/E.
4. Immediately in advance of placing concrete, the subgrade shall be sprinklered with as much water as it can readily absorb.

3.7 FINISH GRADING & PLACING TOPSOIL

A. Refer to Specification Section 329200 – “Turf and Grasses”

3.8 MAINTENANCE

A. Protection of graded areas: Protect newly graded areas from traffic and erosion. Keep free of trash and debris. Repair and re establish grades in settled, eroded and rutted areas to specified tolerances.

B. Reconditioning compacted areas: Where completed compacted areas are disturbed by subsequent construction operations or adverse weather, scarify surface, reshape, and compact to required density prior to further construction.

C. Restore areas previously occupied by stockpiled materials to match finished condition of the remainder of the work.

3.9 APPLICATION OF SOIL TREATMENT

A. Refer to Section 313116 Termite control

3.10 DISPOSAL OF EXCESS AND WASTE MATERIALS

A. Removal from Owner's Property: Remove waste materials including trash, debris, and unsuitable and excess excavated material, and dispose of off Owner's property.

3.11 FIELD QUALITY CONTROL – SOILS

A. Quality Control Testing During Construction: Allow testing service to inspect and approve subgrades and fill layers before further construction work is performed.

1. Perform field density tests in accordance with ASTM D 1556 (sand cone method) or ASTM D 2922 and D-3017(shallow depth nuclear method), as applicable.
2. Paved Areas and Building Slab Subgrade: Make at least one field density test of subgrade for every 2,000 sq. ft. of paved area or building slab area, but in no case less than 3 tests. In each compacted fill layer, make one field density test for every 2,000 sq. ft. of overlaying building slab or paved area, but in no case less than 2 tests. Field density tests shall be made at all walkway entrances and ramps into the proposed building.
3. Foundation Wall Backfill: Take enough field density tests to ensure backfill is being properly compacted.
4. Utility Trench Backfill: Perform field density tests on a spot-check basis to assist the Contractor in determining if compaction is in accordance with the specifications.
5. If in opinion of A/E, based on testing service reports and inspection, subgrade or fills which have been placed are below specified density, provide additional compaction and testing at no additional expense.
6. Footing Subgrade: For each strata of soil on which footings will be placed, conduct at least one test to verify required design bearing capacities. Subsequent evaluation and approval of each footing subgrade should be performed by Geotechnical Testing Agency.
7. Costs of testing and inspection shall be borne by the Contractor.

3.12 FIELD QUALITY CONTROL - SOIL TREATMENTS

A. Pay costs for required testing of termite control materials. Samples shall be taken and analyzed by an independent testing laboratory.

B. Sampling: Test one sample of working solution for each 10,000 square feet of area applied. Take samples from discharge end of spraying equipment for each batch mixed and applied if less than 10,000 square feet.

C. Retreating: Retreat all areas if the test results average less than 90 percent of listed minimum concentration.

3.13 TESTING AND INSPECTION

A. INSPECTION AGENCY: Construction Manager will employ an Independent Testing agency for purposes of inspecting and testing construction of embankments, fills, backfills, trenches, and subgrades and report to the A/E conformance in all particulars to specification requirements.

B. Scheduling:

1. Assign qualified personnel to be on site at all times when operations are scheduled.
2. The Contractor should note that no earthwork operation shall be permitted in their absence.

C. Responsibilities:

1. Evaluation of subgrade preparation and suitability.
2. Moisture content and field density tests on all layers of fill and backfill material placed.

3. Evaluation of degree of compaction attained for all fill and backfill material placed.
4. Testing and evaluation of borrow material.
5. Sources of borrow and of select fill.
6. Footing subgrade suitability.
7. Inspection of installation of Subdrainage system.

D. Results of Tests:

1. Make results available to the Soils Engineer and A/E immediately upon completion of areas of layers.

E. Final Report: The Inspection Agency shall prepare a written report that summarizes the work inspected during the course of the project. A discussion of all deviations from the contract documents and specifications, with their related impact on the final construction, shall be described in detail. The engineer of record shall review this final report, and recommend corrective measures (as deemed necessary) that must be made prior to final acceptance of the work. Prior to final payment, a written report certifying that the work meets the requirements of the contract documents, specifications, and all governing agencies shall be prepared, submitted, and approved by the A/E.

END OF SECTION 312000

# SECTION 312319 - DEWATERING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes construction dewatering.

B. Related Sections include the following:

1. Division 01 Section "Temporary Construction Utilities, Facilities and Controls" for temporary utilities and support facilities.
2. Division 31 Section "Earth Moving" for excavating, backfilling, site grading and for site utilities.
3. Division 31 Section "Excavation Support and Protection."

### 1.3 PERFORMANCE REQUIREMENTS

A. Dewatering Performance: furnish, install, test, operate, monitor, and maintain dewatering system of sufficient scope, size, and capacity to control ground-water flow into excavations and permit construction to proceed on dry, stable subgrades.

1. Maintain dewatering operations to ensure erosion control, stability of excavations and constructed slopes, that excavation does not flood, and that damage to subgrades and permanent structures is prevented.
2. Prevent surface water from entering excavations by grading, dikes, well pointing or other means.
3. Accomplish dewatering without damaging existing buildings adjacent to excavation.
4. Remove dewatering system if no longer needed.

### 1.4 QUALITY ASSURANCE

A. Regulatory Requirements: Comply with water disposal requirements of authorities having jurisdiction.

B. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

### 1.5 PROJECT CONDITIONS

A. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted in writing by Construction Manager and then only after arranging to provide temporary utility services according to requirements indicated.

B. Project-Site Information: A geotechnical report has been prepared for this Project and is available for information only. The opinions expressed in this report are those of geotechnical engineer and represent interpretations of subsoil conditions, tests, and results of analyses conducted by geotechnical engineer. Owner will not be responsible for interpretations or conclusions drawn from this data.

1. Make additional test borings and conduct other exploratory operations necessary for dewatering.
2. The geotechnical report is included elsewhere in the Project Manual.

C. Survey adjacent structures and improvements, employing a qualified professional engineer or land surveyor, establishing exact elevations at fixed points to act as benchmarks. Clearly identify benchmarks and record existing elevations.

1. During dewatering, regularly resurvey benchmarks, maintaining an accurate log of surveyed elevations for comparison with original elevations. Promptly notify Architect if changes in elevations occur or if cracks, sags, or other damage is evident in adjacent construction.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 PREPARATION

A. Obtain proper permits from DNREC prior to dewatering activity.

B. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by dewatering operations.

1. Prevent surface water and subsurface or ground water from entering excavations, from ponding on prepared subgrades, and from flooding site and surrounding area.
2. Protect subgrades and foundation soils from softening and damage by rain or water accumulation.

C. Install dewatering system to ensure minimum interference with roads, streets, walks, and other adjacent occupied and used facilities.

1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction. Provide alternate routes around closed or obstructed traffic ways if required by authorities having jurisdiction.

3.2 INSTALLATION

A. Install dewatering system utilizing wells, well points, or similar methods complete with pump equipment, standby power and pumps, filter material gradation, valves, appurtenances, water disposal, and surface-water controls.

B. Before excavating below ground-water level, place system into operation to lower water to specified levels. Operate system continuously until drains, sewers, and structures have been constructed and fill materials have been placed, or until dewatering is no longer required.

C. Provide an adequate system to lower and control ground water to permit excavation, construction of structures, and placement of fill materials on dry subgrades. Install sufficient dewatering equipment to drain water-bearing strata above and below bottom of foundations, drains, sewers, and other excavations.

1. Do not permit open-sump pumping that leads to loss of fines, soil piping, subgrade softening, and slope instability.

D. Reduce hydrostatic head in water-bearing strata below subgrade elevations of foundations, drains, sewers, and other excavations.

1. Maintain piezometric water level below surface of excavation.

E. Dispose of water removed by dewatering in a manner that avoids endangering public health, property, and portions of work under construction or completed. Dispose of water in a manner that avoids inconvenience to others. Provide sumps, sedimentation tanks, and other flow-control devices as required by authorities having jurisdiction.

F. Provide standby equipment on-site, installed and available for immediate operation, to maintain dewatering on continuous basis if any part of system becomes inadequate or fails. If dewatering requirements are not satisfied due to inadequacy or failure of dewatering system, restore damaged structures and foundation soils at no additional expense to Owner.

1. Remove dewatering system from Project site on completion of dewatering.

G. Damages: Promptly repair damages to adjacent facilities caused by dewatering operations.

3.3 OBSERVATION WELLS

A. Provide, take measurements, and maintain at least the minimum number of observation wells or piezometers indicated and additional observation wells as may be required by authorities having jurisdiction.

B. Observe and record daily elevation of ground water and piezometric water levels in observation wells.

C. Repair or replace, within 24 hours, observation wells that become inactive, damaged, or destroyed. Suspend construction activities in areas where observation wells are not functioning properly until reliable observations can be made. Add or remove water from observation-well risers to demonstrate that observation wells are functioning properly.

1. Fill observation wells, remove piezometers, and fill holes when dewatering is completed.

END OF SECTION 312319

SECTION 315000 - EXCAVATION SUPPORT AND PROTECTION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes temporary excavation support and protection systems.

B. Related Sections include the following:

1. Division 01 Section "Temporary Construction Utilities, Facilities and Controls" for temporary utilities and support facilities.
2. Division 31 Section "Earth Moving" for excavating and backfilling and for existing utilities.
3. Division 31 Section "Dewatering" for dewatering excavations.

1.3 PERFORMANCE REQUIREMENTS

A. Design, furnish, install, monitor, and maintain excavation support and protection system capable of supporting excavation sidewalls and of resisting soil and hydrostatic pressure and superimposed and construction loads.

1. Contractor is solely responsible for maintenance of excavations and worker safety. Architect, Owner and Construction Manager bear no liability for excavation support and protection systems.
2. Provide professional engineering services needed to assume engineering responsibility where required, including preparation of Shop Drawings and a comprehensive engineering analysis by a qualified professional engineer.
3. Prevent surface water from entering excavations by grading, dikes, or other means.
4. Install excavation support and protection systems without damaging existing buildings, pavements, and other improvements adjacent to excavation.

1.4 SUBMITTALS

A. Shop Drawings for Information: Prepared by or under the supervision of a qualified professional engineer for excavation support and protection systems.

1. Include Shop Drawings signed and sealed by the qualified professional engineer responsible for their preparation.

B. Qualification Data: For Installer and professional engineer.

C. Photographs or videotape, sufficiently detailed, of existing conditions of adjoining construction and site improvements that might be misconstrued as damage caused by the absence of, the installation of, or the performance of excavation support and protection systems.

1.5 PROJECT CONDITIONS

A. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted in writing by Architect and then only after arranging to provide temporary utility services according to requirements indicated.

B. Project-Site Information: A geotechnical report has been prepared for this Project and is available for information only. The opinions expressed in this report are those of geotechnical engineer and represent

interpretations of subsoil conditions, tests, and results of analyses conducted by geotechnical engineer. Owner will not be responsible for interpretations or conclusions drawn from this data.

1. Make additional test borings and conduct other exploratory operations necessary for excavation support and protection.
2. The geotechnical report is included elsewhere in the Project Manual.

C. Survey adjacent structures and improvements, employing a qualified professional engineer or land surveyor; establish exact elevations at fixed points to act as benchmarks. Clearly identify benchmarks and record existing elevations.

1. During installation of excavation support and protection systems, regularly resurvey benchmarks, maintaining an accurate log of surveyed elevations and positions for comparison with original elevations and positions. Promptly notify Architect if changes in elevations or positions occur or if cracks, sags, or other damage is evident in adjacent construction.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 PREPARATION

A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards that could develop during excavation support and protection system operations.

1. Shore, support, and protect utilities encountered.

B. Install excavation support and protection systems to ensure minimum interference with roads, streets, walks, and other adjacent occupied and used facilities.

1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction. Provide alternate routes around closed or obstructed traffic ways if required by authorities having jurisdiction.

C. Locate excavation support and protection systems clear of permanent construction so that forming and finishing of concrete surfaces is not impeded.

D. Monitor excavation support and protection systems daily during excavation progress and for as long as excavation remains open. Promptly correct bulges, breakage, or other evidence of movement to ensure that excavation support and protection systems remain stable.

E. Promptly repair damages to adjacent facilities caused by installing excavation support and protection systems.

3.2 REMOVAL AND REPAIRS

A. Remove excavation support and protection systems when construction has progressed sufficiently to support excavation and bear soil and hydrostatic pressures. Remove in stages to avoid disturbing underlying soils or damaging structures, pavements, facilities, and utilities.

1. Repair or replace, as approved by Architect, adjacent work damaged or displaced by removing excavation support and protection systems.

END OF SECTION 315000

SECTION 321216 - ASPHALT PAVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Hot-mix asphalt paving.
2. Hot-mix asphalt patching.
3. Hot-mix asphalt paving overlay.
4. Asphalt surface treatments.
5. Pavement-marking paint.
6. Cold milling of existing hot-mix asphalt pavement.

B. Related Sections include the following:

1. Division 31 Section "Earth Moving" for aggregate subbase and base courses and for aggregate pavement shoulders.

1.3 DEFINITIONS

A. Hot-Mix Asphalt Paving Terminology: Refer to ASTM D 8 for definitions of terms.

B. DOT: Delaware Department of Transportation.

1.4 SYSTEM DESCRIPTION

A. Provide hot-mix asphalt paving according to materials, workmanship, and other applicable requirements of Specifications for road and Bridge Construction of the Delaware Department of Transportation.

1. Standard Specification: Division 400
2. Measurement and payment provisions and safety program submittals included in standard specifications do not apply to this Section.

1.5 SUBMITTALS

A. Product Data: For each type of product indicated. Include technical data and tested physical and performance properties.

B. Job-Mix Designs: Certification, by authorities having jurisdiction, of approval of each job mix proposed for the Work.

C. Job-Mix Designs: For each job mix proposed for the Work.

D. Qualification Data: For manufacturer.

E. Material Test Reports: For each paving material.

F. Material Certificates: For each paving material, signed by manufacturers.

1.6 QUALITY ASSURANCE

A. Manufacturer Qualifications: A qualified manufacturer.

1. Manufacturer shall be a paving-mix manufacturer registered with and approved by authorities having jurisdiction or the Delaware Department in which Project is located.

B. Testing Agency Qualifications: Qualified according to ASTM D 3666 for testing indicated, as documented according to ASTM E 548.

C. Regulatory Requirements: Comply with Delaware Department of Transportation Specifications for Road and Bridge Construction for asphalt paving work. All work within DelDOT Right of Way shall conform to the Delaware Department of Transportation Specifications for Road and Bridge Construction.

D. Asphalt-Paving Publication: Comply with AI MS-22, "Construction of Hot Mix Asphalt Pavements," unless more stringent requirements are indicated.

E. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

F. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination." Review methods and procedures related to hot-mix asphalt paving including, but not limited to, the following:

1. Review proposed sources of paving materials, including capabilities and location of plant that will manufacture hot-mix asphalt.
2. Review condition of subgrade and preparatory work.
3. Review requirements for protecting paving work, including restriction of traffic during installation period and for remainder of construction period.
4. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.

1.7 DELIVERY, STORAGE, AND HANDLING

A. Deliver pavement-marking materials to Project site in original packages with seals unbroken and bearing manufacturer's labels containing brand name and type of material, date of manufacture, and directions for storage.

B. Store pavement-marking materials in a clean, dry, protected location within temperature range required by manufacturer. Protect stored materials from direct sunlight.

1.8 PROJECT CONDITIONS

A. Environmental Limitations: Do not apply asphalt materials if subgrade is wet or excessively damp. Adhere to all specifications in Delaware Department of Transportation Specifications for Road and Bridge Construction.

B. Pavement-Marking Paint: Proceed with pavement marking only on clean, dry surfaces and at minimum ambient or surface temperatures specified in the Delaware Department of Transportation Specifications for Road and Bridge Construction.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Materials: All materials used under this section shall conform to the requirements of Delaware Department of Transportation Specifications for Road and Bridge Construction, including, but not limited to: graded aggregate, asphalt cement, and tack coat.

B. Herbicide Treatment: Commercial chemical for weed control, registered by Environmental Protection Agency. Provide granular, liquid or wettable powder form. Obtain written approval from the Maryland Department of the Environment prior to application of the herbicide.

1. Manufacturers: Subject to compliance with requirements, provide products of one of the following:

a. Ciba-Geigy Corp.
b. Dow Chemical, USA
c. E.I. Du Pont de Nemours & Co., Inc.
d. FMC Corp
e. Thompson-Hayward Chemical Co.
f. U.S. Borax and Chemical Corp.
g. Allied Chemical Corp.
h. Ag-Chem Products, Inc.

C. Lane Marking Paint: Paint shall comply with Division 700 of the Delaware Department of Transportation Specifications for Road and Bridge Construction.

1. Color: White
2. Color: Yellow
3. Color: Blue

D. Joint Sealants: Joint Sealants shall comply with Delaware Department of Transportation Specifications for Road and Bridge Construction, Divisions 700 & 800.

2.2 MIXES

A. Hot-Mix Asphalt: Provide Plant Mixed, hot-laid, asphalt-aggregate mixture complying with Delaware Department of Transportation Specifications for Road and Bridge Construction, Division 400 and referred Divisions.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

A. Verify that subgrade is dry and in suitable condition to support paving and imposed loads. Sweep loose granular particles from surface of unbound-aggregate base course. Do not dislodge or disturb aggregate embedded in compacted surface of base course.

B. Proof-roll subbase using heavy, pneumatic-tired rollers to locate areas that are unstable or that require further compaction.

C. Herbicide Treatment: Apply herbicide according to manufacturer's recommended rates and written application instructions. Apply to dry, prepared subgrade or surface of compacted-aggregate base before applying paving materials.

1. Mix herbicide with if formulated by manufacturer for that purpose.
2. Remove spillages and clean affected surfaces.

D. Proceed with paving only after unsatisfactory conditions have been corrected.

E. Tack Coat: Apply to contact surfaces of previously constructed asphalt or Portland cement concrete and surfaces abutting or projecting into hot-mixed asphalt pavement. Distribute at a rate of 0.05 to 0.15 gal. Per sq. yd. of surface in accordance Section 401 of the Delaware Department of Transportation Specifications for Road and Bridge Construction.

F. Allow to dry until at proper condition to receive paving.

G. Exercise care in applying bituminous materials to avoid smearing of adjoining concrete surfaces. Remove and clean damaged surfaces.

3.2 COLD MILLING

A. Clean existing pavement surface of loose and deleterious material immediately before cold milling. Remove existing asphalt pavement by cold milling to grades and cross sections indicated.

1. Mill to a depth of as specified on plans.
2. Mill to a uniform finished surface free of gouges, grooves, and ridges.
3. Control rate of milling to prevent tearing of existing asphalt course.
4. Repair or replace curbs, manholes, and other construction damaged during cold milling.
5. Excavate and trim unbound-aggregate base course, if encountered, and keep material separate from milled hot-mix asphalt.
6. Transport milled hot-mix asphalt to asphalt recycling facility.
7. Keep milled pavement surface free of loose material and dust.

3.3 PATCHING

A. Hot-Mix Asphalt Pavement: Saw cut perimeter of patch and excavate existing pavement section to sound base. Excavate rectangular or trapezoidal patches, extending 12 inches into adjacent sound pavement, unless otherwise indicated. Cut excavation faces vertically. Remove excavated material. Re-compact existing unbound-aggregate base course to form new subgrade.

B. Portland Cement Concrete Pavement: Break cracked slabs and roll as required to reseat concrete pieces firmly.

1. Pump hot undersealing asphalt under rocking slabs until slab is stabilized or, if necessary, crack slab into pieces and roll to reseat pieces firmly.
2. Remove disintegrated or badly cracked pavement. Excavate rectangular or trapezoidal patches, extending into adjacent sound pavement, unless otherwise indicated. Cut excavation faces vertically. Re-compact existing unbound-aggregate base course to form new subgrade.

C. Tack Coat: Apply uniformly to vertical surfaces abutting or projecting into new, hot-mix asphalt paving at a rate of 0.05 to 0.15 gal./sq. yd..

1. Allow tack coat to cure undisturbed before applying hot-mix asphalt paving.
2. Avoid smearing or staining adjoining surfaces, appurtenances, and surroundings. Remove spillages and clean affected surfaces.

D. Patching: Fill excavated pavements with hot-mix asphalt base mix and, while still hot, compact flush with adjacent surface.

E. Patching: Partially fill excavated pavements with hot-mix asphalt base mix and, while still hot, compact. Cover asphalt base course with compacted, hot-mix surface layer finished flush with adjacent surfaces.

3.4 REPAIRS

A. Leveling Course: Install and compact leveling course consisting of hot-mix asphalt surface course to level sags and fill depressions deeper than 1 inch in existing pavements.

1. Install leveling wedges in compacted lifts not exceeding 3 inches thick.

B. Crack and Joint Filling: Remove existing joint filler material from cracks or joints to a depth of 1/4 inch.

1. Clean cracks and joints in existing hot-mix asphalt pavement.
2. All cracks greater than 1/8$^{th}$ inch but less than 1/2 inch shall be cleaned to a depth of 1 inch and sealed with hot bitumastic sealer.
3. All cracks greater than 1/2 inch shall be sealed using a slurry seal containing fine sand aggregate. Fill flush with surface of existing pavement and remove excess.
4. Longitudinal cracks shall be sealed using a pavement repair membrane such as paveprep or equal as noted on the construction plans.

3.5 HOT-MIX ASPHALT PLACING

A. Machine place hot-mix asphalt on prepared surface, spread uniformly, and strike off. Place asphalt mix by hand to areas inaccessible to equipment in a manner that prevents segregation of mix. Place each course to required grade, cross section, and thickness when compacted.

1. Place hot-mix asphalt base course in number of lifts and thicknesses indicated.
2. Place hot-mix asphalt surface course in single lift.
3. Spread mix at minimum temperature of 225 deg F.
4. Begin applying mix along centerline of crown for crowned sections and on high side of one-way slopes, unless otherwise indicated.
5. Regulate paver machine speed to obtain smooth, continuous surface free of pulls and tears in asphalt-paving mat.

B. Place paving in consecutive strips not less than 10 feet wide unless infill edge strips of a lesser width are required.

1. After first strip has been placed and rolled, place succeeding strips and extend rolling to overlap previous strips. Complete a section of asphalt base course before placing asphalt surface course.

C. Immediately correct surface irregularities in paving course behind paver. Use suitable hand tools to remove excess material forming high spots. Fill depressions with hot-mix asphalt to prevent segregation of mix; use suitable hand tools to smooth surface.

3.6 JOINTS

A. Construct joints to ensure a continuous bond between adjoining paving sections. Construct joints free of depressions with same texture and smoothness as other sections of hot-mix asphalt course. Joints shall comply with Delaware Department of Transportation Specifications for Road and Bridge Construction, Section 401.12.

1. Clean contact surfaces and apply tack coat to joints.
2. Offset longitudinal joints, in successive courses, a minimum of 6 inches.
3. Offset transverse joints, in successive courses, a minimum of 24 inches.

4. Construct transverse joints as described in AI MS-22, "Construction of Hot Mix Asphalt Pavements."
5. Compact joints as soon as hot-mix asphalt will bear roller weight without excessive displacement.
6. Compact asphalt at joints to a density within 2 percent of specified course density.

3.7 COMPACTION

A. General: Begin compaction as soon as placed hot-mix paving will bear roller weight without excessive displacement. Compact hot-mix paving with hot, hand tampers or vibratory-plate compactors in areas inaccessible to rollers.

1. Complete compaction before mix temperature cools to 185 deg F.

B. Breakdown Rolling: Complete breakdown or initial rolling immediately after rolling joints and outside edge. Examine surface immediately after breakdown rolling for indicated crown, grade, and smoothness. Correct laydown and rolling operations to comply with requirements.

C. Intermediate Rolling: Begin intermediate rolling immediately after breakdown rolling while hot-mix asphalt is still hot enough to achieve specified density. Continue rolling until hot-mix asphalt course has been uniformly compacted to the following density:

1. Average Density: 95 percent of reference laboratory density according to AASHTO T 209, but not less than 92 percent nor greater than 100 percent.
2. Average Density: 92 percent of reference maximum theoretical density according to ASTM D 2041, but not less than 90 percent nor greater than 96 percent.

D. Finish Rolling: Finish roll paved surfaces to remove roller marks while hot-mix asphalt is still warm.

E. Edge Shaping: While surface is being compacted and finished, trim edges of pavement to proper alignment. Bevel edges while asphalt is still hot; compact thoroughly.

F. Repairs: Remove paved areas that are defective or contaminated with foreign materials and replace with fresh, hot-mix asphalt. Compact by rolling to specified density and surface smoothness.

G. Protection: After final rolling, do not permit vehicular traffic on pavement until it has cooled and hardened.

H. Erect barricades to protect paving from traffic until mixture has cooled enough not to become marked.

3.8 INSTALLATION TOLERANCES

A. Thickness: Compact each course to produce the thickness indicated within the following tolerances:

1. Base Course: Plus or minus 1/2 inch.
2. Surface Course: Plus 1/4 inch, no minus.

B. Surface Smoothness: Compact each course to produce a surface smoothness within the following tolerances as determined by using a 10-foot straightedge applied transversely or longitudinally to paved areas:

1. Base Course: 1/4 inch.
2. Surface Course: 1/8 inch.
3. Crowned Surfaces: Test with crowned template centered and at right angle to crown. Maximum allowable variance from template is 1/4 inch.

3.9 PAVEMENT MARKING

A. Do not apply pavement-marking paint until layout, colors, and placement have been verified with Architect.

B. Contractor shall provide striping on parking and roadway surfaces as indicated on the plans. The following is a list of all required striping:

1. Parking stalls.
2. Cross-hatch/gore areas.
3. Handicap Parking symbols.
4. Stop bars.
5. Directional arrows.
6. Lane lines.
7. Words/numbers.

C. Allow paving to age for 30 days before starting pavement marking.

D. Sweep and clean surface to eliminate loose material and dust.

E. Apply paint with mechanical equipment to produce pavement markings, of dimensions indicated, with uniform, straight edges. Apply at manufacturer's recommended rates to provide a minimum wet film thickness of 15 mils.

1. Broadcast glass spheres uniformly into wet pavement markings at a rate of 6 lb/gal. for all markings with the exception of parking stall lines.

3.10 WHEEL STOPS

A. Securely attach wheel stops into pavement with not less than two galvanized steel dowels embedded at one-quarter to one-third points. Securely install dowels into pavement and bond to wheel stop. Recess head of dowel beneath top of wheel stop.

3.11 FIELD QUALITY CONTROL

A. Testing Agency: Construction Manager will engage a qualified independent testing and inspecting agency to perform field tests and inspections and to prepare test reports.

1. Testing agency will conduct and interpret tests and state in each report whether tested Work complies with or deviates from specified requirements.

B. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

C. Thickness: In-place compacted thickness of hot-mix asphalt courses will be determined according to ASTM D 3549.

D. Surface Smoothness: Finished surface of each hot-mix asphalt course will be tested for compliance with smoothness tolerances.

E. In-Place Density: Testing agency will take samples of un-compacted paving mixtures and compacted pavement according to ASTM D 979 or AASHTO T 168.

1. Reference maximum theoretical density will be determined by averaging results from four samples of hot-mix asphalt-paving mixture delivered daily to site, prepared according to ASTM D 2041, and compacted according to job-mix specifications.

2. In-place density of compacted pavement will be determined by testing core samples according to ASTM D 1188 or ASTM D 2726.

   a. One core sample will be taken for every 1000 sq. yd. or less of installed pavement, with no fewer than 3 cores taken.
   b. Field density of in-place compacted pavement may also be determined by nuclear method according to ASTM D 2950 and correlated with ASTM D 1188 or ASTM D 2726.

F. Remove and replace or install additional hot-mix asphalt where test results or measurements indicate that it does not comply with specified requirements.

3.12 DISPOSAL

A. Except for material indicated to be recycled, remove excavated materials from Project site and legally dispose of them in an EPA-approved landfill.

1. Do not allow excavated materials to accumulate on-site.

END OF SECTION 321216

SECTION 321313 - CONCRETE PAVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes exterior cement concrete pavement for the following:
   1. Curbs and gutters.
   2. Walkways.

B. Related Sections include the following:

   1. Division 03 Section "Cast-in-Place Concrete" for general building applications of concrete.
   2. Division 31 Section "Earth Moving" for subgrade preparation, grading, and subbase course.
   3. Division 32 Section "Concrete Paving Joint Sealants" for joint sealants of joints in concrete pavement and at isolation joints of concrete pavement with adjacent construction.

1.3 DEFINITIONS

A. Cementitious Materials: Portland cement alone or in combination with one or more of blended hydraulic cement, fly ash and other pozzolans, and ground granulated blast-furnace slag.

1.4 SUBMITTALS

A. Product Data: For each type of manufactured material and product indicated.

B. Design Mixtures: For each concrete pavement mixture. Include alternate mixture designs when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

C. Samples: 10-lbsample of exposed aggregate.

D. Qualification Data: For manufacturer. Manufacturer of ready-mixed concrete products complying with ASTM C 94 requirements for production facilities and equipment.

E. Material Test Reports: General contractor will engage a qualified testing agency for indicating and interpreting test results for compliance of the following with requirements indicated, based on comprehensive testing of current materials:

   1. Aggregates. Include service record data indicating absence of deleterious expansion of concrete due to alkali-aggregate reactivity.

F. Material Certificates: Signed by manufacturers certifying that each of the following materials complies with requirements:

   1. Cementitious materials.
   2. Steel reinforcement and reinforcement accessories.
   3. Fiber reinforcement.
   4. Admixtures.
   5. Curing compounds.

6. Applied finish materials.
7. Bonding agent or epoxy adhesive.
8. Joint fillers.

G. Field quality-control test reports.

H. For plazas and wide walkways, submit control joint spacing plan for review.

I. Minutes of pre-installation conference.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications: Manufacturer of ready-mixed concrete products who complies with ASTM C 94/C 94M requirements for production facilities and equipment.

1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."

B. Testing Agency Qualifications: An independent agency qualified according to ASTM C 1077 and ASTM E 329 for testing indicated, as documented according to ASTM E 548.

1. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-01 or an equivalent certification program.

C. ACI Publications: Comply with ACI 301, "Specification for Structural Concrete," unless modified by requirements in the Contract Documents.

D. Concrete Testing Service: Engage a qualified independent testing agency to perform material evaluation tests and to design concrete mixtures.

E. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Build mockups of full-thickness sections of concrete paving to demonstrate typical joints; surface finish, texture, and color; curing; and standard of workmanship.
2. Build mockups of concrete paving in the location and of the size indicated or, if not indicated, build mockups where directed by Architect and not less than 96 inches by 96 inches
3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
4. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

F. Pre-installation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

1. Before submitting design mixtures, review concrete pavement mixture design and examine procedures for ensuring quality of concrete materials and concrete pavement construction practices. Require representatives, including the following, of each entity directly concerned with concrete pavement, to attend conference:

a. Contractor's superintendent.
b. Independent testing agency responsible for concrete design mixtures.
c. Ready-mix concrete producer.
d. Concrete pavement subcontractor.

1.6 PROJECT CONDITIONS

A. Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.
2. Products: Subject to compliance with requirements, provide one of the products specified.
3. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
4. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 FORMS

A. Form Materials: Plywood, metal, metal-framed plywood, or other approved panel-type materials to provide full-depth, continuous, straight, smooth exposed surfaces.

1. Use flexible or curved forms for curves with a radius 100 feet or less.

B. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces.

2.3 STEEL REINFORCEMENT

A. Plain-Steel Welded Wire Reinforcement: ASTM A 185, fabricated from as-drawn steel wire into flat sheets.

B. Deformed-Steel Welded Wire Reinforcement: ASTM A 497, flat sheet.

C. Epoxy-Coated Welded Wire Fabric: ASTM A 884/A 884M, Class A, plain steel.

D. Reinforcing Bars: ASTM A 615/A 615M, Grade 60; deformed.

E. Galvanized Reinforcing Bars: ASTM A 767/A 767M, Class II zinc coated, hot-dip galvanized after fabrication and bending; with ASTM A 615/A 615M, Grade 60 deformed bars.

F. Epoxy-Coated Reinforcing Bars: ASTM A 775/A 775M or ASTM A 934/A 934M; with ASTM A 615/A 615M, Grade 60 deformed bars.

G. Steel Bar Mats: ASTM A 184/A 184M; with ASTM A 615/A 615M, Grade 60, deformed bars; assembled with clips.

H. Plain Steel Wire: ASTM A 82, as drawn.

I. Deformed-Steel Wire: ASTM A 496.

J. Epoxy-Coated-Steel Wire: ASTM A 884/A 884M, Class A coated, plain.

K. Joint Dowel Bars: Plain steel bars, ASTM A 615/A 615M, Grade 60. Cut bars true to length with ends square and free of burrs.

L. Epoxy-Coated Joint Dowel Bars: ASTM A 775/A 775M; with ASTM A 615/A 615M, Grade 60, plain steel bars.

M. Tie Bars: ASTM A 615/A 615M, Grade 60, deformed.

N. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars, welded wire reinforcement, and dowels in place. Manufacture bar supports according to CRSI's "Manual of Standard Practice" from steel wire, plastic, or precast concrete of greater compressive strength than concrete, and as follows:

1. Equip wire bar supports with sand plates or horizontal runners where base material will not support chair legs.
2. For epoxy-coated reinforcement, use epoxy-coated or other dielectric-polymer-coated wire bar supports.

O. Epoxy Repair Coating: Liquid two-part epoxy repair coating, compatible with epoxy coating on reinforcement.

P. Zinc Repair Material: ASTM A 780.

2.4 CONCRETE MATERIALS

A. Materials: All materials including but not limited to reinforcing materials, concrete materials, concrete mix, admixtures, curing materials, traffic paint and other related materials used under this section shall conform to the requirements of the Delaware Department of Transportation Specifications for Road and Bridge Construction. References to a required class of concrete shall correspond to the classes as shown in the State of Delaware Department of Transportation Specifications for Road and Bridge Construction Division 500 and Division 800.

B. Fly ash shall meet the approval of the ASTM C-618 pozzolan Class F and may be used as a partial substitute for cement when approved by the Architect.

C. The concrete mix used in performing this work shall be DelDOT Class “A” or DelDOT Class “B” depending on the compressive strength shown on the details and shall meet the approval of the Architect.

D. The concrete temperature shall not exceed 90°F when delivered to the job-site or at any time prior to placement in the forms.

E. Type I - Portland Cement: Shall be used from October 1 through May 1 and when the air temperature in the shade and away from artificial heat is above 70°F or less, or as directed by the Architect.

A. Type II - Portland Cement: Shall be used from May 1 through October 1 and when the air temperature in the shade and away from artificial heat is above 70°F, or as directed by the Architect.

F. When approved by the Architect, Hi-Early strength concrete may be used. Approval will be on a case by case basis.

G. Exposed Aggregate: Selected, hard, and durable; washed; free of materials with deleterious reactivity to cement or that cause staining; from a single source, with gap-graded coarse aggregate as follows:

1. Aggregate Sizes: 1/2 to 3/4 inch nominal.

2. Aggregate Source, Shape, and Color: Submit color samples for review by Architect and owner

H. Water: ASTM C 94/C 94M.

I. Air-Entraining Admixture: ASTM C 260.

J. Chemical Admixtures: Admixtures may only be use with prior approval by the Architect. Provide admixtures certified by manufacturer to be compatible with other admixtures and to contain not more than 0.1 percent water-soluble chloride ions by mass of cementitious material.

1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
2. Retarding Admixture: ASTM C 494/C 494M, Type B.
3. Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
4. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
5. High-Range, Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type G.
6. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.

2.5 FIBER REINFORCEMENT

A. Synthetic Fiber: fibrillated polypropylene fibers engineered and designed for use in concrete pavement, complying with ASTM C 1116, Type III, 1/2 to 1-1/2 inches long.

1. Available Products:

a. Fibrillated Fibers:

1) Axim Concrete Technologies; Fibrasol F.
2) FORTA Corporation; Forta.
3) Euclid Chemical Company (The); Fiberstrand F.
4) Grace, W. R. & Co.--Conn.; Grace Fibers.
5) SI Concrete Systems; Fibermesh.

2.6 CURING MATERIALS

A. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. dry.

B. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.

C. Water: Potable.

D. Evaporation Retarder: Waterborne, monomolecular film forming; manufactured for application to fresh concrete.

1. Available Products:

a. Axim Concrete Technologies; Cimfilm.
b. Burke by Edeco; BurkeFilm.
c. ChemMasters; Spray-Film.
d. Conspec Marketing & Manufacturing Co., Inc.; Aquafilm.
e. Dayton Superior Corporation; Sure Film.
f. Euclid Chemical Company (The); Eucobar.
g. Kaufman Products, Inc.; Vapor Aid.
h. Lambert Corporation; Lambco Skin.
i. L&M Construction Chemicals, Inc.; E-Con.
j. MBT Protection and Repair, ChemRex Inc.; Confilm.

k. Meadows, W. R., Inc.; Sealtight Evapre.
l. Metalcrete Industries; Waterhold.
m. Nox-Crete Products Group, Kinsman Corporation; Monofilm.
n. Sika Corporation, Inc.; SikaFilm.
o. Symons Corporation; Finishing Aid.
p. Vexcon Chemicals, Inc.; Certi-Vex EnvioAssist.

E. White Waterborne Membrane-Forming Curing Compound: ASTM C 309, Type 2, Class B.

1. Available Products:

a. Anti-Hydro International, Inc.; AH Curing Compound #2 WP WB.
b. Burke by Edoco; Resin Emulsion White.
c. ChemMasters; Safe-Cure 2000.
d. Conspec Marketing & Manufacturing Co., Inc.; W.B. Resin Cure.
e. Dayton Superior Corporation; Day-Chem White Pigmented Cure (J-10-W).
f. Euclid Chemical Company (The); Kurez VOX White Pigmented.
g. Kaufman Products, Inc.; Thinfilm 450.
h. Lambert Corporation; Aqua Kure-White.
i. L&M Construction Chemicals, Inc.; L&M Cure R-2.
j. Meadows, W. R., Inc.; 1200-White.
k. Symons Corporation; Resi-Chem White.
l. Tamms Industries, Inc.; Horncure 200-W.
m. Unitex; Hydro White.
n. Vexcon Chemicals, Inc.; Certi-Vex Enviocure White 100.

2.7 RELATED MATERIALS

A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber or ASTM D 1752, cork or self-expanding cork.

B. Bonding Agent: ASTM C 1059, Type II, non-redispersible, acrylic emulsion or styrene butadiene.

C. Epoxy Bonding Adhesive: ASTM C 881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade to requirements, and as follows:

1. Types IV and V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.

D. Chemical Surface Retarder: (For exposed aggregate concrete) Water-soluble, liquid-set retarder with color dye, for horizontal concrete surface application, capable of temporarily delaying final hardening of concrete to a depth of 1/8 to 1/4 inch.

1. Products:

a. Burke by Edeco; True Etch Surface Retarder.
b. ChemMasters; Exposee.
c. Conspec Marketing & Manufacturing Co., Inc.; Delay S.
d. Euclid Chemical Company (The); Surface Retarder S.
e. Kaufman Products, Inc.; Expose.
f. Metalcrete Industries; Surftard.
g. Nox-Crete Products Group, Kinsman Corporation; Crete-Nox TA.
h. Scofield, L. M. Company; Lithotex.
i. Sika Corporation, Inc.; Rugasol-S.
j. Vexcon Chemicals, Inc.; Certi-Vex Envioset.

2.8 WHEEL STOPS

A. Wheel Stops: Solid, 3000 PSI concrete, precast.

1. Dowels: Galvanized steel, 3/4-inch diameter, 10-inch minimum length.

2.9 ADA TRUNCATED DOMES

A. General: In-line replaceable designed to be installed in a "wet set" condition. Units must include anchors which allow replacement by removing colored covers and bolts while leaving anchors in place.

B. Materials: Homogenous glass and carbon reinforced composite

1. UV stable and colorfast.
2. Resistant to slat and chemical staining per ASTM B 117 & 1308.
3. Minimum Compressive and Tensile Strength of 28,900 psi and 11,600 psi respectively.
4. Must be able to handle load bearing capacity of 16,000 lbs per AASHO –H20 with no visible damage.
5. Color must be uniform throughout with no paint or coating to provide color.
6. Dome geometry must comply with ADA regulations for detectable warnings at curb ramps in diameter, height and spacing.

C. Where installation on radius is shown, provide precut and scored units for installation without gaps and piecemeal infills. Field cut rectangular units will not be acceptable.

D. Units shall be by ADA Solutions, Inc. or approved equal.

2.10 CONCRETE MIXTURES

A. The concrete mix used in performing this work shall be DelDOT Class "A" or DelDOT Class "B" depending on the compressive strength shown on the details and shall meet the approval of the Architect.

B. Prepare design mixtures, proportioned according to ACI 301, for each type and strength of normal-weight concrete determined by either laboratory trial mixes or field experience.

1. Use a qualified independent testing agency for preparing and reporting proposed concrete mixture designs for the trial batch method.

C. Proportion mixtures to provide normal-weight concrete with the following properties:

1. Compressive Strength (28 Days): 4000 psi or 3000 psi. depending on location
2. Maximum Water-Cementitious Materials Ratio at Point of Placement: 0.50.
3. Slump Limit: 2-5, plus or minus 1 inch.

D. Add air-entraining admixture at manufacturer's prescribed rate to result in normal-weight concrete at point of placement having an air content as follows:

1. Air Content: 6 percent plus or minus 1.5 percent for 1-inch nominal maximum aggregate size.

E. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.

F. Chemical Admixtures: Use admixtures according to manufacturer's written instructions.

1. Use water-reducing admixture, plasticizing and retarding admixture in concrete, as required, for placement and workability.

2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.

G. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement according to ACI 301 requirements for concrete exposed to deicing chemicals. Limits shall be as follows per DelDOT requirements:

1. Fly Ash or Pozzolan: 25 percent.
2. Ground Granulated Blast-Furnace Slag: 50 percent.
3. Combined Fly Ash or Pozzolan, and Ground Granulated Blast-Furnace Slag: 50 percent, with fly ash or pozzolan not exceeding 25 percent.

H. Synthetic Fiber: Uniformly disperse in concrete mix at manufacturer's recommended rate, but not less than 1.0 lb/cu. yd.

2.11 CONCRETE MIXING

A. Ready-Mixed Concrete: Measure, batch, and mix concrete materials and concrete according to ASTM C 94/C 94M and ASTM C 1116 where synthetic fibers are noted on the plans. Furnish batch certificates for each batch discharged and used in the Work.

1. When air temperature is between 85 deg F and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine exposed subgrades and subbase surfaces for compliance with requirements for dimensional, grading, and elevation tolerances.

B. Proof-roll prepared subbase surface below concrete pavements with heavy pneumatic-tired equipment to identify soft pockets and areas of excess yielding.

1. Completely proof-roll subbase in one direction and repeat in perpendicular direction. Limit vehicle speed to 3 mph.
2. Proof-roll with a loaded 10-wheel tandem-axle dump truck weighing not less than 15 tons.
3. Subbase with soft spots and areas of pumping or rutting exceeding depth of 1/2 inch require correction according to requirements in Division 31 Section "Earth Moving."

C. Proceed with concrete pavement operations only after nonconforming conditions have been corrected and subgrade is ready to receive pavement.

3.2 PREPARATION

A. Remove loose material from compacted subbase surface immediately before placing concrete.

3.3 EDGE FORMS AND SCREED CONSTRUCTION

A. Set, brace, and secure edge forms, bulkheads, and intermediate screed guides for pavement to required lines, grades, and elevations. Install forms to allow continuous progress of work and so forms can remain in place at least 24 hours after concrete placement.

B. Clean forms after each use and coat with form-release agent to ensure separation from concrete without damage.

3.4 STEEL REINFORCEMENT

A. General: Comply with CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.

B. Clean reinforcement of loose rust and mill scale, earth, ice, or other bond-reducing materials.

C. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position during concrete placement. Maintain minimum cover to reinforcement.

D. Install welded wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one full mesh, and lace splices with wire. Offset laps of adjoining widths to prevent continuous laps in either direction.

E. Install fabricated bar mats in lengths as long as practicable. Handle units to keep them flat and free of distortions. Straighten bends, kinks, and other irregularities, or replace units as required before placement. Set mats for a minimum 2-inch overlap of adjacent mats.

3.5 JOINTS

A. General: Form construction, isolation, and contraction joints and tool edgings true to line with faces perpendicular to surface plane of concrete. Construct transverse joints at right angles to centerline, unless otherwise indicated.

1. When joining existing pavement, place transverse joints to align with previously placed joints, unless otherwise indicated.

B. Construction Joints: Set construction joints at side and end terminations of pavement and at locations where pavement operations are stopped for more than one-half hour unless pavement terminates at isolation joints.

1. Continue steel reinforcement across construction joints, unless otherwise indicated. Do not continue reinforcement through sides of pavement strips, unless otherwise indicated.
2. Provide tie bars at sides of pavement strips where indicated.
3. Butt Joints: Use bonding agent at joint locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
4. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt-coat one-half of dowel length to prevent concrete bonding to one side of joint.

C. Isolation Joints: Form isolation joints of preformed joint-filler strips abutting concrete curbs, catch basins, manholes, inlets, structures, walks, other fixed objects, and where indicated.

1. Locate expansion joints at intervals of 20 feet, unless otherwise indicated.
2. Extend joint fillers full width and depth of joint.
3. All Isolation Joints shall be treated with joint filler.
4. Terminate joint filler not less than 1/2 inch or more than 1 inch below finished surface.
5. Furnish joint fillers in one-piece lengths. Where more than one length is required, lace or clip joint-filler sections together.
6. Protect top edge of joint filler during concrete placement with metal, plastic, or other temporary preformed cap. Remove protective cap after concrete has been placed on both sides of joint.

D. Contraction Joints: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. For larger walkways, width greater than 12' and plazas, submit shop drawing of joint pattern. Construct contraction joints for a depth equal to at least one-fourth of the concrete thickness, as follows:

1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint with grooving tool to a 3/8-inch radius. Repeat grooving of contraction joints after applying surface finishes. Eliminate groover marks on concrete surfaces.
2. Doweled Contraction Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-half of dowel length to prevent concrete bonding to one side of joint.

E. Edging: Tool edges of pavement, gutters, curbs, and joints in concrete after initial floating with an edging tool to a 3/8-inch radius. Repeat tooling of edges after applying surface finishes. Eliminate tool marks on concrete surfaces.

3.6 CONCRETE PLACEMENT

A. Inspection: Before placing concrete, inspect and complete formwork installation, steel reinforcement, and items to be embedded or cast in. Notify other trades to permit installation of their work.

B. Remove snow, ice, or frost from subbase surface and reinforcement before placing concrete. Do not place concrete on frozen surfaces.

C. Moisten subbase to provide a uniform dampened condition at time concrete is placed. Do not place concrete around manholes or other structures until they are at required finish elevation and alignment.

D. Comply with ACI 301 requirements for measuring, mixing, transporting, and placing concrete.

E. Do not add water to fresh concrete after testing.

F. Deposit and spread concrete in a continuous operation between transverse joints. Do not push or drag concrete into place or use vibrators to move concrete into place.

G. Consolidate concrete according to ACI 301 by mechanical vibrating equipment supplemented by hand spading, rodding, or tamping.

1. Consolidate concrete along face of forms and adjacent to transverse joints with an internal vibrator. Keep vibrator away from joint assemblies, reinforcement, or side forms. Use only square-faced shovels for hand spreading and consolidation. Consolidate with care to prevent dislocating reinforcement, dowels, and joint devices.

H. Screed pavement surfaces with a straightedge and strike off.

I. Commence initial floating using bull floats or darbies to impart an open textured and uniform surface plane before excess moisture or bleed water appears on the surface. Do not further disturb concrete surfaces before beginning finishing operations or spreading surface treatments.

J. Curbs and Gutters: When automatic machine placement is used for curb and gutter placement, submit revised mix design and laboratory test results that meet or exceed requirements. Produce curbs and gutters to required cross section, lines, grades, finish, and jointing as specified for formed concrete. If results are not approved, remove and replace with formed concrete.

K. Slip-Form Pavers: When automatic machine placement is used for pavement, submit revised mix design and laboratory test results that meet or exceed requirements. Produce pavement to required thickness, lines, grades, finish, and jointing as required for formed pavement.

1. Compact subbase and prepare subgrade of sufficient width to prevent displacement of paver machine during operations.

L. When adjoining pavement lanes are placed in separate pours, do not operate equipment on concrete until pavement has attained 85 percent of its 28-day compressive strength.

M. Cold-Weather Placement: Comply with ACI 306.1 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.

1. When air temperature has fallen to or is expected to fall below 40 deg F, uniformly heat water and aggregates before mixing to obtain a concrete mixture temperature of not less than 50 deg F and not more than 80 deg F at point of placement.
2. Do not use frozen materials or materials containing ice or snow.
3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mix designs.

N. Hot-Weather Placement: Comply with ACI 301 and as follows when hot-weather conditions exist:

1. Cool ingredients before mixing to maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
2. Cover steel reinforcement with water-soaked burlap so steel temperature will not exceed ambient air temperature immediately before embedding in concrete.
3. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade moisture uniform without standing water, soft spots, or dry areas.

## 3.7 FLOAT FINISHING

A. Float Finish: Begin the second floating operation when bleed-water sheen has disappeared and concrete surface has stiffened sufficiently to permit operations. Float surface with power-driven floats, or by hand floating if area is small or inaccessible to power units. Finish surfaces to true planes. Cut down high spots and fill low spots. Refloat surface immediately to uniform granular texture.

1. Construct test sections of each type of concrete paving, including at least one expansion joint and control joints, for review by CM, Owner and Architect for agreement of finish prior to starting concrete installation. Review will include texture of broom finish, joint striking, picture framing and geometric conformity.

2. Medium-to-Fine-Textured Broom Finish: Draw a soft bristle broom across float-finished concrete surface perpendicular to line of traffic to provide a uniform, fine-line texture.

3. Incorporate “picture framing” of concrete in finish within lump sum prices bid.

## 3.8 CONCRETE PROTECTION AND CURING

A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.

B. Comply with ACI 306.1 for cold-weather protection.

C. Evaporation Retarder: Apply evaporation retarder to concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.

D. Begin curing after finishing concrete but not before free water has disappeared from concrete surface.

E. Curing Methods: Cure concrete by moisture curing, moisture-retaining-cover curing, curing compound, or a combination of these as follows:

1. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
2. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.

3.9 PAVEMENT TOLERANCES

A. Comply with tolerances of ACI 117 and as follows:

1. Elevation: 1/4 inch.
2. Thickness: Plus 3/8 inch, minus 1/4 inch.
3. Surface: Gap below 10-foot- long, unleveled straightedge not to exceed 1/4 inch.
4. Lateral Alignment and Spacing of Tie Bars and Dowels: 1 inch.
5. Vertical Alignment of Tie Bars and Dowels: 1/4 inch.
6. Alignment of Tie-Bar End Relative to Line Perpendicular to Pavement Edge: 1/2 inch.
7. Alignment of Dowel-Bar End Relative to Line Perpendicular to Pavement Edge: Length of dowel 1/4 inch per 12 inches.
8. Joint Spacing: 3 inches.
9. Contraction Joint Depth: Plus 1/4 inch, no minus.
10. Joint Width: Plus 1/8 inch, no minus.

3.10 WHEEL STOPS

A. Securely attach wheel stops into pavement with not less than two galvanized steel dowels embedded in holes drilled or cast into wheel stops at one-quarter to one-third points. Firmly bond each dowel to wheel stop and to pavement. Securely install dowels into pavement and bond to wheel stop. Recess head of dowel beneath top of wheel stop.

3.11 FIELD QUALITY CONTROL

A. Testing Agency: Construction Manager shall engage a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports.

B. Testing Services: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:

1. Testing Frequency: Obtain at least 1 composite sample for each 100 cu. yd. or fraction thereof of each concrete mix placed each day.

   a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.

2. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mix. Perform additional tests when concrete consistency appears to change.
3. Air Content: ASTM C 231, pressure method; one test for each composite sample, but not less than one test for each day's pour of each concrete mix.

4. Concrete Temperature: ASTM C 1064; one test hourly when air temperature is 40 deg F and below and when 80 deg F and above, and one test for each composite sample.
5. Compression Test Specimens: ASTM C 31/C 31M; cast and laboratory cure one set of three standard cylinder specimens for each composite sample.
6. Compressive-Strength Tests: ASTM C 39/C 39M; test 1 specimen at 7 days and 2 specimens at 28 days.

    a. A compressive-strength test shall be the average compressive strength from 2 specimens obtained from same composite sample and tested at 28 days.

C. Strength of each concrete mix will be satisfactory if average of any 3 consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.

D. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.

E. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.

F. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.

G. Remove and replace concrete pavement where test results indicate that it does not comply with specified requirements.

H. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.12 REPAIRS AND PROTECTION

A. Remove and replace concrete pavement that is broken, damaged, or defective or that does not comply with requirements in this Section.

B. Drill test cores, where directed by Architect, when necessary to determine magnitude of cracks or defective areas. Fill drilled core holes in satisfactory pavement areas with portland cement concrete bonded to pavement with epoxy adhesive.

C. Protect concrete from damage. Exclude traffic from pavement for at least 14 days after placement. When construction traffic is permitted, maintain pavement as clean as possible by removing surface stains and spillage of materials as they occur.

D. Maintain concrete pavement free of stains, discoloration, dirt, and other foreign material. Sweep concrete pavement not more than two days before date scheduled for Substantial Completion inspections.

END OF SECTION 321313

SECTION 334100 - STORM UTILITY DRAINAGE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes gravity-flow, non-pressure storm drainage outside the building, with the following components:

1. Precast concrete manholes.
2. Trench drain
3. Storm drain pipe and appurtenances

1.3 PERFORMANCE REQUIREMENTS

A. Gravity-Flow, Non-pressure, Drainage-Piping Pressure Rating: 10-foot head of water. Pipe joints shall be at least watertight, unless otherwise indicated.

1.4 SUBMITTALS

A. Product Data: For the following:

1. Storm drain pipe.

B. Shop Drawings: For the following:

1. Manholes: Include plans, elevations, sections, details, and frames and covers.
2. Catch Basins and Stormwater Inlets. Include plans, elevations, sections, details, and frames, covers, and grates.
3. Stormwater Detention Structures: Include plans, elevations, sections, details, frames and covers, design calculations, and concrete design-mix report.

C. Field quality-control test reports.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Protect pipe, pipe fittings, and seals from dirt and damage.

B. Handle manholes according to manufacturer's written rigging instructions.

C. Handle catch basins and stormwater inlets according to manufacturer's written rigging instructions.

D. Handle downspout boots according to manufacturer’s written instructions.

1.6 PROJECT CONDITIONS

A. Interruption of Existing Storm Drainage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:

1. Notify Construction Manager Owner no fewer than five days in advance of proposed interruption of service.
2. Do not proceed with interruption of service without Construction Manager's written permission.

B. Site Information: Perform site survey, research public utility records, and verify existing utility locations. Verify that Storm Drainage System piping may be installed in compliance with original design and referenced standards.

1. Locate existing Storm Drainage System piping and structures that are to be abandoned and closed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.

2.2 PIPING MATERIALS

A. Refer to Part 3 "Piping Applications" Article for applications of pipe, fitting, and joining materials.

2.3 PE PIPE AND FITTINGS

A. Corrugated PE Drainage Pipe and Fittings NPS 48 and Smaller: AASHTO M 252M, Type S, with smooth waterway for coupling joints.

1. Watertight Couplings: PE sleeve with ASTM D 1056, Type 2, Class A, Grade 2 gasket material that mates with tube and fittings.
2. Corrugated PE Pipe and Fittings NPS 12 to NPS 48: AASHTO M 294M, Type S, with smooth waterway for coupling joints.
3. Watertight Couplings: PE sleeve with ASTM D 1056, Type 2, Class A, Grade 2 gasket material that mates with pipe and fittings.

B. Corrugated PE Pipe and Fittings NPS 56 and NPS 60: AASHTO MP7, Type S, with smooth waterway for coupling joints.

1. Watertight Couplings: PE sleeve with ASTM D 1056, Type 2, Class A, Grade 2 gasket material that mates with pipe and fittings.

2.4 REINFORCED CONCRETE PIPE:

1. Materials shall be in accordance with ASSHTO M-170.
2. Pipe class shall be Class III unless otherwise indicated on the drawings.
3. Joints to be tongue and groove.
4. Joining material may be either:

a. Portland cement mortar consisting of 1 part Portland cement, 2 parts sand and enough water to provide a workable mix, or
b. Bitumastic joint filler equal to Ram-Neck.

5. Joints shall be watertight under full flow conditions.

2.5 NONPRESSURE-TYPE PIPE COUPLINGS

A. Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground non-pressure piping. Include ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.

B. Sleeve Materials:

1. For Concrete Pipes: ASTM C 443, rubber.
2. For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

2.6 MANHOLES

A. Precast Concrete Manholes: ASTM C 478, precast reinforced concrete, of depth indicated with provision for rubber gasket joints.

1. Base Section: 8-inch minimum thickness for floor slab and 5-inch minimum thickness for walls and base riser section, and having a separate base slab or base section with integral floor.
2. Riser Sections: 5-inch minimum thickness; 48-inch diameter, and lengths to provide depth indicated.
3. Top Section: Eccentric cone type, unless concentric cone or flat-slab-top type is indicated. Top of cone to match grade rings.
4. Grade Rings: Provide 2 or 3 reinforced concrete rings, with 12 maximum inches total thickness and match 24-inch diameter frame and cover.
5. Gaskets: ASTM C 443, rubber.
6. Steps: Cast into base, riser, and top sections sidewall at 12-to 16-inch intervals.
7. Pipe Connectors: ASTM C 923, resilient, of size required, for each pipe connecting to base section.
8. Channel and Bench: Concrete or Brick.
9. Coat Exterior Surface with two (2) coats of coal-tar epoxy, 15 mil. Minimum thickness.

B. Manhole Steps: Wide enough for a man to place both feet on one step and designed to prevent lateral slippage off the step.

1. Material: Steel-reinforced plastic.
2. Manhole Frames and Covers: ASTM A 536, Grade 60-40-18, heavy-duty, ductile iron, 24-inch inside diameter by 7- to 9-inch riser with 4-inch minimum width flange, and 26-inch-diameter cover, indented top design, with lettering "STORMDRAIN" cast into cover.

2.7 CATCH BASINS & INLETS

A. Standard Precast Concrete Catch Basins & inlets: ASTM C 478, precast, reinforced concrete, of depth indicated, with provision for sealant joints.

1. Catch basins & inlets shall be according to the local utility standard as noted on the structure schedule.
1. All materials for catch basins, steps, frames and grates, curb inlets and other appurtenances and incidentals shall conform to Section 708 of DelDOT Specifications and Standard Details for structures noted as DelDOT structures on the plans.

B. Standard PVC Surface Drainage Inlets and In-Line Drains as indicated on the drawings.

1. Ductile Iron Grates shall be considered an integral part of the surface drainage structure and shall be furnished by the same manufacturer.
2. Structures shall be as manufactured by Nyloplast a division of Advanced Drainage Systems, Inc. or approved equal.

2.8 STORMWATER DETENTION STRUCTURES

A. Cast-in-Place Concrete, Stormwater Detention Structures: Construct of reinforced-concrete bottom, walls, and top; designed according to ASTM C 890 for A-16 (ASSHTO HS20-44), heavy-traffic, structural loading; of depth, shape, dimensions, and appurtenances indicated.

1. Ballast: Increase thickness of concrete, as required to prevent flotation.
2. Steps: Individual FRP steps, FRP ladder, or ASTM A 615/A 615M, deformed, 1/2-inch steel reinforcing rods encased in ASTM D 4101, PP, wide enough to allow worker to place both feet on 1 step and designed to prevent lateral slippage off of step. Cast or anchor steps into sidewalls at 12- to 16-inch intervals. Omit steps if total depth from floor of structure to finished grade is less than 36 inches.

B. Manhole Frames and Covers: ASTM A 536, Grade 60-40-18, ductile-iron castings designed for heavy-duty service Include indented top design with lettering "STORM SEWER" cast into cover.

2.9 CONCRETE

A. General: Cast-in-place concrete according to ACI 318, and the following:

1. Cement: ASTM C 150, Type II.
2. Fine Aggregate: ASTM C 33, sand.
3. Coarse Aggregate: ASTM C 33, crushed gravel.
4. Water: Potable.

B. Portland Cement Design Mix: 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio.

1. Reinforcing Fabric: ASTM A 185/A 185M, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (420 MPa) deformed steel.

C. Manhole Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio. Include channels and benches in manholes.

1. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.

   a. Invert Slope: 1 percent through manhole.

2. Benches: Concrete, sloped to drain into channel.

   a. Slope: 4 percent.

D. Ballast and Pipe Supports: Portland cement design mix, 3000 psi minimum, with 0.58 maximum water/cementitious materials ratio.

1. Reinforcing Fabric: ASTM A 185/A 185M, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (420 MPa) deformed steel.

2.10 CLEANOUTS

A. Cast-Iron Cleanouts:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

   a. Josam Company.
   b. MIFAB, Inc.
   c. Smith, Jay R. Mfg. Co.
   d. Tyler Pipe.
   e. Watts Water Technologies, Inc.
   f. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.

2. Description: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
3. Top-Loading Classification(s): Heavy Duty.
4. Sewer Pipe Fitting and Riser to Cleanout: ASTM A 74, Service class, cast-iron soil pipe and fittings.

B. Plastic Cleanouts:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

   a. Canplas LLC.
   b. IPS Corporation.
   c. NDS Inc.
   d. Plastic Oddities; a division of Diverse Corporate Technologies, Inc.
   e. Sioux Chief Manufacturing Company, Inc.
   f. Zurn Light Commercial Products Operation; Zurn Plumbing Products Group.

2. Description: PVC body with PVC threaded plug. Include PVC sewer pipe fitting and riser to cleanout of same material as sewer piping.

PART 3 - EXECUTION

3.1 EARTHWORK

A. Excavation, trenching, and backfilling are specified in Division 31 Section "Earth Moving."

3.2 PIPING APPLICATIONS

A. Pipe couplings and special pipe fittings with pressure ratings at least equal to piping rating may be used in applications below, unless otherwise indicated.

1. Use non-pressure-type flexible couplings where required to join gravity-flow, non-pressure sewer piping, unless otherwise indicated.

a. Flexible or rigid couplings for same or minor difference OD pipes.

b. Join reinforced-concrete sewer piping according to ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.

c. Join dissimilar pipe materials with non-pressure-type flexible or rigid couplings.

B. Gravity-Flow, Non-pressure Sewer Piping: Use the following pipe materials for each size range and material as indicated on drawings:

1. NPS 4 and NPS 36 Corrugated PE drainage pipe and fittings, watertight couplings, and coupled joints.
2. Reinforced-Concrete Sewer Pipe and Fittings: ASTM C 76, with groove and tongue ends.

3.3 PIPING INSTALLATION

A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Location and arrangement of piping layout take design considerations into account. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.

B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.

C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing stormdrain system is indicated.

D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.

E. Tunneling: Install pipe under streets or other obstructions that cannot be disturbed by tunneling, jacking, or a combination of both.

F. Install gravity-flow, non-pressure drainage piping according to the following:

1. Install piping pitched down in direction of flow, at minimum slope of 1 percent, unless otherwise indicated.
2. Install piping below frost line.
3. Install corrugated steel piping according to ASTM A 798/A 798M.
4. Install nonreinforced-concrete sewer piping according to ASTM C 1479 and ACPA's "Concrete Pipe Installation Manual."
5. Install reinforced-concrete sewer piping according to ASTM C 1479 and ACPA's "Concrete Pipe Installation Manual."
6. Install PE corrugated sewer piping according to CPPA's "Recommended Installation Practices for Corrugated Polyethylene Pipe and Fittings."

3.4 PIPE JOINT CONSTRUCTION

A. Basic pipe joint construction is specified in Division 33 Section "Common Work Results for Utilities." Where specific joint construction is not indicated, follow piping manufacturer's written instructions.

B. Join gravity-flow, non-pressure drainage piping according to the following:

1. Join nonreinforced-concrete sewer piping according to ASTM C 14 and ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.
2. Join reinforced-concrete sewer piping according to ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.
3. Join dissimilar pipe materials with non-pressure-type flexible or rigid couplings.
4. Join corrugated PE piping according to CPPA 100 and the following:

    a. Use watertight couplings for Type 1, watertight joints.

3.5 MANHOLE INSTALLATION

A. General: Install manholes, complete with appurtenances and accessories indicated.

B. Install precast concrete manhole sections according to ASTM C 891.

3.6 CATCH BASIN INSTALLATION

A. Construct catch basins to sizes and shapes indicated.

B. Set frames and grates to elevations indicated.

3.7 STORMWATER INLET AND OUTLET INSTALLATION

A. Construct inlet head walls, aprons, and sides of reinforced concrete, as indicated.

B. Install outlets that spill onto grade, anchored with concrete, where indicated.

C. Install outlets that spill onto grade, with flared end sections that match pipe, where indicated.

D. Construct energy dissipaters at outlets, as indicated.

3.8 CONCRETE PLACEMENT

A. Place cast-in-place concrete according to ACI 318/318R.

3.9 CONNECTIONS

A. Connect non-pressure, gravity-flow drainage piping in building's storm building drains specified in Division 22.

3.10 CLOSING ABANDONED STORM DRAINAGE SYSTEMS

A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:

1. Close open ends of piping with at least 8-inch- thick, brick masonry bulkheads.
2. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.

B. Abandoned Manholes and Structures: Excavate around manholes and structures as required and use one procedure below:

1. Remove manhole or structure and close open ends of remaining piping.

2. Remove top of manhole or structure down to at least 36 inches below final grade. Fill to within 12 inches of top with stone, rubble, gravel, or compacted dirt. Fill to top with concrete.

C. Backfill to grade according to Division 31 Section "Earth Moving."

3.11 IDENTIFICATION

A. Materials and their installation are specified in Division 31 Section "Earth Moving." Arrange for installation of green warning tape directly over piping and at outside edge of underground structures.

1. Use detectable warning tape over nonferrous piping and over edges of underground structures.

3.12 FIELD QUALITY CONTROL

A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.

1. Submit separate reports for each system inspection.
2. Defects requiring correction include the following:

a. Alignment: Less than full diameter of inside of pipe is visible between structures.
b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
c. Crushed, broken, cracked, or otherwise damaged piping.
d. Infiltration: Water leakage into piping.
e. Exfiltration: Water leakage from or around piping.

3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
4. Reinspect and repeat procedure until results are satisfactory.

B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.

1. Do not enclose, cover, or put into service before inspection and approval.
2. Test completed piping systems according to authorities having jurisdiction.
3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
4. Submit separate report for each test.

3.13 CLEANING

A. Clean interior of piping of dirt and superfluous materials. Flush with potable water.

END OF SECTION 334100