

PROJECT MANUAL

VOLUME 2

FOR

DTCC POWERPLANT EDUCATION FACILITY

SUSSEX COUNTY AIRPORT
& INDUSTRIAL PARK
GEORGETOWN, DELAWARE



ARCHITECTURE
ENGINEERING

BECKER MORGAN GROUP, INC.
309 SOUTH GOVERNORS AVENUE
DOVER, DE 19904

BMG Project No. 2012112.00

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A. Specifications for this project are arranged in accordance with the Construction Specification Institute numbering system and format. Section numbering is discontinuous and all numbers not appearing in the Table of Contents are not used for this Project.

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PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section specifies cast-in place concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes, for the following:
 - 1. Footings.
 - 2. Foundation walls.
 - 3. Slabs-on-grade.
- B. Related Sections include the following:
 - 1. Division 2 Section "Earthwork" for drainage fill under slabs-on-grade.
 - 2. Division 2 Section "Cement Concrete Pavement" for concrete pavement and walks.

1.3 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash and other pozzolans, ground granulated blast-furnace slag, and silica fume; subject to compliance with requirements.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Design Mixtures: For each concrete mixture. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.
 - 1. Indicate amounts of mixing water to be withheld for later addition at Project site.
- C. Steel Reinforcement Shop Drawings: Placing drawings that detail fabrication, bending, and placement. Include bar sizes, lengths, material, grade, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, splices and laps, mechanical connections, tie spacing, hoop spacing, and supports for concrete reinforcement.

- D. Samples: For waterstops and vapor retarder.
- E. Welding certificates.
- F. Qualification Data: For Installer, manufacturer, testing agency.
- G. Material Test Reports: For the following, from a qualified testing agency, indicating compliance with requirements:
 - 1. Aggregates.
- H. Material Certificates: For each of the following, signed by manufacturers:
 - 1. Cementitious materials.
 - 2. Admixtures.
 - 3. Form materials and form-release agents.
 - 4. Steel reinforcement and accessories.
 - 5. Curing compounds.
 - 6. Floor and slab treatments.
 - 7. Bonding agents.
 - 8. Adhesives.
 - 9. Vapor retarders.
 - 10. Semirigid joint filler.
 - 11. Joint-filler strips.
 - 12. Repair materials.
- I. Floor surface flatness and levelness measurements to determine compliance with specified tolerances.
- J. Field quality-control test reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer who employs on Project personnel qualified as ACI-certified Flatwork Technician and Finisher and a supervisor who is an ACI-certified Concrete Flatwork Technician.
- B. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.
 - 1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."
- C. Testing Agency Qualifications: An independent agency, acceptable to authorities having jurisdiction, qualified according to ASTM C 1077 and ASTM E 329 for testing indicated, as documented according to ASTM E 548.

1. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-01 or an equivalent certification program.
 2. Personnel performing laboratory tests shall be ACI-certified Concrete Strength Testing Technician and Concrete Laboratory Testing Technician - Grade I. Testing Agency laboratory supervisor shall be an ACI-certified Concrete Laboratory Testing Technician - Grade II.
- D. Source Limitations: Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant, obtain aggregate from one source, and obtain admixtures through one source from a single manufacturer.
- E. Welding: Qualify procedures and personnel according to AWS D1.4, "Structural Welding Code--Reinforcing Steel."
- F. ACI Publications: Comply with the following unless modified by requirements in the Contract Documents:
1. ACI 301, "Specification for Structural Concrete,"
 2. ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."
- G. Concrete Testing Service: Engage a qualified independent testing agency to perform material evaluation tests and to design concrete mixtures.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.
 2. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.

2.2 FORM-FACING MATERIALS

- A. Rough-Formed Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.

- B. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch (19 by 19 mm), minimum.
- C. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces.
 - 1. Formulate form-release agent with rust inhibitor for steel form-facing materials.
- D. Form Ties: Factory-fabricated, removable or snap-off metal or glass-fiber-reinforced plastic form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.
 - 1. Furnish units that will leave no corrodible metal closer than 1 inch (25 mm) to the plane of exposed concrete surface.
 - 2. Furnish ties that, when removed, will leave holes no larger than 1 inch (25 mm) in diameter in concrete surface.
 - 3. Furnish ties with integral water-barrier plates to walls indicated to receive dampproofing or waterproofing.

2.3 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), deformed.
- B. Steel Bar Mats: ASTM A 184/A 184M, fabricated from ASTM A 615/A 615M, Grade 60 (Grade 420), deformed bars, assembled with clips.
- C. Plain-Steel Welded Wire Reinforcement: ASTM A 185, plain, fabricated from as-drawn steel wire into flat sheets.

2.4 REINFORCEMENT ACCESSORIES

- A. Joint Dowel Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), plain-steel bars, cut bars true to length with ends square and free of burrs.
- B. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:
 - 1. For concrete surfaces exposed to view where legs of wire bar supports contact forms, use CRSI Class 1 plastic-protected steel wire or CRSI Class 2 stainless-steel bar supports.

2.5 CONCRETE MATERIALS

- A. Cementitious Material: Use the following cementitious materials, of the same type, brand, and source, throughout Project:

1. Portland Cement: ASTM C 150, Type I/II, gray. Supplement with the following:
 - a. Fly Ash: ASTM C 618, Class C.
 - b. Ground Granulated Blast-Furnace Slag: ASTM C 989, Grade 100 or 120.
- B. Silica Fume: ASTM C 1240, amorphous silica.
- C. Normal-Weight Aggregates: ASTM C 33, Class 3S coarse aggregate or better, graded. Provide aggregates from a single source.
 1. Maximum Coarse-Aggregate Size: 1 inch (25 mm) nominal.
 2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- D. Water: ASTM C 94/C 94M and potable.

2.6 ADMIXTURES

- A. Air-Entraining Admixture: ASTM C 260.
- B. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that will not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
 1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
 2. Retarding Admixture: ASTM C 494/C 494M, Type B.
 3. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
 4. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.
- C. Set-Accelerating Corrosion-Inhibiting Admixture: Commercially formulated, anodic inhibitor or mixed cathodic and anodic inhibitor; capable of forming a protective barrier and minimizing chloride reactions with steel reinforcement in concrete and complying with ASTM C 494/C 494M, Type C.
 1. Products:
 - a. Boral Material Technologies, Inc.; Boral BCN.
 - b. Euclid Chemical Company (The); Eucon CIA.
 - c. Grace Construction Products, W. R. Grace & Co.; DCI.
 - d. Master Builders, Inc.; Rheocrete CNI.
 - e. Sika Corporation; Sika CNI.
- D. Non-Set-Accelerating Corrosion-Inhibiting Admixture: Commercially formulated, non-set-accelerating, anodic inhibitor or mixed cathodic and anodic inhibitor; capable of forming a protective barrier and minimizing chloride reactions with steel reinforcement in concrete.
 1. Products:

- a. Axim Concrete Technologies; Catexol 1000CI.
 - b. Boral Material Technologies, Inc.; Boral BCN2.
 - c. Cortec Corporation; MCI 2000.
 - d. Grace Construction Products, W. R. Grace & Co.; DCI-S.
 - e. Master Builders, Inc.; Rheocrete 222+.
 - f. Sika Corporation; FerroGard-901.
- E. Color Pigment: ASTM C 979, synthetic mineral-oxide pigments or colored water-reducing admixtures; color stable, free of carbon black, nonfading, and resistant to lime and other alkalis.
1. Manufacturers:
 - a. Bayer Corporation.
 - b. ChemMasters.
 - c. Conspec Marketing & Manufacturing Co., Inc.; a Dayton Superior Company.
 - d. Davis Colors.
 - e. Elementis Pigments, Inc.
 - f. Hoover Color Corporation.
 - g. Lambert Corporation.
 - h. Scofield, L. M. Company.
 - i. Solomon Colors.
 2. Color: As selected by Architect from manufacturer's full range.

2.7 VAPOR RETARDERS

- A. Plastic Vapor Retarder: ASTM E 1745, Class C, or polyethylene sheet, ASTM D 4397, not less than 10 mils (0.25 mm) thick. Include manufacturer's recommended adhesive or pressure-sensitive joint tape.
1. Products:
 - a. Fortifiber Corporation; Moistop Plus.
 - b. Raven Industries Inc.; Dura Skrim 8.
 - c. Reef Industries, Inc.; Griffolyn Type-85.
 - d. Stego Industries, LLC; Stego Wrap, 10 mils.
- B. Granular Fill: Clean mixture of crushed stone or crushed or uncrushed gravel; ASTM D 448, Size 57, with 100 percent passing a 1-1/2-inch (37.5-mm) sieve and 0 to 5 percent passing a No. 8 (2.36-mm) sieve.

2.8 FLOOR AND SLAB TREATMENTS

- A. Penetrating Liquid Floor Treatment: Clear, chemically reactive, waterborne solution of inorganic silicate or silicate materials and proprietary components; odorless; colorless; that penetrates, hardens, and densifies concrete surfaces.

1. Products:
 - a. Dayton Superior Corporation; Day-Chem Sure Hard.
 - b. Euclid Chemical Company (The); Euco Diamond Hard.
 - c. L&M Construction Chemicals, Inc.; Seal Hard.
 - d. Meadows, W. R., Inc.; Liqui-Hard.

- B. Stained Hardener with matching cure/sealer - Pigmented Mineral Dry-Shake Floor Hardener: Factory-packaged, dry combination of portland cement, graded quartz aggregate, color pigments, and plasticizing admixture. Use color pigments that are finely ground, nonfading mineral oxides interground with cement. Placing of hardener is followed by manufacturer's recommended water membrane-forming cure and seal: ASTM C 309
 1. Products:
 - a. L&M Construction Chemicals, Inc.; Quartz Plate FF Hardener followed by Dress & Seal WB 30 per manufacturer's recommendations and specifications.
 - b. Scofield, L. M. Company; Lithochrome Color Hardener followed by Lithochrome Colorwax in matching color per manufacturer's recommendations and specifications.

2.9 CURING MATERIALS

- A. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.
 1. Products:
 - a. Conspec Marketing & Manufacturing Co., Inc., a Dayton Superior Company; Aquafilm.
 - b. Dayton Superior Corporation; Sure Film.
 - c. Euclid Chemical Company (The); Eucobar.
 - d. L&M Construction Chemicals, Inc.; E-Con.
 - e. Meadows, W. R., Inc.; Sealtight Evapre.
 - f. Sika Corporation, Inc.; SikaFilm.

- B. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. (305 g/sq. m) when dry.

- C. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.

- D. Water: Potable.

- E. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, dissipating.
 1. Products:
 - a. Dayton Superior Corporation; Day Chem Rez Cure (J-11-W).
 - b. Euclid Chemical Company (The); Kurez DR VOX.
 - c. L&M Construction Chemicals, Inc.; L&M Cure R.

- d. Meadows, W. R., Inc.; 1100 Clear.
- e. Tamms Industries, Inc.; Horncure WB 30.

2.10 RELATED MATERIALS

- A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber or ASTM D 1752, cork or self-expanding cork.
- B. Bonding Agent: ASTM C 1059, Type II, non-redispersible, acrylic emulsion or styrene butadiene.
- C. Reglets: Fabricate reglets of not less than 0.0217-inch- (0.55-mm-) thick, galvanized steel sheet. Temporarily fill or cover face opening of reglet to prevent intrusion of concrete or debris.

2.11 REPAIR MATERIALS

- A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch (3.2 mm) and that can be feathered at edges to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C 150, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
 - 2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3.2 to 6 mm) or coarse sand as recommended by underlayment manufacturer.
 - 4. Compressive Strength: Not less than 4100 psi (29 MPa) at 28 days when tested according to ASTM C 109/C 109M.
- B. Repair Overlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch (3.2 mm) and that can be feathered at edges to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C 150, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
 - 2. Primer: Product of topping manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3.2 to 6 mm) or coarse sand as recommended by topping manufacturer.
 - 4. Compressive Strength: Not less than 5000 psi (34.5 MPa) at 28 days when tested according to ASTM C 109/C 109M.

2.12 CONCRETE MIXTURES, GENERAL

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 301.

1. Use a qualified independent testing agency for preparing and reporting proposed mixture designs based on laboratory trial mixtures.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
1. Fly Ash: 25 percent.
 2. Combined Fly Ash and Pozzolan: 25 percent.
 3. Ground Granulated Blast-Furnace Slag: 50 percent.
 4. Combined Fly Ash or Pozzolan and Ground Granulated Blast-Furnace Slag: 50 percent portland cement minimum, with fly ash or pozzolan not exceeding 25 percent.
 5. Silica Fume: 10 percent.
 6. Combined Fly Ash, Pozzolans, and Silica Fume: 35 percent with fly ash or pozzolans not exceeding 25 percent and silica fume not exceeding 10 percent.
 7. Combined Fly Ash or Pozzolans, Ground Granulated Blast-Furnace Slag, and Silica Fume: 50 percent with fly ash or pozzolans not exceeding 25 percent and silica fume not exceeding 10 percent.
- C. Limit water-soluble, chloride-ion content in hardened concrete to [0.06] [0.15] [0.30] [1.00] percent by weight of cement.
- D. Admixtures: Use admixtures according to manufacturer's written instructions.
1. Use water-reducing or plasticizing admixture in concrete, as required, for placement and workability.
 2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
 3. Use water-reducing admixture in pumped concrete, concrete for heavy-use industrial slabs and parking structure slabs, concrete required to be watertight, and concrete with a water-cementitious materials ratio below 0.50.
 4. Use corrosion-inhibiting admixture in concrete mixtures where indicated.
- E. Color Pigment: Add color pigment to concrete mixture according to manufacturer's written instructions and to result in hardened concrete color consistent with approved mockup.

2.13 CONCRETE MIXTURES FOR BUILDING ELEMENTS

- A. Footings: Proportion normal-weight concrete mixture as follows:
1. Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
 2. Maximum Water-Cementitious Materials Ratio: 0.50.
 3. Slump Limit: 3 inch minimum and 5 inch maximum (at point of concrete placement), plus or minus 1 inch (25 mm).
- B. Foundation Walls: Proportion normal-weight concrete mixture as follows:
1. Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
 2. Maximum Water-Cementitious Materials Ratio: 0.50.

3. Slump Limit: 3 inch minimum and 5 inch maximum (at point of concrete placement), plus or minus 1 inch (25 mm).

C. Slabs-on-Grade - Interior: Proportion normal-weight concrete mixture as follows:

1. Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
2. Minimum Cementitious Materials Content: 520 lb/cu. yd. (309 kg/cu. m).
3. Slump Limit: 3 inch minimum and 5 inch maximum (at point of concrete placement), plus or minus 1 inch (25 mm).

D. Slabs-on-Grade – Exterior (Exposed to Exterior Conditions): Proportion normal-weight concrete mixture as follows:

1. Minimum Compressive Strength: 4500 psi (31 MPa) at 28 days.
2. Minimum Cementitious Materials Content: 520 lb/cu. yd. (309 kg/cu. m).
3. Slump Limit: 3 inch minimum and 5 inch maximum (at point of concrete placement), plus or minus 1 inch (25 mm).
4. Air Content: 6 percent, plus or minus 1.5 percent at point of delivery for 1-inch (25-mm) nominal maximum aggregate size.
5. Air Content: Do not allow air content of troweled finished floors to exceed 3 percent.

2.14 FABRICATING REINFORCEMENT

- A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

2.15 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94/C 94M, and furnish batch ticket information.

1. When air temperature is between 85 and 90 deg F (30 and 32 deg C), reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F (32 deg C), reduce mixing and delivery time to 60 minutes.

- B. Project-Site Mixing: Measure, batch, and mix concrete materials and concrete according to ASTM C 94/C 94M. Mix concrete materials in appropriate drum-type batch machine mixer.

1. For mixer capacity of 1 cu. yd. (0.76 cu. m) or smaller, continue mixing at least 1-1/2 minutes, but not more than 5 minutes after ingredients are in mixer, before any part of batch is released.
2. For mixer capacity larger than 1 cu. yd. (0.76 cu. m), increase mixing time by 15 seconds for each additional 1 cu. yd. (0.76 cu. m).
3. Provide batch ticket for each batch discharged and used in the Work, indicating Project identification name and number, date, mixture type, mixture time, quantity, and amount of water added. Record approximate location of final deposit in structure.

PART 3 - EXECUTION

3.1 FORMWORK

- A. Design, erect, shore, brace, and maintain formwork, according to ACI 301, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads.
- B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.
- C. Limit concrete surface irregularities, designated by ACI 347R as abrupt or gradual, as follows:
 - 1. Class C, 1/2 inch (13 mm) for rough-formed finished surfaces.
- D. Construct forms tight enough to prevent loss of concrete mortar.
- E. Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking plates where stripping may damage cast concrete surfaces. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical.
 - 1. Install keyways, reglets, recesses, and the like, for easy removal.
 - 2. Do not use rust-stained steel form-facing material.
- F. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces. Provide and secure units to support screed strips; use strike-off templates or compacting-type screeds.
- G. Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible. Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar. Locate temporary openings in forms at inconspicuous locations.
- H. Chamfer exterior corners and edges of permanently exposed concrete.
- I. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work. Determine sizes and locations from trades providing such items.
- J. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.
- K. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
- L. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.

3.2 EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 1. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of AISC's "Code of Standard Practice for Steel Buildings and Bridges."

3.3 REMOVING AND REUSING FORMS

- A. General: Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of concrete may be removed after cumulatively curing at not less than 50 deg F (10 deg C) for 24 hours after placing concrete, if concrete is hard enough to not be damaged by form-removal operations and curing and protection operations are maintained.
 - 1. Leave formwork for beam soffits, joists, slabs, and other structural elements that supports weight of concrete in place until concrete has achieved at least 70 percent of its 28-day design compressive strength.
 - 2. Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing shores.
- B. Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-facing material will not be acceptable for exposed surfaces. Apply new form-release agent.
- C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints. Align and secure joints to avoid offsets. Do not use patched forms for exposed concrete surfaces unless approved by Architect.

3.4 SHORES AND RESHORES

- A. Comply with ACI 318 (ACI 318M) and ACI 301 for design, installation, and removal of shoring and reshoring.
 - 1. Do not remove shoring or reshoring until measurement of slab tolerances is complete.
- B. Plan sequence of removal of shores and reshore to avoid damage to concrete. Locate and provide adequate reshoring to support construction without excessive stress or deflection.

3.5 VAPOR RETARDERS

- A. Plastic Vapor Retarders: Place, protect, and repair vapor retarders according to ASTM E 1643 and manufacturer's written instructions.

1. Lap joints 6 inches (150 mm) and seal with manufacturer's recommended tape.
- B. Bituminous Vapor Retarders: Place, protect, and repair vapor retarders according to manufacturer's written instructions.
- C. Granular Course: Cover vapor retarder with granular fill, moisten, and compact with mechanical equipment to elevation tolerances of plus 0 inch (0 mm) or minus 3/4 inch (19 mm).

3.6 STEEL REINFORCEMENT

- A. General: Comply with CRSI's "Manual of Standard Practice" for placing reinforcement.
 1. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials that would reduce bond to concrete.
- C. Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcement with bar supports to maintain minimum concrete cover. Do not tack weld crossing reinforcing bars.
 1. Weld reinforcing bars according to AWS D1.4, where indicated.
- D. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.
- E. Install welded wire reinforcement in longest practicable lengths on bar supports spaced to minimize sagging. Lap edges and ends of adjoining sheets at least one mesh spacing. Offset laps of adjoining sheet widths to prevent continuous laps in either direction. Lace overlaps with wire.

3.7 JOINTS

- A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
 1. Place joints perpendicular to main reinforcement. Continue reinforcement across construction joints, unless otherwise indicated. Do not continue reinforcement through sides of strip placements of floors and slabs.
 2. Form keyed joints as indicated. Embed keys at least 1-1/2 inches (38 mm) into concrete.
 3. Locate joints for beams, slabs, joists, and girders in the middle third of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
 4. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.

5. Space vertical joints in walls as indicated. Locate joints beside piers integral with walls, near corners, and in concealed locations where possible.
 6. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
 7. Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
- C. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of concrete thickness as follows:
1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint to a radius of 1/8 inch (3.2 mm). Repeat grooving of contraction joints after applying surface finishes. Eliminate groover tool marks on concrete surfaces.
 2. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch- (3.2-mm-) wide joints into concrete when cutting action will not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.
- D. Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface, unless otherwise indicated.
 2. Terminate full-width joint-filler strips not less than 1/2 inch (13 mm) or more than 1 inch (25 mm) below finished concrete surface where joint sealants, specified in Division 7 Section "Joint Sealants," are indicated.
 3. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.
- E. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-half of dowel length to prevent concrete bonding to one side of joint.

3.8 CONCRETE PLACEMENT

- A. Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections have been performed.
- B. Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect.
- C. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301.
 1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.

- D. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete will be placed on concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as indicated. Deposit concrete to avoid segregation.
1. Deposit concrete in horizontal layers of depth to not exceed formwork design pressures and in a manner to avoid inclined construction joints.
 2. Consolidate placed concrete with mechanical vibrating equipment according to ACI 301.
 3. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches (150 mm) into preceding layer. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- E. Cold-Weather Placement: Comply with ACI 306.1 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
1. When average high and low temperature is expected to fall below 40 deg F (4.4 deg C) for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301.
 2. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
 3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.
- F. Hot-Weather Placement: Comply with ACI 301 and as follows:
1. Maintain concrete temperature below 90 deg F (32 deg C) at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
 2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

3.9 FINISHING FORMED SURFACES

- A. Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defects repaired and patched. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
1. Apply to concrete surfaces not exposed to public view.
- B. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces, unless otherwise indicated.

3.10 FINISHING FLOORS AND SLABS

- A. General: Comply with ACI 302.1R recommendations for screeding, restraighening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
- B. Trowel Finish: After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighen until surface is free of trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
 - 1. Apply a trowel finish to surfaces indicated, exposed to view or to be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin-film-finish coating system.
 - 2. Finish surfaces to the following tolerances, according to ASTM E 1155 (ASTM E 1155M), for a randomly trafficked floor surface:
 - a. Specified overall values of flatness, F(F) 25; and of levelness, F(L) 20; with minimum local values of flatness, F(F) 17; and of levelness, F(L) 15.
 - 3. Finish and measure surface so gap at any point between concrete surface and an unveled, freestanding, 10-foot- (3.05-m-) long straightedge resting on 2 high spots and placed anywhere on the surface does not exceed 1/4 inch (6 mm).
- C. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, and ramps, and elsewhere as indicated.
 - 1. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route. Coordinate required final finish with Architect before application.

3.11 MISCELLANEOUS CONCRETE ITEMS

- A. Filling In: Fill in holes and openings left in concrete structures, unless otherwise indicated, after work of other trades is in place. Mix, place, and cure concrete, as specified, to blend with in-place construction. Provide other miscellaneous concrete filling indicated or required to complete the Work.
- B. Equipment Bases and Foundations: Provide machine and equipment bases and foundations as shown on Drawings. Set anchor bolts for machines and equipment at correct elevations, complying with diagrams or templates from manufacturer furnishing machines and equipment.

3.12 CONCRETE PROTECTING AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and ACI 301 for hot-weather protection during curing.

- B. Evaporation Retarder: Apply evaporation retarder to unformed concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h (1 kg/sq. m x h) before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.
- C. Formed Surfaces: Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces. If forms remain during curing period, moist cure after loosening forms. If removing forms before end of curing period, continue curing for the remainder of the curing period.
- D. Unformed Surfaces: Begin curing immediately after finishing concrete. Cure unformed surfaces, including floors and slabs, concrete floor toppings, and other surfaces.
- E. Cure concrete according to ACI 308.1, by one or a combination of the following methods:
 - 1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
 - a. Water.
 - b. Continuous water-fog spray.
 - c. Absorptive cover, water saturated, and kept continuously wet. Cover concrete surfaces and edges with 12-inch (300-mm) lap over adjacent absorptive covers.
 - 2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches (300 mm), and sealed by waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
 - a. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive floor coverings.
 - b. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive penetrating liquid floor treatments.
 - c. Cure concrete surfaces to receive floor coverings with either a moisture-retaining cover or a curing compound that the manufacturer certifies will not interfere with bonding of floor covering used on Project..
 - 3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.
 - a. After curing period has elapsed, remove curing compound without damaging concrete surfaces by method recommended by curing compound manufacturer unless manufacturer certifies curing compound will not interfere with bonding of floor covering used on Project.
 - 4. Curing and Sealing Compound: Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller according to manufacturer's written

instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Repeat process 24 hours later and apply a second coat. Maintain continuity of coating and repair damage during curing period.

3.13 JOINT FILLING

- A. Prepare, clean, and install joint filler according to manufacturer's written instructions.
 - 1. Defer joint filling until concrete has aged at least one month(s). Do not fill joints until construction traffic has permanently ceased.
- B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joint clean and dry.
- C. Install semirigid joint filler full depth in saw-cut joints and at least 2 inches (50 mm) deep in formed joints. Overfill joint and trim joint filler flush with top of joint after hardening.

3.14 CONCRETE SURFACE REPAIRS

- A. Defective Concrete: Repair and patch defective areas when approved by Architect. Remove and replace concrete that cannot be repaired and patched to Architect's approval.
- B. Patching Mortar: Mix dry-pack patching mortar, consisting of one part portland cement to two and one-half parts fine aggregate passing a No. 16 (1.18-mm) sieve, using only enough water for handling and placing.
- C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.
 - 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch (13 mm) in any dimension in solid concrete, but not less than 1 inch (25 mm) in depth. Make edges of cuts perpendicular to concrete surface. Clean, dampen with water, and brush-coat holes and voids with bonding agent. Fill and compact with patching mortar before bonding agent has dried. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.
 - 2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement so that, when dry, patching mortar will match surrounding color. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching. Compact mortar in place and strike off slightly higher than surrounding surface.
 - 3. Repair defects on concealed formed surfaces that affect concrete's durability and structural performance as determined by Architect.
- D. Repairing Unformed Surfaces: Test unformed surfaces, such as floors and slabs, for finish and verify surface tolerances specified for each surface. Correct low and high areas. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.

1. Repair finished surfaces containing defects. Surface defects include spalls, popouts, honeycombs, rock pockets, crazing and cracks in excess of 0.01 inch (0.25 mm) wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
 2. After concrete has cured at least 14 days, correct high areas by grinding.
 3. Correct localized low areas during or immediately after completing surface finishing operations by cutting out low areas and replacing with patching mortar. Finish repaired areas to blend into adjacent concrete.
 4. Correct other low areas scheduled to receive floor coverings with a repair underlayment. Prepare, mix, and apply repair underlayment and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface. Feather edges to match adjacent floor elevations.
 5. Correct other low areas scheduled to remain exposed with a repair topping. Cut out low areas to ensure a minimum repair topping depth of 1/4 inch (6 mm) to match adjacent floor elevations. Prepare, mix, and apply repair topping and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
 6. Repair defective areas, except random cracks and single holes 1 inch (25 mm) or less in diameter, by cutting out and replacing with fresh concrete. Remove defective areas with clean, square cuts and expose steel reinforcement with at least a 3/4-inch (19-mm) clearance all around. Dampen concrete surfaces in contact with patching concrete and apply bonding agent. Mix patching concrete of same materials and mixture as original concrete except without coarse aggregate. Place, compact, and finish to blend with adjacent finished concrete. Cure in same manner as adjacent concrete.
 7. Repair random cracks and single holes 1 inch (25 mm) or less in diameter with patching mortar. Groove top of cracks and cut out holes to sound concrete and clean off dust, dirt, and loose particles. Dampen cleaned concrete surfaces and apply bonding agent. Place patching mortar before bonding agent has dried. Compact patching mortar and finish to match adjacent concrete. Keep patched area continuously moist for at least 72 hours.
- E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.
- F. Repair materials and installation not specified above may be used, subject to Architect's approval.

3.15 FIELD QUALITY CONTROL

- A. Testing and Inspecting: Owner will engage a qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Testing and Inspecting: Engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports.
- C. Inspections:
 1. Steel reinforcement placement.
 2. Steel reinforcement welding.

3. Headed bolts.
 4. Verification of use of required design mixture.
 5. Concrete placement, including conveying and depositing.
 6. Curing procedures and maintenance of curing temperature.
 7. Verification of concrete strength before removal of shores and forms from beams and slabs.
- D. Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:
1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd. (4 cu. m), but less than 25 cu. yd. (19 cu. m), plus one set for each additional 50 cu. yd. (38 cu. m) or fraction thereof.
 2. Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. (76 cu. m) or fraction thereof of each concrete mixture placed each day.
 - a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 3. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
 4. Air Content: ASTM C 231, pressure method, for normal-weight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 5. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F (4.4 deg C) and below and when 80 deg F (27 deg C) and above, and one test for each composite sample.
 6. Unit Weight: ASTM C 567, fresh unit weight of structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 7. Compression Test Specimens: ASTM C 31/C 31M.
 - a. Cast and laboratory cure two sets of two standard cylinder specimens for each composite sample.
 - b. Cast and field cure two sets of two standard cylinder specimens for each composite sample.
 8. Compressive-Strength Tests: ASTM C 39/C 39M; test one set of two laboratory-cured specimens at 7 days and one set of two specimens at 28 days.
 - a. Test one set of two field-cured specimens at 7 days and one set of two specimens at 28 days.
 - b. A compressive-strength test shall be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.

9. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
 10. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi (3.4 MPa).
 11. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
 12. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
 13. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42/C 42M or by other methods as directed by Architect.
 14. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
 15. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.
- E. Measure floor and slab flatness and levelness according to ASTM E 1155 (ASTM E 1155M) within 48 hours of finishing.

END OF SECTION 033000

SECTION 055000 - METAL FABRICATIONS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Miscellaneous steel framing and supports.
2. Miscellaneous steel trim.
3. Metal bollards.
4. Loose bearing and leveling plates.

B. Products furnished, but not installed, under this Section:

1. Anchor bolts, steel pipe sleeves, slotted-channel inserts, and wedge-type inserts indicated to be cast into concrete or built into unit masonry.
2. Steel weld plates and angles for casting into concrete.

1.2 PERFORMANCE REQUIREMENTS

A. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes acting on exterior metal fabrications by preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects.

1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

1.3 ACTION SUBMITTALS

A. Product Data: For the following:

1. Prefabricated building columns.
2. Paint products.
3. Grout.

B. LEED Submittals:

1. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.
2. Laboratory Test Reports for Credit IEQ 4: For primers, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

- C. Shop Drawings: Show fabrication and installation details for metal fabrications.
 - 1. Include plans, elevations, sections, and details of metal fabrications and their connections. Show anchorage and accessory items.
- D. Delegated-Design Submittal: For installed products indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

PART 2 - PRODUCTS

2.1 METALS, GENERAL

- A. Metal Surfaces, General: Provide materials with smooth, flat surfaces without blemishes.

2.2 FERROUS METALS

- A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
- B. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.
- C. Stainless-Steel Bars and Shapes: ASTM A 276, Type 304.
- D. Rolled-Steel Floor Plate: ASTM A 786/A 786M, rolled from plate complying with ASTM A 36/A 36M or ASTM A 283/A 283M, Grade C or D.
- E. Rolled-Stainless-Steel Floor Plate: ASTM A 793.
- F. Steel Tubing: ASTM A 500, cold-formed steel tubing.
- G. Steel Pipe: ASTM A 53/A 53M, standard weight (Schedule 40) unless otherwise indicated.
- H. Cast Iron: Either gray iron, ASTM A 48/A 48M, or malleable iron, ASTM A 47/A 47M.

2.3 NONFERROUS METALS

- A. Aluminum Extrusions: ASTM B 221 (ASTM B 221M), Alloy 6063-T6.
- B. Aluminum-Alloy Rolled Tread Plate: ASTM B 632/B 632M, Alloy 6061-T6.
- C. Aluminum Castings: ASTM B 26/B 26M, Alloy 443.0-F.
- D. Bronze Extrusions: ASTM B 455, Alloy UNS No. C38500 (extruded architectural bronze).

- E. Bronze Castings: ASTM B 584, Alloy UNS No. C83600 (leaded red brass) or No. C84400 (leaded semired brass).
- F. Nickel Silver Castings: ASTM B 584, Alloy UNS No. C97600 (20 percent leaded nickel bronze).

2.4 FASTENERS

- A. General: Unless otherwise indicated, provide Type 304 stainless-steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B 633 or ASTM F 1941 (ASTM F 1941M), Class Fe/Zn 5, at exterior walls.
 - 1. Provide stainless-steel fasteners for fastening aluminum.
 - 2. Provide stainless-steel fasteners for fastening stainless steel.
 - 3. Provide stainless-steel fasteners for fastening nickel silver.
 - 4. Provide bronze fasteners for fastening bronze.
- B. Cast-in-Place Anchors in Concrete: Either threaded type or wedge type unless otherwise indicated; galvanized ferrous castings, either ASTM A 47/A 47M malleable iron or ASTM A 27/A 27M cast steel. Provide bolts, washers, and shims as needed, all hot-dip galvanized per ASTM F 2329.
- C. Post-Installed Anchors: Torque-controlled expansion anchors or chemical anchors.
 - 1. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B 633 or ASTM F 1941 (ASTM F 1941M), Class Fe/Zn 5, unless otherwise indicated.
 - 2. Material for Exterior Locations and Where Stainless Steel is Indicated: Alloy Group 1 (A1) stainless-steel bolts, ASTM F 593 (ASTM F 738M), and nuts, ASTM F 594 (ASTM F 836M).
- D. Slotted-Channel Inserts: Cold-formed, hot-dip galvanized-steel box channels (struts) complying with MFMA-4, 1-5/8 by 7/8 inches (41 by 22 mm) by length indicated with anchor straps or studs not less than 3 inches (75 mm) long at not more than 8 inches (200 mm) o.c. Provide with temporary filler and tee-head bolts, complete with washers and nuts, all zinc-plated to comply with ASTM B 633, Class Fe/Zn 5, as needed for fastening to inserts.

2.5 MISCELLANEOUS MATERIALS

- A. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Shop Primers: Provide primers that comply with Division 09 painting Sections.

- C. Universal Shop Primer: Fast-curing, lead- and chromate-free, universal modified-alkyd primer complying with MPI#79 and compatible with topcoat.
- D. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
- E. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.
- F. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout specifically recommended by manufacturer for interior and exterior applications.
- G. Concrete: Comply with requirements in Division 03 Section "Cast-in-Place Concrete" for normal-weight, air-entrained, concrete with a minimum 28-day compressive strength of 3000 psi (20 MPa).

2.6 FABRICATION, GENERAL

- A. Shop Assembly: Preassemble items in the shop to greatest extent possible. Use connections that maintain structural value of joined pieces.
- B. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges. Remove sharp or rough areas on exposed surfaces.
- C. Weld corners and seams continuously to comply with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. At exposed connections, finish exposed welds and surfaces smooth and blended.
- D. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners or welds where possible. Locate joints where least conspicuous.
- E. Fabricate seams and other connections that will be exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.
- F. Where units are indicated to be cast into concrete or built into masonry, equip with integrally welded steel strap anchors not less than 24 inches (600 mm) o.c.

2.7 MISCELLANEOUS FRAMING AND SUPPORTS

- A. General: Provide steel framing and supports not specified in other Sections as needed to complete the Work.

- B. Fabricate units from steel shapes, plates, and bars of welded construction unless otherwise indicated. Fabricate to sizes, shapes, and profiles indicated and as necessary to receive adjacent construction.

2.8 MISCELLANEOUS STEEL TRIM

- A. Unless otherwise indicated, fabricate units from steel shapes, plates, and bars of profiles shown with continuously welded joints and smooth exposed edges. Miter corners and use concealed field splices where possible.
- B. Provide cutouts, fittings, and anchorages as needed to coordinate assembly and installation with other work.
- C. Galvanize **exterior** miscellaneous steel trim.

2.9 METAL BOLLARDS

- A. Fabricate metal bollards from Schedule 40 steel pipe.
- B. Fabricate sleeves for bollard anchorage from steel pipe or tubing with 1/4-inch- (6.4-mm-) thick steel plate welded to bottom of sleeve.
- C. Prime bollards with zinc-rich primer.

2.10 LOOSE BEARING AND LEVELING PLATES

- A. Provide loose bearing and leveling plates for steel items bearing on masonry or concrete construction. Drill plates to receive anchor bolts and for grouting.

2.11 STEEL WELD PLATES AND ANGLES

- A. Provide steel weld plates and angles not specified in other Sections, for items supported from concrete construction as needed to complete the Work. Provide each unit with no fewer than two integrally welded steel strap anchors for embedding in concrete.

2.12 FINISHES, GENERAL

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Finish metal fabrications after assembly.

2.13 STEEL AND IRON FINISHES

- A. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A 153/A 153M for steel and iron hardware and with ASTM A 123/A 123M for other steel and iron products.
- B. Shop prime iron and steel items not indicated to be galvanized unless they are to be embedded in concrete, sprayed-on fireproofing, or masonry, or unless otherwise indicated.
 - 1. Shop prime with primers specified in Division 09 painting Sections unless zinc-rich primer is indicated.
- C. Preparation for Shop Priming: Prepare surfaces to comply with SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal fabrications. Set metal fabrications accurately in location, alignment, and elevation; with edges and surfaces level, plumb, true, and free of rack; and measured from established lines and levels.
- B. Fit exposed connections accurately together to form hairline joints. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.
- C. Field Welding: Comply with the following requirements:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. At exposed connections, finish exposed welds and surfaces smooth and blended.
- D. Fastening to In-Place Construction: Provide anchorage devices and fasteners where metal fabrications are required to be fastened to in-place construction.
- E. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.

3.2 INSTALLING METAL BOLLARDS

- A. Fill metal-capped bollards solidly with concrete and allow concrete to cure seven days before installing.

- B. Anchor bollards in place with concrete footings. Place concrete and vibrate or tamp for consolidation. Support and brace bollards in position until concrete has cured.
- C. Fill bollards solidly with concrete, mounding top surface to shed water.

3.3 INSTALLING BEARING AND LEVELING PLATES

- A. Clean concrete and masonry bearing surfaces of bond-reducing materials, and roughen to improve bond to surfaces. Clean bottom surface of plates.
- B. Set bearing and leveling plates on wedges, shims, or leveling nuts. After bearing members have been positioned and plumbed, tighten anchor bolts. Do not remove wedges or shims but, if protruding, cut off flush with edge of bearing plate before packing with grout.
- C. Pack grout solidly between bearing surfaces and plates to ensure that no voids remain.

3.4 ADJUSTING AND CLEANING

- A. Touchup Painting: Immediately after erection, clean field welds, bolted connections, and abraded areas. Paint uncoated and abraded areas with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
- B. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A 780.

END OF SECTION 055000

SECTION 060000 – POLE BUILDING STRUCTURE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Pole Building Performance Specifications
- B. Related Sections include the following:
 - 1. Division 3 Section “Cast in Place Concrete”
 - 2. Division 6 Section “Rough Carpentry”

1.3 DEFINITIONS

- A. Exposed Framing Dimension lumber not concealed by other construction.
- B. Lumber grading agencies, and the abbreviations used to reference them, include the following:
 - 1. NELMA – Northeastern Lumber Manufacturers Association
 - 2. NLGA – National Lumber Grades Authority
 - 3. RIS – Redwood Inspection Service
 - 4. SPIB – Southern Pine Inspection Bureau.
 - 5. WCLIB – West Coast Lumber Inspection Bureau.
 - 6. WWPA- Western Wood Products Association

1.4 PERFORMANCE REQUIREMENTS

- A. Contractor shall provide a wood framed, pole building structure as indicated.
- B. Contractor shall provide all design work completed by a registered professional engineer in the State of Delaware meeting the minimum requirements of these specifications, all applicable codes and regulations and fully coordinating the design with all contract documents. Design work shall support all anticipated gravity and lateral loading per the 2003 International Building Code and the additional criteria outlined in this section of the following:
 - 1. Wood framed, pole barn structure as indicated
 - 2. Metal-Plate Connected Wood Roof Trusses
 - 3. Concrete Foundations
 - 4. Concrete Slab on Grade

- C. Design of the Pole Barn Structure shall be per the following:
1. 2003 International Building Code
 2. ASCE 7-02: Minimum Design Loads for Buildings and Other Structures (American Society of Civil Engineers)
 3. Criteria outlined below:
 - a. Minimum Total Roof Live Load: 30 psf
 - b. Minimum Total Roof Dead Load: 20 psf
 - c. 3-Second Wind Gust Speed: 110 mph
 - d. Importance Factor: 1.0
 - e. Wind Exposure Category: C
 - f. $S_s = 0.13$
 - g. $S_1 = 0.05$
 - h. Seismic Design Category: B
- D. Provide framing plans and details prepared by a registered Professional Engineer in the State of Delaware including all wood connections and foundations required by the Contract Documents to be selected or completed by Pole Barn Manufacturer to withstand ASD Service Loads indicated and comply with other information and restrictions indicated.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated
1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used, net amount of preservative retained, and chemical treatment manufacturer's written instructions for handling, storing, installing, and finishing treated material.
- B. Shop Drawings: Wood framing pole barn framing and foundation components signed & sealed by the qualified professional engineer registered in the State of Delaware responsible for their preparation.
1. Include framing plans and details of connections, splices, material specifications, and other pertinent data.
 2. Include foundation plans and details of required foundation capable of supporting all lateral and gravity loads indicated.
 3. Include plans, details, and phasing of 40'-0" wide x 20'-0" tall wall removal / placement panel.
- C. Material Certificates: For dimension and engineered wood products specified to comply with minimum allowable unit stresses. Indicate species and grade selected for each use and design values approved by the American Lumber Standards Committee Board of Review.
- D. Research / Evaluation Reports: For the following, showing compliance with building code in effect for Project:
1. Preservative-treated wood.
 2. Fire-retardant-treated wood.
 3. Engineered wood products.
 4. Power-driven fasteners.

5. Powder-actuated fasteners.
6. Expansion anchors.
7. Metal framing anchors.

1.6 QUALITY ASSURANCE

- A. All work performed and materials provided shall meet or exceed the minimum requirements of these specifications, manufacturer's installation instructions and requirements, and the codes in effect governing the Work at the time of the execution of the Work, whichever is more stringent.
- B. All materials shall be delivered to the project site in manufacturer's unopened packaging with labels intact. Materials shall be stored in a secure manner off the ground at the project site to prevent any damage, staining or other physical damage from vandalism, accidental damage, weather, direct sunlight, construction activities and any other cause. Comply with manufacturer's recommendations regarding storage. Damaged materials shall not be installed and shall be replaced by the Contractor at no additional cost to the Owner.
- C. Comply with Manufacturer's recommendations and warranty requirements regarding the Work.
- D. All materials delivered and installed permanently into this project shall be new.
- E. Work shall be installed when substrate is completely dry.
- F. All applicable codes, ASTM & ANSI Standards apply to this project.

PART 2 - PRODUCTS

2.1 POLE BUILDING

- A. Pole building layout: As indicated (See Architectural Drawings)
- B. Building shall be framed with lumber capable of supporting the anticipated gravity and lateral loads. Contractor shall ensure compatibility of fasteners and flashing with treated and untreated lumber in accordance with the manufacturer's recommendations and requirements. Design shall be a "no-knee brace" construction with full clear span from wall to wall.
- C. Building shall include a 40'-0" wide x 20'-0" tall wall opening in the framing of the North endwall as indicated.
 1. Columns located in wall opening area to be fastened to concrete foundation with threaded inserts for ease of wall removal and placement.
 2. Wall removal area to withstand all required gravity and lateral loading and to be designed as a panelized system to be temporarily removed and put back in place for instructional equipment placement and removal.

- D. Columns shall be laminated, pressure treated with ACO Structural .6 with 100% penetration. Kiln dry and pressure treat members prior to lamination.
- E. Framing shall be designed, furnished, and installed to meet the Contract Documents and all applicable codes.
- F. Roof trusses to consist of Metal-Plated-Connected Wood Roof Trusses.
 - 1. Roof truss maximum spacing: 2'-0" on-center
 - 2. Roof trusses shall be capable to suspend the overhead door and operators and the mechanical and electrical improvements required by this contract.
 - 3. Provide hurricane ties at each truss capable of supporting loads indicated and all applicable codes. Toe Nailing is NOT allowed.
- G. Column Foundations:
 - 1. Provide isolated, reinforced concrete pier foundations capable of supporting the anticipated loading with an allowable soil bearing pressure of 2,000 psf.
 - 2. Minimum depth of footing from finish grade: 2'-6".
- H. Continuous Foundations:
 - 1. Provide a continuous, reinforced turned down slab integral with the column pier foundations.
 - 2. Minimum depth of footing from finish grade: 2'-6"
- I. Concrete Slab on Grade:
 - 1. Educational Lab Area: Provide an 6" thick concrete slab on grade w/ 6x6-W2.0x2.0 WWF over 4" crushed stone.
 - 2. Classroom / Office / Entry Area: Provide a 4" thick concrete slab on grade w/ 6x6 – W1.4x1.4 WWF over 4" crushed stone.
 - 3. Provide control / construction joints in concrete slab on grade in an approximate 20'-0" x 20'-0" grid. Maximum area: 400 square feet.

2.2 WOOD PRODUCTS, GENERAL

- A. Dimension Lumber:
 - 1. General: Provide dimension lumber of grades indicated according to the American Lumber Standards Committee National Grading Rule provisions of the grading agency indicated.
 - 2. Exterior walls / wall girts: Any species and grade with a modulus of elasticity of at least 1,300,000 psi and an extreme fiber stress in bending of at least 850 psi for 2-inch nominal thickness and 12-inch nominal width for single member use.
 - 3. Factory mark each piece of lumber with grade stamp of grading agency.
 - 4. Provide dressed lumber, S4S, unless otherwise indicated.
- B. Engineered Wood Products: Provide engineered wood products acceptable to authorities having jurisdiction and for which current model code research or evaluation reports exist that show compliance with building code in effect for Project.
 - 1. Allowable Design Stresses: Provide engineered wood products with allowable design stresses, as published by manufacturer, that meet or exceed those indicated.

Manufacturer's published values shall be determined from empirical data or by rational engineering analysis and demonstrated by comprehensive testing performed by a qualified independent testing agency.

2. Laminated Veneer Lumber: Minimum requirements
 - a. Extreme Fiber Stress in Bending, Edgewise: 2850 psi
 - b. Modulus of Elasticity, Edgewise: 2,000,000 psi
3. Parallel – Strand Lumber: Minimum requirements
 - a. Extreme Fiber Stress in Bending, Edgewise: 2900 psi
 - b. Modulus of Elasticity, Edgewise: 2,000,000 psi

2.3 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified.
 1. Where rough carpentry is exposed to weather, in ground contact, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A 153/A 153M.
- B. Nails, Brads, and Staples: ASTM F 1667
- C. Power-Driven Fasteners: CABO NER-272
- D. Wood Screws: ASME B18.6.1
- E. Lag Bolts: ASME B18.2.1
- F. Bolts: Steel bolts complying with ASTM A 307, Grade A
- G. Expansion Anchors: Anchor bolt and sleeve assembly of material indicated below the capability to sustain, without failure, a load equal to 4 times the load imposed when installed in concrete.
 1. Provide Threaded Insert anchors at location of removable wall panel.

PART 3 - EXECUTION

3.1 GENERAL

- A. Examine existing conditions and construction prior to construction to ensure that improvements are compatible and coordinated with existing site conditions.
- B. Contractor shall provide all temporary power, scaffolding, lift equipment, temporary weatherproofing, and temporary shoring of the building and any other staging equipment and/or materials necessary to complete the Work.
- C. Comply with all manufacturers' recommended installation instructions for all work.
- D. Verify elevations of concrete bearing surfaces and locations of anchor rods, bearing plates, and other items for compliance with requirements.

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Sussex County Airport & Industrial Park
Delaware Technical Community College
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- E. Proceed with installation only after unsatisfactory conditions have been corrected.
- F. Install pole barn structure per manufacturer's requirements.

3.2 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to inspect foundations, verify existing allowable soil capacity, and wood framed construction.

END OF SECTION 060000

SECTION 061000 - ROUGH CARPENTRY

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Framing with dimension lumber.
 - 2. Framing with engineered wood products.
 - 3. Wood blocking and nailers.
 - 4. Sheathing.
- B. Related Sections include the following:
 - 1. Division 6 Section "Finish Carpentry" for nonstructural carpentry items exposed to view and not specified in another Section.

1.3 DEFINITIONS

- A. Rough Carpentry: Carpentry work not specified in other Sections and not exposed, unless otherwise indicated.
- B. Exposed Framing: Dimension lumber not concealed by other construction.
- C. Lumber grading agencies, and the abbreviations used to reference them, include the following:
 - 1. NELMA - Northeastern Lumber Manufacturers Association.
 - 2. NLGA - National Lumber Grades Authority.
 - 3. RIS - Redwood Inspection Service.
 - 4. SPIB - Southern Pine Inspection Bureau.
 - 5. WCLIB - West Coast Lumber Inspection Bureau.
 - 6. WWPA - Western Wood Products Association.

1.4 SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.

1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used, net amount of preservative retained, and chemical treatment manufacturer's written instructions for handling, storing, installing, and finishing treated material.
2. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials, both before and after exposure to elevated temperatures when tested according to ASTM D 5516 and ASTM D 5664.
3. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.
4. Include copies of warranties from chemical treatment manufacturers for each type of treatment.

B. LEED Submittals:

1. Certificates for Credit MR 6: Chain-of-custody certificates indicating that products specified to be made from certified wood comply with forest certification requirements. Include documentation that manufacturer is certified for chain of custody by an FSC-accredited certification body. Include statement indicating cost for each certified wood product.
2. Product Data for Credit IEQ 4.4: For composite wood products, documentation indicating that product contains no urea formaldehyde.
3. Laboratory Test Reports for Credit IEQ 4: For composite-wood products, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Material Certificates: For dimension lumber specified to comply with minimum allowable unit stresses. Indicate species and grade selected for each use and design values approved by the American Lumber Standards Committee Board of Review.

D. Research/Evaluation Reports: For the following, showing compliance with building code in effect for Project:

1. Preservative-treated wood.
2. Fire-retardant-treated wood.
3. Engineered wood products.
4. Power-driven fasteners.
5. Powder-actuated fasteners.
6. Expansion anchors.
7. Metal framing anchors.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent testing agency, acceptable to authorities having jurisdiction, with the experience and capability to conduct the testing indicated, as documented according to ASTM E 548.

- B. Source Limitations for Engineered Wood Products: Obtain each type of engineered wood product through one source from a single manufacturer.
- C. Source Limitations for Fire-Retardant-Treated Wood: Obtain each type of fire-retardant-treated wood product through one source from a single producer.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Stack lumber, plywood, and other panels; place spacers between each bundle to provide air circulation. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Laminated-Veneer Lumber:
 - a. Boise Cascade Corporation.
 - b. Georgia-Pacific Corporation.
 - c. Louisiana-Pacific Corporation.
 - d. Trus Joist MacMillan.
 - 2. Parallel-Strand Lumber:
 - a. Trus Joist MacMillan.
 - 3. Metal Framing Anchors:
 - a. Alpine Engineered Products, Inc.
 - b. Simpson Strong-Tie Company, Inc.
 - c. United Steel Products Company, Inc.

2.2 WOOD PRODUCTS, GENERAL

- A. Lumber: DOC PS 20 and applicable rules of lumber grading agencies certified by the American Lumber Standards Committee Board of Review.
 - 1. Factory mark each piece of lumber with grade stamp of grading agency.
 - 2. For exposed lumber indicated to receive a stained or natural finish, mark grade stamp on end or back of each piece.

3. Where nominal sizes are indicated, provide actual sizes required by DOC PS 20 for moisture content specified. Where actual sizes are indicated, they are minimum dressed sizes for dry lumber.
 4. Provide dressed lumber, S4S, unless otherwise indicated.
 5. Provide dry lumber with 19 percent maximum moisture content at time of dressing for 2-inch nominal (38-mm actual) thickness or less, unless otherwise indicated.
 6. Provide dry lumber with 15 percent maximum moisture content at time of dressing for 2-inch nominal (38-mm actual) thickness or less, unless otherwise indicated.
- B. Engineered Wood Products: Provide engineered wood products acceptable to authorities having jurisdiction and for which current model code research or evaluation reports exist that show compliance with building code in effect for Project.
1. Allowable Design Stresses: Provide engineered wood products with allowable design stresses, as published by manufacturer, that meet or exceed those indicated. Manufacturer's published values shall be determined from empirical data or by rational engineering analysis and demonstrated by comprehensive testing performed by a qualified independent testing agency.

2.3 WOOD-PRESERVATIVE-TREATED MATERIALS

- A. Preservative Treatment by Pressure Process: AWPAC2 (lumber), except that lumber that is not in contact with the ground and is continuously protected from liquid water may be treated according to AWPAC31 with inorganic boron (SBX).
1. Preservative Chemicals: Acceptable to authorities having jurisdiction.
- B. Kiln-dry material after treatment to a maximum moisture content of 19 percent for lumber. Do not use material that is warped or does not comply with requirements for untreated material.
- C. Mark each treated item with the treatment quality mark of an inspection agency approved by the American Lumber Standards Committee Board of Review.
1. For exposed lumber indicated to receive a stained or natural finish, mark end or back of each piece.
- D. Application: Treat items indicated on Drawings, and the following:
1. Wood cants, nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, flashing, vapor barriers, and waterproofing.
 2. Wood sills, sleepers, blocking, furring, stripping, and similar concealed members in contact with masonry or concrete.
 3. Wood framing members less than 18 inches (460 mm) above grade.
 4. Wood floor plates that are installed over concrete slabs directly in contact with earth.
 5. Wood Columns

2.4 DIMENSION LUMBER

- A. General: Provide dimension lumber of grades indicated according to the American Lumber Standards Committee National Grading Rule provisions of the grading agency indicated.
- B. Non-Load-Bearing Interior Partitions: Construction, Stud, or No. 2 grade and any of the following species:
 - 1. Mixed southern pine; SPIB.
 - 2. Hem-fir or Hem-fir (north); NLGA, WCLIB, or WWPA.
 - 3. Spruce-pine-fir (south) or Spruce-pine-fir; NELMA, NLGA, WCLIB, or WWPA.
 - 4. Eastern softwoods; NELMA.
 - 5. Northern species; NLGA.
- C. Exterior Walls / Girts: Any species and grade with a modulus of elasticity of at least 1,300,000 psi (8970 MPa) and an extreme fiber stress in bending of at least 850 psi (5.86 MPa) for 2-inch nominal (38-mm actual) thickness and 12-inch nominal (286-mm actual) width for single-member use.

2.5 MISCELLANEOUS LUMBER

- A. General: Provide lumber for support or attachment of other construction, including the following:
 - 1. Blocking.
 - 2. Cants.
 - 3. Nailers.
- B. For items of dimension lumber size, provide Construction, Stud, or No. 2 grade lumber with 19 percent maximum moisture content and any of the following species:
 - 1. Mixed southern pine; SPIB.
 - 2. Hem-fir or Hem-fir (north); NLGA, WCLIB, or WWPA.
 - 3. Spruce-pine-fir (south) or Spruce-pine-fir; NELMA, NLGA, WCLIB, or WWPA.
 - 4. Eastern softwoods; NELMA.
 - 5. Northern species; NLGA.

2.6 ENGINEERED WOOD PRODUCTS

- A. Laminated-Veneer Lumber: A composite of wood veneers with grain primarily parallel to member lengths, manufactured with an exterior-type adhesive complying with ASTM D 2559. Product has the following allowable design values as determined according to ASTM D 5456:
 - 1. Extreme Fiber Stress in Bending, Edgewise: 2850 psi (19.7 MPa) for 12-inch nominal- (286-mm actual-) depth members.
 - 2. Modulus of Elasticity, Edgewise: 2,000,000 psi (13 800 MPa).

- B. Parallel-Strand Lumber: A composite of wood strand elements with grain primarily parallel to member lengths, manufactured with an exterior-type adhesive complying with ASTM D 2559. Product has the following allowable design values as determined according to ASTM D 5456:
 - 1. Extreme Fiber Stress in Bending, Edgewise: 2900 psi (20 MPa) for 12-inch nominal- (286-mm actual-) depth members.
 - 2. Modulus of Elasticity, Edgewise: 2,000,000 psi (13 800 MPa).

2.7 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this Article for material and manufacture.
 - 1. Where rough carpentry is exposed to weather, in ground contact, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A 153/A 153M.
- B. Nails, Brads, and Staples: ASTM F 1667.
- C. Power-Driven Fasteners: CABO NER-272.
- D. Wood Screws: ASME B18.6.1.
- E. Lag Bolts: ASME B18.2.1. (ASME B18.2.3.8M).
- F. Bolts: Steel bolts complying with ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6); with ASTM A 563 (ASTM A 563M) hex nuts and, where indicated, flat washers.
- G. Expansion Anchors: Anchor bolt and sleeve assembly of material indicated below with capability to sustain, without failure, a load equal to 6 times the load imposed when installed in unit masonry assemblies and equal to 4 times the load imposed when installed in concrete as determined by testing per ASTM E 488 conducted by a qualified independent testing and inspecting agency.
 - 1. Material: Carbon-steel components, zinc plated to comply with ASTM B 633, Class Fe/Zn 5.
 - 2. Material: Stainless steel with bolts and nuts complying with ASTM F 593 and ASTM F 594, Alloy Group 1 or 2 (ASTM F 738M and ASTM F 836M, Grade A1 or A4).

2.8 METAL FRAMING ANCHORS

- A. General: Provide framing anchors made from metal indicated, of structural capacity, type, and size indicated, and as follows:
 - 1. Research/Evaluation Reports: Provide products acceptable to authorities having jurisdiction and for which model code research/evaluation reports exist that show

compliance of metal framing anchors, for application indicated, with building code in effect for Project.

2. Allowable Design Loads: Provide products with allowable design loads, as published by manufacturer, that meet or exceed those indicated. Manufacturer's published values shall be determined from empirical data or by rational engineering analysis and demonstrated by comprehensive testing performed by a qualified independent testing agency.
- B. Galvanized Steel Sheet: Hot-dip, zinc-coated steel sheet complying with ASTM A 653/A 653M, G60 (Z180) coating designation.
 - C. Bridging: Rigid, V-section, nailless type, 0.062 inch (1.6 mm) thick, length to suit joist size and spacing.
 - D. Post Bases: Adjustable-socket type for bolting in place with standoff plate to raise post 1 inch (25 mm) above base and with 2-inch- (50-mm-) minimum side cover, socket 0.062 inch (1.6 mm) thick, and standoff and adjustment plates 0.108 inch (2.8 mm) thick.
 - E. Rafter Tie-Downs (Hurricane or Seismic Ties): Bent strap tie for fastening rafters or roof trusses to wall studs below, 2-1/4 inches (57 mm) wide by 0.062 inch (1.6 mm) thick. Tie fits over top of rafter or truss and fastens to both sides of rafter or truss, face of top plates, and side of stud below.
 - F. Wall Bracing: By pole building manufacturer.

2.9 MISCELLANEOUS MATERIALS

- A. Sill-Sealer Gaskets: Closed-cell neoprene foam, 1/4 inch (6.4 mm) thick, selected from manufacturer's standard widths to suit width of sill members indicated.
- B. Water-Repellent Preservative: NWWDA-tested and -accepted formulation containing 3-iodo-2-propynyl butyl carbamate, combined with an insecticide containing chloropyrifos as its active ingredient.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set rough carpentry to required levels and lines, with members plumb, true to line, cut, and fitted. Fit rough carpentry to other construction; scribe and cope as needed for accurate fit. Locate nailers, blocking, and similar supports to comply with requirements for attaching other construction.
- B. Do not use materials with defects that impair quality of rough carpentry or pieces that are too small to use with minimum number of joints or optimum joint arrangement.

- C. Apply field treatment complying with AWPA M4 to cut surfaces of preservative-treated lumber and plywood.
- D. Securely attach rough carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
 - 1. CABO NER-272 for power-driven fasteners.
 - 2. Published requirements of metal framing anchor manufacturer.
 - 3. Table 23-II-B-1, "Nailing Schedule," and Table 23-II-B-2, "Wood Structural Panel Roof Sheathing Nailing Schedule," in the Uniform Building Code.
 - 4. Table 2305.2, "Fastening Schedule," in the BOCA National Building Code.
 - 5. Table 2306.1, "Fastening Schedule," in the Standard Building Code.
 - 6. Table 602.3(1), "Fastener Schedule for Structural Members," and Table 602.3(2), "Alternate Attachments," in the International One- and Two-Family Dwelling Code.
- E. Use common wire nails, unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood; predrill as required.
- F. Use finishing nails for exposed work, unless otherwise indicated. Countersink nail heads and fill holes with wood filler.

3.2 WOOD BLOCKING, AND NAILER INSTALLATION

- A. Install where indicated and where required for attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.
- B. Attach items to substrates to support applied loading. Recess bolts and nuts flush with surfaces, unless otherwise indicated. Build anchor bolts into masonry during installation of masonry work. Where possible, secure anchor bolts to formwork before concrete placement.
- C. Provide permanent grounds of dressed, pressure-preservative-treated, key-beveled lumber not less than 1-1/2 inches (38 mm) wide and of thickness required to bring face of ground to exact thickness of finish material. Remove temporary grounds when no longer required.

3.3 WOOD FRAMING INSTALLATION, GENERAL

- A. Framing Standard: Comply with AFPA's "Manual for Wood Frame Construction," unless otherwise indicated.
- B. Framing with Engineered Wood Products: Install engineered wood products to comply with manufacturer's written instructions.
- C. Do not splice structural members between supports.

- D. Where built-up beams or girders of 2-inch nominal- (38-mm actual-) dimension lumber on edge are required, fasten together with 2 rows of 20d (100-mm) nails spaced not less than 32 inches (812 mm) o.c. Locate one row near top edge and other near bottom edge.

3.4 WALL AND PARTITION FRAMING INSTALLATION

- A. General: Arrange studs so wide face of stud is perpendicular to direction of wall or partition and narrow face is parallel. Provide single bottom plate and double top plates using members of 2-inch nominal (38-mm actual) thickness whose widths equal that of studs, except single top plate may be used for non-load-bearing partitions. Anchor or nail plates to supporting construction, unless otherwise indicated.
 - 1. For exterior walls, provide as per pole building manufacturer.
 - 2. For interior partitions and walls, provide 2-by-4-inch nominal- (38-by-89-mm actual-) size wood studs spaced 16 inches (406 mm) o.c., unless otherwise indicated.
- B. Construct corners and intersections with three or more studs. Provide blocking and framing as indicated and as required to support facing materials, fixtures, specialty items, and trim.
 - 1. Provide continuous horizontal blocking at midheight of partitions more than 96 inches (2438 mm) high, using members of 2-inch nominal (38-mm actual) thickness and of same width as wall or partitions.
- C. Fire block concealed spaces of wood-framed walls and partitions at each floor level and at ceiling line of top story. Where fire blocking is not inherent in framing system used, provide closely fitted wood blocks of 2-inch nominal- (38-mm actual-) thick lumber of same width as framing members.
- D. Frame openings with multiple studs and headers. Provide nailed header members of thickness equal to width of studs. Set headers on edge and support on jamb studs.
 - 1. For non-load-bearing partitions, provide double-jamb studs with headers not less than 4-inch nominal (89-mm actual) depth for openings 48 inches (1200 mm) and less in width, 6-inch nominal (140-mm actual) depth for openings 48 to 72 inches (1200 to 1800 mm) in width, 8-inch nominal (184-mm actual) depth for openings 72 to 120 inches (1800 to 3000 mm) in width, and not less than 10-inch nominal (235-mm actual) depth for openings 10 to 12 feet (3 to 3.6 m) in width.
- E. Provide bracing in exterior walls, at both walls of each external corner, full-story height, unless otherwise indicated. Provide one of the following:
- F. Provide bracing in walls, at locations indicated, full-story height, unless otherwise indicated. Provide one of the following:
 - 1. Diagonal bracing at 45-degree angle using let-in 1-by-4-inch nominal- (19-by-89-mm actual-) size boards.
 - 2. Diagonal bracing at 45-degree angle using metal bracing.
 - 3. Plywood panels not less than 48 by 96 inches (1219 by 2438 mm) applied vertically.

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4. Oriented-strand-board panels not less than 48 by 96 inches (1219 by 2438 mm) applied vertically.
5. Particleboard sheathing panels not less than 48 by 96 inches (1219 by 2438 mm) applied vertically.

END OF SECTION 06100

SECTION 062023 - INTERIOR FINISH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Interior trim.
2. Shelving.

B. Related Requirements:

1. Division 06 Section "Interior Architectural Woodwork" for interior woodwork not specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of process and factory-fabricated product.

B. LEED Submittals:

1. Product Certificates for Credit MR 5: For products and materials required to comply with requirements for regional materials, certificates indicating location of material manufacturer and point of extraction, harvest, or recovery for each raw material. Include statement indicating distance to Project, cost for each regional material, and fraction by weight that is considered regional.
2. Certificates for Credit MR 6: Chain-of-custody certificates indicating that composite wood products comply with forest certification requirements. Include documentation that manufacturer is certified for chain of custody by an FSC-accredited certification body. Include statement indicating cost for each certified wood product.
3. Product Data for Credit IEQ 4.1: For adhesives and glues used at Project site, documentation including printed statement of VOC content.
4. Product Data for Credit IEQ 4.4: For composite wood products, documentation indicating that product contains no urea formaldehyde.
5. Laboratory Test Reports for Credit IEQ 4: For adhesives and composite wood products, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Samples: For each type of paneling.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Regional Materials: The following wood products shall be manufactured within 500 miles (800 km) of Project site from materials that have been extracted, harvested, or recovered, as well as manufactured, within 500 miles (800 km) of Project site.
1. Interior trim.
 2. Shelving.
- B. Certified Wood: The following wood products shall be produced from wood obtained from forests certified by an FSC-accredited certification body to comply with FSC STD-01-001, "FSC Principles and Criteria for Forest Stewardship":
1. Interior trim.
 2. Shelving.
- C. Low-Emitting Materials: Composite wood products shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Lumber: DOC PS 20.
1. Factory mark each piece of lumber with grade stamp of inspection agency indicating grade, species, moisture content at time of surfacing, and mill.
 - a. For exposed lumber, mark grade stamp on end or back of each piece, or omit grade stamp and provide certificates of grade compliance issued by inspection agency.
- E. Softwood Plywood: DOC PS 1.
- F. Hardboard: AHA A135.4.
- G. MDF: ANSI A208.2, Grade 130, made with binder containing no urea-formaldehyde resin.
- H. Particleboard: ANSI A208.1, Grade M-2, made with binder containing no urea-formaldehyde resin.
- I. Melamine-Faced Particleboard: Particleboard complying with ANSI A208.1, Grade M-2, finished on both faces with thermally fused, melamine-impregnated decorative paper and complying with requirements of NEMA LD3, Grade VGL, for test methods 3.3, 3.4, 3.6, 3.8, and 3.10.
1. Color: As selected by Architect from manufacturer's full range.

2.2 FIRE-RETARDANT-TREATED MATERIALS

- A. Fire-Retardant-Treated Lumber and Plywood by Pressure Process: Products with a flame-spread index of 25 or less when tested according to ASTM E 84, with no evidence of significant progressive combustion when the test is extended an additional 20 minutes, and with the flame front not extending more than 10.5 feet (3.2 m) beyond the centerline of the burners at any time during the test.
 - 1. Kiln dry lumber and plywood after treatment to a maximum moisture content of 19 and 15 percent respectively.
- B. Identify fire-retardant-treated wood with appropriate classification marking of testing and inspecting agency acceptable to authorities having jurisdiction.
 - 1. For exposed lumber and plywood indicated to receive a stained or natural finish, mark back of each piece.
- C. Application: Where indicated.

2.3 INTERIOR TRIM

- A. Softwood Lumber Trim:
 - 1. Species and Grade: Eastern white, Idaho white, lodgepole, ponderosa, radiata, or sugar pine; Finish or 1 Common (Colonial); NeLMA, NLGA, or WWPA.
 - 2. Maximum Moisture Content: 15 percent.

2.4 SHELVING

- A. Shelving: Made from one of the following materials, 3/4 inch (19 mm) thick.
 - 1. MDF with radiused front edge.
 - 2. Melamine-faced particleboard with radiused and filled front edge.
 - 3. Softwood Boards: Eastern white, Idaho white, lodgepole, ponderosa, radiata, or sugar pine; Finish or 1 Common (Colonial); NeLMA, NLGA, or WWPA; kiln dried.
- B. Shelf Cleats: 3/4-by-3-1/2-inch (19-by-89-mm) boards, as specified above for shelving.

2.5 MISCELLANEOUS MATERIALS

- A. Low-Emitting Materials: Adhesives shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Glue: Aliphatic-resin, polyurethane, or resorcinol wood glue recommended by manufacturer for general carpentry use.

1. Wood glue shall have a VOC content of 30 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

PART 3 - EXECUTION

3.1 PREPARATION

- A. Before installing interior finish carpentry, condition materials to average prevailing humidity in installation areas for a minimum of 24 hours unless longer conditioning is recommended by manufacturer.

3.2 INSTALLATION, GENERAL

- A. Install interior finish carpentry level, plumb, true, and aligned with adjacent materials. Use concealed shims where necessary for alignment.
 1. Scribe and cut interior finish carpentry to fit adjoining work. Refinish and seal cuts as recommended by manufacturer.
 2. Countersink fasteners, fill surface flush, and sand unless otherwise indicated.
 3. Install to tolerance of 1/8 inch in 96 inches (3 mm in 2438 mm) for level and plumb. Install adjoining interior finish carpentry with 1/32-inch (0.8-mm) maximum offset for flush installation and 1/16-inch (1.5-mm) maximum offset for reveal installation.
 4. Install stairs with no more than 3/16-inch (4.7-mm) variation between adjacent treads and risers and with no more than 3/8-inch (9.5-mm) variation between largest and smallest treads and risers within each flight.

3.3 STANDING AND RUNNING TRIM INSTALLATION

- A. Install with minimum number of joints practical, using full-length pieces from maximum lengths of lumber available. Miter at returns, miter at outside corners, and cope at inside corners to produce tight-fitting joints with full-surface contact throughout length of joint. Use scarf joints for end-to-end joints.

3.4 SHELVING AND CLOTHES ROD INSTALLATION

- A. Cut shelf cleats at ends of shelves about 1/2 inch (13 mm) less than width of shelves and sand exposed ends smooth.
- B. Install shelf cleats by fastening to framing or backing with finish nails or trim screws, set below face and filled. Space fasteners not more than 16 inches (400 mm) o.c.
- C. Cut shelves to neatly fit openings with only enough gap to allow shelves to be removed and reinstalled. Install shelves, fully seated on cleats, brackets, and supports.

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END OF SECTION 062023

SECTION 072100 - THERMAL INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Foam-plastic board insulation.
 - 2. Glass-fiber blanket insulation.
 - 3. Vapor retarders.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. LEED Submittals:
 - 1. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.

1.3 INFORMATIONAL SUBMITTALS

- A. Product test reports.
- B. Research/evaluation reports.

PART 2 - PRODUCTS

2.1 FOAM-PLASTIC BOARD INSULATION

- A. Extruded-Polystyrene Board Insulation: ASTM C 578, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, per ASTM E 84.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. DiversiFoam Products.
 - b. Dow Chemical Company (The).
 - c. Owens Corning.
 - d. Pactiv Building Products.

2. Type V, 100 psi (690 kPa).

2.2 GLASS-FIBER BLANKET INSULATION

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. CertainTeed Corporation.
 2. Guardian Building Products, Inc.
 3. Johns Manville.
 4. Knauf Insulation.
 5. Owens Corning.
- B. Unfaced, Glass-Fiber Blanket Insulation: ASTM C 665, Type I; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively, per ASTM E 84; passing ASTM E 136 for combustion characteristics.
- C. Polypropylene-Scrim-Kraft-Faced, Glass-Fiber Blanket Insulation: ASTM C 665, Type II (non-reflective faced), Class A (faced surface with a flame-spread index of 25 or less); Category 1 (membrane is a vapor barrier).
- D. Kraft-Faced, Glass-Fiber Blanket Insulation: ASTM C 665, Type II (non-reflective faced), Class C (faced surface not rated for flame propagation); Category 1 (membrane is a vapor barrier).
- E. Eave Ventilation Troughs: Preformed, rigid fiberboard or plastic sheets designed and sized to fit between roof framing members and to provide cross ventilation between insulated attic spaces and vented eaves.

2.3 VAPOR RETARDERS

- A. Polyethylene Vapor Retarders: ASTM D 4397, 6 mils (0.15 mm), with maximum permeance rating of 0.13 perm (7.5 ng/Pa x s x sq. m).

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Comply with insulation manufacturer's written instructions applicable to products and applications indicated.
- B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.

- C. Extend insulation to envelop entire area to be insulated. Cut and fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.
- D. Provide sizes to fit applications indicated and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units to produce thickness indicated unless multiple layers are otherwise shown or required to make up total thickness.

3.2 INSTALLATION OF BELOW-GRADE INSULATION

- A. On vertical surfaces, set insulation units loosely laid according to manufacturer's written instructions.
 - 1. If not otherwise indicated, extend insulation a minimum of 24 inches (610 mm) below exterior grade line.
- B. On horizontal surfaces, loosely lay insulation units according to manufacturer's written instructions. Stagger end joints and tightly abut insulation units.
 - 1. If not otherwise indicated, extend insulation a minimum of 24 inches (610 mm) from exterior walls.

3.3 INSTALLATION OF INSULATION FOR FRAMED CONSTRUCTION

- A. Apply insulation units to substrates by method indicated, complying with manufacturer's written instructions. If no specific method is indicated, bond units to substrate with adhesive or use mechanical anchorage to provide permanent placement and support of units.
- B. Glass-Fiber or Mineral-Wool Blanket Insulation: Install in cavities formed by framing members according to the following requirements:
 - 1. Use insulation widths and lengths that fill the cavities formed by framing members. If more than one length is required to fill the cavities, provide lengths that will produce a snug fit between ends.
 - 2. Place insulation in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.
 - 3. Maintain 3-inch (76-mm) clearance of insulation around recessed lighting fixtures not rated for or protected from contact with insulation.
 - 4. Install eave ventilation troughs between roof framing members in insulated attic spaces at vented eaves.
 - 5. For wood-framed construction, install blankets according to ASTM C 1320 and as follows:
 - a. With faced blankets having stapling flanges, secure insulation by inset, stapling flanges to sides of framing members.
 - b. With faced blankets having stapling flanges, lap blanket flange over flange of adjacent blanket to maintain continuity of vapor retarder once finish material is installed over it.

6. Vapor-Retarder-Faced Blankets: Tape joints and ruptures in vapor-retarder facings, and seal each continuous area of insulation to ensure airtight installation.
 - a. Exterior Walls: Set units with facing placed toward interior of construction.
- C. Spray-Applied Insulation: Apply spray-applied insulation according to manufacturer's written instructions. Do not apply insulation until installation of pipes, ducts, conduits, wiring, and electrical outlets in walls is completed and windows, electrical boxes, and other items not indicated to receive insulation are masked. After insulation is applied, make flush with face of studs by using method recommended by insulation manufacturer.
- D. Miscellaneous Voids: Install insulation in miscellaneous voids and cavity spaces where required to prevent gaps in insulation using the following materials:
 1. Loose-Fill Insulation: Compact to approximately 40 percent of normal maximum volume equaling a density of approximately 2.5 lb/cu. ft. (40 kg/cu. m).
 2. Spray Polyurethane Insulation: Apply according to manufacturer's written instructions.

3.4 INSTALLATION OF VAPOR RETARDERS

- A. Place vapor retarders on side of construction indicated on Drawings. Extend vapor retarders to extremities of areas to protect from vapor transmission. Secure vapor retarders in place with adhesives or other anchorage system as indicated. Extend vapor retarders to cover miscellaneous voids in insulated substrates, including those filled with loose-fiber insulation.
- B. Seal vertical joints in vapor retarders over framing by lapping no fewer than two studs.
 1. Fasten vapor retarders to wood framing at top, end, and bottom edges; at perimeter of wall openings; and at lap joints. Space fasteners 16 inches (406 mm) o.c.
 2. Before installing vapor retarders, apply urethane sealant to flanges of metal framing including runner tracks, metal studs, and framing around door and window openings. Seal overlapping joints in vapor retarders with vapor-retarder tape according to vapor-retarder manufacturer's written instructions. Seal butt joints with vapor-retarder tape. Locate all joints over framing members or other solid substrates.
 3. Firmly attach vapor retarders to metal framing and solid substrates with vapor-retarder fasteners as recommended by vapor-retarder manufacturer.
- C. Seal joints caused by pipes, conduits, electrical boxes, and similar items penetrating vapor retarders with vapor-retarder tape to create an airtight seal between penetrating objects and vapor retarders.
- D. Repair tears or punctures in vapor retarders immediately before concealment by other work. Cover with vapor-retarder tape or another layer of vapor retarders.

END OF SECTION 072100

SECTION 072500 - WEATHER BARRIERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Building wrap.
 - 2. Flexible flashing.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Evaluation Reports: For water-resistive barrier and flexible flashing, from ICC-ES.

PART 2 - PRODUCTS

2.1 WATER-RESISTIVE BARRIER

- A. Building Wrap: ASTM E 1677, Type I air barrier; with flame-spread and smoke-developed indexes of less than 25 and 450, respectively, when tested according to ASTM E 84; UV stabilized; and acceptable to authorities having jurisdiction.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The); Styrofoam Weathermate Plus Brand Housewrap.
 - b. DuPont (E. I. du Pont de Nemours and Company); Tyvek CommercialWrap.
 - c. Ludlow Coated Products; Barricade Building Wrap.
 - d. Pactiv, Inc.; GreenGuard Classic Wrap.
 - e. Raven Industries Inc.; Fortress Pro Weather Protective Barrier.
 - f. Reemay, Inc.; Typar HouseWrap.
 - 2. Water-Vapor Permeance: Not less than 50 g through 1 sq. m of surface in 24 hours per ASTM E 96/E 96M, Desiccant Method (Procedure A).
- B. Building-Wrap Tape: Pressure-sensitive plastic tape recommended by building-wrap manufacturer for sealing joints and penetrations in building wrap.

2.2 MISCELLANEOUS MATERIALS

- A. Flexible Flashing: Self-adhesive butyl rubber or rubberized-asphalt compound, bonded to a high-density polyethylene film, aluminum foil, or spunbonded polyolefin to produce an overall thickness of not less than 0.025 inch (0.6 mm).
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. DuPont (E. I. du Pont de Nemours and Company); DuPont Flashing Tape.
 - b. Grace Construction Products, a unit of W. R. Grace & Co. - Conn.; Vycor Butyl Self Adhered Flashing.
 - c. Protecto Wrap Company; BT-25 XL.
 - d. Raven Industries Inc.; Fortress Flashshield.
 - e. Advanced Building Products Inc.; Wind-o-wrap.
 - f. Carlisle Coatings & Waterproofing; CCW-705-TWF Thru-Wall Flashing.
 - g. Fiberweb, Clark Hammerbeam Corp.; Aquaflash 500.
 - h. Fortifiber Building Systems Group; Fortiflash 25.
 - i. Grace Construction Products, a unit of W. R. Grace & Co. - Conn.; Vycor Plus Self-Adhered Flashing.
 - j. MFM Building Products Corp.; Window Wrap.
 - k. Polyguard Products, Inc.; Polyguard JT-20 Tape
 - l. Sandell Manufacturing Co., Inc.; Presto-Seal.

PART 3 - EXECUTION

3.1 WATER-RESISTIVE BARRIER INSTALLATION

- A. Cover sheathing with water-resistive barrier as follows:
1. Cut back barrier 1/2 inch (13 mm) on each side of the break in supporting members at expansion- or control-joint locations.
 2. Apply barrier to cover vertical flashing with a minimum 4-inch (100-mm) overlap unless otherwise indicated.
- B. Building Wrap: Comply with manufacturer's written instructions.
1. Seal seams, edges, fasteners, and penetrations with tape.
 2. Extend into jambs of openings and seal corners with tape.

3.2 FLEXIBLE FLASHING INSTALLATION

- A. Apply flexible flashing where indicated to comply with manufacturer's written instructions.
1. Lap seams and junctures with other materials at least 4 inches (100 mm) except that at flashing flanges of other construction, laps need not exceed flange width.

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2. Lap flashing over water-resistive barrier at bottom and sides of openings.
3. Lap water-resistive barrier over flashing at heads of openings.

END OF SECTION 072500

SECTION 074113 - METAL ROOF PANELS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Exposed-fastener, lap-seam metal roof panels.
2. Metal soffit panels.

1.2 PERFORMANCE REQUIREMENTS

A. Hydrostatic-Head Resistance: No water penetration when tested according to ASTM E 2140.

B. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift-resistance class indicated.

1. Uplift Rating: UL 90.

C. FMG Listing: Provide metal roof panels and component materials that comply with requirements in FMG 4471 as part of a panel roofing system and that are listed in FMG's "Approval Guide" for Class 1 or noncombustible construction, as applicable. Identify materials with FMG markings.

1. Fire/Windstorm Classification: Class 1A-120.
2. Hail Resistance: MH.

D. Structural Performance: Provide metal roof panel assemblies capable of withstanding the effects of gravity loads and the following loads and stresses within limits and under conditions indicated, based on testing according to ASTM E 1592:

1. Wind Loads: Determine loads based on the following minimum design wind pressures:

- a. Uniform pressure of 30 lbf/sq. ft. (1436 Pa), acting inward or outward.

2. Snow Loads: 35 lbf/sq. ft. (1676 Pa).

3. Deflection Limits: Metal roof panel assemblies shall withstand wind and snow loads with vertical deflections no greater than 1/240 of the span.

E. Solar Reflectance Index: Not less than 78 when calculated according to ASTM E 1980 based on testing identical products by a qualified testing agency.

F. Energy Performance: Provide roof panels that are listed on the U.S. Department of Energy's ENERGY STAR Roof Products Qualified Product List for steep-slope roof products.

- G. Energy Performance: Provide roof panels with initial solar reflectance not less than 0.70 and emissivity not less than 0.75 when tested according to CRRC-1.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. LEED Submittals:
 - 1. Product Test Reports for Credit SS 7.2: For roof panels, indicating that panels comply with solar reflectance index requirement.
 - 2. Product Data for Credit MR 4: Indicating percentages by weight of postconsumer and preconsumer recycled content for products having recycled content. Include statement indicating cost for each product having recycled content.
- C. Shop Drawings: Show fabrication and installation layouts of metal roof panels; details of edge conditions, side-seam and endlap joints, panel profiles, corners, anchorages, trim, flashings, closures, and accessories; and special details. Distinguish between factory- and field-assembled work.
- D. Samples: For each type of exposed finish required.
- E. Delegated-Design Submittal: For metal roof panel assembly indicated to comply with performance requirements and design criteria, including analysis data and calculations signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Roof plans, drawn to scale, based on input from installers of the items involved.
- B. Manufacturer Certificates: Signed by manufacturer certifying that roof panels comply with energy performance requirements specified in "Performance Requirements" Article.
 - 1. Submit evidence of meeting performance requirements.
- C. Product test reports.
- D. Field quality-control reports.
- E. Warranties: Samples of special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance data.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An employer of workers trained and approved by manufacturer.
- B. Fire-Resistance Ratings: Where indicated, provide metal roof panels identical to those of assemblies tested for fire resistance per ASTM E 119 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Combustion Characteristics: ASTM E 136.
- C. Preinstallation Conference: Conduct conference at Project site.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace metal roof panel assemblies that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Two years from date of Substantial Completion.
- B. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal roof panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Finish Warranty Period: 10 years from date of Substantial Completion for rust over ½" from cut edge.
 - 2. Finish Warranty Period: 30 years from date of Substantial Completion for fade and chalking.
 - 3. Finish Warranty Period: Limited lifetime from date of Substantial Completion for cracking, paint checking or peeling.

PART 2 - PRODUCTS

2.1 PANEL MATERIALS

- A. Metallic-Coated Steel Sheet: Restricted flatness steel sheet metallic coated by the hot-dip process and prepainted by the coil-coating process to comply with ASTM A 755/A 755M.
 - 1. Recycled Content: Provide steel sheet with average recycled content such that postconsumer recycled content plus one-half of preconsumer recycled content is not less than 25 percent.
 - 2. Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, G90 (Z275) coating designation; structural quality.
 - 3. Surface: Smooth, flat finish.
 - 4. Exposed Coil-Coated Finish:

- a. Siliconized Polyester: Epoxy primer and silicone-modified, polyester-enamel topcoat; with a dry film thickness of not less than 0.2 mil (0.005 mm) for primer and 0.8 mil (0.02 mm) for topcoat.
5. Concealed Finish: Manufacturer's standard white or light-colored acrylic or polyester backer finish.

B. Panel Sealants:

1. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing; 1/2 inch (13 mm) wide and 1/8 inch (3 mm) thick.
2. Joint Sealant: ASTM C 920; as recommended in writing by metal roof panel manufacturer.
3. Butyl-Rubber-Based, Solvent-Release Sealant: ASTM C 1311.

2.2 FIELD-INSTALLED THERMAL INSULATION

- A. Refer to Division 07 Section "Thermal Insulation."

2.3 MISCELLANEOUS MATERIALS

- A. Panel Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide exposed fasteners with heads matching color of metal roof panels by means of plastic caps or factory-applied coating. Provide EPDM, PVC, or neoprene sealing washers.

2.4 EXPOSED-FASTENER, LAP-SEAM METAL ROOF PANELS

- A. General: Provide factory-formed metal roof panels designed to be installed by lapping side edges of adjacent panels and mechanically attaching panels to supports using exposed fasteners in side laps. Include accessories required for weathertight installation.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. AEP-Span.
 - b. Alcoa Inc.
 - c. Architectural Metal Systems.
 - d. Berridge Manufacturing Company.
 - e. Butler Manufacturing; a BlueScope Steel company.
 - f. CENTRIA Architectural Systems.
 - g. Copper Sales, Inc.
 - h. Fabral.
 - i. Flexospan Steel Buildings, Inc.

- j. Galvamet; Galvacer Building Systems.
 - k. MBCI; a division of NCI Building Systems, L. P.
 - l. McElroy Metal, Inc.
 - m. Metal Sales Manufacturing Corporation.
 - n. Metecno-Morin Corporation; Division of Metecno Inc.
 - o. Petersen Aluminum Corporation.
 - p. SteeloX Systems, L.L.C.
 - q. United Steel Deck Inc.; Subsidiary of Bouras Industries Inc.
 - r. VICWEST; Div. of Jenisys Engineered Products.
- 2. Profile: Tapered rib as indicated on Drawings.
 - 3. Material: Zinc-coated (galvanized) steel sheet, 0.016-inch (0.405-mm nominal thickness).
 - a. Exterior Finish: Siliconized polyester.
 - b. Color: As selected by Architect from manufacturer's full range.
 - 4. Major-Rib Spacing: 9 inch o.c.
 - 5. Panel Coverage: 36 inch.
 - 6. Panel Height: $\frac{3}{4}$ inch.

2.5 METAL SOFFIT PANELS

- A. General: Provide factory-formed perforated metal soffit panels designed to be installed by lapping and interconnecting side edges of adjacent panels and mechanically attaching through panel to supports using concealed fasteners in side laps. Include accessories required for weathertight installation.
- B. Metal Soffit Panels: Match profile and material of metal roof panels.
 - 1. Sealant: Factory applied within interlocking joint.
 - 2. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. AEP-Span.
 - b. Architectural Building Components.
 - c. ATAS International, Inc.
 - d. Berridge Manufacturing Company.
 - e. CENTRIA Architectural Systems.
 - f. Cheney Flashing Company.
 - g. Copper Sales, Inc.
 - h. Dimensional Metals, Inc.
 - i. Englert, Inc.
 - j. Fabral.
 - k. IMETCO.
 - l. MBCI; a division of NCI Building Systems, L. P.
 - m. McElroy Metal, Inc.
 - n. Merchant & Evans.
 - o. Metal-Fab Manufacturing, LLC.

- p. Metal Sales Manufacturing Corporation.
 - q. Petersen Aluminum Corporation.
 - r. Ultra Seam Incorporated.
- 3. Profile: V groove as indicated on Drawings.
 - 4. Material: Aluminum sheet, 0.024 inch (0.61 mm) thick.
 - a. Exterior Finish: Siliconized polyester.
 - b. Color: As selected by Architect from manufacturer's full range.
 - 5. Panel Coverage: 12 inches (305 mm).
 - 6. Panel Height: 0.875 inch (22 mm).
 - 7. Sealant: Factory applied within interlocking joint.

2.6 ACCESSORIES

- A. Roof Panel Accessories: Provide components approved by roof panel manufacturer and as required for a complete metal roof panel assembly including trim, copings, fasciae, corner units, ridge closures, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal roof panels unless otherwise indicated.
 - 1. Closures: Provide closures at eaves and ridges, fabricated of same metal as metal roof panels.
 - 2. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch- (25-mm-) thick, flexible closure strips; cut or premolded to match metal roof panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
 - 3. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
- B. Flashing and Trim: Formed from same material as roof panels, prepainted with coil coating, minimum 0.018 inch (0.45 mm) thick. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers. Finish flashing and trim with same finish system as adjacent metal roof panels.
- C. Gutters: Formed from same material roof panels. Match profile of gable trim, complete with end pieces, outlet tubes, and other special pieces as required. Fabricate in minimum 96-inch- (2400-mm-) long sections, of size and metal thickness according to SMACNA's "Architectural Sheet Metal Manual." Furnish gutter supports spaced a maximum of 36 inches (900 mm) o.c., fabricated from same metal as gutters. Provide wire ball strainers of compatible metal at outlets. Finish gutters to match roof fascia and rake trim.
- D. Downspouts: Formed from same material as roof panels. Fabricate in 10-foot- (3-m-) long sections, complete with formed elbows and offsets, of size and metal thickness according to SMACNA's "Architectural Sheet Metal Manual". Finish downspouts to match gutters.

- E. Roof Curbs: Fabricated from same material as roof panels, minimum 0.048 inch (1.2 mm thick; with bottom of skirt profiled to match roof panel profiles, and welded top box and integral full-length cricket. Fabricate curb subframing of minimum 0.0598-inch- (1.5-mm-) thick, angle-, C-, or Z-shaped steel sheet. Fabricate curb and subframing to withstand indicated loads, of size and height indicated. Finish roof curbs to match metal roof panels.

2.7 FABRICATION

- A. Fabricate and finish metal roof panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes and as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.
- B. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.
- C. Fabricate metal roof panel side laps with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, in a manner that will seal weathertight and minimize noise from movements within panel assembly.
- D. Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to the design, dimensions, metal, and other characteristics of item indicated.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Miscellaneous Framing: Install subpurlins, eave angles, furring, and other miscellaneous roof panel support members and anchorage according to metal roof panel manufacturer's written instructions.

3.2 UNDERLAYMENT INSTALLATION

- A. Install flashings to cover underlayment to comply with requirements specified in Division 07 Section "Sheet Metal Flashing and Trim."

3.3 THERMAL INSULATION INSTALLATION

- A. Polyethylene Vapor Retarder: Extend vapor retarder to extremities of areas to be protected from vapor transmission. Repair tears or punctures immediately before concealment by other work.

- B. Blanket Insulation: Install insulation concurrently with metal roof panel installation, in thickness indicated to cover entire roof, according to manufacturer's written instructions and as follows:
1. Set vapor-retarder-faced units with vapor retarder to warm side of construction unless otherwise indicated. Do not obstruct ventilation spaces.
 2. Tape joints and ruptures in vapor retarder and seal each continuous area of insulation to surrounding construction to ensure airtight installation.
 3. Install blankets straight and true in one-piece lengths with both sets of facing tabs sealed. Comply with the following installation method:
 - a. Over-Framing Installation: Extend insulation and vapor retarder over and perpendicular to top flange of secondary framing members. Hold in place by panels fastened to secondary framing.

3.4 METAL ROOF PANEL INSTALLATION

- A. Lap-Seam Metal Roof Panels: Fasten metal roof panels to supports with fasteners at each lapped joint at location and spacing recommended by manufacturer.
1. Apply panels and associated items for neat and weathertight enclosure. Avoid "panel creep" or application not true to line.
 2. Lap ribbed or fluted sheets one full rib corrugation.
 3. Provide metal-backed neoprene or EPDM washers under heads of exposed fasteners bearing on weather side of metal roof panels.
 4. Locate and space exposed fasteners in uniform vertical and horizontal alignment. Use proper tools to obtain controlled uniform compression for positive seal without rupture of washer.
 5. Install screw fasteners with power tools having controlled torque adjusted to compress washer tightly without damage to washer, screw threads, or panels. Install screws in predrilled holes.
 6. Provide sealant tape at lapped joints of metal roof panels and between panels and protruding equipment, vents, and accessories.
 7. Apply a continuous ribbon of sealant tape to weather-side surface of fastenings on end laps, and on side laps of nesting-type panels; on side laps of corrugated nesting-type, ribbed, or fluted panels; and elsewhere as needed to make panels weatherproof to driving rains.
 8. At panel end splices, nest panels with minimum 6-inch (150-mm) end lap, sealed with butyl-rubber sealant and fastened together by interlocking clamping plates.
- B. Metal Soffit Panels: Provide metal soffit panels full width of soffits. Install panels perpendicular to support framing.
1. Flash and seal panels with weather closures where metal soffit panels meet walls and at perimeter of all openings.

3.5 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting and provide for thermal expansion. Coordinate installation with flashings and other components.
 - 1. Install components required for a complete metal roof panel assembly including trim, copings, ridge closures, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
 - 2. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
 - 3. Provide elbows at base of downspouts to direct water away from building.

3.6 CLEANING

- A. Remove temporary protective coverings and strippable films, if any, as metal roof panels are installed unless otherwise indicated in manufacturer's written installation instructions. On completion of metal roof panel installation, clean finished surfaces as recommended by metal roof panel manufacturer. Maintain in a clean condition during construction.

END OF SECTION 074113

SECTION 074213 - METAL WALL PANELS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Exposed-fastener, lap-seam metal wall panels.
 - 2. Metal liner panels.

1.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design metal wall panel assembly, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Provide metal wall panel assemblies capable of withstanding the effects the following loads and stresses within limits and under conditions indicated, based on testing according to ASTM E 1592:
 - 1. Wind Loads: Determine loads based on the following minimum design wind pressures:
 - a. Uniform pressure of 30 lbf/sq. ft. (1436 Pa), acting inward or outward.
 - 2. Deflection Limits: Metal wall panel assemblies shall withstand wind loads with horizontal deflections no greater than 1/240 of the span.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication and installation layouts of metal wall panels; details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details. Distinguish between factory-, shop- and field-assembled work.
- C. Samples: For each type of exposed finish required.
- D. Delegated-Design Submittal: For metal wall panel assembly indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Exterior elevations drawn to scale and coordinating penetrations and wall-mounted items.
- B. Product test reports.
- C. Warranties: Samples of special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance data.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An employer of workers trained and approved by manufacturer.
- B. Fire-Resistance Ratings: Where indicated, provide metal wall panels identical to those of assemblies tested for fire resistance per ASTM E 119 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- C. Preinstallation Conference: Conduct conference at Project site.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace metal roof panel assemblies that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Two years from date of Substantial Completion.
- B. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal roof panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Finish Warranty Period: 10 years from date of Substantial Completion for rust over ½" from cut edge.
 - 2. Finish Warranty Period: 30 years from date of Substantial Completion for fade and chalking.
 - 3. Finish Warranty Period: Limited lifetime from date of Substantial Completion for cracking, paint checking or peeling.

PART 2 - PRODUCTS

2.1 PANEL MATERIALS

- A. Metallic-Coated Steel Sheet: Restricted flatness steel sheet metallic coated by the hot-dip process and prepainted by the coil-coating process to comply with ASTM A 755/A 755M.
1. Recycled Content: Provide steel sheet with average recycled content such that postconsumer recycled content plus one-half of preconsumer recycled content is not less than 25 percent.
 2. Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, G90 (Z275) coating designation; structural quality.
 3. Surface: Smooth, flat finish.
 4. Exposed Coil-Coated Finish:
 - a. Siliconized Polyester: Epoxy primer and silicone-modified, polyester-enamel topcoat; with a dry film thickness of not less than 0.2 mil (0.005 mm) for primer and 0.8 mil (0.02 mm) for topcoat.
 5. Concealed Finish: Manufacturer's standard white or light-colored acrylic or polyester backer finish.
- B. Panel Sealants:
1. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing; 1/2 inch (13 mm) wide and 1/8 inch (3 mm) thick.
 2. Joint Sealant: ASTM C 920 as recommended in writing by metal wall panel manufacturer.
 3. Butyl-Rubber-Based, Solvent-Release Sealant: ASTM C 1311.

2.2 FIELD-INSTALLED THERMAL INSULATION

- A. Refer to Division 07 Section "Thermal Insulation."

2.3 MISCELLANEOUS MATERIALS

- A. Panel Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide exposed fasteners with heads matching color of metal wall panels by means of plastic caps or factory-applied coating. Provide EPDM, PVC, or neoprene sealing washers.

2.4 EXPOSED-FASTENER, LAP-SEAM METAL WALL PANELS

- A. Provide factory-formed metal wall panels designed to be field assembled by lapping side edges of adjacent panels and mechanically attaching panels to supports using exposed fasteners in side laps. Include accessories required for weathertight installation.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. AEP-Span.
 - b. Alcoa Architectural Products (USA).
 - c. Architectural Metal Systems.
 - d. ATAS International, Inc.
 - e. Berridge Manufacturing Company.
 - f. Butler Manufacturing Company
 - g. CENTRIA Architectural Systems.
 - h. Copper Sales, Inc.
 - i. Englert, Inc.
 - j. Fabral.
 - k. Flexospan Steel Buildings, Inc.
 - l. Galvamet.
 - m. Industrial Building Panels.
 - n. MBCI; Div. of NCI Building Systems.
 - o. McElroy Metal, Inc.
 - p. Metal Sales Manufacturing Corporation.
 - q. Metecno-Morin.
 - r. Petersen Aluminum Corporation.
 - s. Steelox Systems, L.L.C.
 - t. United Steel Deck, Inc.; Subsidiary of Bouras Industries Inc.
 - u. VICWEST; Div. of Jenisys Engineered Products.
 2. Profile: Tapered rib as indicated on Drawings.
 3. Material: Zinc-coated (galvanized) steel sheet, 0.016-inch (0.405-mm nominal thickness).
 - a. Exterior Finish: Siliconized polyester.
 - b. Color: As selected by Architect from manufacturer's full range.
 4. Major-Rib Spacing: 9 inch o.c.
 5. Panel Coverage: 36 inch.
 6. Panel Height: $\frac{3}{4}$ inch.

2.5 METAL LINER PANELS

- A. Provide factory-formed solid and perforated metal liner panels designed for interior side of metal wall panel assemblies and field assembled by lapping and interconnecting side edges of adjacent panels and mechanically attaching through panel to supports using concealed fasteners in side laps. Include accessories required for a complete installation.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Alcoa Architectural Products (USA).
 - b. Architectural Metal Systems.
 - c. Berridge Manufacturing Company.
 - d. CENTRIA Architectural Systems.
 - e. Englert, Inc.
 - f. Fabral.
 - g. Flexospan Steel Buildings, Inc.
 - h. MBCI; Div. of NCI Building Systems.
 - i. Metal Sales Manufacturing Corporation.
 - j. Metecno-Morin.
2. Profile: Tapered rib as indicated on Drawings.
3. Material: Zinc-coated (galvanized) steel sheet, 0.016-inch (0.405-mm nominal thickness).
 - a. Exterior Finish: Siliconized polyester.
 - b. Color: As selected by Architect from manufacturer's full range.
4. Panel Coverage: 36 inches (914 mm).
5. Panel Height: $\frac{3}{4}$ inch.
6. Acoustical Performance: NRC of not less than 0.65 when tested according to ASTM C 423.

2.6 ACCESSORIES

- A. Wall Panel Accessories: Provide components required for a complete metal wall panel assembly including trim, copings, fasciae, mullions, sills, corner units, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal wall panels, unless otherwise indicated.
 1. Closures: Provide closures at eaves and rakes, fabricated of same metal as metal wall panels.
 2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
 3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch- (25-mm-) thick, flexible closure strips; cut or premolded to match metal wall panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
- B. Flashing and Trim: Formed from 0.018-inch (0.46-mm) minimum thickness, zinc-coated (galvanized) steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, bases, drips, sills, jambs, corners, endwalls, framed openings, rakes, fasciae, parapet caps, soffits, reveals, and fillers. Finish flashing and trim with same finish system as adjacent metal wall panels.

2.7 FABRICATION

- A. General: Fabricate and finish metal wall panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
- B. Fabricate metal wall panels in a manner that eliminates condensation on interior side of panel and with joints between panels designed to form weathertight seals.
- C. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.
- D. Fabricate metal wall panel joints with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, and that will minimize noise from movements within panel assembly.
- E. Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to the design, dimensions, metal, and other characteristics of item indicated.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Miscellaneous Framing: Install subgirts, base angles, sills, furring, and other miscellaneous wall panel support members and anchorages according to ASTM C 754 and metal wall panel manufacturer's written recommendations.

3.2 THERMAL INSULATION INSTALLATION

- A. Blanket Insulation: Install insulation concurrently with metal wall panel installation, in thickness indicated to cover entire wall, according to manufacturer's written instructions and as follows:
 - 1. Set vapor-retarder-faced insulation with vapor-retarder facing building interior. Do not obstruct ventilation spaces, except for firestopping.
 - 2. Tape joints and ruptures in vapor retarder, and seal each continuous area of insulation to surrounding construction to ensure airtight installation.
 - 3. Install insulation straight and true in one-piece lengths. Comply with the following installation method:
 - a. Over-Framing Installation: Extend insulation over and perpendicular to top flange of framing members.

3.3 METAL WALL PANEL INSTALLATION

- A. Lap-Seam Metal Wall Panels: Fasten metal wall panels to supports with fasteners at each lapped joint at location and spacing recommended by manufacturer.
 - 1. Lap ribbed or fluted sheets one full rib corrugation. Apply panels and associated items for neat and weathertight enclosure. Avoid "panel creep" or application not true to line.
 - 2. Provide metal-backed washers under heads of exposed fasteners bearing on weather side of metal wall panels.
 - 3. Locate and space exposed fasteners in uniform vertical and horizontal alignment. Use proper tools to obtain controlled uniform compression for positive seal without rupture of washer.
 - 4. Install screw fasteners with power tools having controlled torque adjusted to compress washer tightly without damage to washer, screw threads, or panels. Install screws in predrilled holes.
 - 5. Provide sealant tape at lapped joints of metal wall panels and between panels and protruding equipment, vents, and accessories.
 - 6. Apply a continuous ribbon of sealant tape to weather-side surface of fastenings on end laps; on side laps of nesting-type panels; on side laps of corrugated nesting-type, ribbed, or fluted panels; and elsewhere as needed to make panels weathertight.
 - 7. At panel splices, nest panels with minimum 6-inch (152-mm) end lap, sealed with butyl-rubber sealant and fastened together by interlocking clamping plates.
- B. Zee Clips: Provide Zee clips of size indicated or, if not indicated, as required to act as standoff from subgirts for thickness of insulation indicated. Attach to subgirts with fasteners.
- C. Metal Liner Panels: Install panels on interior side of interior wall and ceiling girts with appearance on the inside.

3.4 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.
 - 1. Install components required for a complete metal wall panel assembly including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
- B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

3.5 CLEANING AND PROTECTION

- A. Remove temporary protective coverings and strippable films, if any, as metal wall panels are installed, unless otherwise indicated in manufacturer's written installation instructions. On

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completion of metal wall panel installation, clean finished surfaces as recommended by metal wall panel manufacturer. Maintain in a clean condition during construction.

- B. After metal wall panel installation, clear weep holes and drainage channels of obstructions, dirt, and sealant.

END OF SECTION 074213

SECTION 076200 - SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Formed roof drainage sheet metal fabrications.
2. Formed steep-slope roof sheet metal fabrications.
3. Formed wall sheet metal fabrications.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Show installation layouts of sheet metal flashing and trim, including plans, elevations, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled work.

1. Include details for forming, joining, supporting, and securing sheet metal flashing and trim, including pattern of seams, termination points, fixed points, expansion joints, expansion-joint covers, edge conditions, special conditions, and connections to adjoining work.

C. Samples: For each exposed product and for each finish specified.

1.3 INFORMATIONAL SUBMITTALS

A. Warranty: Sample of special warranty.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance data.

1.5 QUALITY ASSURANCE

A. Sheet Metal Flashing and Trim Standard: Comply with SMACNA's "Architectural Sheet Metal Manual" unless more stringent requirements are specified or shown on Drawings.

B. Preinstallation Conference: Conduct conference at Project site.

1.6 WARRANTY

- A. Special Warranty on Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SHEET METALS

- A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying a strippable, temporary protective film before shipping.
- B. Aluminum Sheet: ASTM B 209 (ASTM B 209M), alloy as standard with manufacturer for finish required, with temper as required to suit forming operations and performance required.
 - 1. Exposed Coil-Coated Finishes:
 - a. Two-Coat Fluoropolymer: AAMA 620. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat.
 - 2. Color: As selected by Architect from manufacturer's full range.
- C. Metallic-Coated Steel Sheet: Restricted flatness steel sheet, metallic coated by the hot-dip process and prepainted by the coil-coating process to comply with ASTM A 755/A 755M.
 - 1. Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, G90 (Z275) coating designation; structural quality.
 - 2. Surface: Manufacturer's standard clear acrylic coating on both sides.
 - 3. Exposed Coil-Coated Finish:
 - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat.
 - 1. Color: As selected by Architect from manufacturer's full range.

2.2 UNDERLAYMENT MATERIALS

- A. Polyethylene Sheet: 6-mil- (0.15-mm-) thick polyethylene sheet complying with ASTM D 4397.
- B. Felt: ASTM D 226, Type II (No. 30), asphalt-saturated organic felt, nonperforated.
- C. Slip Sheet: Building paper, 3-lb/100 sq. ft. (0.16-kq/sq. m) minimum, rosin sized.

2.3 MISCELLANEOUS MATERIALS

- A. General: Provide materials and types of fasteners, solder, welding rods, protective coatings, separators, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and recommended by manufacturer of primary sheet metal unless otherwise indicated.
- B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal.
 - 1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.
 - a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating.
 - b. Blind Fasteners: High-strength aluminum or stainless-steel rivets suitable for metal being fastened.
 - c. Spikes and Ferrules: Same material as gutter; with spike with ferrule matching internal gutter width.
 - 2. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel.
 - 3. Fasteners for Zinc-Coated (Galvanized) Steel Sheet: Hot-dip galvanized steel according to ASTM A 153/A 153M or ASTM F 2329 or Series 300 stainless steel.
- C. Solder:
 - 1. For Zinc-Coated (Galvanized) Steel: ASTM B 32, Grade Sn50, 50 percent tin and 50 percent lead or Grade Sn60, 60 percent tin and 40 percent lead.
- D. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch (13 mm) wide and 1/8 inch (3 mm) thick.
- E. Elastomeric Sealant: ASTM C 920, elastomeric polymer sealant; low modulus; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.
- F. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.
- G. Epoxy Seam Sealer: Two-part, noncorrosive, aluminum seam-cementing compound, recommended by aluminum manufacturer for exterior nonmoving joints, including riveted joints.
- H. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D 1187.

2.4 FABRICATION, GENERAL

- A. General: Custom fabricate sheet metal flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, geometry, metal thickness, and other characteristics of item indicated. Fabricate items at the shop to greatest extent possible.
 - 1. Obtain field measurements for accurate fit before shop fabrication.
 - 2. Form sheet metal flashing and trim without excessive oil canning, buckling, and tool marks and true to line and levels indicated, with exposed edges folded back to form hems.
 - 3. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces exposed to view.
- B. Sealed Joints: Form nonexpansion but movable joints in metal to accommodate elastomeric sealant.
- C. Expansion Provisions: Where lapped expansion provisions cannot be used, form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with butyl sealant concealed within joints.
- D. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- E. Seams: Fabricate nonmoving seams with flat-lock seams. Tin edges to be seamed, form seams, and solder.
- F. Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use.
- G. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer.

2.5 ROOF DRAINAGE SHEET METAL FABRICATIONS

- A. Hanging Gutters: Fabricate to cross section indicated, complete with end pieces, outlet tubes, and other accessories as required. Fabricate in minimum 96-inch- (2400-mm-) long sections. Furnish flat-stock gutter spacers and gutter brackets fabricated from same metal as gutters, of size recommended by SMACNA but not less than twice the gutter thickness. Fabricate expansion joints, expansion-joint covers, and gutter accessories from same metal as gutters.
- B. Downspouts: Fabricate rectangular downspouts complete with mitered elbows. Furnish with metal hangers, from same material as downspouts, and anchors.
 - 1. Hanger Style: A or B.
 - 2. Fabricate from the following materials:
 - a. Aluminum: 0.051 inch (1.23 mm) thick.

2.6 STEEP-SLOPE ROOF SHEET METAL FABRICATIONS

- A. Apron, Step, Cricket, and Backer Flashing: Fabricate from the following materials:
1. Aluminum: 0.032 inch (0.81 mm) thick.
 2. Galvanized Steel: 0.022 inch (0.56 mm) thick.
 3. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch (0.56 mm) thick.
- B. Drip Edges: Fabricate from the following materials:
1. Aluminum: 0.032 inch (0.81 mm) thick.
 2. Galvanized Steel: 0.022 inch (0.56 mm) thick.
 3. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch (0.56 mm) thick.
- C. Eave, Rake, Ridge, and Hip Flashing: Fabricate from the following materials:
1. Aluminum: 0.032 inch (0.81 mm) thick.
 2. Galvanized Steel: 0.022 inch (0.56 mm) thick.
 3. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch (0.56 mm) thick.

2.7 WALL SHEET METAL FABRICATIONS

- A. Opening Flashings in Frame Construction: Fabricate head, sill, jamb, and similar flashings to extend 4 inches (100 mm) beyond wall openings. Form head and sill flashing with 2-inch- (50-mm-) high, end dams. Fabricate from the following materials:
1. Aluminum: 0.032 inch (0.81 mm) thick.
 2. Galvanized Steel: 0.022 inch (0.56 mm) thick.
 3. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch (0.56 mm) thick.

PART 3 - EXECUTION

3.1 UNDERLAYMENT INSTALLATION

- A. Felt Underlayment: Install felt underlayment with adhesive for temporary anchorage. Apply in shingle fashion to shed water, with lapped joints of not less than 2 inches (50 mm).

3.2 INSTALLATION, GENERAL

- A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement so that completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight. Use fasteners, solder, welding rods, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.

1. Install sheet metal flashing and trim true to line and levels indicated. Provide uniform, neat seams with minimum exposure of solder, welds, and sealant.
 2. Install sheet metal flashing and trim to fit substrates and to result in watertight performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
 3. Space cleats not more than 12 inches (300 mm) apart. Anchor each cleat with two fasteners. Bend tabs over fasteners.
 4. Install exposed sheet metal flashing and trim without excessive oil canning, buckling, and tool marks.
 5. Install sealant tape where indicated.
 6. Torch cutting of sheet metal flashing and trim is not permitted.
- B. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating or by other permanent separation as recommended by SMACNA.
1. Coat back side of uncoated aluminum sheet metal flashing and trim with bituminous coating where flashing and trim will contact wood, ferrous metal, or cementitious construction.
 2. Underlayment: Where installing metal flashing directly on cementitious or wood substrates, install a course of felt underlayment and cover with a slip sheet or install a course of polyethylene sheet.
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of **10 feet (3 m)** with no joints allowed within 24 inches (600 mm) of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently watertight, form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with sealant concealed within joints.
- D. Seal joints as shown and as required for watertight construction.
- E. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets to be soldered to a width of 1-1/2 inches (38 mm), except reduce pre-tinning where pre-tinned surface would show in completed Work.
1. Do not solder metallic-coated steel sheet.
 2. Do not use torches for soldering. Heat surfaces to receive solder and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.
 3. Stainless-Steel Soldering: Tin edges of uncoated sheets using solder recommended for stainless steel and acid flux. Promptly remove acid flux residue from metal after tinning and soldering. Comply with solder manufacturer's recommended methods for cleaning and neutralization.
 4. Copper Soldering: Tin edges of uncoated copper sheets using solder for copper.
- F. Rivets: Rivet joints in uncoated aluminum where indicated and where necessary for strength.

3.3 ROOF DRAINAGE SYSTEM INSTALLATION

- A. General: Install sheet metal roof drainage items to produce complete roof drainage system according to SMACNA recommendations and as indicated. Coordinate installation of roof perimeter flashing with installation of roof drainage system.
- B. Hanging Gutters: Join sections with riveted and soldered joints or with lapped joints sealed with sealant. Provide for thermal expansion. Attach gutters at eave or fascia to firmly anchored gutter brackets spaced not more than 36 inches (900 mm) apart. Provide end closures and seal watertight with sealant. Slope to downspouts.
 - 1. Install gutter with expansion joints at locations indicated, but not exceeding, 50 feet (15.24 m) apart. Install expansion-joint caps.
- C. Downspouts: Join sections with 1-1/2-inch (38-mm) telescoping joints. Provide hangers with fasteners designed to hold downspouts securely to walls. Locate hangers at top and bottom and at approximately 60 inches (1500 mm) o.c. in between.
- D. Expansion-Joint Covers: Install expansion-joint covers at locations and of configuration indicated. Lap joints a minimum of 4 inches (100 mm) in direction of water flow.

3.4 ROOF FLASHING INSTALLATION

- A. General: Install sheet metal flashing and trim to comply with performance requirements and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, set units true to line, and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
- B. Roof Edge Flashing: Anchor to resist uplift and outward forces according to recommendations in SMACNA's "Architectural Sheet Metal Manual" and as indicated. Interlock bottom edge of roof edge flashing with continuous cleat anchored to substrate at staggered 3-inch (75-mm) centers.
- C. Counterflashing: Coordinate installation of counterflashing with installation of base flashing. Insert counterflashing in reglets or receivers and fit tightly to base flashing. Extend counterflashing 4 inches (100 mm) over base flashing. Lap counterflashing joints a minimum of 4 inches (100 mm) and bed with sealant.
- D. Roof-Penetration Flashing: Coordinate installation of roof-penetration flashing with installation of roofing and other items penetrating roof. Seal with elastomeric sealant and clamp flashing to pipes that penetrate roof.

3.5 WALL FLASHING INSTALLATION

- A. General: Install sheet metal wall flashing to intercept and exclude penetrating moisture according to SMACNA recommendations and as indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.

- B. Opening Flashings in Frame Construction: Install continuous head, sill, jamb, and similar flashings to extend 4 inches (100 mm) beyond wall openings.

3.6 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean and neutralize flux materials. Clean off excess solder and sealants.
- C. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions.

END OF SECTION 076200

SECTION 079200 - JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Silicone joint sealants.
2. Urethane joint sealants.
3. Latex joint sealants.
4. Acoustical joint sealants.

- B. Related Sections:

1. Division 08 Section "Glazing" for glazing sealants.
2. Division 09 Section "Gypsum Board" for sealing perimeter joints.

1.3 PRECONSTRUCTION TESTING

- A. Preconstruction Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, samples of materials that will contact or affect joint sealants.

1. Use ASTM C 1087 to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
2. Submit not fewer than eight pieces of each kind of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures including use of specially formulated primers.
5. Testing will not be required if joint-sealant manufacturers submit joint preparation data that are based on previous testing, not older than 24 months, of sealant products for adhesion to, and compatibility with, joint substrates and other materials matching those submitted.

- B. Preconstruction Field-Adhesion Testing: Before installing sealants, field test their adhesion to Project joint substrates as follows:

1. Locate test joints where indicated on Project or, if not indicated, as directed by Architect.
2. Conduct field tests for each application indicated below:
 - a. Each kind of sealant and joint substrate indicated.
3. Notify Architect seven days in advance of dates and times when test joints will be erected.
4. Arrange for tests to take place with joint-sealant manufacturer's technical representative present.
 - a. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.
 - 1) For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
5. Report whether sealant failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. For sealants that fail adhesively, retest until satisfactory adhesion is obtained.
6. Evaluation of Preconstruction Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing, in absence of other indications of noncompliance with requirements, will be considered satisfactory. Do not use sealants that fail to adhere to joint substrates during testing.

1.4 ACTION SUBMITTALS

- A. Product Data: For each joint-sealant product indicated.
- B. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.
- C. Samples for Verification: For each kind and color of joint sealant required, provide Samples with joint sealants in 1/2-inch- (13-mm-) wide joints formed between two 6-inch- (150-mm-) long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.
- D. Joint-Sealant Schedule: Include the following information:
 1. Joint-sealant application, joint location, and designation.
 2. Joint-sealant manufacturer and product name.
 3. Joint-sealant formulation.
 4. Joint-sealant color.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer and testing agency.

- B. Product Certificates: For each kind of joint sealant and accessory, from manufacturer.
- C. Sealant, Waterproofing, and Restoration Institute (SWRI) Validation Certificate: For each sealant specified to be validated by SWRI's Sealant Validation Program.
- D. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating that sealants comply with requirements.
- E. Preconstruction Compatibility and Adhesion Test Reports: From sealant manufacturer, indicating the following:
 - 1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with joint sealants.
 - 2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.
- F. Preconstruction Field-Adhesion Test Reports: Indicate which sealants and joint preparation methods resulted in optimum adhesion to joint substrates based on testing specified in "Preconstruction Testing" Article.
- G. Field-Adhesion Test Reports: For each sealant application tested.
- H. Warranties: Sample of special warranties.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Source Limitations: Obtain each kind of joint sealant from single source from single manufacturer.
- C. Product Testing: Test joint sealants using a qualified testing agency.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated.
 - 2. Test according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C 920 for adhesion and cohesion under cyclic movement, adhesion-in-peel, and indentation hardness.
- D. Mockups: Install sealant in mockups of assemblies specified in other Sections that are indicated to receive joint sealants specified in this Section. Use materials and installation methods specified in this Section.
- E. Preinstallation Conference: Conduct conference at Project site.

1.7 PROJECT CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F (5 deg C).
 2. When joint substrates are wet.
 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
 4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

1.8 WARRANTY

- A. Special Installer's Warranty: Manufacturer's standard form in which Installer agrees to repair or replace joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
1. Warranty Period: Two years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer's standard form in which joint-sealant manufacturer agrees to furnish joint sealants to repair or replace those that do not comply with performance and other requirements specified in this Section within specified warranty period.
1. Warranty Period: 10 years from date of Substantial Completion.
- C. Special warranties specified in this article exclude deterioration or failure of joint sealants from the following:
1. Movement of the structure caused by structural settlement or errors attributable to design or construction resulting in stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression.
 2. Disintegration of joint substrates from natural causes exceeding design specifications.
 3. Mechanical damage caused by individuals, tools, or other outside agents.
 4. Changes in sealant appearance caused by accumulation of dirt or other atmospheric contaminants.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.

- B. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
 - 1. Architectural Sealants: 250 g/L.
 - 2. Sealant Primers for Nonporous Substrates: 250 g/L.
 - 3. Sealant Primers for Porous Substrates: 775 g/L.
- C. Low-Emitting Interior Sealants: Sealants and sealant primers used inside the weatherproofing system shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Liquid-Applied Joint Sealants: Comply with ASTM C 920 and other requirements indicated for each liquid-applied joint sealant specified, including those referencing ASTM C 920 classifications for type, grade, class, and uses related to exposure and joint substrates.
 - 1. Suitability for Immersion in Liquids. Where sealants are indicated for Use I for joints that will be continuously immersed in liquids, provide products that have undergone testing according to ASTM C 1247. Liquid used for testing sealants is deionized water, unless otherwise indicated.
- E. Stain-Test-Response Characteristics: Where sealants are specified to be nonstaining to porous substrates, provide products that have undergone testing according to ASTM C 1248 and have not stained porous joint substrates indicated for Project.
- F. Suitability for Contact with Food: Where sealants are indicated for joints that will come in repeated contact with food, provide products that comply with 21 CFR 177.2600.
- G. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

2.2 SILICONE JOINT SEALANTS

- A. Mildew-Resistant, Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant ES-1: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pecora Corporation; 898.

2.3 URETHANE JOINT SEALANTS

- A. Multicomponent, Nonsag, Urethane Joint Sealant ES-2: ASTM C 920, Type M, Grade NS, Class 50, for Use NT .

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pecora Corporation; Dynatrol II.
 - b. Polymeric Systems, Inc.; PSI-270.
 - c. Tremco Incorporated; Dymeric 240.

2.4 LATEX JOINT SEALANTS

- A. Latex Joint Sealant LS-1: Acrylic latex or siliconized acrylic latex, ASTM C 834, Type OP, Grade NF.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. BASF Building Systems; Sonolac.
 - b. Bostik, Inc.; Chem-Calk 600.
 - c. May National Associates, Inc.; Bondaflex 600.
 - d. Pecora Corporation; AC-20+.
 - e. Schnee-Morehead, Inc.; SM 8200.
 - f. Tremco Incorporated; Tremflex 834.

2.5 SOLVENT-RELEASE-CURING JOINT SEALANTS

- A. Butyl-Rubber-Based Joint Sealant SR-1: ASTM C 1311.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Bostik, Inc.; Chem-Calk 300.
 - b. Pecora Corporation; BC-158.
 - c. Tremco Incorporated; Tremco Butyl Sealant.

2.6 ACOUSTICAL JOINT SEALANTS

- A. Acoustical Joint Sealant AS-1: Manufacturer's standard nonsag, paintable, nonstaining latex sealant complying with ASTM C 834. Product effectively reduces airborne sound transmission through perimeter joints and openings in building construction as demonstrated by testing representative assemblies according to ASTM E 90.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pecora Corporation; AC-20 FTR.
 - b. USG Corporation; SHEETROCK Acoustical Sealant.

2.7 JOINT SEALANT BACKING

- A. General: Provide sealant backings of material that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C 1330, Type C (closed-cell material with a surface skin), Type O (open-cell material), Type B (bicellular material with a surface skin) or any of the preceding types, as approved in writing by joint-sealant manufacturer for joint application indicated, and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance.
- C. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint. Provide self-adhesive tape where applicable.

2.8 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:

1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 - d. Exterior insulation and finish systems.
3. Remove laitance and form-release agents from concrete.
4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.

B. **Joint Priming:** Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.

C. **Masking Tape:** Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF JOINT SEALANTS

- A. **General:** Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
- B. **Sealant Installation Standard:** Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. **Install sealant backings of kind indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.**
 1. Do not leave gaps between ends of sealant backings.

2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.
- E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:
1. Place sealants so they directly contact and fully wet joint substrates.
 2. Completely fill recesses in each joint configuration.
 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- F. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
1. Remove excess sealant from surfaces adjacent to joints.
 2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
 3. Provide concave joint profile per Figure 8A in ASTM C 1193, unless otherwise indicated.
 4. Provide flush joint profile where indicated per Figure 8B in ASTM C 1193.
 5. Provide recessed joint configuration of recess depth and at locations indicated per Figure 8C in ASTM C 1193.
 - a. Use masking tape to protect surfaces adjacent to recessed tooled joints.
- G. Installation of Preformed Silicone-Sealant System: Comply with the following requirements:
1. Apply masking tape to each side of joint, outside of area to be covered by sealant system.
 2. Apply silicone sealant to each side of joint to produce a bead of size complying with preformed silicone-sealant system manufacturer's written instructions and covering a bonding area of not less than 3/8 inch (10 mm). Hold edge of sealant bead 1/4 inch (6 mm) inside masking tape.
 3. Within 10 minutes of sealant application, press silicone extrusion into sealant to wet extrusion and substrate. Use a roller to apply consistent pressure and ensure uniform contact between sealant and both extrusion and substrate.
 4. Complete installation of sealant system in horizontal joints before installing in vertical joints. Lap vertical joints over horizontal joints. At ends of joints, cut silicone extrusion with a razor knife.
- H. Installation of Preformed Foam Sealants: Install each length of sealant immediately after removing protective wrapping. Do not pull or stretch material. Produce seal continuity at ends, turns, and intersections of joints. For applications at low ambient temperatures, apply heat to sealant in compliance with sealant manufacturer's written instructions.

- I. Acoustical Sealant Installation: At sound-rated assemblies and elsewhere as indicated, seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and with manufacturer's written recommendations.

3.4 FIELD QUALITY CONTROL

- A. Field-Adhesion Testing: Field test joint-sealant adhesion to joint substrates as follows:
 1. Extent of Testing: Test completed and cured sealant joints as follows:
 - a. Perform 1 tests for the first 1000 feet (300 m) of joint length for each kind of sealant and joint substrate.
 - b. Perform 1 test for each 1000 feet (300 m) of joint length thereafter or 1 test per each floor per elevation.
 2. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.
 - a. For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
 3. Inspect tested joints and report on the following:
 - a. Whether sealants filled joint cavities and are free of voids.
 - b. Whether sealant dimensions and configurations comply with specified requirements.
 - c. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
 4. Record test results in a field-adhesion-test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
 5. Repair sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.
- B. Evaluation of Field-Adhesion Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.5 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.6 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

3.7 JOINT-SEALANT SCHEDULE

- A. Joint-Sealant Application JS-1: Exterior horizontal nontraffic and traffic isolation and contraction joints in cast-in-place concrete slabs.
 - 1. Joint Sealant: Multicomponent nonsag urethane sealant ES-2.
 - 2. Joint-Sealant Color: As selected by Architect from manufacturer's full range.
- B. Joint-Sealant Application JS-2: Exterior butt and lap joints between metal panels.
 - 1. Joint Sealant: Multicomponent nonsag urethane sealant ES-2.
 - 2. Joint-Sealant Color: As selected by Architect from manufacturer's full range.
- C. Joint-Sealant Application JS-3: Exterior vertical joints between different materials, including those listed above.
 - 1. Joint Sealant: Multicomponent nonsag urethane sealant ES-2.
 - 2. Joint-Sealant Color: As selected by Architect from manufacturer's full range.
- D. Joint-Sealant Application JS-6: Exterior perimeter joints between metal panels and frames of doors, windows, and louvers.
 - 1. Joint Sealant: Multi-component nonsag urethane sealant ES-2.
 - 2. Joint-Sealant Color: As selected by Architect from manufacturer's full range.
- E. Joint-Sealant Application JS-7: Vertical control joints on exposed interior surfaces of exterior walls.
 - 1. Joint Sealant: Multi-component nonsag urethane sealant ES-2.

2. Joint-Sealant Color: As selected by Architect from manufacturer's full range.
- F. Joint-Sealant Application JS-8: Interior perimeter joints of exterior openings.
1. Joint Sealant: Multi-component nonsag urethane sealant ES-2.
 2. Joint-Sealant Color: As selected by Architect from manufacturer's full range.
- G. Joint-Sealant Application JS-9: Interior joints between all plumbing fixtures and adjoining walls, floors, and counters. Interior joints between floor and wall ceramic tile. Interior joints between cut resilient floor tiles and hollow metal frames
1. Joint Sealant: Single-component mildew-resistant neutral-curing silicone sealant ES-1.
 2. Joint-Sealant Color: White between sinks, toilets, urinals and other plumbing fixtures and adjoining surfaces, clear or translucent between casework and adjoining surfaces, clear or translucent between toilet accessories and adjoining surfaces, clear or translucent between cut edges of resilient floor tile and hollow metal frames.
- H. Joint-Sealant Application LS-1: Perimeter joints between interior wall surfaces and frames of interior doors and windows.
1. Joint Sealant: Latex sealant.
 2. Joint-Sealant Color: As selected by Architect from manufacturer's full range.

END OF SECTION 079200

SECTION 081113 - STEEL DOORS AND FRAMES

1.1 GENERAL

1.01 Work Included

- A. The work under this section shall include the furnishing of all items shown on the drawings and as specified including, but not limited to, the following.
 - 1. Steel Doors
 - 2. Steel Door Frames
 - 3. Steel Sidelight, Borrowed lite & transom frames
 - 4. Louvers Installed in Steel Doors

1.02 Related Sections

- A. Section 04000: Masonry mortar
- B. Section 05500: Steel lintels
- C. Section 06200: Finish carpentry
- D. Section 08200: Wood Doors and Frames
- E. Section 08700: Finish Hardware
- F. Section 08800: Glass and Glazing
- G. Section 09900: Painting of steel doors and frames.

1.03 References

- A. Steel Doors and Frames in this section must meet all standards as established by the following listing.
 - 1. Door and Hardware Preparation ANSI 115.
 - 2. Life Safety Codes NFPA-101 (Latest edition).
 - 3. Fire Doors and Windows NFPA-80 (Latest edition).
 - 4. Steel Door Institute ANSI/SDI-100 (Latest edition)
 - 5. UL 10B Fire test of Door Assemblies and UL10C Standard for Positive Pressure Fire Tests of Door Assemblies
 - 6. Accessible and Usable Buildings and Facilities ICC/ANSI A117.1 (Latest edition)

1.04 Submittal

- A. Coordinate approved shop drawings with all other trades and manufacturers whose products are used in conjunction with the Steel Doors and Frames under section 08100.
- B. Finish hardware supplier is to furnish templates, template reference number and/or physical hardware to the steel door and frame supplier in order to prepare the doors and frames to receive the finish hardware items.
- C. Each floor of the building is to be detailed separately.
- D. The steel door and frame supplier will furnish to the architect (4) complete copies of the proposed steel door and frames schedule and/or shop drawings. Using the same reference number for details and openings as those on the contract drawings. After receipt of the approved door schedule the steel door and frame supplier will make any corrections and submit to the architect (6) sets of corrected schedules.
- E. Upon request of the architect or for any substitution to this specification, (4) copies of the steel door & frame manufacturers catalog cut sheets are to be submitted to the architect before any material is placed on the job site.

1.05 Quality Assurance

- A. Provide Steel Doors and Frames complying with the Steel Door Institute recommended specifications for Standard Steel Doors and Frames ANSI/SDI 100 (Latest edition).

- B. Steel Doors and frames shall be manufactured to high quality standards in manufacturing facilities with annual certified conformance to ISO9001.
- 1.06 Delivery, Storage and Handling
- A. Doors and frames must be properly marked with door opening mark number to correspond with the schedule.
 - B. Deliver all steel doors with corrugated edge protection and palletized to provide protection during transit and job storage.
 - C. Inspect doors and frames upon delivery for damage. Minor damage is to be repaired, provided the repair is equal to new work and acceptable to the architect.
 - D. Store doors and frames at the job site under cover. Place units on wood sills on the floor in a manner that will prevent rust and damage. Avoid the use of non-vented plastic or canvas shelters, which could create a humidity chamber. If the wrapper on the door becomes wet, remove the carton immediately. Provide a ¼ inch space between stacked doors to promote air circulation.

Part 2 – Products

- 2.01 Acceptable Manufacturers - As long as they meet the following specifications:
- A. Ceco Door Products (basis of design)
 - B. Other SDI or NAAMM members that conform to the specific requirements of this specification.
- 2.02 Hardware Locations and General Reinforcements
- A. Locate hardware on doors and frames in accordance with the manufacturer's standard location.
 - B. When steel frames are used with wood doors, the hardware preparation on the door is governed by the location on the frame. If the doors are factory mortised, the door supplier is responsible for coordinating hardware locations.
 - C. Hardware reinforcements are to be in accordance with the minimum standard gages as listed in SDI-100.
 - D. Doors shall be mortised, reinforced and function holes provided at the factory in accordance with the hardware schedule and templates provided by the hardware supplier. Through bolt holes, attachment holes, or drilling and tapping for surface hardware, shall be done by others in the field.
- 2.03 Steel Doors
- A. Material - Exterior and as indicated on the schedule
 - 1. Sheets are to be made of commercial quality 18 gage hot dipped zinc coated steel that complies with ASTM A924 A60.
 - 2. Vertical edges to have a hairline seam.
 - 3. Hinge reinforcement to be not less than 7 gage (3/16") plate 1-1/4" x 9".
 - 4. Reinforce tops and bottoms of all doors with a continuous steel channel not less than 16 gage, extending the full width of the door and welded to the face sheet. Doors with an inverted top channel shall have a steel closure channel screwed or welded in place so the web of the channel is flush with the top of the face sheets of the door. Plastic fillers are NOT acceptable.
 - 5. Door cores are to be completely filled with a rigid polyurethane core chemically bonded to all interior surfaces with a minimum insulation value of R11.

6. Acceptable Manufacturers:
 - a. Ceco Door Products - Imperial
 - B. Material - Interior and as indicated on the schedule
 1. Sheets are to be made of commercial quality 18 gage cold rolled steel that complies to ASTM A366 or A620.
 2. Vertical edges to have a hairline seam.
 3. Hinge reinforcement to be not less than 7 gage (3/16") plate 1-1/4" x 9".
 4. Reinforce tops and bottoms of all doors with a continuous steel channel not less than 18 gage, extending the full width of the door and welded to the face sheet. Doors with an inverted top channel shall have a steel closure channel screwed or welded in place so the web of the channel is flush with the top of the face sheets of the door. Plastic fillers are NOT acceptable.
 5. Door Cores are to be constructed of Kraft Honeycomb core with STC 32.
 6. Acceptable Manufacturers:
 - a. Ceco Door Products - Regent
- 2.04 Steel Frames
- A. Materials - Exterior Frames
 1. To be 14 gage hot dipped zinc-coated steel that complies with ASTM designations A924 A60.
 2. All frames are to be assembled so that the face miter seam is "closed and tight". Weld the face seam of the frame corner or intersection. Grind and dress the weld area smooth. Apply a zinc rich primer over the grinding area, and finish with a matching prime paint.
 3. Acceptable Manufacturers:
 - a. Ceco Door Products – SU or SQ
 - B. Materials - Interior Frames.
 1. To be 16 gage Cold rolled steel that complies to ASTM A366 or A620.
 2. All frames are to be assembled so that the face miter seam is "closed and tight". Weld the face seam of the frame corner or intersection. Grind and dress the weld area smooth. Apply a zinc rich primer over the grinding area, and finish with a matching prime paint.
 3. Acceptable Manufacturers:
 - a. Ceco Door Products – SU or SQ
 - C. Fabrication
 1. Provide steel frames for doors, transoms, sidelights, borrowed lites, and other openings to the size and design as shown on the architectural drawings.
 2. All finished work shall be strong and rigid, neat in appearance, square, true and free of defects.
 3. Jamb depths, trim, profile and backbends to be as scheduled and shown on approved shop drawings.
 4. When shipping limitations so dictate, frames for large openings are to be fabricated in sections for splicing or splining in the field by others.
 5. Hardware reinforcements are to be in accordance with the minimum standard gages as listed in SDI-100.
 6. Frames shall be mortised, reinforced, drilled and tapped at the factory for template mortised hardware only, in accordance with approved hardware schedule and template provided by the hardware contractor .Where surface mounted hardware is to be applied, frames shall have reinforcing plates only; all drilling and tapping shall be done by others.
 7. Hinge reinforcements to be 7-gage steel.

D. Anchors

1. Floor anchors to be provided at each jamb.
2. Anchors for masonry walls to be of the wire type.
3. Anchors for stud partitions to be steel of a suitable design, not less than 18-gage thickness,
4. Dust boxes/mortar guards to be no less than 26 gage.
5. All frames that are to be welded are to have a steel spreader temporarily attached to the bottom of both jambs to serve as a brace during shipping and handling. Spreader bars are for bracing only and are not be used to size the frame opening.
6. Loose glazing stops are to be of 16 gage galvanized steel, butted at corner joints and secured to the frame with countersunk cadmium or zinc-plated screws.
7. Except on weather-stripped frames, punch the stop for 3 silencers on single door and 2 on double doorframes.

2.05 Labeled Doors and Frames

- A. Construct and install doors and frames to comply with current issue of National Fire Protection Association (NFPA) Standard Number 80, as herein specified.
- B. Doors and/or frames for labeled openings shall bear either a stamped or applied label from Warnock Hersey or Underwriters Laboratory.
- C. Provide 450 degree labels on stairways where required.

2.06 Prime Finish:

- A. Doors and frames are to be cleaned, and chemically treated to insure maximum finish paint adhesion. All surfaces of the door and frame exposed to view shall receive a factory-applied coat of rust inhibiting primer. The finish to meet the requirements for acceptance stated in ANSI A250.10 "Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces." The prime finish is not intended to be the final layer of protection from the elements. Field painting using a good grade of paint to be provided in accordance with the recommendations of the door and frame manufacturer. For specialty types of finished coatings, the paint supplier should also be consulted.

Part 3 – Execution

3.01 Inspection

- A. It is the responsibility of the installer to make sure that all dimensions for openings or existing frames (strike height, hinge spacing, hinge back set, etc.) given to the steel door and frame manufacturer are accurate.
- B. It is the responsibility of the installer to assure that scratches or disfigurements caused in shipping or handling are properly cleaned and touched up with a rust inhibitive primer.

3.02 Installation

A. Frames

1. Prior to installation, all frames must be checked for rack, twist and out of square conditions.
2. Place frames prior to enclosing walls and ceilings. Set frames accurately in position, plumbed and braced securely until permanent anchors are set. Remove shipping bar spreader and insert a wood spreader cut to the opening width, notched to clear the stops.
3. Fill jambs in masonry walls with mortar, headers shall not be filled with mortar.
4. When temperature conditions necessitate an additive to be used in the plaster or mortar to prevent freezing, the contractor installing the frames shall coat the inside of the frames, in

the field, with a corrosion inhibiting bituminous material.

5. SDI-105, "Recommended Erection Instructions for Steel Frames" and SDI-110 "Standard Steel Doors and Frames for Modular Masonry Construction" shall indicate the proper installation procedures.
- B. Doors
1. Install doors plumb and in true alignment in a prepared opening and fasten them to achieve the maximum operational effectiveness and appearance.
 2. Proper door clearance must be maintained in accordance with SDI - 110.
 3. Where necessary, only metal hinge shims are acceptable to maintain clearances.
 4. "Installation Guide for Doors and Hardware" published by DHI is recommended for further details.
- C. Hardware must be applied in accordance with hardware manufacturer's templates and instructions.
- 3.03 Adjust and clean
- A. Check and re-adjust operating finish hardware items in hollow metal work just prior to final inspection. Leave work in complete and proper condition.
 - B. Immediately after erection, sand smooth any rusted or damaged areas of prime coat and apply to touch-up or compatible air-drying primer.
- 3.04 Schedules
- A. After installation, copies of the door schedules are to be given to the owner when the building is accepted.

END OF SECTION 08 11 13

SECTION 083613 - SECTIONAL DOORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes manually operated sectional doors.
- B. Related Section:
 - 1. Division 05 Section "Metal Fabrications" for miscellaneous steel supports.

1.2 PERFORMANCE REQUIREMENTS

- A. General Performance: Sectional doors shall meet performance requirements specified without failure due to defective manufacture, fabrication, installation, or other defects in construction and without requiring temporary installation of reinforcing components.
- B. Delegated Design: Design sectional doors, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- C. Structural Performance: Exterior sectional doors shall withstand the effects of gravity loads, and the following loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Wind Loads: Uniform pressure (velocity pressure) of 20 lbf/sq. ft. (960 Pa), acting inward and outward.
- D. Air Infiltration: Maximum rate not more than indicated when tested according to ASTM E 283 or DASMA 105.
 - 1. Air Infiltration: Maximum rate of 0.08 cfm/sq. ft. (0.406 L/s per sq. m) at 15 and 25 mph (24.1 and 40.2 km/h).
- E. Windborne-Debris-Impact-Resistance Performance: Provide sectional doors that pass large-missile-impact and cyclic-pressure tests when tested according to ASTM E 1886 and ASTM E 1996.
- F. Seismic Performance: Sectional doors shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type and size of sectional door and accessory.

- B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data. Include plans, elevations, sections, details, and attachments to other work.
- C. Samples: For each exposed product and for each color and texture specified.
- D. Delegated-Design Submittal: For sectional doors indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

- A. Seismic Qualification Certificates: For sectional doors, accessories, and components, from manufacturer.
- B. Warranties: Sample of special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance data.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for both installation and maintenance of units required for this Project.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Standard for Sectional Doors: Fabricate sectional doors to comply with DASMA 102 unless otherwise indicated.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of sectional doors that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.
- B. Special Finish Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 STEEL DOOR SECTIONS

- A. Exterior Section Faces and Frames: Fabricate from manufacturer's standard zinc-coated (galvanized), cold-rolled, steel sheet.
 - 1. Roll horizontal meeting edges to a continuous, interlocking, keyed, rabbeted, shiplap, or tongue-in-groove weathertight seal, with a reinforcing flange return.
 - 2. For insulated doors, provide sections with continuous thermal-break construction, separating the exterior and interior faces of door.
- B. Section Ends and Intermediate Stiles: Enclose open ends of sections with channel end stiles formed from galvanized-steel sheet welded to door section. Provide intermediate stiles formed from galvanized-steel sheet, cut to door section profile, and welded in place. Space stiles not more than 48 inches (1219 mm) apart.
- C. Reinforce bottom section with a continuous channel or angle conforming to bottom-section profile and allowing installation of astragal.
- D. Reinforce sections with continuous horizontal and diagonal reinforcement, as required to stiffen door and for wind loading. Provide galvanized-steel bars, struts, trusses, or strip steel, formed to depth and bolted or welded in place.
- E. Provide reinforcement for hardware attachment.
- F. Thermal Insulation: Insulate interior of steel sections with door manufacturer's standard insulation, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E 84. Enclose insulation completely within steel sections that incorporate the following interior facing material, with no exposed insulation:
 - 1. Interior Facing Material: Zinc-coated (galvanized), cold-rolled, commercial steel (CS) sheet.

2.2 TRACKS, SUPPORTS, AND ACCESSORIES

- A. Tracks: Manufacturer's standard, galvanized-steel track system of configuration indicated, sized for door size and weight, designed for lift type indicated and clearances shown on Drawings. Provide complete track assembly including brackets, bracing, and reinforcement for rigid support of ball-bearing roller guides for required door type and size. Slot vertical sections of track spaced 2 inches (51 mm) apart for door-drop safety device. Slope tracks at proper angle from vertical or design tracks to ensure tight closure at jambs when door unit is closed.
- B. Track Reinforcement and Supports: Galvanized-steel track reinforcement and support members. Secure, reinforce, and support tracks as required for door size and weight to provide strength and rigidity without sag, sway, and vibration during opening and closing of doors.

- C. Weatherseals: Replaceable, adjustable, continuous, compressible weather-stripping gaskets of flexible vinyl, rubber, or neoprene fitted to bottom and top of sectional door unless otherwise indicated.
- D. Windows: Manufacturer's standard window units of type and size indicated and in arrangement shown. Provide removable stops of same material as door-section frames.

2.3 HARDWARE

- A. General: Provide heavy-duty, corrosion-resistant hardware, with hot-dip galvanized, stainless-steel, or other corrosion-resistant fasteners, to suit door type.
- B. Hinges: Heavy-duty, galvanized-steel hinges at each end stile and at each intermediate stile, according to manufacturer's written recommendations for door size. Attach hinges to door sections through stiles and rails.
- C. Rollers: Heavy-duty rollers with steel ball-bearings in case-hardened steel races, mounted with varying projections to suit slope of track. Provide 3-inch- (76-mm-) diameter roller tires for 3-inch- (76-mm-) wide track and 2-inch- (51-mm-) diameter roller tires for 2-inch- (51-mm-) wide track.
- D. Push/Pull Handles: For push-up or emergency-operated doors, provide galvanized-steel lifting handles on each side of door.

2.4 LOCKING DEVICES

- A. Slide Bolt: Fabricate with side-locking bolts to engage through slots in tracks for locking by padlock, located on single-jamb side, operable from inside only.
- B. Chain Lock Keeper: Suitable for padlock.

2.5 COUNTERBALANCE MECHANISM

- A. Torsion Spring: Counterbalance mechanism consisting of adjustable-tension torsion springs mounted on torsion shaft made of steel tube or solid steel. Provide springs designed for number of operation cycles indicated.
- B. Cable Drums and Shaft for Doors: Cast-aluminum or gray-iron casting cable drums mounted on torsion shaft and grooved to receive door-lifting cables as door is raised. Mount counterbalance mechanism with manufacturer's standard ball-bearing brackets at each end of torsion shaft.
- C. Cables: Galvanized-steel lifting cables.
- D. Cable Safety Device: Include, on each side-edge of door, a device designed to automatically stop door if either lifting cable breaks.

- E. Bracket: Provide anchor support bracket as required to connect stationary end of spring to the wall and to level the shaft and prevent sag.
- F. Provide a spring bumper at each horizontal track to cushion door at end of opening operation.

2.6 MANUAL DOOR OPERATORS

- A. Equip door with manufacturer's recommended manual door operator unless another type of door operator is indicated.
- B. Chain-Hoist Operator: Consisting of endless steel hand chain, chain-pocket wheel and guard, and gear-reduction unit with a maximum 25-lbf (111-N).

2.7 DOOR ASSEMBLY

- A. Steel Sectional Door: Sectional door formed with hinged sections.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Amarr Garage Doors.
 - b. Arm-R-Lite.
 - c. C.H.I. Overhead Doors.
 - d. Clopay Building Products; a Griffon company.
 - e. Fimbel Architectural Door Specialties.
 - f. General American Door Company.
 - g. Haas Door; a Nofziger company.
 - h. Martin Door Manufacturing.
 - i. Overhead Door Corporation.
 - j. Raynor.
 - k. Rite-Hite Corporation.
 - l. Wayne-Dalton Corp.
 - m. Windsor Republic Doors.
- B. Operation Cycles: Not less than 10,000.
- C. R-Value: Minimum of 6.0 deg F x h x sq. ft./Btu (1.057 K x sq. m/W).
- D. Steel Sections: Zinc-coated (galvanized) steel sheet, formed into sections 2 inches (51 mm) thick.
 - 1. Exterior-Face Surface: 24-gauge zinc-coated (galvanized) steel sheet, ribbed.
 - 2. Interior Facing Material: 26-gauge zinc-coated (galvanized) steel sheet, ribbed.
- E. Track Configuration: High-lift track.

- F. Weatherseals: Fitted to bottom and top and around entire perimeter of door. Provide combination bottom weatherseal and sensor edge.]
- G. Locking Devices: Equip door with slide bolt for padlock and chain lock keeper.
- H. Door Finish:
 - 1. Baked-Enamel or Powder-Coated Finish: Color and gloss as selected by Architect from manufacturer's full range.
 - 2. Finish of Interior Facing Material: Finish as selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install sectional doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.
- B. Tracks: Provide sway bracing, diagonal bracing, and reinforcement as required for rigid installation of track and door-operating equipment. Repair galvanized coating on tracks according to ASTM A 780.
- C. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion. Adjust doors and seals to provide weathertight fit around entire perimeter.

3.2 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain sectional doors.

END OF SECTION 083613

SECTION 084113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Exterior and interior storefront framing.
 - 2. Exterior and interior manual-swing entrance doors and door-frame units.

1.3 DEFINITIONS

- A. ADA/ABA Accessibility Guidelines: U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disability Act (ADA) and Architectural Barriers Act (ABA) Accessibility Guidelines for Buildings and Facilities."

1.4 PERFORMANCE REQUIREMENTS

- A. General Performance: Aluminum-framed systems shall withstand the effects of the following performance requirements without exceeding performance criteria or failure due to defective manufacture, fabrication, installation, or other defects in construction:
 - 1. Movements of supporting structure indicated on Drawings including, but not limited to, story drift and deflection from uniformly distributed and concentrated live loads.
 - 2. Dimensional tolerances of building frame and other adjacent construction.
 - 3. Failure includes the following:
 - a. Deflection exceeding specified limits.
 - b. Thermal stresses transferring to building structure.
 - c. Framing members transferring stresses, including those caused by thermal and structural movements to glazing.
 - d. Glazing-to-glazing contact.
 - e. Noise or vibration created by wind and by thermal and structural movements.
 - f. Loosening or weakening of fasteners, attachments, and other components.
 - g. Sealant failure.
 - h. Failure of operating units.

- B. Delegated Design: Design aluminum-framed systems, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- C. Structural Loads:
 - 1. Wind Loads:
 - a. Basic Wind Speed: 90 mph (40 m/s).
- D. Deflection of Framing Members:
 - 1. Deflection Normal to Wall Plane: Limited to edge of glass in a direction perpendicular to glass plane shall not exceed $L/175$ of the glass edge length for each individual glazing lite or an amount that restricts edge deflection of individual glazing lites to $3/4$ inch (19 mm), whichever is less.
 - 2. Deflection Parallel to Glazing Plane: Limited to $L/360$ of clear span or $1/8$ inch (3.2 mm), whichever is smaller.
- E. Structural-Test Performance: Provide aluminum-framed systems tested according to ASTM E 330 as follows:
 - 1. When tested at positive and negative wind-load design pressures, systems do not evidence deflection exceeding specified limits.
 - 2. Test Durations: As required by design wind velocity, but not fewer than 10 seconds.
- F. Air Infiltration: Provide aluminum-framed systems with maximum air leakage through fixed glazing and framing areas of 0.06 cfm/sq. ft. (0.03 L/s per sq. m) of fixed wall area when tested according to ASTM E 283 at a minimum static-air-pressure difference of 1.57 lbf/sq. ft. (75 Pa).
- G. Water Penetration under Static Pressure: Provide aluminum-framed systems that do not evidence water penetration through fixed glazing and framing areas when tested according to ASTM E 331 at a minimum static-air-pressure difference of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft. (300 Pa).
- H. Water Penetration under Dynamic Pressure: Provide aluminum-framed systems that do not evidence water leakage through fixed glazing and framing areas when tested according to AAMA 501.1 under dynamic pressure equal to 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft. (300 Pa).
 - 1. Maximum Water Leakage: No uncontrolled water penetrating aluminum-framed systems or water appearing on systems' normally exposed interior surfaces from sources other than condensation. Water leakage does not include water controlled by flashing and gutters that is drained to exterior and water that cannot damage adjacent materials or finishes.
- I. Thermal Movements: Provide aluminum-framed systems that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures.

Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
 2. Test Performance: No buckling; stress on glass; sealant failure; excess stress on framing, anchors, and fasteners; or reduction of performance when tested according to AAMA 501.5.
 - a. High Exterior Ambient-Air Temperature: That which produces an exterior metal-surface temperature of 180 deg F (82 deg C).
 - b. Low Exterior Ambient-Air Temperature: 0 deg F (minus 18 deg C).
 3. Interior Ambient-Air Temperature: 75 deg F (24 deg C).
- J. Condensation Resistance: Provide aluminum-framed systems with fixed glazing and framing areas having condensation-resistance factor (CRF) of not less than 45 when tested according to AAMA 1503.
- K. Thermal Conductance: Provide aluminum-framed systems with fixed glazing and framing areas having an average U-factor of not more than 0.57 Btu/sq. ft. x h x deg F (3.23 W/sq. m x K) when tested according to AAMA 1503.
- L. Sound Transmission: Provide aluminum-framed systems with fixed glazing and framing areas having the following sound-transmission characteristics:
1. Sound Transmission Class (STC): Minimum 30 STC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413.
 2. Outdoor-Indoor Transmission Class (OITC): Minimum 30 OITC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 1332.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for aluminum-framed systems.
- B. Shop Drawings: For aluminum-framed systems. Include plans, elevations, sections, details, and attachments to other work.
 1. Include details of provisions for system expansion and contraction and for drainage of moisture in the system to the exterior.
 2. For entrance doors, include hardware schedule and indicate operating hardware types, functions, quantities, and locations.
- C. Samples for Initial Selection: For units with factory-applied color finishes.

- D. Samples for Verification: For each type of exposed finish required, in manufacturer's standard sizes.
- E. Fabrication Sample: Of each vertical-to-horizontal intersection of aluminum-framed systems, made from 12-inch (300-mm) lengths of full-size components and showing details of the following:
 - 1. Joinery, including concealed welds.
 - 2. Anchorage.
 - 3. Expansion provisions.
 - 4. Glazing.
 - 5. Flashing and drainage.
- F. Other Action Submittals:
 - 1. Entrance Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams. Coordinate final entrance door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of entrance door hardware.
- G. Delegated-Design Submittal: For aluminum-framed systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail fabrication and assembly of aluminum-framed systems.
 - 2. Include design calculations.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer and testing agency.
- B. Seismic Qualification Certificates: For aluminum-framed systems, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
- C. Welding certificates.
- D. Preconstruction Test Reports: For sealant.
- E. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for aluminum-framed systems, indicating compliance with performance requirements.
- F. Source quality-control reports.

- G. Quality-Control Program for Structural-Sealant-Glazed System: Include reports.
- H. Field quality-control reports.
- I. Warranties: Sample of special warranties.

1.7 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For aluminum-framed systems to include in maintenance manuals.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Testing Agency Qualifications: Qualified according to ASTM E 699 for testing indicated.
- C. Engineering Responsibility: Prepare data for aluminum-framed systems, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in systems similar to those indicated for this Project.
- D. Quality-Control Program for Structural-Sealant-Glazed System: Develop quality control program specifically for Project. Document quality-control procedures and verify results for aluminum-framed systems. Comply with ASTM C 1401 recommendations including, but not limited to, system material-qualification procedures, preconstruction sealant-testing program, procedures for system fabrication and installation, and intervals of reviews and checks.
- E. Product Options: Information on Drawings and in Specifications establishes requirements for systems' aesthetic effects and performance characteristics. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, and in-service performance.
 - 1. Do not revise intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If revisions are proposed, submit comprehensive explanatory data to Architect for review.
- F. Preconstruction Sealant Testing: For structural-sealant-glazed systems, perform sealant manufacturer's standard tests for compatibility with and adhesion of each material that will come in contact with sealants and each condition required by aluminum-framed systems.
 - 1. Test a minimum five samples each of metal, glazing, and other material.
 - 2. Prepare samples using techniques and primers required for installed systems.
 - 3. For materials that fail tests, determine corrective measures necessary to prepare each material to ensure compatibility with and adhesion of sealants including, but not limited

to, specially formulated primers. After performing these corrective measures on the minimum number of samples required for each material, retest materials.

- G. Accessible Entrances: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and [ICC/ANSI A117.1.
- H. Source Limitations for Aluminum-Framed Systems: Obtain from single source from single manufacturer.
- I. Structural-Sealant Glazing: Comply with ASTM C 1401, "Guide for Structural Sealant Glazing" for design and installation of structural-sealant-glazed systems.
- J. Structural-Sealant Joints: Design reviewed and approved by structural-sealant manufacturer.
- K. Welding Qualifications: Qualify procedures and personnel according to AWS D1.2, "Structural Welding Code - Aluminum."
- L. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
 - 1. Build mockup of typical wall area as shown on Drawings.
 - 2. Field testing shall be performed on mockups according to requirements in "Field Quality Control" Article.
 - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 4. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- M. Preinstallation Conference: Conduct conference at Project site.

1.9 PROJECT CONDITIONS

- A. Field Measurements: Verify actual locations of structural supports for aluminum-framed systems by field measurements before fabrication and indicate measurements on Shop Drawings.

1.10 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of aluminum-framed systems that do not comply with requirements or that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including, but not limited to, excessive deflection.

- b. Noise or vibration caused by thermal movements.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - d. Adhesive or cohesive sealant failures.
 - e. Water leakage through fixed glazing and framing areas.
 - f. Failure of operating components.
2. Warranty Period: 10 years from date of Substantial Completion.
- B. Special Finish Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components on which finishes do not comply with requirements or that fail in materials or workmanship within specified warranty period. Warranty does not include normal weathering.
1. Warranty Period: 10 years from date of Substantial Completion.

1.11 MAINTENANCE SERVICE

A. Entrance Door Hardware:

1. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of entrance door hardware.
2. Initial Maintenance Service: Beginning at Substantial Completion, provide six months' full maintenance by skilled employees of entrance door hardware Installer. Include quarterly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper entrance door hardware operation at rated speed and capacity. Provide parts and supplies the same as those used in the manufacture and installation of original equipment.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Arcadia, Inc.
 2. Arch Aluminum & Glass Co., Inc.
 3. CMI Architectural
 4. Commercial Architectural Products, Inc.
 5. EFCO Corporation.
 6. Kawneer North America; an Alcoa company.
 7. Leed Himmel Industries, Inc.
 8. Pittco Architectural Metals, Inc.
 9. TRACO.

10. Tubelite.
11. United States Aluminum.
12. Vistawall Architectural Products; The Vistawall Group; a Bluescope Steel company.
13. YKK AP America Inc.

2.2 MATERIALS

- A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
1. Sheet and Plate: ASTM B 209 (ASTM B 209M).
 2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221 (ASTM B 221M).
 3. Extruded Structural Pipe and Tubes: ASTM B 429.
 4. Structural Profiles: ASTM B 308/B 308M.
 5. Welding Rods and Bare Electrodes: AWS A5.10/A5.10M.
- B. Steel Reinforcement: Manufacturer's standard zinc-rich, corrosion-resistant primer, complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM and prepare surfaces according to applicable SSPC standard.
1. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
 2. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.
 3. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

2.3 FRAMING SYSTEMS

- A. Framing Members: Manufacturer's standard extruded-aluminum framing members of thickness required and reinforced as required to support imposed loads.
1. Construction: Thermally broken.
 2. Glazing System: Retained mechanically with gaskets on four sides.
 3. Glazing Plane: Center.
- B. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.
- C. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.
1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
 2. Reinforce members as required to receive fastener threads.
 3. Use exposed fasteners with countersunk Phillips screw heads, finished to match framing system.

- D. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts, complying with ASTM A 123/A 123M or ASTM A 153/A 153M.
- E. Concealed Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials.
- F. Framing System Gaskets and Sealants: Manufacturer's standard, recommended by manufacturer for joint type.
 - 1. Sealants used inside the weatherproofing system shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Sealants used inside the weatherproofing system shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.4 GLAZING SYSTEMS

- A. Glazing: As specified in Division 08 Section "Glazing."
- B. Glazing Gaskets: Manufacturer's standard compression types; replaceable, molded or extruded, of profile and hardness required to maintain watertight seal.
- C. Spacers and Setting Blocks: Manufacturer's standard elastomeric type.
- D. Bond-Breaker Tape: Manufacturer's standard TFE-fluorocarbon or polyethylene material to which sealants will not develop adhesion.
- E. Glazing Sealants: For structural-sealant-glazed systems, as recommended by manufacturer for joint type, and as follows:
 - 1. Structural Sealant: ASTM C 1184, single-component neutral-curing silicone formulation that is compatible with system components with which it comes in contact, specifically formulated and tested for use as structural sealant and approved by a structural-sealant manufacturer for use in aluminum-framed systems indicated.
 - a. Sealants used inside the weatherproofing system shall have a VOC content of 100 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - b. Sealants used inside the weatherproofing system shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
 - c. Color: Black.
 - 2. Weatherseal Sealant: ASTM C 920 for Type S, Grade NS, Class 25, Uses NT, G, A, and O; single-component neutral-curing formulation that is compatible with structural sealant and other system components with which it comes in contact; recommended by

structural-sealant, weatherseal-sealant, and aluminum-framed-system manufacturers for this use.

- a. Sealants used inside the weatherproofing system shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- b. Sealants used inside the weatherproofing system shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- c. Color: Matching structural sealant.

2.5 ENTRANCE DOOR SYSTEMS

A. Entrance Doors: Manufacturer's standard glazed entrance doors for manual-swing operation.

1. Door Construction: 2-inch (50.8-mm) overall thickness, with minimum 0.188-inch- (4.8-mm-) thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.
 - a. Thermal Construction: High-performance plastic connectors separate aluminum members exposed to the exterior from members exposed to the interior.
2. Door Design: Medium stile; 3-1/2-inch (88.9-mm) nominal width.
 - a. Accessible Doors: Smooth surfaced for width of door in area within 10 inches (255 mm) above floor or ground plane.
3. Glazing Stops and Gaskets: Square, snap-on, extruded-aluminum stops and preformed gaskets.
 - a. Provide nonremovable glazing stops on outside of door.

B. Entrance Door Hardware: As specified in Division 08 Section "Door Hardware."

2.6 ENTRANCE DOOR HARDWARE

A. General: Provide entrance door hardware and entrance door hardware sets indicated in door and frame schedule for each entrance door to comply with requirements in this Section.

1. Entrance Door Hardware Sets: Provide quantity, item, size, finish or color indicated, and products equivalent in function and comparable in quality to named products.
2. Sequence of Operation: Provide electrified door hardware function, sequence of operation, and interface with other building control systems indicated.
3. Opening-Force Requirements:

- a. Egress Doors: Not more than 15 lbf (67 N) to release the latch and not more than 30 lbf (133 N) to set the door in motion and not more than 15 lbf (67 N) to open the door to its minimum required width.
 - b. Accessible Interior Doors: Not more than 5 lbf (22.2 N) to fully open door.
- B. Designations: Requirements for design, grade, function, finish, size, and other distinctive qualities of each type of entrance door hardware are indicated in "Entrance Door Hardware Sets" Article. Products are identified by using entrance door hardware designations as follows:
1. Named Manufacturers' Products: Manufacturer and product designation are listed for each door hardware type required for the purpose of establishing minimum requirements. Manufacturers' names are abbreviated in "Entrance Door Hardware Sets" Article.
 2. References to BHMA Standards: Provide products complying with these standards and requirements for description, quality, and function.
- C. Opening-Force Requirements:
1. Delayed-Egress Locks: Lock releases within 15 seconds after applying a force of not more than 15 lbf (67 N) for not more than 3 seconds.
 2. Latches and Exit Devices: Not more than 15 lbf (67 N) required to release latch.
- D. Butt Hinges: BHMA A156.1, Grade 1, radius corner.
1. Nonremovable Pins: Provide set screw in hinge barrel that, when tightened into a groove in hinge pin, prevents removal of pin while entrance door is closed.
 2. Exterior Hinges: Stainless steel, with stainless-steel pin.
 3. Quantities:
 - a. For doors up to 87 inches (2210 mm) high, provide 3 hinges per leaf.
 - b. For doors more than 87 and up to 120 inches (2210 and up to 3048 mm) high, provide 4 hinges per leaf.
- E. Continuous-Gear Hinges: Manufacturer's standard with stainless-steel bearings between knuckles, fabricated to full height of door and frame.
- F. Mortise Auxiliary Locks: BHMA A156.5, Grade 1.
- G. Manual Flush Bolts: BHMA A156.16, Grade 1.
- H. Automatic and Self-Latching Flush Bolts: BHMA A156.3, Grade 1.
- I. Panic Exit Devices: BHMA A156.3, Grade 1, listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305.
- J. Cylinders: As specified in Division 08 Section "Door Hardware."
1. Keying: Master key system. Permanently inscribe each key with a visual key control number and include notation.

- K. Strikes: Provide strike with black-plastic dust box for each latch or lock bolt; fabricated for aluminum framing.
- L. Operating Trim: BHMA A156.6.
- M. Removable Mullions: BHMA A156.3, extruded aluminum.
 - 1. When used with panic exit devices, provide removable mullions listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305. Use only mullions that have been tested with exit devices to be used.
- N. Closers: BHMA A156.4, Grade 1, with accessories required for a complete installation, sized as required by door size, exposure to weather, and anticipated frequency of use; adjustable to meet field conditions and requirements for opening force.
- O. Concealed Overhead Holders: BHMA A156.8, Grade 1.
- P. Surface-Mounted Holders: BHMA A156.16, Grade 1.
- Q. Door Stops: BHMA A156.16, Grade 1, floor or wall mounted, as appropriate for door location indicated, with integral rubber bumper.
- R. Weather Stripping: Manufacturer's standard replaceable components.
 - 1. Compression Type: Made of ASTM D 2000, molded neoprene, or ASTM D 2287, molded PVC.
 - 2. Sliding Type: AAMA 701, made of wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing.
- S. Weather Sweeps: Manufacturer's standard exterior-door bottom sweep with concealed fasteners on mounting strip.
- T. Silencers: BHMA A156.16, Grade 1.
- U. Thresholds: BHMA A156.21, raised thresholds beveled with a slope of not more than 1:2, with maximum height of 1/2 inch (13 mm).
- V. Finger Guards: Manufacturer's standard collapsible neoprene or PVC gasket anchored to frame hinge-jamb at center-pivoted doors.

2.7 ACCESSORY MATERIALS

- A. Joint Sealants: For installation at perimeter of aluminum-framed systems, as specified in Division 07 Section "Joint Sealants."
 - 1. Sealants used inside the weatherproofing system shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2. Sealants used inside the weatherproofing system shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

- B. Bituminous Paint: Cold-applied, asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos; formulated for 30-mil (0.762-mm) thickness per coat.

2.8 FABRICATION

- A. Form or extrude aluminum shapes before finishing.
- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Framing Members, General: Fabricate components that, when assembled, have the following characteristics:
 1. Profiles that are sharp, straight, and free of defects or deformations.
 2. Accurately fitted joints with ends coped or mitered.
 3. Means to drain water passing joints, condensation within framing members, and moisture migrating within the system to exterior.
 4. Physical and thermal isolation of glazing from framing members.
 5. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
 6. Provisions for field replacement of glazing from exterior.
 7. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
- D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.
- E. Storefront Framing: Fabricate components for assembly using head-and-sill-receptor system with shear blocks at intermediate horizontal members.
- F. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.
 1. At exterior doors, provide compression weather stripping at fixed stops.
 2. At interior doors, provide silencers at stops to prevent metal-to-metal contact. Install three silencers on strike jamb of single-door frames and two silencers on head of frames for pairs of doors.
- G. Entrance Doors: Reinforce doors as required for installing entrance door hardware.
 1. At pairs of exterior doors, provide sliding-type weather stripping retained in adjustable strip and mortised into door edge.

2. At exterior doors, provide weather sweeps applied to door bottoms.

- H. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.
- I. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

2.9 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.

2.10 SOURCE QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to evaluate structural-sealant-glazed systems.
- B. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General:
 - 1. Comply with manufacturer's written instructions.
 - 2. Do not install damaged components.
 - 3. Fit joints to produce hairline joints free of burrs and distortion.
 - 4. Rigidly secure nonmovement joints.
 - 5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration.
 - 6. Seal joints watertight unless otherwise indicated.
- B. Metal Protection:

1. Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or applying sealant or tape, or by installing nonconductive spacers as recommended by manufacturer for this purpose.
 2. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- C. Install components to drain water passing joints, condensation occurring within framing members, and moisture migrating within the system to exterior.
- D. Set continuous sill members and flashing in full sealant bed as specified in Division 07 Section "Joint Sealants" to produce weathertight installation.
- E. Install components plumb and true in alignment with established lines and grades, and without warp or rack.
- F. Install glazing as specified in Division 08 Section "Glazing."
1. Structural-Sealant Glazing:
 - a. Prepare surfaces that will contact structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.
 - b. Install weatherseal sealant according to Division 07 Section "Joint Sealants" and according to sealant manufacturer's written instructions to produce weatherproof joints. Install joint filler behind sealant as recommended by sealant manufacturer.
- G. Entrance Doors: Install doors to produce smooth operation and tight fit at contact points.
1. Exterior Doors: Install to produce weathertight enclosure and tight fit at weather stripping.
 2. Field-Installed Entrance Door Hardware: Install surface-mounted entrance door hardware according to entrance door hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.
- H. Install perimeter joint sealants as specified in Division 07 Section "Joint Sealants" to produce weathertight installation.

3.3 ERECTION TOLERANCES

- A. Install aluminum-framed systems to comply with the following maximum erection tolerances:
1. Location and Plane: Limit variation from true location and plane to 1/8 inch in 12 feet (3 mm in 3.7 m); 1/4 inch (6 mm) over total length.
 2. Alignment:
 - a. Where surfaces abut in line, limit offset from true alignment to 1/16 inch (1.5 mm).
 - b. Where surfaces meet at corners, limit offset from true alignment to 1/32 inch (0.8 mm).

- B. Diagonal Measurements: Limit difference between diagonal measurements to 1/8 inch (3 mm).

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections.
- B. Testing Services: Testing and inspecting of representative areas to determine compliance of installed systems with specified requirements shall take place as follows and in successive phases as indicated on Drawings. Do not proceed with installation of the next area until test results for previously completed areas show compliance with requirements.
- C. Repair or remove work if test results and inspections indicate that it does not comply with specified requirements.
- D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
- E. Aluminum-framed assemblies will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust operating entrance door hardware to function smoothly as recommended by manufacturer.
 - 1. For entrance doors accessible to people with disabilities, adjust closers to provide a 3-second closer sweep period for doors to move from a 70-degree open position to 3 inches (75 mm) from the latch, measured to the leading door edge.

END OF SECTION 084113

SECTION 085113 - ALUMINUM WINDOWS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes aluminum windows for exterior locations.
- B. Related Requirements:
 - 1. Division 08 Section "Aluminum-Framed Entrances and Storefronts" for coordinating finish among aluminum fenestration units.
 - 2. Division 08 Section "Glazing" for glazing for aluminum windows.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 2. Review and discuss the finishing of aluminum windows that is required to be coordinated with the finishing of other aluminum work for color and finish matching.
 - 3. Review, discuss, and coordinate the interrelationship of aluminum windows with other exterior wall components. Include provisions for anchorage, flashing, sealing perimeters, and protecting finishes.
 - 4. Review and discuss the sequence of work required to construct a watertight and weathertight exterior building envelope.
 - 5. Inspect and discuss the condition of substrate and other preparatory work performed by other trades.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, glazing and fabrication methods, dimensions of individual components and profiles, hardware, and finishes for aluminum windows.

- B. Shop Drawings: Include plans, elevations, sections, hardware, accessories, insect screens, operational clearances, and details of installation, including anchor, flashing, and sealant installation.
- C. Samples: For each exposed product and for each color specified, 2 by 4 inches (50 by 100 mm) in size.
- D. Samples for Initial Selection: For units with factory-applied color finishes.
 - 1. Include similar Samples of hardware and accessories involving color selection.
- E. Samples for Verification: For aluminum windows and components required, showing full range of color variations for finishes, and prepared on Samples of size indicated below:
 - 1. Exposed Finishes: 2 by 4 inches (50 by 100 mm).
 - 2. Exposed Hardware: Full-size units.
- F. Product Schedule: For aluminum windows. Use same designations indicated on Drawings.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer and Installer.
- B. Product Test Reports: For each type of aluminum window, for tests performed by a qualified testing agency.
- C. Field quality-control reports.
- D. Sample Warranties: For manufacturer's warranties.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A manufacturer capable of fabricating aluminum windows that meet or exceed performance requirements indicated and of documenting this performance by test reports, and calculations.
- B. Installer Qualifications: An installer acceptable to aluminum window manufacturer for installation of units required for this Project.
- C. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
 - 1. Build mockup of typical wall area as shown on Drawings.
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.

1.7 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace aluminum windows that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
 - a. Failure to meet performance requirements.
 - b. Structural failures including excessive deflection, water leakage, condensation, and air infiltration.
 - c. Faulty operation of movable sash and hardware.
 - d. Deterioration of materials and finishes beyond normal weathering.
 - e. Failure of insulating glass.
 2. Warranty Period:
 - a. Window: 10 years from date of Substantial Completion.
 - b. Glazing Units: 10 years from date of Substantial Completion.
 - c. Aluminum Finish: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. All Seasons Window & Door Mfg., Inc.; All Seasons Commercial Division, Inc.
 2. Boyd Aluminum Manufacturing.
 3. Custom Window Company.
 4. DeSCo Architectural Inc.
 5. EFCO Corporation; a Pella company.
 6. EXTECH Exterior Technologies, Inc.
 7. Fleetwood Windows & Doors.
 8. Gerkin Windows and Doors.
 9. Graham Architectural Products Corp.
 10. Kawneer North America; an Alcoa company.
 11. Mannix Exterior Wall Systems, Inc.
 12. Peerless Products Inc.
 13. Quaker Windows Products Co.
 14. Thermal Windows, Inc.
 15. TRACO.
 16. Wausau Window and Wall Systems.
 17. Winco.
 18. YKK AP America Inc.
- B. Source Limitations: Obtain aluminum windows from single source from single manufacturer.

2.2 WINDOW PERFORMANCE REQUIREMENTS

- A. Product Standard: Comply with AAMA/WDMA/CSA 101/I.S.2/A440 for definitions and minimum standards of performance, materials, components, accessories, and fabrication unless more stringent requirements are indicated.
 - 1. Window Certification: AMMA certified with label attached to each window.
- B. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440 as follows:
 - 1. Minimum Performance Class: C.
 - 2. Minimum Performance Grade: 50.
- C. Thermal Transmittance: NFRC 100 maximum whole-window U-factor of 0.60 Btu/sq. ft. x h x deg F (3.43 W/sq. m x K).
- D. Condensation-Resistance Factor (CRF): Provide aluminum windows tested for thermal performance according to AAMA 1503, showing a CRF of 52.
- E. Thermal Movements: Provide aluminum windows, including anchorage, that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C) material surfaces.
- F. Sound Transmission Class (STC): Rated for not less than 30 STC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413.
- G. Outside-Inside Transmission Class (OITC): Rated for not less than 26 OITC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 1332.
- H. Windborne-Debris Resistance: Capable of resisting impact from windborne debris based on testing glazed windows identical to those specified, according to ASTM E 1886 and testing information in ASTM E 1996 and requirements of authorities having jurisdiction.

2.3 ALUMINUM WINDOWS

- A. Operating Types: Provide the following operating types in locations indicated on Drawings:
 - 1. Casement: Project out.
- B. Frames and Sashes: Aluminum extrusions complying with AAMA/WDMA/CSA 101/I.S.2/A440.

1. Thermally Improved Construction: Fabricate frames, sashes, and muntins with an integral, concealed, low-conductance thermal barrier located between exterior materials and window members exposed on interior side in a manner that eliminates direct metal-to-metal contact.
- C. Glass: Clear annealed glass, ASTM C 1036, Type 1, Class 1, q3.
 1. Kind: Fully tempered where indicated on Drawings.
- D. Insulating-Glass Units: ASTM E 2190, certified through IGCC as complying with requirements of IGCC.
 1. Glass: ASTM C 1036, Type 1, Class 1, q3.
 - a. Tint: Bronze.
 - b. Kind: Fully tempered where indicated on Drawings.
 2. Lites: Two.
 3. Filling: Fill space between glass lites with argon.
 4. Low-E Coating: Sputtered on second surface.
- E. Glazing System: Manufacturer's standard factory-glazing system that produces weathertight seal.
 1. Dual Glazing:
 - a. Interior Lite: Glass.
 - b. Exterior Lite: Glass.
- F. Hardware, General: Provide manufacturer's standard hardware fabricated from aluminum, stainless steel, carbon steel complying with AAMA 907, or other corrosion-resistant material compatible with adjacent materials; designed to smoothly operate, tightly close, and securely lock windows, and sized to accommodate sash weight and dimensions.
 1. Exposed Hardware Color and Finish: As selected by Architect from manufacturer's full range.
- G. Projected Window Hardware:
 1. Gear-Type Rotary Operators: Complying with AAMA 901 when tested according to ASTM E 405, Method A. Provide operators that function without requiring the removal of interior screens or using screen wickets.
 - a. Type and Style: As selected by Architect from manufacturer's full range of types and styles.
 2. Hinges: Non-friction type, not less than two per sash.
 3. Lock: Lever handle and cam-action lock with keeper.

- H. Weather Stripping: Provide full-perimeter weather stripping for each operable sash unless otherwise indicated.
- I. Fasteners: Noncorrosive and compatible with window members, trim, hardware, anchors, and other components.
 - 1. Exposed Fasteners: Do not use exposed fasteners to the greatest extent possible. For application of hardware, use fasteners that match finish hardware being fastened.

2.4 ACCESSORIES

- A. Subsills: Thermally broken, extruded-aluminum subsills in configurations indicated on Drawings.
- B. Column Covers: Extruded-aluminum profiles in sizes and configurations indicated on Drawings.
- C. Interior Trim: Extruded-aluminum profiles in sizes and configurations indicated on Drawings.
- D. Panning Trim: Extruded-aluminum profiles in sizes and configurations indicated on Drawings.
- E. Receptor System: Two-piece, snap-together, thermally broken, extruded-aluminum receptor system that anchors windows in place.

2.5 INSECT SCREENS

- A. General: Fabricate insect screens to integrate with window frame. Provide screen for each operable exterior sash. Screen wickets are not permitted.
 - 1. Type and Location: Full, inside for project-out sashes.
- B. Aluminum Frames: Manufacturer's standard aluminum alloy complying with SMA 1004 or SMA 1201. Fabricate frames with mitered or coped joints or corner extrusions, concealed fasteners, and removable PVC spline/anchor concealing edge of frame.
 - 1. Tubular Framing Sections and Cross Braces: Roll formed from aluminum sheet.
- C. Aluminum Wire Fabric: 18-by-16 (1.1-by-1.3-mm) mesh of 0.011-inch- (0.28-mm-) diameter, coated aluminum wire.
 - 1. Wire-Fabric Finish: Black.

2.6 FABRICATION

- A. Fabricate aluminum windows in sizes indicated. Include a complete system for assembling components and anchoring windows.

- B. Glaze aluminum windows in the factory.
- C. Weather strip each operable sash to provide weathertight installation.
- D. Weep Holes: Provide weep holes and internal passages to conduct infiltrating water to exterior.
- E. Provide water-shed members above side-hinged sashes and similar lines of natural water penetration.
- F. Mullions: Provide mullions and cover plates, matching window units, complete with anchors for support to structure and installation of window units. Allow for erection tolerances and provide for movement of window units due to thermal expansion and building deflections, as indicated. Provide mullions and cover plates capable of withstanding design wind loads of window units.
- G. Complete fabrication, assembly, finishing, hardware application, and other work in the factory to greatest extent possible. Disassemble components only as necessary for shipment and installation.

2.7 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.8 ALUMINUM FINISHES

- A. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
- B. Class I, Clear Anodic Finish: AA-M12C22A41 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Verify rough opening dimensions, levelness of sill plate, and operational clearances.
- C. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure weathertight window installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's written instructions for installing windows, hardware, accessories, and other components. For installation procedures and requirements not addressed in manufacturer's written instructions, comply with installation requirements in ASTM E 2112.
- B. Install windows level, plumb, square, true to line, without distortion or impeding thermal movement, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction to produce weathertight construction.
- C. Install windows and components to drain condensation, water penetrating joints, and moisture migrating within windows to the exterior.
- D. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
 - 1. Testing and inspecting agency will interpret tests and state in each report whether tested work complies with or deviates from requirements.
- B. Testing Services: Testing and inspecting of installed windows shall take place as follows:
 - 1. Testing Methodology: Testing of windows for air infiltration and water resistance shall be performed according to AAMA 502.
 - 2. Air-Infiltration Testing:
 - a. Test Pressure: That required to determine compliance with AAMA/WDMA/CSA 101/I.S.2/A440 performance class indicated.

- b. Allowable Air-Leakage Rate: **1.5** times the applicable AAMA/WDMA/CSA 101/I.S.2/A440 rate for product type and performance class rounded down to one decimal place.
 3. Water-Resistance Testing:
 - a. Test Pressure: Two-thirds times test pressure required to determine compliance with AAMA/WDMA/CSA 101/I.S.2/A440 performance grade indicated.
 - b. Allowable Water Infiltration: No water penetration.
 4. Testing Extent: Three windows of each type as selected by Architect and a qualified independent testing and inspecting agency. Windows shall be tested after perimeter sealants have cured.
 5. Test Reports: Prepared according to AAMA 502.
- C. Remove and replace noncomplying windows and retest as specified above.
 - D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
 - E. Prepare test and inspection reports.

3.4 ADJUSTING, CLEANING, AND PROTECTION

- A. Adjust operating sashes and hardware for a tight fit at contact points and weather stripping for smooth operation and weathertight closure.
- B. Clean exposed surfaces immediately after installing windows. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.
 1. Keep protective films and coverings in place until final cleaning.
- C. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- D. Protect window surfaces from contact with contaminating substances resulting from construction operations. If contaminating substances do contact window surfaces, remove contaminants immediately according to manufacturer's written instructions.

END OF SECTION 085113

SECTION 087110 - DOOR HARDWARE

1.1 GENERAL:

- A. Submit final hardware schedule organized by "hardware sets," to indicate specifically the product to be furnished for each item required on each door.
 - 1. Furnish templates to each fabricator of doors and frames as required for hardware preparation.
 - 2. Door manufactures requiring hardware before manufacturing may upon request receive one of each item for preps. Items are to be used in final installation at jobsite.
- B. For fire-rated openings provide hardware tested and listed by UL or FM (NFPA Standard 80). On panic exit devices provide UL or FM label indicating "Fire Exit Hardware."

1.2 PRODUCTS:

- A. Manufacturers: Subject to compliance with requirements, provide products by manufacturers for various products listed below. An asterisk (*) following manufacturer's name designates manufacturer whose products are indicated in Hardware Schedule. Such products are listed in the schedule by specific reference to manufacturer's catalog numbers. Except as otherwise indicated, products of equivalent quality, design, and function by other listed manufacturers may be used, subject to approval of Architect.
 - 1. Butts and Hinges: Hager, McKinney*, Boston Hinge Co.
 - 2. Continuous Hinges: Roton, McKinney*, Select.
 - 3. Pivots: Rixson*.
 - 4. Locks and Latches: Sargent*. (no substitutes)
 - 5. Cylinders: Sargent XC Series*. (no substitutes)
 - 6. Bolts: Glynn-Johnson, Hager, Ives, McKinney, Rockwood, Trimco.
 - 7. Exit/Panic Devices and Mullions: Corbin-Russwin, Sargent* Von-Duprin.
 - 8. Push/Pull Units: Hager, McKinney, Rockwood*, Trimco.
 - 9. Overhead Closers: Corbin & Russwin, Norton, Sargent*.
 - 10. Smoke-Activated Closers: Corbin-Russwin, Norton, Rixson, Sargent.
 - 11. Floor Closers: Dor-O-Matic, Rixson.
 - 12. Door Control Devices: Hager, Ives, Rockwood*, Trimco.
 - 13. Door Trim Units: Hager, Ives, Rockwood*, Trimco.
 - 14. Kick, Mop, and Armor Plates: Trimco, Hager, Ives, Rockwood*.
 - 15. Sliding, Sliding Pocket, and Bi-fold Door Hardware: Hager, Henderson, L. E. Johnson.
 - 16. Door Stripping and Seals: DHSI*, Pemko*
 - 17. Thresholds: Hager, National Guard, Pemko*, Reese, Zero.
 - 18. Automatic Drop Seals and Astragals: Hager, National Guard, Pemko*, Reese, Zero.
 - 19. Sound Stripping: DHSI*, Pemko*.
 - 20. Electric Strikes: Folger-Adams, HES, Locknetics.
 - 21. Door Position Switch: Locknetics, Securitron, Sentrol.

- B. Finish and base material designations are indicated in accordance with ANSI BHMA A156.18 or the nearest traditional U.S. commercial finishes.
- C. Hinges and Pivots: Provide full-mortise butt, size, weight, and quantity in accordance with requirements established for door size, weight, and frequency of use.
 - 1. Pins: Stainless steel, except steel pins with steel hinges; non-removable for exterior and public interior exposure; non-rising for non security exposure; flat button with matching plugs.
 - 2. Ball-Bearing: Swaged, inner leaf beveled, square corners.
- D. Locks, Latches, and Bolts: Existing factory master key system, no substitutes permitted.
 - 1. Strikes: Wrought box strikes with extended lip for latch bolts, except open strike plates may be used in wood frames. Provide dust-proof strikes for foot bolts.
- E. Exit Devices: Equip exit devices with dogging devices where door has closer, except when door is fire-rated. Equip trims and cylinders with 6-pin removable core as listed in schedule with patented restricted keyway. Provide temporary constructions cores as required at no cost to owner.
 - 1. ANSI/BHMA A156.3 Grade 1 Heavy-duty exits with lever handles or pulls and UL listed and labeled for panic or fire rated.
 - 2. Exit devices and heavy duty trim shall carry 5 year limited warranty; electronic components shall carry 2 year limited warranty.
- F. Locks: Equip locks and cylinders with 6-pin removable core as listed in schedule with patented restricted keyway. Provide temporary constructions cores as required at no cost to owner.
 - 1. Bored: ANSI A156.2 Series 4000 Grade 1 Heavy-duty locksets with latch bolt, lever handles and UL listed and labeled.
 - 2. Locksets & Latchsets shall carry 7 year warranty.
 - 3. Cylinders to be keyed into owners existing key system, no substitutes permitted.
- G. Overhead Closers: Where parallel-arm closers are indicated, provide units one size larger than recommended for standard-arm units. Comply with ADA standards A117.1-2003.
 - 1. Closer shall carry 10 limited year warranty for defects and life of building on the aluminum body. Cast Iron body is not acceptable.
- H. Combination Door Closers and Holders: Units designed to release and automatically close doors under fire conditions with integral electromagnetic holder mechanisms and UL listed fire detectors complying with UL 228.
- I. Holders, Stops, and Bumpers: Provide gray rubber exposed resilient parts.

1. Finish exposed metal to match hardware, except finish floor plates to match finish of thresholds.
 2. Size and mount units indicated or, if not indicated, to comply with manufacturer's recommendations for the exposure condition. Reinforce the substrate as recommended.
- J. Silencers: Provide silencers in metal door frames, unless not permitted for fire rating, or weather-stripping is provided; 3 per single-door frame, 2 per double-door frame.
- K. Miscellaneous Door Hardware: Provide plates, trim, letter box, viewers, knockers, bells, and similar units as indicated.
- L. Edge Trim: Fabricate units 1/16 inch to 1/2 inch smaller than actual door dimension. Install with self-tapping screws.
1. Provide .050-inch-thick (16-gage) stainless steel with beveled edges and No. 4 polish for kick plates, armor plates, and edge protection stripping (regardless of finish or other hardware).
- M. Armor, Kick, and Mop Plates: Fabricate protection plates not more than 2 inches less than door width on stop side and not more than 1/2 inch less than door width on pull side, by the height indicated. Plates to be beveled on all edges.
1. Material: Stainless Steel, 0.050 inch (U.S. 16 gage).
- N. Weather-stripping: Provide type, size, and profile indicated, continuous at head and jamb edges of each exterior door opening. Provide non corrosive fasteners.
- O. Thresholds: Extruded aluminum of type, design, and profile indicated, complete with replaceable resilient vinyl wiper-type insert and non-corrosive fasteners.

1.3 EXECUTION:

- A. Hardware Mounting Locations: As recommended by the Door and Hardware Institute, unless indicated otherwise.
- B. Install each hardware item to comply with manufacturer's instructions and recommendations.
- C. Set thresholds for exterior doors in full bed of butyl-rubber or polyisobutylene mastic sealant. Remove excess sealant and clean adjacent surfaces.
- D. Hardware Adjustment: Installer to return to project six months after Owner's occupancy, and adjust hardware to proper operation and function. Instruct Owner's personnel in proper maintenance and adjustment.
- E. Hardware Schedule: Provide hardware for each door as in the following list of hardware sets:

continued next page

Hardware Set # 1 (Door: 101/1)
 Exterior Pair, (Aluminum Storefront)

Each to have:

<u>Qty.</u>	<u>Type</u>	<u>Description</u>	<u>Finish</u>
2 sets	Pivot Set	147-3/4"	626
2 ea.	Intermediate Pivot	M19-3/4"	626
1 ea.	Mullion	650A x 658	628
1 ea.	Rim Exit Device	11-16-64-8510 x ETL (in-active)	630
1 ea.	Rim Exit Device	11-16-64-8513 x ETL (active)	630
3 ea.	Permanent Core	11-6300	626
2 ea.	Closer	351-PSH x 581-1 x 351-D	689
1 ea.	Threshold	171A x MSES25SS	AL
2 ea.	Astragal	Integral (by door Mfg.)	
1 ea.	Weather-strip	Integral (by door Mfg.)	
2 ea.	Sweep	Integral (by door Mfg.)	

Notes: Above supplied by Finish Hardware supplier. Installation by Aluminum Door supplier/contractor. Free egress at all times. perimeter and meeting stile gasketing furnished by the door supplier.

Hardware Set # 2 (Door: 102/1)
 Pair Doors, (Aluminum Storefront)

Each to have:

<u>Qty.</u>	<u>Type</u>	<u>Description</u>	<u>Finish</u>
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2 sets	Pivot Set	147-3/4"	626
2 ea.	Intermediate	M19-3/4"	626
	Pivot		
2 ea.	Dummy Push Bar	8893	630
2 ea.	Pull	862	630
2 ea.	Closer	351-PSH x 581-1 x 351-D	689
1 ea.	Threshold	171A x MSES25SS	AL
2 ea.	Sweep	Integral (by door Mfg.)	
2 ea.	Astragal	Integral (by door Mfg.)	
1 ea.	Weather-strip	Integral (by door Mfg.)	

Note: Above supplied by Finish Hardware supplier, Installation by Aluminum Door supplier/contractor.

Hardware Set # 3 (Doors: 103/1 – 113/2 – 113/3 – 113/6)
 Exterior Single Doors

Each to have:

<u>Qty.</u>	<u>Type</u>	<u>Description</u>	<u>Finish</u>
3 ea.	Hinge	T4A3386 4-1/2" x 4-1/2" NRP	630
1 ea.	Rim Exit Device	11-16-64-8813 x ETL	630
2 ea.	Permanent Core	11-6300	626
1 ea.	Closer	351-PSH	689
1 ea.	Kick Plate	K1050 10" x 34" B4E	630
1 ea.	Threshold	171A x MSES25SS	AL
1 ea.	Sweep	315CN	AL
1 set	Weather-strip	S773D	
1 ea.	Overhead Drip	346C	AL

Hardware Set # 4 (Door: 110/2)
 Single Door (rated)

Each to have:

<u>Qty.</u>	<u>Type</u>	<u>Description</u>	<u>Finish</u>
4 ea.	Hinge	T4A3786 5" x 4-1/2"	652
1 ea.	Rim Exit Device	11-12-64-8813-G x ETL	630
1 ea.	Permanent Core	11-6300	626
1 ea.	Overhead Stop	599S	626
1 ea.	Closer	351-P3	689
1 ea.	Kick Plate	K1050 10" x 46" B4E	630
1 ea.	Threshold	271A x MSES25SS	AL
1 ea.	Sweep	2173AV	AL
1 set	Gasketing	S773D	

Hardware Set # 5 (Door: 113/1)
 Pair Doors (rated)

Each to have:

<u>Qty.</u>	<u>Type</u>	<u>Description</u>	<u>Finish</u>
6 ea.	Hinge	T4A3786 4-1/2" x 4-1/2"	652
1 ea.	SVR Exit Device	11-12-64-NB-8710 (in-active) Less Bottom Rod-Fire Rated	630
1 ea.	SVR Exit Device	11-12-64-NB-8713 x ETL (active) Less Bottom Rod-Fire Rated	630
1 ea.	Permanent Core	11-6300	626
2 ea.	Closer	351-P9	689
2 ea.	Kick Plate	K1050 10" x 35" B4E	630
2 ea.	Wall Stop	402	626
1 ea.	Threshold	271A x MSES25SS	AL
1 ea.	Sweep	2173AV	AL
1 set	Gasketing	S773D	
2 ea.	Meeting Astragal	S772D	Gray

Hardware Set # 6 (Doors: 104/1 – 105/1)
 Single Door

Each to have:

<u>Qty.</u>	<u>Type</u>	<u>Description</u>	<u>Finish</u>
3 ea.	Hinge	TA2714 4-1/2" x 4-1/2"	652
1 ea.	Lockset	28-60-WBS-10G24-GL (Office F82)	626
1 ea.	Permanent Core	11-6300	626
1 ea.	Wall Stop	402	626
3 ea.	Silencer	608	Gray

Hardware Set # 7 (Doors: 111/1 – 112/1)
 Single Door

Each to have:

<u>Qty.</u>	<u>Type</u>	<u>Description</u>	<u>Finish</u>
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3 ea.	Hinge	TA2714 4-1/2" x 4-1/2"	652
1 ea.	Lockset	28-60-WBS-10G04-GL (Storeroom F86)	626
1 ea.	Permanent Core	11-6300	626
1 ea.	Overhead Stop	1548H	626
3 ea.	Silencer	608	Gray

Hardware Set # 8 (Doors: 108/1 – 109/1)

Single Doors

Each to have:

<u>Qty.</u>	<u>Type</u>	<u>Description</u>	<u>Finish</u>
3 ea.	Hinge	TA2714 4-1/2" x 4-1/2"	652
1 ea.	Push Plate	70E	630
1 ea.	Pull Plate	BF-107 x 70C	630
1 ea.	Closer	351-O	689
1 ea.	Kick Plate	K1050 10" x 34" B4E (push side)	630
1 ea.	Mop Plate	K1050 4" x 35" B4E (pull side)	630
1 ea.	Wall Stop	402	626
3 ea.	Silencer	608	Gray

Hardware Set # 9 (Door: 110/1)

Single Door

Each to have:

<u>Qty.</u>	<u>Type</u>	<u>Description</u>	<u>Finish</u>
3 ea.	Hinge	TA2714 4-1/2" x 4-1/2"	652
1 ea.	Lockset	28-60-WBS-10G37-GL (Classroom F84)	626
1 ea.	Permanent Core	11-6300	626
1 ea.	Closer	351-O	689
1 ea.	Kick Plate	K1050 10" x 34" B4E	630
1 ea.	Wall Stop	402	626
3 ea.	Silencer	608	Gray

Hardware Set # 10 (Door: 107/1)

Single Door

Each to have:

<u>Qty.</u>	<u>Type</u>	<u>Description</u>	<u>Finish</u>
3 ea.	Hinge	TA2714 4-1/2" x 4-1/2"	652
1 ea.	Lockset	28-60-WBS-10G04-GL (Storeroom F86)	626

DTCC Powerplant Education Facility
Sussex County Airport & Industrial Park
Delaware Technical Community College
Owens Campus, Georgetown, Delaware

BMG Project Number 2012112.00
November 19, 2012

1 ea.	Permanent Core	11-6300	626
1 ea.	Closer	351-O	689
1 ea.	Kick Plate	K1050 10" x 34" B4E	630
3 ea.	Silencer	608	Gray

Hardware Set # 11 (Doors: 113/4 – 113/5)
Overhead & Coiling Doors

Note: All hardware by Door Mfg.

END OF SECTION 08710

SECTION 088000 - GLAZING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes glazing for the following products and applications, including those specified in other Sections where glazing requirements are specified by reference to this Section:
 - 1. Windows.
 - 2. Doors.
 - 3. Storefront framing.
 - 4. Glazed entrances.
 - 5. Interior borrowed lites.
- B. Related Sections:
 - 1. Division 08 Section "Aluminum Windows."
 - 2. Division 08 Section "Aluminum Framed Entrances and Storefront".
 - 3. Division 08 Section "Hollow Metal Doors and Frames"

1.3 DEFINITIONS

- A. Glass Manufacturers: Firms that produce primary glass, fabricated glass, or both, as defined in referenced glazing publications.
- B. Glass Thicknesses: Indicated by thickness designations in millimeters according to ASTM C 1036.
- C. Interspace: Space between lites of an insulating-glass unit.

1.4 PERFORMANCE REQUIREMENTS

- A. General: Installed glazing systems shall withstand normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.

- B. Delegated Design: Design glass, including comprehensive engineering analysis according to ICC's 2003 International Building Code by a qualified professional engineer, using the following design criteria:
1. Design Wind Pressures: As indicated on Drawings.
 2. Design Wind Pressures: Determine design wind pressures applicable to Project according to ASCE/SEI 7, based on heights above grade indicated on Drawings.
 - a. Wind Design Data: As indicated on Drawings.
 - b. Basic Wind Speed: 85 mph (38 m/s).
 3. Vertical Glazing: For glass surfaces sloped 15 degrees or less from vertical, design glass to resist design wind pressure based on glass type factors for short-duration load.
 4. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than 1/50 times the short-side length or 1 inch (25 mm), whichever is less.
 5. Differential Shading: Design glass to resist thermal stresses induced by differential shading within individual glass lites.
- C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes acting on glass framing members and glazing components.
1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

1.5 PRECONSTRUCTION TESTING

- A. Preconstruction Adhesion and Compatibility Testing: Test each glazing material type, tape sealant, gasket, glazing accessory, and glass-framing member for adhesion to and compatibility with elastomeric glazing sealants.
1. Testing will not be required if data are submitted based on previous testing of current sealant products and glazing materials matching those submitted.
 2. Use ASTM C 1087 to determine whether priming and other specific joint-preparation techniques are required to obtain rapid, optimum adhesion of glazing sealants to glass, tape sealants, gaskets, and glazing channel substrates.
 3. Test no fewer than eight Samples of each type of material, including joint substrates, shims, sealant backings, secondary seals, and miscellaneous materials.
 4. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
 5. For materials failing tests, submit sealant manufacturer's written instructions for corrective measures including the use of specially formulated primers.

1.6 ACTION SUBMITTALS

- A. Product Data: For each glass product and glazing material indicated.

- B. Glass Samples: For each type of glass product other than clear monolithic vision glass; 12 inches (300 mm) square.
 - 1. Tinted glass.
 - 2. Coated glass.
 - 3. Laminated glass with colored interlayer.
 - 4. Insulating glass.
- C. Glazing Schedule: List glass types and thicknesses for each size opening and location. Use same designations indicated on Drawings.
- D. Delegated-Design Submittal: For glass indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.7 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturers of insulating-glass units with sputter-coated, low-e coatings.
- B. Product Certificates: For glass and glazing products, from manufacturer.
- C. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for tinted glass, coated glass, insulating glass, glazing sealants and glazing gaskets.
 - 1. For glazing sealants, provide test reports based on testing current sealant formulations within previous 36-month period.
- D. Preconstruction adhesion and compatibility test report.
- E. Warranties: Sample of special warranties.

1.8 QUALITY ASSURANCE

- A. Manufacturer Qualifications for Insulating-Glass Units with Sputter-Coated, Low-E Coatings: A qualified insulating-glass manufacturer who is approved and certified by coated-glass manufacturer.
- B. Installer Qualifications: A qualified installer who employs glass installers for this Project who are certified under the National Glass Association's Certified Glass Installer Program.
- C. Glass Testing Agency Qualifications: A qualified independent testing agency accredited according to the NFRC CAP 1 Certification Agency Program.
- D. Sealant Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated.

- E. Source Limitations for Glass: Obtain glass from single source from single manufacturer for each glass type.
 - F. Source Limitations for Glazing Accessories: Obtain from single source from single manufacturer for each product and installation method.
 - G. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below, unless more stringent requirements are indicated. Refer to these publications for glazing terms not otherwise defined in this Section or in referenced standards.
 - 1. GANA Publications: GANA's "Glazing Manual."
 - 2. AAMA Publications: AAMA GDSG-1, "Glass Design for Sloped Glazing," and AAMA TIR-A7, "Sloped Glazing Guidelines."
 - 3. IGMA Publication for Sloped Glazing: IGMA TB-3001, "Guidelines for Sloped Glazing."
 - 4. IGMA Publication for Insulating Glass: SIGMA TM-3000, "North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use."
 - H. Safety Glazing Labeling: Where safety glazing labeling is indicated, permanently mark glazing with certification label of the SGCC or another certification agency acceptable to authorities having jurisdiction or the manufacturer. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.
 - I. Fire-Protection-Rated Glazing Labeling: Permanently mark fire-protection-rated glazing with certification label of a testing agency acceptable to authorities having jurisdiction. Label shall indicate manufacturer's name, test standard, whether glazing is for use in fire doors or other openings, whether or not glazing passes hose-stream test, whether or not glazing has a temperature rise rating of 450 deg F (250 deg C), and the fire-resistance rating in minutes.
 - J. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of IGCC.
 - K. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 2. Review temporary protection requirements for glazing during and after installation.
- 1.9 DELIVERY, STORAGE, AND HANDLING
- A. Protect glazing materials according to manufacturer's written instructions. Prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.
 - B. Comply with insulating-glass manufacturer's written recommendations for venting and sealing units to avoid hermetic seal ruptures due to altitude change.

1.10 PROJECT CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.
 - 1. Do not install glazing sealants when ambient and substrate temperature conditions are outside limits permitted by sealant manufacturer or below 40 deg F (4.4 deg C).

1.11 WARRANTY

- A. Manufacturer's Special Warranty for Coated-Glass Products: Manufacturer's standard form in which coated-glass manufacturer agrees to replace coated-glass units that deteriorate within specified warranty period. Deterioration of coated glass is defined as defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning coated glass contrary to manufacturer's written instructions. Defects include peeling, cracking, and other indications of deterioration in coating.
 - 1. Warranty Period: 10 years from date of Substantial Completion.
- B. Manufacturer's Special Warranty on Laminated Glass: Manufacturer's standard form in which laminated-glass manufacturer agrees to replace laminated-glass units that deteriorate within specified warranty period. Deterioration of laminated glass is defined as defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning laminated glass contrary to manufacturer's written instructions. Defects include edge separation, delamination materially obstructing vision through glass, and blemishes exceeding those allowed by referenced laminated-glass standard.
 - 1. Warranty Period: 10 years from date of Substantial Completion.
- C. Manufacturer's Special Warranty on Insulating Glass: Manufacturer's standard form in which insulating-glass manufacturer agrees to replace insulating-glass units that deteriorate within specified warranty period. Deterioration of insulating glass is defined as failure of hermetic seal under normal use that is not attributed to glass breakage or to maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is the obstruction of vision by dust, moisture, or film on interior surfaces of glass.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GLASS PRODUCTS, GENERAL

- A. Thickness: Where glass thickness is indicated, it is a minimum. Provide glass lites in thicknesses as needed to comply with requirements indicated.

1. Minimum Glass Thickness for Exterior Lites: Not less than 6.0 mm.
 2. Thickness of Tinted Glass: Provide same thickness for each tint color indicated throughout Project.
- B. Strength: Where float glass is indicated, provide annealed float glass, Kind HS heat-treated float glass, or Kind FT heat-treated float glass as needed to comply with "Performance Requirements" Article. Where heat-strengthened glass is indicated, provide Kind HS heat-treated float glass or Kind FT heat-treated float glass as needed to comply with "Performance Requirements" Article. Where fully tempered glass is indicated, provide Kind FT heat-treated float glass.
- C. Thermal and Optical Performance Properties: Provide glass with performance properties specified, as indicated in manufacturer's published test data, based on procedures indicated below:
1. For monolithic-glass lites, properties are based on units with lites 6.0 mm thick.
 2. For laminated-glass lites, properties are based on products of construction indicated.
 3. For insulating-glass units, properties are based on units of thickness indicated for overall unit and for each lite.
 4. U-Factors: Center-of-glazing values, according to NFRC 100 and based on LBL's WINDOW 5.2 computer program, expressed as Btu/sq. ft. x h x deg F (W/sq. m x K).
 5. Solar Heat-Gain Coefficient and Visible Transmittance: Center-of-glazing values, according to NFRC 200 and based on LBL's WINDOW 5.2 computer program.
 6. Visible Reflectance: Center-of-glazing values, according to NFRC 300.

2.2 GLASS PRODUCTS

- A. Float Glass: ASTM C 1036, Type I, Quality-Q3, Class I (clear) unless otherwise indicated.
- B. Heat-Treated Float Glass: ASTM C 1048; Type I; Quality-Q3; Class I (clear) unless otherwise indicated; of kind and condition indicated.
1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.
 2. For uncoated glass, comply with requirements for Condition A.
 3. For coated vision glass, comply with requirements for Condition C (other coated glass).
- C. Uncoated Tinted Float Glass: Class 2, complying with other requirements specified.
1. Tint Color: Bronze.
 2. Visible Light Transmittance: 53 percent minimum.

2.3 INSULATING GLASS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide PPG Solarban 60 or comparable product by one of the following:

- a. LOF
 - b. AFG Industries, Inc.; Spotless Ti.
 - c. J.B. Berkowski
 - d. Cardinal Glass Industries; LoE2 Plus.
 - e. Pilkington North America; Activ.
- B. Insulating-Glass Units: Factory-assembled units consisting of sealed lites of glass separated by a dehydrated interspace, qualified according to ASTM E 2190, and complying with other requirements specified.
1. Sealing System: Dual seal, with manufacturer's standard primary and secondary.
 2. Spacer: Manufacturer's standard spacer material and construction.
 3. Desiccant: Molecular sieve or silica gel, or blend of both.
- C. Glass: Comply with applicable requirements in "Glass Products" Article as indicated by designations in "Insulating-Glass Types" Article .

2.4 GLAZING GASKETS

- A. Dense Compression Gaskets: Molded or extruded gaskets of profile and hardness required to maintain watertight seal, made from one of the following:
1. Neoprene complying with ASTM C 864.
 2. EPDM complying with ASTM C 864.
 3. Silicone complying with ASTM C 1115.
 4. Thermoplastic polyolefin rubber complying with ASTM C 1115.
- B. Soft Compression Gaskets: Manufacturer's standard extruded or molded, closed-cell, integral-skinned gaskets complying with ASTM C 509, Type II, black; of profile and hardness required to maintain watertight seal.
1. Application: Use where soft compression gaskets will be compressed by inserting dense compression gaskets on opposite side of glazing or pressure applied by means of pressure-glazing stops on opposite side of glazing.
- C. Lock-Strip Gaskets: Neoprene extrusions in size and shape indicated, fabricated into frames with molded corner units and zipper lock-strips, complying with ASTM C 542, black.

2.5 GLAZING SEALANTS

- A. General:
1. Compatibility: Provide glazing sealants that are compatible with one another and with other materials they will contact, including glass products, seals of insulating-glass units, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.

2. Suitability: Comply with sealant and glass manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
3. Sealants used inside the weatherproofing system, shall have a VOC content of not more than 250 g/L when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
4. Sealants used inside the weatherproofing system shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
5. Colors of Exposed Glazing Sealants: As selected by Architect from manufacturer's full range.

2.6 GLAZING TAPES

- A. Back-Bedding Mastic Glazing Tapes: Preformed, butyl-based, 100 percent solids elastomeric tape; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; and complying with ASTM C 1281 and AAMA 800 for products indicated below:
 1. AAMA 804.3 tape, where indicated.
 2. AAMA 806.3 tape, for glazing applications in which tape is subject to continuous pressure.
 3. AAMA 807.3 tape, for glazing applications in which tape is not subject to continuous pressure.
- B. Expanded Cellular Glazing Tapes: Closed-cell, PVC foam tapes; factory coated with adhesive on both surfaces; and complying with AAMA 800 for the following types:
 1. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.
 2. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

2.7 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, requirements of manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- C. Setting Blocks: Elastomeric material with a Shore, Type A durometer hardness of 85, plus or minus 5.
- D. Spacers: Elastomeric blocks or continuous extrusions of hardness required by glass manufacturer to maintain glass lites in place for installation indicated.

- E. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).
- F. Cylindrical Glazing Sealant Backing: ASTM C 1330, Type O (open-cell material), of size and density to control glazing sealant depth and otherwise produce optimum glazing sealant performance.
- G. Perimeter Insulation for Fire-Resistive Glazing: Product that is approved by testing agency that listed and labeled fire-resistant glazing product with which it is used for application and fire-protection rating indicated.

2.8 FABRICATION OF GLAZING UNITS

- A. Fabricate glazing units in sizes required to fit openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.
- B. Clean-cut or flat-grind vertical edges of butt-glazed monolithic lites to produce square edges with slight chamfers at junctions of edges and faces.
- C. Grind smooth and polish exposed glass edges and corners.

2.9 MONOLITHIC-GLASS TYPES

- A. Glass Type GL-1: Clear float glass.
 - 1. Thickness: 6.0 mm.
- B. Glass Type GL-2: Clear fully tempered float glass.
 - 1. Thickness: 6.0 mm.
 - 2. Provide safety glazing labeling.

2.10 INSULATING-GLASS TYPES

- A. Glass Type IG-1: Low-e-coated, clear insulating glass.
 - 1. Overall Unit Thickness: 1 inch (25 mm).
 - 2. Thickness of Each Glass Lite: 6.0 mm.
 - 3. Outdoor Lite: Float glass.
 - 4. Interspace Content: Argon.
 - 5. Indoor Lite: Float glass.
 - 6. Low-E Coating: Sputtered on second surface.
 - 7. Visible Light Transmittance: 70 percent minimum.
 - 8. Winter Nighttime U-Factor: 0.29 maximum.

9. Summer Daytime U-Factor: 0.27 maximum.
10. Solar Heat Gain Coefficient: 0.38 maximum.

B. Glass Type IG-2: Low-e-coated, clear insulating glass.

1. Overall Unit Thickness: 1 inch (25 mm).
2. Thickness of Each Glass Lite: 6.0 mm.
3. Outdoor Lite: Fully tempered float glass.
4. Interspace Content: Argon.
5. Indoor Lite: Fully tempered float glass.
6. Low-E Coating: Sputtered on second surface.
7. Visible Light Transmittance: 70 percent minimum.
8. Winter Nighttime U-Factor: 0.29 maximum.
9. Summer Daytime U-Factor: 0.27 maximum.
10. Solar Heat Gain Coefficient: 0.38 maximum.
11. Provide safety glazing labeling.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine framing, glazing channels, and stops, with Installer present, for compliance with the following:
 1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
 2. Presence and functioning of weep systems.
 3. Minimum required face and edge clearances.
 4. Effective sealing between joints of glass-framing members.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.
- B. Examine glazing units to locate exterior and interior surfaces. Label or mark units as needed so that exterior and interior surfaces are readily identifiable. Do not use materials that will leave visible marks in the completed work.

3.3 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.
- B. Adjust glazing channel dimensions as required by Project conditions during installation to provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances.
- C. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass is glass with edge damage or other imperfections that, when installed, could weaken glass and impair performance and appearance.
- D. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction testing.
- E. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- F. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- G. Provide spacers for glass lites where length plus width is larger than 50 inches (1270 mm).
 - 1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
 - 2. Provide 1/8-inch (3-mm) minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.
- H. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and according to requirements in referenced glazing publications.
- I. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.
- J. Set glass lites with proper orientation so that coatings face exterior or interior as specified.
- K. Where wedge-shaped gaskets are driven into one side of channel to pressurize sealant or gasket on opposite side, provide adequate anchorage so gasket cannot walk out when installation is subjected to movement.
- L. Square cut wedge-shaped gaskets at corners and install gaskets in a manner recommended by gasket manufacturer to prevent corners from pulling away; seal corner joints and butt joints with sealant recommended by gasket manufacturer.

3.4 TAPE GLAZING

- A. Position tapes on fixed stops so that, when compressed by glass, their exposed edges are flush with or protrude slightly above sightline of stops.
- B. Install tapes continuously, but not necessarily in one continuous length. Do not stretch tapes to make them fit opening.
- C. Cover vertical framing joints by applying tapes to heads and sills first and then to jambs. Cover horizontal framing joints by applying tapes to jambs and then to heads and sills.
- D. Place joints in tapes at corners of opening with adjoining lengths butted together, not lapped. Seal joints in tapes with compatible sealant approved by tape manufacturer.
- E. Do not remove release paper from tape until right before each glazing unit is installed.
- F. Apply heel bead of elastomeric sealant.
- G. Center glass lites in openings on setting blocks and press firmly against tape by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings.
- H. Apply cap bead of elastomeric sealant over exposed edge of tape.

3.5 GASKET GLAZING (DRY)

- A. Cut compression gaskets to lengths recommended by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.
- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
- C. Installation with Drive-in Wedge Gaskets: Center glass lites in openings on setting blocks and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- D. Installation with Pressure-Glazing Stops: Center glass lites in openings on setting blocks and press firmly against soft compression gasket. Install dense compression gaskets and pressure-glazing stops, applying pressure uniformly to compression gaskets. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- E. Install gaskets so they protrude past face of glazing stops.

3.6 SEALANT GLAZING (WET)

- A. Install continuous spacers, or spacers combined with cylindrical sealant backing, between glass lites and glazing stops to maintain glass face clearances and to prevent sealant from extruding into glass channel and blocking weep systems until sealants cure. Secure spacers or spacers and backings in place and in position to control depth of installed sealant relative to edge clearance for optimum sealant performance.
- B. Force sealants into glazing channels to eliminate voids and to ensure complete wetting or bond of sealant to glass and channel surfaces.
- C. Tool exposed surfaces of sealants to provide a substantial wash away from glass.

3.7 LOCK-STRIP GASKET GLAZING

- A. Comply with ASTM C 716 and gasket manufacturer's written instructions. Provide supplementary wet seal and weep system unless otherwise indicated.

3.8 CLEANING AND PROTECTION

- A. Protect exterior glass from damage immediately after installation by attaching crossed streamers to framing held away from glass. Do not apply markers to glass surface. Remove nonpermanent labels and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations. If, despite such protection, contaminating substances do come into contact with glass, remove substances immediately as recommended in writing by glass manufacturer.
- C. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for buildup of dirt, scum, alkaline deposits, or stains; remove as recommended in writing by glass manufacturer.
- D. Remove and replace glass that is broken, chipped, cracked, or abraded or that is damaged from natural causes, accidents, and vandalism, during construction period.
- E. Wash glass on both exposed surfaces in each area of Project not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended in writing by glass manufacturer.

END OF SECTION 088000

SECTION 092900 - GYPSUM BOARD

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Interior gypsum board.
2. Tile backing panels.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. LEED Submittals:

1. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.
2. Product Certificates for Credit MR 5: For products and materials required to comply with requirements for regional materials, certificates indicating location of material manufacturer and point of extraction, harvest, or recovery for each raw material. Include statement indicating distance to Project, cost for each regional material, and fraction by weight that is considered regional.
3. Product Certificates for Credit MR 5: For products and materials required to comply with requirements for regionally manufactured and regionally extracted and manufactured materials. Include statement indicating cost for each regionally manufactured material.
 - a. Include statement indicating location of manufacturer and distance to Project for each regionally manufactured material.
 - b. Include statement indicating location of manufacturer and point of extraction, harvest, or recovery for each raw material used in regionally extracted and manufactured materials. Indicate distance to Project and fraction by weight of each regionally manufactured material that is regionally extracted.
4. Product Data for Credit IEQ 4.1: For adhesives used to laminate gypsum board panels to substrates, documentation including printed statement of VOC content.
5. Laboratory Test Reports for Credit IEQ 4: For adhesives used to laminate gypsum board panels to substrates, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Resistance-Rated Assemblies: For fire-resistance-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 119 by an independent testing agency.
- B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 90 and classified according to ASTM E 413 by an independent testing agency.
- C. Low Emitting Materials: For ceiling and wall assemblies, provide materials and construction identical to those tested in assembly and complying with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.2 GYPSUM BOARD, GENERAL

- A. Regional Materials: Gypsum panel products shall be manufactured within 500 miles (800 km) of Project site.

2.3 INTERIOR GYPSUM BOARD

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. American Gypsum.
 - 2. CertainTeed Corp.
 - 3. Georgia-Pacific Gypsum LLC.
 - 4. Lafarge North America Inc.
 - 5. National Gypsum Company.
 - 6. PABCO Gypsum.
 - 7. Temple-Inland.
 - 8. USG Corporation.
- B. Gypsum Board, Type X: ASTM C 1396/C 1396M.
 - 1. Thickness: 5/8 inch (15.9 mm).
 - 2. Long Edges: Tapered and featured (rounded or beveled) for prefilling.
- C. Gypsum Ceiling Board: ASTM C 1396/C 1396M.
 - 1. Thickness: 5/8 inch (15.9 mm).
 - 2. Long Edges: Tapered and featured (rounded or beveled) for prefilling.

- D. Moisture- and Mold-Resistant Gypsum Board: ASTM C 1396/C 1396M. With moisture- and mold-resistant core and paper surfaces.
 - 1. Core: 5/8 inch (15.9 mm), Type X.
 - 2. Long Edges: Tapered.
 - 3. Mold Resistance: ASTM D 3273, score of 10.

2.4 TILE BACKING PANELS

- A. Water-Resistant Gypsum Backing Board: ASTM C 1396/C 1396M, with manufacturer's standard edges.
 - 1. Manufacturers: Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Gypsum.
 - b. CertainTeed Corp.
 - c. Georgia-Pacific Gypsum LLC.
 - d. Lafarge North America Inc.
 - e. PABCO Gypsum.
 - f. Temple-Inland.
 - g. USG Corporation.
 - 2. Core: 5/8 inch (15.9 mm), Type X.

2.5 TRIM ACCESSORIES

- A. Interior Trim: ASTM C 1047.
 - 1. Material: Galvanized or aluminum-coated steel sheet, rolled zinc, plastic, or paper-faced galvanized steel sheet.
- B. Aluminum Trim: ASTM B 221 (ASTM B 221M), Alloy 6063-T5.

2.6 JOINT TREATMENT MATERIALS

- A. General: Comply with ASTM C 475/C 475M.
- B. Joint Tape:
 - 1. Interior Gypsum Board: Paper.
 - 2. Glass-Mat Gypsum Sheathing Board: 10-by-10 glass mesh.
 - 3. Tile Backing Panels: As recommended by panel manufacturer.

- C. Joint Compound for Interior Gypsum Board: For each coat use formulation that is compatible with other compounds applied on previous or for successive coats.

2.7 AUXILIARY MATERIALS

- A. Laminating Adhesive: Adhesive or joint compound recommended for directly adhering gypsum panels to continuous substrate.
 - 1. Laminating adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Laminating adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Steel Drill Screws: ASTM C 1002, unless otherwise indicated.
- C. Sound Attenuation Blankets: ASTM C 665, Type I (blankets without membrane facing).
- D. Acoustical Joint Sealant: ASTM C 834. Product effectively reduces airborne sound transmission through perimeter joints and openings as demonstrated by testing according to ASTM E 90.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Accumetric LLC; BOSS 824 Acoustical Sound Sealant.
 - b. Grabber Construction Products; Acoustical Sealant GSC.
 - c. Pecora Corporation; AC-20 FTR].
 - d. Specified Technologies, Inc.; Smoke N Sound Acoustical Sealant.
 - e. USG Corporation; SHEETROCK Acoustical Sealant.
 - 2. Acoustical joint sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. Thermal Insulation: As specified in Division 07 Section "Thermal Insulation."
- F. Vapor Retarder: As specified in Division 07 Section "Thermal Insulation."

PART 3 - EXECUTION

3.1 APPLYING AND FINISHING PANELS

- A. Comply with ASTM C 840.
- B. Examine panels before installation. Reject panels that are wet, moisture damaged, and mold damaged.

- C. Isolate perimeter of gypsum board applied to non-load-bearing partitions at structural abutments, except floors. Provide 1/4- to 1/2-inch- (6.4- to 12.7-mm-) wide spaces at these locations and trim edges with edge trim where edges of panels are exposed. Seal joints between edges and abutting structural surfaces with acoustical sealant.
- D. Install trim with back flanges intended for fasteners, attach to framing with same fasteners used for panels. Otherwise, attach trim according to manufacturer's written instructions.
 - 1. Control Joints: Install control joints according to ASTM C 840 and in specific locations approved by Architect for visual effect.
- E. Prefill open joints, rounded or beveled edges, and damaged surface areas.
- F. Apply joint tape over gypsum board joints, except for trim products specifically indicated as not intended to receive tape.
- G. Gypsum Board Finish Levels: Finish panels to levels indicated below and according to ASTM C 840:
 - 1. Level 1: Ceiling plenum areas, concealed areas, and where indicated.
 - 2. Level 2: Panels that are substrate for tile.
 - 3. Level 4: At panel surfaces that will be exposed to view unless otherwise indicated.
 - a. Primer and its application to surfaces are specified in other Division 09 Sections.
- H. Protect adjacent surfaces from drywall compound and texture finishes and promptly remove from floors and other non-drywall surfaces. Repair surfaces stained, marred, or otherwise damaged during drywall application.
- I. Remove and replace panels that are wet, moisture damaged, and mold damaged.

END OF SECTION 092900

SECTION 095113 - ACOUSTICAL PANEL CEILINGS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes acoustical panels and exposed suspension systems for ceilings.

1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. LEED Submittals:
 - 1. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating costs for each product having recycled content.
 - 2. Laboratory Test Reports for Credit EQ 4: For ceiling systems, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Samples: For each exposed product and for each color and texture specified.

1.4 INFORMATIONAL SUBMITTALS

- A. Product test reports.
- B. Evaluation reports.
- C. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance data.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Qualified according to NVLAP.
- B. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
 - 1. Build mockup of typical ceiling area as shown on Drawings.
 - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Acoustical ceiling shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
- B. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: Comply with ASTM E 1264 for Class A materials.
 - 2. Smoke-Developed Index: 50 or less.

2.2 ACOUSTICAL PANEL CEILINGS, GENERAL

- A. Low-Emitting Materials: Acoustical panel ceilings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Glass-Fiber-Based Panels: Made with binder containing no urea formaldehyde.
- C. Acoustical Panel Standard: Comply with ASTM E 1264.
- D. Metal Suspension System Standard: Comply with ASTM C 635.
- E. Attachment Devices: Size for five times the design load indicated in ASTM C 635, Table 1, "Direct Hung," unless otherwise indicated. Comply with seismic design requirements.

2.3 ACOUSTICAL PANELS ACP-01

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Armstrong World Industries, Inc.

2. CertainTeed Corp.
 3. Chicago Metallic Corporation.
 4. Tectum Inc.
 5. USG Interiors, Inc.; Subsidiary of USG Corporation.
- B. Classification: Type III, Form 2, Pattern CD, wet-formed mineral fiber, fissured.
- C. Color: White.
- D. LR: 0,81.
- E. NRC: 0.55, Type E-400 mounting according to ASTM E 795.
- F. CAC: 30.
- G. Edge/Joint Detail: Square.
- H. Thickness: 5/8 inch (15 mm).
- I. Modular Size 24 by 24 inches (610 by 610 mm).

2.4 METAL SUSPENSION SYSTEM

- A. Manufacturers: Subject to compliance with requirements[available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Armstrong World Industries, Inc.
 2. CertainTeed Corp.
 3. Chicago Metallic Corporation.
 4. USG Interiors, Inc.; Subsidiary of USG Corporation.
- B. Roll-Formed, Sheet-Metal Edge Moldings and Trim: Type and profile indicated or, if not indicated, manufacturer's standard moldings for edges and penetrations that comply with seismic design requirements; formed from sheet metal of same material, finish, and color as that used for exposed flanges of suspension-system runners.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install acoustical panel ceilings to comply with ASTM C 636/C 636M and seismic design requirements indicated, according to manufacturer's written instructions and CISCA's "Ceiling Systems Handbook."
- B. Measure each ceiling area and establish layout of acoustical panels to balance border widths at opposite edges of each ceiling. Avoid using less-than-half-width panels at borders, and comply with layout shown on reflected ceiling plans.

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1. Arrange directionally patterned acoustical panels as indicated on reflected ceiling plans.

END OF SECTION 095113

SECTION 096513 - RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Resilient base.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. LEED Submittals:

1. Product Data for Credit IEQ 4.1: For adhesives, documentation including printed statement of VOC content.
2. Laboratory Test Reports for Credit IEQ 4: For adhesives, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Samples: For each type of product indicated, in manufacturer's standard-size Samples but not less than 12 inches (300 mm) long, of each resilient product color, texture, and pattern required.

1.3 QUALITY ASSURANCE

A. Fire-Test-Response Characteristics: As determined by testing identical products according to ASTM E 648 or NFPA 253 by a qualified testing agency.

1. Critical Radiant Flux Classification: Class I, not less than 0.45 W/sq. cm.

1.4 PROJECT CONDITIONS

A. Maintain ambient temperatures within range recommended by manufacturer in spaces to receive resilient products.

B. Until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer.

C. Install resilient products after other finishing operations, including painting, have been completed.

PART 2 - PRODUCTS

2.1 RESILIENT BASE

A. Resilient Base:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Allstate Rubber Corp.; Stoler Industries.
 - b. Armstrong World Industries, Inc.
 - c. Burke Mercer Flooring Products; Division of Burke Industries, Inc.
 - d. Endura Rubber Flooring; Division of Burke Industries, Inc.
 - e. Estrie Products International; American Biltrite (Canada) Ltd.
 - f. Flexco, Inc.
 - g. Johnsonite.
 - h. Mondo Rubber International, Inc.
 - i. Musson, R. C. Rubber Co.
 - j. Nora Rubber Flooring; Freudenberg Building Systems, Inc.
 - k. PRF USA, Inc.
 - l. Roppe Corporation, USA.
 - m. VPI, LLC; Floor Products Division.

B. Resilient Base Standard: ASTM F 1861.

1. Material Requirement: Type TV (vinyl, thermoplastic).
2. Manufacturing Method: Group I (solid, homogeneous).
3. Style: Cove (base with toe).

C. Minimum Thickness: 0.125 inch (3.2 mm).

D. Height: 4 inches (102 mm).

E. Lengths: Coils in manufacturer's standard length.

F. Outside Corners: Preformed.

G. Inside Corners: Job formed.

H. Finish: As selected by Architect from manufacturer's full range.

I. Colors and Patterns: As selected by Architect from full range of industry colors.

2.2 INSTALLATION MATERIALS

- A. Trowelable Leveling and Patching Compounds: Latex-modified, portland cement based or blended hydraulic-cement-based formulation provided or approved by manufacturer for applications indicated.
- B. Adhesives: Water-resistant type recommended by manufacturer to suit resilient products and substrate conditions indicated.
 - 1. Adhesives shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24), except that adhesive for rubber stair treads shall have a VOC content of 60 g/L or less.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Prepare substrates according to manufacturer's written instructions to ensure adhesion of resilient products.
- B. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound and remove bumps and ridges to produce a uniform and smooth substrate.
- C. Do not install resilient products until they are same temperature as the space where they are to be installed.
 - 1. Move resilient products and installation materials into spaces where they will be installed at least 48 hours in advance of installation.
- D. Sweep and vacuum clean substrates to be covered by resilient products immediately before installation.

3.2 RESILIENT BASE INSTALLATION

- A. Comply with manufacturer's written instructions for installing resilient base.
- B. Apply resilient base to walls, columns, pilasters, casework and cabinets in toe spaces, and other permanent fixtures in rooms and areas where base is required.
- C. Install resilient base in lengths as long as practicable without gaps at seams and with tops of adjacent pieces aligned.
- D. Tightly adhere resilient base to substrate throughout length of each piece, with base in continuous contact with horizontal and vertical substrates.
- E. Do not stretch resilient base during installation.

3.3 RESILIENT ACCESSORY INSTALLATION

- A. Comply with manufacturer's written instructions for installing resilient accessories.

3.4 CLEANING AND PROTECTION

- A. Comply with manufacturer's written instructions for cleaning and protection of resilient products.
- B. Cover resilient products until Substantial Completion.

END OF SECTION 096513

SECTION 096516 - RESILIENT SHEET FLOORING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Vinyl sheet floor covering.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. LEED Submittals:

1. Product Data for Credit IEQ 4.1: For adhesives, documentation including printed statement of VOC content.
2. Product Data for Credit IEQ 4.3: For adhesives, documentation including printed statement of VOC content.
3. Product Data for Credit IEQ 4.3: For resilient sheet flooring, documentation from an independent testing agency indicating compliance with the FloorScore Standard.
4. Laboratory Test Reports for Credit IEQ 4: For adhesives and flooring system, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Shop Drawings: For each type of floor covering. Include floor covering layouts, locations of seams, edges, columns, doorways, enclosing partitions, built-in furniture, cabinets, and cutouts.

D. Samples: In manufacturer's standard size, but not less than 6-by-9-inch (150-by-230-mm) sections of each different color and pattern of floor covering required.

1.3 CLOSEOUT SUBMITTALS

A. Maintenance data.

1.4 QUALITY ASSURANCE

A. Fire-Test-Response Characteristics: As determined by testing identical products according to ASTM E 648 or NFPA 253 by a qualified testing agency.

1. Critical Radiant Flux Classification: Class I, not less than 0.45 W/sq. cm.

1.5 PROJECT CONDITIONS

- A. Maintain ambient temperatures within range recommended by manufacturer in spaces to receive floor coverings.
- B. Until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer.
- C. Close spaces to traffic during floor covering installation.
- D. Close spaces to traffic for 48 hours after floor covering installation.
- E. Install floor coverings after other finishing operations, including painting, have been completed.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. FloorScore Compliance: Resilient sheet flooring shall comply with requirements of FloorScore Standard.
- B. Low-Emitting Materials: Flooring system shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.2 VINYL SHEET FLOOR COVERING

- A. Products: Subject to compliance with requirements, provide the following:
 - 1. Mannington Mills, Inc.; Assurance II.
- B. Unbacked Vinyl Sheet Floor Covering: ASTM F 1913, 0.080 inch (2.0 mm) thick.
- C. Wearing Surface: Smooth with embedded abrasives.
- D. Sheet Width: As standard with manufacturer.
- E. Colors and Patterns: As selected by Architect from full range of industry colors.

2.3 INSTALLATION MATERIALS

- A. Trowelable Leveling and Patching Compounds: Latex-modified, portland cement based or blended hydraulic-cement-based formulation provided or approved by manufacturer for applications indicated.

- B. Adhesives: Water-resistant type recommended by manufacturer to suit floor covering and substrate conditions indicated.
 - 1. Adhesives shall have a VOC content of not more than 50 g/L when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Floor Polish: Provide protective liquid floor polish products as recommended by manufacturer.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Prepare substrates according to manufacturer's written instructions to ensure adhesion of floor coverings.
- B. Concrete Substrates: Prepare according to ASTM F 710.
 - 1. Verify that substrates are dry and free of curing compounds, sealers, and hardeners.
 - 2. Remove substrate coatings and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by manufacturer. Do not use solvents.
 - 3. Alkalinity and Adhesion Testing: Perform tests recommended by manufacturer. Proceed with installation only after substrates pass testing.
 - 4. Moisture Testing: Perform tests recommended by manufacturer. Proceed with installation only after substrates pass testing.
 - a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with installation only after substrates have maximum moisture-vapor-emission rate of 3 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m) in 24 hours.
 - b. Perform relative humidity test using in situ probes, ASTM F 2170. Proceed with installation only after substrates have a maximum 75 percent relative humidity level measurement.
- C. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound and remove bumps and ridges to produce a uniform and smooth substrate.
- D. Do not install floor coverings until they are same temperature as space where they are to be installed.
 - 1. Move floor coverings and installation materials into spaces where they will be installed at least 48 hours in advance of installation.
- E. Sweep and vacuum clean substrates to be covered by floor coverings immediately before installation.

3.2 FLOOR COVERING INSTALLATION

- A. Comply with manufacturer's written instructions for installing floor coverings.
- B. Unroll floor coverings and allow them to stabilize before cutting and fitting.
- C. Lay out floor coverings as follows:
 - 1. Maintain uniformity of floor covering direction.
 - 2. Minimize number of seams; place seams in inconspicuous and low-traffic areas, at least 6 inches (152 mm) away from parallel joints in floor covering substrates.
 - 3. Match edges of floor coverings for color shading at seams.
 - 4. Avoid cross seams.
- D. Scribe and cut floor coverings to butt neatly and tightly to vertical surfaces, permanent fixtures, and built-in furniture including cabinets, pipes, outlets, and door frames.
- E. Extend floor coverings into toe spaces, door reveals, closets, and similar openings.
- F. Maintain reference markers, holes, or openings that are in place or marked for future cutting by repeating on floor coverings as marked on substrates. Use chalk or other nonpermanent marking device.
- G. Adhere floor coverings to substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.

3.3 CLEANING AND PROTECTION

- A. Comply with manufacturer's written instructions for cleaning and protection of floor covering.
- B. Cover floor coverings until Substantial Completion.

END OF SECTION 096516

SECTION 096813 - TILE CARPETING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes modular, tufted carpet tile.

1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. LEED Submittals:
 - 1. Product Data for Credit EQ 4.3:
 - a. For carpet tile, documentation indicating compliance with testing and product requirements of CRI's "Green Label Plus" program.
 - b. For installation adhesive, documentation including printed statement of VOC content.
 - 2. Laboratory Test Reports for Credit EQ 4: For carpet and installation adhesives, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Samples: For each exposed product and for each color and texture specified.
- D. Sustainability: Provide the Statement of the Achievement Level the carpet has attained for Silver, 37 to 51 points, based on specific Sustainable Attribute Performance for all product stages according to ANSI/NSF 140.

1.4 INFORMATIONAL SUBMITTALS

- A. Product test reports.
- B. Sample warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance data.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who is certified by the International Certified Floorcovering Installers Association at the Commercial II certification level.
- B. Fire-Test-Response Ratings: Where indicated, provide carpet tile identical to those of assemblies tested for fire response according to NFPA 253 by a qualified testing agency.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Comply with CRI 104.

1.8 FIELD CONDITIONS

- A. Comply with CRI 104 for temperature, humidity, and ventilation limitations.

1.9 WARRANTY

- A. Special Warranty for Carpet Tiles: Manufacturer agrees to repair or replace components of carpet tile installation that fail in materials or workmanship within specified warranty period.
 - 1. Warranty does not include deterioration or failure of carpet tile due to unusual traffic, failure of substrate, vandalism, or abuse.
 - 2. Failures include, but are not limited to, more than 10 percent edge raveling, snags, runs, loss of face fiber, and delamination.
 - 3. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CARPET TILE

- A. Products: Subject to compliance with requirements, provide the following:
 - 1. Lee's Attribute modular carpet tiles.
- B. Color: As selected by Architect from manufacturer's full range.
- C. Fiber Type: Antron® Legacy Nylon.
- D. Pile Thickness: .187 inches (4.7 mm) for finished carpet tile.

- E. Stitches: 11.1 per inch (43.70 mm).
- F. Gage: 1/10 inch (39.4 mm).
- G. Face Weight: 26.0 oz./sq. yd. (882 g/sq. m).
- H. Backing System: EcoFlex ICT.
- I. Size: 24 by 24 inches (610 by 610 mm).
- J. Applied Soil-Resistance Treatment: DuraTech Soil Protection by Invista.

2.2 INSTALLATION ACCESSORIES

- A. Trowelable Leveling and Patching Compounds: Latex-modified, hydraulic-cement-based formulation provided or recommended by carpet tile manufacturer.
- B. Adhesives: Water-resistant, mildew-resistant, nonstaining, pressure-sensitive type to suit products and subfloor conditions indicated, that complies with flammability requirements for installed carpet tile and is recommended by carpet tile manufacturer for releasable installation.
 - 1. Adhesives shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Adhesives shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for maximum moisture content, alkalinity range, installation tolerances, and other conditions affecting carpet tile performance. Examine carpet tile for type, color, pattern, and potential defects.
- B. Concrete Subfloors: Verify that concrete slabs comply with ASTM F 710.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.
- D. Preparation: Comply with CRI 104, Section 6.2, "Site Conditions; Floor Preparation," and with carpet tile manufacturer's written installation instructions for preparing substrates indicated to receive carpet tile installation.
- E. Installation: Comply with CRI 104, Section 14, "Carpet Modules," and with carpet tile manufacturer's written installation instructions.

- F. Installation Method: As recommended in writing by carpet tile manufacturer.
- G. Maintain dye lot integrity. Do not mix dye lots in same area.
- H. Cut and fit carpet tile to butt tightly to vertical surfaces, permanent fixtures, and built-in furniture including cabinets, pipes, outlets, edgings, thresholds, and nosings. Bind or seal cut edges as recommended by carpet tile manufacturer.
- I. Extend carpet tile into toe spaces, door reveals, closets, open-bottomed obstructions, removable flanges, alcoves, and similar openings.
- J. Maintain reference markers, holes, and openings that are in place or marked for future cutting by repeating on finish flooring as marked on subfloor. Use nonpermanent, nonstaining marking device.
- K. Install pattern parallel to walls and borders.
- L. Perform the following operations immediately after installing carpet tile:
 - 1. Remove excess adhesive, seam sealer, and other surface blemishes using cleaner recommended by carpet tile manufacturer.
 - 2. Remove yarns that protrude from carpet tile surface.
 - 3. Vacuum carpet tile using commercial machine with face-beater element.
- M. Protect installed carpet tile to comply with CRI 104, Section 16, "Protecting Indoor Installations."

END OF SECTION 096813

SECTION 099100 - PAINTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes surface preparation and the application of paint systems on interior and exterior substrates, including but not limited to the following substrates:
 - 1. Concrete.
 - 2. Steel.
 - 3. Galvanized metal.
 - 4. Gypsum board.

1.2 DEFINITIONS

- A. Gloss Level 1: Not more than 5 units at 60 degrees and 10 units at 85 degrees, according to ASTM D 523.
- B. Gloss Level 2: Not more than 10 units at 60 degrees and 10 to 35 units at 85 degrees, according to ASTM D 523.
- C. Gloss Level 3: 10 to 25 units at 60 degrees and 10 to 35 units at 85 degrees, according to ASTM D 523.
- D. Gloss Level 4: 20 to 35 units at 60 degrees and not less than 35 units at 85 degrees, according to ASTM D 523.
- E. Gloss Level 5: 35 to 70 units at 60 degrees, according to ASTM D 523.
- F. Gloss Level 6: 70 to 85 units at 60 degrees, according to ASTM D 523.
- G. Gloss Level 7: More than 85 units at 60 degrees, according to ASTM D 523.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include preparation requirements and application instructions.
- B. LEED Submittals:
 - 1. Product Data for Credit EQ 4.2: For paints and coatings, including printed statement of VOC content.
 - 2. Laboratory Test Reports for Credit EQ 4: For paints and coatings, documentation indicating that they meet the testing and product requirements of the California

Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

- C. Samples: For each type of paint system and in each color and gloss of topcoat.
- D. Product List: For each product indicated. Include printout of current "MPI Approved Products List" for each product category specified in Part 2, with the proposed product highlighted.

1.4 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Paint: 5 percent, but not less than 1 gal. (3.8 L) of each material and color applied.

1.5 QUALITY ASSURANCE

- A. Mockups: Apply mockups of each paint system indicated and each color and finish selected to verify preliminary selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
 - 1. Architect will select one surface to represent surfaces and conditions for application of each paint system specified in Part 3.
 - a. Vertical and Horizontal Surfaces: Provide samples of at least 100 sq. ft. (9 sq. m).
 - b. Other Items: Architect will designate items or areas required.
 - 2. Final approval of color selections will be based on mockups.
 - a. If preliminary color selections are not approved, apply additional mockups of additional colors selected by Architect at no added cost to Owner.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to products listed in other Part 2 articles for the paint category indicated.

2.2 PAINT, GENERAL

- A. Material Compatibility:

1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
 2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.
- B. VOC Content: Products shall comply with VOC limits of authorities having jurisdiction and, for interior paints and coatings applied at Project site, the following VOC limits, exclusive of colorants added to a tint base, when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
1. Flat Paints and Coatings: 50 g/L.
 2. Nonflat Paints and Coatings: 150 g/L.
 3. Dry-Fog Coatings: 400 g/L.
 4. Primers, Sealers, and Undercoaters: 200 g/L.
 5. Anticorrosive and Antirust Paints Applied to Ferrous Metals: 250 g/L.
 6. Zinc-Rich Industrial Maintenance Primers: 340 g/L.
 7. Pretreatment Wash Primers: 420 g/L.
 8. Floor Coatings: 100 g/L.
 9. Shellacs, Clear: 730 g/L.
 10. Shellacs, Pigmented: 550 g/L.
- C. Low-Emitting Materials: Interior paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Colors: As selected by Architect from manufacturer's full range.
1. 20 percent of surface area will be painted with deep tones.
- 2.3 PRIMERS/SEALERS
- A. Primer Sealer, Latex, Interior:
1. Benjamin Moore & Co., Moorcraft Super Spec Latex Enamel Undercoater & Primer sealer 253, or equivalent.
- B. Primer Sealer, Epoxy, Interior:
1. Benjamin Moore & Co., I.M.C. Waterborne Epoxy Primer M08/M09, or equivalent.
- C. Primer Sealer, Epoxy, Floor, Interior:
1. Benjamin Moore & Co., I.M.C. Moisture Tolerant Epoxy Sealer/Finish M68/M69, or equivalent.

2.4 METAL PRIMERS

A. Primer, Water Based, Interior:

1. Benjamin Moore & Co., IronClad Latex Low Luster Metal & Wood Enamel 363, or equivalent.

B. Primer, Galvanized, Water Based, Interior & Exterior:

1. Benjamin Moore & Co., I.M.C. DTM Acrylic Semi-Gloss M29, or equivalent.

2.5 WATER-BASED PAINTS

A. Latex, Interior, Eggshell:

1. Benjamin Moore & Co., Moorcraft Super Spec Latex Eggshell Enamel 274, or equivalent.

B. Latex, Interior, Semi-Gloss:

1. Benjamin Moore & Co., Moorcraft Super Spec Latex Semi-Gloss Enamel 283, or equivalent.

C. Epoxy, Interior, High Gloss:

1. Benjamin Moore & Co., I.M.C. Acrylic Epoxy Coating M43/M44-84, or equivalent.

D. Latex, Exterior, Semi-Gloss:

1. Benjamin Moore & Co., I.M.C. DTM Acrylic Semi-Gloss M29, or equivalent.

2.6 FLOOR COATINGS

A. Floor Paint, Solvent-Base, Interior, for Concrete Floors:

1. Benjamin Moore & Co., I.M.C. 100% Solids Amine Cured Epoxy M70/M71, or equivalent.

PART 3 - EXECUTION

3.1 EXAMINATION

- #### A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.

- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 - 1. Concrete: 12 percent.
 - 2. Masonry (Clay and CMU): 12 percent.
 - 3. Wood: 15 percent.
 - 4. Gypsum Board: 12 percent.
 - 5. Plaster: 12 percent.
- C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- D. Proceed with coating application only after unsatisfactory conditions have been corrected.
 - 1. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations in "MPI Manual" applicable to substrates indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
 - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
- C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
 - 1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce paint systems indicated.

3.3 APPLICATION

- A. Apply paints according to manufacturer's written instructions and to recommendations in "MPI Manual."
- B. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

3.4 CLEANING AND PROTECTION

- A. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- B. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

3.5 INTERIOR PAINTING SCHEDULE

A. Concrete Substrates, Traffic Surfaces:

1. Latex Floor Enamel System:

- a. Prime Coat: Floor paint, latex, epoxy sealer.
- b. Intermediate Coat: Floor paint, latex, high-gloss epoxy, matching top coat.
- c. Topcoat: Floor paint, latex, high-gloss epoxy.

B. Steel Substrates:

1. Latex over Alkyd Primer System:

- a. Prime Coat: Primer, alkyd, anti-corrosive, for metal.
- b. Intermediate Coat: Latex, interior, matching topcoat.
- c. Topcoat: Latex, interior, semi-gloss.

C. Galvanized-Metal Substrates:

1. Latex over Waterborne Primer System:

- a. Prime Coat: Primer, galvanized, water based.
- b. Intermediate Coat: Latex, interior, matching topcoat.
- c. Topcoat: Latex, interior, Semi-gloss.

D. Gypsum Board Substrates:

1. Latex System:

- a. Prime Coat: Primer sealer, latex, interior.
- b. Intermediate Coat: Latex, interior, matching topcoat.
- c. Topcoat: Latex, interior, Eggshell.

2. Latex Epoxy System:

- a. Prime Coat: Primer sealer, latex, interior.
- b. Intermediate Coat: Latex Epoxy Coating, interior, matching topcoat.
- c. Topcoat: Latex Epoxy Coating, interior, High-Gloss.

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END OF SECTION 099123

SECTION 101100 - VISUAL DISPLAY SURFACES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Markerboards.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1. Include individual panel weights for sliding visual display units.

B. LEED Submittals:

1. Product Data for Credit IEQ 4.4: For composite wood products, documentation indicating that the product contains no urea formaldehyde.
2. Laboratory Test Reports for Credit IEQ 4: For adhesives and composite wood products, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Shop Drawings: For visual display surfaces. Include plans, elevations, sections, details, and attachments to other work.

1. Show locations of panel joints.
2. Include sections of typical trim members.
3. Wiring Diagrams: For power, signal, and control wiring.

D. Samples: For each exposed product and for each color and texture specified.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for surface-burning characteristics of fabrics.

C. Warranties: Sample of special warranties.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For visual display surfaces to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of motor-operated, sliding visual display units required for this Project.
- B. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: 25 or less.
 - 2. Smoke-Developed Index: 50 or less.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Preinstallation Conference: Conduct conference at Project site.

1.6 WARRANTY

- A. Special Warranty for Porcelain-Enamel Face Sheets: Manufacturer's standard form in which manufacturer agrees to repair or replace porcelain-enamel face sheets that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Surfaces lose original writing and erasing qualities.
 - b. Surfaces exhibit crazing, cracking, or flaking.
 - 2. Warranty Period: 50 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Porcelain-Enamel Face Sheet: ASTM A 424, enameling-grade steel, uncoated thickness indicated; with exposed face and edges coated with primer, 1.7-to-2.5-mil- (0.043-to-0.064-mm-) thick ground coat, and color cover coat; and with concealed face coated with primer and 1.7-to-2.5-mil- (0.043-to-0.064-mm-) thick ground coat.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following.

- a. PolyVision Corporation, a Steelcase company; P³ ceramicsteel Markerboard.
- B. Melamine: Thermally fused, melamine-impregnated decorative paper complying with LMA SAT-1.
- C. High-Pressure Plastic Laminate: NEMA LD 3.
- D. Hardboard: ANSI A135.4, tempered.
- E. Fiberboard: ASTM C 208.
- F. Extruded Aluminum: ASTM B 221 (ASTM B 221M), Alloy 6063.
- G. Laminating Adhesives: Manufacturer's standard product that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.2 MARKERBOARD ASSEMBLIES

- A. Porcelain-Enamel Markerboards: Balanced, high-pressure, factory-laminated markerboard assembly of three-ply construction consisting of backing sheet, core material, and 0.021-inch- (0.53-mm-) thick, porcelain-enamel face sheet with low-gloss finish.
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. AARCO Products, Inc.
 - b. ADP Lemco, Inc.
 - c. Aywon.
 - d. Bangor Cork Company, Inc.
 - e. Best-Rite Manufacturing.
 - f. Claridge Products and Equipment, Inc.
 - g. Egan Visual Inc.
 - h. Ghent Manufacturing, Inc.
 - i. Marsh Industries, Inc.; Visual Products Group.
 - j. Platinum Visual Systems; a division of ABC School Equipment, Inc.
 - k. PolyVision Corporation; a Steelcase company.
 - l. Tri-Best Visual Display Products.
 2. Manufacturer's Standard Core: Minimum 1/4 inch (6 mm) thick, with manufacturer's standard moisture-barrier backing.
 3. Laminating Adhesive: Manufacturer's standard, moisture-resistant thermoplastic type.

2.3 SLIDING VISUAL DISPLAY UNITS

- A. Horizontal-Sliding Visual Display Units: Factory-fabricated units consisting of extruded-aluminum tubular frame, fixed-rear visual display panel, aluminum-framed horizontal-sliding panels, and extruded-aluminum fascia that conceals overhead sliding track; designed for recessed mounting. Provide panels that operate smoothly without vibration or chatter.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. A-1 Visual Systems.
 - b. AARCO Products, Inc.
 - c. ADP Lemco, Inc.
 - d. Aywon.
 - e. Best-Rite Manufacturing.
 - f. Claridge Products and Equipment, Inc.
 - g. Ghent Manufacturing, Inc.
 - h. Platinum Visual Systems; a division of ABC School Equipment, Inc.
 - i. PolyVision Corporation; a Steelcase company.
 - j. Tri-Best Visual Display Products.
 2. Two-Track Units: Fabricate unit with fixed rear panel covering entire rear surface. Provide two sliding panels, each equal to not less than one-half of overall length of unit.
 3. Sliding Panels: Fabricated from not less than 7/16-inch- (11.125-mm-) thick, kraft-paper honeycomb core; designed to be rigid and to resist warpage.
 4. Hardware: Manufacturer's standard, extruded-aluminum overhead track and channel-shaped bottom guides; with two nylon ball-bearing carriers and two nylon rollers for each sliding panel.

2.4 MARKERBOARD ACCESSORIES

- A. Aluminum Frames and Trim: Fabricated from not less than 0.062-inch- (1.57-mm-) thick, extruded aluminum; standard size and shape.
1. Field-Applied Trim: Manufacturer's standard, snap-on trim with no visible screws or exposed joints.
 2. Factory-Applied Trim: Manufacturer's standard.
- B. Chalktray: Manufacturer's standard, continuous.
1. Solid Type: Extruded aluminum with ribbed section and smoothly curved exposed ends.
- C. Map Rail: Provide the following accessories:
1. Display Rail: Continuous and integral with map rail; fabricated from cork approximately 1 to 2 inches (25 to 50 mm) wide.
 2. End Stops: Located at each end of map rail.

3. Map Hooks and Clips: Two map hooks with flexible metal clips for every 48 inches (1219 mm) of map rail or fraction thereof.
4. Flag Holder: One for each room.
5. Paper Holder: Extruded aluminum; designed to hold paper by clamping action.

2.5 FABRICATION

- A. Porcelain-Enamel Visual Display Assemblies: Laminate porcelain-enamel face sheet and backing sheet to core material under heat and pressure with manufacturer's standard flexible, waterproof adhesive.
- B. Factory-Assembled Visual Display Units: Coordinate factory-assembled units with trim and accessories indicated. Join parts with a neat, precision fit.
 1. Make joints only where total length exceeds maximum manufactured length. Fabricate with minimum number of joints, balanced around center of board, as acceptable to Architect.
 2. Provide manufacturer's standard vertical-joint system between abutting sections of markerboards.
 3. Where size of visual display boards or other conditions require support in addition to normal trim, provide structural supports or modify trim as indicated or as selected by Architect from manufacturer's standard structural support accessories to suit conditions indicated.
- C. Modular Visual Display Boards: Fabricated with integral panel clips attached to core material.
- D. Aluminum Frames and Trim: Fabricate units straight and of single lengths, keeping joints to a minimum. Miter corners to a neat, hairline closure.
 1. Where factory-applied trim is indicated, trim shall be assembled and attached to visual display units at manufacturer's factory before shipment.

2.6 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A31, Class II, 0.010 mm or thicker.

2.7 VISUAL DISPLAY SURFACE SCHEDULE

- A. Sliding Visual Display Unit:
 1. Horizontal-Sliding Type: Two-track unit.
 - a. Fixed Rear Panel: Porcelain-enamel markerboard assembly.
 - 1) Color: White.

- b. Sliding Panels: Porcelain-enamel markerboard assembly.
 - 1) Color: White.
 - 2. Overall Width: 16'-0".
 - 3. Overall Height: 54".
 - 4. Mounting Height: As indicated on Drawings.
 - 5. Factory-Applied Aluminum Trim: Manufacturer's standard.
- a. Finish: Clear anodic.
- 6. Accessories: Chalk tray, Map rail.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Prepare surfaces to achieve a smooth, dry, clean surface free of flaking, unsound coatings, cracks, defects, projections, depressions, and substances that will impair bond between visual display surfaces and wall surfaces.
- B. General: Install visual display surfaces in locations and at mounting heights indicated on Drawings. Keep perimeter lines straight, level, and plumb. Provide grounds, clips, backing materials, adhesives, brackets, anchors, trim, and accessories necessary for complete installation.
- C. Field-Assembled Visual Display Units: Coordinate field-assembled units with grounds, trim, and accessories indicated. Join parts with a neat, precision fit.
 - 1. Make joints only where total length exceeds maximum manufactured length. Fabricate with minimum number of joints, balanced around center of board, as acceptable to Architect.
 - 2. Provide manufacturer's standard vertical-joint system between abutting sections of markerboards.
- D. Visual Display Boards: Attach concealed clips, hangers, and grounds to wall surfaces and to visual display boards with fasteners at not more than 16 inches (400 mm) o.c. Secure both top and bottom of boards to walls.
 - 1. Field-Applied Aluminum Trim: Attach trim over edges of visual display boards and conceal grounds and clips. Attach trim to boards with fasteners at not more than 24 inches (610 mm) o.c.
 - a. Attach chalktrays to boards with fasteners at not more than 12 inches (300 mm) o.c.

- E. Sliding Visual Display Units: Install units in recessed locations and at mounting heights indicated. Attach to wall framing with fasteners at not more than 16 inches (400 mm) o.c.
 - 1. Adjust panels to operate smoothly without warp or bind. Lubricate operating hardware as recommended by manufacturer.
- F. Clean visual display surfaces according to manufacturer's written instructions. Attach one cleaning label to visual display surface in each room. Cover and protect visual display surfaces.

END OF SECTION 101100

SECTION 102113 - TOILET COMPARTMENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Solid-polymer toilet compartments configured toilet enclosures and urinal screens.
- B. Related Sections:
 - 1. Division 05 Section "Metal Fabrications" for supports that attach floor-and-ceiling-anchored compartments to overhead structural system.
 - 2. Division 06 Section "Miscellaneous Rough Carpentry" for blocking floor-and-ceiling-anchored compartments.
 - 3. Division 10 Section "Toilet, Bath, and Laundry Accessories" for toilet tissue dispensers, grab bars, purse shelves, and similar accessories.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. LEED Submittals:
 - 1. Product Data for Credit IEQ 4.4: For particleboard, documentation indicating that product contains no urea formaldehyde.
 - 2. Laboratory Test Reports for Credit IEQ 4: For adhesives and composite wood products, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Shop Drawings: For toilet compartments. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Show locations of cutouts for compartment-mounted toilet accessories.
 - 2. Show locations of reinforcements for compartment-mounted grab bars.
 - 3. Show locations of centerlines of toilet fixtures.

- D. Samples for Initial Selection: For each type of unit indicated. Include Samples of hardware and accessories involving material and color selection.
- E. Samples for Verification: For the following products, in manufacturer's standard sizes unless otherwise indicated:
 - 1. Each type of material, color, and finish required for units, prepared on 6-inch- (152-mm-) square Samples of same thickness and material indicated for Work.
 - 2. Each type of hardware and accessory.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of toilet compartment, from manufacturer.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For toilet compartments to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Comply with requirements in GSA's CID-A-A-60003, "Partitions, Toilets, Complete."
- B. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84, or another standard acceptable to authorities having jurisdiction, by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: **[25]** **[75]** **[200]** or less.
 - 2. Smoke-Developed Index: 450 or less.
- C. Regulatory Requirements: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA) and Architectural Barriers Act (ABA) Accessibility Guidelines for Buildings and Facilities" and ICC/ANSI A117.1 for toilet compartments designated as accessible.

1.7 PROJECT CONDITIONS

- A. Field Measurements: Verify actual locations of toilet fixtures, walls, columns, ceilings, and other construction contiguous with toilet compartments by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum Castings: ASTM B 26/B 26M.
- B. Aluminum Extrusions: ASTM B 221 (ASTM B 221M).
- C. Brass Castings: ASTM B 584.
- D. Brass Extrusions: ASTM B 455.
- E. Steel Sheet: Commercial steel sheet for exposed applications; mill phosphatized and selected for smoothness.
 - 1. Electrolytically Zinc Coated: ASTM A 879/A 879M, 01Z (03G).
 - 2. Hot-Dip Galvanized: ASTM A 653/A 653M, either hot-dip galvanized or galvanized.
- F. Stainless-Steel Sheet: ASTM A 666, Type 304, stretcher-leveled standard of flatness.
- G. Stainless-Steel Castings: ASTM A 743/A 743M.
- H. Zamac: ASTM B 86, commercial zinc-alloy die castings.
- I. Particleboard: ANSI A208.1, Grade M-2 with 45-lb (20.4-kg) density, made with binder containing no urea formaldehyde.
- J. Plastic Laminate: NEMA LD 3, general-purpose HGS grade, 0.048-inch (1.2-mm) nominal thickness.
- K. Adhesives: Manufacturer's standard product that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.2 SOLID-POLYMER UNITS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Accurate Partitions Corporation.
 - 2. Ampco, Inc.
 - 3. Bradley Corporation; Mills Partitions.
 - 4. Comtec Industries/Capitol Partitions.
 - 5. General Partitions Mfg. Corp.
 - 6. Global Steel Products Corp.
 - 7. Hadrian Manufacturing Inc.

8. Knickerbocker Partition Corporation.
 9. Metpar Corp.
 10. Partition Systems Incorporated of South Carolina.
 11. Rockville Partitions Incorporated.
 12. Santana Products, Inc.
 13. Sanymetal; a Crane Plumbing company.
 14. Weis-Robart Partitions, Inc.
- A. Toilet-Enclosure Style: Overhead braced Floor anchored.
- B. Urinal-Screen Style: Wall hung flat panel.
- C. Door, Panel, Screen, and Pilaster Construction: Solid, high-density polyethylene (HDPE) or polypropylene (PP) panel material, not less than 1 inch (25 mm) thick, seamless, with eased edges, and with homogenous color and pattern throughout thickness of material.
1. Integral Hinges: Configure doors and pilasters to receive integral hinges.
 2. Heat-Sink Strip: Manufacturer's standard continuous, stainless-steel strip fastened to exposed bottom edges of solid-polymer components to prevent burning.
 3. Color and Pattern: One color and pattern in each room as selected by Architect from manufacturer's full range.
- D. Pilaster Shoes and Sleeves (Caps): Manufacturer's standard design; stainless steel.
- E. Brackets (Fittings):
1. Stirrup Type: Ear or U-brackets, stainless steel.
 2. Full-Height (Continuous) Type: Manufacturer's standard design; stainless steel.
- F. Overhead Cross Bracing for Ceiling-Hung Units: As recommended by manufacturer and fabricated from solid polymer.

2.3 ACCESSORIES

- A. Hardware and Accessories: Manufacturer's standard design, heavy-duty operating hardware and accessories.
1. Material: Stainless steel.
 2. Hinges: Manufacturer's standard paired, self-closing type that can be adjusted to hold doors open at any angle up to 90 degrees.
 3. Latch and Keeper: Manufacturer's standard surface-mounted latch unit designed for emergency access and with combination rubber-faced door strike and keeper. Provide units that comply with regulatory requirements for accessibility at compartments designated as accessible.
 4. Coat Hook: Manufacturer's standard combination hook and rubber-tipped bumper, sized to prevent in-swinging door from hitting compartment-mounted accessories.
 5. Door Bumper: Manufacturer's standard rubber-tipped bumper at out-swinging doors.

6. Door Pull: Manufacturer's standard unit at out-swinging doors that complies with regulatory requirements for accessibility. Provide units on both sides of doors at compartments designated as accessible.
- B. Overhead Bracing: Manufacturer's standard continuous, extruded-aluminum head rail with antigrip profile and in manufacturer's standard finish.
- C. Anchorages and Fasteners: Manufacturer's standard exposed fasteners of stainless steel or chrome-plated steel or brass, finished to match the items they are securing, with theft-resistant-type heads. Provide sex-type bolts for through-bolt applications. For concealed anchors, use stainless steel, hot-dip galvanized steel, or other rust-resistant, protective-coated steel.

2.4 FABRICATION

- A. Overhead-Braced Units: Provide manufacturer's standard corrosion-resistant supports, leveling mechanism, and anchors at pilasters to suit floor conditions. Provide shoes at pilasters to conceal supports and leveling mechanism.
- B. Floor-Anchored Units: Provide manufacturer's standard corrosion-resistant anchoring assemblies with leveling adjustment nuts at pilasters for structural connection to floor. Provide shoes at pilasters to conceal anchorage.
- C. Door Size and Swings: Unless otherwise indicated, provide 24-inch- (610-mm-) wide, in-swinging doors for standard toilet compartments and 36-inch- (914-mm-) wide, out-swinging doors with a minimum 32-inch- (813-mm-) wide, clear opening for compartments designated as accessible.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with manufacturer's written installation instructions. Install units rigid, straight, level, and plumb. Secure units in position with manufacturer's recommended anchoring devices.
 1. Maximum Clearances:
 - a. Pilasters and Panels: 1/2 inch (13 mm).
 - b. Panels and Walls: 1 inch (25 mm).
 2. Stirrup Brackets: Secure panels to walls and to pilasters with no fewer than two brackets attached near top and bottom of panel.
 - a. Locate wall brackets so holes for wall anchors occur in masonry or tile joints.
 - b. Align brackets at pilasters with brackets at walls.

- B. Overhead-Braced Units: Secure pilasters to floor and level, plumb, and tighten. Set pilasters with anchors penetrating not less than 1-3/4 inches (44 mm) into structural floor unless otherwise indicated in manufacturer's written instructions. Secure continuous head rail to each pilaster with no fewer than two fasteners. Hang doors to align tops of doors with tops of panels, and adjust so tops of doors are parallel with overhead brace when doors are in closed position.
- C. Floor-Anchored Units: Set pilasters with anchors penetrating not less than 2 inches (51 mm) into structural floor unless otherwise indicated in manufacturer's written instructions. Level, plumb, and tighten pilasters. Hang doors and adjust so tops of doors are level with tops of pilasters when doors are in closed position.
- D. Urinal Screens: Attach with anchoring devices to suit supporting structure. Set units level and plumb, rigid, and secured to resist lateral impact.

3.2 ADJUSTING

- A. Hardware Adjustment: Adjust and lubricate hardware according to hardware manufacturer's written instructions for proper operation. Set hinges on in-swinging doors to hold doors open approximately 30 degrees from closed position when unlatched. Set hinges on out-swinging doors to return doors to fully closed position.

END OF SECTION 102113

SECTION 102800 - TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Public-use washroom accessories.
 - 2. Underlavatory guards.
 - 3. Custodial accessories.
- B. Owner-Furnished Material:
 - 1. Toilet Tissue Dispensers.
 - 2. Paper Towel Dispensers.
 - 3. Waste Receptacles.
 - 4. Soap Dispensers.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Product Schedule: Indicating types, quantities, sizes, and installation locations by room of each accessory required.
 - 1. Identify locations using room designations indicated.
 - 2. Identify products using designations indicated.

1.3 INFORMATIONAL SUBMITTALS

- A. Warranty: Sample of special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance data.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.6 WARRANTY

- A. Special Mirror Warranty: Manufacturer's standard form in which manufacturer agrees to replace mirrors that develop visible silver spoilage defects and that fail in materials or workmanship within specified warranty period.
1. Warranty Period: 15 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PUBLIC-USE WASHROOM ACCESSORIES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. A & J Washroom Accessories, Inc.
 2. American Specialties, Inc.
 3. Bobrick Washroom Equipment, Inc.
 4. Bradley Corporation.
 5. GAMCO Specialty Accessories; a division of Bobrick Washroom Equipment, Inc.
 6. Tubular Specialties Manufacturing, Inc.
- B. Grab Bar B1:
1. Basis-of-Design Product: Bobrick B6906.99.
 2. Mounting: Flanges with concealed fasteners.
 3. Material: Stainless steel, 0.05 inch (1.3 mm) thick.
 - a. Finish: Smooth, No. 4 finish (satin) on ends and slip-resistant texture in grip area.
 4. Outside Diameter: 1-1/2 inches (38 mm).
 5. Configuration and Length: Straight, 42 inches (1065 mm) long.
- C. Grab Bar B1:
1. Basis-of-Design Product: Bobrick B6906.99.
 2. Mounting: Flanges with concealed fasteners.
 3. Material: Stainless steel, 0.05 inch (1.3 mm) thick.
 - a. Finish: Smooth, No. 4 finish (satin) on ends and slip-resistant texture in grip area.
 4. Outside Diameter: 1-1/2 inches (38 mm).
 5. Configuration and Length: Straight, 36 inches (914 mm) long.
- D. Grab Bar B1:
1. Basis-of-Design Product: Bobrick B6906.

2. Mounting: Flanges with concealed fasteners.
3. Material: Stainless steel, 0.05 inch (1.3 mm) thick.
 - a. Finish: Smooth, No. 4 finish (satin) on ends and slip-resistant texture in grip area.
4. Outside Diameter: 1-1/2 inches (38 mm).
5. Configuration and Length: Straight, 18 inches (455 mm) long.

E. Mirror Unit A:

1. Basis-of-Design Product: Bobrick B165.
2. Frame: Stainless-steel channel.
 - a. Corners: Manufacturer's standard.
3. Hangers: Produce rigid, tamper- and theft-resistant installation, using method indicated below.
 - a. One-piece, galvanized-steel, wall-hanger device with spring-action locking mechanism to hold mirror unit in position with no exposed screws or bolts.
 - b. Wall bracket of galvanized steel, equipped with concealed locking devices requiring a special tool to remove.
4. Size: 24" x 36".

2.2 UNDERLAVATORY GUARDS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Plumberex Specialty Products, Inc.
 2. Truebro by IPS Corporation.
- B. Underlavatory Guard C:
1. Basis-of-Design Product: Truebro Lav-Guard 2.
 2. Description: Insulating pipe covering for supply and drain piping assemblies that prevent direct contact with and burns from piping; allow service access without removing coverings.
 3. Material and Finish: Antimicrobial, molded plastic, white.

2.3 CUSTODIAL ACCESSORIES

- A. Manufacturers: Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. A & J Washroom Accessories, Inc.

2. American Specialties, Inc.
3. Bobrick Washroom Equipment, Inc.
4. Bradley Corporation.
5. GAMCO Specialty Accessories; a division of Bobrick Washroom Equipment, Inc.
6. Tubular Specialties Manufacturing, Inc.

B. Mop and Broom Holder H:

1. Basis-of-Design Product: Bobrick B239.
2. Description: Unit with shelf, hooks, holders, and rod suspended beneath shelf.
3. Length: 36 inches (914 mm).
4. Hooks: Four.
5. Mop/Broom Holders: Three, spring-loaded, rubber hat, cam type.
6. Material and Finish: Stainless steel, No. 4 finish (satin).
 - a. Shelf: Not less than nominal 0.05-inch- (1.3-mm-) thick stainless steel.
 - b. Rod: Approximately 1/4-inch- (6-mm-) diameter stainless steel.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install accessories according to manufacturers' written instructions, using fasteners appropriate to substrate indicated and recommended by unit manufacturer. Install units level, plumb, and firmly anchored in locations and at heights indicated.
- B. Grab Bars: Install to withstand a downward load of at least 250 lbf (1112 N), when tested according to ASTM F 446.

END OF SECTION 102800

SECTION 104413 - FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Fire protection cabinets for the following:
 - a. Portable fire extinguishers.
- B. Related Sections:
 - 1. Division 09 painting Sections for field painting fire protection cabinets.
 - 2. Division 10 Section "Signage" for directional signage to out-of-sight fire extinguishers and cabinets.
 - 3. Division 10 Section "Fire Extinguishers."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for fire protection cabinets.
 - 1. Fire Protection Cabinets: Include roughing-in dimensions, details showing mounting methods, relationships of box and trim to surrounding construction, door hardware, cabinet type, trim style, and panel style.
 - 2. Show location of knockouts for hose valves.
- B. Shop Drawings: For fire protection cabinets. Include plans, elevations, sections, details, and attachments to other work.
- C. Samples for Initial Selection: For each type of fire protection cabinet indicated.
- D. Samples for Verification: For each type of exposed finish required, prepared on Samples of size indicated below:
 - 1. Size: 6 by 6 inches (150 by 150 mm) square.

- E. Product Schedule: For fire protection cabinets. Coordinate final fire protection cabinet schedule with fire extinguisher schedule to ensure proper fit and function.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For fire protection cabinets to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Fire-Rated, Fire Protection Cabinets: Listed and labeled to comply with requirements in ASTM E 814 for fire-resistance rating of walls where they are installed.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review methods and procedures related to fire protection cabinets including, but not limited to, the following:
 - a. Schedules and coordination requirements.

1.6 COORDINATION

- A. Coordinate size of fire protection cabinets to ensure that type and capacity of fire extinguishers indicated are accommodated.
- B. Coordinate size of fire protection cabinets to ensure that type and capacity of fire hoses, hose valves, and hose racks indicated are accommodated.
- C. Coordinate sizes and locations of fire protection cabinets with wall depths.

1.7 SEQUENCING

- A. Apply vinyl lettering on field-painted, fire protection cabinets after painting is complete.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B.
- B. Aluminum: Alloy and temper recommended by aluminum producer and manufacturer for type of use and finish indicated, and as follows:

1. Sheet: ASTM B 209 (ASTM B 209M).
 2. Extruded Shapes: ASTM B 221 (ASTM B 221M).
- C. Stainless-Steel Sheet: ASTM A 666, Type 304.
- D. Copper-Alloy Brass Sheet: ASTM B 36/B 36M, alloy UNS No. C26000 (cartridge brass, 70 percent copper).
- E. Copper-Alloy Bronze Sheet: ASTM B 36/B 36M, alloy UNS No. C28000 (muntz metal, 60 percent copper).
- F. Clear Float Glass: ASTM C 1036, Type I, Class 1, Quality q3, [3] [6] mm thick.
- G. Tempered Float Glass: ASTM C 1048, Kind FT, Condition A, Type I, Quality q3, 3 mm thick, Class 1 (clear).
- H. Break Glass: Clear annealed float glass, ASTM C 1036, Type I, Class 1, Quality q3, 1.5 mm thick, single strength.
- I. Tempered Break Glass: ASTM C 1048, Kind FT, Condition A, Type I, Quality q3, 1.5 mm thick.
- J. Wire Glass: ASTM C 1036, Type II, Class 1, Form 1, Quality q8, Mesh m1 (diamond), 6 mm thick.
- K. Transparent Acrylic Sheet: ASTM D 4802, Category A-1 (cell-cast sheet), [1.5] [3] [6] mm thick, with Finish 1 (smooth or polished).
- L. Acrylic Bubble: One piece.

2.2 FIRE PROTECTION CABINET - FEC

- A. Cabinet Type: Suitable for fire extinguisher.
1. Products: Subject to compliance with requirements available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Fire End & Croker Corporation.
 - b. J. L. Industries, Inc., a division of Activar Construction Products Group.
 - c. Kidde Residential and Commercial Division, Subsidiary of Kidde plc.
 - d. Larsen's Manufacturing Company.
 - e. Modern Metal Products, Division of Technico Inc.
 - f. Moon-American.
 - g. Potter Roemer LLC.
 - h. Watrous Division, American Specialties, Inc.
- B. Cabinet Construction: Nonrated.

- C. Cabinet Material: Steel sheet.
 - 1. Shelf: Same metal and finish as cabinet.
- D. Semirecessed Cabinet: Cabinet box partially recessed in walls of sufficient depth to suit style of trim indicated; with one-piece combination trim and perimeter door frame overlapping surrounding wall surface with exposed trim face and wall return at outer edge (backbend). Provide where walls are of insufficient depth for recessed cabinets but are of sufficient depth to accommodate semirecessed cabinet installation.
 - 1. Square-Edge Trim: 1-1/4- to 1-1/2-inch (32- to 38-mm) backbend depth.
- E. Cabinet Trim Material: Steel sheet.
- F. Door Material: Steel sheet.
- G. Door Style: Full bubble with frame.
- H. Door Glazing: Tempered float glass (clear).
- I. Door Hardware: Manufacturer's standard door-operating hardware of proper type for cabinet type, trim style, and door material and style indicated.
 - 1. Provide projecting door pull and friction latch.
 - 2. Provide concealed hinge permitting door to open 180 degrees.
- J. Accessories:
 - 1. Mounting Bracket: Manufacturer's standard steel, designed to secure fire extinguisher to fire protection cabinet, of sizes required for types and capacities of fire extinguishers indicated, with plated or baked-enamel finish.
 - 2. Break-Glass Strike: Manufacturer's standard metal strike, complete with chain and mounting clip, secured to cabinet.
 - 3. Lettered Door Handle: One-piece, cast-iron door handle with the word "FIRE" embossed into face.
 - 4. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as indicated.
 - a. Identify fire extinguisher in fire protection cabinet with the words "FIRE EXTINGUISHER."
 - 1) Location: Applied to cabinet glazing.
 - 2) Application Process: Pressure-sensitive vinyl letters.
 - 3) Lettering Color: Red.
 - 4) Orientation: Vertical.
- K. Finishes:
 - 1. Manufacturer's standard baked-enamel paint for the following:

- a. Exterior of cabinet door, and trim except for those surfaces indicated to receive another finish.
 - b. Interior of cabinet and door.
2. Steel: Baked enamel or powder coat.

2.3 FABRICATION

- A. Fire Protection Cabinets: Provide manufacturer's standard box (tub) with trim, frame, door, and hardware to suit cabinet type, trim style, and door style indicated.
 1. Weld joints and grind smooth.
 2. Provide factory-drilled mounting holes.
 3. Prepare doors and frames to receive locks.
 4. Install door locks at factory.
- B. Cabinet Doors: Fabricate doors according to manufacturer's standards, from materials indicated and coordinated with cabinet types and trim styles selected.
 1. Fabricate door frames with tubular stiles and rails and hollow-metal design, minimum 1/2 inch (13 mm) thick.
 2. Fabricate door frames of one-piece construction with edges flanged.
 3. Miter and weld perimeter door frames.
- C. Cabinet Trim: Fabricate cabinet trim in one piece with corners mitered, welded, and ground smooth.

2.4 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces of fire protection cabinets from damage by applying a strippable, temporary protective covering before shipping.
- C. Finish fire protection cabinets after assembly.
- D. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.5 STEEL FINISHES

- A. Surface Preparation: Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning" or SSPC-SP 8, "Pickling".

- B. Factory Prime Finish: Apply manufacturer's standard, fast-curing, lead- and chromate-free, universal primer immediately after surface preparation and pretreatment.
- C. Baked-Enamel or Powder-Coat Finish: Immediately after cleaning and pretreating, apply manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for applying and baking to achieve a minimum dry film thickness of 2 mils (0.05 mm).
 - 1. Color and Gloss: As selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for hose and cabinets to verify actual locations of piping connections before cabinet installation.
- B. Examine walls and partitions for suitable framing depth and blocking where semirecessed cabinets will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Prepare recesses for semirecessed fire protection cabinets as required by type and size of cabinet and trim style.

3.3 INSTALLATION

- A. General: Install fire protection cabinets in locations and at mounting heights indicated.
 - 1. Fire Protection Cabinets: 54 inches (1372 mm) above finished floor to top of cabinet.

3.4 ADJUSTING AND CLEANING

- A. Remove temporary protective coverings and strippable films, if any, as fire protection cabinets are installed unless otherwise indicated in manufacturer's written installation instructions.
- B. Adjust fire protection cabinet doors to operate easily without binding. Verify that integral locking devices operate properly.
- C. On completion of fire protection cabinet installation, clean interior and exterior surfaces as recommended by manufacturer.

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- D. Touch up marred finishes, or replace fire protection cabinets that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by fire protection cabinet and mounting bracket manufacturers.
- E. Replace fire protection cabinets that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 104413

SECTION 104416 - FIRE EXTINGUISHERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes portable, hand-carried fire extinguishers.
- B. Related Sections:
 - 1. Division 10 Section "Fire Extinguisher Cabinets."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rating and classification, material descriptions, dimensions of individual components and profiles, and finishes for fire extinguisher and mounting brackets.
- B. Product Schedule: For fire extinguishers. Coordinate final fire extinguisher schedule with fire protection cabinet schedule to ensure proper fit and function.

1.4 INFORMATIONAL SUBMITTALS

- A. Warranty: Sample of special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fire extinguishers to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. NFPA Compliance: Fabricate and label fire extinguishers to comply with NFPA 10, "Portable Fire Extinguishers."
- B. Fire Extinguishers: Listed and labeled for type, rating, and classification by an independent testing agency acceptable to authorities having jurisdiction.

1. Provide fire extinguishers approved, listed, and labeled by FMG.

C. Preinstallation Conference: Conduct conference at Project site.

1. Review methods and procedures related to fire extinguishers including, but not limited to, the following:

a. Schedules and coordination requirements.

1.7 COORDINATION

A. Coordinate type and capacity of fire extinguishers with fire protection cabinets to ensure fit and function.

1.8 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace fire extinguishers that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

- a. Failure of hydrostatic test according to NFPA 10.
- b. Faulty operation of valves or release levers.

2. Warranty Period: Six years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PORTABLE, HAND-CARRIED FIRE EXTINGUISHERS

A. Fire Extinguishers: Type, size, and capacity for each indicated.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Amerex Corporation.
- b. Ansul Incorporated; Tyco International Ltd.
- c. Badger Fire Protection; a Kidde company.
- d. Buckeye Fire Equipment Company.
- e. Fire End & Croker Corporation.
- f. J. L. Industries, Inc.; a division of Activar Construction Products Group.
- g. Kidde Residential and Commercial Division; Subsidiary of Kidde plc.
- h. Larsen's Manufacturing Company.
- i. Moon-American.

- j. Pem All Fire Extinguisher Corp.; a division of PEM Systems, Inc.
 - k. Potter Roemer LLC.
 - l. Pyro-Chem; Tyco Safety Products.
- 2. Valves: Manufacturer's standard.
 - 3. Handles and Levers: Manufacturer's standard.
 - 4. Instruction Labels: Include pictorial marking system complying with NFPA 10, Appendix B.
- B. Multipurpose Dry-Chemical Type in Steel Container FE-1: UL-rated 4-A:60-B:C, 10-lb (4.5-kg) nominal capacity, with monoammonium phosphate-based dry chemical in enameled-steel container.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine fire extinguishers for proper charging and tagging.
 - 1. Remove and replace damaged, defective, or undercharged fire extinguishers.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Install fire extinguishers and mounting brackets in locations indicated and in compliance with requirements of authorities having jurisdiction.
 - 1. Mounting Brackets: [54 inches (1372 mm) above finished floor to top of fire extinguisher.
- B. Mounting Brackets: Fasten mounting brackets to surfaces, square and plumb, at locations indicated.

END OF SECTION 104416

SECTION 105113 - METAL LOCKERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Standard metal lockers.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For metal lockers. Include plans, elevations, sections, details, and attachments to other work.
- C. Samples: For units with factory-applied color finishes.

1.3 INFORMATIONAL SUBMITTALS

- A. Warranty: Sample of special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance data.

1.5 QUALITY ASSURANCE

- A. Regulatory Requirements: Where metal lockers are indicated to comply with accessibility requirements, comply with the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA) and Architectural Barriers Act (ABA) Accessibility Guidelines for Buildings and Facilities" and ICC/ANSI A117.1.
- B. Preinstallation Conference: Conduct conference at Project site.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal lockers that fail in materials or workmanship, excluding finish, within specified warranty period.

1. Warranty Period for Knocked-Down Metal Lockers: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B, suitable for exposed applications.
- B. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with A60 (ZF180) zinc-iron, alloy (galvannealed) coating designation.
- C. Expanded Metal: ASTM F 1267, Type II (flattened), Class I, 3/4-inch (19-mm) steel mesh, with at least 70 percent open area.
- D. Stainless-Steel Sheet: ASTM A 666, Type 304.
- E. Extruded Aluminum: ASTM B 221 (ASTM B 221M), alloy and temper recommended by aluminum producer and manufacturer for type of use and finish indicated.
- F. Steel Tube: ASTM A 500, cold rolled.
- G. Particleboard: ANSI A208.1, Grade M-2.
- H. Fasteners: Zinc- or nickel-plated steel, slotless-type, exposed bolt heads; with self-locking nuts or lock washers for nuts on moving parts.
- I. Anchors: Material, type, and size required for secure anchorage to each substrate.
 1. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls for corrosion resistance.
 2. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

2.2 STANDARD METAL LOCKERS

- A. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 1. Art Metal Products.
 2. ASI Storage Solutions Inc.
 3. DeBourgh Mfg. Co..
 4. General Storage Systems Ltd.
 5. Hadrian Manufacturing Inc.
 6. List Industries Inc.
 7. Lyon Workspace Products, LLC.

8. Penco Products, Inc.
 9. Republic Storage Systems Company.
 10. Shanahan's Manufacturing Limited.
 11. Tenssco Corp.
- B. Locker Arrangement: Double tier.
- C. Material: Cold-rolled steel sheet.
- D. Body and Shelves: Assembled by riveting or bolting body components together. Fabricate from unperforated 0.024-inch (0.61-mm) nominal-thickness steel sheet.
- E. Frames: Channel formed; fabricated from 0.060-inch (1.52-mm) nominal-thickness steel sheet; lapped and factory welded at corners; with top and bottom main frames factory welded into vertical main frames. Form continuous, integral door strike full height on vertical main frames.
- F. Doors: One piece; fabricated from 0.060-inch (1.52-mm) nominal-thickness steel sheet; formed into channel shape with double bend at vertical edges and with right-angle single bend at horizontal edges.
1. Doors less than 12 inches (305 mm) wide may be fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet.
 2. Doors for box lockers less than 15 inches (381 mm) wide may be fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet.
 3. Reinforcement: Manufacturer's standard reinforcing angles, channels, or stiffeners for doors more than 15 inches (381 mm) wide; welded to inner face of doors.
 4. Stiffeners: Manufacturer's standard full-height stiffener fabricated from 0.048-inch (1.21-mm) nominal-thickness steel sheet; welded to inner face of doors.
 5. Sound-Dampening Panels: Manufacturer's standard, designed to stiffen doors and reduce sound levels when doors are closed, of die-formed metal with full perimeter flange and sound-dampening material; welded to inner face of doors.
 6. Door Style: Louvered vents at top and bottom.
- G. Hinges: Welded to door and attached to door frame with no fewer than two factory-installed rivets per hinge that are completely concealed and tamper resistant when door is closed; fabricated to swing 180 degrees.
1. Continuous Hinges: Manufacturer's standard, steel, full height.
- H. Recessed Door Handle and Latch: Stainless-steel cup with integral door pull, recessed so locking device does not protrude beyond face of door; pry and vandal resistant.
1. Single-Point Latching: Nonmoving latch hook with steel padlock loop that projects through recessed cup and is finished to match metal locker body.
 - a. Latch Hook: Equip each door with one latch hook, fabricated from 0.105-inch (2.66-mm) nominal-thickness steel sheet; welded midway up full-height door strike; with resilient silencer.

- I. Equipment: Equip each metal locker with identification plate and the following unless otherwise indicated:
 - 1. Double-Tier Units: One double-prong ceiling hook and two single-prong wall hooks.
- J. Accessories:
 - 1. Legs: 6 inches (152 mm) high; formed by extending vertical frame members, or fabricated from 0.075-inch (1.90-mm) nominal-thickness steel sheet; welded to bottom of locker.
 - a. Closed Front and End Bases: Fabricated from 0.036-inch (0.91-mm) nominal-thickness steel sheet.
 - 2. Finished End Panels: Fabricated from 0.024-inch (0.61-mm) nominal-thickness steel sheet.
- K. Finish: Baked enamel.
 - 1. Color(s): As selected by Architect from manufacturer's full range.

2.3 FABRICATION

- A. Fabricate metal lockers square, rigid, and without warp and with metal faces flat and free of dents or distortion. Make exposed metal edges safe to touch and free of sharp edges and burrs.
 - 1. Form body panels, doors, shelves, and accessories from one-piece steel sheet unless otherwise indicated.
 - 2. Provide fasteners, filler plates, supports, clips, and closures as required for complete installation.
- B. Fabricate each metal locker with an individual door and frame; individual top, bottom, and back; and common intermediate uprights separating compartments. Factory weld frame members of each metal locker together to form a rigid, one-piece assembly.
- C. Knocked-Down Construction: Fabricate metal lockers using nuts, bolts, screws, or rivets for nominal assembly at Project site.
- D. Accessible Lockers: Fabricate as follows:
 - 1. Locate bottom shelf no lower than 15 inches (381 mm) above the floor.
 - 2. Where hooks, coat rods, or additional shelves are provided, locate no higher than 48 inches (1219 mm) above the floor.
- E. Hooks: Manufacturer's standard ball-pointed type, aluminum or steel; zinc plated.
- F. Identification Plates: Manufacturer's standard, etched, embossed, or stamped aluminum plates, with numbers and letters at least 3/8 inch (9 mm) high.

- G. Continuous Base: Formed into channel or zee profile for stiffness, and fabricated in lengths as long as practical to enclose base and base ends of metal lockers; finished to match lockers.
- H. Finished End Panels: Designed for concealing unused penetrations and fasteners, except for perimeter fasteners, at exposed ends of nonrecessed metal lockers; finished to match lockers.
 - 1. Provide one-piece panels for double-row (back-to-back) locker ends.

2.4 STEEL SHEET FINISHES

- A. Baked-Enamel Finish: Immediately after cleaning, pretreating, and phosphatizing, apply manufacturer's standard thermosetting baked-enamel finish. Comply with paint manufacturer's written instructions for application, baking, and minimum dry film thickness.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install level, plumb, and true; shim as required, using concealed shims.
 - 1. Anchor locker runs at ends and at intervals recommended by manufacturer, but not more than 36 inches (910 mm) o.c. Using concealed fasteners, install anchors through backup reinforcing plates, channels, or blocking as required to prevent metal distortion.
 - 2. Anchor single rows of metal lockers to walls near top and bottom of lockers.
- B. Knocked-Down Metal Lockers: Assemble with standard fasteners, with no exposed fasteners on door faces or face frames.
- C. Equipment and Accessories: Fit exposed connections of trim, fillers, and closures accurately together to form tight, hairline joints, with concealed fasteners and splice plates.
 - 1. Attach hooks with at least two fasteners.
 - 2. Attach door locks on doors using security-type fasteners.
 - 3. Identification Plates: Identify metal lockers with identification indicated on Drawings.
 - a. Attach plates to each locker door, near top, centered, with at least two aluminum rivets.
 - 4. Attach finished end panels with fasteners only at perimeter to conceal exposed ends of nonrecessed metal lockers.

END OF SECTION 105113

SECTION 115213 - PROJECTION SCREENS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Manually operated projection screens.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: For projection screens. Show layouts and types of projection screens. Include the following:

1. For electrically operated projection screens and controls:
 - a. Location of screen centerline relative to ends of screen case.
 - b. Location of seams in viewing surfaces.
 - c. Anchorage details.
2. For rigid rear-projection screens:
 - a. Frame details.
 - b. Anchorage details.

PART 2 - PRODUCTS

2.1 MANUALLY OPERATED PROJECTION SCREENS

A. General: Manufacturer's standard spring-roller-operated units, consisting of case, screen, mounting accessories, and other components necessary for a complete installation.

1. Tab Tensioning: Provide units that have a durable low-stretch cord, such as braided polyester, on each side of screen connected to edge of screen by tabs to pull screen flat horizontally.

B. Surface-Mounted, Metal-Encased, Manually Operated Screens: Units designed and fabricated for surface mounting on wall or ceiling, fabricated from formed-steel sheet or from aluminum extrusions; with flat back design and vinyl covering or baked-enamel finish.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Bretford, Inc.; Series 500.
 - b. Da-Lite Screen Company; Model C.
 - c. Draper Inc.; Luma 2.
 - d. Stewart Filmscreen Corporation; Luxus Communicator.

2.2 FRONT-PROJECTION SCREEN MATERIAL

- A. Matte-White Viewing Surface: Peak gain not less than 0.9, and gain not less than 0.8 at an angle of 50 degrees from the axis of the screen surface.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. BEI Audio-Visual Products; Matte White.
 - b. Bretford, Inc.; Matte White.
 - c. Da-Lite Screen Company; Da-Mat.
 - d. Draper Inc.; Fiberglass Matte White.
- B. Seamless Construction: Provide screens, in sizes indicated, without seams.
- C. Edge Treatment: Black masking borders.
- D. Size of Viewing Surface: 84 by 84 inches (2133 by 2133 mm).

PART 3 - EXECUTION

3.1 FRONT-PROJECTION SCREEN INSTALLATION

- A. Install front-projection screens at locations indicated to comply with screen manufacturer's written instructions.
- B. Install front-projection screens with screen cases in position and in relation to adjoining construction indicated. Securely anchor to supporting substrate in a manner that produces a smoothly operating screen with vertical edges plumb and viewing surface flat when screen is lowered.
 1. Install low-voltage controls according to NFPA 70 and complying with manufacturer's written instructions.
 - a. Wiring Method: Install wiring in raceway except in accessible ceiling spaces and in gypsum board partitions where unenclosed wiring method may be used. Use UL-listed plenum cable in environmental air spaces, including plenum ceilings. Conceal raceway and cables except in unfinished spaces.

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2. Test electrically operated units to verify that screen controls, limit switches, closures, and other operating components are in optimum functioning condition.

END OF SECTION 115213

SECTION 122113 - HORIZONTAL LOUVER BLINDS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Horizontal louver blinds with aluminum slats.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: Show fabrication and installation details for horizontal louver blinds.

1. Motorized Operators: Include details of installation in headrails and diagrams for power, signal, and control wiring.

C. Samples: For each exposed product and for each color and texture specified.

1.3 INFORMATIONAL SUBMITTALS

A. Product certificates.

B. Product test reports.

1.4 CLOSEOUT SUBMITTALS

A. Maintenance data.

1.5 QUALITY ASSURANCE

A. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.

1. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

PART 2 - PRODUCTS

2.1 HORIZONTAL LOUVER BLINDS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Comfortex Window Fashions.
 2. Hunter Douglas Contract.
 3. Levolor Contract; a Newell Rubbermaid company.
 4. Springs Window Fashions.
- B. Aluminum Slats:
1. Width: 1 inch (25 mm).
 2. Thickness: Manufacturer's standard.
 3. Spacing: Manufacturer's standard.
- C. Slat Features:
1. Lift-Cord Rout Holes: Minimum size required for lift cord and located near back (outside) edge of slat to maximize slat overlap and minimize light gaps between slats.
- D. Headrail:
1. Manual Lift Mechanism:
 - a. Lift-Cord Lock: Variable; stops lift cord at user-selected position within blind full operating range.
 - b. Operator: Extension of lift cord(s) through lift-cord lock mechanism to form cord pull.
 2. Manual Tilt Mechanism: Enclosed worm-gear mechanism and linkage rod that adjusts ladders.
 - a. Tilt: Full.
 - b. Operator: Clear-plastic wand.
 3. Manual Lift-Operator and Tilt-Operator Lengths: Manufacturer's standard.
 4. Manual Lift-Operator and Tilt-Operator Locations: Manufacturer's standard unless otherwise indicated.
- E. Bottom Rail: Matching slats.
1. Type: Manufacturer's standard.
- F. Ladders: Braided cord.

- G. Valance: Manufacturer's standard.
- H. Mounting Brackets: With spacers and shims required for blind placement and alignment indicated.
 - 1. Type: Wall.
 - 2. Intermediate Support: Provide intermediate support brackets to produce support spacing recommended by blind manufacturer for weight and size of blind.
- I. Colors, Textures, Patterns, and Gloss:
 - 1. Slats: As selected by Architect from manufacturer's full range.
 - 2. Components: Provide rails, cords, ladders, and materials exposed to view matching or coordinating with slat color unless otherwise indicated.

2.2 HORIZONTAL LOUVER BLIND FABRICATION

- A. Product Safety Standard: Fabricate horizontal louver blinds to comply with WCMA A 100.1 including requirements for corded, flexible, looped devices; lead content of components; and warning labels.
- B. Unit Sizes: Fabricate units in sizes to fill window and other openings as follows, measured at 74 deg F (23 deg C):
 - 1. Between (Inside) Jamb Installation: Width equal to jamb-to-jamb dimension of opening in which blind is installed less 1/4 inch (6 mm) per side or 1/2 inch (13 mm) total, plus or minus 1/8 inch (3.1 mm). Length equal to head-to-sill dimension of opening in which blind is installed less 1/4 inch (6 mm), plus or minus 1/8 inch (3.1 mm).
 - 2. Outside of Jamb Installation: Width and length as indicated, with terminations between blinds of end-to-end installations at centerlines of mullion or other defined vertical separations between openings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, operational clearances, and other conditions affecting performance.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.
- B. Install horizontal louver blinds level and plumb, aligned and centered on openings, and aligned with adjacent units according to manufacturer's written instructions.

1. Locate so exterior slat edges are not closer than 1 inch (25 mm) from interior faces of glass and not closer than 1/2 inch (13 mm) from interior faces of glazing frames through full operating ranges of blinds.
 2. Install mounting and intermediate brackets to prevent deflection of headrails.
 3. Install with clearances that prevent interference with adjacent blinds, adjacent construction, and operating hardware of glazed openings, other window treatments, and similar building components and furnishings.
- C. Adjust horizontal louver blinds to operate free of binding or malfunction through full operating ranges.
- D. Clean horizontal louver blind surfaces after installation according to manufacturer's written instructions.

END OF SECTION 122113

SECTION 123200 - MANUFACTURED WOOD CASEWORK

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Plastic-laminate-faced wood cabinets of stock design.
2. Solid-surfacing-material countertops.

1.2 DEFINITIONS

- A. MDF: Medium-density fiberboard.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

B. LEED Submittals:

1. Certificates for Credit MR 6: Chain-of-custody certificates indicating that wood used to produce cabinets and countertops complies with forest certification requirements. Include evidence that manufacturer is certified for chain of custody by an FSC-accredited certification body. Include statement indicating cost for each certified wood product.
2. Product Data for Credit IEQ 4.4: For adhesives and composite wood products, documentation indicating that product contains no urea formaldehyde.
3. Laboratory Test Reports for Credit IEQ 4: For adhesives and composite wood products, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

- C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

- D. Samples: For cabinet finishes and for each type of top material indicated.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer that is certified for chain of custody by an FSC-accredited certification body.

- B. Quality Standard: Unless otherwise indicated, comply with requirements for modular cabinets in AWI's "Architectural Woodwork Quality Standards."

- C. Product Designations: Drawings indicate sizes, configurations, and finish material of manufactured wood casework by referencing designated manufacturer's catalog numbers. Other manufacturers' casework of similar sizes and door and drawer configurations, of same finish material, and complying with the Specifications may be considered. Refer to Division 01 Section "Product Requirements."

1.5 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of manufactured wood casework that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Delamination of components or other failures of glue bond.
 - b. Warping of components.
 - c. Failure of operating hardware.
 - d. Deterioration of finishes.
 - 2. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Plastic-Laminate-Faced Manufactured Casework:
 - a. Architectural Cabinet Systems; a division of Windham Millwork, Inc.
 - b. Cal-Dak Cabinets.
 - c. CampbellRhea; a Sagas International company.
 - d. Case Systems Inc.
 - e. CIF Furniture Ltd.
 - f. Diversified Fixture.
 - g. Fisher Hamilton L.L.C.
 - h. Goelst USA, LLC.
 - i. Hausmann Industries, Inc.
 - j. International Office Products Cooperative.
 - k. LSI Corporation of America; a Sagas International company.
 - l. Mid Canada Millwork Ltd.
 - m. R. C. Smith Company.
 - n. Sidney Millwork Company.
 - o. Stevens Industries, Inc.
 - p. Techline USA, LLC.

- q. Terrill Manufacturing Company.
- r. TMI Systems Design Corporation.
- s. UCMI.

2.2 MATERIALS, GENERAL

- A. Certified Wood: Fabricate cabinets and countertops from wood obtained from forests certified by an FSC-accredited certification body to comply with FSC STD-01-001, "FSC Principles and Criteria for Forest Stewardship."
- B. Low-Emitting Materials: Fabricate manufactured wood casework, including countertops, with adhesives and composite wood products containing no urea formaldehyde.
- C. Maximum Moisture Content for Lumber: 7 percent for hardwood and 12 percent for softwood.
- D. Softwood Plywood: DOC PS 1.
- E. MDF: ANSI A208.2, Grade 130.
- F. Hardboard: AHA A135.4, Class 1 Tempered.
- G. Plastic Laminate: High-pressure decorative laminate complying with NEMA LD 3.
- H. Thermoset Decorative Panels: Particleboard or MDF finished with thermally fused, melamine-impregnated decorative paper complying with LMA SAT-1.
- I. Edgebanding for Plastic Laminate: Rigid PVC extrusions, through color with satin finish, 3 mm thick at doors and drawer fronts, 1 mm thick elsewhere.
- J. Edgebanding for Thermoset Decorative Panels: PVC or polyester edge banding complying with LMA EDG-1 and matching thermoset decorative panels.
- K. Solid-Surfacing Material: Homogeneous solid sheets of filled plastic resin complying with ISSFA-2.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABA Industries.
 - b. Avonite Surfaces; Aristech Acrylics LLC.
 - c. E. I. du Pont de Nemours and Company.
 - d. Formica Corporation.
 - e. LG Chemical, Ltd.
 - f. Meganite Inc.; a division of The Pyrochem Group.
 - g. Nevamar Company, LLC; Decorative Products Div.
 - h. Samsung; Cheil Industries Inc.
 - i. Swan Corporation (The).

- j. Transolid, Inc.
- k. Wilsonart International; Div. of Premark International, Inc.

2.3 CABINET MATERIALS

A. Exposed Cabinet Materials:

- 1. Plastic Laminate: Grade HGS.

B. Semiexposed Cabinet Materials:

- 1. Plastic Laminate: Grade VGS.
 - a. Provide plastic laminate for semiexposed surfaces unless otherwise indicated.
 - b. Provide plastic laminate for interior faces of doors and drawer fronts.
- 2. Thermoset Decorative Panels: Provide thermoset decorative panels for semiexposed surfaces unless otherwise indicated.

2.4 DESIGN, COLOR, AND FINISH

A. Design: Provide manufactured wood casework of the following design:

- 1. Flush overlay with wire pulls.

B. Thermoset Decorative Panel Colors, Patterns, and Finishes: As selected by Architect from casework manufacturer's full range.

C. Plastic-Laminate Colors, Patterns, and Finishes: As selected by Architect from casework manufacturer's full range.

D. PVC Edgebanding Color: As selected from casework manufacturer's full range.

E. Solid-Surfacing Material Colors and Patterns: As selected by Architect from manufacturer's full range.

2.5 CASEWORK HARDWARE

A. Hardware, General: Unless otherwise indicated, provide manufacturer's standard satin-finish, commercial-quality, heavy-duty hardware.

- 1. Use threaded metal or plastic inserts with machine screws for fastening to particleboard except where hardware is through-bolted from back side.

B. Frameless Concealed Hinges (European Type): BHMA A156.9, Type B01602, self-closing.

C. Pulls: Solid stainless-steel wire pulls.

D. Drawer Slides: BHMA A156.9, Type B05091.

1. Box Drawer Slides: Grade 1.

2.6 COUNTERTOPS

A. Countertops, General: Provide smooth, clean exposed tops and edges in uniform plane free of defects. Provide front and end overhang of 1 inch (25 mm) over base cabinets.

B. Solid-Surfacing-Material Tops: 1/2-inch- (12.7-mm-) thick, solid-surfacing material.

1. Front: Straight, slightly eased at top.

2. Backsplashes: 1/2-inch- (12.7-mm-) thick, solid-surfacing material; slightly eased at edge.

PART 3 - EXECUTION

3.1 CASEWORK INSTALLATION

A. Install level, plumb, and true; shim as required, using concealed shims. Where manufactured wood casework abuts other finished work, apply filler strips and scribe for accurate fit, with fasteners concealed where practical.

B. Base Cabinets: Set cabinets straight, level, and plumb. Adjust subtops within 1/16 inch (1.5 mm) of a single plane. Fasten cabinets to masonry or framing, wood blocking, or reinforcements in walls and partitions with fasteners spaced 24 inches (600 mm) o.c. Bolt adjacent cabinets together with joints flush, tight, and uniform. Align similar adjoining doors and drawers to a tolerance of 1/16 inch (1.5 mm).

C. Wall Cabinets: Hang cabinets straight, level, and plumb. Adjust fronts and bottoms within 1/16 inch (1.5 mm) of a single plane. Fasten to hanging strips, masonry, or framing, blocking, or reinforcements in walls or partitions. Align similar adjoining doors to a tolerance of 1/16 inch (1.5 mm).

D. Adjust casework and hardware so doors and drawers operate smoothly without warp or bind. Lubricate operating hardware as recommended by manufacturer.

3.2 INSTALLATION OF TOPS

A. Field Jointing: Where possible make in the same manner as shop jointing, using dowels, splines, adhesives, and fasteners recommended by manufacturer. Prepare edges to be joined in shop so Project-site processing of top and edge surfaces is not required. Locate field joints where shown on Shop Drawings.

1. Secure field joints in plastic-laminate countertops with concealed clamping devices located within 6 inches (150 mm) of front and back edges and at intervals not exceeding 24 inches (600 mm). Tighten according to manufacturer's written instructions to exert a constant, heavy-clamping pressure at joints.
- B. Secure tops to cabinets with Z- or L-type fasteners or equivalent, using two or more fasteners at each front, end, and back.
- C. Secure backsplashes and end splashes to walls with adhesive.
- D. Seal junctures of tops, splashes, and walls with mildew-resistant silicone sealant or another permanently elastic sealing compound recommended by countertop material manufacturer.

3.3 CLEANING AND PROTECTING

- A. Clean finished surfaces, touch up as required, and remove or refinish damaged or soiled areas to match original factory finish, as approved by Architect.
- B. Protection: Provide 6-mil (0.15-mm) plastic or other suitable water-resistant covering over countertop surfaces. Tape to underside of countertop at a minimum of 48 inches (1220 mm) o.c. Remove protection at Substantial Completion.

END OF SECTION 123200