# SECTION 22 00 30

# INSULATION & COVERING – PLUMBING

## PART 1 – GENERAL

1.1 RELATED DOCUMENTS

A. The general provisions of the Contract, including the Conditions of the Contract (General, Supplementary and other Conditions, if any) and Division 1 as appropriate, apply to the Work specified in this Section.

1.2 DESCRIPTION OF WORK

A. This section includes insulation and covering furnished and installed on the following piping systems and equipment:

1. Domestic cold water.
2. Domestic hot water supply and return
3. Condensate waste piping from air conditioning units.
4. Exposed waste, trap and wall supplies at all handicap lavatories.
5. Branch waste lines from all chilled water fountains.

1.3 REFERENCE STANDARDS

A. Refer to Section 220000 for a general description of requirements applying to this section.

B. Materials shall conform to the requirements of the NFPA Code.

1.4 QUALITY ASSURANCE

A. Refer to Section 220010 for a general description of requirements applying to this section.

1.5 SUBMITTALS

A. Submit shop drawings and product data in accordance with Section 220000.

B. Submit the following:

1. Product data on all insulation and covering.

1.6 WARRANTY/GUARANTEE

A. All work and materials are subject to the general warranty as described in the General Conditions of the Contract and in Division 1, GENERAL REQUIREMENTS.

## PART 2 – PRODUCTS

2.1 PIPE INSULATION MATERIAL

A. Closed Cell:

1. Material: Flexible elastomeric foamed plastic closed cell structure insulation 25/50 rated with a flame spread rating of 25 or less and a smoke developed rating of 50 or less.

2. Flexible pipe insulation shall be a foamed plastic closed cell structure material, with a thermal conductivity of not more than 0.27 Btu/Hr./Sq. Ft./Inch at a mean temperature of 75 degrees F. The insulation shall have an average density of at least 2 pounds per cubic foot, shall be self-extinguishing, and shall have a water vapor transmission rating of not more than 0.1 perms. Between temperature limits of -40 degrees F and plus 220 degrees F, the insulation shall not indicate any deviation from its original state.

3. Manufacturers: Armacel, Insul-Tube, Nomaco Insulation.

4. Specification Compliance: (Latest accepted Standards and Codes)

| | |
|---|---|
| IECC 804.5: | Insulation thickness for domestic hot and recirculation mains. |
| ASTM-E-84 | Flame spread and smoke developed. |
| NFPA 255: | Standard method of test of surface burning of building materials. |
| ASTM C177: | Thermal conductivity. |
| NFPA 90A, 90B: | Flame & smoke rating |
| ASTM-C-534 Type 1 Tubular Grade, Self-Sealing | |
| UL 181 | Factory made air ducts and air connectors. (Armacell UL181 has to do with mold growth) |
| UL723 | Test for surface burning characteristics of building materials. |
| ASTM G21/C1338: | Fungi resistance |
| ASTM G2: | Bacterial Resistance |
| ASTM D1056, 2B1: Standard spec for flexible cellular materials. | |
| MIL-P-15280J, FORMT | |
| MIL-C-3133B (MIL STD 670B) Grade SBE-3 | |
| MEA 96-85M | |

B. Covering of Pipe Insulation Outdoors:

1. Wrapping: Wrap insulation with embossed .016" aluminum jacket.
2. Fastenings: Cover shall be held in place with soft aluminum bands on 12" centers.
3. Valves and Fittings: Weatherproof all valves and fittings.
4. Manufacturers: Johns-Manville, Certain-Teed, Owens-Corning, Knauf.

C. Protective cover for foam insulation in wet areas indoors:

1. PVC heavy duty fitting covers and jacketing for kitchen wet areas.
2. Fitting covers shall be glossy white, high impact, UV resistant PVC.
3. Operating Temperature Limit: Up to 150ºF.
4. Flame Spread: 25 or less.

5. Smoke Developed: 50 or less.
6. Grade: Weatherable.
7. Color: White
8. Finish: Gloss
9. Fitting covers and jacketing shall be “Zeston” 300 Series PVC, heavy duty covers and “Zeston” PVC jacketing.

**PART 3 – EXECUTION**

3.1 INSTALLATION

A. Do not install until systems have been tested and meet requirements.

B. Heavy work which may damage insulation shall have been completed in the vicinity of the insulation work.

C. All installations shall be made by skilled craftsmen regularly engaged in this type of work.

D. Insulation shall be continuous thru-wall, ceiling and floors.

E. Pipe and equipment to be clean and dry prior to insulating.

F. Install all insulation in strict conformance with manufacturer's instructions.

G. Where "Barrier-free" lavatory supplies and waste are covered with a protective covering or insulation, the insulation must be installed back to wall, flush with wall escutcheon. Escutcheon to be finished flush with wall and wall opening to be smaller than escutcheon plate through entire building.

H. Install pipe insulation by slitting tubular sections and applying onto piping or tubing. Alternately, whenever possible, slide unslit sections over the open ends of piping or tubing. All seams and butt joints shall be adhered and sealed using Armaflex 520 or 520 BLV Adhesive. If when using AP Armaflex SS, only the butt joints shall be adhered using Armaflex 520 or 520 BLV Adhesive, Armaflex HT 625 Adhesive shall be used with HT Armaflex.

I. Insulation shall be pushed onto the pipe, never pulled. Stretching of insulation may result in open seams and joints.

J. Tape the ends of the copper tubing before slipping the Armaflex insulation over the new pipes to prevent dust from entering the pipe.

K. All edges shall be clean cut. Rough or jagged edges of the insulation shall not be permitted. Proper tools such as sharp, non-serrated knives must be used.

L. On cold piping, insulation shall be adhered directly to the piping at the high end of the run using a two-inch strip of Armaflex 520 or 520 BLV Adhesive on the ID of the insulation and on the pipe. All exposed end cuts of the insulation shall be coated with Armaflex 520 or 520 BLV Adhesive. All penetrations through the insulation and termination points must be adhered to the substrate to prevent condensation migration.

M. Sheet insulation shall be used on all pipes larger than 6” IPS. Insulation shall not be stretched around the pipe. On pipes larger than 12” IPS, adhere insulation directly to the pipe on the lower 1/3 of the pipe.

N. Seams shall be staggered when applying multiple layers of insulation.

3.2 VALVES, FLANGES AND FITTINGS:

A. All fittings shall be insulated with the same insulation thickness as the adjacent piping. All seams and mitered joints shall be adhered with Armaflex 520 or 520 BLV Adhesive. Screwed fittings shall be sleeved and adhered with a minimum 1” overlap onto the adjacent insulation. Armaflex HT 625 Adhesive shall be used with HT Armaflex.

B. Valves, flanges, strainers and Victaulic couplings shall be insulated using Armaflex donuts that shall then be covered with sheet or oversized tubular insulation.

3.3 HANGERS

A. Support piping system using high density inserts with sufficient compressive strength. The pipe support insulation shall be elastomeric foam with the same or greater thickness than the pipe insulation. All joints shall be sealed with Armaflex 520 or 520 BLV adhesive.

B. Standard and split hangers: Piping supported by ring hangers shall have hangers insulated with the same insulation thickness as the adjacent pipe. All seams and butt joints shall be sealed with Armaflex 520 or 520 BLV Adhesive. Armaflex HT 625 Adhesive shall be used with HT Armaflex. Ring hangers may be sleeved using oversized tubular insulation. On cold piping, insulation shall extend up the hanger rod a distance equal to four times the insulation thickness. Insulation tape may be used to a thickness equal to the adjacent insulation thickness.

C. Clevis Hangers or other pipe support systems: Saddles shall be installed under all insulated lines at unistrut clamps, clevis hangers or locations where the insulation may be compressed due to the weight of the pipe. All piping shall have wooden dowels or blocks of a thickness equal to the insulation inserted and adhered to the insulation between the pipe and the saddle.

It is highly recommended for continuous insulation protection to use hanger sizes equal to the outer diameter of the pipe plus insulation thickness

D. Armafix IPH o Armafix NPH can be used to prevent compression of insulation at standard split, clevis hangers or other pipe support systems. To minimize the movement of Armafix, it is recommended that a pair of non-skid pads be adhered to the clamps. In addition, to prevent loosening of the clamps, use of an antivibratory fastener, such as a nylon-locking nut, is also recommended.

3.4 PIPE COVERING (FOAMED PLASTIC TYPE)

A. All joints and seams shall be sealed with a compatible adhesive. Approved adhesives are as follows:

Armacel No. 520 (Low VOC use 520 BLV
Benjamin Foster Company No. 85-75 up to 200 degrees F.

Contractor may use self-sealing insulation in lieu of above.

B. Fitting covers shall be fabricated from the foamed plastic pipe insulation or from sheet insulation of the identical material. The fabrication shall be in accordance with manufacturer's instructions, and all seams mitered joints shall be joined using the adhesives described.

3.5 PIPE INSULATION – TYPES & THICKNESSES

A. Flexible Closed Cell:

| Piping System | Up to 3" | Over 3" to 6" | Over 6" |
|---|---|---|---|
| Cold Water | ½" | ½" | ¾" |
| Hot Water (120º) | 1" | 1" | 1-1/2" |
| Hot Water Return (120º) | 1" | 1" | 1-1/2" |
| Hot Water (140º) | 1" | 1" | 1-1/2" |
| Hot Water Return (140º) | 1" | 1" | 1-1/2" |
| Condensate Waste | ½" | ½" | - |
| Horizontal Storm (Primary) | ½" | ½" | ¾" |
| Horizontal Storm (Secondary) -----Not Required----- | | | |
| Underside of Roof Drains | ½" | ½" | ¾" |
| Branch Waste From EWC's | ½" | --- | --- |
| Handicap Lav Waste & Water | ½" | --- | --- |
| Soil/Waste Piping Above Ceiling | ½" | ½" | ¾" |

**END OF SECTION 22 00 30**